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#### CANADA

# DEPARTMENT OF TRADE AND COMMERCE

CENSUS OF INDUSTRY

MINING, METALLURGICAL & CHEMICAL BRANCH

## THE SALT INDUSTRY

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Dominion Statistician: S. A. Cudmore, M.A. (Oxon.), LL.D. (Tor.), F.S.S., F.R.S.C. Chief - Mining, Metallurgical and Chemical Branch: W. H. Losee, B.Sc. Mining Statistician: R. J. McDowall, R.Sc.

### SALT, 1944

Production of common salt or natural sodium chloride in Canada during 1944 totalled 695,217 short tons valued at \$4,074,021 compared with 637,686 short tons worth \$4,379,378 in 1945. The quantity produced in 1944 was the greatest ever realized by the Canadian salt industry and its value was only surpassed by that of 1943. The mineral in 1944 was produced in Nova Scotia, Ontario, Manitoba and Alberta, and of the total production Ontario contributed 603,306 short tons or 86.9 per cent. Statistics of production represent the recovery of salt from brine wells with the exception of Nova Scotia where the output comes entirely from the underground miring of rock salt deposits.

Of the total salt produced in 1944, there were 370,199 short tons or 53 per cent consumed directly by the producers in the manufacture of caustic soda and other chemicals. Producers' sales of other salt in 1944 included 93,776 short tons of table and dairy grades; 179,275 short tons of common fine, and 55,476 short tons of common coarse. The balance, as shipped by the producers, consisted of various grades, including salt for agriculture and for highway maintenance.

The number of Canadian firms reporting primary selt production in 1944 totalled 8 and plants numbered 9. Employees numbered 710, including 119 females. Salaries and wages amounted to \$1,302,143; \$652,126 were expended for fuel and electricity, and \$134,235 for chemicals and other process supplies.

Statistics relating to Canadian salt production are available only since 1886, and salt output in the Dominion since that year and to the close of 1944 totalled 11,476,121 short tons valued at \$66,367,860. Statistics relating to world production of salt have not been available since 1938. In that year the world production was estimated at 32,000,000 long tons, of which the British Empire contributed 5,200,000 long tons.

Canadian exports of salt in 1944 totalled 3,182 short tons valued at \$80,672; imports during the same period amounted to 147,282 short tons worth \$847,057.

The following information pertaining to recent developments in the salt industry is from a report prepared by the Bureau of Mines, Ottawa:

"At Nappan, near Amherst, Cumberland county, Nova Scotia, a well was drilled in 1931 by Imperial Oil Limited in a search for oil and gas. . . . To obtain further information on this structure the Nova Scotia Department of Mines undertook a drilling campaign in 1943. The results of the drilling gave ample evidence of huge deposits of salt in the district. Maritime Industries Limited, a subsidiary of Standard Chemical Company, Limited, was organized early in 1945 to establish a plant near Amherst for the production of salt from the salt beds in this area.

"Lion Oil Refining Company, of Arkansas State, U.S.A., did some drilling for oil during the summer of 1944 near Mabou, Inverness county, Cape Breton, Nova Scotia. One hole drilled about 7,000 feet proved the existence of several beds of rock salt. The company holds a large acreage in Inverness county and was carrying

on geological investigations in this area.

"In New Brunswick a salt basin was discovered in 1921 as a result of drilling in the vicinity of Coutreau, south of Moncton, on the east side of the Petitodiac river. . . . There are many millions of tons of salt in this basin available for future development.

"An important discovery of salt was made in 1945, 14 miles south of Vermilion, Alberta. The strike was made at a depth of 3,400 feet, and the bed has a thickness of 400 feet. The Waterways salt bed is at a depth of 700 feet with a thickness of 200 feet. Natural gas, which is available at Vermilion, will prove of importance in the development of this new bed."

According to Canadian Chemistry and Process Industries (Toronto), prices for the several grades of salt were as follows in 1944: specially purified (99.9 per cent NaCl) 94 cents per 100 pound lot; industrial fine, in bulk car lots f.o.b. plant, \$6.53 per ton; and industrial coarse \$10.63 per ton.

