

Canadian General Standards Board Gouvernement du Canada

Office des normes générales du Canada

# CAN/CGSB-3.512-2018

Supersedes CAN/CGSB-3.512-2013

Amended September 2014



# Automotive ethanol fuel (E50-E85 and E20-E25)

Canadian General Standards Board CGSB







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# Automotive ethanol fuel (E50-E85 and E20-E25)

CETTE NORME NATIONALE DU CANADA EST DISPONIBLE EN VERSIONS FRANÇAISE ET ANGLAISE.

ICS 75.160.20

Published September 2018 by the Canadian General Standards Board Gatineau, Canada K1A 1G6

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Acknowledgment is made for the translation of this National Standard of Canada by the Translation Bureau of Public Services and Procurement Canada.

#### CAN/CGSB-3.512-2018

Supersedes CAN/CGSB-3.512-2013

Amended September 2014

This National Standard of Canada CAN/CGSB-3.512-2018 supersedes the 2013 edition.

# **Changes since the previous edition**

• Addition of Type 2 (E20-E25). The original automotive ethanol fuel E50-E85 becomes Type 1.

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# **Automotive ethanol fuel (E50-E85 and E20-E25)**

# 1 Scope

This National Standard of Canada applies to two types of automotive fuel: type 1, 50% to 85% by volume denatured fuel ethanol with gasoline and type 2, 20% to 25% by volume denatured fuel ethanol with gasoline. Both types are strictly for use in flexible-fuel vehicles over a wide range of climatic conditions.

Users of this standard are advised to consult the owner's manual and/or the original equipment manufacturer regarding the suitability of the specific fuel blend prior to its use.

Fuel produced to this standard is not for use in conventional vehicles designed to operate on gasoline containing up to 10% or 15% by volume ethanol. Precautions for the use of Automotive Ethanol Fuel type 1 and type 2 are also identified<sup>1</sup>.

Type 1 (E50–E85) varies from 85% to as low as 50% by volume denatured fuel ethanol under respectively warm and cold seasonal conditions, and also by geographic location. The proportion of gasoline is increased for use at lower temperatures to increase volatility to improve flexible-fuel vehicle (FFV) startability and driveability, and also to reduce the risk associated with flammable ullage spaces.

For type 2 (E20-E25), the composition in this standard uses gasoline that complies with CAN/CGSB-3.5 or BOB suitable for CAN/CGSB-3.511 to meet the seasonal volatility requirements that ensure adequate startability, driveability and to reduce the risk associated with flammable ullage spaces (see Tables 2A to 2H).

The testing and evaluation of a product against this standard may require the use of materials and/or equipment that could be hazardous. This standard does not purport to address all the safety aspects associated with its use. Anyone using this standard has the responsibility to consult the appropriate authorities and to establish appropriate health and safety practices in conjunction with any applicable regulatory requirements prior to its use.

#### 2 Normative references

The following normative documents contain provisions that, through reference in this text, constitute provisions of this National Standard of Canada. The referenced documents may be obtained from the sources noted below.

NOTE The addresses provided below were valid at the date of publication of this standard.

An undated reference is to the latest edition or revision of the reference or document in question, unless otherwise specified by the authority applying this standard. A dated reference is to the specified revision or edition of the reference or document in question.

#### 2.1 Canadian General Standards Board (CGSB)

CAN/CGSB-3.0 — Methods of testing petroleum and associated products:

No. 14.3 — Standard test method for the identification of components in automotive gasoline using gas chromatography

No.19.5 — Determination of lead in automotive gasoline (Atomic absorption)

<sup>&</sup>lt;sup>1</sup> See clause 10 and Annex B.

No. 28.8 — Visual haze rating of liquid fuels

No. 60.32 — Standard test method for determination of the corrosiveness to silver of gasoline, middle distillate fuels and oxygenated fuels using silver wool: Rapid ultrasonic method

CAN/CGSB-3.5 — Automotive gasoline

CAN/CGSB-3.511 — Oxygenated automotive gasoline containing ethanol (E1-E10 and E11-E15)

CAN/CGSB-3.516 — Denatured fuel ethanol for use in automotive spark ignition fuels.

#### 2.1.1 Source

The above may be obtained from the Canadian General Standards Board, Sales Centre, Gatineau, Canada K1A 1G6. Telephone 819-956-0425 or 1-800-665-2472. Fax 819-956-5740. E-mail ncr.cgsb-ongc@tpsgc-pwgsc.gc.ca. Web site www.tpsgc-pwgsc.gc.ca/ongc-cgsb/index-eng.html.

It may also be obtained from the Government of Canada Publications, Publishing and Depository Services, Public Services and Procurement Canada, Ottawa, ON, K1A 0S5. Telephone: 1-800-635-7943 or 613-941-5995. Fax 1-800-565-7757 or 613-954-5779. Email publications@tpsgc-pwgsc.gc.ca. Website: http://publications.gc.ca/site/eng/home.html.

# 2.2 Environment and Climate Change Canada (ECCC)

Benzene in Gasoline Regulations (SOR/97-493)

Sulphur in Gasoline Regulations (SOR/99-236).

#### **2.2.1** Source

The above may be obtained from the Department of Justice Canada, Communications Branch, 284 Wellington Street, Ottawa, Ontario, Canada, K1A 0H8. Telephone 613-957-4222 or TTY 613-992-4556. Fax 613-954-0811. Web site www.laws.justice.gc.ca.

# 2.3 Canadian Fuels Association

Weather Data.

#### 2.3.1 **Source**

The above may be obtained from www.canadianfuels.ca/Fuels-and-Transportation/Conventional-Transportation-Fuels

#### 2.4 ASTM International

Annual Book of ASTM Standards (see Annex A).

#### 2.4.1 **Source**

The above may be obtained from ASTM International, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959, U.S.A., telephone 610-832-9585, fax 610-832-9555, Web site www.astm.org, or from IHS Markit, 200-1331 MacLeod Trail SE, Calgary, Alberta T2G 0K3, telephone 613-237-4250 or 1-800-267-8220, fax 613-237-4251, Web site www.global.ihs.com.

#### 2.5 NACE International

TM-0172 — Determining Corrosive Properties of Cargoes in Petroleum Product Pipelines.

#### 2.5.1 Source

The publication may be obtained from NACE International, 1440 South Creek Drive, Houston, TX 77084-4906, U.S.A. Web site www.nace.org.

**2.6** See informative Annex C for federal, provincial and territorial acts and regulations that can apply to Automotive Ethanol Fuel.

#### 3 Terms and definitions

For the purposes of this National Standard of Canada, the following terms and definitions apply.

#### 3.1

#### 10th percentile low-end design temperature

temperature at or below which 10% of the hourly ambient air temperatures are observed to occur for an indicated half-month period at a specified weather station.

NOTE The 10% low-end design temperature for weather stations in Canada by half-month period may be obtained from the weather data. The data are based upon an analysis of hourly weather readings from weather stations across Canada taken over a minimum of 10 years to a maximum of 30 years per station over the period from 1981 to 2010 inclusive.

#### 3.2

#### antiknock index

average of the Research (RON) and Motor (MON) octane number for the fuel, i.e. (RON + MON)/2.

#### 3.3

#### automotive ethanol fuel type 1 (E50-E85)

seasonally adjusted blend (as defined by Tables 2A to 2H) for use in FFVs consisting nominally of 50% to 85% by volume denatured fuel ethanol with gasoline (see 3.11).

#### 3.4

# automotive ethanol fuel type 2 (E20-E25)

seasonally adjusted blend (as defined by Tables 2A to 2H) for use in FFVs consisting nominally of 20% to 25% by volume denatured fuel ethanol with gasoline (see 3.11).

#### 3.5

#### benzene emissions number (BEN)

estimate of the evaporative, running and tailpipe benzene emissions from vehicles, calculated in accordance with schedule 1 of the *Benzene in Gasoline Regulations* (see Annex C, C1.5).

#### 3.6

#### blendstock for oxygenate blending (BOB)

gasoline blendstock that when blended with 1.0% to 10%, or 11% to 15% by volume denatured fuel ethanol produces an oxygenated gasoline that complies with CAN/CGSB-3.511.

#### 3.7

#### denatured fuel ethanol

commercially manufactured ethanol containing denaturant, as required by the *Denatured and Specially Denatured Alcohol Regulations* – SOR/2006-103, which makes the ethanol suitable for use in automotive spark ignition engines and unsuitable for beverage or medicinal use.

#### 3.8

#### driveability index (DI)

parameter based on distillation temperatures. It is designed to ensure good vehicle performance relating to time to start, stalls, hesitations, stumbles, surges and backfires (see Annex D).

It is defined for type 2 Automotive Ethanol Fuel as:

$$DI = 1.5 \times T_{10} + 3 \times T_{50} + T_{90} + 100$$

where:

 $T_{10}$ ,  $T_{50}$ ,  $T_{90}$  = temperatures (°C) at 10%, 50%, and 90% evaporated in an ASTM D86 test

DI can be converted to its degrees Fahrenheit equivalent, as follows:

$$DI_{E} = 1.8 \times DI + 176$$

where:

 $DI_{\scriptscriptstyle F}$  = DI based on °F

DI = DI based on °C

#### 3.9

#### ethanol

ethyl alcohol, the chemical compound CH<sub>3</sub>CH<sub>2</sub>OH.

#### 3.10

#### flexible fuel vehicle (FFV)

vehicle that is specifically designed by the original equipment manufacturer or the manufacturer of record to operate on fuel blends consisting nominally of 0% to 85% by volume denatured fuel ethanol with gasoline.

