

Catalogue no. 41-019-XIE

Steel, tubular products and steel wire



October 2005



Statistics Canada Statistique Canada



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Manufacturing, Construction and Energy Division

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User information

Symbols

The following standard symbols are used in Statistics Canada publications:

- . not available for any reference period
- .. not available for a specific reference period
- ... not applicable
- 0 true zero or a value rounded to zero
- 0s value rounded to 0 (zero) where there is a meaningful distinction between true zero and the value that was rounded
- p preliminary
- r revised
- x suppressed to meet the confidentiality requirements of the Statistics Act
- E use with caution
- F too unreliable to be published

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Highlights

October 2005

- Total shipments of rolled-steel products declined 5.3% to 1 238 928 metric tonnes between September and October 2005. The decrease was led by a month-over-month drop of 36 thousand metric tonnes in shipments of hot-rolled sheets and coils. Plant shutdowns played a role in the drop.
- Although shipments of rolled steel products to the United States edged up 1% in October 2005, they were more
 than offset by the combined slump of 7% (72 385 metric tonnes) in domestic shipments and foreign exports (other
 than to the United States).
- Compared with the same month last year, rolled steel shipments in October 2005 increased 3%.
- Between September and October 2005, total production of steel primary forms rose slightly (1%) to reach 1 312 452 tonnes, the highest level in last 5 months.
- Steel pipe and tube production continued to grow, reaching 261 936 metric tonnes in October 2005. This rise of 4.9% compared with September was largely attributable to an increase in the production of line pipe.
- Domestic shipments of steel pipe and tube were flat in October while exports went up. This resulted in an overall increase of 2.2% in total shipments.

Related products

Selected CANSIM tables from Statistics Canada

303-0046	Production and shipments of steel pipe and tubing
303-0047	Production and shipments of steel wire and specified wire products
303-0048	Production and shipments of pig iron
303-0049	Pig iron and scrap products charged to furnace, by the primary metal industry
303-0050	Production and shipments of steel casting and primary forms steel products
303-0051	Destination of net shipments of rolled steel products to consuming industries

Selected surveys from Statistics Canada

2105	Steel Pipe and Tubing
2106	Steel Wire and Specified Wire Products
2116	Steel Primary Forms, Steel Castings and Pig Iron
2184	Disposition of Shipments of Ingots and Rolled Steel Products

Statistical tables

Table 1-1 Steel primary forms and pig iron — Disposition of net shipments¹ of rolled steel products, by product, monthly 2005

SDC No.	Steel primary forms	Rails and heavy structural sections	Intermediate structural sections	Light structural sections	Concrete reinforcing bars	Other hot rolled bars	Wire rods	Railway track material
_				metric to	nnes			
October								
Domestic shipments								
Steel service centres and other wholesalers and warehouses Motor vehicles and parts	234	2,101	6,224	8,399	3,379	24,749 25,488	 151	
22 Railway operating 23 Railroad cars and locomotives 24 Shipbuilding		541		•			•	
31 Steel fabrication 32 Metal building systems		268	1,539	5,366	29,612	16,423		
33 Contractors'products 34 Miscellaneous stamping and coating 41 Natural resources and extractive			378	273	499	444 2,242	111	
industries 51 Agricultural equipment 52 Non electrical machinery			 	3	457	9,130 124 852		
53 Electrical machinery 54 Industrial packaging material	•		•		· ·	18		
61 Pipes and tubes 62 Wire and wire products 63 Containers and closures					· ··	3,861	х	
64 Appliances and utensils industries 70 Miscellaneous industries	•			•		•	•	
Total domestic shipments	234	2,910	8,141	14,041	33,947	83,331	x	
Total domestic alloy shipments						18,452		
Exports ² (for final sale)								
81 Exports to the United States 82 Exports to other countries (excluding	х	1,931	10,507	9,942	4,513	39,432	х	
United States)	Х		194			16,736	Х	
Total disposition	x	4,841	18,842	23,983	38,460	139,499	x	
Total alloy shipments						34,692		
Producers interchange, for sale	х	•	-	•		1,883	142	ė
Exports for conversion and return ²								
Imports by producers (including conversion)	37,379							

See footnotes at the end of the table.

