# Steel, Tubular Products and Steel Wire

March 2010



Statistics Canada Statistique Canada



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# Steel, Tubular Products and Steel Wire

## March 2010

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#### **Symbols**

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- . not available for any reference period
- .. not available for a specific reference period
- ... not applicable
- 0 true zero or a value rounded to zero
- 0s value rounded to 0 (zero) where there is a meaningful distinction between true zero and the value that was rounded
- p preliminary
- r revised
- x suppressed to meet the confidentiality requirements of the Statistics Act
- E use with caution
- F too unreliable to be published

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# **Highlights**

#### March 2010

- Monthly production of primary steel and pig iron increased 12.6 % in March 2010 to 1,135,759 metric tonnes.
- In the same month, the total disposition of shipments of rolled steel products increased 21.7 % to 1,163,259 metric tonnes.
- Between February 2010 and March 2010, production of steel pipe and tubing increased 10.5 % to 181,543 metric tonnes.
- Total shipments of steel wire and specified wire products increased 9.6% to 42,079 metric tonnes in March 2010.

# **Related products**

### **Selected CANSIM tables from Statistics Canada**

303-0046	Production and shipments of steel pipe and tubing
303-0047	Production and shipments of steel wire and specified wire products
303-0048	Production and shipments of pig iron
303-0049	Pig iron and scrap products charged to furnace, by the primary metal industry
303-0050	Production and shipments of steel casting and primary forms steel products
303-0051	Destination of net shipments of rolled steel products to consuming industries

## **Selected surveys from Statistics Canada**

2105	Steel Pipe and Tubing
2106	Steel Wire and Specified Wire Products
2116	Steel Primary Forms, Steel Castings and Pig Iron
2184	Disposition of Shipments of Ingots and Rolled Steel Products

# **Statistical tables**

Table 1-1 Steel primary forms and pig iron — Disposition of net shipments <sup>1</sup> of rolled steel products, by product, monthly 2010

SDC No.	Steel primary forms	Rails and heavy structural sections	Intermediate structural sections	Light structural sections	Concrete reinforcing bars	Other hot rolled bars	Wire rods	Railway track material
				metric to	nnes			
March								
Domestic shipments								
11 Steel service centres and other wholesalers and warehouses 21 Motor vehicles and parts 22 Railway operating 23 Railroad cars and locomotives 24 Shipbuilding 31 Steel fabrication 32 Metal building systems 33 Contractors products 34 Miscellaneous stamping and coating 41 Natural resources and extractive industries 51 Agricultural equipment 52 Non electrical machinery 53 Electrical machinery 54 Industrial packaging material 61 Pipes and tubes 62 Wire and wire products 63 Containers and closures 64 Appliances and utensils industries 70 Miscellaneous industries	2 125 0 0	1,679 0 102  641 0 0 308 0 0	9,251 87  1,498 0 0 0 58 0 0 1,941 	5,998 16 1,497 0 24 0 3 0	6,017 0 42,155 0 239 812 0	X 3,525 57 	0 0 0	0
Total domestic shipments	127	2,730	12,835	7,538	49,223	36,434	x	0
Total domestic alloy shipments	0					5,004	x	
81 Exports to the United States 82 Exports to other countries (excluding United States)	x x	557 0	4,410 19	3,644 0	0	22,392 13,012	x x	
Total disposition	172,065	3,287	17,264	11,182	49,223	71,838	x	0
Total alloy shipments	0					7,927	0	
Producers interchange, for sale	x		0			1,078	161	
Exports for conversion and return						0		
Imports by producers (including conversion)	0						0	

See notes at the end of the table.