Table 1 - PRODUCTION OF SALT IN CANADA, BY GRADES, 1943 and 1944 Value of Value of salt sold salt sold (Not in-Manu-(Not in-Manu-Sold Sold. cluding factured cluding factured containers) containers) tons tons tons tons Table, dairy and 100,562 99,706 1,823,446 94,478 93,776 pressed blocks ... 1,847,320 164,658 1.67.547 1,074,229 173,564 172,275 1,124,148 Common, fine ..... 479,056 70,883 68,106 451,462 55.969 55,476 Common, coarse .... 269 269 (x) 1,468 293 (x) 2,124 293 Highway salt ..... 132 157 1,223 108 98 826 Land salt ..... 2,979 43,208 Other grades ..... 3.044 2,980 3,100 45,052 Brine for chemical works (salt equivalent sold or used) 984,342 (x)370,199 370,199 (x)575,495 346,145 346,145 682,916 687,686 4,379,378 697,591 695,217 4,074,021 309,250 Value of containers GRAND TOTAL ..... ... 4,786,084 5,138,628

<sup>(</sup>x) Value partly estimated.

<sup>(/)</sup> Including dry salt used by producers for manufacture of chemicals.

Table 2 - PRODUCTION OF SALT, BY PROVINCES(x), 1932-1944

	Nova	Scotia_	Ont	ario	Mani	toba	Al b	erta
Year	Tons	2	Tons	<u>(5)</u>	Tons	9	Tons	3
1932	31,897	150,708	231,138	1,789,751	508	7,092		
1933	34,278	161,389	244,107	1,755,087	1,400	18,338		
1934	42,836	191,917	276,751	1,734,196	1,664	20,137		
1935	38,701	161,659	320,003	1,698,508	1,538	18,765		
1936	58,774	183,915	350,044	1,557,078	2,498	32,151		
1937	47,865	216,401	407,701	1,539,599	3,391	43,465		
1938	44,950	194,759	388,130	1,657,140	2,920	34,979	4,045	46,035
1939	47,885	213,029	370,843	2,200,189	2,453	35,388	3,310	37,526
1940	42,495	220, 328	412,401	2,371,780	3,076	45,731	6,742	185,430
1941	54,007	307,637	477,170	2,512,166	13,051	115,367	16,617	260,995
1942	50,199	317,798	558,407	2,793,328	22,706	397,101	22,360	335,960
1943	47,775	245,157	594,889	3,356,870	27,523	497,227	17,499	280,124
1944	38,809	281,482	603,806	2,906,117	27,267	488,776	25,335	397,646

<sup>(</sup>x) In addition, Saskatchewan produced 231 tons valued at \$4,510 in 1933, 452 tons at \$8,703 in 1934, and 101 tons at \$2,046 in 1935.

Table 3 - TOTAL PRODUCTION OF SALT IN CANADA FOR YEARS SPECIFIED, 1886-1944

Year	Tons	\$	Year	Tons	\$
1886	62, 359	227,195	1931	259,047	1,904,149
L890	43,754	198,857	1932	263, 543	1,947,551
.900	62,055	279,458	1933	280,115	1,939,874
1913	100,791	491.,280	1934	321,753	1,954,953
1914	107,038	493,648	1935	360, 343	1,880,978
1915	119,900	600,226	1936	301,316	1,773,144
1916	132,903	717,653	1938	440,045	1,912,913
1917	133,909	1,047,792	1939	424,500	2,486,632
1918	131,727	1,285,039	1940	464,714	2,825,269
1919	148,301	1,397,929	1941	560,845	3,196,165
1920	209,355	1,544,724	1942	653,672	3,844,187
1921	164,658	1,673,685	1943	687,686	4,379,378
1929	330,264	1,578,036	1944	695, 217	4,074,021

Table 4 - SALT PRODUCED FOR CHIMICAL PURPOSES(x), 1928-1944

1801.8 4 - DELI	PRODUCED FOR	OFFILLORL PURP	UDED(X), 10 AD-1844		
	Quantity	Per cent of		Quantity	Per cent of
Year	tons	total salt	Year	tons	total salt
	(2000 lb.)	output		(2000 lb.)	output
Wast Internal					
1928	135,138	45	1937	205,149	45
1929	168,327	5].	1938	170,938	39
1930	114,737	42	1939	187,958	44
1931	97,958	38	1940	224,009	48
1932	96,242	37	1943	258,711	46
1933	104,740	37	1942	327,548	50
1934	124,132	39	1943	346,145	50
1935	145,433	40	1944	370,199	53
1936	165,882	42		,	

<sup>(</sup>x) Used in the manufacture of chemicals by producers of salt.