Table 1-1 - continued

Steel primary forms and pig iron — Disposition of net shipments¹ of rolled steel products, by product, monthly 2005

SDC No.	Cold finished bars	Plates ³	Hot rolled sheets and coils	Cold reduced sheets and strip and other cold rolled and coated	Tin plate and tin free steel (T.F.S.)	Galvanized sheets including galvalume	Total, rolled steel products
_				metric tonnes			
October							
Domestic shipments							
11 Steel service centres and other wholesalers							
and warehouses	2,369	28,606	144,633	38,153	2,305	41,358	302,510
21 Motor vehicles and parts 22 Railway operating	2,561	••	99,439	22,060	•	71,094	220,793
23 Railroad cars and locomotives		6,132	1,539				8,212
24 Shipbuilding		· .					
31 Steel fabrication	156	3,114	7,484	482		667	65,111
32 Metal building systems 33 Contractors'products	59	264	3,616	1,540	•	2,228 30,628	2,228 37,161
34 Miscellaneous stamping and coating	309	1,124	3,411	5,460	•	20,156	33,353
41 Natural resources and extractive industries	59	.,	0,111		:	8	9,654
51 Agricultural equipment	122	19	131				399
52 Non electrical machinery	76	730					1,658
53 Electrical machinery	•	•	3,706	3,216 11.047	•	1,563	4,797 14,753
54 Industrial packaging material 61 Pipes and tubes	42		148,226	4,971		1.600	154,839
62 Wire and wire products	552			x	:	44	24,098
63 Containers and closures				320	17,262		17,582
64 Appliances and utensils industries	:			6,374		3,199	9,573
70 Miscellaneous industries	192	•	·	·	•	·	192
Total domestic shipments	6,497	39,989	412,185	x	19,567	172,545	906,913
Total domestic alloy shipments	148						18,600
Exports ² (for final sale)							
81 Exports to the United States 82 Exports to other countries (excluding United	8,027	19,010	42,172	15,415	7,163	43,448	284,095
States)		2,144	6,298	1,384	1,988	10,423	47,920
Total disposition	14,524	61,143	460,655	110,539	28,718	226,416	1,238,928
Total alloy shipments	148				•		34,840
Producers interchange, for sale			738	x			48,223
Exports for conversion and return ²							
Imports by producers (including conversion)		3,829	8,165	175		-	49,548

^{1.} Compiled by principal consuming industries, according to distribution of shipments reported by iron and steel mills.

^{2.} These data include exports reported by steel producers only and are not the same as published in the Exports by commodities, catalogue number 65-004-XPB.

^{3.} Effective January 2000, producers have changed the way they report hot rolled products. The result is a change in definitions. Plates including plates for pipes and tubes becomes plates. Hot rolled sheet and strip becomes hot rolled sheets and coils and now includes all hot rolled flat products in coils, regardless of thickness.

Table 1-2 Steel primary forms and pig iron — Disposition of net shipments¹ of rolled steel products, by product, year-to-date 2005

SDC No.	Steel primary forms	Rails and heavy structural sections	Intermediate structural sections	Light structural sections	Concrete reinforcing bars	Other hot rolled bars	Wire rods	Railway track material
				metric to	nnes			
Domestic shipments								
11 Steel service centres and other								
wholesalers and warehouses		26,869	72,857	73,294	36,576	223,434	4 000	
21 Motor vehicles and parts 22 Railway operating	•	•	•	•	•	258,893	1,822	
23 Railroad cars and locomotives		4.482					:	
24 Shipbuilding								
31 Steel fabrication		3,414	12,126	37,129	265,716	138,655		•
32 Metal building systems 33 Contractors'products	-	•	•		6,547	5,823	1,903	-
34 Miscellaneous stamping and coating			3.685	2,759	0,547	17,158	1,905	
41 Natural resources and extractive			-,	,		,		
industries					22,199	124,687		-
51 Agricultural equipment 52 Non electrical machinery	-				-	3,665 8,788		-
53 Electrical machinery	-				-	,		-
54 Industrial packaging material								
61 Pipes and tubes								
62 Wire and wire products						46,364	X	
63 Containers and closures 64 Appliances and utensils industries	•	•	•	•	•	•	•	-
70 Miscellaneous industries	•	•	•	•	•	•	•	-
							•	
Total domestic shipments	6,901	34,799	88,819	113,227	331,253	827,884	х	
Total domestic alloy shipments	•	•	•	•		186,538		•
Exports ² (for final sale)								
81 Exports to the United States	х	18,949	113,835	94,598	15,403	427,675	х	
82 Exports to other countries (excluding United States)	х		1,169			186,018	х	
Total disposition	x	53,792	203,823	207,825	353,670	1,441,577	x	
Total alloy shipments			-			441,252		
Producers interchange, for sale	х					22,096		
Exports for conversion and return ²								
Imports by producers (including conversion)	521,152							