Table 1-1 – continued

Steel primary forms and pig iron — Disposition of net shipments <sup>1</sup> of rolled steel products, by product, monthly 2010

SDC No.	Cold finished bars	Plates <sup>2</sup>	Hot rolled sheets and coils	Cold reduced sheets and strip and other cold rolled and coated	Tin plate and tin free steel (T.F.S.)	Galvanized sheets including galvalume	Total, rolled steel products
			n	netric tonnes			
March							
Domestic shipments							
11 Steel service centres and other wholesalers and warehouses 21 Motor vehicles and parts 22 Railway operating 23 Railroad cars and locomotives 24 Shipbuilding 31 Steel fabrication 32 Metal building systems	x 1,224	20,498 0 0 136 5,657	194,253 26,953 0 0 1,713	23,201 6,980	1,436 0	31,802 37,768 0	304,080 76,678 57 238 0 55,173 2,334
33 Contractors'products 34 Miscellaneous stamping and coating 41 Natural resources and extractive industries 51 Agricultural equipment	0 60 56 53	4 0 7 22 0	2,901 5,027 0 0	x x 0 0		22,751 17,551 4	28,524 x 18,274 195
52 Non electrical machinery 53 Electrical machinery 54 Industrial packaging material 61 Pipes and tubes 62 Wire and wire products 63 Containers and closures 64 Appliances and utensils industries 70 Miscellaneous industries	0 0 x 0		445 34 81 129,692 88 0 0	1,528 5,371 719 104 707 2,738	3,036	0 2,132 0 1,528 57 2,742	9,937 3,694 5,452 131,939 x 3,743 5,480 367
Total domestic shipments	x	26,324	361,187	48,316	4,472	120,286	695,196
Total domestic alloy shipments	377	0		0			x
81 Exports to the United States 82 Exports to other countries (excluding United States)	1,406 0	11,144 2,742	x x	23,690 755	16,149 937	40,226 x	411,548 56,515
Total disposition	x	40,210	468,382	72,761	21,558	x	1,163,259
Total alloy shipments	377	0		0			8,304
Producers interchange, for sale	0		0	0		0	х
Exports for conversion and return	•		0	0	•	0	0
Imports by producers (including conversion)		395	2,002	1,813		0	4,210

<sup>1.</sup> Compiled by principal consuming industries, according to distribution of shipments reported by iron and steel mills.

<sup>2.</sup> Effective January 2000, producers have changed the way they report hot rolled products. The result is a change in definitions. Plates including plates for pipes and tubes becomes plates. Hot rolled sheet and strip becomes hot rolled sheets and coils and now includes all hot rolled flat products in coils, regardless of thickness.

Table 1-2 Steel primary forms and pig iron — Disposition of net shipments <sup>1</sup> of rolled steel products, by product, year-to-date 2010

SDC No.	Steel primary forms	Rails and heavy structural sections	Intermediate structural sections	Light structural sections	Concrete reinforcing bars	Other hot rolled bars	Wire rods	Railway track material
				metric to	nnes			
Domestic shipments								
11 Steel service centres and other wholesalers and warehouses 21 Motor vehicles and parts 22 Railway operating 23 Railroad cars and locomotives 24 Shipbuilding	7 475 0	5,101 0 388	21,042 312	15,071 50	14,450 0	x 12,879 74	0 0 0	
31 Steel fabrication 32 Metal building systems 33 Contractors'products 34 Miscellaneous stamping and coating	0 0	1,567 0 0 0	3,866 0 0 798	6,668 14 142	101,194 186 872	x 69 x 98	0 404	
41 Natural resources and extractive industries 51 Agricultural equipment 52 Non electrical machinery 53 Electrical machinery		404 0 0	24 0 5,235	0 3 0	2,597 0	40,106 371 20,164 0	0 0	0
54 Industrial packaging material 61 Pipes and tubes 62 Wire and wire products 63 Containers and closures	0			· · ·	0	0 0 663	X	
64 Appliances and utensils industries 70 Miscellaneous industries	0	. 0			0			
Total domestic shipments	482	7,460	31,277	21,948	119,299	96,228	x	0
Total domestic alloy shipments	0		·			12,714	x	
81 Exports to the United States 82 Exports to other countries (excluding United States)	X X	2,288 0	9,910 19	9,395 40	0	59,541 37,546	x x	0
Total disposition	x	9,748	41,206	31,383	119,299	193,315	x	0
Total alloy shipments	0					19,777	0	
Producers interchange, for sale	х		0			2,734	270	
Exports for conversion and return			•	•	•	0		·
Imports by producers (including conversion)	0						0	

See notes at the end of the table.

