

Catalogue no. 41-019-XIE

# Steel, Tubular Products and Steel Wire

November 2006



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### Statistics Canada

Manufacturing, Construction and Energy Division

# Steel, Tubular Products and Steel Wire

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Published by authority of the Minister responsible for Statistics Canada

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January 2007

Catalogue no. 41-019-XIE, Vol. 2, No. 11

ISSN 1712-980X

Frequency: Monthly

Ottawa

La version française de cette publication est disponible sur demande (nº 41-019-XIF au catalogue).

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# **User information**

### **Symbols**

The following standard symbols are used in Statistics Canada publications:

- . not available for any reference period
- .. not available for a specific reference period
- ... not applicable
- 0 true zero or a value rounded to zero
- 0s value rounded to 0 (zero) where there is a meaningful distinction between true zero and the value that was rounded
- p preliminary
- r revised
- x suppressed to meet the confidentiality requirements of the Statistics Act
- E use with caution
- F too unreliable to be published

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# **Highlights**

### November 2006

- Monthly production of primary steel and pig iron fell 20.8% to 1,028,457 metric tonnes in November.
- Between October to November 2006, disposition of shipments of rolled steel products increased 9.2% to 1,232,022 metric tones.
- In November steel pipe and tubing production rose 4.8% to 259,397 metric tonnes, its highest level in the last five months.
- Total shipments of steel wire and specified wire products dropped 18.8% to 38,498 metric tonnes in November.

# **Related products**

### **Selected CANSIM tables from Statistics Canada**

303-0046	Production and shipments of steel pipe and tubing
303-0047	Production and shipments of steel wire and specified wire products
303-0048	Production and shipments of pig iron
303-0049	Pig iron and scrap products charged to furnace, by the primary metal industry
303-0050	Production and shipments of steel casting and primary forms steel products
303-0051	Destination of net shipments of rolled steel products to consuming industries

### **Selected surveys from Statistics Canada**

2105	Steel Pipe and Tubing
2106	Steel Wire and Specified Wire Products
2116	Steel Primary Forms, Steel Castings and Pig Iron
2184	Disposition of Shipments of Ingots and Rolled Steel Products

# **Statistical tables**

Table 1-1 Steel primary forms and pig iron — Disposition of net shipments<sup>1</sup> of rolled steel products, by product, monthly 2006

SDC No.	Steel primary forms	Rails and heavy structural sections	Intermediate structural sections	Light structural sections	Concrete reinforcing bars	Other hot rolled bars	Wire rods	Railway track material
				metric to	nnes			
November								
Domestic shipments								
11 Steel service centres and other wholesalers and warehouses 21 Motor vehicles and parts 22 Railway operating	5 236	5,158	6,715	5,876	5,548	19,776 20,507	 151	
23 Railroad cars and locomotives		114						
24 Shipbuilding 31 Steel fabrication		567	726	3.479	46,290	14,954		•
32 Metal building systems					·	·		
33 Contractors'products 34 Miscellaneous stamping and coating			 40	39	674	435 1.137	115	
41 Natural resources and extractive industries					1,265	8,595		
51 Agricultural equipment				11		207		
52 Non electrical machinery						676		
53 Electrical machinery 54 Industrial packaging material			•			 51		
61 Pipes and tubes								
62 Wire and wire products	1,325					7,234	18,246	
63 Containers and closures 64 Appliances and utensils industries	•		•	-	•		•	
70 Miscellaneous industries	•		•	•		•	•	
Total domestic shipments	1,566	5,839	7,481	9,405	53,777	73,572	18,512	
Total domestic alloy shipments						29,534		
Exports <sup>2</sup> (for final sale)								
81 Exports to the United States 82 Exports to other countries (excluding United States)	x x	3,961 81	10,991 239	6,162	421 	39,599 16,290	23,675 1,706	
Total disposition	x	9,881	18,711	15,567	54,198	129,461	43,893	
Total alloy shipments						51,250		
Producers interchange, for sale	x					1,354	64	
Exports for conversion and return <sup>2</sup>								
Imports by producers (including conversion)	36,563		÷	•	ė		••	
	55,530	•	•	•	•	•	•	

See footnotes at the end of the table.