Table 5 - AVAILABLE STATISTICS ON CONSUMPTION OF SALT, IN SPECIFIED CANADIAN

INDUSTRIES, 1942 and 1943(x) 1 9 1 9 4 2 Quanti ty Cost at Quantity Cost at Industry used works used works Pounds Pounds Fish canning and curing (fac-44,918,800 460,162 tories only) ..... 48,349,100 528,320 Slaughtering and meat packing 112,575,017 775,059 120,899,226 859,676 Acids, alkalies and salts-Brine (salt content) and dry salt ..... 613,076,907 886,119 756, 465, 273 933,623 Soaps and cleaning prepara-4,365,370 tions ...... 22,822 3,864,220 19,203 Dyeing, cleaning and laundry 6,286,284 56,970 6,234,358 56,024 Work ................. Dyeing and finishing of 5,564,143 25.709 7,611,943 33,834 textiles ...... 549,990 4,516 Artificial ice ....... 474,440 3,720 Abrasives -- Artificial ..... 784,000 4,172 820,000 4,793 3,596,200 (a) 4,821,900 (a) Waterworks ..... 16,412,227 85,305 88,867 Leather tanneries ...... 16,859,409 28,606,000 132,161 136,642 Pulp and paper mills ..... 28,546,000 Stock and poultry foods ..... 8,158,000 63,376 13,386,000 106,991 Bread and other bakery products ..... 15,481,319 183,393 16,978,891 199,602 Fruit and vegetable prepara-13,212,011 98,254 11,599,260 83,370 tions ...... Biscuits, confectionery, etc. 1,894,910 18,615 2,158,560 23,103 10,976 Foods, breakfast ..... 1,386,367 3,024,751 18,821 637,966 7,054 612,884 9,097 Sausage and sausage casings ... Ice cream industry ...... 458,925 2,203 393,817 9,806 8,977 701,867 6,744 Breweries ...... 1,055,986 1,278 220,500 305,185 1,729 Malt, and malt products ..... 115,602 1,213 136,203 1,447 Macaroni, vermicelli, etc. .. Ice cream cones ...... 6,394 8,460 Foods, miscellaneous, includ-2,693,050 27,063 ing coffee, tea, etc. ..... 4,110,262 43,447 Butter and cheese ...... 240,607 239,184 623, 360 Starch and glucose ..... 2,625 553, 268 2,633 364,000 1,850 2,184 Animal oils and fats ...... 428,000 409 330 Condensed milk ..... 299,809 Cheese processed ..... 239,263 4,573 5,339

<sup>(</sup>x) In addition, large quantities of salt are used on highways.

<sup>(</sup>a) Data not available.

Table 6 - PRODUCTION IN CANADA, IMPORTS, EXPORTS AND CONSUMPTION OF SALT,

1943	and 1944			
	1 9	4 3	1 3	4 4
	Tons	Value	Tons	Value
		\$		\$
Production	687,686	4,379,378	695, 217	4,074,021
Imports - Salt, for the use of the sea or gulf fisheries	21.037	161,255	31,458	173,123
Salt, in bulk, n.o.p.	47,687	245,913	91,358	461,953
Salt, n.o.p., in bags, barrels, etc.	16,064	181,940	24,466	211,981
Total	84,788	589,108	147,282	347,057
Emporta	8,061	118,174	3,182	80,672
Apparent consumption of salt	764,413	4,850,312	839,317	4,840,406

Table 7 - POTASH SALTS USED IN THE MANUFACTURE OF CANADIAN MIXED FERTILIZERS,

1945 GHO 1949							
	1 9 4 8		1 9	4 3			
	lons	Cost st vorks	Tons	Cost at works			
		4		0			
Nitrate of potash	90 30,182	876 <b>587,48</b> 9	25,753	AA7 230			
Muriate of potash	41,048	1,686,724	51,500	447,619 1,969,055			
Sulphate of potash	4,525	196,754	5,480	248,702			

Table 8 - SALES OF POTASH SALTS FOR FERTILIZER FURPOSES, OTHER THAN FOR THE MANUFAC-TURE OF MIXED FERTILIZERS, YEARS ENDED JUNE 30, 1943 and 1944

	3 9 4 3	1944
Applicable State of the property of the part of the pa	(short	tons)
Muriote of potash	5,878	4,984
Sulphate of potash	59	148

Complete statistics relating to world production of potash are not available as publication of potash production statistics by European governments virtually cessed in the summer of 1939, and no adequate data are available since.