See footnotes at the end of the table.

Table 1-2 - continued

Steel primary forms and pig iron — Disposition of net shipments¹ of rolled steel products, by product, year-to-date 2005

SDC No.	Cold finished bars	Plates ³		Cold reduced sheets and strip and other cold rolled and coated	Tin plate and tin free steel (T.F.S.)	Galvanized sheets including galvalume	Total, rolled steel products
				metric tonnes			
Domestic shipments							
11 Steel service centres and other wholesalers							
and warehouses	28,988	260,868	1,379,698	373,710	24,623	380,442	2,881,958
21 Motor vehicles and parts 22 Railway operating	24,660	••	913,675	199,919	•	663,254	2,062,223
23 Railroad cars and locomotives		31,362	2,901	•	•	•	38,745
24 Shipbuilding		01,002	2,001				00,7 10
31 Steel fabrication	1,410	41,411	54,804	3,194		8,068	565,984
32 Metal building systems		· .	·			33,594	35,665
33 Contractors'products	359		36,659	14,833		291,772	358,666
34 Miscellaneous stamping and coating	2,896	9,479	61,613	63,831	•	183,081	350,093
41 Natural resources and extractive industries	1,115	0.074	2 404		•	144	148,247
51 Agricultural equipment 52 Non electrical machinery	1,641 734	2,674 5,443	3,194	•	•		11,244 15,036
53 Electrical machinery	734	5,445	•	43,107	•	12,483	55,780
54 Industrial packaging material	•	•	19,261	118,494		12,400	138,155
61 Pipes and tubes	737		1,390,921	35,330		24,273	1,451,261
62 Wire and wire products	5,113		.,,	X		290	279,825
63 Containers and closures				2,045	157,511		159,698
64 Appliances and utensils industries				57,208		28,279	85,487
70 Miscellaneous industries	2,135	•	•	•	•	•	2,209
Total domestic shipments	69,788	351,971	3,864,717	x	182,519	1,625,695	8,640,487
Total domestic alloy shipments	1,306						187,844
Exports ² (for final sale)							
81 Exports to the United States 82 Exports to other countries (excluding United	Х	167,975	535,104	126,780	90,376	416,297	2,702,039
States)	-	17,610	49,043	x	15,686	100,916	542,293
Total disposition	x	537,556	4,448,864	1,057,042	288,581	2,142,908	11,884,819
Total alloy shipments	1,306						442,558
Producers interchange, for sale	-		10,088	x			521,678
Exports for conversion and return ²					·		
Imports by producers (including conversion)	-	17,735	67,892				666,261

^{1.} Compiled by principal consuming industries, according to distribution of shipments reported by iron and steel mills.

Table 1-3

Steel primary forms and pig iron — Production of pig iron

	October		Year-to-date		
	2004	2005	2004	2005	
	metric tonnes				
Production of pig iron	751,538	698,664	7,378,866	6,927,284	

^{2.} These data include exports reported by steel producers only and are not the same as published in the Exports by commodities, catalogue number 65-004-XPB.

^{3.} Effective January 2000, producers have changed the way they report hot rolled products. The result is a change in definitions. Plates including plates for pipes and tubes becomes plates. Hot rolled sheet and strip becomes hot rolled sheets and coils and now includes all hot rolled flat products in coils, regardless of thickness.

