

Catalogue no. 41-019-XIE

# Steel, tubular products and steel wire



November 2005



Statistics Canada Statistique Canada



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#### Statistics Canada

Manufacturing, Construction and Energy Division

# Steel, tubular products and steel wire

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Published by authority of the Minister responsible for Statistics Canada

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January 2006

Catalogue no. 41-019-XIE, Vol. 1, No. 11

ISSN 1712-980X

Frequency: Monthly

Ottawa

La version française de cette publication est disponible sur demande (nº 41-019-XIF au catalogue).

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# **User information**

# **Symbols**

The following standard symbols are used in Statistics Canada publications:

- . not available for any reference period
- .. not available for a specific reference period
- ... not applicable
- 0 true zero or a value rounded to zero
- 0s value rounded to 0 (zero) where there is a meaningful distinction between true zero and the value that was rounded
- p preliminary
- r revised
- x suppressed to meet the confidentiality requirements of the Statistics Act
- E use with caution
- F too unreliable to be published

# **Table of contents**

Highligh	ts	4
Related	products	5
Statistic	al tables	
1 Stee	el primary forms and pig iron	7
1-1	Disposition of net shipments of rolled steel products, by product, monthly 2005	7
1-2	Disposition of net shipments of rolled steel products, by product, year-to-date 2005	9
1-3	Production of pig iron	10
1-4	Pig iron and scrap charged to steel furnaces	11
1-5	Production and shipments of steel, primary forms, monthly	11
1-6	Production and shipments of steel, primary forms, year-to-date	11
2 Stee	el pipe and tubing	12
2-1	Production and shipments, monthly 2005	12
2-2	Production and shipments, year-to-date 2005	13
3 Stee	el and specified wire products	14
3-1	Factory shipments, monthly	14
3-2	Factory shipments, year-to-date	14
Data qua	ality, concepts and methodology	
Concepts	s, methodology and data quality	15
Definition		17

# **Highlights**

#### November 2005

- The total disposition of rolled steel products rose 3.8% between October and November 2005 to reach 1,286,361 metric tonnes, reflecting increased shipments to customers both in Canada and abroad.
- Production of Steel primary forms fell 7.7% to 1,210,963 metric tonnes in November 2005. The drop was concentrated in production from basic oxygen furnaces.
- Total production of Steel pipe and tubing increased 2.3% to reach 267,963 metric tonnes in November 2005 fuelled by strong demand for line pipe.
- Total shipments of steel pipe and tube received a boost from domestic shipments of line pipe that led the increase of 9.4% in November

# **Related products**

# **Selected CANSIM tables from Statistics Canada**

303-0046	Production and shipments of steel pipe and tubing
303-0047	Production and shipments of steel wire and specified wire products
303-0048	Production and shipments of pig iron
303-0049	Pig iron and scrap products charged to furnace, by the primary metal industry
303-0050	Production and shipments of steel casting and primary forms steel products
303-0051	Destination of net shipments of rolled steel products to consuming industries

# **Selected surveys from Statistics Canada**

2105	Steel Pipe and Tubing
2106	Steel Wire and Specified Wire Products
2116	Steel Primary Forms, Steel Castings and Pig Iron
2184	Disposition of Shipments of Ingots and Rolled Steel Products

# **Statistical tables**

Table 1-1 Steel primary forms and pig iron — Disposition of net shipments¹ of rolled steel products, by product, monthly 2005

SDC No.	Steel primary forms	Rails and heavy structural sections	Intermediate structural sections	Light structural sections	Concrete reinforcing bars	Other hot rolled bars	Wire rods	Railway track material
_				metric to	nnes			
November								
Domestic shipments								
11 Steel service centres and other								
wholesalers and warehouses	5	1,308	9,552	6,803	6,155	14,234		-
21 Motor vehicles and parts						25,965	190	
22 Railway operating 23 Railroad cars and locomotives	•	418		•	•	••	•	
24 Shipbuilding	•	410	•	•	•	•		•
31 Steel fabrication		197	2,101	4,499	48,255	15,466		•
32 Metal building systems		107	2,101	1,100	10,200	10,100		
33 Contractors'products					945	510	114	
34 Miscellaneous stamping and coating			202	322		2,578		
41 Natural resources and extractive								
industries			37		685	6,713		
51 Agricultural equipment				42		432		
52 Non electrical machinery	-					1,039		
53 Electrical machinery	•	•	•	•	•	36	•	•
54 Industrial packaging material 61 Pipes and tubes		•		-	•			
62 Wire and wire products	•	•	•	•	•	 X	X	•
63 Containers and closures	••	•	•	•		^	^	
64 Appliances and utensils industries								
70 Miscellaneous industries								
Total domestic shipments	5	1,923	11,892	11,666	56,040	x	x	
Total domestic alloy shipments						21,161		
Exports <sup>2</sup> (for final sale)								
81 Exports to the United States	х	1,259	13,230	9,273	3,227	41,662	х	
82 Exports to other countries (excluding								
United States)	Х		66			19,743	Х	
Total disposition	x	3,182	25,188	20,939	59,267	X	x	
Total alloy shipments						44,033		
Producers interchange, for sale	х					2,295	203	
Exports for conversion and return <sup>2</sup>								
Imports by producers (including conversion)	60,534							