Table 1-2 – continued

#### Steel primary forms and pig iron — Disposition of net shipments 1 of rolled steel products, by product, year-to-date 2010

SDC No.	Cold finished bars	Plates <sup>2</sup>	Hot rolled sheets and coils	Cold reduced sheets and strip and other cold rolled and coated	Tin plate and tin free steel (T.F.S.)	Galvanized sheets including galvalume	Total, rolled steel products
				metric tonnes			
Domestic shipments							
11 Steel service centres and other wholesalers and warehouses 21 Motor vehicles and parts 22 Railway operating 23 Railroad cars and locomotives 24 Shipbuilding 31 Steel fabrication 32 Metal building systems 33 Contractors products 34 Miscellaneous stamping and coating 41 Natural resources and extractive industries 51 Agricultural equipment 52 Non electrical machinery 53 Electrical machinery 54 Industrial packaging material 61 Pipes and tubes 62 Wire and wire products 63 Containers and closures 64 Appliances and utensils industries 70 Miscellaneous industries	x 3,252	62,400 0 0 408 12,010 62 0 251 186 0  0	544,815 77,191 0 0 7,317 0 12,665 9,475 0 0 1,107 138 560 319,321 463 0 21	71,034 21,605  0  x x x 0 0 0 6,073 13,819 3,442 254 1,579 8,501	4,565 0 	94,988 98,284 0 4,799 5,172 65,909 49,980 4 0 5,165 0 5,666 271 6,661	860,198 214,048 74 796 0 138,430 5,441 86,864 x 43,510 729 26,506 11,376 14,379 328,429 x 9,553 15,183 679
Total domestic shipments	х	75,317	973,073	144,814	12,539	336,899	1,888,373
Total domestic alloy shipments	1,065	0		0			x
Exports <sup>2</sup> (for final sale)							
81 Exports to the United States 82 Exports to other countries (excluding United States)	3,750 0	29,447 4,723	X X		43,640 1,792	108,451 x	1,088,845 144,302
Total disposition	x	109,487	1,265,670	206,643	57,971	x	3,121,520
Total alloy shipments	1,065	0		0			20,842
Producers interchange, for sale	0	•	0	0	•	0	х
Exports for conversion and return <sup>2</sup>	•		0	0	•	0	0
Imports by producers (including conversion)		1,339	3,622	6,796		0	11,757

<sup>1.</sup> Compiled by principal consuming industries, according to distribution of shipments reported by iron and steel mills.

Table 1-3
Steel primary forms and pig iron — Production of pig iron

	March		Year-to-date				
	2009 2010		2009	2010			
		metric tonnes					
Production of pig iron	387,045	655,489	1,403,301	1,904,427			

Effective January 2000, producers have changed the way they report hot rolled products. The result is a change in definitions. Plates including plates for pipes and tubes becomes plates. Hot rolled sheet and strip becomes hot rolled sheets and coils and now includes all hot rolled flat products in coils, regardless of thickness.

Table 1-4 Steel primary forms and pig iron — Pig iron and scrap charged to steel furnaces

	March		Year-to-date	
	2009	2010	2009	2010
		metric tonnes	:	
Pig iron including pre-reduced iron	398,897	630,774	1,414,250	1,872,297
<b>Scrap</b> Own make Purchased	138,959 295,961	120,774 519,137	344,133 858,288	348,501 1,333,986
Total, pig iron and scrap products	833,817	1,270,685	2,616,671	3,554,784

Table 1-5 Steel primary forms and pig iron — Production and shipments of steel, primary forms, monthly

	Production		Shipments		
	2009	2010	2009	2010	
		metric tonnes			
March					
Steel, primary forms (carbon and alloy including continuous cast steel)					
Electric furnace Basic oxygen furnace	308,023 429,462	495,077 640,682	x x	X X	
Steel, primary forms - Total	737,485	1,135,759	67,772	292,442	
Included in "Steel primary forms total" above Continuous cast steel	730,079	1,120,057	x	281,046	