Table 1-4 Steel primary forms and pig iron — Pig iron and scrap charged to steel furnaces

	October		Year-to-date	
	2004	2005	2004	2005
		metric tonnes		
Pig iron including pre-reduced iron	804,968	744,963	7,797,034	7,223,410
Scrap Own make Purchased	194,193 534,703	180,524 529,477	1,941,715 5,271,807	1,800,522 5,227,112
Total, pig iron and scrap products	1,533,857	1,454,964	15,010,548	14,251,044

Table 1-5 Steel primary forms and pig iron — Production and shipments of steel, primary forms, monthly

	Production		Shipments	
	2004	2005	2004	2005
		metric tonnes		
October				
Steel, primary forms (carbon and alloy including continuous cast steel)				
Electric furnace Basic oxygen furnace	569,995 825,044	529,966 782,486	x 	45,065 10,213
Steel, primary forms - Total	1,395,039	1,312,452	x	55,278
Included in "Steel primary forms total" above Continuous cast steel	1,380,261	1,295,675	x	51,435

Table 1-6 Steel primary forms and pig iron — Production and shipments of steel, primary forms, year-to-date

	Production		Shipments		
	2004	2005	2004	2005	
<u> </u>		metric tonnes			
Steel, primary forms (carbon and alloy including continuous cast steel) Electric furnace Basic oxygen furnace	5,499,165 8,077,678	5,365,949 7,521,110	x x	х 	
Steel, primary forms - Total	13,576,843	12,887,059	x	x	
Included in "Steel primary forms total" above Continuous cast steel	13,460,805	12,741,637	x	х	

Table 2-1 Steel pipe and tubing — Production and shipments, monthly 2005

	Production	Shipi	ments for sale	
		Domestic ¹ shipments	Exports ²	Total shipments
_		metric tonne	es	
October				
Total, pipe and tubing	261,936	169,007	92,091	261,098
Pipe welded and seamless				
Line pipe up to and including 4 1/2" (11.43 cm) outside diameter over 4 1/2" (11.43 cm) up to and including 16" (40.64 cm) outside diameter over 16" (40.64 cm) outside diameter	9,520 10,540 24,517	x 13,254 3,627	x 18,209	9,642 13,254 21,836
Hollow structural sections up to and including 16" (40.64 cm) periphery over 16" (40.64 cm) periphery	20,855 51,650	10,959 18,648	12,100 32,899	23,059 51,547
Standard pipe up to and including 4 1/2" (11.43 cm) outside diameter over 4 1/2" (11.43 cm) up to and including 16" (40.64 cm) outside diameter	4,572 649	1,846 531	3,800 627	5,646 1,158
Other pipe up to and including 4 1/2" (11.43 cm) outside diameter over 4 1/2" (11.43 cm) up to and including 16" (40.64 cm) outside diameter over 16" (40.64 cm) outside diameter	2,349 3,353 2,977	1,218 3,048 x	375 569 x	1,593 3,617 2,025
Mechanical tubing Mechanical tubing, welded, produced from hot rolled Mechanical tubing, welded, produced from cold rolled	40,667 13,949	26,507 7,291	9,177 2,895	35,684 10,186
Oil country tubular goods Oil country tubular goods, welded and seamless, casing (including coupling) Oil country tubular goods, welded and seamless, oilwell tubing (including coupling)	61,488 13,616	56,977 10,881	8,246 411	65,223 11,292
Other tubular products	1,234	x	×	5,336

Including for own use by the steel pipe and tubing industries.
 As reported by respondents to this survey. For total exports see Exports by commodity, catalogue number 65-004-XPB.

