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# IRON MINES 1965

Published by Authority of
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#### DOMINION BUREAU OF STATISTICS

Manufacturing and Primary Industries Division

November 1968 6503-527 Price: 50 cents



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Dominion Bureau of Statistics Ottawa, Canada

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#### IRON MINES

### 1965

This report includes statistics for industry 058 - Iron Mines of the Standard Industrial Classification Manual (Catalogue No. 12-501). For statistical purposes, the industry Iron Mines is defined as including establishments primarily engaged in mining iron ore and in dressing and beneficiating such ones.

The producers of iron ore shipped 39,958,936 short tons valued at \$413,064,861 in 1965. Included in the total are direct shipping ore, lump ore, sinter, pellets, magnetic concentrates and by-products iron sinter.

Pyrite and pyrrhotite are roasted at Copper Chill. Ontario by the International Nickel Co. of Canada. Ltd. at Falconbridge. Ontario by the Falconbridge Mines Ltd. and at Kimberley, British Columbia by the Consolidated Mining and Smelting Co. of Canada Ltd. Principal statistics details relating to these operations are included in the manufacturing industries; however, commodity data on Producers' Shipments of Iron Ore shown for all industries in Tables 8 and 9 include (since 1961) by-product iron sinter made by roasting or calcining this pyrite or pyrrhotite.

Detailed technical information on the mining and development of the iron ore industry may be found in the annual report of the Department of Energy, Mines and Technical Surveys, Ottawa, Mineral Information Bulletin M.R. 70.

Data presented in this report under the heading of Iron Mines (Tables 1-6) reflect the full implementation of the revised Standard Industrial Classification (S.I.C.) and the New Establishment Concept including an extension of the latter to cover total activities of mining establishments (see Explanatory Notes section of 1964 report). Commodity statistics reflecting total production from all sources, world figures on production, trade data, etc. are presented along the same general lines as in the earlier issues of this report.

The combination of improvements in internal procedures with the introduction of the final stage of the establishment concept in the annual Census of Mining produced changes which, for some industries, required major adjustments in industry statistical data—see Explanatory Notes in the 1964 issue of this report.

### SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- p preliminary figures.
  - r revised figures.
  - x confidential to meet secrecy requirements of the Statistics Act.

TABLE 1: Principal Statistics from Mines, 1961-65

Barri Revised standard Industrial classification and New Establishment Concept

		Mining activity							Total activity				
Yanz	lish- ments	related workers Cost		Cost of		Value of		Working owners and partners		Employees		Value	
		Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	produc-	Value added	Number	Wilh- drawals	Number	Salaries and wages	added
	No.		'000			\$'000				\$'000		\$1	000
1061 1062 2063 1504 1985	16 20 18 16 18	5,490 6,113 6,478 6,696 8,168	12,693 13,161 14,779 15,453 19,287	30,426 36,140 41,241 44,840 55,053	6,408 8,639 12,669 16,694 25,061	33.550 51.037 66.333 71.405 90.051	163,385 230,790 286,045 328,178 358,393	123,427 171,114 207,043 240,079 243,281		-	8,446 9,181 9,608 9,544 11,739	49.168 56.573 63.236 66.540 82.593	122.649 172,499 210,440 243.133 247.658

Refer to Entransurery Sours 1264 Issue for description of concesses and deflatations.

TABLE 2. Employment and Payroll, Iron Mines, 1961-65

Barlo Revolved Standard Industrial Classification and New Establishment Concept

	Employees									Salaries and wages					
4-	Production and related workers		Adminis-		Sales				Producti		Admin-	Sales			
Year	Min	ing	Oti	her	and office				10001		related workers		tive d	and distri-	Total
	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female	Mining	Other	office	bution	
		-			num	ber							\$'000		
1961 1963 1963 1963	5,463 6,093 6,458 6,683 8,144	27 20 20 13 24	638 440 616 506 483	2 2 2 2 2 2	1.914 2,190 2.044 1.918 2,569	402 436 468 422 517	-	-	8,015 8,723 9,118 9,107 11,196	431 458 490 437 543	30,426 36,140 41,241 44,840 55,053	3,744 2,583 4,063 4,396 4,456	14,998 17,851 17,932 17,303 23,084		49,168 56,573 63,236 66,540 82,593