Table 1-6 Steel primary forms and pig iron — Production and shipments of steel, primary forms, year-to-date

	Production		Shipments		
	2009	2010	2009	2010	
	metric tonnes				
Steel, primary forms (carbon and alloy including continuous cast steel) Electric furnace Basic oxygen furnace	838,709 1,510,316	1,326,089 1,856,159	X X	x x	
Steel, primary forms - Total	2,349,025	3,182,248	x	829,322	
Included in "Steel primary forms total" above Continuous cast steel	2,324,426	3,175,994	x	801,079	

Table 2-1
Steel pipe and tubing — Production and shipments, monthly 2010

	Production	Shipments for sale		
		Domestic shipments <sup>1</sup>	Exports	Total shipments
_		metric tonn	es	
March				
Total, pipe and tubing	181,543	87,166	103,545	190,711
Pipe welded and seamless				
Line pipe up to and including 4 1/2" (11.43 cm) outside diameter over 4 1/2" (11.43 cm) up to and including 16" (40.64 cm) outside diameter over 16" (40.64 cm) outside diameter	x 5,284 22,790	619 x 0	0 x 31,378	619 8,062 31,378
Hollow structural sections up to and including 16" (40.64 cm) periphery over 16" (40.64 cm) periphery	17,569 x	14,431 x	9,232 x	23,663 x
Standard pipe up to and including 4 1/2" (11.43 cm) outside diameter over 4 1/2" (11.43 cm) up to and including 16" (40.64 cm) outside diameter	1,739 1,535	944 942	1,134 125	2,078 1,067
Other pipe up to and including 4 1/2" (11.43 cm) outside diameter over 4 1/2" (11.43 cm) up to and including 16" (40.64 cm) outside diameter over 16" (40.64 cm) outside diameter	790 1,065 1,255	655 2,121 933	228 26 35	883 2,147 968
Mechanical tubing Mechanical tubing, welded, produced from hot rolled Mechanical tubing, welded, produced from cold rolled	x 10,670	10,615 5,491	x 1,521	x 7,012
Oil country tubular goods Oil country tubular goods, welded and seamless, casing (including coupling) Oil country tubular goods, welded and seamless, oilwell tubing (including coupling)	50,086 14,609	24,880 3,490	17,508 10,124	42,388 13,614
Other tubular products	x	1,528	747	2,275

<sup>1.</sup> Including for own use by the steel pipe and tubing industries.

Table 2-2 Steel pipe and tubing — Production and shipments, year-to-date 2010

	Production	Ship	Shipments for sale	
		Domestic shipments <sup>1</sup>	Exports	Total shipments
<u> </u>		metric tonn	es	
Year-to-date				
Total, pipe and tubing	505,507	266,163	261,968	528,130
Pipe welded and seamless				
Line pipe up to and including 4 1/2" (11.43 cm) outside diameter over 4 1/2" (11.43 cm) up to and including 16" (40.64 cm) outside diameter over 16" (40.64 cm) outside diameter	x 12,259 71,813	4,257 x x	4 x x	4,261 18,868 77,145
Hollow structural sections up to and including 16" (40.64 cm) periphery over 16" (40.64 cm) periphery	43,583 x	39,661 x	22,437 x	62,098 x
Standard pipe up to and including 4 1/2" (11.43 cm) outside diameter over 4 1/2" (11.43 cm) up to and including 16" (40.64 cm) outside diameter	5,272 2,074	4,581 1,479	3,306 398	7,887 1,877
Other pipe up to and including 4 1/2" (11.43 cm) outside diameter over 4 1/2" (11.43 cm) up to and including 16" (40.64 cm) outside diameter over 16" (40.64 cm) outside diameter	4,070 x	2,077 4,550 2,381	541 57 35	2,618 4,607 2,416
Mechanical tubing Mechanical tubing, welded, produced from hot rolled Mechanical tubing, welded, produced from cold rolled	x 29,387	27,571 14,032	x 4,169	x 18,201
Oil country tubular goods Oil country tubular goods, welded and seamless, casing (including coupling) Oil country tubular goods, welded and seamless, oilwell tubing (including coupling)	136,933 35,802	89,942 14,303	47,260 16,029	137,202 30,331
Other tubular products	х	3,506	2,125	5,631

<sup>1.</sup> Including for own use by the steel pipe and tubing industries.