Natural potash salts are not yet mined or recovered on an extensive commercial scale in Canada. Potash occurs in small quantities in rock salt strata at Melagash, Cumberland county, Nova Scotle, and at Cautreau, Westmorland county, New Brunswick. Potassium chloride occurs at Malagash in a number of definite bands in the salt mass in the form of crystalline beds of pink and yellowish green sylvite in the matrix of halite.

Caustic soda, chlorine and hydrochloric acid are now manufactured by Canadian Industries Limited from salt obtained from the company's wells located at Sandwich. This company operates chemical plants at Windsor, Cornwall, Shawinigan Falls and Quebec.

The Brunner, Mond Canada, Limited, located at Amborstburg, Ontario, manufactures soda ash from natural brine; calcium chloride is also recovered as a byproduct by this company.

Table 9 - PRINCIPAL STATISTICS OF THE SALT INDUSTRY IN CANADA, 1942-1944

		1942	1 9 4 3	1944.
Number of firms (x)		9		9
Capital employed	\$	5,687,511	5,490,594	(/)
Number of employees On salary		134	1.35	140
On wages		541	547	564
Total		675	68.2	710
Salaries and wages Salaries	\$	337,050	360,555	397,113
Wages	\$	777,584	856,454	905,030
Total	85. 97	1,114,574	1,223,009	1,302,143
Selling value of products (gross)	\$	4,604,003	5,188,628	4,786,084
Cost of purchased process materials	\$	133,783	134,272	134,035
Cost of fuel and electricity	\$	536,649	596,252	652,126
Value of containers	\$	748,816	809,250	712,063
Net value of sales	S.	3,184,755	3,643,854	3,287,660

<sup>(</sup>x) 6 in Ontario; l in Nova Scotia; l in Manitoba; l in Alberta.

Table 10 - WAGE-EARNERS, BY MONTHS, 1940-1944 (On the last day of each month or nearest work day)

** New York Control of the Control o			to the Strifferstrike gar on			9 4 4	na dire. Sin e dia anga a dari, darangan <del>diremb</del> ansa
					Mel	е	Female
Month	1940	1941	1942	1943	Surface	Under- ground	Surface
January	431	428	51.5	545	470	30	61
February	439	435	526	535	468	28	59
March	442	449	516	543	459	30	57
April	463	484	522	537	455	30	61
May	490	516	539	534	467	31	58
June	477	543	560	542	484	32	<b>5</b> 3
July	493	558	565	562	480	29	57
August	503	564	548	566	479	30	57
September	490	565	548	539	481	28	56
October	483	574	542	541	479	29	64
November	492	563	569	551	486	31	65
December	396	556	545	560	485	30	55
AVERAGE	466	520	541	547	474	30	60

<sup>(/)</sup> Data not available.

Table 11 - NUMBER OF WAGE-EARNERS WHO WORKED THE NUMBER OF HOURS(x) SPECIFIED DURING

	ONE WEEK	IN MONTH	OF HIGHEST EMPLOYMENT, 194	4	
Hours	Male	Female	llours	Male	Female
30 or less	<b>3</b> 8	4	49-50	56	
31-43	59	22	51-54 hours	51	5
44	9	5	55	18	
45-47	29	14	56-64	101	2
48	144	12	65 and over	46	

<sup>(</sup>x) Grand total employees in week specified: male, 531; female, 64.
Total wages paid in week specified: male \$19,817; female \$1,569.