#### 3.11

#### gasoline

automotive fuel meeting the requirements of CAN/CGSB-3.5 or BOB (see 3.6).

## 3.12

#### point of blending

location where denatured fuel ethanol is added to produce type 1 or type 2 Automotive Ethanol Fuel. Blending does not include the mixing of finished products or the addition of additives.

#### 3.13

#### point of retail sale

location where the end user takes delivery of the product.

#### 3.14

# primary terminal

distribution facility that

- a) is connected directly to a refinery, or
- b) can be supplied by pipeline from a refinery, or
- c) receives imported product directly, or
- d) is located on the Great Lakes and can be supplied by ship.

#### 4 Classification

**4.1** The Automotive Ethanol Fuel shall be supplied in the following types, as specified (see 9.1).

Type 1 (E50-E85)

Type 2 (E20-E25).

# 5 General requirements

**5.1** The Automotive Ethanol Fuel shall comply with this standard at the point of retail sale, except for the volatility requirements specified in 5.2.

# 5.2 Volatility requirements

The geographical zones are described in Table 1 and shown in Figures 1, 2 and 3. The limiting values of volatility properties for each zone are listed in Tables 2A to 2H.

- **5.2.1** The volatility requirements specified in 7.23 and 7.24 shall be for the period and geographic zone of intended use, detailed in Tables 2A to 2H, with compliance at one of the following:
- a) Primary terminal
- b) Point of entry into Canada

The volatility schedules detailed in Tables 2A to 2H include a half-month period for turning over inventory at service stations, when necessary. A longer turnover period at times close to seasonal weather changes could result in degraded vehicle performance.

- **5.3** The Automotive Ethanol Fuel shall be a stable homogeneous liquid free from foreign matter and dissolved material that can clog filters or nozzles or damage equipment designed for its use.
- **5.4** The Automotive Ethanol Fuel shall be visually clear and free from undissolved water, sediment and suspended matter under the temperature and conditions at the point of retail sale. The Automotive Ethanol Fuel shall be thoroughly mixed to prevent the sale of compositions that do not meet the standard or are potentially damaging due to stratification in dispensing tankage.
- **5.5** The Automotive Ethanol Fuel may contain additives designed to improve its characteristics. Additives include but are not limited to corrosion inhibitors, deposit control additives (also called detergents) (see 6.1.1 and 7.25), metal deactivators and oxidation inhibitors. Additives designed and tested to enhance performance shall be added in amounts less than 1.0% by volume, unless otherwise specified in this standard (see 10.3 and Annex B, B5).
- **5.6** Impurities such as aldehydes, ketones, amines, acid esters and soluble polymers shall not be added except as functional components of additives. Halogenated compounds, silanes, fusel oils, used lubricating oils and used solvents or other such materials shall not be added, except as normally occurring trace constituents.

# 6 Detailed requirements for denatured fuel ethanol and gasoline components

#### 6.1 Denatured fuel ethanol

The denatured fuel ethanol (see 7.5) shall meet the requirements of CAN/CGSB-3.516, Type 2.

# 6.1.1 Deposit control additive

Only deposit control additives that are soluble in denatured fuel ethanol may be added to the denatured fuel ethanol component (see 7.25 and Annex B, B4).

#### 6.2 Gasoline component

The gasoline component of Automotive Ethanol Fuel shall meet the requirements of CAN/CGSB-3.5 or BOB (see 3.6).

# 7 Detailed requirements for Automotive Ethanol Fuel type 1 (E50-E85) and type 2 (E20-E25)

- **7.1** Automotive Ethanol Fuel shall comply with the specified limiting values (see 7.5 to 7.26 and Tables 2A to 2H). The specified limiting values shall not be changed. This precludes any allowances for the test method precision and for adding or subtracting digits.
- **7.1.1** The precision of some ASTM test methods has not been demonstrated for use with Automotive Ethanol Fuel. Several test methods listed in Annex A are in the development stages or lack precision and bias determinations for Automotive Ethanol Fuel. However, ASTM D5191, D5453 and D7923 include precision for Automotive Ethanol Fuel.
- **7.1.2** To determine conformance with the specified limiting values, an observed value or a calculated value shall be rounded off "to the nearest unit" in the last right-hand digit used in expressing the specified limiting values, in accordance with the rounding-off method of ASTM E29. There is one exception (see 7.19).
- **7.1.3** Zeroes trailing the last nonzero digit for numbers represented with a decimal point are significant digits, in accordance with ASTM E29.
- **7.1.4** Where test values differ between two parties, a resolution shall be in accordance with ASTM D3244 in order to determine conformance with the specified limiting values, with the criticality of the limits fixed at P = 0.5.
- **7.2** Test methods other than those referenced in this standard may be used only if they have been validated in accordance with ASTM D3764 or D6708. Test methods validated in accordance with ASTM D4855 prior to 2010 may also be used. These are referred to as validated test methods.
- **7.2.1** Differences in precision, sensitivity and bias between referee test methods referenced in the standard and the validated test methods shall be considered.
- **7.2.2** Validated test methods shall only be used within the bounds of data covered in their validation.
- 7.3 In the event of a dispute, the procedures given in 7.1.2, 7.1.3 and 7.1.4 shall be used.
- **7.3.1** If parties in a dispute cannot agree on an analytical method to resolve the dispute, the method listed in the standard shall be used. Where more than one method is listed for a given detailed requirement, the referee method shall be used.
- **7.4** Differences in precision, sensitivity and bias between the referee test methods and others referenced in the standard shall be considered.

				Specific	ed limiting	values
		Type 1	(E50-E85)	Type 2	(E20-E25)	Test method
	Property	Min.	Max.	Min.	Max.	Test method
7.5	Denatured fuel ethanol, at point of blending, % by volume	50.	85	20.	25	See footnote <sup>a</sup>
7.6	Ethanol, % by volume	46	84	18	25	CAN/CGSB-3.0 No. 14.3b ASTM D5501
7.7	Sulphur, mg/kg (see 7.29)	_	80.	_	80.	ASTM D5453b or D7039
7.8	Methanol, % by volume	_	0.5	_	0.5	CAN/CGSB-3.0 No. 14.3b or ASTM D4815
7.9	Total acidity, as acetic acid, mg/L (% by mass)					ASTM D7795 <sup>b</sup> or D1613
	a. In absence of corrosion inhibitors and detergents	_	40. (0.0051)	_	_	
	b. In presence of corrosion inhibitors and detergents	_	56 (0.0071)	_	_	
7.10	Solvent-washed gum content, mg/100 mL	_	5	_	5	ASTM D381
7.11	Copper strip corrosion, 3 h at 50°C	_	No. 1	_	No. 1	ASTM D130
7.12	Corrosion, steel in water	_	B+	_	B+	NACE TM-0172 <sup>b</sup> or ASTM D7548
7.13	Chloride, mg/kg	_	1	_	_	ASTM D7319b or D7328
7.14	Water, % by mass	_	1.0	_	1.0	ASTM D7923 <sup>b</sup> , E203 or D6304
7.15	Lead, mg/L		5	_	5	CAN/CGSB-3.0 No.19.5
7.16	Phosphorus, mg/L	_	1.3	_	1.3	ASTM D3231
7.17	Silver corrosion	_	No. B	_	No. B	CAN/CGSB-3.0 No. 60.32b
	(see Annex B, B5)	_	No. 1	_	No. 1	or ASTM D7671

				Specifie	ed limiting v	ralues
		Type 1 (	E50-E85)	Type 2 (	E20-E25)	Test method
	Property	Min.	Max.	Min.	Max.	rest method
7.18	Appearance at 20 to 25°C, visual haze rating	_	1	_	1	CAN/CGSB-3.0 No. 28.8
7.19	Benzene content, % by volume (see 7.28)	_	1.5	_	1.5	CAN/CGSB-3.0 No. 14.3
7.20	Oxidation stability, (Induction period) min.	_	_	240	_	ASTM D525
7.21	Antiknock index (AKI) <sup>c</sup>	_	_	91.0	_	ASTM D2699 <sup>b</sup> D2700 <sup>b</sup> D2885
7.22	Electrical conductivity, µS/m	_	500.	_	_	ASTM D1125
7.23	Sulphate, mg/kg	_	4	_	_	ASTM D7319 <sup>b</sup> D7318 or D7328
7.24	рНе	6.5	9.0	_	_	ASTM D6423
7.25	Vapour pressure		See Table	s 2A to 2H		ASTM D5191 <sup>b</sup> D4953
7.26	Driveability index	-	_		Tables to 2H	See 3.8

<sup>&</sup>lt;sup>a</sup> Metered (measured) volumes may be used for reporting in place of analytical tests.

#### 7.27 Deposit control additive

#### 7.27.1 Type 1 (E50-E85)

The gasoline component shall meet the deposit control requirements of CAN/CGSB-3.5.

# 7.27.2 Type 2 (E20-E25)

Type 2 Automotive Ethanol Fuel retailed in Canada shall contain a deposit control additive (sometimes referred to as a detergent package) sufficient to meet either:

 a) an intake valve deposit requirement of less than 100 mg average deposit mass per valve after a 16 093.0 km (10 000 mile) driving cycle, or less than 25 mg average deposit mass per valve after a 8046.5 km (5000 mile) driving cycle as specified by ASTM D5500, or

<sup>&</sup>lt;sup>b</sup> The referee method to be used in the event of a dispute.