Table 3-1 Steel and specified wire products — Factory shipments 1, monthly

	Shipments			Production	
_	2009		2010		
		Total shipments	Domestic shipments	Exports	
<u> </u>			metric tonnes		
March					
Barbed wire	х	x	х	х	
Uncoated steel wire	12,845	19,891	9,772	10,119	
Galvanized steel wire	9,761	8,858	3,828	5,030	
Other coated steel wire	Х	Х	Х	Х	=
Farm fencing and wire chain link fabric	X	Χ	Х	Х	599
Wire mesh, bright or uncoated and galvanized	2,941	3,188	Х	Х	2,996
Wire rope	3,222	2,062	Х	Х	Х
Nails and staples	Х	Х	X	X	3,433
Wire roofing nails of a length of 25 mm or more, iron or steel	1,045	3,460	1,951	1,509	3,373
Staples of iron or steel	Х	X	X	X	60
All other wire products	Х	X	Х	5	х
Grand total	38,097	42,079	24,040	18,039	

<sup>1.</sup> Totals may not add due to rounding.

Table 3-2
Steel and specified wire products — Factory shipments 1, year-to-date

	Shipments				Production
<del>-</del>	2009 2010				
		Total shipments	Domestic shipments	Exports	
			metric tonnes		
Barbed wire Uncoated steel wire Galvanized steel wire	x 35,872 29,369	x 56,201 23,226	x 29,623 9,638	x 26,578 13,588	
Other coated steel wire Farm fencing and wire chain link fabric	X X	X X	X X	X	1,653
Wire mesh, bright or uncoated and galvanized Wire rope	8,030 X	9,170 x	x x	X X	9,422 x
Nails and staples Wire roofing nails of a length of 25 mm or more, iron or steel	x 2,306	8,343	4,634	3,709	x 8,064
Staples of iron or steel All other wire products	X X	X X	X X	x 10	X X
Grand total	110,502	114,103	65,480	48,623	

<sup>1.</sup> Totals may not add due to rounding.

# Concepts, methodology and data quality

This publication presents the results of four monthly surveys: Steel Primary Forms, Steel Castings and Pig Iron; Ingots and Rolled Steel Products; Steel Pipe and Tubing; and Steel Wire and Specified Wire Products. These surveys measure, on a monthly basis, the quantities of selected steel products that are produced and shipped by Canadian manufacturers. The target population for these surveys includes manufacturers in Canada of primary steel, steel products, pig iron, steel pipe and tubing as well as, steel wire as defined in the Standard Classification of Goods (SCG) that report these products to the Annual Survey of Manufactures and Logging or ASML (Survey ID 2103). This means that estimates from the monthly surveys do not cover the entire universe of steel producers in Canada because the ASML does not survey all businesses. Instead, the ASML uses administrative data to cover the small and medium-sized establishments. These manufacturers are not part of the four monthly surveys.

#### General methodology

Data are collected each month, directly from survey respondents using a mail-out / mail-back process. Data capture and preliminary editing are performed simultaneously to ensure validity of the data. Businesses from whom no response has been received or whose data may contain errors are followed-up by telephone or fax.

Missing data for the current month are imputed automatically by applying to the previous month's value, the month-to-month change observed for the same period in the previous year, for the unit in question. However, an option exists for analysts to manually override this imputation with a better estimate based on pertinent knowledge about the industry or the business.

Various confidentiality rules are applied to all data before they are released to prevent the publication or disclosure of any information deemed confidential. If necessary, data are suppressed to prevent the direct or residual disclosure of identifiable data.

Direct disclosure could occur when the value in a tabulation cell is composed of a few respondents or when the cell is dominated by a few companies. Residual disclosure could occur when confidential information can be derived indirectly by piecing together information from different sources or data series.