Table 2-2 Steel pipe and tubing — Production and shipments, year-to-date 2005

	Production	Shipments for sale		
		Domestic ¹ shipments	Exports ²	Total shipments
_	metric tonnes			
Year-to-date				
Total, pipe and tubing	2,351,463	1,443,970	871,345	2,315,315
Pipe welded and seamless				
Line pipe up to and including 4 1/2" (11.43 cm) outside diameter over 4 1/2" (11.43 cm) up to and including 16" (40.64 cm) outside diameter over 16" (40.64 cm) outside diameter	64,180 96,397 164,672	x 108,034 	x 119,634	67,750 108,291 124,815
Hollow structural sections up to and including 16" (40.64 cm) periphery over 16" (40.64 cm) periphery	269,323 449,774	145,089 158,176	142,129 289,644	287,218 447,820
Standard pipe up to and including 4 1/2" (11.43 cm) outside diameter over 4 1/2" (11.43 cm) up to and including 16" (40.64 cm) outside diameter	45,392 9,924	20,858 7,091	33,950 8,020	54,808 15,111
Other pipe up to and including 4 1/2" (11.43 cm) outside diameter over 4 1/2" (11.43 cm) up to and including 16" (40.64 cm) outside diameter over 16" (40.64 cm) outside diameter	21,373 32,827 25,235	x x x	1,819 x x	x x x
Mechanical tubing Mechanical tubing, welded, produced from hot rolled Mechanical tubing, welded, produced from cold rolled	344,952 142,504	221,712 75,047	101,707 28,973	323,419 104,020
Oil country tubular goods Oil country tubular goods, welded and seamless, casing (including coupling) Oil country tubular goods, welded and seamless, oilwell tubing (including coupling)	541,548 121,876	480,844 78,549	X X	x x
Other tubular products	21,486	х	х	45,439

Including for own use by the steel pipe and tubing industries.
 As reported by respondents to this survey. For total exports see Exports by commodity, catalogue number 65-004-XPB.

Table 3-1 Steel and specified wire products — Factory shipments1, monthly

	Shipments				Production
	2004 2005				
		Total shipments	Domestic shipments	Exports ²	
	metric tonnes				
October					
Barbed wire	x	288	X	x	
Uncoated steel wire	22,474	21,750	12,963	8,787	
Galvanized steel wire	13,108	12,943	5,271	7,672	
Other coated steel wire	Х	Х	x	Х	
Farm fencing and wire chain link fabric	737	879	x	Х	900
Wire mesh, bright or uncoated and galvanized	3,560	4,922	x	Х	5,192
Wire rope	3,599	3,669	X	x	3,813
Nails and staples	4,507	X	x	2,852	Х
Wire roofing nails of a length of 25 mm or more,					
iron or steel	4,401	4,668	1,816	2,852	4,391
Staples of iron or steel	X	×	X	·	X
All other wire products	x	х	х	х	1,498
Grand total	52,198	51,733	29,926	21,807	

^{1.} Totals may not add due to rounding.

Table 3-2 Steel and specified wire products — Factory shipments¹, year-to-date

		Shipment	ts		Production
	2004		2005		
		Total shipments	Domestic shipments	Exports ²	
			metric tonnes		
Barbed wire	х	x	х	x	
Uncoated steel wire	262,820	210,791	119,495	91,296	
Galvanized steel wire	157,537	130,807	53,199	77,608	
Other coated steel wire	Х	X	X	Х	
Farm fencing and wire chain link fabric	10,499	9,498	X	X	8,383
Wire mesh, bright or uncoated and galvanized	40,703	Х	X	X	Х
Wire rope	38,544	34,328	X	X	33,797
Nails and staples Wire roofing nails of a length of 25 mm or more,	X	х	х	Х	Х
iron or steel	70,995	X	Х	Х	Х
Staples of iron or steel	X	X	Х	X	х
All other wire products	Х	х	X	X	x
Grand total	623,436	х	x	х	

^{2.} As reported by respondents to this survey. For total exports see Exports by commodity, catalogue number 65-004-XPB.

Totals may not add due to rounding.
 As reported by respondents to this survey. For total exports see Exports by commodity, catalogue number 65-004-XPB.

Concepts, methodology and data quality

This publication presents the results of four monthly surveys: Steel, Primary Forms, Steel Castings and Pig Iron; Ingots and Rolled Steel products; Steel Pipe and Tubing; and Steel Wire and Specified Wire Products. These surveys measure, on a monthly basis, the quantities of selected steel products that are produced and shipped by Canadian manufacturers. The target population for these surveys includes manufacturers in Canada of primary steel, steel products, pig iron, steel pipe and tubing as well as, steel wire as defined in the Standard Classification of Goods (SCG) that report these products to the Annual Survey of Manufactures or ASM (Survey ID 2103). This means that estimates from the monthly surveys do not cover the entire universe of steel production in Canada because the ASM does not survey all manufacturers. Instead, the ASM uses administrative data to cover the small and medium-sized manufacturers. These manufacturers are not part of the four monthly surveys.