<sup>&</sup>lt;sup>c</sup> The antiknock index shall be reported to the nearest 0.1 unit at point of manufacture or point of import and to the nearest 0.5 unit at the point of sale using the rounding method described in ASTM E29 (see 7.1.2).

- b) an intake valve deposit requirement of less than 135 mg average deposit mass per valve after a 100 h dynamometer test cycle as specified by ASTM D6201.
- **7.27.2.1** Proof of performance shall be provided by:
- a) Certification by the deposit control additive supplier that the dosage recommended to the gasoline marketer/ producer meets or exceeds the minimum as listed with the U.S. EPA, or
- b) Certification by the marketer/producer that the gasoline meets the intake valve deposit limits given in 7.27.2 for the ASTM D5500 test, or
- c) Certification by the marketer/producer that the gasoline meets the intake valve deposit limits given in 7.27.2 for the ASTM D6201 test.
- **7.27.3** In any case, the marketer/producer shall maintain records of volumes of gasoline and additives, to show that the gasoline does contain the amount of additive stated.
- **7.28** Benzene and BEN (benzene emissions number) are specified by the federal *Benzene in Gasoline Regulations* (see Annex C, C1.5). In accordance with the regulation, the maximum benzene content allowed for any batch of complying gasoline is 1.5% by volume; this applies to primary suppliers (manufacturers, importers and blenders) who elect to produce gasoline with an annual pool average of 0.95%. The regulation also permits primary suppliers to elect a 1.0% by volume flat limit without an associated yearly pool average. A number of options exist for the BEN limit, for details consult the *Benzene in Gasoline Regulations*.
- **7.29** Sulphur is specified by the federal *Sulphur in Gasoline Regulations* (see Annex C, C1.6). In accordance with the regulations, the maximum sulphur content allowed for any batch of complying low-sulphur gasoline is 80 mg/kg and the annual pool average is 10 mg/kg. For producers using the flat limit, the maximum is 14 mg/kg from January 1, 2017 to December 31, 2019, and 12 mg/kg starting January 1, 2020. A temporary sulphur compliance unit trading system is in effect from January 1, 2017 until December 31, 2019.

# 8 Inspection

## 8.1 Sampling

Sampling equipment and procedures shall be designed and used to obtain representative samples of a product. Sample lines, hoses, etc. should be adequately flushed prior to taking a sample. Samples should be stored in a cool, dark place. Procedures shall be in accordance with ASTM D4057, D4177 or D5854 with the following modifications:

- a) Do not use water displacement.
- b) Rinse the container with the fuel being sampled.
- c) The sample shall be collected in containers that are compatible with Automotive Ethanol Fuel. Where practical, glass containers should be used for sampling.
- d) Sample volume shall be consistent with the requirements of the testing laboratory, or the authority having jurisdiction, or both. Unless otherwise specified (see 9.1 c), a sample of at least 3 L shall be collected.

## 9 Options

- **9.1** The following options shall be specified in the application of this standard:
- a) The type of fuel, type 1 (E50-E85) or type 2 (E20-E25)

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- b) Volatility requirements (Tables 2A to 2H)
- c) Sample size, if other than as specified (see 8.1.1.d).

#### 10 Precautions

# 10.1 Health and safety

Users should refer to the supplier's SDS (Safety Data Sheet) for guidance on the safe handling of Automotive Ethanol Fuel type 1 (E50–E85) and type 2 (E20-E25).

# 10.2 Equipment

Equipment in contact with Automotive Ethanol Fuel type 1 (E50–E85) and type 2 (E20 – E25) should be approved by the appropriate authority having jurisdiction for use with these fuels. Otherwise, component degradation, fuel contamination and component failure can result (see Annex B, B1).

Underwriters Laboratories (UL) has established requirements in document Subject 87A-E85, which address gasoline and ethanol fuel blends up to E85<sup>2</sup>. The UL certification path in Subject 87A-E25 addresses gasoline and mid-level ethanol fuel blends up to E25 and applies to type 2 (E20-E25) in this standard.

#### 10.3 Incorporating additives

The user is cautioned against incorporating other additives in the fuel unless detailed test data are first obtained to confirm that performance is improved with no harmful side effects.

The Automotive Ethanol Fuel shall not contain any materials such as drag reducing additive or its degradation products that separate after blending.

#### 10.4 Startability and driveability

Users of fuel meeting this standard should consult the motor vehicle owner's manual for advice on cold weather starting. Tables 2A to 2H require progressively higher vapour pressures that are required under lower temperature conditions.

#### 10.5 Transportation, storage and handling

See Annex B for additional precautionary information on transportation, storage, handling and dispensing of denatured fuel ethanol and Automotive Ethanol Fuel.

<sup>&</sup>lt;sup>2</sup> Contact Underwriters Laboratories of Canada for information on dispensing equipment.

Table 1 — Geographic zone definitions

Zone	Short description	Definition <sup>a</sup>
A	Coastal British Columbia	All the islands off the coast of British Columbia, the Lower Fraser Valley (LFV) <sup>b</sup> and that portion of the mainland within a nominal 100 km of the west coast of British Columbia between latitudes 49° 30′ North and 54° North <sup>c</sup>
В	South Western Canada	The portions of Ontario west of 90° West longitude and south of latitude 53° North, Manitoba south of latitude 53° North, Saskatchewan south of latitude 53° North, Alberta south of latitude 54° North, British Columbia south of latitude 54° North excluding Zone A (Coastal British Columbia).
С	Northern Ontario and Central Quebec	The portions of Ontario north of latitude 46° North, south of latitude 53° North and east of 90° West longitude and Quebec north of latitude 46° North and south of latitude 51° North.
D	Southern Ontario and Southern Quebec	The portions of Ontario and Quebec south of latitude 46° North, including the Seaway Corridor Sub Zone (SCSZ) <sup>d</sup>
Е	Atlantic Canada	The island of Newfoundland, the provinces of New Brunswick, Nova Scotia and Prince Edward Island and les Îles de la Madeleine.
F	Northern Canada	The portions of British Columbia and Alberta north of latitude 54° North, Saskatchewan, Manitoba and Ontario north of latitude 53° North; Quebec between latitudes 51° North and 55° North; and Labrador south of latitude 55° North.
G	Yukon	The Territory of the Yukon. e
Н	Arctic Canada	All of the Northwest Territories, Nunavut and the portions of Quebec (Nunavik) and Labrador north of latitude 55° North.e

<sup>&</sup>lt;sup>a</sup> See Figures 1, 2 and 3 for the approximate locations of the Geographic zones.

- 1) That part of Ontario that lies south of a straight line passing through Arnprior and Grand Bend. Where the line so described runs across a local municipality, the entire local municipality is part of the sub-zone. This is defined by the *Ontario Regulation* (see Annex C, C.2.7.1).
- 2) That part of Southwestern Quebec defined in the Québec *Petroleum Products Act* (see Annex C, C.2.9.1) as "The Outaouais-Montréal Corridor". See Annex E for the municipalities in the Outaouais-Montréal Corridor.
- e Type 1 (E50-E85) and type 2 (E20-E25) fuels are not intended for regions where fuels are normally provided in bulk only periodically during the year. Geographic zones G (Yukon) and H (Arctic Canada) are such areas and the tables for those zones are provided for reference should a fleet or commercial enterprise wish to use these fuels in those zones.

<sup>&</sup>lt;sup>b</sup> The Lower Fraser Valley sub-zone means that part of British Columbia bounded on the north by latitude 49°30', on the west by longitude 123°20', and on the east by longitude 121°15'. It is defined in the BC *Cleaner Gasoline Regulation* (see Annex C, C.2.2.1).

<sup>&</sup>lt;sup>c</sup> Zone A includes the towns of Whistler and Pemberton. The town of Bella Coola may be supplied with either Zone A or Zone B quality.

<sup>&</sup>lt;sup>d</sup> The Seaway Corridor Sub-Zone (SCSZ) is defined in two parts:

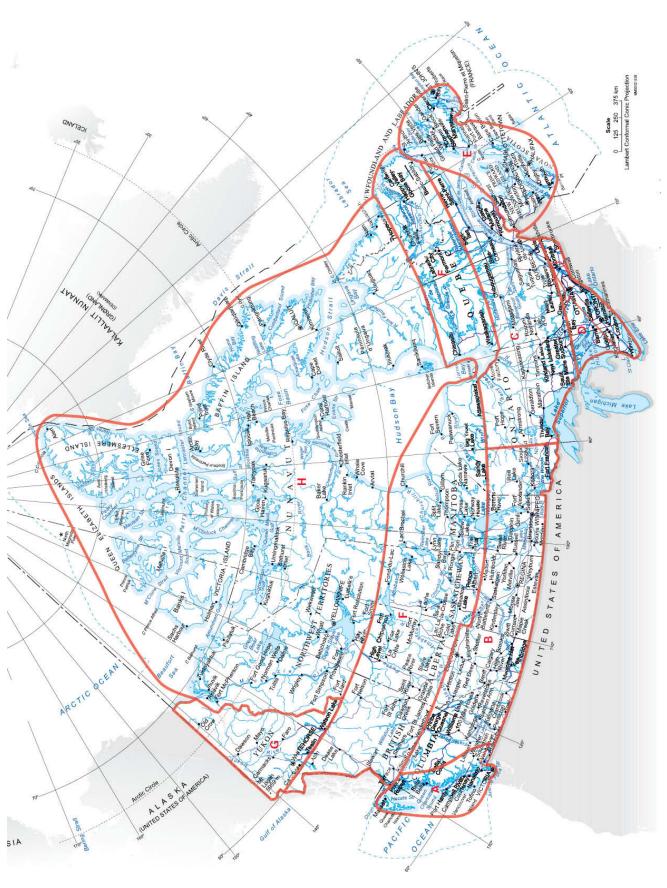


Figure 1 — Map of geographic zones — Canada overview

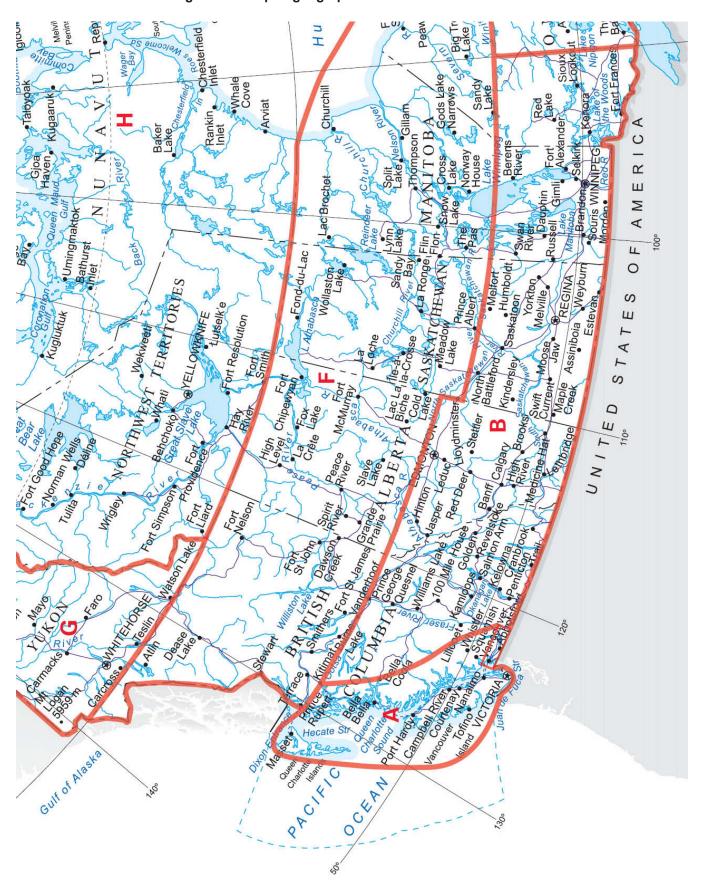


Figure 2 — Map of geographic zones — Western Canada

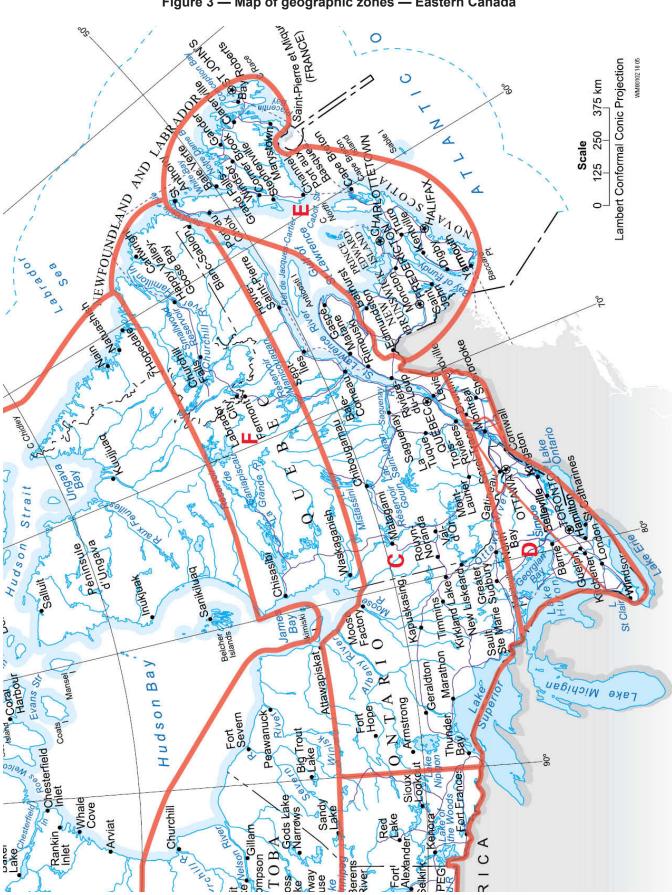


Figure 3 — Map of geographic zones — Eastern Canada

Table 2A — Volatility requirements for Zone A (Coastal British Columbia)

# Zone volatility limits All the islands off the coast of British Columbia, the Lower Fraser Valley (LFV)<sup>a</sup> and that portion of the mainland within a nominal 100 km of the west coast of

and that portion of the mainland within a nominal 100 km of the west coast of British Columbia between latitudes 49° 30′ North and 54° North.

		British Goldman between latitudes 45 GO North and 54 North.								
		Туре	1 (E50-E85)	fuel		Type 2 (E2	0-E25) fuel			
		•	apour LFV Vapour pressure			oour ssure	LFV Vapour pressure	Driveability index		
Month	Dates	Min. (kPa)	Max. (kPa)	Max. (kPa)	Min. (kPa)	Max. (kPa)	Max. (kPa)	Max. <sup>b</sup> (°C)		
January	1-15	45	1′	10.	45	11	0.	575		
January	16-31	45	1′	10.	45	11	0.	575		
February	1-15	45	1′	10.	45	11	0.	575		
February	16-28 (29)	45	1′	10.	45	11	0.	575		
March	1-15	45	1′	10.	35	11	0.	590.		
March	16-31	45	1′	10.	35	11	0.	590.		
April	1-15	45	11	10.	35	110.		590.		
April	16-30	35	97	72°	35	97	72°	590.		
May	1-15	35	97	72	35	97	72	590.		
May	16-31	35	97	72	35	97	72	590.		
June	1-15	35	72	62	35	72	62	590.		
June	16-30	35	72	62	35	72	62	590.		
July	1-15	35	72	62	35	72	62	590.		
July	16-31	35	72	55	35	72	55	590.		
August	1-15	35	72	55°	35	72	55°	590.		
August	16-31	35	72	62°	35	72	62°	590.		
September	1-15	35	97	72	35	97	72	590.		
September	16-30	35	9	7	35	9	7	590.		
October	1-15	45	11	10.	35	11	10.	590.		
October	16-31	45	11	10.	35	11	10.	590.		
November	1-15	45	1′	10.	35	1′	10.	590.		
November	16-30	45	1′	10.	45	110.		575		
December	1-15	45	1′	10.	45	110.		575		
December	16-31	45	11	10.	45	11	110.			
1										

<sup>&</sup>lt;sup>a</sup> The Lower Fraser Valley sub-zone means that part of British Columbia bounded on the north by latitude 49°30', on the west by longitude 123°20', and on the east by longitude 121°15'. It is defined in the BC Cleaner Gasoline Regulation (see Annex C, C.2.2.1).

<sup>&</sup>lt;sup>b</sup> If the required maximum vapour pressure is less than 72 kPa then the maximum DI shall be 597.

<sup>&</sup>lt;sup>c</sup> LFV: 72 kPa maximum applies starting April 16, 55 kPa maximum only applies ending August 14, 62 kPa maximum applies starting August 15. From July 16 to August 14, a 7 kPa waiver on maximum Vapour Pressure is allowed for specific ethanol blends under the BC *Cleaner Gasoline Regulation* (See Annex C, C.2.2.1).

Table 2B — Volatility requirements for Zone B (South Western Canada)

# South Western Canada

# Zone volatility limits

The portions of Ontario west of 90° West longitude and south of latitude 53° North, Manitoba south of latitude 53° North, Saskatchewan south of latitude 53° North, Alberta south of latitude 54° North, British Columbia south of latitude 54° North excluding Zone A (Coastal British Columbia).

		Type 1 (E50-E85) fuel		Type 2 (E20-E25) fuel			
		Vapour p	Vapour pressure		Vapour pressure		
Month	Dates	Min. (kPa)	Max. (kPa)	Min. (kPa)	Max. (kPa)	Max. (°C)	
January	1-15	85	110.	85	110.	540.	
January	16-31	85	110.	85	110.	540.	
February	1-15	85	110.	65	110.	550.	
February	16-28 (29)	65	110.	65	110.	550.	
March	1-15	65	110.	65	110.	550.	
March	16-31	65	110.	50.	110.	560.	
April	1-15	45	97	45	97	575	
April	16-30	45	97	45	97	575	
May	1-15	45	86	45	86	575	
May	16-31	35	86	35	86	590.	
June	1-15	35	72	35	72	590.	
June	16-30	35	72	35	72	590.	
July	1-15	35	72	35	72	590.	
July	16-31	35	72	35	72	590.	
August	1-15	35	72	35	72	590.	
August	16-31	35	72	35	72	590.	
September	1-15	35	86ª	35	86ª	590.	
September	16-30	45	86	45	86	590.	
October	1-15	45	97	45	97	575	
October	16-31	45	110.	45	110.	575	
November	1-15	65	110.	50.	110.	560.	
November	16-30	65	110.	50.	110.	560.	
December	1-15	85	110.	65	110.	550.	
December	16-31	85	110.	65	110.	550.	

<sup>&</sup>lt;sup>a</sup> In Ontario the maximum allowable vapour pressure is 72 kPa from September 1 to September 14 as per the Ontario *Volatility Regulation* (see Annex C, C.2.7.1).