Table 1-1 – continued

Steel primary forms and pig iron — Disposition of net shipments¹ of rolled steel products, by product, monthly 2006

SDC No.	Cold finished bars	Plates <sup>3</sup>	Hot rolled sheets and coils	Cold reduced sheets and strip and other cold rolled and coated	Tin plate and tin free steel (T.F.S.)	Galvanized sheets including galvalume	Total, rolled steel products
			n	netric tonnes			
November							
Domestic shipments							
11 Steel service centres and other wholesalers and warehouses 21 Motor vehicles and parts 22 Railway operating	2,099 1,112	29,463	139,251 74,206	34,347 17,017	2,070	40,280 56,192	290,588 169,421
23 Railroad cars and locomotives		681	1				796
24 Shipbuilding 31 Steel fabrication 32 Metal building systems	111	7,176	5,303 		•	13,110 3,965	91,716 3,965
33 Contractors'products 34 Miscellaneous stamping and coating 41 Natural resources and extractive industries	19 163 26	5 1,197	6,236 6,319 	5,750 7,316 1		29,307 17,809 3	42,541 34,020 9,890
51 Agricultural equipment 52 Non electrical machinery	230 51	17,260 112	57 				17,765 839 4.603
53 Electrical machinery 54 Industrial packaging material 61 Pipes and tubes 62 Wire and wire products	339	· ·	503 162,932 614	3,596 14,875 2,438 44	106	1,007  5,243 25	15,535 170,613 27,827
63 Containers and closures 64 Appliances and utensils industries 70 Miscellaneous industries	260		36	290 7,591	9,951	3,819	10,277 11,410 260
Total domestic shipments	4,410	55,894	395,458	93,265	12,127	170,760	902,066
Total domestic alloy shipments							29,534
Exports <sup>2</sup> (for final sale)							
81 Exports to the United States 82 Exports to other countries (excluding United States)	6,357	18,016 1,038	82,632 5,146	X X	15,031 1,625	28,466 17,868	257,034 72,922
Total disposition	10,767	74,948	483,236	x	28,783	217,094	1,232,022
Total alloy shipments						•	51,250
Producers interchange, for sale			662	х			62,457
Exports for conversion and return <sup>2</sup>			1,187	2,218		6,427	9,832
Imports by producers (including conversion)		714	26,542	15,349		466	79,634

<sup>1.</sup> Compiled by principal consuming industries, according to distribution of shipments reported by iron and steel mills.

<sup>2.</sup> These data include exports reported by steel producers only and are not the same as published in the Exports by commodities, catalogue number 65-004-XPB.

Effective January 2000, producers have changed the way they report hot rolled products. The result is a change in definitions. Plates including plates for
pipes and tubes becomes plates. Hot rolled sheet and strip becomes hot rolled sheets and coils and now includes all hot rolled flat products in coils,
regardless of thickness.

Table 1-2 Steel primary forms and pig iron — Disposition of net shipments<sup>1</sup> of rolled steel products, by product, year-to-date 2006

SDC No.	Steel primary forms	Rails and heavy structural sections	Intermediate structural sections	Light structural sections	Concrete reinforcing bars	Other hot rolled bars	Wire rods	Railway track material
	metric tonnes							
Domestic shipments								
11 Steel service centres and other wholesalers and warehouses 21 Motor vehicles and parts 22 Railway operating		34,076	88,641	73,028	36,111	232,270 243,611 	 1,971	
23 Railroad cars and locomotives		3,486	:					
24 Shipbuilding 31 Steel fabrication		7,988	19,870	46,242	363,830	170,105		
32 Metal building systems		.,						
33 Contractors'products 34 Miscellaneous stamping and coating	•		3,522	3,166	••	6,885 15,549	2,668	•
41 Natural resources and extractive industries				0,100	11,294	123,231		
51 Agricultural equipment						3,998		
52 Non electrical machinery 53 Electrical machinery					-	6,571		•
54 Industrial packaging material	:		:				:	
61 Pipes and tubes					-	:		
62 Wire and wire products 63 Containers and closures			•	•		47,350	204,458	
64 Appliances and utensils industries	•				•			
70 Miscellaneous industries								
Total domestic shipments	8,390	45,592	112,309	122,531	414,077	849,886	209,170	
Total domestic alloy shipments						276,913		-
Exports <sup>2</sup> (for final sale)								
81 Exports to the United States 82 Exports to other countries (excluding United States)	x x	31,134 	140,964 3,397	101,974	35,095 	482,023 203,547	X X	
Total disposition	x	77,456	256,670	224,505	449,172	1,535,456	x	
Total alloy shipments						446,966		
Producers interchange, for sale	х					23,488	692	
Exports for conversion and return <sup>2</sup>								
Imports by producers (including conversion)	630,915							

See footnotes at the end of the table.

