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## THE ASBESTOS MINING INDUSTRY IN CANADA, 1946

Asbestos production (shipments) in Canada during 1946 totalled 558,181 short tons valued at \$25,240,562, compared with 466,896 tons worth \$22,805,157 in 1945. Except for a few tons from Ontario, all the production came from Quebec.

The 11 firms engaged in asbestos mining during 1946 employed 4,547 persons who were paid \$7,771,921 in wages and salaries. Expenditures for fuel and electricity amounted to \$1,759,462, and process supplies, plus containers, cost \$3,236,430. In addition, the industry paid \$3,283,055 in taxes in 1946 and spent \$2,279,382 on new equipment or plant extensions.

Shipments of asbestos in 1946 included 742 tons of crude at \$335,204; 228,234 tons of fibres worth \$17,181,400 and 329,205 tons of shorts valued at \$7,724,237.

The major portion of the Canadian production was exported. During the year under review, the exports included 639 tons of crude valued at \$293,901, 215,233 tons of milled fibres worth \$16,215,579, and 304,312 tons of refuse and shorts valued at \$7,329,708.

The following statement concerning asbestos mining in Canada has been abstracted from a review prepared by the Bureau of Mines, Ottawa:

"Asbestos of commerce consists mostly of the three varieties known as chrysotile, amosite, and crocidolite or blue asbestos, chrysotile being by far the most important and most widely used. Three other varieties, namely fibrous actinolite, fibrous tremolite, and anthophyllite, have only a limited field of usefulness.

"The asbestos produced in Canada is practically all of the chrysotile variety and comes almost entirely from areas of serpentinized rock in the Eastern Townships, Quebec, where the producing centres are Thetford Mines, Black Lake, East Broughton, Vimy Ridge, Asbestos and St. Remi de Tingwick. The Canadian deposits are the largest known in the world.

"Small deposits of chrysotile asbestos are known in other parts of Quebec and also in Ontario and British Columbia, and several of them have been worked from time to time. The asbestos from some of these deposits has a very low content of iron and is entirely free from magnesite, and should be suitable for use in making insulation for electrical machinery.

Note: This report was prepared by A. R. Deir, Mining Statistician.

Asbestos – 2 –

"No amosite or crocidolite has been found in Canada, but there are numerous deposits of fibrous tremolite, fibrous actinolite, and anthophyllite, which varieties are commercially termed amphibole asbestos. The fibres of these varieties are harsher and weaker than those of chrysotile and there is little demand for them at present. None of these deposits is being worked, although formerly fibrous actinolite was quarried near the village of Actinolite, Hastings County, Ontario, for use in the making of roofing materials. Asbestos deposits reported as having been found in recent years in Manitoba and in northern and western Ontario are of the amphibole varieties. The amphibole fibres are too harsh and brittle to be spun, but they have a higher resistance to acids than has chrysotile, and it is possible that material from some of the deposits is suitable for use in acid filters and for other purposes where long harsh fibres are required.

"Production has been continuous from the Thetford area since 1878 and reserves of asbestos-bearing rock are huge. Core-drilling to depths greater than 1,700 feet has revealed the presence of fibre comparable in quantity and quality with that in the present workings. Most of the output consists of vein fibre obtained from veins  $\frac{1}{4}$  to  $\frac{1}{2}$  inch in width, though veins exceeding 5 inches in width occur. The fibres run crosswise of the vein and thus the width of the vein determines the length of fibre. Slip fibre, occurring in fault planes, is obtained largely in the East Broughton area.

"The asbestos-bearing rock is mined in open pits and underground. The block-caving method of underground mining is coming into general use. This method was put into operation at the King mine of Asbestos Corporation in 1934. Johnson's Company is now using the same method, and Bell Asbestos Mines and Canadian Johns-Manville are sinking shafts preparatory to recovering rock by block-caving operations.

"Asbestos is used for a great variety of purposes, the principal products being: cloth, brake linings, clutch facings, packings, insulation, mill-board, siding, shingles, roofing, tile and pipes."

Price quotations, November 1946, on asbestos show variations depending on grade: crude No. 1, \$800 per ton; crude No. 2 and crude run-of-mine, \$275 to \$495; spinning or textile fibre, \$155 to \$286; shingle fibre, \$75 to \$102; paper fibre, \$52 to \$59; waste, stucco or plaster, \$39; refuse or shorts, \$17 to \$34.

1944 1 9 4 5 Number of firms ...... 11 11 429 Number of employees: Administrative... 354 465 Workmen ..... 3,696 3,808 4,082 4,050 4,237 4,547 Total .... 805,330 820,164 998,539 Salaries and wages: Salaries ...... \$ 6,773,382 Wages .....\$ 5,595,855 5,859,721 6,679,885 7,771,921 25,245,579 6,401,185 Total .... \$ Selling value of products (a) ...... \$ 1,759,462 Cost of purchased fuel and electricity \$ 1,635,829 1,684,017 Cost of process supplies (b) ..... \$ 1,267,960 1,670,496 1,166,909 1,283,748 1,545,934 Cost of containers ..... \$ 1,213,321

17,820,317

19,857,074

20,269,687

Table 1 - PRINCIPAL STATISTICS OF THE ASBESTOS MINING INDUSTRY IN CANADA, 1944-1946

Net value of sales .....\$

(b) Explosives, drill steel, etc.