Table 2C — Volatility requirements for Zone C (Northern Ontario and Central Quebec)

#### **Northern Ontario and Central Quebec**

# Zone volatility limits

The portions of Ontario lying north of latitude 46° North, south of latitude 53° North and east of 90° West longitude and Quebec lying north of latitude 46° North and south of latitude 51° North.

		Type 1 (E50-E85) fuel Type 2 (E20-E25) fuel				ıel				
		ا Vapour	oressure	Vapour p	Vapour pressure					
Month	Dates	Min. (kPa)	Max. (kPa)	Min. (kPa)	Max. (kPa)	Max. (°C)				
January	1-15	85	110.	85	110.	540.				
January	16-31	85	110.	85	110.	540.				
February	1-15	85	110.	85	110.	540.				
February	16-28 (29)	85	110.	65	110.	550.				
March	1-15	65	110.	65	110.	550.				
March	16-31	65	110.	50.	110.	560.				
April	1-15	65	110.	50.	110.	560.				
April	16-30	45	97	45	97	575				
May	1-15	45	97	45	97	590.				
May	16-31	45	86	35	86	590.				
June	1-15	35	72	35	72	590.				
June	16-30	35	72	35	72	590.				
July	1-15	35	72	35	72	590.				
July	16-31	35	72	35	72	590.				
August	1-15	35	72	35	72	590.				
August	16-31	35	72	35	72	590.				
September	1-15	35	97ª	35	97ª	590.				
September	16-30	45	110.	35	110.	590.				
October	1-15	45	110.	45	110.	575				
October	16-31	45	110.	45	110.	575				
November	1-15	65	110.	45	110.	575				
November	16-30	65	110.	50.	110.	560.				
December	1-15	85	110.	65	110.	550.				
December	16-31	85	110.	65	110.	550.				

<sup>&</sup>lt;sup>a</sup> In Ontario the maximum allowable vapour pressure is 72 kPa from September 1 to September 14 as per the Ontario *Volatility Regulation* (See Annex C, C.2.7.1).

Table 2D — Volatility requirements for Zone D (Southern Ontario and Southern Quebec)

Zone volatility limits		Southern Ontario and Southern Quebec The portions of Ontario and Quebec south of latitude 46° North,								
			including the Seaway Corridor Sub-Zone (SCSZ) <sup>a</sup>							
		Туре	1 (E50-E85	) fuel		Type 2 (E2	0-E25) fuel			
		Vapour p	oressure	SCSZ Vapour pressure	Vapour	pressure	SCSZ Vapour pressure	Driveability index		
Month	Dates	Min. (kPa)	Max. (kPa)	Max. (kPa)	Min. (kPa)	Max. (kPa)	Max. <sup>b</sup> (kPa)	Max. (°C)		
January	1-15	85	1	10.	65	1	10.	550.		
January	16-31	85	1	10.	65	1	10.	550.		
February	1-15	85	1	10.	65	1	10.	550.		
February	16-28 (29)	65	1	10.	50.	1	10.	560.		
March	1-15	65	1	10.	50.	110.		560.		
March	16-31	45	1	10.	45	110.		575		
April	1-15	45	0	)7	45	9	7	575		
April	16-30	45	g	97	35	9	7	590.		
May	1-15	45	8	36	35	86		590.		
May	16-31	35	7	<b>′2</b> °	35	72°		590.		
June	1-15	35	72	62	35	72	62	590.		
June	16-30	35	72	62	35	72	62	590.		
July	1-15	35	72	62	35	72	62	590.		
July	16-31	35	72	62	35	72	62	590.		
August	1-15	35	72	62	35	72	62	590.		
August	16-31	35	72	62	35	72	62	590.		
September	1-15	35	7	<b>′2</b> °	35	7	'2°	590.		
September	16-30	35	g	97	35	9	7	590.		
October	1-15	45	97		45	9	7	575		
October	16-31	45	1	10.	45	1	10.	575		
November	1-15	45	110.		45	1	110.			
November	16-30	45	1	10.	45	1	110.			
December	1-15	65	1	10.	50.	1	10.	560.		
December	16-31	65		10.	50.	1	10.	560.		

<sup>&</sup>lt;sup>a</sup> The Seaway Corridor Sub-Zone (SCSZ) is defined in two parts.

<sup>1)</sup> That part of Ontario that lies south of a straight line passing through Arnprior and Grand Bend. Where the line so described runs across a local municipality, the entire local municipality is part of the sub-zone. This is defined by the Ontario Regulation (see Annex C, C.2.7.1).

<sup>2)</sup> That part of Southwestern Quebec defined in the Québec *Petroleum Products Act* (see Annex C, C.2.9.1) as "The Outaouais-Montréal Corridor".

<sup>&</sup>lt;sup>b</sup> If the required maximum vapour pressure is less than 72 kPa then the maximum DI shall be 597.

<sup>&</sup>lt;sup>c</sup> In the case of the Ontario portion of the SCSZ, the 62 kPa limit also applies from May 15 to May 31 and from September 1 to September 14; the point of application is defined in the Ontario *Volatility Regulation* (Annex C, C.2.7.1).

Table 2E — Volatility requirements for Zone E (Atlantic)

		Atlantic Canada								
Zone volat	ility limits	The i	The island of Newfoundland, the province and Prince Edward Island and L							a Scotia
		Ty	ype 1 (E5	<mark>0-E85) fu</mark>	el	Type 2 (E20-E25) fuel				
		Van	our	Newfou	ındland	Van	Ollk	Newfou	ındland	Driveability
		-	sure	Class 1ª	Class 2 <sup>b</sup>	_	our sure	Class 1ª	Class 2 <sup>b</sup>	index
Month	Dates	Min. (kPa)	Max. (kPa)	Max. (kPa)	Max. (kPa)	Min. (kPa)	Max. (kPa)	Max. (kPa)	Max. (kPa)	Max. (°C)
January	1-15	85	110.	10	07	65	110.	10	)7	550.
January	16-31	85	110.	10	07	65	110.	10	07	550.
February	1-15	85	110.	10	07	65	110.	10	07	550.
February	16-28 (29)	65	110.	10	07	50.	110.	10	)7	560.
March	1-15	65	110.	107		50.	110.	107		560.
March	16-31	45	110.	10	07	45	110.	107		575
April	1-15	45	110.	10	07	45	110.	107		575
April	16-30	45	97	10	07	35	97	107		590.
May	1-15	45	97°	9	7	35	97°	97		590.
May	16-31	45	72	97	72	35	72	97	72	590.
June	1-15	35	72	86	72	35	72	86	72	590.
June	16-30	35	72	86	72	35	72	86	72	590.
July	1-15	35	72	86	72	35	72	86	72	590.
July	16-31	35	72	86	72	35	72	86	72	590.
August	1-15	35	72	97	72	35	72	97	72	590.
August	16-31	35	72	97	72	35	72	97	72	590.
September	1-15	35	72	107	72	35	72	107	72	590.
September	16-30	35	97	107	97	35	97	107	97	590.
October	1-15	45	110.	10	07	35	110.	10	07	590.
October	16-31	45	110.		07	45	110.	10	07	575
November	1-15	45	110.	10	07	45	110.	10	07	575
November	16-30	45	110.	10	07	45	110.	10	07	575
December	1-15	65	110.	10	07	50.	110.	10	07	560.
December	16-31	65	110.	10	07	50.	110.	10	07	560.

<sup>&</sup>lt;sup>a</sup> Newfoundland Class 1 is that part of the Island on Newfoundland lying north of latitude 49° (see Annex C, C.2.6.1).

<sup>&</sup>lt;sup>b</sup> Newfoundland Class 2 is that part of the Island on Newfoundland lying south of latitude 49° (see Annex C, C.2.6.1).

<sup>&</sup>lt;sup>c</sup> In Nova Scotia and New Brunswick the 72 kPa maximum is required at Terminals starting May 15 (see Annex C, C.2.4.1 and C.2.5.1).

Table 2F — Volatility requirements for Zone F (Northern Canada)

#### **Northern Canada** The portions of British Columbia and Alberta north of latitude 54° North; Zone volatility limits Saskatchewan, Manitoba and Ontario north of latitude 53° North; Quebec lying between latitudes 51° North and 55° North; and Labrador south of latitude 55° Northa. Type 1 (E50-E85) fuel Type 2 (E20-E25) fuel Driveability Vapour pressure Vapour pressure index Min. Max. Min. Max. Max. Month **Dates** (kPa) (kPa) (kPa) (kPa) (°C) January 1-15 85 110. 85 110. 540. January 16-31 85 110. 85 110. 540. February 1-15 85 110. 85 110. 540. 110. 85 540. February 16-28 (29) 85 110. March 1-15 85 110. 65 110. 550. March 16-31 65 110. 65 110. 550. 1-15 110. April 65 50. 110. 560. April 16-30 45 97 50. 97 560. 1-15 97 97 May 45 45 575 97 May 16-31 45 97 45 575 June 1-15 35 97 35 97 590. June 16-30 35 86 35 86 590. July 1-15 35 86 35 86 590. July 16-31 35 86 35 86 590. 1-15 August 35 86 35 86 590. August 16-31 35 86 35 86 590. September 1-15 45 97<sup>b</sup> 35 97<sup>b</sup> 590. 16-30 97 97 September 45 45 575 October 1-15 45 110. 45 110. 575 110. October 16-31 65 45 110. 575 November 1-15 65 110. 110. 50. 560. November 16-30 85 110. 65 110. 550. December 1-15 85 110. 85 110. 540.

110.

85

540.

110.