Table 1-2 – continued

Steel primary forms and pig iron — Disposition of net shipments¹ of rolled steel products, by product, year-to-date 2006

SDC No.	Cold finished bars	Plates <sup>3</sup>	Hot rolled sheets and coils	Cold reduced sheets and strip and other cold rolled and coated	Tin plate and tin free steel (T.F.S.)	Galvanized sheets including galvalume	Total, rolled steel products
				metric tonnes			
Domestic shipments							
11 Steel service centres and other wholesalers and warehouses 21 Motor vehicles and parts 22 Railway operating	30,550 22,188	354,204 	1,754,274 1,023,802	365,035 199,984	24,912		3,446,020 2,147,188
23 Railroad cars and locomotives 24 Shipbuilding		19,944	4,827				28,257
31 Steel fabrication 32 Metal building systems	1,796	72,115	65,215			20,250 38,631	767,630 38,810
33 Contractors'products 34 Miscellaneous stamping and coating 41 Natural resources and extractive industries	530 2,456 677	1,648 	57,091 73,361	26,231 61,441		371,098 214,654	468,990 385,959 135,382
51 Agricultural equipment 52 Non electrical machinery 53 Electrical machinery	1,818 701	20,136 3,582		50,021	· ·	13,322	28,752 10,975 63,343
54 Industrial packaging material 61 Pipes and tubes 62 Wire and wire products	6,983		5,714 1,815,779	138,758 24,474 2.424		21,982 500	145,156 1,862,470
63 Containers and closures 64 Appliances and utensils industries			4,992	2,424 2,596 69,048	143,438	35,718	268,413 151,026 104,766
70 Miscellaneous industries	1,757	483,439	. 4 940 404	040.465	168,866	4 000 004	1,757
Total domestic shipments  Total domestic alloy shipments	69,591	403,439	4,810,494	940,165	100,000	1,020,304	10,054,894 278,248
Exports <sup>2</sup> (for final sale)			•		•	•	270,240
81 Exports to the United States 82 Exports to other countries (excluding United States)	x	192,484 16,561	734,334 54,838	X X	126,343 16,149	408,049 138,525	3,189,913 519,307
Total disposition	х	692,484	5,599,666	x	311,358	2,366,958	13,764,114
Total alloy shipments							448,301
Producers interchange, for sale			22,936	х			812,144
Exports for conversion and return <sup>2</sup>							
Imports by producers (including conversion)		25,805	261,453	146,831			1,069,855

<sup>1.</sup> Compiled by principal consuming industries, according to distribution of shipments reported by iron and steel mills.

Table 1-3
Steel primary forms and pig iron — Production of pig iron

_	November		Year-to-date	o-date		
	2005	2006	2005	2006		
_	metric tonnes					
Production of pig iron	650,184	539,591	7,577,468	7,666,441		

<sup>2.</sup> These data include exports reported by steel producers only and are not the same as published in the Exports by commodities, catalogue number 65-004-XPB.

Effective January 2000, producers have changed the way they report hot rolled products. The result is a change in definitions. Plates including plates for
pipes and tubes becomes plates. Hot rolled sheet and strip becomes hot rolled sheets and coils and now includes all hot rolled flat products in coils,
regardless of thickness.

Table 1-4 Steel primary forms and pig iron — Pig iron and scrap charged to steel furnaces

	November		Year-to-date	
	2005	2006	2005	2006
		metric tonnes		
Pig iron including pre-reduced iron	645,749	522,235	7,869,159	8,079,543
<b>Scrap</b> Own make Purchased	159,152 543,902	129,135 469,384	1,959,674 5,771,014	1,871,145 5,655,548
Total, pig iron and scrap products	1,348,803	1,120,754	15,599,847	15,606,236

Table 1-5 Steel primary forms and pig iron — Production and shipments of steel, primary forms, monthly