See footnotes at the end of the table.

Table 1-1 - continued

# Steel primary forms and pig iron — Disposition of net shipments<sup>1</sup> of rolled steel products, by product, monthly 2005

SDC No.	Cold finished bars	Plates <sup>3</sup>	Hot rolled sheets and coils	Cold reduced sheets and strip and other cold rolled and coated	Tin plate and tin free steel (T.F.S.)	Galvanized sheets including galvalume	Total, rolled steel products
_				metric tonnes			
November							
Domestic shipments							
11 Steel service centres and other wholesalers							
and warehouses	3,600	29,152	145,936	48,711	2,494	43,948	311,898
21 Motor vehicles and parts 22 Railway operating	2,948	••	95,057	20,214	•	72,963	217,337
23 Railroad cars and locomotives	•	4,475	59	•		•	4,952
24 Shipbuilding							
31 Steel fabrication	181	3,294	6,456	364		957	81,770
32 Metal building systems			4.077	4 000		3,123	3,123
33 Contractors'products 34 Miscellaneous stamping and coating	55 304	80 530	4,877 4,157	1,220 7,031		27,875 19,710	35,676 34,834
41 Natural resources and extractive industries	108	550	4,157	7,031	•	19,710	7,546
51 Agricultural equipment	108	488	78	•		<u>-</u>	1,148
52 Non electrical machinery	74	413					1,526
53 Electrical machinery				8,003		1,610	9,649
54 Industrial packaging material	_:		1,456	12,166	51		13,673
61 Pipes and tubes	70		149,742	4,054		1,924	155,790
62 Wire and wire products 63 Containers and closures	614	•	 84	112 241	13,763	8	26,938 14,088
64 Appliances and utensils industries	•	•	04	6,533	13,703	3,476	10,009
70 Miscellaneous industries	201	-		0,333		3,470	201
Total domestic shipments	8,263	38,432	407,903	108,649	16,308	175,596	930,158
Total domestic alloy shipments	164						21,325
Exports <sup>2</sup> (for final sale)							,
81 Exports to the United States	8,098	19,939	50,470	14,129	9,081	41,937	304,178
82 Exports to other countries (excluding United	0,000	ŕ	,	,	,	,	
States)		1,841	4,886	1,697	901	14,374	52,025
Total disposition	16,361	60,212	463,259	124,475	26,290	231,907	1,286,361
Total alloy shipments	164				•		44,197
Producers interchange, for sale	•		1,648	x			44,638
Exports for conversion and return <sup>2</sup>			10,192	-			10,192
Imports by producers (including conversion)		2,849	10,345	64,647			138,375

<sup>1.</sup> Compiled by principal consuming industries, according to distribution of shipments reported by iron and steel mills.

<sup>2.</sup> These data include exports reported by steel producers only and are not the same as published in the Exports by commodities, catalogue number 65-004-XPB.

Effective January 2000, producers have changed the way they report hot rolled products. The result is a change in definitions. Plates including plates for pipes and tubes becomes plates. Hot rolled sheet and strip becomes hot rolled sheets and coils and now includes all hot rolled flat products in coils, regardless of thickness.