Table 12 - FUEL AND RESCHRICITY USED IN THE CANADIAN SALT INDUSTRY, 1943 and 1944

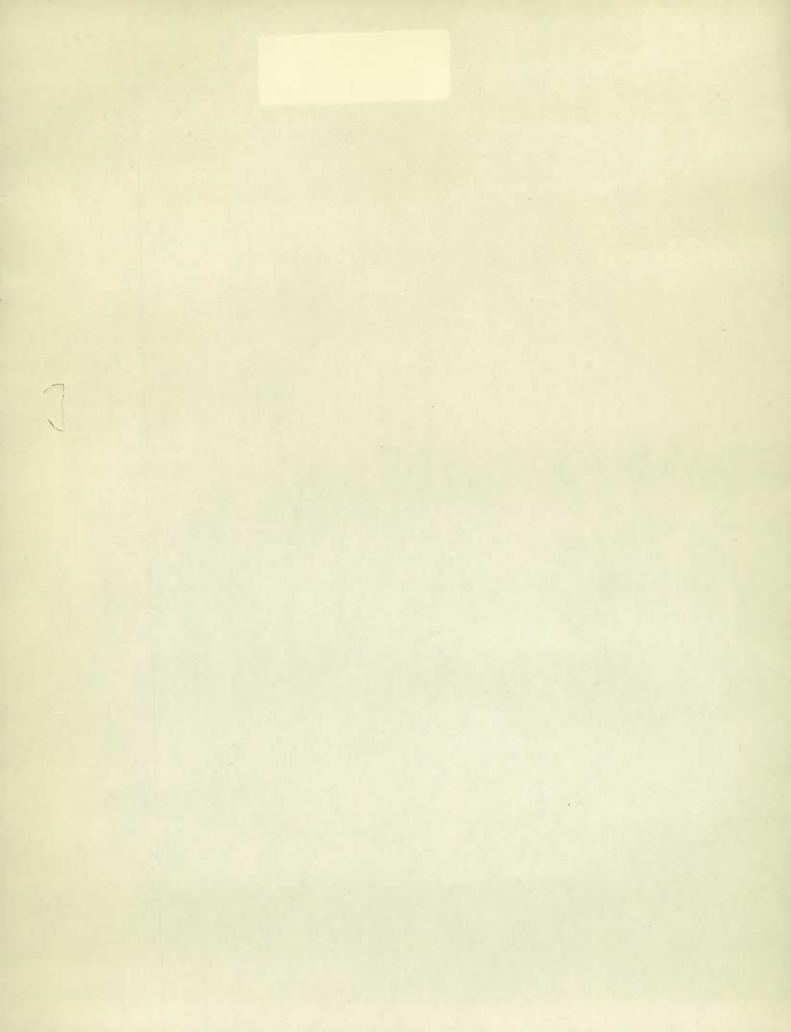
		1 9	4 3	1 9	4 4
Kind	Unit of	100	Cost at		Cost at
	measure	Quanti ty	works	Quantity	works
			\$		\$
Bituminous coal-Canadian	short ton	10,229	63,281	9,945	67,268
Imported	short ton	66,007	421,213	68,753	471,995
Lignite coal	short ton	23,890	88,420	23,473	88,987
Gasoline	Imp.gal.	10,907	3,090	8,266	2,403
Kerosene	Imp.gal.	82	23	257	69
Fuel cil	Imp.gal.	343	30	486	52
Gas, natural	M cu.ft.	91	51	78	42
Electricity purchased	K.W.H.	3,701,270	20,144	3,729,678	21,310
TOTAL			596,252		652,126
Electricity generated for cwn					
use	K.W.H.	7,675,462		7,853,875	

Table 13 - POWER EQUIPMENT	(including stand-by o	or emergency equipment) 1944
----------------------------	-----------------------	------------------------------

	Ordinari	lly in Use	In Reserve or Idle	
	Number	Total	Humber	Total
Description	of.	horse	of	horse
	units	power(x)	units	nower(x)
Steam engines	16	1,385		
Steam turbines	14	1,840		
Gasoline, gas and oil engines, other				
than Diesel engines	3	27	1	12
Electric motors (except motor-				
generator sets) -				
(a) Operated by purchased power	172	1,080	10	73
Total	205	4,332	11	85
(b) Operated by power generated by				
above primary units	231	2,307	18	266
Stationary boilers	8	3,970	7	1,135
Motor-generator sets	2	18		
(x) According to manufacturers' rating.				

# DIRECTORY OF CANADIAN SALT PRODUCING FIRMS, 1944

Name of Firm	Head or Executive Office	Location of Plant
		rriller i Ors i
NOVA SCOTIA -		
Malagash Salt Co. Limited	196 Provost St., New Clasgow	Cumberland Co.
ONTARIO -		
Brunner, Mond Canada, Ltd.	Canadian Bank of Commerce Bldg.,	
	Toronto	Essex Co.
Canadian Industries Limited	Box 10, Montreal, Que.	Essex Co.
Goderich Salt Co. Ltd.	Box 577, Goderich	Goderich
Sifto Salt Co. Ltd.	2240 Sun Life Bldg., Montreal,	
	Que.	Sarnia
Warwick Pure Salt Co. Ltd.	R. R. 5, Watford	Lambton Co.
Purity Flour Mills Ltd.	287 MacPherson Ave., Toronto	Goderich
MANI TOBA -		
Canadian Industries Ltd.	Box 10, Montreal, Que.	Neepawa
ALBERTA -		
Industrial Minerals Ltd.	2240 Sun Life Bldg., Montreal,	
	Que.	Waterways



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