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TYPE OF OWNERSHIP AND SIZE OF ESTABLISHMENT ENGAGED IN MANUFACTURING IN CANADA

1960



DOMINION BUREAU OF STATISTICS

Industry and Merchandising Division



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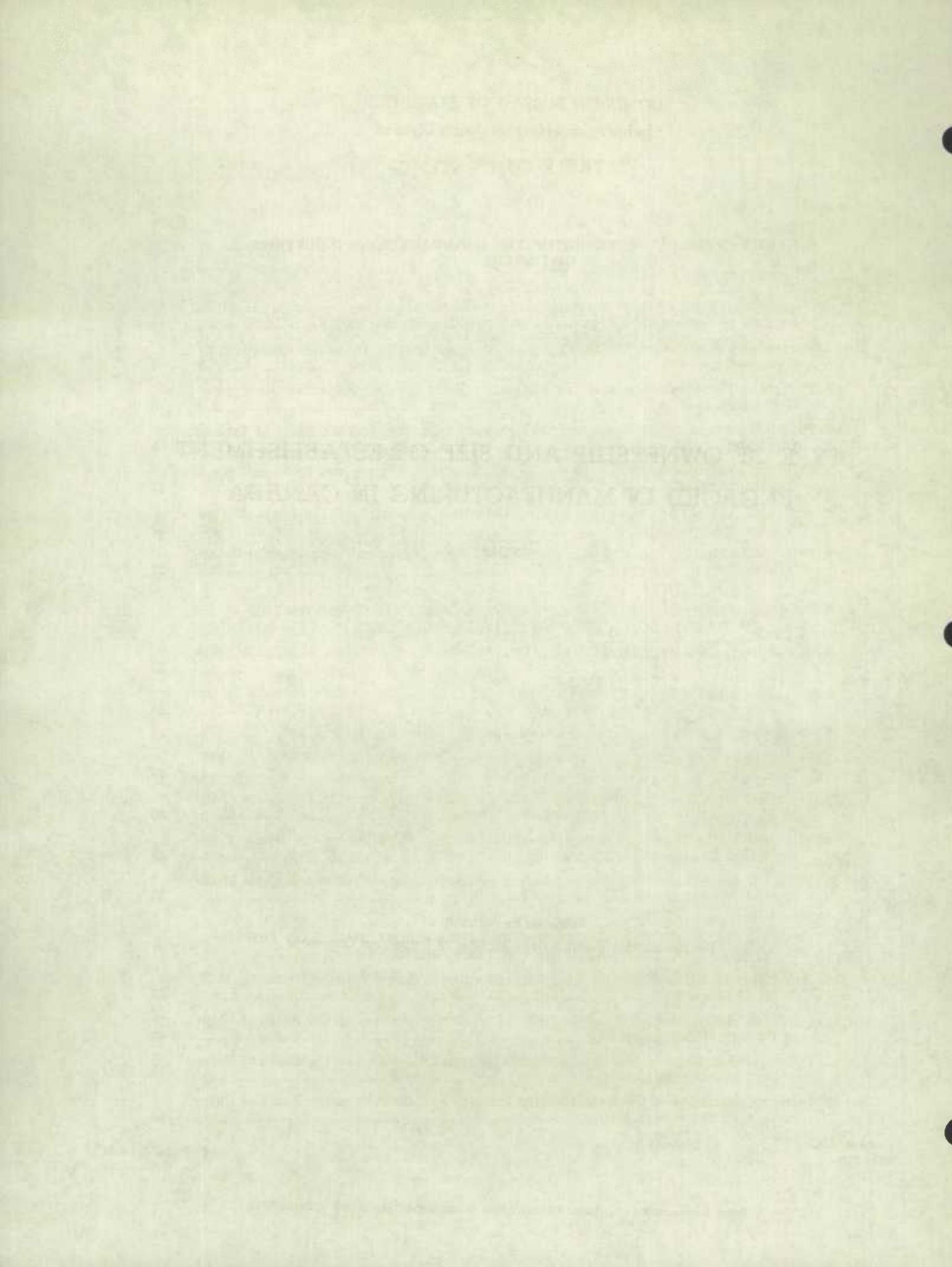


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PART I - TYPE OF OWNERSHIP OF THE MANUFACTURING INDUSTRIES OF CANADA

This section deals with the type of ownership under which Canadian manufacturers operate. The first survey in 1946 did not include the fish-curing and packing industry, information for which was not available at that time. For this reason the figures for 1946 are not strictly comparable with those for succeeding years, although the inclusion of that industry has not materially altered the percentage distribution of individual ownership, incorporated companies, etc.

Of the 36,682 establishments operating in 1960, individual ownership numbered 13,840 establish-

ments, partnerships, 3,793 incorporated companies 18,148 and co-operatives 901. The percentage distribution of the four categories of ownership are given below for the years 1946 to 1960. It is interesting to note that incorporated companies are becoming increasingly important, the percentage of the total number of establishments having risen from 33.4 in 1946 to 49.5 in 1960 while the other three categories declined in importance. This trend to incorporation is no doubt accentuated by the favourable income tax rate allowed companies on the first \$25,000 of income.

Year	Individual ownership	Partnerships	Incorporated companies	Co-operatives
1946 (estimated).....	47.3	16.0	33.4	3.3
1947	46.4	16.1	34.3	3.2
1948	46.2	16.4	34.4	3.0
1949	46.0	15.8	35.3	2.9
1950	45.6	15.0	36.3	3.1
1951	44.6	15.5	36.9	3.0
1952	44.9	15.4	36.9	2.8
1953	44.4	14.8	38.2	2.6
1954	43.6	14.3	39.5	2.6
1955	42.7	13.6	41.1	2.6
1956	41.4	12.7	43.4	2.5
1957	40.6	12.0	44.9	2.5
1958	39.2	11.1	47.1	2.6
1959	38.4	10.8	48.2	2.6
1960	37.7	10.3	49.5	2.5

As is to be expected, the smaller establishments, regardless of the type of products manufactured, are carried on mainly under individual ownership or partnerships. Industries conducted on a small scale usually contain a large number of establishments in this category, the percentage decreasing as the scale of operation increases. As the above table shows, establishments under individual ownership comprised 37.7 p.c. of the total number engaged in manufacturing in 1960. Partnerships accounted for 10.3 p.c., incorporated companies 49.5 p.c. and co-operatives 2.5 p.c.

Of the 11,664 establishments with shipments of under \$25,000, 73.4 p.c. were individual ownership, 13.8 p.c. partnerships, 12.2 p.c. incorporated companies and .6 p.c. co-operatives. With the increase in size the importance of individual ownership as well as that of partnerships declines. In the case of incorporated companies, however, the opposite is true. As the size increases their numerical importance increases as the following table shows.

Percentage Distribution of the Manufacturing Establishments of Canada by Type of Ownership and Size of Establishment, 1960

	Under \$25,000	\$25,000 to \$99,999	\$100,000 to \$499,999	\$500,000 and over
Establishments:				
Individual ownership	73.4	43.0	10.4	0.7
Partnerships	13.8	15.3	6.5	0.9
Incorporated companies.....	12.2	39.4	78.1	96.0
Co-operatives	0.6	2.3	5.0	2.4
Totals	100.0	100.0	100.0	100.0
Employees:				
Individual ownership	66.7	37.3	6.2	0.2
Partnerships	15.9	15.1	5.4	0.3
Incorporated companies.....	18.7	46.4	86.4	98.7
Co-operatives	0.7	1.2	2.0	0.8
Totals	100.0	100.0	100.0	100.0
Factory shipments:				
Individual ownership	68.7	38.9	7.5	0.2
Partnerships	14.7	14.9	5.3	0.3
Incorporated companies.....	15.8	43.5	82.4	98.3
Co-operatives	0.8	2.7	4.8	1.2
Totals	100.0	100.0	100.0	100.0

The establishments operating under individual ownership are not as important, from the point of view of employment provided, as their large numbers would indicate. According to Tables 1 and 2, these establishments which comprise 38 p.c. of the total have only 4 p.c. of the total employees. Partnerships accounted 10 p.c. of the number of establishments and 2 p.c. of the total employees. Incorporated companies with 50 p.c. of the number of establishments had 93 p.c. of the employees. Cooperatives with 3 p.c. of the establishments had 1 p.c. of the employees.

On the basis of employment provided, incorporated companies are, by a wide margin the most im-

portant factor in the employment field. Rubber industries, paper and allied industries, electrical products, primary metal and transportation equipment had 99 p.c. of the total employees. Incorporated companies in chemicals, tobacco and machinery industries had 98 p.c., petroleum and coal products 97 p.c., textile and knitting mills 96 p.c., metal fabricating 95 p.c., non-metallic mineral and leather industries 94 p.c., miscellaneous industries 90 p.c., printing, publishing and allied industries 89 p.c., clothing 88 p.c., furniture and fixtures 85 p.c., and foods and beverages 83 p.c. Companies in the wood industries group with 80 reported the lowest percentage of the total employment.

TABLE 1. Percentage Distribution of Establishments in the Manufacturing Industries classified by Type of Ownership, by Provinces and Industrial Groups, 1960

Province or group	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
per cent					
Province					
Newfoundland	49.0	26.0	25.0	—	100.0
Prince Edward Island	49.5	15.2	29.3	6.0	100.0
Nova Scotia	49.0	11.6	37.2	2.2	100.0
New Brunswick	49.1	9.3	39.7	1.9	100.0
Quebec	43.0	8.5	44.6	3.9	100.0
Ontario	32.0	10.5	56.1	1.4	100.0
Manitoba	37.4	11.2	49.4	2.0	100.0
Saskatchewan	46.1	12.0	35.6	6.3	100.0
Alberta	35.6	11.9	49.2	3.3	100.0
British Columbia	31.8	11.1	56.1	1.0	100.0
Yukon and Northwest Territories	35.7	—	64.3	—	100.0
Canada	37.7	10.3	49.5	2.5	100.0
Industrial group					
Foods and beverages	41.0	9.9	38.9	10.2	100.0
Tobacco products industries	17.5	1	75.0	7.5	100.0
Rubber industries	9.8	1	90.2	—	100.0
Leather industries	23.4	7.2	69.4	—	100.0
Textile industries	25.9	9.7	64.4	2	100.0
Knitting mills	13.8	7.7	78.5	2	100.0
Clothing industries	23.7	12.4	63.9	—	100.0
Wood industries	58.5	14.2	27.2	0.1	100.0
Furniture and fixture industries	53.1	12.2	34.7	—	100.0
Paper and allied industries	6.2	2.2	91.6	—	100.0
Printing and publishing and allied industries	36.8	10.7	52.2	0.3	100.0
Primary metal industries	12.2	7.4	80.4	—	100.0
Metal fabricating industries	24.8	9.3	65.9	—	100.0
Machinery industries	7.3	3.8	88.9	2	100.0
Transportation equipment industries	23.4	8.6	68.0	—	100.0
Electrical products industries	5.1	2.2	92.7	—	100.0
Non-metallic mineral products industries	28.0	8.8	63.2	2	100.0
Petroleum and coal products industries	4.2	1	95.8	1	100.0
Chemical and chemical products industries	12.1	2.7	84.9	0.3	100.0
Miscellaneous manufacturing industries	41.5	10.0	48.5	—	100.0

¹ Included with individual ownership.

² Included with incorporated companies.

**TABLE 2. Percentage Distribution of Employment in the Manufacturing Industries
classified by Type of Ownerships, by Provinces and Industrial Groups, 1960**

Province or group	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
per cent					
Province					
Newfoundland	2.8	1.8	95.4	—	100.0
Prince Edward Island	13.1	6.0	72.9	8.0	100.0
Nova Scotia	7.8	2.2	87.9	2.1	100.0
New Brunswick	6.8	2.5	89.2	1.5	100.0
Quebec	5.3	2.3	91.4	1.0	100.0
Ontario	2.7	1.8	95.2	0.3	100.0
Manitoba	4.3	2.3	91.9	1.5	100.0
Saskatchewan	8.0	3.9	75.5	12.6	100.0
Alberta	5.5	2.5	89.5	2.5	100.0
British Columbia	4.1	2.2	91.8	1.9	100.0
Yukon and Northwest Territories	12.9	—	87.1	—	100.0
Canada	4.1	2.0	92.9	1.0	100.0
Industrial group					
Foods and beverages	7.6	3.1	83.8	5.5	100.0
Tobacco products industries	0.8	¹	98.4	0.8	100.0
Rubber industries	0.2	¹	99.8	—	100.0
Leather industries	3.9	2.0	94.1	—	100.0
Textile industries	2.1	1.2	96.7	²	100.0
Knitting mills	2.3	1.7	96.0	²	100.0
Clothing industries	5.8	6.2	88.0	—	100.0
Wool industries	14.2	4.8	80.7	0.3	100.0
Furniture and fixture industries	10.1	4.9	85.0	—	100.0
Paper and allied industries	0.2	0.2	99.6	—	100.0
Printing and publishing and allied industries	6.6	3.1	89.8	0.5	100.0
Primary metal industries	0.3	0.2	99.5	—	100.0
Metal fabricating industries	3.0	2.0	95.0	—	100.0
Machinery industries	0.6	1.0	98.4	²	100.0
Transportation equipment industries	0.5	0.3	99.2	—	100.0
Electrical products industries	0.2	0.2	99.6	—	100.0
Non-metallic mineral products industries	3.3	1.9	94.8	²	100.0
Petroleum and coal products industries	2.6	¹	97.4	¹	100.0
Chemical and chemical products industries	0.8	0.2	98.9	0.1	100.0
Miscellaneous manufacturing industries	6.5	2.9	90.6	—	100.0

¹ Included with individual ownership.² Included with incorporated companies.