December

16-31

85

<sup>&</sup>lt;sup>a</sup> Labrador is additionally subject to the Newfoundland Class 1 volatility requirements included in Table 2E (see Annex C, C.2.6.1).

<sup>&</sup>lt;sup>b</sup> In Ontario the maximum allowable vapour pressure is 72 kPa from September 1 to September 14 as per the Ontario *Volatility Regulation* (see Annex C, C.2.7.1).

Table 2G — Volatility requirements for Zone G (Yukon)

Zone volatility limits		Yukon The Territory of the Yukon							
		Type 1 (E5	0-E85) fuel	Type 2 (E20-E25) fuel					
		Vapour <sub>l</sub>	oressure	Vapour	Driveability index				
Month	Dates	Min. (kPa)	Max. (kPa)	Min. (kPa)	Max. (kPa)	Max. (°C)			
January	1-15	85	110.	85	110.	540.			
January	16-31	85	110.	85	110.	540.			
February	1-15	85	110.	85	110.	540.			
February	16-28 (29)	85	110.	85	110.	540.			
March	1-15	85	110.	65	110.	540.			
March	16-31	65	110.	65	110.	550.			
April	1-15	65	110.	50.	110.	550.			
April	16-30	45	110.	45	110.	560.			
May	1-15	45	97	45	97	575			
May	16-31	45	97	35	97	590.			
June	1-15	35	97	35	97	590.			
June	16-30	35	86	35	86	590.			
July	1-15	35	86	35	86	590.			
July	16-31	35	86	35	86	590.			
August	1-15	35	86	35	86	590.			
August	16-31	45	97	35	97	575			
September	1-15	45	110.	35	110.	575			
September	16-30	45	110.	45	110.	575			
October	1-15	45	110.	45	110.	575			
October	16-31	65	110.	50.	110.	560.			
November	1-15	65	110.	65	110.	540.			
November	16-30	85	110.	85	110.	540.			
December	1-15	85	110.	85	110.	540.			
December	16-31	85	110.	85	110.	540.			

Table 2H — Volatility requirements for Zone H (Arctic Canada)

Zone volatility limits		Arctic Canada  All of the Northwest Territories, Nunavut, and the portions of Quebec,  Nunavik and Labrador north of latitude 55° North.a						
		Type 1 (E5	0-E85) fuel	Туј	pe 2 (E20-E25) f	uel		
		Vapour	pressure	Vapour	pressure	Driveability index		
Month	Dates	Min. (kPa)	Max. (kPa)	Min. (kPa)	Max. (kPa)	Max. (°C)		
January	1-15	85	110.	85	110.	540.		
January	16-31	85	110.	85	110.	540.		
February	1-15	85	110.	85	110.	540.		
February	16-28 (29)	85	110.	85	110.	540.		
March	1-15	85	110.	85	110.	540.		
March	16-31	85	110.	85	110.	550.		
April	1-15	85	110.	65	110.	550.		
April	16-30	65	97	50.	97	560.		
May	1-15	65	97	50.	97	560.		
May	16-31	45	86	45	86	575		
June	1-15	45	86	45	86	575		
June	16-30	45	86	45	86	575		
July	1-15	45	86	45	86	575		
July	16-31	45	86	45	86	575		
August	1-15	45	86	45	86	575		
August	16-31	45	97	45	97	575		
September	1-15	50.	97	50.	97	560.		
September	16-30	65	110.	65	110.	550.		
October	1-15	65	110.	65	110.	550.		
October	16-31	65	110.	65	110.	550.		
November	1-15	85	110.	85	110.	540.		
November	16-30	85	110.	85	110.	540.		
December	1-15	85	110.	85	110.	540.		
December	16-31	85	110.	85	110.	540.		

<sup>&</sup>lt;sup>a</sup> Labrador is additionally subject to the Newfoundland Class 1 volatility requirements included in Table 2E (see Annex C, C.2.6.1).

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# Annex A

(normative)

# **Referenced ASTM International publications** (see 2.5)

# **Annual Book of ASTM Standards**

ASTM D86	Standard Test Method for Distillation of Petroleum Products and Liquid Fuels at Atmospheric Pressure
ASTM D130	Standard Test Method for Corrosiveness to Copper from Petroleum Products by Copper Strip Test
ASTM D381	Standard Test Method for Gum Content in Fuels by Jet Evaporation
ASTM D525	Standard Test Method for Oxidation Stability of Gasoline (Induction Period Method)
ASTM D1125	Standard Test Methods for Electrical Conductivity and Resistivity of Water
ASTM D1613	Standard Test Method for Acidity in Volatile Solvents and Chemical Intermediates Used in Paint, Varnish, Lacquer, and Related Products
ASTM D2699	Standard Test Method for Research Octane Number of Spark-Ignition Engine Fuel
ASTM D2700	Standard Test Method for Motor Octane Number of Spark-Ignition Engine Fuel
ASTM D2885	Standard Test Method for Determination of Octane Number of Spark-Ignition Engine Fuels by On-Line Direct Comparison Technique
ASTM D3231	Standard Test Method for Phosphorus in Gasoline
ASTM D3244	Standard Practice for Utilization of Test Data to Determine Conformance with Specifications
ASTM D4057	Standard Practice for Manual Sampling of Petroleum and Petroleum Products
ASTM D4177	Standard Practice for Automatic Sampling of Petroleum and Petroleum Products
ASTM D4815	Standard Test Method for Determination of MTBE, ETBE, TAME, DIPE, tertiary-Amyl Alcohol and C1 to C4 Alcohols in Gasoline by Gas Chromatography
ASTM D4953	Standard Test Method for Vapor Pressure of Gasoline and Gasoline-Oxygenate Blends (Dry Method)
ASTM D5191	Standard Test Method for Vapor Pressure of Petroleum Products (Mini Method)
ASTM D5453	Standard Test Method for Determination of Total Sulfur in Light Hydrocarbons, Spark Ignition Engine Fuel, Diesel Engine Fuel and Engine Oil by Ultraviolet Fluorescence
ASTM D5501	Standard Test Method for Determination of Ethanol and Methanol Content in Fuels Containing Greater than 20% Ethanol by Gas Chromatography
ASTM D5854	Standard Practice for Mixing and Handling of Liquid Samples of Petroleum and Petroleum Products
ASTM D6304	Standard Test Method for Determination of Water in Petroleum Products, Lubricating Oils, and Additives by Coulometric Karl Fischer Titration

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ASTM D6423	Standard Test Method for Determination of pHe of Denatured Fuel Ethanol, and Ethanol Fuel Blends
ASTM D7039	Standard Test Method for Sulfur in Gasoline, Diesel Fuel, Jet Fuel, Kerosine, Biodiesel, Biodiesel Blends, and Gasoline-Ethanol Blends by Monochromatic Wavelength Dispersive X-ray Fluorescence Spectrometry
ASTM D7318	Standard Test Method for Existent Inorganic Sulfate in Ethanol by Potentiometric Titration
ASTM D7319	Standard Test Method for Determination of Existent and Potential Sulfate and Inorganic Chloride in Fuel Ethanol and Butanol by Direct Injection Suppressed Ion Chromatography
ASTM D7328	Standard Test Method for Determination of Existent and Potential Inorganic Sulfate and Total Inorganic Chloride in Fuel Ethanol by Ion Chromatography Using Aqueous Sample Injection
ASTM D7548	Standard Test Method for Determination of Accelerated Iron Corrosion in Petroleum Products
ASTM D7671	Standard Test Method for Corrosiveness to Silver by Automotive Spark–Ignition Engine Fuel–Silver Strip Method
ASTM D7795	Standard Test Method for Acidity in Ethanol and Ethanol Blends by Titration
ASTM D7923	Standard Test Method for Water in Ethanol and Hydrocarbon Blends by Karl Fischer Titration
ASTM E29	Standard Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications
ASTM E203	Standard Test Method for Water Using Volumetric Karl Fischer Titration

# **Annex B**

(informative)

# Precautionary information for transportation, storing, handling and dispensing denatured fuel ethanol and Automotive Ethanol Fuel type 1 (E50-E85) and type 2 (E20-E25)

# **B.1** Storage and dispensing

Automotive Ethanol Fuel should be transported, stored and dispensed using equipment specifically designed for this purpose. Note that ethanol can corrode aluminum alloys. Since denatured fuel ethanol is an electrolyte (see B.2), it will promote the formation of galvanic corrosion cells when in contact with dissimilar metals. The galvanic reaction will introduce metallic ions of the anodic metal into the fuel, which can result in plugged vehicle fuel filters. Brass in direct contact with aluminum in denatured fuel ethanol has resulted in galvanic corrosion, giving rise to fuel contamination.

# **B.1.1** Product cleanliness at dispensers

If verifying dispensing hose compatibility with the fuel, collect the first litre of product from a dispenser nozzle, preferably after the dispenser has been inactive, such as first thing in the morning.

**B.1.2** There is a suitable report published by the US department of Energy from July 2010, *Handbook for Handling, Storing, and Dispensing E85*, DOE/GO-102010-3073<sup>3</sup>.

#### **B.2** Water

Automotive Ethanol Fuel is hygroscopic, and it can eventually absorb enough moisture from the ambient air to cause the fuel to separate into two phases or layers. Separation can be avoided if fuels are clear and bright initially, and care is taken during storage, distribution and use to prevent contact with water or humid air. Phase separation is a greater risk at lower temperatures.

#### **B.3** Denaturant

The choice of a denaturant can be impacted by the *Benzene in Gasoline Regulations* and the *Sulphur in Gasoline Regulations*.