#### TABLE 3. Production and Related Workers, Iron Mines, 1964 and 1965

Basis: Revised Standard Industrial Classification and New Establishment Concept

		Mine		Mill	
Year and ontails	Surfa	ce	Underground	14-3	VI 1
	Male	Female	Male	Male	Female
			number		
1964	1			- 1	
attary  bruary arch pril ay une uly ugust eyptember ctober owember en e	3,406 3,469 3,507 3,608 3,727 3,689 3,684 3,562 3,256 3,423 3,345 3,553	15 14 14 13 15 13 15 13 12 10 14	852 861 878 879 881 889 870 863 851 853 869 893 870	2. 203 2. 229 2. 193 2. 259 2. 331 2. 310 2. 275 2. 258 2. 270 2. 287 2. 326 2. 180 2. 260	
and the state of t	3,760 3,876 3,943 4,094 4,208 4,314 4,381 4,380 4,316 4,269 4,351 4,251 4,179	15 14 15 19 18 14 14 15 9 9	925 928 919 906 945 956 982 984 970 980 977	2,883 2,884 2,917 2,950 2,974 3,029 3,238 3,108 3,092 3,085 3,001 3,013 3,013	

## TABLE 4 Purchased Fuel and Electricity Used, Iron Mines, 1964-65

Basis: Revised Standard Industrial Classification and New Establishment Concept

		1964		1965	
Description		Quantity	Cost	Quantity	Cost
			\$'000		\$'000
Bituminous coal:  (a) From Canadian mines (b) Imported Sub-bituminous coal (from Alberta mines only) Anthracite coal Lignite coal Coke Gasoline (including gasoline used in cars and trucks) Fuel oil including kerosene or coal oil Wood Gas:  (a) Liquefied petroleum gases	ton ton Imp. gal.	554 427 1 3,934 1,304,281 62,157,551 525 82,025	10 5 - - - 43 480 7,916 13	316 1.457 - 1 3.014 1.734,237 84.806,977 1.042 526,368	6 19 
(b) Other manufactured gas (c) Natural gas Other fuel Electricity purchased Steam purchased	M cu. ft.	1,301,092,536	8,206	791	431 13, 727
Total fuel and electricity used  Electricity generated: (a) For own use (b) For sale	kwh.	29,358,310 75,054,990	16, 694	43,890,544 65,029,450	25, 061

### TABLE 5. Materials and Supplies<sup>1</sup> - Iron Mines, 1964 and 1965

Basis: Revised Standard Industrial Classification and New Establishment Concept

Description	Cost				
Description	1964	1965			
	\$'(	000			
e or other semi-processed materials purchased and used in mine mill operations	343	15			
ntainers, shipping materials and supplies used	70,578	89,457			
To smelters and/or refineries	98 380	573			
Totals	71, 405	90, 051			

<sup>1</sup> Refer to Explanatory Notes 1964 issue for explanation of differences in Tables 5 and 6 with data published in earlier years.

### TABLE 6. Value of Production, 1964 and 1965

Basis: Revised Standard Industrial Classification and New Establishment Concept

	Value			
Description	1964	1965		
	\$'00	)0		
alue of production	328,057	358,249		
mount received in payment for work done on materials and products owned by others	121	144		
Total value of production and work done	328, 178	358, 393		

TABLE 7. Ore Mined and Milled, Iron Mines, 1962-65

	1962	1963	1964	1965					
	tons (2,000 pounds)								
Ore mined, underground	3,700,330	3,850,866	5,081,360	6,419,338					
Ore mined, open pit	46.175,981	56,220,326	67,713,986	82,735,206					
Crude ore beneficiated	33,056,360	43,402,801	53,299,632	70,767,968					
Concentrates produced: Not agglomerated Agglomerated	12,682,435 2,993,589	14,618.438 5,633,391	15,802,662 9,855,971	22,636,369 13,376,198					