TABLE 3. Percentage Distribution of Employment in the Forty Leading Industries
by Type of Ownership, 1960

No.	Industry	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
per cent						
1	Pulp and paper mills	—	—	100.0	—	100.0
2	Smelting and refining	—	—	100.0	—	100.0
3	Petroleum refining	—	—	100.0	¹	100.0
4	Slaughtering and meat packing plants	0.9	0.6	96.7	1.8	100.0
5	Motor vehicle manufacturers	—	—	100.0	—	100.0
6	Iron and steel mills	—	—	100.0	—	100.0
7	Sawmills (including shingle mills)	19.9	6.5	73.2	0.4	100.0
8	Manufacturers of industrial chemicals	—	—	100.0	—	100.0
9	Pasteurizing plants	6.4	4.4	78.4	10.8	100.0
10	Miscellaneous machinery and equipment manufacturers	0.5	1.4	98.1	—	100.0
11	Miscellaneous food manufacturers	1.3	0.5	98.2	—	100.0
12	Bakeries	22.3	7.0	70.3	0.4	100.0
13	Printing and publishing	4.3	1.5	94.2	¹	100.0
14	Metal stamping, pressing and coating industry	4.2	—	95.8	—	100.0
15	Fruit and vegetable canners and preservers	3.6	1.8	91.4	3.2	100.0
16	Aircraft and parts manufactures	0.2	²	99.8	—	100.0
17	Butter and cheese plants	13.0	3.6	42.5	40.9	100.0
18	Motor vehicle parts and accessories	0.3	²	99.7	—	100.0
19	Feed manufacturers	17.0	5.3	52.9	24.8	100.0
20	Women's clothing factories	2.3	5.1	92.6	—	100.0
21	Men's clothing factories	2.0	4.4	93.6	—	100.0
22	Breweries	—	—	100.0	—	100.0
23	Printing and bookbinding	11.0	6.0	81.5	1.5	100.0
24	Manufacturers of electrical industrial equipment	0.1	²	99.9	—	100.0
25	Communications equipment manufacturers	0.1	0.3	99.6	—	100.0
26	Fabricated structural metal industry	—	¹	100.0	—	100.0
27	Sash and door planing mills	12.1	4.1	83.8	—	100.0
28	Flour mills	1.6	²	98.4	¹	100.0
29	Synthetic textile mills	¹	—	100.0	—	100.0
30	Tobacco products manufacturers	0.9	²	99.1	—	100.0
31	Railroad rolling stock industry	—	—	100.0	—	100.0
32	Cotton yarn and cloth mills	0.1	²	99.9	—	100.0
33	Manufacturers of major appliances	—	—	100.0	—	100.0
34	Miscellaneous metal fabricating industries	1.3	1.1	97.6	—	100.0
35	Wire and wire products manufacturers	1.8	1.6	96.6	—	100.0
36	Household furniture industry	13.2	6.2	80.6	—	100.0
37	Paper converters, n.e.s.	0.7	0.4	98.9	—	100.0
38	Rubber tire and tube manufacturers	—	—	100.0	—	100.0
39	Distilleries	—	—	100.0	—	100.0
40	Fish products industry	6.4	1.8	84.6	7.2	100.0

¹ Included with incorporated companies.² Included with individual ownership.

MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1960

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Table 4. Principal Statistics for Canada and each Province, classified on the Basis of Type of Ownership, 1960

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
CANADA						
INDIVIDUAL OWNERSHIP	13840	52887	127719411	10293568	261603664	485538322
PARTNERSHIPS	3793	26869	73790703	4791580	142016846	267716108
INCORPORATED COMPANIES	18148	1202491	4967588259	540216478	12026689101	22623882747
COOPERATIVES	901	12382	38069020	5845681	290637502	370319906
TOTALS	36682	1294629	5207167393	561147307	12720947113	23747457083
NEWFOUNDLAND						
INDIVIDUAL OWNERSHIP	311	268	434710	45323	1166910	2063299
PARTNERSHIPS	165	171	295636	21407	56940	1097265
INCORPORATED COMPANIES	159	9050	31972842	6738776	57169947	126124014
TOTALS	635	9489	32703188	6805506	58903797	129284578
PRINCE EDWARD ISLAND						
INDIVIDUAL OWNERSHIP	91	237	417529	57830	1368144	2244462
PARTNERSHIPS	28	108	193487	24163	453595	841728
INCORPORATED COMPANIES	54	1317	3430658	382200	17479592	24813086
COOPERATIVES	11	144	213243	15809	1918729	2332085
TOTALS	154	1804	4354917	486004	11388540	20831361
NOVA SCOTIA						
INDIVIDUAL OWNERSHIP	627	2241	3991809	422050	10943164	18063228
PARTNERSHIPS	148	620	1131920	134299	4037928	6210449
INCORPORATED COMPANIES	475	25156	85940557	11668174	200018951	374441909
COOPERATIVES	28	589	1215839	156939	5292798	7466502
TOTALS	1278	28606	92280125	12381462	220292841	406182088
NEW BRUNSWICK						
INDIVIDUAL OWNERSHIP	442	1512	2682989	331330	8973643	14083674
PARTNERSHIPS	84	558	1191291	127107	2704669	4887477
INCORPORATED COMPANIES	358	19861	66874926	14626819	189593779	348088776
COOPERATIVES	17	336	837171	172224	7840978	10050219
TOTALS	901	22267	71586377	15257480	209113069	377110146
QUEBEC						
INDIVIDUAL OWNERSHIP	5154	23048	53045133	3930800	118136542	212201489
PARTNERSHIPS	1013	10157	27231720	1406229	52773176	98818638
INCORPORATED COMPANIES	5333	396518	1529225059	172261100	3600059544	6761669122
COOPERATIVES	461	4226	10812562	1771663	110203565	133406754
TOTALS	11961	433949	1620314474	179369792	3881172827	7206096003
ONTARIO						
INDIVIDUAL OWNERSHIP	4277	16424	44760821	3543863	84380332	161611639
PARTNERSHIPS	1409	10551	31184269	2014253	58113773	110522131
INCORPORATED COMPANIES	7509	574534	2503436444	245613153	5949473744	11350126188
COOPERATIVES	192	1958	6295019	1095575	49935721	63415694
TOTALS	13387	603467	2585676553	252866844	8141903570	1168567562

MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1960

Table 4. Principal Statistics for Canada and each Province, classified on the Basis of Type of Ownership, 1960 —concluded

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
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MANITOBA

INDIVIDUAL OWNERSHIP	596	1812	4339150	380076	7848307	15361481
PARTNERSHIPS	178	953	2531646	153002	4451342	8625824
INCORPORATED COMPANIES	786	38925	145489682	13472159	393871518	696815888
COOPERATIVES	32	649	1903333	255408	13412264	17654153
TOTALS	1592	42339	154263811	14260645	419583431	738457346

SASKATCHEWAN

INDIVIDUAL OWNERSHIP	409	1030	2542262	235868	3460912	7919283
PARTNERSHIPS	106	507	1245023	128601	2926366	5374404
INCORPORATED COMPANIES	316	9754	39773991	8143639	167407121	27424886
COOPERATIVES	56	1627	6202990	1210415	41610449	57230688
TOTALS	887	12918	49764266	9718523	215404848	344773261

ALBERTA

INDIVIDUAL OWNERSHIP	657	2141	5255630	442010	8800695	18227359
PARTNERSHIPS	219	995	2648575	245496	5652254	10474620
INCORPORATED COMPANIES	910	35051	145329740	17615106	485371242	830699169
COOPERATIVES	62	970	3105583	355626	25084725	30256652
TOTALS	1848	39157	156339528	18658238	524908916	889657800

BRITISH COLUMBIA

INDIVIDUAL OWNERSHIP	1271	4158	10194525	900939	16481479	33607636
PARTNERSHIPS	443	2249	6137136	537023	10336803	20863572
INCORPORATED COMPANIES	2840	92223	415565764	49513143	964988347	1834134668
COOPERATIVES	41	1877	7471226	806472	35192344	48311754
TOTALS	3995	100507	439368651	51757577	1026998973	1936917630

YUKON AND NWT

INDIVIDUAL OWNERSHIP	5	16	54853	3479	43536	154772
INCORPORATED COMPANIES	9	108	560650	187759	1401245	2916446
TOTALS	14	124	615503	191238	1444781	3071218

MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1960

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Table 5. Principal Statistics by Major Industrial Groups, classified on the Basis of Type of Ownership, 1960

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
FOODS AND BEVERAGES						
INDIVIDUAL OWNERSHIP	3476	15174	33942475	5044828	124684024	188960731
PARTNERSHIPS	840	6146	15693845	2121623	55687681	85649566
INCORPORATED COMPANIES	3302	166367	618926478	58619663	2669514278	4270867829
COOPERATIVES	870	10924	32421016	5004704	268314348	334815526
TOTALS	8488	198611	700983814	70790818	3118200331	4880293652
TOBACCO PRODUCTS						
INCORPORATED COMPANIES	30	9572	37965075	954992	214115590	331609936
COOPERATIVES	3	80	194405	6624	1613672	1822960
OTHER OWNERSHIP	7	79	195003	13651	624968	980739
TOTALS	40	9731	38354483	975267	216354230	334413635
RUBBER						
INCORPORATED COMPANIES	83	20278	84438304	5217639	152603802	322852755
OTHER OWNERSHIP	9	33	87215	4200	56496	200363
TOTALS	92	20311	84525519	5221839	152660298	323053118
LEATHER						
INDIVIDUAL OWNERSHIP	142	1191	3073305	72496	4637783	9412664
PARTNERSHIPS	44	597	1458249	26459	2294932	4677300
INCORPORATED COMPANIES	422	28636	79387401	2167038	127503892	254024345
TOTALS	608	30424	83918955	2265993	134436607	268114309
TEXTILES						
INDIVIDUAL OWNERSHIP	239	1273	3148128	128593	4068261	9514152
PARTNERSHIPS	90	741	1944615	90725	3545315	6888090
INCORPORATED COMPANIES	595	59742	201407477	14723082	422948206	794120691
TOTALS	924	61756	206500220	14942400	430561782	810522933
KNITTING MILLS						
INDIVIDUAL OWNERSHIP	50	490	1171601	34779	3199170	5220628
PARTNERSHIPS	28	344	878373	17101	1810385	3174681
INCORPORATED COMPANIES	284	19931	52000952	1699788	99076011	189764685
TOTALS	362	20765	54050926	1751668	104085566	198159994
CLOTHING						
INDIVIDUAL OWNERSHIP	566	5003	10677276	220985	14618344	30717687
PARTNERSHIPS	297	5418	14043239	178760	20045046	41428413
INCORPORATED COMPANIES	1528	76454	202493366	2632938	368068808	698322389
TOTALS	2391	86875	227213881	3032683	402732198	770468489
WOOD						
INDIVIDUAL OWNERSHIP	4383	12122	22797804	2284231	59340779	102748020
PARTNERSHIPS	1063	4056	8566366	801120	19243532	35113105
INCORPORATED COMPANIES	2036	68784	251190948	15012177	517448777	926610118
COOPERATIVES	8	300	966299	72156	2098125	3570284
TOTALS	7490	85262	283521417	18169684	598131213	1068041527
FURNITURE AND FIXTURES						
INDIVIDUAL OWNERSHIP	1115	3443	9402898	413957	10295410	24753376
PARTNERSHIPS	257	1677	4946678	171826	7230037	14656389
INCORPORATED COMPANIES	727	29086	98310811	3215422	148743314	308571059
TOTALS	2099	34206	112660387	3801205	166268761	347980824
PAPER						
INDIVIDUAL OWNERSHIP	36	212	558312	22245	1153155	2131110
PARTNERSHIPS	13	148	415034	15818	1125339	1649682
INCORPORATED COMPANIES	532	95073	457650919	115967235	977594145	2124326405
TOTALS	581	95433	458624265	116005298	979872639	2128107197

MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1960

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Table 5. Principal Statistics by Major Industrial Groups, classified on the Basis of Type of Ownership, 1960 —concluded

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
PRINTING PUBLISHING IND						
INDIVIDUAL OWNERSHIP	1274	4843	15713409	508482	13190791	40595089
PARTNERSHIPS	371	2319	7606478	198466	6195736	18255858
INCORPORATED COMPANIES	1808	66149	298008841	5605516	254392712	804079232
COOPERATIVES	9	383	1459293	31396	1066847	3000550
TOTALS	3462	73694	322788021	6343860	274846086	865930729
PRIMARY METAL						
INDIVIDUAL OWNERSHIP	51	257	637518	51116	681664	1609751
PARTNERSHIPS	31	220	834697	150174	2391367	3864238
INCORPORATED COMPANIES	336	89548	453110321	101284472	1611068692	2737046042
TOTALS	418	90025	454582536	101485762	1614141723	2742520031
METAL FABRICATING						
INDIVIDUAL OWNERSHIP	719	2975	9068165	583066	8692610	24203700
PARTNERSHIPS	268	1981	6834101	380662	7931805	18884488
INCORPORATED COMPANIES	1909	93549	412836115	18150437	646054662	1389816615
TOTALS	2896	98505	428738381	19114165	662679077	1432904803
MACHINERY						
INDIVIDUAL OWNERSHIP	39	247	777946	46410	868965	1926678
PARTNERSHIPS	20	459	1948688	53216	5682839	10021397
INCORPORATED COMPANIES	474	42789	196701048	6671964	292520081	630510892
TOTALS	533	43495	199427682	6771590	299071885	642458967
TRANSPORTATION EQUIPMENT						
INDIVIDUAL OWNERSHIP	161	564	1400208	74230	1662776	4135963
PARTNERSHIPS	59	294	916602	29073	905317	2262335
INCORPORATED COMPANIES	467	108559	516035976	20195876	1093516630	1994290948
TOTALS	687	109417	518352786	20299179	1096084723	2000689246
ELECTRICAL PRODUCTS						
INDIVIDUAL OWNERSHIP	28	126	382031	18448	695624	1268236
PARTNERSHIPS	12	174	586905	35524	1031878	2273637
INCORPORATED COMPANIES	508	78348	347619293	11656695	544268114	1172424360
TOTALS	548	78648	348588227	11710667	545995616	1175966233
NON METALLIC MINERAL						
INDIVIDUAL OWNERSHIP	373	1395	3447815	381027	3853062	10578880
PARTNERSHIPS	117	770	2137552	375856	2076595	6309366
INCORPORATED COMPANIES	841	39441	167852733	46945076	224820681	630573334
TOTALS	1331	41606	173438100	47702859	230750338	647461580
PETROLEUM AND COAL						
INCORPORATED COMPANIES	92	14134	83334382	49382440	860914944	1177815945
OTHER OWNERSHIP	4	379	2112529	689263	12718666	20151813
TOTALS	96	14513	85446911	50071703	873633610	1197967758
CHEMICAL AND CHEMICAL PROD						
INDIVIDUAL OWNERSHIP	138	427	1138508	71433	1826116	3690740
PARTNERSHIPS	31	113	275601	16576	396735	899541
INCORPORATED COMPANIES	970	53674	251606891	54789020	577368330	1364673224
COOPERATIVES	4	55	210119	16932	3251853	4203043
TOTALS	1143	54269	253231119	54893961	582843034	1373466548
MISC MANUFACTURING						
INDIVIDUAL OWNERSHIP	1034	3065	10196204	319586	7513700	23060805
PARTNERSHIPS	249	1362	4540003	105919	4036380	10990884
INCORPORATED COMPANIES	1210	42656	157483556	5371201	226047316	504883821
TOTALS	2493	47083	172219763	5796706	237597396	538935510

MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1960

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TABLE 6. Principal Statistics of the Forty Leading Industries of Canada

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
1						
PULP AND PAPER MILLS						
INCORPORATED COMPANIES	128	65642	344409846	111159354	656877464	1578727108
TOTALS	128	65642	344409846	111159354	656877464	1578727108
2						
SMELTING AND REFINING						
INCORPORATED COMPANIES	23	29708	153682338	63268058	924379442	1495177517
TOTALS	23	29708	153682338	63268058	924379442	1495177517
3						
PETROLEUM REFINING						
INCORPORATED COMPANIES	44	13400	80051281	49256438	841631957	1148943021
TOTALS	44	13400	80051281	49256438	841631957	1148943021
4						
SLAUGHTERING MEAT PACKING						
INDIVIDUAL OWNERSHIP	41	235	554107	90146	5932029	7506487
PARTNERSHIPS	15	164	422208	44977	5657294	6666487
INCORPORATED COMPANIES	151	25081	112439577	6319590	820338396	1027559540
COOPERATIVES	3	466	1628813	146398	13559851	16707465
TOTALS	210	25946	115044705	6601111	845487570	1058439979
5						
MOTOR VEHICLE MANUFACTURE						
INCORPORATED COMPANIES	18	27683	149748166	6043078	619018864	970329667
TOTALS	18	27683	149748166	6043078	619018864	970329667
6						
IRON AND STEEL MILLS						
INCORPORATED COMPANIES	48	36472	193892738	29174439	375594026	756456392
TOTALS	48	36472	193892738	29174439	375594026	756456392
7						
SAWMILLS						
INDIVIDUAL OWNERSHIP	3422	9270	15996082	1759383	49589631	82263617
PARTNERSHIPS	860	3031	5838248	617657	15291179	26740827
INCORPORATED COMPANIES	1024	34108	130564805	7441489	263262875	480048472
COOPERATIVES	6	198	685423	62483	1432117	2554842
TOTALS	5312	46607	153084558	9881012	329575802	591607758
8						
INDUSTRIAL CHEMICALS MANU						
INCORPORATED COMPANIES	131	16371	86442647	41541704	177272303	449982770
TOTALS	131	16371	86442647	41541704	177272303	449982770
9						
PASTEURIZING PLANTS						
INDIVIDUAL OWNERSHIP	270	1393	4093784	743718	14351747	23238378
PARTNERSHIPS	90	978	3186762	458782	9687879	15469816
INCORPORATED COMPANIES	369	17107	67473101	6671802	201410059	315985298
COOPERATIVES	49	2353	9177225	888616	31382195	47049792
TOTALS	778	21831	83930872	8762918	256831880	401743284
10						
MACHINERY EQUIPMENT MISC						
INDIVIDUAL OWNERSHIP	23	139	381834	16814	389442	962487
PARTNERSHIPS	15	392	1647230	45948	5474376	9244853
INCORPORATED COMPANIES	371	27075	121763059	4185830	168493591	383724662
TOTALS	409	27606	123792123	4248592	174357409	393932002
11						
MISCELLANEOUS FOOD						
INDIVIDUAL OWNERSHIP	44	138	299927	27294	744965	1368763
PARTNERSHIPS	13	59	122770	10436	396353	651634
INCORPORATED COMPANIES	246	10599	40839307	4253334	237177108	380729843
TOTALS	303	10796	41262004	4291064	238318426	382750240
12						
BAKERIES						
INDIVIDUAL OWNERSHIP	1759	8285	18308901	2154936	28354018	59441540
PARTNERSHIPS	344	2630	6397950	725145	9310265	20187062
INCORPORATED COMPANIES	518	26138	92273798	8114210	128433659	285406875
COOPERATIVES	10	139	396681	30835	497808	1095935
TOTALS	2631	37192	117377330	11025126	166595750	366131412

MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1960

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TABLE 6. Principal Statistics of the Forty Leading Industries of Canada - continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
13						
PRINTING AND PUBLISHING						
INDIVIDUAL OWNERSHIP	257	1352	4309985	189990	2272718	10427175
PARTNERSHIPS	75	465	1251184	54229	482045	2336540
OTHER OWNERSHIP	420	29619	137480422	2722590	91506044	347112732
TOTALS	752	31436	143041591	2966809	94260807	359876447
14						
METAL STAMP PRESS COAT						
INDIVIDUAL OWNERSHIP	134	882	2931043	207884	3158856	8209749
INCORPORATED COMPANIES	385	19926	89654474	4129905	167850215	340870100
TOTALS	519	20808	92585517	4337789	171009071	349079849
15						
FRUIT VEGETABLE CANNERS						
INDIVIDUAL OWNERSHIP	74	595	901405	106415	3094985	4524126
PARTNERSHIPS	25	300	526748	51702	2061122	3150716
INCORPORATED COMPANIES	238	15185	46004378	3564616	181407148	298293259
COOPERATIVES	24	528	1093838	89832	5094509	7207672
TOTALS	361	16608	48526369	3812565	191657764	313175773
16						
AIRCRAFT AND PARTS MANUF						
INCORPORATED COMPANIES	78	26995	131367461	3274735	114472554	307822716
OTHER OWNERSHIP	5	61	175240	6759	48838	367487
TOTALS	83	27056	131542701	3281494	114521392	308190203
17						
BUTTER AND CHEESE PLANTS						
INDIVIDUAL OWNERSHIP	254	979	2327467	613499	30513602	35322972
PARTNERSHIPS	48	271	754526	181909	7609199	9007599
INCORPORATED COMPANIES	248	3213	9930310	2793211	96048680	117038655
COOPERATIVES	411	3095	8687495	2228757	117748289	137520030
TOTALS	961	7558	21699798	5817376	251919770	298889256
18						
MOTOR VEHICLE PARTS ACES						
INCORPORATED COMPANIES	114	15357	73476114	4276618	150901127	286384022
OTHER OWNERSHIP	5	45	169914	6431	191953	487521
TOTALS	119	15402	73646028	4283049	151093080	286871543
19						
FEED MANUFACTURERS						
INDIVIDUAL OWNERSHIP	586	1373	3169744	694915	22999364	29455500
PARTNERSHIPS	131	425	1149431	203709	7662498	9935930
INCORPORATED COMPANIES	405	4267	15811668	2570990	131829334	177490599
COOPERATIVES	284	2000	5889781	1003646	53309065	67692930
TOTALS	1406	8065	26020624	4473260	215800261	284574959
20						
CLOTHING WOMEN FACTORIES						
INDIVIDUAL OWNERSHIP	74	589	1273593	19854	2644000	4874314
PARTNERSHIPS	51	1334	3779617	32715	5874102	12552054
INCORPORATED COMPANIES	523	24088	68071859	630482	133142834	251097979
TOTALS	648	26011	73125069	683051	141660936	268524347
21						
CLOTHING MENS FACTORIES						
INDIVIDUAL OWNERSHIP	72	588	1362270	22000	3777532	6176286
PARTNERSHIPS	58	1257	3291293	41519	6790208	11838162
INCORPORATED COMPANIES	379	26892	71536159	944820	134116166	243264469
TOTALS	509	28737	76189722	1008339	144683906	261278917
22						
BREWERIES						
INCORPORATED COMPANIES	54	7864	42105016	3289028	58050386	251500708
TOTALS	54	7864	42105016	3289028	58050386	251500708
23						
PRINTING AND BOOKBINDING						
INDIVIDUAL OWNERSHIP	778	2586	8317031	278583	7058711	20590445
PARTNERSHIPS	232	1397	4748951	124481	4144524	11426108
INCORPORATED COMPANIES	751	19144	78964367	1728311	75455749	210999610
COOPERATIVES	4	362	1396822	29329	997878	2832049
TOTALS	1765	23489	93427171	2160704	87656862	245848212

TABLE 6. Principal Statistics of the Forty Leading Industries of Canada —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
24						
ELECTRIC INDUSTRIAL EQUIP						
INCORPORATED COMPANIES	96	17058	84078573	2599279	84750104	236668194
OTHER OWNERSHIP	4	21	69658	2580	142271	241362
TOTALS	100	17079	84148231	2601859	84892375	236909556
25						
COMMUNICATIONS EQUIPMENT						
INDIVIDUAL OWNERSHIP	7	33	84883	3648	183482	304299
PARTNERSHIPS	3	73	204062	24073	407515	1064219
INCORPORATED COMPANIES	122	22875	101976404	1477878	80755428	234078127
TOTALS	132	22981	102265349	1505599	81346425	235446645
26						
FABRICATE STRUCTURE METAL						
INCORPORATED COMPANIES	73	15195	73032191	2191050	110143733	233165690
TOTALS	73	15195	73032191	2191050	110143733	233165690
27						
SASH DOOR PLANNING MILLS						
INDIVIDUAL OWNERSHIP	747	2035	5030827	415222	7684719	15709948
PARTNERSHIPS	154	685	1926273	127001	3006304	6148447
INCORPORATED COMPANIES	662	14098	48270649	3363985	128074138	207976139
TOTALS	1563	16818	55227749	3906208	138765161	229834534
28						
FLOUR MILLS						
INDIVIDUAL OWNERSHIP	13	67	197805	35613	1454924	1875448
INCORPORATED COMPANIES	45	4106	17218359	1787970	172815786	222781933
TOTALS	58	4173	17416164	1823583	174270710	224657381
29						
SYNTHETIC TEXTILE MILLS						
INCORPORATED COMPANIES	51	15101	55955431	5019053	102275676	221937240
TOTALS	51	15101	55955431	5019053	102275676	221937240
30						
TOBACCO PRODUCTS MANUFACT						
INCORPORATED COMPANIES	18	7791	32740988	647800	112016748	217511750
OTHER OWNERSHIP	6	69	167191	5048	172875	376239
TOTALS	24	7860	32908179	652848	112189623	217887989
31						
RAILROAD ROLLING STOCK						
INCORPORATED COMPANIES	29	18256	77069849	3782545	124501102	212076967
TOTALS	29	18256	77069849	3782545	124501102	212076967
32						
COTTON YARN CLOTH MILLS						
INCORPORATED COMPANIES	38	16817	53238845	4158682	120436494	208387497
OTHER OWNERSHIP	4	24	48585	2400	909395	1115288
TOTALS	42	16841	53287430	4161082	121345889	209502785
33						
APPLIANCES MAJOR						
INCORPORATED COMPANIES	44	11227	47936208	2998911	108529062	204087643
TOTALS	44	11227	47936208	2998911	108529062	204087643
34						
METAL FABRICATING MISC						
INDIVIDUAL OWNERSHIP	56	189	549879	35168	555152	1528492
PARTNERSHIPS	21	163	503683	18940	993585	1873181
INCORPORATED COMPANIES	244	14430	61265893	3827481	86531550	198894656
TOTALS	321	14782	62319455	3881589	88080287	202296329
35						
WIRE AND WIRE PRODUCTS						
INDIVIDUAL OWNERSHIP	37	215	551094	29384	729907	1730958
PARTNERSHIPS	13	185	742624	25112	1871292	3260772
INCORPORATED COMPANIES	150	11505	52630701	2707179	107794250	195120591
TOTALS	200	11905	53924419	2761675	110395449	200112321
36						
FURNITURE HOUSEHOLD						
INDIVIDUAL OWNERSHIP	934	2711	7405108	317941	7689253	18945107
PARTNERSHIPS	199	1270	3815292	127293	5441379	10936545
INCORPORATED COMPANIES	441	16548	54439559	1685589	81982489	166955261
TOTALS	1574	20529	65659959	2130823	95113121	196836913

MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1960

TABLE 6. Principal Statistics of the Forty Leading Industries of Canada — concluded

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
37						
PAPER CONVERTERS OTHER INDIVIDUAL OWNERSHIP	17	67	1 510 89	6753	3 680 24	6 523 47
PARTNERSHIPS	6	39	1 269 65	6478	2 840 70	4 979 49
INCORPORATED COMPANIES	170	9594	3 804 9073	1 680 048	9 648 9729	17 737 8088
TOTALS	193	9700	38 327 127	1 701 279	9 714 1823	17 852 8384
38						
RUBBER TIRE TUBE MANUFACT INCORPORATED COMPANIES	9	8073	385 30649	2615 769	8968 5657	1751 88613
TOTALS	9	8073	385 30649	2615 769	8968 5657	1751 88613
39						
DISTILLERIES INCORPORATED COMPANIES	21	4582	20978 205	2445 525	55836 334	172309 328
TOTALS	21	4582	20978 205	2445 525	55836 334	172309 328
40						
FISH PRODUCTS INDUSTRY INDIVIDUAL OWNERSHIP	123	859	116 3520	151 355	658 0257	8498813
PARTNERSHIPS	35	237	326 793	61 081	202 6185	2593394
INCORPORATED COMPANIES	198	11297	263 31786	2326 424	880 51402	148392466
COOPERATIVES	46	964	189 5461	174 091	720 5382	10045240
TOTALS	402	13357	2971 7560	2712 951	10386 3226	169529913

MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1960

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Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1960

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
CANADA						
UNDER 25000 DOLLAR						
INDIVIDUAL OWNERSHIP	8558	14766	28904577	2479643	36943282	83665786
PARTNERSHIPS	1613	3511	6726216	497913	7617041	17862168
INCORPORATED COMPANIES	1425	3700	8335567	615731	8057424	19225253
COOPERATIVES	68	153	184474	34459	722380	1007391
TOTALS	11664	22130	44150834	3627746	53340127	121760598
25000 TO 99999 DOLL						
INDIVIDUAL OWNERSHIP	4290	24694	61241159	4622013	103270515	208647757
PARTNERSHIPS	1531	10036	26845616	1710279	36410782	79711053
INCORPORATED COMPANIES	3928	30733	88253188	5632778	97058003	233609899
COOPERATIVES	232	786	1611820	300039	11745737	14598641
TOTALS	9981	66249	177951783	12265109	248485037	536567350
100000 TO 499999 DOLL						
INDIVIDUAL OWNERSHIP	952	11600	32083162	2810301	99609057	159584911
PARTNERSHIPS	595	10114	29515491	2039049	60916659	112193023
INCORPORATED COMPANIES	7153	161194	527686100	32419073	839098334	1747904608
COOPERATIVES	462	3586	8769843	1388460	82334465	100288410
TOTALS	9162	186494	598054596	38656883	1081958515	2119970952
500000 AND OVER						
INDIVIDUAL OWNERSHIP	40	1827	5490513	381611	21780810	33639868
PARTNERSHIPS	54	3208	10703380	544339	37072364	57949864
INCORPORATED COMPANIES	5642	1006864	4343313404	501548896	11082475340	20623142987
COOPERATIVES	139	7857	27502883	4122723	195834920	254425464
TOTALS	5875	1019756	4387010180	506597569	11337163434	20969158183

MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1960

Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1960 —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
FOODS AND BEVERAGES						
UNDER 25000 DOLLAR INDIVIDUAL OWNERSHIP	1525	3166	5604734	852823	9777945	19208000
PARTNERSHIPS	212	551	897495	124919	1430335	2894226
INCORPORATED COMPANIES	193	435	754746	130042	1288690	2499953
COOPERATIVES	61	142	167577	33704	679687	941041
TOTALS	1991	4294	7424552	1141488	13176657	25543220
25000 TO 99999 DOLLAR INDIVIDUAL OWNERSHIP	1461	7301	16254565	2304966	43913349	73815340
PARTNERSHIPS	400	2320	5294677	711441	12360301	22111415
INCORPORATED COMPANIES	597	3864	8973924	1285978	21239893	37032682
COOPERATIVES	230	759	1562919	296898	11612926	14427950
TOTALS	2688	14244	32086085	4599283	89126469	147387387
100000 TO 499999 DOLLAR INDIVIDUAL OWNERSHIP	469	4124	10735207	1635323	58582331	80623406
PARTNERSHIPS	205	2468	7012129	1010925	24950650	39108738
INCORPORATED COMPANIES	1314	21246	62070977	8710138	192896094	323148872
COOPERATIVES	452	3349	8161552	1352139	81267707	98282865
TOTALS	2440	31187	87979865	12708525	357696782	541163881
500000 AND OVER INDIVIDUAL OWNERSHIP	21	583	1347969	251716	12410399	15313985
PARTNERSHIPS	23	807	2489544	274338	16946395	21535187
INCORPORATED COMPANIES	1198	140822	547126831	48493505	2454089601	3908186322
COOPERATIVES	127	6674	22528968	3321963	174754028	221163670
TOTALS	1369	148886	573493312	52341522	2658200423	4166199164
TOBACCO PRODUCTS						
UNDER 25000 DOLLAR ALL TYPES OWNERSHIP	4	7	7656	496	5710	15531
TOTALS	4	7	7656	496	5710	15531
25000 TO 99999 DOLLAR ALL TYPES OWNERSHIP	4	42	91916	5117	138136	232380
TOTALS	4	42	91916	5117	138136	232380
100000 TO 499999 DOLLAR ALL TYPES OWNERSHIP	5	88	214145	17751	705271	1023919
TOTALS	5	88	214145	17751	705271	1023919
500000 AND OVER ALL TYPES OWNERSHIP	27	9594	38040766	951903	215505113	333141805
TOTALS	27	9594	38040766	951903	215505113	333141805
RUBBER						
UNDER 25000 DOLLAR INDIVIDUAL OWNERSHIP	5	7	15915	1002	7718	27711
INCORPORATED COMPANIES	10	28	85650	2538	78435	174870
TOTALS	15	35	101565	3540	86153	202581
25000 TO 99999 DOLLAR INDIVIDUAL OWNERSHIP	3	24	66800	2854	36988	147487
OTHER OWNERSHIP	3	16	43302	3899	42874	128492
TOTALS	6	40	110102	6753	79862	275979

MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1960

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Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1960 - continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
100000 TO 499999 DOLL INCORPORATED COMPANIES						
TOTALS	26	669	2284706	143462	2762862	7280862
500000 AND OVER INCORPORATED COMPANIES						
TOTALS	45	19567	82029146	5068084	149731421	315293696
LEATHER						
UNDER 25000 DOLLAR						
INDIVIDUAL OWNERSHIP	74	131	273083	18241	311263	723288
PARTNERSHIPS	17	42	84733	3726	90350	215039
INCORPORATED COMPANIES	27	69	131192	8434	176597	366173
TOTALS	118	242	489008	30401	578210	1304500
25000 TO 99999 DOLL						
INDIVIDUAL OWNERSHIP	49	341	802543	24309	1233041	2569737
PARTNERSHIPS	12	91	207406	6245	281395	586349
INCORPORATED COMPANIES	68	641	1529717	53112	1861883	4093399
TOTALS	129	1073	2539666	83666	3376319	7249485
100000 TO 499999 DOLL						
INDIVIDUAL OWNERSHIP	17	406	1098395	16405	1681104	3362175
PARTNERSHIPS	14	386	951235	14039	1557073	3161142
INCORPORATED COMPANIES	181	6302	15960163	406545	23796243	48859239
TOTALS	212	7094	18009793	436989	27034420	55382556
500000 AND OVER						
INCORPORATED COMPANIES	146	21624	61766329	1698947	101669169	200705534
OTHER OWNERSHIP	3	391	1114159	15990	1778489	3472234
TOTALS	149	22015	62880488	1714937	103447658	204177768
TEXTILES						
UNDER 25000 DOLLAR						
INDIVIDUAL OWNERSHIP	131	332	673107	33863	376497	1410348
PARTNERSHIPS	28	78	170469	10858	111061	3461118
INCORPORATED COMPANIES	27	79	180125	3998	161371	359008
TOTALS	186	489	1023701	48719	648929	2115474
25000 TO 99999 DOLL						
INDIVIDUAL OWNERSHIP	90	615	1597250	62656	1577867	4301495
PARTNERSHIPS	45	326	845665	30188	725342	2083884
INCORPORATED COMPANIES	107	1070	2872431	139823	2764029	7000102
TOTALS	242	2011	5315346	232667	5067238	13385481
100000 TO 499999 DOLL						
INDIVIDUAL OWNERSHIP	17	289	771693	29033	1555148	3062031
PARTNERSHIPS	16	334	911396	49679	1844517	3435643
INCORPORATED COMPANIES	220	5230	15377346	894802	26207030	53065284
TOTALS	253	5853	17060435	973514	29606695	59562958
500000 AND OVER						
INCORPORATED COMPANIES	240	53335	182913141	13680091	393359255	733123148
OTHER OWNERSHIP	3	68	187597	7409	1879665	2335872
TOTALS	243	53403	183100738	13687500	395238920	735459020

MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1960

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Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1960—continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
KNITTING MILLS						
UNDER 25000 DOLLAR						
INDIVIDUAL OWNERSHIP	18	59	89565	3460	87806	204196
PARTNERSHIPS	5	15	29452	734	42504	73320
INCORPORATED COMPANIES	6	19	37028	2393	63449	70249
TOTALS	29	93	156045	6587	193759	347765
25000 TO 99999 DOLLAR						
INDIVIDUAL OWNERSHIP	15	92	213334	11188	346750	745796
PARTNERSHIPS	12	95	199630	5673	354562	618650
INCORPORATED COMPANIES	42	457	1037710	39925	1333716	2778997
TOTALS	69	644	1450674	56786	2035028	4143443
100000 TO 499999 DOLLAR						
INDIVIDUAL OWNERSHIP	15	250	643179	17360	1650145	2736242
INCORPORATED COMPANIES	126	4171	10508672	299813	18227915	35299803
OTHER OWNERSHIP	12	233	638375	17759	1337857	2420314
TOTALS	153	4654	11790226	334932	21215917	40456359
500000 AND OVER						
INCORPORATED COMPANIES	108	15202	40200140	1349483	79108683	150937354
OTHER OWNERSHIP	3	172	453841	3880	1532179	2275073
TOTALS	111	15374	40653981	1353363	80640862	153212427
CLOTHING						
UNDER 25000 DOLLAR						
INDIVIDUAL OWNERSHIP	217	676	1179666	46415	1012241	2656372
PARTNERSHIPS	41	188	322919	9263	203365	606595
INCORPORATED COMPANIES	61	273	488924	16212	331015	930330
TOTALS	319	1137	1991509	71890	1546621	4193297
25000 TO 99999 DOLLAR						
INDIVIDUAL OWNERSHIP	282	2996	6038823	125896	5930087	15023209
PARTNERSHIPS	143	1463	3455045	65504	3644228	8476327
INCORPORATED COMPANIES	251	3308	6829972	155119	6568025	16000021
TOTALS	676	7767	16323840	346519	16142340	39499557
100000 TO 499999 DOLLAR						
INDIVIDUAL OWNERSHIP	64	1115	2942374	38014	5863606	10415460
PARTNERSHIPS	101	2519	6565894	71408	9744572	19302980
INCORPORATED COMPANIES	796	23836	61466701	870974	103599476	201441586
TOTALS	961	27470	70974969	980396	119207654	231160026
500000 AND OVER						
INDIVIDUAL OWNERSHIP	3	216	516413	10660	1812410	2622646
PARTNERSHIPS	12	1248	3699381	32585	6452881	13042511
INCORPORATED COMPANIES	420	49037	133707769	1590633	257570292	479950452
TOTALS	435	50501	137923563	1633878	265835583	495615609
WOOD						
UNDER 25000 DOLLAR						
INDIVIDUAL OWNERSHIP	3233	4217	5459963	599043	13497177	23767030
PARTNERSHIPS	702	992	1288599	146179	2993163	5400383
INCORPORATED COMPANIES	240	486	948886	93009	1495478	2981230
COOPERATIVES	3	3	2520	375	9780	15064
TOTALS	4178	5698	7699968	838606	17995598	32163707

MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1960

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Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1960—continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
25000 TO 99999 DOLL						
INDIVIDUAL OWNERSHIP	956	5234	10627702	1001020	26501958	46257263
PARTNERSHIPS	273	1694	3659121	322419	7794580	14370803
INCORPORATED COMPANIES	494	3674	9418609	853144	14501890	29045160
TOTALS	1723	10602	23705432	2176583	48798428	89673226
100000 TO 499999 DOLL						
INDIVIDUAL OWNERSHIP	191	2599	6486811	655445	18300939	30761292
PARTNERSHIPS	86	1259	3199825	305532	8014102	14209709
INCORPORATED COMPANIES	888	19442	60155608	4707214	115476356	212309207
TOTALS	1165	23300	69842244	5668191	141791397	257280208
500000 AND OVER						
INDIVIDUAL OWNERSHIP	3	72	223328	28723	1040705	1962435
INCORPORATED COMPANIES	417	45241	180759793	9363619	386174123	682601796
OTHER OWNERSHIP	4	349	1290652	93962	2330962	4360155
TOTALS	424	45662	182273773	9486304	389545790	688924386
FURNITURE AND FIXTURES						
UNDER 25000 DOLLAR						
INDIVIDUAL OWNERSHIP	828	1471	3521463	197194	3421759	8531495
PARTNERSHIPS	117	293	707982	30716	656068	1649401
INCORPORATED COMPANIES	57	168	387559	18206	343191	891465
TOTALS	1002	1932	4617004	246116	4421018	11072361
25000 TO 99999 DOLL						
INDIVIDUAL OWNERSHIP	258	1514	4434181	166021	4865380	11775016
PARTNERSHIPS	104	664	1967609	65352	2390094	5196410
INCORPORATED COMPANIES	168	1346	3894334	156803	4094773	9862412
TOTALS	530	3524	10296124	388176	11350247	26833838
100000 TO 499999 DOLL						
INDIVIDUAL OWNERSHIP	29	458	1447254	50742	2008271	4446865
PARTNERSHIPS	35	681	2075149	72024	3628010	6896431
INCORPORATED COMPANIES	312	8332	27107040	993280	37577430	79430625
TOTALS	376	9471	30629443	1116046	43213711	90773921
500000 AND OVER						
INCORPORATED COMPANIES	191	19279	67117816	2050867	107283785	219300704
TOTALS	191	19279	67117816	2050867	107283785	219300704
PAPER						
UNDER 25000 DOLLAR						
INCORPORATED COMPANIES	14	45	80253	5825	106492	188511
OTHER OWNERSHIP	15	36	61005	2478	73929	166945
TOTALS	29	81	141258	8303	180421	355456
25000 TO 99999 DOLL						
INDIVIDUAL OWNERSHIP	16	82	218108	12597	532735	932910
PARTNERSHIPS	5	29	79863	4667	86819	207465
INCORPORATED COMPANIES	45	307	795100	40216	1286561	2660593
TOTALS	66	418	1093071	57480	1906115	3800968

MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1960

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Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1960 —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
*						
100000 TO 499999 DOLLAR INDIVIDUAL OWNERSHIP	7	98	286159	8044	565482	1060212
PARTNERSHIPS	6	115	328211	10277	1019529	1413260
INCORPORATED COMPANIES	149	3517	10911348	623778	20984160	39411753
TOTALS	162	3730	11525718	642099	22569171	41885225
500000 AND OVER INCORPORATED COMPANIES	324	91204	445864218	115297416	955216932	2082065548
TOTALS	324	91204	445864218	115297416	955216932	2082065548
PRINTING PUBLISHING IND						
UNDER 25000 DOLLAR INDIVIDUAL OWNERSHIP	817	1484	3704525	206770	2916100	9051916
PARTNERSHIPS	160	448	1005747	39693	723939	2218556
INCORPORATED COMPANIES	216	567	1352708	46230	1346899	3414267
COOPERATIVES	4	8	14377	380	32913	51286
TOTALS	1197	2507	6077357	293073	5019851	14736025
25000 TO 99999 DOLLAR INDIVIDUAL OWNERSHIP	419	2332	7820265	219305	6095122	19025302
PARTNERSHIPS	173	1107	3644199	99761	2614649	8238647
INCORPORATED COMPANIES	661	4928	16537788	422713	11960244	37456592
TOTALS	1253	8367	28002252	741779	20670015	64720541
100000 TO 499999 DOLLAR INDIVIDUAL OWNERSHIP	34	588	2290770	46739	2304380	6165238
PARTNERSHIPS	37	669	2485635	53132	2394041	6590187
INCORPORATED COMPANIES	667	15132	61594925	1287518	48465547	149614318
COOPERATIVES	3	46	167803	3912	140910	428811
TOTALS	741	16435	66539133	1391301	53304878	162798554
500000 AND OVER INDIVIDUAL OWNERSHIP	4	439	1897849	35668	1875189	6352633
INCORPORATED COMPANIES	264	45522	218523420	3849055	192620022	613594055
OTHER OWNERSHIP	3	424	1748010	32984	1356131	3728921
TOTALS	271	46385	222169279	3917707	195851342	623675609
PRIMARY METAL						
UNDER 25000 DOLLAR INDIVIDUAL OWNERSHIP	30	72	138209	13889	118642	321017
PARTNERSHIPS	13	35	86396	8464	76520	188656
INCORPORATED COMPANIES	15	45	88629	7539	53396	146439
TOTALS	58	152	313234	29892	248558	656112
25000 TO 99999 DOLLAR INDIVIDUAL OWNERSHIP	17	116	300696	28689	333821	766495
PARTNERSHIPS	12	81	260197	25796	263862	677730
INCORPORATED COMPANIES	52	431	1456396	113834	1158284	3284338
TOTALS	81	628	2017289	168319	1755967	4728563
100000 TO 499999 DOLLAR INDIVIDUAL OWNERSHIP	4	69	198613	8538	229201	522239
PARTNERSHIPS	5	69	317724	23143	399940	958492
INCORPORATED COMPANIES	105	2904	11071881	775902	9452413	25489272
TOTALS	114	3042	11588218	807583	10081554	26970003

MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1960

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Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1960 — continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
500000 AND OVER						
INCORPORATED COMPANIES	165	86203	440663795	100479968	1602055644	2710165353
TOTALS	165	86203	440663795	100479968	1602055644	2710165353
METAL FABRICATING						
UNDER 25000 DOLLAR INDIVIDUAL OWNERSHIP	400	858	2115815	185578	1537192	4981331
PARTNERSHIPS	90	245	570173	39866	380206	1196766
INCORPORATED COMPANIES	132	399	1140887	58917	677259	1905758
TOTALS	622	1502	3826875	284361	2594657	8083855
25000 TO 99999 DOLLAR INDIVIDUAL OWNERSHIP	280	1578	5085785	266784	4413443	12816529
PARTNERSHIPS	145	904	3040329	180918	2211995	7117755
INCORPORATED COMPANIES	462	3476	11853436	606300	9233147	27402315
TOTALS	887	5958	19979550	105402	15858585	47336599
100000 TO 499999 DOLLAR INDIVIDUAL OWNERSHIP	37	500	1728206	124828	1886109	5222678
PARTNERSHIPS	29	610	2309382	108641	2455179	5851010
INCORPORATED COMPANIES	813	17506	69585971	3215942	78886797	194187904
TOTALS	879	18616	73623559	3449411	83228085	205261592
500000 AND OVER						
INCORPORATED COMPANIES OTHER OWNERSHIP	502	72168	330255821	14269278	557257459	1166320638
	6	261	1052576	57113	3740291	5902119
TOTALS	508	72429	331308397	14326391	560997750	1172222757
MACHINERY						
UNDER 25000 DOLLAR INDIVIDUAL OWNERSHIP	20	31	63737	7772	96783	226453
PARTNERSHIPS	6	22	50890	1987	35893	101324
INCORPORATED COMPANIES	25	58	148788	11360	105422	297146
TOTALS	51	111	263415	21119	238098	624923
25000 TO 99999 DOLLAR INDIVIDUAL OWNERSHIP	12	79	230297	8071	251435	578607
PARTNERSHIPS	7	46	167915	4466	214737	449374
INCORPORATED COMPANIES	76	583	1897618	105972	1855807	4805915
TOTALS	95	708	2295830	118509	2321979	5833896
100000 TO 499999 DOLLAR INCORPORATED COMPANIES OTHER OWNERSHIP	177	3583	14503599	651635	17908891	41789120
	9	177	699234	35606	810575	1704296
TOTALS	186	3760	15202833	687241	18719466	43493416
500000 AND OVER						
INCORPORATED COMPANIES OTHER OWNERSHIP	195	38450	179790251	5887401	271725236	581925747
	6	466	1875353	57320	6067106	10580985
TOTALS	201	38916	181665604	5944721	277792342	592506732

MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1960

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Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1960 —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
TRANSPORTATION EQUIPMENT						
UNDER 25000 DOLLAR INDIVIDUAL OWNERSHIP	111	235	494989	25905	404570	1097433
PARTNERSHIPS	31	76	158433	6528	141481	360147
INCORPORATED COMPANIES	44	130	325398	20973	235442	554423
TOTALS	186	441	978820	53406	781493	2012003
25000 TO 99999 DOLLAR INDIVIDUAL OWNERSHIP	45	258	716037	32764	751284	2024032
PARTNERSHIPS	23	119	354844	13757	396277	909103
INCORPORATED COMPANIES	78	621	2021946	108682	1630861	4667388
TOTALS	146	998	3092827	155203	2778422	7600523
100000 TO 499999 DOLLAR INDIVIDUAL OWNERSHIP	5	71	189182	15561	506922	1014498
PARTNERSHIPS	5	99	403325	8788	367559	993085
INCORPORATED COMPANIES	137	3594	13728990	575414	13997585	34400863
TOTALS	147	3764	14321497	599763	14872066	36408446
500000 AND OVER INCORPORATED COMPANIES	208	104214	499959642	19490807	1077652742	1954668274
TOTALS	208	104214	499959642	19490807	1077652742	1954668274
ELECTRICAL PRODUCTS						
UNDER 25000 DOLLAR INDIVIDUAL OWNERSHIP	12	23	55737	1447	55766	122234
INCORPORATED COMPANIES	24	60	142129	3892	166597	301162
TOTALS	36	83	197866	5339	222363	423396
25000 TO 99999 DOLLAR INDIVIDUAL OWNERSHIP	12	64	210848	12197	311179	578633
PARTNERSHIPS	7	52	179377	25019	180493	346276
INCORPORATED COMPANIES	73	538	1845646	63839	1941677	4466984
TOTALS	92	654	2235871	101055	2433349	5391893
100000 TO 499999 DOLLAR INDIVIDUAL OWNERSHIP	4	39	115446	4804	328679	567369
PARTNERSHIPS	4	70	264726	7713	485745	980241
INCORPORATED COMPANIES	137	3347	11583028	490960	15859500	35916570
TOTALS	145	3456	11963200	503477	16673924	37464180
500000 AND OVER INCORPORATED COMPANIES	275	74455	334191290	11100796	526665980	1132686764
TOTALS	275	74455	334191290	11100796	526665980	1132686764
NON METALLIC MINERAL						
UNDER 25000 DOLLAR INDIVIDUAL OWNERSHIP	259	566	995720	107975	899139	2476663
PARTNERSHIPS	52	159	313220	35456	216402	685563
INCORPORATED COMPANIES	79	250	548214	78852	402989	1102398
TOTALS	390	975	1857154	222283	1518530	4264624

MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1960

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Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1960—continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
25000 TO 99999 DOLLAR						
INDIVIDUAL OWNERSHIP	96	546	1489775	178455	1654748	4646177
PARTNERSHIPS	46	294	866484	87340	937921	2365064
INCORPORATED COMPANIES	207	1680	4933473	790020	4563925	12613818
TOTALS	349	2520	7289732	1055815	7156594	19625059
100000 TO 499999 DOLLAR						
INDIVIDUAL OWNERSHIP	17	254	854422	73585	1050620	2887669
PARTNERSHIPS	19	317	957848	253060	922272	3258739
INCORPORATED COMPANIES	316	6415	23486963	4780640	29218510	74547027
TOTALS	352	6986	25299233	5107285	31191402	80693435
500000 AND OVER						
INCORPORATED COMPANIES	240	31125	138991981	41317476	190883812	542878462
TOTALS	240	31125	138991981	41317476	190883812	542878462
PETROLEUM AND COAL						
UNDER 25000 DOLLAR						
INCORPORATED COMPANIES	9	21	53970	15741	68503	90554
TOTALS	9	21	53970	15741	68503	90554
25000 TO 99999 DOLLAR						
INCORPORATED COMPANIES	13	52	184416	46151	261716	720299
TOTALS	13	52	184416	46151	261716	720299
100000 TO 499999 DOLLAR						
INCORPORATED COMPANIES	16	132	527034	138995	2549742	4586211
TOTALS	16	132	527034	138995	2549742	4586211
500000 AND OVER						
INCORPORATED COMPANIES	58	14308	84681491	49870816	870753649	1192570694
TOTALS	58	14308	84681491	49870816	870753649	1192570694
CHEMICAL AND CHEMICAL PROD						
UNDER 25000 DOLLAR						
INDIVIDUAL OWNERSHIP	91	140	340930	19155	291469	788369
PARTNERSHIPS	16	35	74545	2876	54033	170856
INCORPORATED COMPANIES	104	223	530001	36054	403826	1126000
TOTALS	211	398	945476	58085	749328	2085225
25000 TO 99999 DOLLAR						
INDIVIDUAL OWNERSHIP	41	185	552289	36872	875439	1790662
PARTNERSHIPS	15	78	201056	13700	342702	728685
INCORPORATED COMPANIES	162	902	2961027	204868	3821298	8887057
TOTALS	218	1165	3714372	255440	5039439	11406404

MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1960

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Table 7. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1960—concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
100000 TO 499999 DOLLAR						
INDIVIDUAL OWNERSHIP	6	102	245289	15406	659208	1111709
INCORPORATED COMPANIES	313	4634	18238527	1381441	36424111	79972623
TOTALS	319	4736	18483816	1396847	37083319	81084332
500000 AND OVER						
INDIVIDUAL OWNERSHIP	391	47915	229877336	53166657	536719095	1274687544
COOPERATIVES	4	55	210119	16932	3251853	4203043
TOTALS	395	47970	230087455	53183589	539970948	1278890587
MISC MANUFACTURING						
UNDER 25000 DOLLAR						
INDIVIDUAL OWNERSHIP	770	1260	4113079	156994	2065117	7912964
PARTNERSHIPS	121	328	958203	35774	442730	1726261
INCORPORATED COMPANIES	142	344	913119	55533	557823	1830764
TOTALS	1033	1932	5984401	248301	3065670	11469989
25000 TO 99999 DOLLAR						
INDIVIDUAL OWNERSHIP	236	1322	4560765	125725	3605698	10776000
PARTNERSHIPS	108	671	2417699	47689	1599035	5201951
INCORPORATED COMPANIES	370	2841	9148924	442392	6984056	20743878
TOTALS	714	4834	16127388	615806	12188789	36721829
100000 TO 499999 DOLLAR						
INDIVIDUAL OWNERSHIP	28	483	1522360	36867	1842885	4371841
PARTNERSHIPS	19	279	937538	13726	1473896	3016683
INCORPORATED COMPANIES	463	11289	37734631	1502482	45133418	107852344
TOTALS	510	12051	40194529	1553075	48450199	115240868
500000 AND OVER						
INCORPORATED COMPANIES	236	28266	109913445	3379524	173892738	375502824
TOTALS	236	28266	109913445	3379524	173892738	375502824

PART II—SIZE OF MANUFACTURING ESTABLISHMENT BASED ON THE NUMBER OF EMPLOYEES PER ESTABLISHMENT

The size of the manufacturing establishment is generally measured either by the value of the product or by the number of employees, but each of these methods has its limitations. The latter takes no account of the differences in capital equipment at different times or in various industries and obviously the increased use of machinery, as in the flour milling and tobacco industries, may lead to an increase in production concurrently with a decrease in the number of employees. The former measure has to be adjusted for changes in the price level, and as between industries, it makes those in which the cost of raw materials is relatively high appear to operate on a larger scale. Also in measuring size on the basis of employment, industries with a high capital investment in machinery and equipment are underrated as compared with industries lacking such equipment and consequently employing a relatively larger number of hand workers.