	Production		Shipments	
	2005	2006	2005	2006
		metric tonnes		
November				
Steel, primary forms (carbon and alloy including continuous cast steel) Electric furnace	500 470	477 200		70 500
Basic oxygen furnace	529,172 681,791	477,328 551,129	X X	76,598 
Steel, primary forms - Total	1,210,963	1,028,457	52,875	76,598
Included in "Steel primary forms total" above Continuous cast steel	1,194,385	1,011,597	48,790	72,930

Table 1-6 Steel primary forms and pig iron — Production and shipments of steel, primary forms, year-to-date

	Production		Shipments	<u> </u>	
	2005	2006	2005	2006	
		metric tonnes			
Steel, primary forms (carbon and alloy including continuous cast steel) Electric furnace Basic oxygen furnace	5,895,121 8,202,901	5,900,826 8,343,220	x x	x x	
Steel, primary forms - Total	14,098,022	14,244,046	x	х	
Included in "Steel primary forms total" above Continuous cast steel	13,936,022	14,064,687	х	х	

Table 2-1 Steel pipe and tubing — Production and shipments, monthly 2006

	Production	Ship	ments for sale	
	_	Domestic <sup>1</sup> shipments	Exports <sup>2</sup>	Total shipments
<u> </u>		metric tonn	es	
November				
Total, pipe and tubing	259,397	152,525	103,513	256,038
Pipe welded and seamless				
Line pipe up to and including 4 1/2" (11.43 cm) outside diameter over 4 1/2" (11.43 cm) up to and including 16" (40.64 cm) outside diameter over 16" (40.64 cm) outside diameter	8,514 4,664 49,658	9,255 7,274 22,106	  30,400	9,255 7,274 52,506
Hollow structural sections up to and including 16" (40.64 cm) periphery over 16" (40.64 cm) periphery	14,324 45,856	7,967 12,713	7,589 28,488	15,556 41,201
Standard pipe up to and including 4 1/2" (11.43 cm) outside diameter over 4 1/2" (11.43 cm) up to and including 16" (40.64 cm) outside diameter	5,970 1,033	2,312 463	2,717 615	5,029 1,078
Other pipe up to and including 4 1/2" (11.43 cm) outside diameter over 4 1/2" (11.43 cm) up to and including 16" (40.64 cm) outside diameter over 16" (40.64 cm) outside diameter	1,496 2,582 2,466	799 2,012 1,088	85 587 761	884 2,599 1,849
Mechanical tubing Mechanical tubing, welded, produced from hot rolled Mechanical tubing, welded, produced from cold rolled	27,245 14,455	18,789 5,290	7,599 3,363	26,388 8,653
Oil country tubular goods Oil country tubular goods, welded and seamless, casing (including coupling) Oil country tubular goods, welded and seamless, oilwell tubing (including coupling)	62,787 16,738	x 9,384	x 12,919	58,235 22,303
Other tubular products	1,609	х	x	3,228

Including for own use by the steel pipe and tubing industries.
 As reported by respondents to this survey. For total exports see Exports by commodity, catalogue number 65-004-XPB.

Table 2-2 Steel pipe and tubing — Production and shipments, year-to-date 2006

	Production	Shipments for sale		
		Domestic <sup>1</sup> shipments	Exports <sup>2</sup>	Total shipments
<u> </u>	metric tonnes			
Year-to-date				
Total, pipe and tubing	2,771,811	1,669,009	1,085,856	2,754,865
Pipe welded and seamless				
Line pipe up to and including 4 1/2" (11.43 cm) outside diameter over 4 1/2" (11.43 cm) up to and including 16" (40.64 cm) outside diameter over 16" (40.64 cm) outside diameter	124,909 81,171 420,612	90,976 132,465 107,034	  264,997	91,272 132,465 372,031
Hollow structural sections up to and including 16" (40.64 cm) periphery over 16" (40.64 cm) periphery	231,215 536,850	110,110 163,235	123,700 359,116	233,810 522,351
Standard pipe up to and including 4 1/2" (11.43 cm) outside diameter over 4 1/2" (11.43 cm) up to and including 16" (40.64 cm) outside diameter	52,676 12,488	16,817 3,646	32,976 9,935	49,793 13,581
Other pipe up to and including 4 1/2" (11.43 cm) outside diameter over 4 1/2" (11.43 cm) up to and including 16" (40.64 cm) outside diameter over 16" (40.64 cm) outside diameter	17,900 x 33,354	10,943 x x	2,555 x x	13,498 31,326 23,646
Mechanical tubing Mechanical tubing, welded, produced from hot rolled Mechanical tubing, welded, produced from cold rolled	335,334 148,991	220,959 61,254	98,193 29,411	319,152 90,665
Oil country tubular goods Oil country tubular goods, welded and seamless, casing (including coupling) Oil country tubular goods, welded and seamless, oilwell tubing (including coupling)	594,622 146,019	X X	X X	676,821 138,517
Other tubular products	x	x	х	45,937

Including for own use by the steel pipe and tubing industries.
 As reported by respondents to this survey. For total exports see Exports by commodity, catalogue number 65-004-XPB.