FABLE 8. Producers' Shipments of Iron Ore, by Provinces, 1955-65

Vane	Newfoundland		Quebec		Ontario		British Columbia		Canada		
Your .	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	
	tons	\$	tons	\$	tons	\$	tons	\$	tons	\$	
9.55 9.56 9.57 9.58 9.59 9.60 9.61 9.61 9.62 9.63 9.64 9.64 9.64	7,206,883 8,463,572 8,174,779 5,390,775 6,105,819 7,611,365 7,611,340 7,986,910 9,683,004 12,763,575 14,500,495	137 038 680	8,872,948 6,060,325 i1,515,169 7,457,971 5,639,931 11,163,982 11,650,787 15,512,916		5,558,203 4,867,105 3,644,952 6,018,089 5,325,197 5,772,664 6,414,936 6,749,617 8,046,769	44,177,246 41,317,629 36,851,421 50,830,404 48,399,442 62,350,773 64,479,510 70,033,690 85,613,354	369,954 357,342 630,271 849,248 1,156,297 1,335,068 1,793,848 2,060,241 2,002,562	2,190,847 2,200,637 4,193,442 6,363,848 10,256,879 12,082,541 18,326,911 20,746,424 20,419,487	30,143,649	160,362,11 167,221,42 126,131,18 192,666,10 175,082,52 187,950,04,21 263,004,21 313,182,96	

TABLE 9. Producers' Shipments of Iron Ore, by Wonths, 1963-65

Month	1963	1964	1965	Month	1963	1964	1965	
	ton	s (2,000 pour	nds)		tons (2,000 pounds)			
7:00% Z	756.518	1.032.765	1,403,493	August	3,649,078	4,411,503	4,486,56	
bruary				September	3,989,474	4,486,485	4,092,25	
tarch		1,091,934		October	3,544,102	4,084,075	4,427,12	
pril				November	2,650,779	3,834,409	4,019,01	
Ay				December	1,637,241	2,400,686	1,686,33	
			5,071,168					
			5,198,525		30, 143, 6491	38,325,872	39,958,93	

tucleums by-products from their which associated to \$58.255 form in 1992; \$94,725 form to 1994 and 1,501,900 form in 1995;

TABLE 10, Producers' Shipments' of By-products from Sinter, 1961-65

By-product	1961	1962	1963	1964	1965			
	short tons (2,000 pounds)							
Finter, pellets, from roasted pyrite and pyrrhotite	311.674	364,815	638,235	974,788	1,251,960			

Data are not included in iron ore shipped directly from iron mlnes, except in 1961, when 310,335 lons were included: in 1962 when 350,299 tons were

TABLE 11. Imports of Iron Ore. 1961-65

Country from which imported	1961	1962	1963	1964	1965
	short tons (2,000 pounds)				
nited Kingdom	-	-	_	- 1	-
est Germany			9	-	
srazil	193,439	174, 127	386,322	416,924	290,333
hile	-		-	26,712	_
nited States	4,434.295	4.983,270	5,575,095	5,417,810	5,044,26
enezuela ,	-	-		_	-
aly	336	-	-	_	-
etherlands	84	_	_	_	
12 -14	_	-	3,373	-	-
Totals	4,628,154	5, 157, 397	5,964,799	5,861,446	5,334,59

Source: Yeads of Chanda, "Injuries by Compodition", Catalogue No. 64 - 607

Exclusive of titanium-bearing ores.
Includes by-products iron sinter: 1961 amounting to 310,335 tons valued at \$3,780,126; 1962 was 350,299 tons at \$5,038,292; 1963 was 638,235 tons at \$1,437,283; 1964 was 774,789 tons at \$12,949,858; 1965 was 1,251,960 tons at \$16,317,741.

Note: (a) The above and subsequent tables contain data on commodities produced by operators which are classified to other industries. As an example: in products iron sinter or calcine is produced by firms classified to the smelting and refining industry.

(b) In addition, it should be noted that the basis of valuation used in above table is f.o.b. shipping point rather than mine site and therefore, reflects in the load of a structure and therefore in the load of a structure and therefore in Table 6.

TABLE 12. Exports of Iron Ore, (crude, concentrated, agglomerated) 1965

Country to which exported	Direct shipping grade	Concentrated	Agglomerated	grades n.e.s.
		short tons (2,0	000 pounds)	
United Kingdom	311,510	2,173,481	779,406	_
Germany, West	31,263	712,593	124,761	_
Japan	_	1,985,773	-	-
Italy	50,672	383,971	201,830	_
Netherlands	49,542	271,599	183,299	20
Bahamas			-	ntru.
United States	8,043,533	9,791,008	8,090,122	681,052
Belgium - Luxembourg	_	594,772	1.680	_
France		_	33,275	_
Trinidad			_	
Totals	8,486,520	15,913,197	9,414,373	681,072

Source: Trade of Canada, "Exports by Commodities", Catalogue No. 65 - 004.