## **B.4** Deposit control additives

Some deposit control additives commonly used in gasolines can have limited solubility in ethanol blends covered by this standard, resulting in hazy fuels and possible precipitates. This should be considered when blending the gasoline component with denatured fuel ethanol.

#### B.4.1 Intake valve deposits

Ethanol and some additives in ethanol can generate engine deposits and intake valve deposits (IVD). However, the standard IVD tests require use of an engine that is not compatible with Automotive Ethanol Fuel. There are currently no sanctioned test methods for evaluating the effectiveness of detergents in preventing induction system deposits with automotive ethanol fuel. A number of additive companies have developed tests for evaluating the performance of detergents in automotive ethanol fuel blends.

<sup>&</sup>lt;sup>3</sup> This report is available at the US Department of Energy at www.afdc.energy.gov/pdfs/48162.pdf.

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**B.4.1.1** If vehicle performance degrades due to deposits, one mitigating action is to operate an FFV on gasoline meeting CAN/CGSB-3.5, 3.511 or Type 2 Automotive Ethanol Fuel periodically, following the vehicle manufacturers' recommendations, which allows the detergent in gasoline to clean deposits.

# B.5 Fuel level sending units

Premature failure of some silver alloy fuel level sending units can relate to reactive sulphur species in the fuel.

# **Annex C**

(informative)

# Federal, provincial and territorial acts and regulations applicable to Automotive Ethanol Fuel type 1 (E50-E85) and type 2 (E20-E25)<sup>4</sup>

# C.1 Federal acts and regulations<sup>5</sup>

#### **C.1.1** Fuels Information Regulations, No. 1 (C.R.C. c. 407, as amended by SOR/79-280, 80-138, 2000-105)

These regulations require producers and importers to submit information on sulphur and additive contents (other than lead) for liquid fuels.

#### **C.1.2** *Gasoline Regulations* (SOR/90-247, as in effect)

These regulations limit the lead content in unleaded gasoline, restrict leaded gasoline use, and require reporting of lead used in gasoline production. They also limit phosphorus content in gasoline.

## **C.1.3** Contaminated Fuel Regulations (SOR/91-486)

These regulations prohibit the importation of fuel that has been contaminated with hazardous wastes.

## **C.1.4** Transportation of Dangerous Goods Regulations (SOR/2001-286)

These regulations give detailed packaging, labelling and documentation requirements for transporting gasoline samples within Canada.

#### **C.1.5** Benzene in Gasoline Regulations (SOR/97-493)

These regulations establish the limits for benzene and BEN in gasoline (see 7.19), and the limits for sulphur, benzene and aromatics in oxygenates.

### C.1.6 Sulphur in Gasoline Regulations (SOR/99-236)

These regulations establish the limits for sulphur in oxygenates and in gasoline (see 7.7).

#### C.1.7 Denatured and Specially Denatured Alcohol Regulations (SOR/2005-22, 2005-02-01).

This regulation is made under the *Excise Act*, 2001, *Denatured and Specially Denatured Alcohol Regulations*, P.C. 2005-45, 2005-02-01.6

# **C.1.8** *Renewable Fuel Regulations* (SOR/2010-189)

These regulations require the use of renewable fuels in Canada.

<sup>&</sup>lt;sup>4</sup> This list is not necessarily complete. It is the user's responsibility to refer to the appropriate regulations.

<sup>&</sup>lt;sup>5</sup> Refer to the latest versions. Federal acts and regulations are obtainable from the Canada Gazette website at www.gazette. gc.ca and consolidated acts and regulations may be available from http://laws.justice.gc.ca/

<sup>&</sup>lt;sup>6</sup> Available from the Department of Justice website at http://laws-lois.justice.gc.ca/eng/regulations/SOR-2005-22/FullText.html.

# C.2 Provincial and territorial regulations

#### C.2.1 Alberta

#### C.2.1 Renewable fuel requirements

Renewable fuel requirements are controlled under the Renewable Fuel Standard Regulation, Regulation 29/2010.

#### C.2.2 British Columbia

#### C.2.2.1 General requirements, deposit control additives and vapour pressure

General requirements, deposit control additives and vapour pressure requirements are controlled under the latest version of the *Cleaner Gasoline Regulation* (B.C. Reg. 498/95)<sup>7</sup>.

#### C.2.2.2 Renewable and Low Carbon Fuel Requirements Regulation (BC Reg. 320/2009)

Requirements for the content of renewable material in fuel and requirements for the reduction of fuel carbon intensity are controlled under the *Renewable and Low Carbon Fuel Requirements Regulation*.

The Regulation specifies that fuel containing more than 10% ethanol shall be labelled in accordance with section 7.3 of the Regulation.

#### C.2.3 Manitoba

#### C.2.3.1 General requirements and vapour pressure

The general requirements and vapour pressure are controlled under the latest version of the *Dangerous Goods Handling and Transportation Act*, including the *Dangerous Goods Handling and Transportation Regulation* (55/2003) and the *Storage and Handling of Petroleum Products and Allied Products Regulation* (188/2001).

#### C.2.3.2 Ethanol requirements

Ethanol requirements are controlled under the Ethanol General Regulation, Regulation 165/2007.

#### C.2.4 New Brunswick

#### C.2.4.1 Vapour pressure

Vapour pressure is controlled under the Clean Air Act and regulations — Air Quality Regulation (N.B. Reg. 97-133).

#### C.2.5 Newfoundland and Labrador

#### C.2.5.1 Vapour pressure

Vapour pressure is controlled under the Environmental Protection Act (O.C. 2003-229) — Gasoline Volatility Control Regulations (62/03).

<sup>&</sup>lt;sup>7</sup> Available from the British Columbia Ministry of Environment, Lands and Parks, telephone 604-927-2914. Web site at www.elp.gov.bc.ca.

#### C.2.6 Nova Scotia

#### C.2.6.1 Vapour pressure

Vapour pressure is controlled under the *Environment Act* (S.N.S. 1994-95, c. 1) and the *Air Quality Regulations* (N.S. Reg. 55/95).

#### C.2.7 Ontario<sup>8</sup>

#### C.2.7.1 Vapour pressure

Vapour pressure is controlled under the latest version of *Ontario Regulation* (O.Reg.) 271/91, as amended by O.Reg. 45/97 *Gasoline Volatility*.

#### C.2.7.2 Sulphur

See the reporting requirements under the *Environmental Protection Act*: Reporting Requirements – Sulphur Levels in Gasoline (O.Reg. 212/02).

#### C.2.7.3 Fuel products

Standards describing fuel products are listed under the *Technical Standards and Safety Act*, 2000 — O.Reg. 223/01, *Liquid Fuels* (O.Reg. 217/01) — *Liquid Fuels Handling Code*.

# C.2.7.4 Ethanol requirements

Ethanol requirements are controlled under the Ethanol in Gasoline Ontario Regulation 535/05, as amended.

#### C.2.8 Prince Edward Island

#### C.2.8.1 General requirements

The general requirements are controlled under the *Petroleum Products Act Regulations* (EC 38/91), as amended by EC 639/93, 639/97, 762/98, 699/2000.

#### C.2.9 Quebec

#### C.2.9.1 General requirements

The general requirements are controlled under the latest version of the *Loi sur les produits pétroliers*, R.L.R.Q., c. P-30.01, *Règlement sur les produits pétroliers*, D.581-2015, G.O. 28, 2147 or Petroleum Products Act, R.S.Q., c. P-30.01, *Petroleum Products Regulation*, O.C. 581-2015, G.O. 28,1375. This regulation lists Quebec quality requirements for aviation gasolines, aviation turbine fuels, automotive gasolines, gasolines containing denatured fuel ethanol for use in automotive spark ignition fuels, diesel fuels, diesel fuels containing biodiesel (B100) for blending in middle distillate fuels, fuel oil types 0, 1 and 2, and fuel oil types 4, 5 and 6. Amendments and editions published apply only 90 days after the last day of the month that the French text of the amendments or editions was published. The Direction générale des hydrocarbures et des biocombustibles of the ministère de l'Énergie et des Ressources naturelles is responsible for the application and revision of this regulation. Web site www3.publicationsduquebec.gouv.qc.ca.

<sup>&</sup>lt;sup>8</sup> Available from Ontario e-Laws web site at www.e-laws.gov.on.ca/.

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#### C.2.10 Saskatchewan

# C.2.10.1 Ethanol requirements

Ethanol requirements are controlled under the Ethanol Fuel (General) Regulations, 115/2002 as amended.

# C.2.11 Yukon

# C.2.11.1 General requirements

The general requirements are controlled under the *Gasoline Handling Act and Regulations* — *Gasoline Handling Regulations* (O.C. 1972/137).

# Annex D

(informative)

# Discussion of volatility requirements

# D.1 Type 2 (E20-E25) Automotive Ethanol Fuel driveability index

The driveability index for type 2 (E20-E25) Automotive Ethanol Fuel is based on the driveability index for CAN/CGSB-3.5 *Automotive Gasoline* with the addition of a term of 100 to account for ethanol content. The term of 100 is equivalent to multiplying the volume % ethanol by a factor of 5 for E20, which is similar to the factor determined in CRC Report No. 666<sup>9</sup>, though this report dealt primarily with non-FFVs. Limited driveability data are available for blends above E20, and based on OEM experience, multiplying the volume % ethanol by a factor of 5 would be overly severe for E25 in FFVs. Therefore, the fixed term of 100 was selected for E20-E25, which takes into account available literature, uncertainties and OEM experience with FFVs.