Table 1-2 Steel primary forms and pig iron — Disposition of net shipments<sup>1</sup> of rolled steel products, by product, year-to-date 2005

SDC No.	Steel primary forms	Rails and heavy structural sections	Intermediate structural sections	Light structural sections	Concrete reinforcing bars	Other hot rolled bars	Wire rods	Railway track material
_				metric to	nnes			
Domestic shipments								
11 Steel service centres and other								
wholesalers and warehouses		28,177	82,409	80,097	42,731	237,668		
21 Motor vehicles and parts		-				284,858	2,012	
22 Railway operating 23 Railroad cars and locomotives	•	4,900	•	•	•		•	
24 Shipbuilding		.,000			:			
31 Steel fabrication		3,611	14,227	41,628	313,971	154,121		
32 Metal building systems	•	•			7 400			
33 Contractors'products 34 Miscellaneous stamping and coating	•	•	3,887	3,081	7,492	6,333 19,736	2,017	
41 Natural resources and extractive	**		3,007	3,001	•	19,730	•	•
industries					22,884	131.400		
51 Agricultural equipment						4,097		
52 Non electrical machinery					•	9,827		
53 Electrical machinery 54 Industrial packaging material	•		•		•		•	
61 Pipes and tubes	•	•	•	•	•	•	•	•
62 Wire and wire products					•	 X	×	
63 Containers and closures								
64 Appliances and utensils industries	•	-		•	•		•	
70 Miscellaneous industries	-	•	•	•		•	-	-
Total domestic shipments	6,906	36,722	100,711	124,893	387,293	x	x	
Total domestic alloy shipments		•	-		•	207,699		•
Exports <sup>2</sup> (for final sale)								
81 Exports to the United States 82 Exports to other countries (excluding	х	20,208	127,065	103,871	18,630	469,337	х	-
United States)	х		1,235			205,761	х	
Total disposition	x	56,974	229,011	228,764	412,937	x	x	
Total alloy shipments						485,285		
Producers interchange, for sale	х					24,391		
Exports for conversion and return <sup>2</sup>								
Imports by producers (including conversion)	581,686							

See footnotes at the end of the table.

Table 1-2 - continued

# Steel primary forms and pig iron — Disposition of net shipments1 of rolled steel products, by product, year-to-date 2005

SDC No.	Cold finished bars	Plates <sup>3</sup>		Cold reduced sheets and strip and other cold rolled and coated	Tin plate and tin free steel (T.F.S.)	Galvanized sheets including galvalume	Total, rolled steel products
				metric tonnes			
Domestic shipments							
11 Steel service centres and other wholesalers and warehouses	32,588	290,020	1,525,634	422,421	27,117	424,390	3,193,856
21 Motor vehicles and parts 22 Railway operating	27,608		1,008,732	220,133		736,217	2,279,560
23 Railroad cars and locomotives 24 Shipbuilding		35,837	2,960	· ·			43,697 
31 Steel fabrication 32 Metal building systems	1,591	44,705	61,260 	3,558		9,025 36,717	647,754 38,788
33 Contractors'products 34 Miscellaneous stamping and coating	414 3,200	10,009	41,536 65,770	16,053 70,862		319,647 202,791	394,342 384,927
41 Natural resources and extractive industries 51 Agricultural equipment 52 Non electrical machinery	1,223 1,749 808	3,162 5,856	3,272	•		146	155,793 12,392 16,562
53 Electrical machinery 54 Industrial packaging material			20,717	51,110 130,660		14,093	65,429 151,828
61 Pipes and tubes 62 Wire and wire products	807 5,727		1,540,663	39,384 x		26,197 298	1,607,051 306,763
63 Containers and closures 64 Appliances and utensils industries 70 Miscellaneous industries	2,336	•		2,286 63,741	171,274	31,755	173,786 95,496 2,410
Total domestic shipments	78,051	390,403	4,272,620	<b>X</b>	198,827	1,801,291	9,570,645
Total domestic alloy shipments	1,470						209,169
Exports <sup>2</sup> (for final sale)							
81 Exports to the United States 82 Exports to other countries (excluding United	х	187,914	585,574	140,909	99,457	458,234	3,006,217
States)		19,451	53,929	x	16,587	115,290	594,318
Total disposition	x	597,768	4,912,123	1,181,517	314,871	2,374,815	13,171,180
Total alloy shipments	1,470						486,755
Producers interchange, for sale			11,736	x			566,316
Exports for conversion and return <sup>2</sup>				-			
Imports by producers (including conversion)	-	20,584	78,237				804,636

<sup>1.</sup> Compiled by principal consuming industries, according to distribution of shipments reported by iron and steel mills.

Table 1-3

Steel primary forms and pig iron — Production of pig iron

	November		Year-to-date	
	2004	2005	2004	2005
		metric tonne	S	
Production of pig iron	713,781	650,184	8,092,647	7,577,468

<sup>2.</sup> These data include exports reported by steel producers only and are not the same as published in the Exports by commodities, catalogue number 65-004-XPB.