TABLE 13. Iron Blast Furnaces Charges, 1964 and 1965

	1964	1965
	tons (2,000 pounds)	
Crude iron ore:		
From Canadian mines	548,954	442,786
From foreign mines	1,290,956	1,375,407
Pyrite cinder	2	2
fron ore (sintered, pelletized, etc.):		
From Canadian mines	2,571,241	3, 157, 165
From foreign mines	3,637,373	3,714,109
From own processing	1,816,699	1,701,490
Mill cinder, roll scale, slag and flue dust (not sintered, pelletized, etc.)	244,042	346,066
Scrap iron and steel	81,646	106,001
Limestone	744,344	757,770
Dolomite	480,446	544,740
Coke	3,738,121	3,947,400

Does not include charges into furnaces used in the smelting of titanium ores.
 Included with mill cinder, roll scale, slag and flue dust (not sintered, pelletized, etc.).

TABLE 14. World Production of Iron Ore, by Countries

Taken from "Minerals Yearbook" published by the United States Bureau of Mines

Country	1961	1962	1963	1964	1965
	lhousands of long tons				
orth America: Canada Cuba <sup>1</sup> Dominican Republic	18,178	24,428	26,914	34,219	35,52
Dominican Republic Guatemala! Mexico (60% Fe equivalent) United States²	1,127 71,329	1,790 71,829	2,291 73,599	7 2,284 84,836	2,50 87,84
Totals	90,641	98,053	102,811	121,347	125,8
outh America: Argentina	137	121	98	94	1
Brāzil Chile Colombia	10,059 6,879 665	10,567 7,964 669	11,042 8,373 684	16,694 9,697 699	17, 2 11, 2 6
Peru Uruguay Venezueia	8,559 14,335	5,855 13.057	6,470 1	6,501 2 15.403	7,0
Totals	40.674	38.233	38;230	49,689	59,5

See footnotes at end of table.

TABLE 14. World Production of Iron Ore, by Countries - Concluded

Country	1961	1962	1963	1964	1965
		thous	ands of long tons		
urope:					
Albania	352	418	255	3451	36
Austria	3,635	3,692	3,675	3,507	3,48
Belgium	113 411	80 625	94 645	60 705	2,50
Bulgaria Czechoslovakia	3.242	3,422	3,357	2,801	2,96
Finland <sup>3</sup>	276	299	360	466	66
France	65,554	65,254	56,978	59,976	58,58
Germany: East	1,617	1,616	1,635	1,608	1,62
West	18,568	16,380	12,694	11,340	10,67
Greece	287 595	671	721	763	29 75
Italy	1,216	1,133	1,008	900	77
Luxembourg	7,340	6,404	6,880	6,575	6,21
Norway	1,647	1,919	1,935	2,019	2,38
Poland	2,348	2,398	2,568	2,638	2,81
Portugal	245 1,710	258 1,711	259 2,250	1,901	2,44
Rumania	5,967	5,670	5.111	5,026	5,59
Sweden	23,220	22,170	23,264	26,239	29,01
Switzerland	851	1021	94	89	1
U.S.S.R. 4,5	115,776	126,088	135,331	143,553	150,58
United Kingdom	16,518	15,277	14,912	16,326	15,4
Yugoslavia	2,150	2, 155	2,261	2,271	2,40
Totlas <sup>4</sup>	272,872	277, 951	276,322	289,469	300,00
rica:		ICIL IN			
Algeria	2,822	2,209	1,945	2,696	3,08
Angola	799	740	628	885	8
Guinea, Republic of	533	689	652 6.453*	755	5
Liberia	3,200	3,550	1,652	10,291 5,000	15.7 5.9
Morocco	1,439	1, 131	1,019	874	9:
Rhodesja, Southern	382	609	645	811	1,3
Sterra Leone	1,668	1,843	1,882	1,962	2,1
South Africa, Republic of	3,898	4,263	4,390	4,754	5,7
South West Africa	-	_	15	9	
Sudan	5	20	-	59	1.0
Swazliand	836	749	851	924	1,0
Tunisia United Arab Republic (Egypt)	415	454	481	440	4
Totals	16,292	17,061	20,613	29, 460	38,7
sja:					
Burma	161	20. 500	34.400	36,400	38.40
China, mainland <sup>1</sup> ,	34,400	29,500 5,354	4,921	5,571	6.3
G08	6,381	111	112	114	1
Hong Kong	12,076	13, 151	14,758	15,069	16,6
Iran*	41	10	21	-	
Japan 10	2,826	2,546	2,387	2,517	2,4
Korea, North	3,494	3,287	3,799	4,724	5,8
Korea, South	481	464	493	674	7
Lebanon	0.004	0 500	7 264	6.465	6.8
Malaysia	6,734	6,508	7,264	5	0,0
Philippines	1,153	1,365	1,363	1,345	1,4
Taiwan 11	13	6	5	7	
Thajiand	55	44	16	188	
Turkey	746	800	735	961	1,5
Totals <sup>1,4</sup>	68,500	63, 200	70,300	74,000	81,
nunica					
ceunja:	5,342	4,843	5,515	5,669	6,6
Australia		6	1	-	
New Caledonia	273	298	294	302	
Totals	5,625	5,147	5,810	5,971	6,5
					606,