Table 3-1
Steel and specified wire products — Factory shipments<sup>1</sup>, monthly

	Shipments			Production	
	2005 2006				
		Total shipments	Domestic shipments	Exports <sup>2</sup>	
<u> </u>	metric tonnes				
November					
Barbed wire	198	180	х	х	
Uncoated steel wire	20,658	16,238	9,448	6,790	
Galvanized steel wire	13,085	8,971	Х	X	
Other coated steel wire	Х	X	Х	X	
Farm fencing and wire chain link fabric	852	730	Х	X	926
Wire mesh, bright or uncoated and galvanized	4,226	4,915	Х	X	5,748
Wire rope	4,152	2,745	X	X	2,952
Nails and staples	Х	X	Х	X	X
Wire roofing nails of a length of 25 mm or more, iron or steel	4,163	2,332	Х	X	X
Staples of iron or steel	Х	X	Х	X	X
All other wire products	Х	2,168	X	Х	2,303
Grand total	49,895	38,498	24,087	14,411	

<sup>1.</sup> Totals may not add due to rounding.

Table 3-2
Steel and specified wire products — Factory shipments<sup>1</sup>, year-to-date

_	Shipments			_	Production
_	2005Total shipments		2006		
			Domestic shipments	Exports <sup>2</sup>	
_			metric tonnes		
Barbed wire	х	х	х	х	·
Uncoated steel wire	231,449	201,573	112,140	89,433	
Galvanized steel wire	143,892	143,023	Х	X	
Other coated steel wire	Х	Х	Х	X	
Farm fencing and wire chain link fabric	10,350	10,823	X	X	11,910
Wire mesh, bright or uncoated and galvanized	Х	51,369	Х	X	54,942
Wire rope	38,480	Х	Х	X	Х
Nails and staples	Х	Х	Х	X	Х
Wire roofing nails of a length of 25 mm or more, iron or steel	Х	Х	Х	X	Х
Staples of iron or steel	X	Х	X	X	х
All other wire products	х	х	х	х	x
Grand total	x	525,234	302,197	223,037	

<sup>1.</sup> Totals may not add due to rounding.

<sup>2.</sup> As reported by respondents to this survey. For total exports see Exports by commodity, catalogue number 65-004-XPB.

<sup>2.</sup> As reported by respondents to this survey. For total exports see Exports by commodity, catalogue number 65-004-XPB.

# Concepts, methodology and data quality

This publication presents the results of four monthly surveys: Steel Primary Forms, Steel Castings and Pig Iron; Ingots and Rolled Steel Products; Steel Pipe and Tubing; and Steel Wire and Specified Wire Products. These surveys measure, on a monthly basis, the quantities of selected steel products that are produced and shipped by Canadian manufacturers. The target population for these surveys includes manufacturers in Canada of primary steel, steel products, pig iron, steel pipe and tubing as well as, steel wire as defined in the Standard Classification of Goods (SCG) that report these products to the Annual Survey of Manufactures and Logging or ASML (Survey ID 2103). This means that estimates from the monthly surveys do not cover the entire universe of steel producers in Canada because the ASML does not survey all businesses. Instead, the ASML uses administrative data to cover the small and medium-sized establishments. These manufacturers are not part of the four monthly surveys.

### General methodology

Data are collected each month, directly from survey respondents using a mail-out / mail-back process. Data capture and preliminary editing are performed simultaneously to ensure validity of the data. Businesses from whom no response has been received or whose data may contain errors are followed-up by telephone or fax.

Missing data for the current month are imputed automatically by applying to the previous month's value, the month-to-month change observed for the same period in the previous year, for the unit in question. However, an option exists for analysts to manually override this imputation with a better estimate based on pertinent knowledge about the industry or the business.