<sup>3.</sup> Effective January 2000, producers have changed the way they report hot rolled products. The result is a change in definitions. Plates including plates for pipes and tubes becomes plates. Hot rolled sheet and strip becomes hot rolled sheets and coils and now includes all hot rolled flat products in coils, regardless of thickness.

Table 1-4 Steel primary forms and pig iron — Pig iron and scrap charged to steel furnaces

	November		Year-to-date	
	2004	2005	2004	2005
		metric tonnes		
Pig iron including pre-reduced iron	777,366	645,749	8,574,400	7,869,159
Scrap Own make Purchased	185,864 536,757	159,152 543,902	2,127,579 5,808,564	1,959,674 5,771,014
Total, pig iron and scrap products	1,499,987	1,348,803	16,510,535	15,599,847

Table 1-5 Steel primary forms and pig iron — Production and shipments of steel, primary forms, monthly

	Production		Shipments		
	2004	2005	2004	2005	
		metric tonnes			
November					
Steel, primary forms (carbon and alloy including continuous cast steel)					
Electric furnace Basic oxygen furnace	579,092 761,957	529,172 681,791	72,053 7,680	X X	
Steel, primary forms - Total	1,341,049	1,210,963	79,733	52,875	
Included in "Steel primary forms total" above Continuous cast steel	1,326,850	1,194,385	76,071	48,790	

Table 1-6 Steel primary forms and pig iron — Production and shipments of steel, primary forms, year-to-date

<u> </u>	Production		Shipments		
	2004	2005	2004	2005	
<u> </u>					
Steel, primary forms (carbon and alloy including continuous cast steel)					
Electric furnace	6,078,257	5,895,121	X	X	
Basic oxygen furnace	8,839,635	8,202,901	Х	Х	
Steel, primary forms - Total	14,917,892	14,098,022	x	x	
Included in "Steel primary forms total" above Continuous cast steel	14,787,655	13,936,022	х	x	

Table 2-1

Steel pipe and tubing — Production and shipments, monthly 2005

	Production	Ship	ments for sale	
		Domestic <sup>1</sup> shipments	Exports <sup>2</sup>	Total shipments
_		metric tonn	es	
November				
Total, pipe and tubing	267,963	185,403	100,275	285,678
Pipe welded and seamless				
Line pipe up to and including 4 1/2" (11.43 cm) outside diameter over 4 1/2" (11.43 cm) up to and including 16" (40.64 cm) outside diameter over 16" (40.64 cm) outside diameter	4,959 15,582 32,781	x 24,359 7,565	x  22,365	10,021 24,359 29,930
Hollow structural sections up to and including 16" (40.64 cm) periphery over 16" (40.64 cm) periphery	22,181 52,021	12,361 16,615	12,446 35,913	24,807 52,528
Standard pipe up to and including 4 1/2" (11.43 cm) outside diameter over 4 1/2" (11.43 cm) up to and including 16" (40.64 cm) outside diameter	6,130 1,702	2,449 755	2,975 1,552	5,424 2,307
Other pipe up to and including 4 1/2" (11.43 cm) outside diameter over 4 1/2" (11.43 cm) up to and including 16" (40.64 cm) outside diameter over 16" (40.64 cm) outside diameter	1,605 2,850 2,330	701 x x	16 x x	717 3,384 1,648
Mechanical tubing Mechanical tubing, welded, produced from hot rolled Mechanical tubing, welded, produced from cold rolled	39,692 12,943	24,925 6,755	8,831 2,545	33,756 9,300
Oil country tubular goods Oil country tubular goods, welded and seamless, casing (including coupling) Oil country tubular goods, welded and seamless, oilwell tubing (including coupling)	55,416 16,244	60,073 11,239	9,653 1,697	69,726 12,936
Other tubular products	1,527	3,129	1,706	4,835

<sup>1.</sup> Including for own use by the steel pipe and tubing industries.

<sup>2.</sup> As reported by respondents to this survey. For total exports see Exports by commodity, catalogue number 65-004-XPB.