<sup>(</sup>a) Includes value of sand and gravel.

Table 2 - SHIPMENTS OF ASBESTOS BY CANADIAN MINES, BY GRADES, 1944-1946

	1944		1945		1946	
	Tons	<b>₹</b>	Tons	\$	Tons	\$
						885 000
Crudes	1,547	621,956	981	415,203	742	335,204
Fibres	190,233	14,305,966	219,767	16,628,467	228,234	17,181,400
Shorts	227,485	5,691,594	246,148	5,761,487	329,205	7,724,237
	419,265	20,619,516	466,896	22,805,157	558,181	25,240,562
Sand, gravel and						
stone (waste rock	4 507	7 570	E 100	2 004	6,337	5,017
only) (*)	4,521	3,539	5,109	3,894	0,007	5,017

(\*) This production is included under the Sand and Gravel Industry.

Table 3 - SHIPMENTS OF ASBESTOS BY CANADIAN MINES, 1927-1946

Year	Tons	Selling value at works	Year	Tons	Selling value at works
1927	274,778	10,621,013	1937	410,026	14,505,791
1928	273,033	11,238,360	1938	289,793	12,890,195
1929	306,055	13,172,581	1939	364,472	15,859,212
1930	242,114	8,390,163	1940	346,805	15,619,865
1931	164,296	4,812,886	1941	477,846	21,468,840
1932	122,977	3,039,721	1942	439,459	22,663,283
1933	158,367	5,211,177	1943	467,196	23,169,505
1934	155,980	4,936,326	1944	419,265	20,619,516
1935	210,467	7,054,614	1945	466,896	22,805,157
1936	301,287	9,958,183	1946	558,181	25,240,562

Table 4 - TONNAGE OF ASBESTOS ROCK MINED AND MILLED, 1944-1946

Segmentary company expression and the constraint of the constraint	1944	1945	1946
		(Tons)	
Rock mined	7,778,805	8,765,370	9,127,859
Rock milled	6,587,740	6,459,813	7,027,483

Table 5 - SHIPMENTS OF ASBESTOS BY CANADIAN MINES, BY MONTHS, 1946

Month	Short tons	Month	Short tons
January	36,576	August	53,783
February	29,666	September	51,182
March	36,369	October	55,769
April	47,685	November	52,400
May	52,927	December	48,573
June	47,437		
July	45,814	TOTAL	558,181

Table 6 - NUMBER OF WORKMEN, BY MONTHS, 1945 and 1946 (Administration and Office

	Employ	yees Not	Included)		
	many and the state of the state of	Min		M	ill
Month	Sur	face	Underground	Male	Female
	Male	Female	Male	Marc	r Gilio i e
1945					
January	1,550	32	.447	1,696	2
February	1,538	31	465	1,671	2
March	1,528	30	468	1,675	2
ipril	1,525	29	471	1,666	2
May	1,558	32	459	1,687	2
June	1,585	31	442	1,666	2
July	1,670	34	450	1,684	2
August	1,704	25	440	1,690	2
September	1,709	33	486	1,670	2
October	1,754	30	484	1,685	2
November	1,803	27	456	1,721	2
December	1,759	28	420	1,682	2
	THE RESERVE AND ADDRESS OF THE PARTY OF THE		And the second second second second second second second		-
Average	1,643	31	457	1,675	2
7.0.4.0					
1946					
January	1,718	25	458	1,688	2
February	1,684	19	461	1,729	2
March	1,755	36	448	1,755	5
pril	1,856	26	453	1,766	2
lay	1,948	23	433	1,749	2
June	1,944	24	439	1,761	2
July	1,863	26	452	1,795	2
August	1,893	27	438	1,836	2
September	1,823	20	428	1,855	2
October	1,836	27	412	1,865	2
November	1,823	29	414	1,892	2
December	1,771	25	396	1,845	2
Average	1,826	25	435	1,794	2

Table 7 - FUEL AND ELECT	RICITY USED,	1945 and 194	6		
77 1 - 1	Unit of	194	. 5	1946	
Kind	measure	Quantity	Value	Quantity	Value
CONTROL OF THE CONTRO			\$		\$
Bituminous coal -					
From Canadian mines	short ton	1,087	9,907	585	5,286
Imported	short ton	29,062	294,672	30,779	314,687
Anthracite coal -					
From United States	short ton	20,836	188,735	19,898	180,281
Gasoline	Imp.gal.	143,838	43,116	200,053	60,250
Kerosene or coal oil	Imp.gal.	7,309	1,229	5,929	995
Fuel oil and diesel oil	Imp.gal.	147,721	26,205	147,871	27,062
Electricity purchased,					
including service					
charges	K.W.H.	145,001,820	1,120,153	154,652,815	1,170,901
TOTAL		A 7 0	1,684,017		1,759,462