In 1929, establishments employing 501 hands or over accounted for 27.3 p.c. of the number of employees engaged in manufacturing. The tendency than in evidence of increasing concentration into larger units was checked by the depression, the percentage dropping to 20.5 in 1933, (central electric stations included), but rising again to 25.6 in 1939. The same holds true for establishments employing 101 hands or over. In 1929 they employed 61.9 p.c., in 1933, 55.7 p.c. and in 1939, 61.5 p.c.

The effect of the War on the concentration of industries into large units is illustrated by the increase in the number of establishments employing

500 hands or over. In 1939 such establishments numbered 172 and employed 25.6 p.c. of the total number of employees engaged in manufacturing. By 1944 the number had increased to 383 and the percentage of total employees to 47.0. In a further subdivision of this group in 1944 it was found that 226 establishments employed between 500 and 999 persons, 56 between 1,000 and 1,499 and 101 employed over 1,500. Altogether there were 12 plants employing over 7,000 persons, the largest having an employment of a little over 13,000 with the next three largest employing between 9,000 and 10,000. Three other plants employed between 8,000 and 9,000 persons, while the lowest five plants in this group employed between 7,000 and 8,000 workers.

With the resumption of peace-time production the larger establishments declined in size, so that by 1960 only 55 establishments employed over 1,500 employees, as compared with 101 in 1944. In 1960 there were only seven establishments with 5,000 or more persons. Only three reported more than 10,000 employees, one reported between 8,000 and 9,000, one between 6,000 and 7,000 and the remaining two between 5,000 and 6,000.

Employees	Establishments
1,500 to 2,999	38
3,000 to 3,999	5
4,000 to 4,999	5
5,000 to 5,999	2
6,000 and over	5
Totals	55

TABLE 8. Manufacturing Establishments Classified by Number of Employees per Establishment, 1929, 1939, 1944 and 1960

Group	1929 ¹			1939 ²		
	Establishments	Employees	Average per establishment	Establishments	Employees	Average per establishment
						number
Under 5 employees	12,273	30,446	3.5	13,002	28,020	2.2
5 to 20 employees	6,160	62,310	10.1	6,985	68,151	9.8
21 " 50	2,531	81,846	32.3	2,330	75,324	32.3
51 " 100	1,262	90,238	71.5	1,158	81,646	70.5
101 " 200	745	103,944	139.5	695	97,063	139.7
201 " 500	444	136,397	307.2	458	139,687	305.0
501 and over	182	189,253	11,040.0	172	168,168	977.7
Totals and averages	23,597	694,434	29.4	24,800	638,059	26.5
1944				1960 ³		
Under 5 employees	13,208	29,958	2.3	14,469	32,235	2.2
5 to 14 employees	7,111	58,404	8.2	9,866	81,890	8.3
15 " 49	4,615	124,408	27.0	6,698	180,256	26.9
50 " 99	1,622	113,869	70.2	2,319	161,365	69.6
100 " 199	900	126,192	140.2	1,266	176,163	139.1
200 " 499	644	196,707	305.4	785	238,109	303.3
500 " 999	238	165,129	683.8			
1,000 " 1,499	383	573,344	1,497.0	57	70,922	1,244.2
1,500 and over				55	171,670	3,121.3
Head offices ⁴	—	—	—	—	16,890	—
Not classifiable	—	—	—	929	—	—
Totals and averages	28,483	1,222,882	42.9	36,682	1,294,629	35.3

¹ Includes central electric stations, dyeing, cleaning and laundry establishments.

² Exclusive of Yukon and the Northwest Territories.

³ Includes Newfoundland.

⁴ Under this heading are included only those head offices which are not located at the plant.

Table 9 summarizes the degree of concentration in some of the leading manufacturing industries of Canada. Concentration is extremely marked in the case of motor vehicles, smelting and refining, pulp and paper mills, iron and steel mills, aircraft and parts; whereas in the case of women's clothing factories, printing and bookbinding, saw-

mills, miscellaneous foods, pasteurizing plants, bakeries, men's clothing factories, fruit and vegetable canners and preservers the degree of concentration is low. This concentration is analysed in detail for each of the twenty-five leading industries in the table following:

TABLE 9. Percentage Importance of Establishments, each Employing 200 or more Persons in the Twenty-Five Leading Industries, 1960

No.	Industry	Number of such establishments	Percentage of total number in the industry	Percentage of total shipments in the industry
1	Pulp and paper mills	81	63.3	95.0
2	Smelting and refining	20	87.0	97.4
3	Petroleum refining	18	40.9	79.5
4	Slaughtering and meat packing plants	35	16.7	74.9
5	Motor vehicle manufacturers	8	44.4	98.5
6	Iron and steel mills	18	37.5	93.8
7	Sawmills (including shingle mills)	22	0.4	28.1
8	Manufacturers of industrial chemicals	17	13.0	65.3
9	Pasteurizing plants	22	2.8	32.5
10	Miscellaneous machinery and equipment manufacturers	32	7.8	47.7
11	Miscellaneous food manufacturers	8	2.6	30.6
12	Bakeries	28	1.1	33.0
13	Printing and publishing	29	3.9	68.0
14	Metal stamping, pressing and coating industry	20	3.9	46.1
15	Fruit and vegetable canners and preservers	12	3.3	40.3
16	Aircraft and parts manufacturers	20	24.1	91.2
17	Butter and cheese plants	—	—	—
18	Motor vehicle parts and accessories	15	12.6	68.5
19	Feed manufacturers	—	—	—
20	Women's clothing factories	7	1.1	6.4
21	Men's clothing factories	30	5.9	35.9
22	Breweries	12	22.2	62.2
23	Printing and bookbinding	11	0.6	25.5
24	Manufacturers of electrical industrial equipment	23	23.0	78.7
25	Communications equipment manufacturers	18	13.6	79.4

The degree of concentration of manufacturing in large units is illustrated in table 10. In Ontario 33.9 p.c. of the people engaged in manufacturing were employed in establishments having 500 or more employees as compared with 31.5 p.c. for Canada as a whole. Ontario assumed the premier position in 1956, displacing Newfoundland which formerly

ranked first. Quebec ranked second with 33.4 p.c., followed by Newfoundland with 32.5 p.c., New Brunswick 29.5 p.c., Nova Scotia 29.1 p.c., British Columbia 25.3 p.c., Manitoba 19.2 p.c. and Alberta 17.6 p.c. There were no plants in either Prince Edward Island or Saskatchewan employing 500 or more persons.

TABLE 10. Concentration of Manufacturing Production in Each Province, 1960

Province	Number of establishments employing 500 or more persons	Percentage of total number of establishments in province	Provincial percentage of number of employees accounted for by these establishments
Newfoundland	2	0.3	32.5
Prince Edward Island	—	—	—
Nova Scotia	6	0.5	29.1
New Brunswick	7	0.8	29.5
Quebec	128	1.1	33.4
Ontario	161	1.2	33.9
Manitoba	9	0.8	19.2
Saskatchewan	—	—	—
Alberta	11	0.6	17.6
British Columbia	26	0.7	25.3
Yukon and Northwest Territories	—	—	—
Canada	350	1.0	31.5

TABLE 11. Classification of Establishments Employing over 500 Persons, by Province,
1949, 1959 and 1960

Province and year	Up to 499	500 to 799	800 to 999	1,000 to 1,499	1,500 over	Total
Newfoundland:						
1949	791	—	—	1	1	793
1959	795	—	—	1	1	797
1960	633	—	—	1	1	635
Prince Edward Island:						
1949	251	—	—	—	—	251
1959	178	—	—	—	—	178
1960	184	—	—	—	—	184
Nova Scotia:						
1949	1,472	2	2	1	3	1,480
1959	1,307	3	2	1	1	1,314
1960	1,272	2	2	1	1	1,278
New Brunswick:						
1949	1,052	6	—	1	1	1,060
1959	909	3	1	2	—	915
1960	894	3	2	2	—	901
Quebec:						
1949	11,459	58	21	22	19	11,579
1959	11,448	73	16	31	16	11,584
1960	11,833	66	21	22	19	11,961
Ontario:						
1949	12,777	88	21	31	34	12,951
1959	12,908	88	26	30	29	13,081
1960	13,226	82	24	25	30	13,387
Manitoba:						
1949	1,514	2	—	2	2	1,520
1959	1,597	5	1	3	1	1,607
1960	1,583	5	1	2	1	1,592
Saskatchewan:						
1949	962	—	—	—	—	962
1959	882	1	—	—	—	883
1960	887	—	—	—	—	887
Alberta:						
1949	1,681	3	—	1	—	1,685
1959	1,817	10	3	—	—	1,830
1960	1,837	10	1	—	—	1,848
British Columbia:						
1949	3,473	13	3	2	2	3,493
1959	3,964	13	8	3	4	3,992
1960	3,969	14	5	4	3	3,995
Yukon and Northwest Territories:						
1949	18	—	—	—	—	18
1959	12	—	—	—	—	12
1960	14	—	—	—	—	14
Canada:						
1949	35,450	172	47	61	62	35,792
1959	35,817	196	57	71	52	36,193
1960	36,332	182	56	57	55	36,682

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

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Table 12. Principal Statistics for Canada and each Province, classified on the Basis of the Number of Employees per Establishment, 1960

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
CANADA						
UNDER 5 EMPLOYEES	14469	32235	76492351	7399767	217146346	369401059
5 TO 14 EMPLOYEES	9866	81890	249922575	21251300	616707324	1105912515
15 TO 49 EMPLOYEES	6698	180256	608005102	4368248	1422176477	2624828180
50 TO 99 EMPLOYEES	2319	161365	567419414	42764770	1438653211	2638357219
100 TO 199 EMPLOYEES	1266	176163	658112029	67843461	1675876620	3147643031
200 TO 499 EMPLOYEES	785	238109	97713H869	109979118	2504352081	4697740452
500 TO 999 EMPLOYEES	238	165129	747254962	113877380	1848842210	3558260028
1000 TO 1499 EMPLOYEES	57	70922	338398444	58336709	991625172	1705390147
1500 AND OVER	55	171670	873954817	95962421	2004352814	3897969423
NOT CLASSIFIABLE	929		315549	44133	1214858	1955029
HEAD OFFICES		16890	110173281			
TOTALS	36682	1294629	5207167393	561147307	12720947113	23747457083
NEWFOUNDLAND						
UNDER 5 EMPLOYEES	255	392	527659	58446	1184163	2233781
5 TO 14 EMPLOYEES	44	388	973839	146144	1999347	4344295
15 TO 49 EMPLOYEES	48	1268	3318477	326437	6335093	12563797
50 TO 99 EMPLOYEES	26	1840	5305006	510333	11720527	24196973
100 TO 199 EMPLOYEES	12	1453	3032967	493679	5009572	11421447
200 AND OVER	6	4114	19298599	5259670	32357401	74054817
NOT CLASSIFIABLE	244		76110	10797	297694	469468
HEAD OFFICES		34	170531			
TOTALS	635	9489	32703188	6805506	58903797	129284578
PRINCE EDWARD ISLAND						
UNDER 5 EMPLOYEES	105	217	395947	62942	2081963	2973409
5 TO 14 EMPLOYEES	34	276	620028	89463	2768994	4251750
15 TO 49 EMPLOYEES	27	716	1446618	138612	7000826	9980535
50 OVER EMPLOYEES	5	597	1787334	188322	9347867	12988560
NOT CLASSIFIABLE	13		4990	663	20410	37107
TOTALS	184	1806	4254917	480002	21220060	30231361
NOVA SCOTIA						
UNDER 5 EMPLOYEES	555	1174	1979994	214267	4711113	8374264
5 TO 14 EMPLOYEES	344	2933	6549334	863285	19129673	32579277
15 TO 49 EMPLOYEES	188	4892	12204061	1448523	37240182	62487611
50 TO 99 EMPLOYEES	57	3839	9963053	1007057	26810216	47357013
100 TO 199 EMPLOYEES	20	2887	9549317	982081	16111870	34869882
200 TO 499 EMPLOYEES	15	4500	16077030	3724027	69025462	112757849
500 AND OVER	6	8327	35735223	4138162	47148842	107566401
NOT CLASSIFIABLE	93		31355	4060	115483	189791
HEAD OFFICES		54	190758			
TOTALS	1278	28606	92280125	12381462	220292841	406182088