# D.2 Vapour pressure

Vapour pressure typically rises with the addition of low levels of ethanol to gasoline. One study<sup>10</sup> that included adding up to 30% by volume ethanol (E30) showed an increase of up to 15 kPa. Most of the data showed an increase of less than about 10 kPa for the E20 and E30 blends, and that the increase varied inversely with the base gasoline's vapour pressure. It is therefore anticipated that a type 2 (E20-E25) blend would generally result in increases in vapour pressure of less than 10 kPa.

The minimum vapour pressure requirements were determined using the 10th percentile low-end design temperatures (see 2.3 and 3.1).

The NRCan sponsored E50 – E85 Volatility Project<sup>11</sup> determined the upper flammability limits of various blends and that study was used to update the type 1 minimum vapour pressure limits and set vapour pressure limits for type 2.

NOTE Tables 2A to 2H replace the "volatility class geographic locality table" in previous versions of this document.

https://crcao.org/publications/performance/

http://www.api.org/~/media/Files/Policy/Fuels-and-Renewables/2016-Oct-RFS/The-Truth-About-E15/E10-Blending-Study-Final-Report.pdf

<sup>&</sup>lt;sup>11</sup> http://papers.sae.org/2017-01-1352/

# **Annex E**

(normative)

# List of municipalities in the Outaouais-Montréal corridor

Municipalities are listed either by regional county municipalities (RCM) or by administrative region or metropolitan community. The indicated numbers correspond to the codes assigned to each municipality, RCM, administrative region or metropolitan community in the Répertoire des municipalités published by the Ministère des Affaires Municipales, des Régions et de l'Occupation du Territoire.

530	PIERRE DE SAUREL	630	MONTCALM
53085	Saint-Gérard-Majella, P	63005	Sainte-Marie-Salomé, P
	-	63013	Saint-Jacques, M
550	ROUVILLE	63023	Saint-Alexis, M
55023	Saint-Césaire, V	63030	Saint-Esprit, M
55030	Sainte-Angèle-de-Monnoir, M	63035	Saint-Roch-de-l'Achigan, M
55037	Rougemont, M	63040	Saint-Roch-Ouest, M
55048	Marieville, V	63048	Saint-Lin-Laurentides, V
55057	Richelieu, V	63055	Saint-Calixte, M
55065	Saint-Mathias-sur-Richelieu, M	63060	Sainte-Julienne, M
500	LE HAUT BIOLIEUEL	63065	Saint-Liguori, P
560	LE HAUT-RICHELIEU		-
56083	Saint-Jean-sur-Richelieu, V	640	LES MOULINS
56097	Mont-Saint-Grégoire, M	64008	Terrebonne, V
56105	Sainte-Brigide-d'Iberville, M	64015	Mascouche, V
570	LA VALLÉE-DU-RICHELIEU	13	OUTSIDE AN RCM / LAVAL
57005	Chambly, V	65005	Laval, V
57010	Carignan, V	00000	Edvai, v
57020	Saint-Basile-le-Grand, V	663	OUTSIDE AN RCM / COMMUNAUTÉ
57025	McMasterville, M		MÉTROPOLITAINE DE MONTRÉAL
57030	Otterburn Park, V	58007	Brossard, V
57033	Saint-Jean-Baptiste, M	58012	Saint-Lambert, V
57035	Mont-Saint-Hilaire, V	58033	Boucherville, V
57040	Beloeil, V	58037	Saint-Bruno-de-Montarville, V
57045	Saint-Mathieu-de-Beloeil, M	58227	Longueuil, V
57050	Saint-Marc-sur-Richelieu, M	66007	Montréal-Est, V
57057	Saint-Charles-sur-Richelieu, M	66023	Montréal, V
57068	Saint-Denis-sur-Richelieu, M	66032	Westmount, V
57075	Saint-Antoine-sur-Richelieu, M	66047	Montréal-Ouest, V
		66058	Côte-Saint-Luc, V
590	MARGUERITE D'YOUVILLE	66062	Hampstead, V
59010	Sainte-Julie, V	66072	Mont-Royal, V
59015	Saint-Amable, M	66087	Dorval, V
59020	Varennes, V	66092	L'Île-Dorval, V
59025	Verchères, M	66097	Pointe-Claire, V
59030	Calixa-Lavallée, P	66102	Kirkland, V
59035	Contrecoeur, V	66107	Beaconsfield, V
000	LIACCOMPTION	66112	Baie d'Urfé, V
600	L'ASSOMPTION	66117	Sainte-Anne-de-Bellevue, V
60005	Charlemagne, V	66127	Senneville, VL
60013	Repentigny, V	66135	Sainte-Geneviève, V
60020	Saint-Sulpice, P	66142	Dollard-des-Ormeaux, V
60028	L'Assomption, V		,
60035	L'Épiphanie, V		
60040	L'Épiphanie, P		

<b>16</b> 67802 69802	OUTSIDE AN RCM / MONTÉRÉGIE Kahnawake, R.I. Akwesasne, R.I.	71055 71060 71065	Pointe-des-Cascades, VL L'Île-Perrot, V Notre-Dame-de-L'Île-Perrot, V
670 67005 67010 67015 67020 67025 67030 67035 67040 67045 67050 67055	ROUSSILLON Saint-Mathieu, M Saint-Philippe, M La Prairie, V Candiac, V Delson, V Sainte-Catherine, V Saint-Constant, V Saint-Isidore, P Mercier, V Châteauguay, V Léry, V	71070 71075 71083 71090 71095 71100 71105 71110 71115 71125 71133 71140	Pincourt, V Terrasse-Vaudreuil, M Vaudreuil-Dorion, V Vaudreuil-sur-le-Lac, VL L'Île-Cadieux, V Hudson, V Saint-Lazare, V Sainte-Marthe, M Sainte-Justine-de-Newton, P Très-Saint-Rédempteur, P Rigaud, M Pointe-Fortune, VL  DEUX-MONTAGNES
680 68020 68025 68040 68045 68050 68055	LES JARDINS-DE-NAPIERVILLE Sainte-Clotilde-de-Châteauguay, P Saint-Patrice-de-Sherrington, P Saint-Jacques-le-Mineur, P Saint-Édouard, P Saint-Michel, P Saint-Rémi, V	72005 72010 72015 72020 72025 72032 72043	Saint-Eustache, V Deux-Montagnes, V Sainte-Marthe-sur-le-Lac, V Pointe-Calumet, M Saint-Joseph-du-Lac, M Oka, M Saint-Placide, M
690 69010 69017 69025 69030 69037 69045 69050 69055 69060 69065	LE HAUT-SAINT-LAURENT Franklin, M Saint-Chrysostome, M Howick, VL Très-Saint-Sacrement, P Ormstown, M Hinchinbrooke, CT Elgin, CT Huntingdon, V Godmanchester, CT Sainte-Barbe, P	730 73005 73010 73015 73020 73025 73030 73035 15 74005	THÉRÈSE-DE-BLAINVILLE Boisbriand, V Sainte-Thérèse, V Blainville, V Rosemère, V Lorraine, V Bois-des-Filion, V Sainte-Anne-des-Plaines, V  OUTSIDE AN RCM / LAURENTIDES Mirabel, V
69070 69075	Saint-Anicet, P Dundee, CT	<b>750</b> 75005	LA RIVIÈRE-DU-NORD Saint-Colomban, P
700 70005 70012 70022 70030 70035 70040 70052	BEAUHARNOIS-SALABERRY Saint-Urbain-Premier, M Sainte-Martine, M Beauharnois, V Saint-Étienne-de-Beauharnois, M Saint-Louis-de-Gonzague, P Saint-Stanislas-de-Kostka, P Salaberry-de-Valleyfield, V	75017 75028 75040 75045 <b>760</b> 76008 76020 76025	Saint-Jérôme, V Sainte-Sophie, M Prévost, V Saint-Hippolyte, P ARGENTEUIL Saint-André-d'Argenteuil, M Lachute, V Gore, CT
710 71005 71015 71020 71025 71033 71040 71045	VAUDREUIL-SOULANGES Rivière-Beaudette, M Saint-Télesphore, P Saint-Polycarpe, M Saint-Zotique, VL Les Coteaux, M Coteau-du-Lac, M Saint-Clet, M	76030 76035 76043 76055 76052 76065	Mille-Isles, M Wentworth, CT Brownsburg-Chatham, V Grenville, VL Grenville-sur-la-Rouge, M Harrington, CT

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71050

Les Cèdres, M

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LES PAYS-D'EN-HAUT

770

77022	Sainte-Adèle, V
77030	Piedmont, M
77035	Sainte-Anne-des-Lacs, P
77043	Saint-Sauveur, V
77050	Morin-Heights, M
800 80005 80010 80015 80020 80027 80037 80045 80050 80055 80060 80065 80070 80078 80085	PAPINEAU Fassett, M Montebello, M Notre-Dame-de-Bon-Secours, M Notre-Dame-de-la-Paix, M Saint-André-Avellin, M Papineauville, M Plaisance, M Thurso, V Lochaber, CT Lochaber-Partie-Ouest, CT Mayo, M Saint-Sixte, M Ripon, M Mulgrave-et-Derry, M
<b>07</b>	OUTSIDE AN RCM / OUTAOUAIS
81015	Gatineau, V
820	LES COLLINES-DE-L'OUTAOUAIS
82005	L'Ange-Gardien, M
82010	Notre-Dame-de-la-Salette, M
82015	Val-des-Monts, M
82020	Cantley, M
82025	Chelsea, M
82030	Pontiac, M
82035	La Pêche, M