The Control of t		ly in Use	Annual and the second second second	rve or Idle
Description	Number	Total horse	Number	Total horse
	of units	power	of units	power
Steam engines	6	210		
Steam turbines	1	120		
Diesel engines	6	584		• • •
Casoline, gas and oil engines,	20	3 400		88
other than Diesel engines	20	1,488	7	77
purchased power	1,332	59,759	85	4,659
TOTAL	1,365	62,161	92	4,736
Stationary boilers	14	3,257	1	50
Motor-generator sets	8 8 8		2	310
Designation of the state of the				
Table 9 - TAXES PAID BY THE ASBES	TOS MINING	INDUSTRY. 194	5 and 1946	
			1945	1946
			\$	\$
cominion income tax, including ta	x on non-ope	erating		
revenue			1,361,816	1,677,219
ominion excess profits tax rovincial taxes -			1,602,577	1,039,846
Mining taxes paid on net profit	s from produ	ection.		
including portion paid to mun			288,303	374,992
Corporation income tax where le				
to mining tax			0.555	0 0 0
Taxes paid on capital and place Acreage taxes			2,557 372	193
Total Province		Total Control	291,232	375,318
		-	202,400	0.03020
unicipal taxes -				
Based on property valuation			198,270	190,651
Based on non-operating revenue		Charge Charge	200 000	21
Total Municip		nom	198,270	190,672
GRAND TOTAL TAXES	PAID		3,453,895	3,283,055
leble 10 CDECTETED WICCELLANEOU	ic Evernovali	DEC DV MITT AC	DECEAC MININ	O THUNKOWNY
Table 10 - SPECIFIED MISCELLANEOU	1944-1946		DESIUS MININ	G INDUSTRI,
		1944	1945	1946
		\$	\$	\$
orkmen's compensation		305,290	384,536	
nemployment insurance		63,917	51,254	55,237
ggregate cost of all supplies pu		3,271,141	4,076,750	4,557,898
ggregate cost of plant and equip		294,889	934,294	2,279,382
chased		201,000	001,201	2,270,002
ost of buildings, machinery and erected or installed during the	equipment	553,273	1,361,763	

Table 11 - DIVIDENDS PAID BY SPECIFIED ASBESTOS MINING COMPANIES

8,333,199
3,109,164 (*)
000 (*) 1,004,600

(\*) Not reported.

Table 12 - IMPORTS INTO CANADA AND EXPORTS OF ASBESTOS AND ASBESTOS PRODUCTS,

	1945 and 1				
	1	9 4 5	1	9 4 6	
	Tons	\$	Tons	\$	
					-
Imports					
Asbestos clutch facings for automobiles, motor vehicles					
and chassis	● ◇ ♡	316,461	<b>⋄ ⋄ ⋄</b>	179,480	
and chassis	0 0 O	379,038		444,409	
clutch facings, n.o.p		32,005		47,296	
Asbestos in any form other than crude, and all manu-					
factures of, n.o.p	* 0 0	1,385,224		1,434,680	
Asbestos packing	108	101,615	113	124,146	
TOTAL	<b>**</b> * *	2,214,343	0 0 0	2,230,011	
Exports					
Asbestos (crude)	863	366,563	639	293,901	
Asbestos milled fibres Asbestos waste, refuse and	209,765	15,857,555	215,233	16,215,579	
shorts	229,929	5,618,124	304,312	7,329,708	
including asbestos roofing.	• • •	341,648		634,230	
TOTAL	• • •	22,183,890	4	24,473,418	

## DIRECTORY OF FIRMS IN THE CANADIAN ASBESTOS MINING INDUSTRY, 1946

Name of Firm F	lead Office or General Office	Location of Mine
Asbestos Corporation Ltd.	Thetford Mines, Quebec	Thetford Mines, Quebec Black Lake, Quebec Coleraine, Quebec
Asbestos Crude & Fibre Mines Ltd. (*)	1410 Stanley St., Montreal, Quebec	Coleraine, Quebec
Bell Asbestos Mines Ltd. Canadian Johns-Manville Go. Ltd.	Thetford Mines, Quebec Sun Life Bldg., Montreal, Quebec	Thetford Tp., Quebec Asbestos, Quebec
Conwest Exploration Co. Ltd. (*)	85 Richmond St., Toronto, Ontario	Coleraine Tp., Quebec
Carswell, L. M. Flintkote Mines Ltd.	Renfrew, Ontario 283 Roxborough St. E., Toronto, Ontario	Blythfield Tp., Quebec Thetford Mines, Quebec
International Asbestos Co. Ltd. (*)	66 Wellington St. N., Sherbrooke, Quebec	St. Adrien de Ham, Quebec
Johnson's Company	Thetford Mines, Quebec	Thetford Mines, Quebec Coleraine, Quebec
Nicolet Asbestos Mines Ltd.	820 Transportation Bldg., Montreal, Quebec	Norbestos, Quebec
Quebec Asbestos Corp. Ltd.	East Broughton Station, Quebec	East Broughton Station Quebec
3623		

<sup>(\*)</sup> Carried on exploration or development work only.

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