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

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Table 12. Principal Statistics for Canada and each Province, classified on the Basis of the Number of Employees per Establishment, 1960—continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
NEW BRUNSWICK						
UNDER 5 EMPLOYEES	411	845	1 496 643	188 303	4 357 418	7 372 199
5 TO 14 EMPLOYEES	233	1 965	4 471 401	582 100	10 695 444	19 993 324
15 TO 49 EMPLOYEES	123	3 298	8 314 513	995 696	2 664 6985	4 380 7286
50 TO 99 EMPLOYEES	37	2 504	7 237 669	858 438	2 480 9435	3 932 6351
100 TO 199 EMPLOYEES	24	3 314	9 118 928	1 250 278	2 253 8811	4 470 9692
200 TO 499 EMPLOYEES	13	3 608	1 326 6563	2 787 082	5 390 5282	8 114 8816
500 AND OVER	7	6 578	2 656 3334	859 2841	6 608 2564	14 063 2219
NOT CLASSIFIABLE	53		1 9580	2 742	7 7130	12 0259
HEAD OFFICES		155	1 097 746			
TOTALS	901	22 267	71 586 377	15 257 480	20 911 3069	37 711 0146
QUEBEC						
UNDER 5 EMPLOYEES	4 923	11 137	2 530 7110	2 456 346	9 744 5189	15 037 9321
5 TO 14 EMPLOYEES	3 167	2 6105	7 407 7226	5 658 764	2 160 92079	3 636 36195
15 TO 49 EMPLOYEES	2 224	6 0643	18 135 9431	1 074 2672	4 128 78597	7 637 70503
50 TO 99 EMPLOYEES	766	5 2917	1 633 68931	1 107 3025	4 071 51849	7 399 68865
100 TO 199 EMPLOYEES	391	5 4008	1 791 28524	1 717 0225	4 484 43980	8 521 01880
200 TO 499 EMPLOYEES	248	7 6398	2 887 81053	3 732 1459	7 570 44146	14 254 02479
500 TO 999 EMPLOYEES	87	6 1200	2 642 42848	4 756 9293	7 653 13844	14 067 17516
1000 TO 1499 EMPLOYEES	22	2 7088	1 261 78392	2 918 8313	4 453 67163	7 005 71908
1500 AND OVER	19	5 6709	2 678 68025	1 818 3705	3 312 228217	8 032 27367
NOT CLASSIFIABLE	114		4 6064	5 990	2 077 63	3 199 69
HEAD OFFICES		7744	4 995 6870			
TOTALS	11 961	43 3949	16 203 14474	1 793 69792	3 881 172827	72 060 96003
ONTARIO						
UNDER 5 EMPLOYEES	4 702	1 0637	2 800 5562	2 621 255	7 047 8154	12 561 9299
5 TO 14 EMPLOYEES	3 606	3 0071	9 874 3525	8 047 065	2 179 90905	4 080 4084
15 TO 49 EMPLOYEES	2 727	7 3565	2 687 19567	1 917 4245	6 183 65799	11 586 06523
50 TO 99 EMPLOYEES	1 021	7 1880	2 688 36015	1 985 7830	6 837 86001	12 647 64404
100 TO 199 EMPLOYEES	612	6 6390	3 419 87548	3 178 6867	7 913 08729	15 301 38552
200 TO 499 EMPLOYEES	401	1 204 66	5 091 17391	4 076 8152	1 097 366006	2 189 350697
500 TO 999 EMPLOYEES	106	7 2948	3 456 40942	4 846 5924	7 194 73459	14 765 18860
1000 TO 1499 EMPLOYEES	25	3 1252	1 528 48641	2 067 7785	4 360 01589	7 801 20573
1500 AND OVER	30	1 001 25	5 302 94070	6 085 9600	1 506 857846	2 752 136316
NOT CLASSIFIABLE	157		5 6080	8 121	2 750 82	4 163 44
HEAD OFFICES		6 133	4 142 7212			
TOTALS	13 387	60 3467	25 856 76553	2 522 66844	6 141 903570	11 685 675652
MANITOBA						
UNDER 5 EMPLOYEES	675	1 496	3 470 565	3 338 93	7 146 650	13 452 246
5 TO 14 EMPLOYEES	399	3 313	9 850 057	8 982 29	2 970 8962	5 088 5798
15 TO 49 EMPLOYEES	275	7 645	2 531 6483	1 655 022	5 835 8590	10 714 3822
50 TO 99 EMPLOYEES	117	8 220	2 881 4615	1 681 310	6 354 3417	12 123 5281
100 TO 199 EMPLOYEES	52	7 159	2 631 6165	3 917 685	9 111 3715	15 583 9330
200 TO 499 EMPLOYEES	22	6 061	2 421 3051	4 207 308	5 524 2465	11 283 163
500 TO 999 EMPLOYEES	6	3 948	1 749 8327	8 309 63	5 441 3121	9 224 5940
1000 AND OVER	3	4 201	1 743 1593	7 342 75	6 001 2131	8 475 2184
NOT CLASSIFIABLE	43		1 4040	1 960	4 4380	7 1582
HEAD OFFICES		296	1 338 915			
TOTALS	1 592	4 2339	154 263 811	1 426 0645	4 195 83431	7 384 57346

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

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Table 12. Principal Statistics for Canada and each Province, classified on the Basis of the Number of Employees per Establishment, 1960 —concluded

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
SASKATCHEWAN						
UNDER 5 EMPLOYEES	381	808	1 877 245	19 317 4	31 191 89	6 800 649
5 TO 14 EMPLOYEES	258	2097	6 518 756	75 999 5	18 600 312	3 288 674 1
15 TO 49 EMPLOYEES	106	2717	9 513 248	100 374 1	32 395 453	5 275 784 7
50 TO 99 EMPLOYEES	29	1897	7 399 036	70 336 8	16 198 799	3 407 540 5
100 TO 199 EMPLOYEES	20	2508	10 222 350	174 591 4	47 309 747	7 459 168 0
200 TO 499 EMPLOYEES	8	2745	13 306 791	53 087 71	9 771 869 8	1 435 444 65
NOT CLASSIFIABLE	85		25040	3 560	6 2650	1 164 747 4
HEAD OFFICES		146	9 018 00			
TOTALS	887	12918	49 764 266	97 185 23	21 540 484 8	3 447 732 61
ALBERTA						
UNDER 5 EMPLOYEES	784	1 731	4 282 902	46 731 2	10 214 544	1 831 070 5
5 TO 14 EMPLOYEES	582	4 748	14 975 704	130 366 0	40 683 137	7 031 775 8
15 TO 49 EMPLOYEES	261	6 925	24 991 197 2	235 718 9	62 842 172	1 160 434 85
50 TO 99 EMPLOYEES	76	5 304	21 751 750	20 805 67	70 762 556	1 252 625 559
100 TO 199 EMPLOYEES	44	5 840	23 203 684	39 495 67	8 905 614 9	1 539 113 69
200 TO 499 EMPLOYEES	24	7 381	35 324 179	7 365 397	1 467 779 593	2 492 835 58
500 TO 999 EMPLOYEES	11	6 874	29 574 215	11 315 66	10 452 020 00	1 564 333 47
NOT CLASSIFIABLE	66		20 230	2 980	5 056 5	9 501 9
HEAD OFFICES		354	22 148 92			
TOTALS	1848	39157	156 339 528	18 658 238	52 490 891 6	88 965 7800
BRITISH COLUMBIA						
UNDER 5 EMPLOYEES	1 670	3 776	9 071 636	78 433 7	16 200 037	3 327 972 3
5 TO 14 EMPLOYEES	1 195	9 963	33 022 555	28 921 84	5 893 1191	1 186 812 46
15 TO 49 EMPLOYEES	718	1 857 0	72 756 616	58 401 11	16 001 780 5	2 974 204 41
50 TO 99 EMPLOYEES	187	1 278 2	54 098 147	47 663 55	1 309 521 61	2 376 178 07
100 TO 199 EMPLOYEES	89	1 237 2	55 029 805	6 509 034	1 641 886 12	2 883 392 88
200 TO 499 EMPLOYEES	49	1 568 1	73 639 288	8 196 422	2 170 181 84	3 687 487 61
500 TO 999 EMPLOYEES	19	1 313 5	6 391 736 1	10 468 953	1 378 257 74	2 946 661 97
1000 TO 1499 EMPLOYEES	4	5 204	26 647 004	2 120 033	3 486 263 9	8 190 626 7
1500 AND OVER	3	7 050	38 289 622	10 176 888	10 693 886 9	2 161 388 4
NOT CLASSIFIABLE	61		22 060	3 260	6 370 1	1 190 16
HEAD OFFICES		1974	12 874 557			
TOTALS	3995	100507	439 368 651	51 757 577	1 026 998 973	19 369 176 30
YUKON AND NWT						
UNDER 5 EMPLOYEES	8	22	7 708 8	19 492	20 792 6	6 054 63
5 AND OVER	6	102	5 384 15	17 174 6	12 368 55	2 465 755
TOTALS	14	124	6 155 03	19 123 8	14 447 81	3 071 218

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

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Table 13. Principal Statistics of the Major Industrial Groups, classified on the Basis of the Number of Employees per Establishment, 1960

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
FOODS AND BEVERAGES						
UNDER 5 EMPLOYEES	3 686	8 968	19 249 406	3 639 829	1 180 251 92	15 995 291 6
5 TO 14 EMPLOYEES	2 744	21 989	59 398 195	9 652 656	2 917 948 58	4 268 132 63
15 TO 49 EMPLOYEES	1 251	3 291 0	10 139 769 7	1 327 703 5	4 763 513 52	7 161 207 19
50 TO 99 EMPLOYEES	400	2 747 4	9 387 533 5	1 158 825 55	4 483 728 19	6 979 531 57
100 TO 199 EMPLOYEES	228	3 125 9	11 053 571 0	1 062 966 62	5 047 191 31	8 167 588 42
200 TO 499 EMPLOYEES	137	4 003 4	15 823 685 7	1 212 077 6	6 416 436 32	10 499 472 82
500 TO 999 EMPLOYEES	34	2 322 1	9 354 956	6 830 918	3 564 428 54	6 138 712 02
1000 AND OVER	8	1 124 6	5 391 585 7	3 051 687	2 808 504 93	3 988 762 71
HEAD OFFICES		1 510	9 019 801			
TOTALS	8 488	19 861 1	70 098 381 4	7 079 081 8	3 118 200 331	48 802 936 52
TOBACCO PRODUCTS						
UNDER 5 EMPLOYEES	4	7	7 656	4 96	5 710	15 553 1
5 TO 14 EMPLOYEES	6	56	1 188 54	2 332 6	8 395 93	11 454 73
15 TO 49 EMPLOYEES	6	1 36	4 135 86	1 245 7	1 564 044	2 800 496
50 TO 99 EMPLOYEES	5	3 97	10 788 29	6 522 8	8 482 371	10 631 181 8
100 TO 199 EMPLOYEES	5	7 75	2 627 929	2 117 56	5 487 913 8	6 302 133 6
200 TO 499 EMPLOYEES	9	2 770	9 690 471	3 125 73	6 539 157 9	9 620 419 1
500 AND OVER	5	5 583	24 400 093	3 494 31	8 519 179 5	16 059 479 0
HEAD OFFICES		7	1 706 5			
TOTALS	40	9 731	38 354 483	9 752 67	2 163 542 30	33 441 363 5
RUBBER						
UNDER 5 EMPLOYEES	18	40	1 253 82	3 473	2 386 92	4 771 97
5 TO 14 EMPLOYEES	11	1 04	3 492 00	2 728 6	1 332 404	2 304 985
15 TO 49 EMPLOYEES	21	6 16	2 317 938	1 516 12	3 895 207	8 350 746
50 TO 99 EMPLOYEES	10	7 24	2 307 348	1 992 71	3 613 285	8 937 645
100 TO 199 EMPLOYEES	9	12 70	4 537 450	3 907 04	9 411 086	20 714 654
200 TO 499 EMPLOYEES	8	2 792	10 498 428	7 582 02	1 552 981 7	36 738 051
500 TO 999 EMPLOYEES	10	6 963	2 894 032 4	1 516 199	4 340 453 4	9 417 213 3
1000 AND OVER	5	7 802	3 544 944 9	2 175 092	7 523 527 3	15 135 770 7
HEAD OFFICES						
TOTALS	92	20 311	84 525 519	5 221 839	1 526 602 98	32 305 311 8
LEATHER						
UNDER 5 EMPLOYEES	143	311	7 355 08	4 3732	1 565 668	29 960 74
5 TO 14 EMPLOYEES	122	1 121	2 784 296	9 613 4	4 520 452	9 439 775
15 TO 49 EMPLOYEES	157	4 494	12 093 763	3 435 80	1 865 424 9	3 789 009 0
50 TO 99 EMPLOYEES	91	6 476	1 657 904 3	4 286 80	2 595 430 3	5 286 168 15
100 TO 199 EMPLOYEES	64	8 800	2 493 342 3	5 994 33	3 938 238 9	8 068 641 7
200 TO 499 EMPLOYEES	28	7 319	21 849 731	6 838 80	3 798 155 6	7 112 184 8
500 TO 999 EMPLOYEES	3	1 903	4 943 191	7 055 4	6 377 990	1 316 329 0
HEAD OFFICES						
TOTALS	608	3 042 4	83 918 955	2 265 993	1 344 366 07	26 811 430 9
TEXTILES						
UNDER 5 EMPLOYEES	214	523	1 331 596	6 333 5	4 144 230	6 797 916
5 TO 14 EMPLOYEES	268	2 257	6 316 455	3 209 71	1 089 963 1	2 202 485 8
15 TO 49 EMPLOYEES	240	6 489	19 325 400	1 125 309	5 111 336 4	8 778 606 5
50 TO 99 EMPLOYEES	73	5 093	1 620 128 3	9 233 96	4 276 945 3	7 355 208 1
100 TO 199 EMPLOYEES	54	7 460	2 408 454 7	1 732 757	6 373 176 5	1 094 193 54
200 TO 499 EMPLOYEES	52	1 517 1	4 889 953 3	3 504 900	1 007 618 20	1 890 245 25
500 TO 999 EMPLOYEES	14	9 279	3 051 430 4	2 435 954	6 115 365 3	1 174 618 85
1000 TO 1499 EMPLOYEES	5	5 881	21 388 636	1 740 619	5 619 077 6	1 156 351 22
1500 AND OVER	4	7 502	2 626 171 5	3 095 159	3 979 709 0	8 882 112 7
HEAD OFFICES		2 101	12 176 551			
TOTALS	924	6 175 6	20 650 022 0	1 494 2 400	4 305 617 82	8 105 229 3 3
KNITTING MILLS						
UNDER 5 EMPLOYEES	40	105	2 236 54	1 479 4	5 511 23	1 014 729
5 TO 14 EMPLOYEES	76	7 18	1 895 505	6 286 3	5 729 972	9 143 302
15 TO 49 EMPLOYEES	124	3 394	8 865 855	2 787 45	1 919 729 4	3 481 784 4
50 TO 99 EMPLOYEES	62	4 091	1 060 040 2	3 520 25	2 912 556 4	5 004 153 2
100 TO 199 EMPLOYEES	40	5 769	1 501 719 2	4 742 26	2 457 933 6	5 067 026 8
200 AND OVER	20	6 350	1 607 793 5	5 690 15	2 490 227 7	5 247 231 9
HEAD OFFICES		3 38	1 370 383			
TOTALS	362	20 765	54 050 926	1 751 668	1 040 855 66	1 981 599 4