Estimate.

Includes by-product ore.
Iron concentrates and pellets.

Loss, R. In Asia included with U.S.S.R. in Europe.

Data represents iron concentrates of approximately 60 per cent iron.

Exports.

Less than ½ unit.

Roughly equivalent of 50 per cent iron.

Year ending March 20 of year following that stated.

Year ending March 20 of year following that stated.

Year ending March 20 of year following that stated.

Principally magnetite sands with limonite.

TABLE 15. Drilling Completed on Iron Ore Deposits of Producing Mines, 1964-65

	Footage drilled	
	1964	1965
Diamond drilling for exploration and testing:  By mining companies with their own personnel and equipment  By diamond drilling:  Other diamond drilling:  Blast hole diamond drilling:	64, 767	1,049 205,223
By mining companies with their own personnel and equipment By diamond drilling contractors Orilling by percussion or other machines <sup>2</sup>	24,092 6,106,049	363,220 49,242 6,571,084

 $<sup>^1</sup>$  Data are not comparable to those published in earlier years when non-producing mines were included.  $^2$  Not complete as records are unobtainable at certain mines.

TABLE 16. Specified Taxes Paid by Companies Engaged in Iron Mines Operations, 1964-65

	1964	1965
	\$"	000
Dominion income taxes, including taxes non-operating revenue Provincial taxes Municipal taxes	1,278 3,480 1,371	2,121 6,144 3,292
Totals	6,129	11,557

<sup>1 (</sup>a) Data are not comparable to those published in earlier years when non-producing mines were included.
(b) Includes related corporate activities associated with operations of Iron Mines.

TABLE 17. Miscellaneous Expenditures Made by Companies Engaged in Iron Mines Operations, 1 1965