General methodology

Data are collected monthly using a mail-out / mail-back process. Respondents are mailed a questionnaire but given the option of electronic data reporting (EDR) in a common format. Received data are subject to manual and automated editing to detect errors and inconsistencies as well as to follow-up with respondents by phone or fax if necessary. Follow-up is also carried out for missing reports after a pre-specified period of time. Data are imputed when they are missing. Various confidentiality rules are applied to all data before they are released to prevent the publication or disclosure of any information deemed confidential. If necessary, data are suppressed to prevent direct or residual disclosure of identifiable data.

Under normal circumstances, data are collected, captured, edited, tabulated and published within 6-8 weeks after the reference month.

Revisions

Data may be revised to include amended information or reports from respondents that are received after the end of a collection cycle. Revisions are disseminated in subsequent periods and reflected in the CANSIM series and in the year-to-date totals in this publication.

Data accuracy

The methodology for these surveys has been designed to promote data accuracy. Since data are collected from all Canadian producers of primary steel, steel product, pig iron, steel pipe and tubing, and steel wire in the target population (see description above), the resulting estimates are not subject to sampling error. However, the results are still subject to the non-sampling errors associated with coverage, non-response, inaccurate reporting, and processing. Errors relating to coverage and non-response can be measured and are summarized in text table 1. All attempts are made to control inaccurate reporting and processing errors.

Moreover, the data are analyzed for consistency and compared with general economic conditions and industry trends using surveys such as the Steel Primary Forms Weekly survey (Survey ID 2131) and the Monthly Survey of Manufacturing (Survey ID 2101).

Coverage errors

The list of businesses included in the four steel surveys is derived from the Annual Survey of Manufactures (ASM). This leads to some under-coverage in the sub-annual surveys since it takes 15 months to compile and publish ASM survey results. This under-coverage is however, kept at a minimum by using advance information from the ASM frame, feedback from the Monthly Survey of Manufactures (MSM) and other sources such as the Steel producers association, trade journals and newspaper articles.

Non-response

Some respondents may be unable to provide data for numerous reasons (i.e. fire, theft, strike, economic hardship, etc.), while others may be late in responding. To minimize non-response, delinquent respondents are followed up rigorously by phone or FAX. Data for non-responding units are imputed using industry trend and other related information. Data are revised at a later date, if completed questionnaires are received after the end of a collection cycle.

Inaccurate response

This error may result from poor questionnaire design or an inability on the part of respondents to provide the requested information or from misinterpretation of the survey questions because of definitional difficulties. To reduce such errors the format and wording in the questionnaire is reviewed from time to time and modified based on feedback from survey respondents and data users. Respondents are also reminded of the importance of their contribution and of the accuracy of reported information.

Processing errors

These errors may occur at various stages in the processing of survey data such as data entry, verification, editing and tabulation. Data are examined for such errors using automated edits along with an analytical review by subject matter experts. Several checks are performed on the collected data to verify internal consistency and comparability over time. (see text table 1)

Text table 1

Coverage ratio and non-response rate by survey

	Coverage ratio	Non-response rate	
	%		
Steel, Primary forms steel castings and Pig iron Ingots and Rolled steel products Steel pipe and tubing Steel wire	91 98 82 92	11 18 2 2	

Definitions

Shipments:

Shipments refer to the quantity of manufactured goods that are shipped, during the reference period from the plant to customers in domestic or export markets.

Production:

Production refers to the quantity of goods manufactured during a reference period. These goods may be shipped or retained in inventory.

Exports:

Shipments of goods destined for customers outside of Canada.

Disposition of shipments:

Disposition of shipments refers to the distribution of shipped quantities of manufactured goods by end use (market).

Coverage ratio:

The share of total ASM shipment values for products included in a given sub-annual survey from businesses surveyed by the same sub-annual survey.

Non-response rate:

Number of non-responses in the year, divided by the number of total expected responses in the year.

More detailed information is available from the Annual Survey of Manufactures, CANSIM Table 301-0003. Specific enquiries should be directed to: The Marketing and Dissemination Section, Manufacturing, Construction and Energy Division, Statistics Canada, Ottawa, Ontario, K1A OT6 (Telephone: 1-866-873-8789 or 613-951-9497; Fax line: 613-951-9499; Internet: manufact@statcan.ca).