Table 2-2 Steel pipe and tubing — Production and shipments, year-to-date 2005

	Production	Shipments for sale		
	_	Domestic <sup>1</sup> shipments	Exports <sup>2</sup>	Total shipments
_	metric tonnes			
Year-to-date				
Total, pipe and tubing	2,619,426	1,629,373	971,620	2,600,993
Pipe welded and seamless				
Line pipe up to and including 4 1/2" (11.43 cm) outside diameter over 4 1/2" (11.43 cm) up to and including 16" (40.64 cm) outside diameter over 16" (40.64 cm) outside diameter	69,139 111,979 197,453	x 132,393 	x  141,999	77,771 132,650 154,745
Hollow structural sections up to and including 16" (40.64 cm) periphery over 16" (40.64 cm) periphery	291,504 501,795	157,450 174,791	154,575 325,557	312,025 500,348
Standard pipe up to and including 4 1/2" (11.43 cm) outside diameter over 4 1/2" (11.43 cm) up to and including 16" (40.64 cm) outside diameter	51,522 11,626	23,307 7,846	36,925 9,572	60,232 17,418
Other pipe up to and including 4 1/2" (11.43 cm) outside diameter over 4 1/2" (11.43 cm) up to and including 16" (40.64 cm) outside diameter over 16" (40.64 cm) outside diameter	22,978 35,677 27,565	x x x	1,835 x x	x x x
Mechanical tubing Mechanical tubing, welded, produced from hot rolled Mechanical tubing, welded, produced from cold rolled	384,644 155,447	246,637 81,802	110,538 31,518	357,175 113,320
Oil country tubular goods Oil country tubular goods, welded and seamless, casing (including coupling) Oil country tubular goods, welded and seamless, oilwell tubing (including coupling)	596,964 138,120	540,917 89,788	X X	x x
Other tubular products	23,013	x	x	50,274

Including for own use by the steel pipe and tubing industries.
 As reported by respondents to this survey. For total exports see Exports by commodity, catalogue number 65-004-XPB.

Table 3-1

Steel and specified wire products — Factory shipments<sup>1</sup>, monthly

	Shipments				Production
	2004 2005				
		Total shipments	Domestic shipments	Exports <sup>2</sup>	
	metric tonnes				
November					
Barbed wire	x	198	X	X	
Uncoated steel wire	22,090	20,658	12,186	8,472	
Galvanized steel wire	12,465	13,085	5,877	7,208	
Other coated steel wire	Х	Х	X	81	
Farm fencing and wire chain link fabric	684	852	X	X	873
Wire mesh, bright or uncoated and galvanized	3,287	4,226	X	X	5,063
Wire rope	3,514	4,152	x	X	4,085
Nails and staples	3,993	Х	x	X	Х
Wire roofing nails of a length of 25 mm or more,					
iron or steel	3,907	4,163	1,445	2,718	4,442
Staples of iron or steel	Х	X	X	X	X
All other wire products	X	Х	Х	Х	X
Grand total	49,846	49,895	28,847	21,048	

<sup>1.</sup> Totals may not add due to rounding.

Table 3-2

Steel and specified wire products — Factory shipments<sup>1</sup>, year-to-date

	Shipments				Production
	2004		2005		
		Total shipments	Domestic shipments	Exports <sup>2</sup>	
			metric tonnes		
Barbed wire	х	х	х	х	
Uncoated steel wire	284,910	231,449	131,681	99,768	
Galvanized steel wire	170,002	143,892	59,076	84,816	
Other coated steel wire	Х	X	X	X	
Farm fencing and wire chain link fabric	11,183	10,350	X	X	9,256
Wire mesh, bright or uncoated and galvanized	43,990	Х	X	X	Х
Wire rope	42,058	38,480	X	X	37,882
Nails and staples Wire roofing nails of a length of 25 mm or more,	х	Х	х	х	Х
iron or steel	74,902	X	Х	Х	Х
Staples of iron or steel	X	X	x	X	X
All other wire products	Х	Х	Х	Х	х
Grand total	673,282	х	x	х	

<sup>1.</sup> Totals may not add due to rounding.

<sup>2.</sup> As reported by respondents to this survey. For total exports see Exports by commodity, catalogue number 65-004-XPB.

<sup>2.</sup> As reported by respondents to this survey. For total exports see Exports by commodity, catalogue number 65-004-XPB.

# Concepts, methodology and data quality

This publication presents the results of four monthly surveys: Steel, Primary Forms, Steel Castings and Pig Iron; Ingots and Rolled Steel products; Steel Pipe and Tubing; and Steel Wire and Specified Wire Products. These surveys measure, on a monthly basis, the quantities of selected steel products that are produced and shipped by Canadian manufacturers. The target population for these surveys includes manufacturers in Canada of primary steel, steel products, pig iron, steel pipe and tubing as well as, steel wire as defined in the Standard Classification of Goods (SCG) that report these products to the Annual Survey of Manufactures or ASM (Survey ID 2103). This means that estimates from the monthly surveys do not cover the entire universe of steel production in Canada because the ASM does not survey all manufacturers. Instead, the ASM uses administrative data to cover the small and medium-sized manufacturers. These manufacturers are not part of the four monthly surveys.