Under normal circumstances, data are collected, captured, edited, tabulated and published within 6-8 weeks after the reference month.

#### **Revisions**

Data may be revised to include amended information or reports from respondents that are received after the end of a collection cycle. Revisions are disseminated in subsequent periods and reflected in the CANSIM series and in the tables of this publication.

#### **Data accuracy**

The methodology of these surveys has been designed to promote data accuracy. Since data are collected from all Canadian producers of primary steel, steel products, pig iron, steel pipe and tubing and steel wire within the target population, the resulting estimates are not subject to sampling error. However, the results are still subject to the non-sampling errors associated with coverage, non-response, inaccurate reporting, and processing. Errors relating to coverage and non-response can be measured and are summarized in text table 1. All attempts are made to control inaccurate reporting and processing errors.

Moreover, survey results are analyzed to ensure comparability with patterns observed in historical data series and the economic condition of the industry. Information available from other sources such as the Steel Primary Forms Weekly Survey (Survey ID 2131) and the Monthly Survey of Manufacturing or MSM (Survey ID 2101) are also used in the validation process.

#### Coverage error

There is a degree of under coverage (referred to as coverage error) in the survey results as there is generally a lag between the time a new business comes into existence and when it is included in the universe of these sub-annual surveys. This occurs because the list of businesses surveyed is derived from the latest available survey results for the ASML which are not available until 15 months after the reference period.

This error is kept at a minimum by also using advance information from the ASML frame, feedback from the MSM and other sources such as the Canadian Steel Producer's Association, trade journals and newspaper articles, to identify new survey units.

#### Non-response error

Some respondents may be unable to provide data for numerous reasons (i.e. fire, theft, strike, economic hardship, etc.), while others may be late in responding. To minimize non-response, delinquent respondents are followed up rigorously by phone or fax. Data for non-responding units are imputed using industry trend and other related information. Data are revised at a later date, if completed questionnaires are received after the end of a collection cycle.

#### Inaccurate response

Inaccuracy may result from poor questionnaire design or an inability on the part of respondents to provide the requested information or from misinterpretation of the survey questions. To reduce such errors the format and wording in the questionnaire are reviewed from time to time and modified based on feedback from survey respondents and data users. Respondents are also reminded of the importance of their contribution and of the need for accurate data reporting.

#### **Processing errors**

These errors may occur at various stages in the processing of survey data such as data entry, verification, editing and tabulation. Data are examined for such errors using automated edits along with an analytical review by subject matter experts. Several checks are performed on the collected data to verify internal consistency and comparability over time.

Text table 1
Coverage and non-response errors

	Coverage error based on ASML 2004	Non-response error- annual average 2005
	percent	
Steel primary forms steel castings and pig iron Ingots and rolled steel products Steel pipe and tubing Steel wire	0 3 0 0	6 0 0 0

## **Definitions**

#### **Shipments:**

Shipments refer to the quantity of manufactured goods that are shipped, during the reference period from the plant to customers in domestic or export markets.

#### **Production:**

Production refers to the quantity of goods manufactured in Canada during a reference period including intermediate products. The final goods may be shipped or retained in inventory.

#### **Exports:**

Shipments of goods destined for customers outside of Canada.

#### **Disposition of shipments:**

Disposition of shipments refers to the distribution of shipped quantities of manufactured goods by end use (market).

#### **Coverage ratio:**

The share of total ASM shipment values for products included in a given sub-annual survey from businesses surveyed by the same sub-annual survey.

#### Non-response rate:

Number of non-responses in the year, divided by the number of total expected responses in the year.

Number of non-responses in the year, divided by the number of total expected responses in the year. More detailed information is available from the Annual Survey of Manufactures and Logging, CANSIM Table 301-0006. Specific enquiries should be directed to: The Dissemination and Frame Services section, Manufacturing and Energy Division, Statistics Canada, Ottawa, Ontario, K1A OT6 (Telephone: 1-866-873-8789 or 613-951-9497; Fax line: 613-951-3877; Internet: manufact@statcan.gc.ca).