Various confidentiality rules are applied to all data before they are released to prevent the publication or disclosure of any information deemed confidential. If necessary, data are suppressed to prevent the direct or residual disclosure of identifiable data.

Direct disclosure could occur when the value in a tabulation cell is composed of a few respondents or when the cell is dominated by a few companies. Residual disclosure could occur when confidential information can be derived indirectly by piecing together information from different sources or data series.

Under normal circumstances, data are collected, captured, edited, tabulated and published within 6-8 weeks after the reference month.

### **Revisions**

Data may be revised to include amended information or reports from respondents that are received after the end of a collection cycle. Revisions are disseminated in subsequent periods and reflected in the CANSIM series and in the tables of this publication.

### **Data accuracy**

The methodology of these surveys has been designed to promote data accuracy. Since data are collected from all Canadian producers of primary steel, steel products, pig iron, steel pipe and tubing and steel wire within the target population, the resulting estimates are not subject to sampling error. However, the results are still subject to the non-sampling errors associated with coverage, non-response, inaccurate reporting, and processing. Errors relating to coverage and non-response can be measured and are summarized in text table 1. All attempts are made to control inaccurate reporting and processing errors.

Moreover, survey results are analyzed to ensure comparability with patterns observed in historical data series and the economic condition of the industry. Information available from other sources such as the Steel Primary Forms Weekly Survey (Survey ID 2131) and the Monthly Survey of Manufacturing or MSM (Survey ID 2101) are also used in the validation process.

### Coverage error

There is a degree of under coverage (referred to as coverage error) in the survey results as there is generally a lag between the time a new business comes into existence and when it is included in the universe of these sub-annual surveys. This occurs because the list of businesses surveyed is derived from the latest available survey results for the ASML which are not available until 15 months after the reference period.

This error is kept at a minimum by also using advance information from the ASML frame, feedback from the MSM and other sources such as the Canadian Steel Producer's Association, trade journals and newspaper articles, to identify new survey units.

### Non-response error

Some respondents may be unable to provide data for numerous reasons (i.e. fire, theft, strike, economic hardship, etc.), while others may be late in responding. To minimize non-response, delinquent respondents are followed up rigorously by phone or fax. Data for non-responding units are imputed using industry trend and other related information. Data are revised at a later date, if completed questionnaires are received after the end of a collection cycle.

### Inaccurate response

Inaccuracy may result from poor questionnaire design or an inability on the part of respondents to provide the requested information or from misinterpretation of the survey questions. To reduce such errors the format and wording in the questionnaire are reviewed from time to time and modified based on feedback from survey respondents and data users. Respondents are also reminded of the importance of their contribution and of the need for accurate data reporting.

### **Processing errors**

These errors may occur at various stages in the processing of survey data such as data entry, verification, editing and tabulation. Data are examined for such errors using automated edits along with an analytical review by subject matter experts. Several checks are performed on the collected data to verify internal consistency and comparability over time.

Text table 1
Coverage and non-response errors

	Coverage error based on ASML 2004	Non-response error- annual average 2005
_	percentage	
Steel primary forms steel castings and pig iron Ingots and rolled steel products Steel pipe and tubing Steel wire	0 3 0 0	6 0 0 0

### **Definitions**

### **Shipments:**

Shipments refer to the quantity of manufactured goods that are shipped, during the reference period from the plant to customers in domestic or export markets.

### **Production:**

Production refers to the quantity of goods manufactured in Canada during a reference period including intermediate products. The final goods may be shipped or retained in inventory.

### **Exports:**

Shipments of goods destined for customers outside of Canada.

### **Disposition of shipments:**

Disposition of shipments refers to the distribution of shipped quantities of manufactured goods by end use (market).

### **Coverage ratio:**

The share of total ASM shipment values for products included in a given sub-annual survey from businesses surveyed by the same sub-annual survey.

### Non-response rate:

Number of non-responses in the year, divided by the number of total expected responses in the year.

More detailed information is available from the Annual Survey of Manufactures and Logging, CANSIM Table 301-0003. Specific enquiries should be directed to: The Marketing and Dissemination Section, Manufacturing, Construction and Energy Division, Statistics Canada, Ottawa, Ontario, K1A OT6 (Telephone: 1-866-873-8789 or (613) 951-9497; Fax: (613) 951-9499; Internet: manufact@statcan.ca).