# **General methodology**

Data are collected monthly using a mail-out / mail-back process. Respondents are mailed a questionnaire but given the option of electronic data reporting (EDR) in a common format. Received data are subject to manual and automated editing to detect errors and inconsistencies as well as to follow-up with respondents by phone or fax if necessary. Follow-up is also carried out for missing reports after a pre-specified period of time. Data are imputed when they are missing. Various confidentiality rules are applied to all data before they are released to prevent the publication or disclosure of any information deemed confidential. If necessary, data are suppressed to prevent direct or residual disclosure of identifiable data.

Under normal circumstances, data are collected, captured, edited, tabulated and published within 6-8 weeks after the reference month.

#### **Revisions**

Data may be revised to include amended information or reports from respondents that are received after the end of a collection cycle. Revisions are disseminated in subsequent periods and reflected in the CANSIM series and in the year-to-date totals in this publication.

# **Data accuracy**

The methodology for these surveys has been designed to promote data accuracy. Since data are collected from all Canadian producers of primary steel, steel product, pig iron, steel pipe and tubing, and steel wire in the target population (see description above), the resulting estimates are not subject to sampling error. However, the results are still subject to the non-sampling errors associated with coverage, non-response, inaccurate reporting, and processing. Errors relating to coverage and non-response can be measured and are summarized in text table 1. All attempts are made to control inaccurate reporting and processing errors.

Moreover, the data are analyzed for consistency and compared with general economic conditions and industry trends using surveys such as the Steel Primary Forms Weekly survey (Survey ID 2131) and the Monthly Survey of Manufacturing (Survey ID 2101).

# **Coverage errors**

The list of businesses included in the four steel surveys is derived from the Annual Survey of Manufactures (ASM). This leads to some under-coverage in the sub-annual surveys since it takes 15 months to compile and publish ASM survey results. This under-coverage is however, kept at a minimum by using advance information from the ASM frame, feedback from the Monthly Survey of Manufactures (MSM) and other sources such as the Steel producers association, trade journals and newspaper articles.

# Non-response

Some respondents may be unable to provide data for numerous reasons (i.e. fire, theft, strike, economic hardship, etc.), while others may be late in responding. To minimize non-response, delinquent respondents are followed up rigorously by phone or FAX. Data for non-responding units are imputed using industry trend and other related information. Data are revised at a later date, if completed questionnaires are received after the end of a collection cycle.

# Inaccurate response

This error may result from poor questionnaire design or an inability on the part of respondents to provide the requested information or from misinterpretation of the survey questions because of definitional difficulties. To reduce such errors the format and wording in the questionnaire is reviewed from time to time and modified based on feedback from survey respondents and data users. Respondents are also reminded of the importance of their contribution and of the accuracy of reported information.

# **Processing errors**

These errors may occur at various stages in the processing of survey data such as data entry, verification, editing and tabulation. Data are examined for such errors using automated edits along with an analytical review by subject matter experts. Several checks are performed on the collected data to verify internal consistency and comparability over time. (see text table 1)

Text table 1

# Coverage ratio and non-response rate by survey

	Coverage ratio	Non-response rate	
	%		
Steel, Primary forms steel castings and Pig iron Ingots and Rolled steel products Steel pipe and tubing Steel wire	91 98 82 92	11 18 2 2	

# **Definitions**

# **Shipments:**

Shipments refer to the quantity of manufactured goods that are shipped, during the reference period from the plant to customers in domestic or export markets.

# **Production:**

Production refers to the quantity of goods manufactured during a reference period. These goods may be shipped or retained in inventory.

## **Exports:**

Shipments of goods destined for customers outside of Canada.

# **Disposition of shipments:**

Disposition of shipments refers to the distribution of shipped quantities of manufactured goods by end use (market).

# **Coverage ratio:**

The share of total ASM shipment values for products included in a given sub-annual survey from businesses surveyed by the same sub-annual survey.

#### Non-response rate:

Number of non-responses in the year, divided by the number of total expected responses in the year.

More detailed information is available from the Annual Survey of Manufactures, CANSIM Table 301-0003. Specific enquiries should be directed to: The Marketing and Dissemination Section, Manufacturing, Construction and Energy Division, Statistics Canada, Ottawa, Ontario, K1A OT6 (Telephone: 1-866-873-8789 or 613-951-9497; Fax line: 613-951-9499; Internet: manufact@statcan.ca).