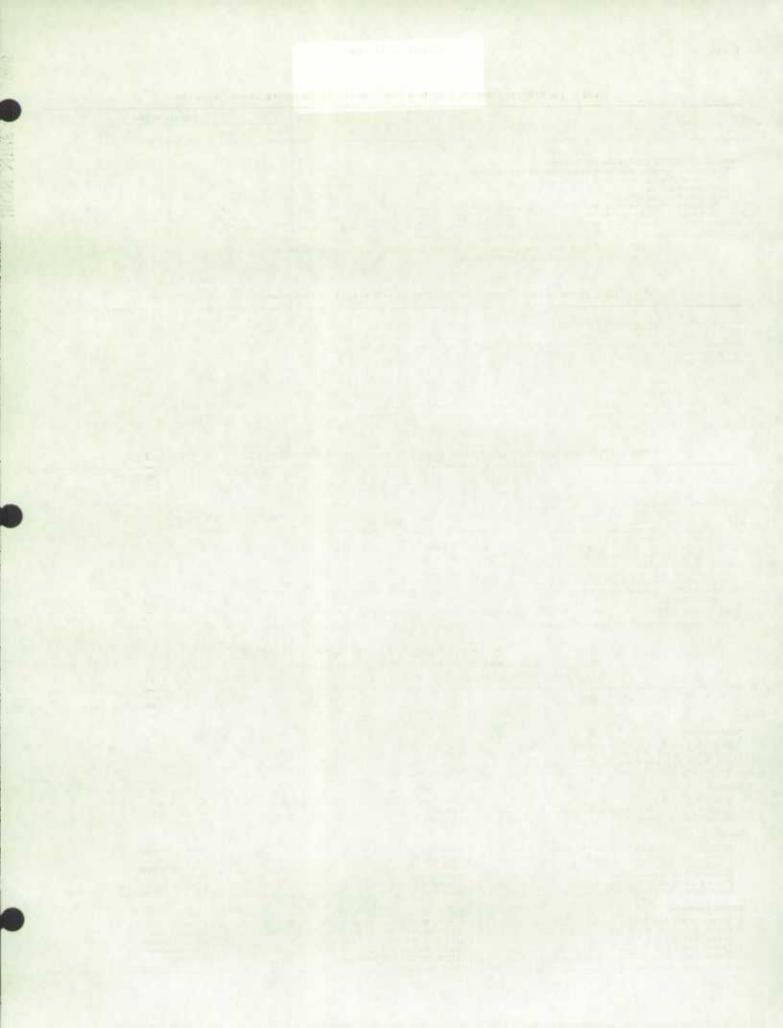
	Thousand of dollars
) Workmen's compensation	819
Silicosis assessment	76
Unemployment insurance Aggregate cost of structures, roads, machinery, equipment, etc., built by or purchased from outside contractors or sup-	464
Book value of fixed assets (new structures roads machinery equipment atc. including malor renaise and alterations) new	48,113
duced by own employees and chargeable to Fixed Assets Account	1.684
Other capital expenditures not reported in (a) and (e)  Cost of materials and supplies used in the production of machinery and equipment and in the construction of roads and	1,815
new structures (including major repairs and alterations by own employees and chargeable to Fixed Assets Account)	1.184
expenses	850

<sup>1</sup> Includes related corporate activities associated with Canadian operations of iron mines not allocable separately elsewhere.

# List of Establishments classified to this Industry, 1965

 $(Does\ not\ include\ establishments\ classified\ to\ other\ industries\ which\ recover\ iron\ ore\ as\ a\ secondary\ activity)$ 

Name of firm	Name of firm Head office and address	
Newfoundland:		
Dosco Industries Ltd. (Wabana Mines) Iron Ore Company of Canada Ltd. Iron Ore Company of Canada Ltd. Wabush Iron Mines	Box 249, Quebec Sept-fles, Quebec Sept-fles, Quebec Box 878, Sept-fles, Quebec	Bell Island Labrador Carol Lake Labrador
Ruebec:		
Hilton Mines Ltd. (The) Iron Ore Company of Canada Ltd. Quebec Cartier Mining Co.	2000 Union Commerce Bldg., Cleveland 14, Ohio, U.S.A. Sept-lies Port Cartier	Bristol Twp. Schefferville Saguenay
Ontario;		
Algoma Ore Properties Division (Algoma Steel Corp. Ltd.) Caland Ore Co. Ltd. Lowphos Ore Ltd. Marmoraton Mining Co. Ltd. Jones & Laughlin Steel Corp. Steep Rock Iron Mines Ltd.	Cornwall Bldg., Sault Ste. Marie Box 1300, Atikotan Capreol Marmora 3 Gateway Centre, Pittsburg, Pa. U.S.A. Steep Rock Lake	Algoma District Rainy River Moose Mountain Marmora Kitkland Lake Rainy River District
British Columbia;		
Brynnor Mines Limited Empire Development Co. Ltd. Jedway Iron Ore Ltd. Texada Mines Ltd. Zeballos Iron Mines Ltd.	44 King St. W., Toronto I, Ontario 1017 Vancouver Block, 736 Granville St., Vancouver 2 1111 West Georgia St., Vancouver Box 10, Gillies Bay 1112 W. Pender St., Vancouver	Kennedy Lab. Benson Lab. Moresby Island Texada Island Zeballos



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