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

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Table 13. Principal Statistics of the Major Industrial Groups, classified on the Basis of the Number of Employees per Establishment, 1960 — continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
CLOTHING						
UNDER 5 EMPLOYEES	475	1169	3480566	105243	12970650	20335062
5 TO 14 EMPLOYEES	593	5203	14964330	308806	40127718	671958
15 TO 49 EMPLOYEES	824	23194	60485041	830100	102313409	196812005
50 TO 99 EMPLOYEES	325	22711	5815976	704354	103524739	201479063
100 TO 199 EMPLOYEES	126	17355	42242778	565175	72711566	141756236
200 TO 499 EMPLOYEES	40	11112	29506108	356273	46899642	95414753
500 AND OVER	8	5872	16262378	162732	24184474	47479612
HEAD OFFICES		259	1456704			
TOTALS	2391	86875	227213881	3032683	402732198	770468489
WOOD						
UNDER 5 EMPLOYEES	3836	7658	11734652	1252495	30173918	53392259
5 TO 14 EMPLOYEES	1576	12927	32812787	3083524	79301309	139155409
15 TO 49 EMPLOYEES	826	21338	67613928	5555609	156512949	273911750
50 TO 99 EMPLOYEES	212	14403	5452915	3248895	113861127	19696191
100 TO 199 EMPLOYEES	69	9762	36158981	2019018	68882975	132559732
200 TO 499 EMPLOYEES	32	9746	40967916	1250577	71059361	136243116
500 AND OVER	10	8450	37374667	1715433	77124716	131128041
NOT CLASSIFIABLE	929		315549	44133	1214858	1955029
HEAD OFFICES		978	6090022			
TOTALS	7490	85262	283521417	18169684	598131213	1068041527
FURNITURE AND FIXTURES						
UNDER 5 EMPLOYEES	1122	2278	5910924	305156	6822291	16022302
5 TO 14 EMPLOYEES	484	3921	11767698	427811	14489349	32570501
15 TO 49 EMPLOYEES	315	8521	28846024	1019499	47833832	95967916
50 TO 99 EMPLOYEES	115	7873	26643060	871875	43639104	87419394
100 TO 199 EMPLOYEES	41	5355	18251776	570622	26882188	56125255
200 TO 499 EMPLOYEES	22	6258	21240905	606242	26601997	59875456
TOTALS	2099	34206	112660387	3801205	166268761	347980824
PAPER						
UNDER 5 EMPLOYEES	53	144	363444	16989	1252489	2035889
5 TO 14 EMPLOYEES	87	767	2481796	149715	7291247	12809079
15 TO 49 EMPLOYEES	172	5090	17100966	1258837	43613032	80491361
50 TO 99 EMPLOYEES	74	5442	19822960	2481029	61124882	107617185
100 TO 199 EMPLOYEES	79	10944	44611332	5213519	116494774	210896929
200 TO 499 EMPLOYEES	65	21590	96568103	23490586	248382250	489450952
500 TO 999 EMPLOYEES	34	24211	126175105	42594685	280711902	657371503
1000 TO 1499 EMPLOYEES	12	15369	81044659	27272080	146711914	36086299
1500 AND OVER	5	8321	43703664	13527858	74290149	201348000
HEAD OFFICES		3555	26752236			
TOTALS	581	95433	458624265	116005298	979872639	2128107197
PRINTING PUBLISHING IND						
UNDER 5 EMPLOYEES	1540	3389	10177159	391551	11882320	30904360
5 TO 14 EMPLOYEES	1100	9051	32491475	765116	27606898	81710067
15 TO 49 EMPLOYEES	559	14487	58776284	1256189	49753211	151540247
50 TO 99 EMPLOYEES	136	9835	40347526	822501	32297186	104023476
100 TO 199 EMPLOYEES	75	10180	46269127	831500	38331813	126276510
200 TO 499 EMPLOYEES	37	11841	55094671	1059175	43030927	148375274
500 TO 999 EMPLOYEES	9	6272	30306656	421965	33503098	97218790
1000 AND OVER	6	8557	48864314	795863	38440633	125882005
HEAD OFFICES		82	460809			
TOTALS	3462	73694	322788021	6343860	274846086	865930729
PRIMARY METAL						
UNDER 5 EMPLOYEES	75	201	537980	63003	880010	1782729
5 TO 14 EMPLOYEES	92	821	2937657	251905	4631327	9599063
15 TO 49 EMPLOYEES	97	2760	10874602	992254	35775956	55694037
50 TO 99 EMPLOYEES	52	3662	15823237	1386301	80033851	111580284
100 TO 199 EMPLOYEES	36	4903	21740654	3754832	80118234	121997966
200 TO 499 EMPLOYEES	34	10813	50653136	11531961	194670816	297214923
500 TO 999 EMPLOYEES	14	9971	47844335	17696436	221157892	364369881
1000 TO 1499 EMPLOYEES	5	5691	29247129	10192521	288327616	348006096
1500 AND OVER	13	50377	269764078	55616549	708546021	1432275052
HEAD OFFICES		826	5159728			
TOTALS	418	90025	454582536	101485762	1614141723	2742520031

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

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Table 13. Principal Statistics of the Major Industrial Groups, classified on the Basis of the Number of Employees per Establishment, 1960 —Continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
METAL FABRICATING						
UNDER 5 EMPLOYEES	848	2069	6248751	448132	7718032	19668347
5 TO 14 EMPLOYEES	938	8070	29471794	1538626	36370212	87835150
15 TO 49 EMPLOYEES	711	18961	76257520	3594425	117456853	254656689
50 TO 99 EMPLOYEES	198	13873	57473152	2562025	101998690	208417064
100 TO 199 EMPLOYEES	102	14265	61985529	3277466	105682787	223297097
200 TO 499 EMPLOYEES	77	23965	110047553	4957298	185842284	398363996
500 AND OVER	22	16956	84506072	2736193	107610219	240666460
HEAD OFFICES		346	2748010			
TOTALS	2896	98505	428738381	19114165	662679077	1432904803
MACHINERY						
UNDER 5 EMPLOYEES	81	184	613377	45736	1627576	2918833
5 TO 14 EMPLOYEES	133	1236	4512698	237389	7646385	16715368
15 TO 49 EMPLOYEES	156	4362	18282209	816896	30341842	65363678
50 TO 99 EMPLOYEES	76	5350	23548361	825897	39841035	81046030
100 TO 199 EMPLOYEES	44	6361	27762325	895253	46943450	100257078
200 TO 499 EMPLOYEES	32	9634	43011863	1187089	51243226	132359587
500 TO 999 EMPLOYEES	5	3628	17580946	945857	27179379	62674807
1000 AND OVER	6	12656	6342307	1817473	94248992	181123586
HEAD OFFICES		84	673596			
TOTALS	533	43495	199427682	6771590	299071885	642458967
TRANSPORTATION EQUIPMENT						
UNDER 5 EMPLOYEES	228	554	1424044	76601	1450824	3823810
5 TO 14 EMPLOYEES	136	1133	3887819	190907	6496589	13481451
15 TO 49 EMPLOYEES	132	3856	14801896	631804	20414509	44499999
50 TO 99 EMPLOYEES	63	4478	18893815	768201	26475546	59769500
100 TO 199 EMPLOYEES	51	7504	31370224	1723673	51105682	109741329
200 TO 499 EMPLOYEES	38	12287	54839180	2638266	80522591	169491503
500 TO 999 EMPLOYEES	19	13536	63053215	2594255	125593984	209269791
1000 TO 1499 EMPLOYEES	4	4698	18552040	617069	10647783	34355129
1500 AND OVER	16	60900	307736136	11058403	773377215	1356256734
HEAD OFFICES		471	3794417			
TOTALS	687	109417	518352786	20299179	1096084723	2000689246
ELECTRICAL PRODUCTS						
UNDER 5 EMPLOYEES	70	188	553690	20489	1135078	2455226
5 TO 14 EMPLOYEES	97	855	3168075	134445	5693978	11955440
15 TO 49 EMPLOYEES	142	3961	14724257	752713	35834440	68840352
50 TO 99 EMPLOYEES	83	5839	21463298	760092	45067201	88189426
100 TO 199 EMPLOYEES	54	7794	29734094	1084215	53813299	113482439
200 TO 499 EMPLOYEES	66	19677	83654897	2946960	161685114	325375111
500 TO 999 EMPLOYEES	26	17299	79949144	3555438	125837258	273311213
1000 TO 1499 EMPLOYEES	5	6270	28606528	654135	47977192	82704830
1500 AND OVER	5	16337	83849536	1802180	68952056	209652196
HEAD OFFICES		428	2884708			
TOTALS	548	78648	348588227	11710667	545995616	1175966233
NON METALLIC MINERAL						
UNDER 5 EMPLOYEES	439	1038	2386513	314260	3648185	8622028
5 TO 14 EMPLOYEES	439	3706	11962875	2304403	20150756	45852876
15 TO 49 EMPLOYEES	282	7485	28378404	6219458	45962015	111564838
50 TO 99 EMPLOYEES	80	5636	23123131	5918641	32262907	85719513
100 TO 199 EMPLOYEES	59	8485	38686006	14080324	51818397	171526432
200 TO 499 EMPLOYEES	24	7566	35378362	14537455	46392247	144909026
500 AND OVER	8	6909	29138896	4328318	30515831	79266867
HEAD OFFICES		781	4383913			
TOTALS	1331	41606	173438100	47702859	230750338	647461580
PETROLEUM AND COAL						
UNDER 5 EMPLOYEES	21	58	191227	68175	757500	1513400
5 TO 14 EMPLOYEES	17	139	565707	134299	2717517	4835603
15 TO 49 EMPLOYEES	13	364	1686284	668319	12307872	20283153
50 TO 99 EMPLOYEES	12	808	4266373	2420171	44867773	65151875
100 TO 199 EMPLOYEES	15	2266	12854483	8039156	136107005	192471337
200 TO 499 EMPLOYEES	13	3814	22197327	19034601	341500091	481440064
500 AND OVER	5	4126	24611990	19706982	335375852	432872326
HEAD OFFICES		2938	19073520			
TOTALS	96	14513	85446911	50071703	873633610	1197967758

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

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Table 13. Principal Statistics of the Major Industrial Groups, classified on the Basis of the Number of Employees per Establishment, 1960 —concluded

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
CHEMICAL AND CHEMICAL PROD						
UNDER 5 EMPLOYEES	337	769	2405866	178368	5534591	13891728
5 TO 14 EMPLOYEES	314	2643	10225313	803065	29177911	60861473
15 TO 49 EMPLOYEES	264	7121	29175419	3436449	98249840	196382844
50 TO 99 EMPLOYEES	121	8238	35432776	5371272	108937998	243290979
100 TO 199 EMPLOYEES	58	7841	36657302	10891718	83817495	208785298
200 TO 499 EMPLOYEES	30	9106	43305936	7756316	87520067	244759453
500 AND OVER	19	16602	83049683	26456773	169605132	405494773
HEAD OFFICES		1949	12978824			
TOTALS	1143	54269	253231119	54893961	582843034	1373466548
MISC MANUFACTURING						
UNDER 5 EMPLOYEES	1239	2582	8790956	347910	6762267	20780723
5 TO 14 EMPLOYEES	633	5173	17810046	738053	19889218	50467621
15 TO 49 EMPLOYEES	406	10717	36588029	1466958	55031207	121053351
50 TO 99 EMPLOYEES	131	8962	30670594	1066661	46403377	101024191
100 TO 199 EMPLOYEES	57	7815	28051167	858452	46464110	97198522
200 TO 499 EMPLOYEES	23	7419	28218272	833458	38161115	89018178
500 AND OVER	4	4178	20957705	485214	24886102	59392924
HEAD OFFICES		237	1132994			
TOTALS	2493	47083	172219763	5796706	237597396	538935510

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

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TABLE 14. Principal Statistics of the Forty Leading Industries of Canada

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
1	PULP AND PAPER MILLS					
UNDER 50 EMPLOYEES	13	415	1605584	594245	2263209	6694216
50 TO 99 EMPLOYEES	13	882	3743966	1658479	10567859	20875510
100 TO 199 EMPLOYEES	21	2757	11689477	3719963	23514093	50707252
200 TO 499 EMPLOYEES	32	11810	57512767	22025210	133111140	301738113
500 TO 999 EMPLOYEES	32	22807	119985142	42361519	266419100	631277718
1000 TO 1499 EMPLOYEES	12	15369	81044659	27272080	146711914	366086299
1500 AND OVER	5	8321	43703664	13527858	74290149	201348000
HEAD OFFICES		3281	25124587			
TOTALS	128	65642	344409846	111159354	656877464	1578727108
2	SMELTING AND REFINING					
100 TO 199 EMPLOYEES	3	482	1689303	1188405	30131012	39138877
200 TO 499 EMPLOYEES	4	1757	8641535	5967043	90510676	121664291
500 TO 999 EMPLOYEES	6	4189	21422628	13863068	172134390	263745627
1000 TO 1499 EMPLOYEES	3	3270	16516556	8787877	242906198	277723087
1500 AND OVER	7	20010	105412316	33461665	388697166	792905635
TOTALS	23	29708	153682338	63268058	924379442	1495177517
3	PETROLEUM REFINING					
UNDER 50 EMPLOYEES	6	179	864559	602767	5728136	8534699
50 TO 99 EMPLOYEES	8	561	3119654	2318052	36151781	53645823
100 TO 199 EMPLOYEES	12	1786	10235141	7594036	122876097	173050109
200 TO 499 EMPLOYEES	13	3814	22197327	19034601	341500091	481440064
500 AND OVER	5	4126	24611990	19706982	335375852	432272326
HEAD OFFICES		2934	19022610			
TOTALS	44	13400	80051281	49256438	841631957	1148943021
4	SLAUGHTERING MEAT PACKING					
UNDER 5 EMPLOYEES	30	87	194999	31682	1446292	1834870
5 TO 14 EMPLOYEES	63	561	1595299	245424	24408417	28790926
15 TO 49 EMPLOYEES	49	1458	5513386	519302	58912690	73530011
50 TO 99 EMPLOYEES	16	1205	4415163	413876	44984743	56692139
100 TO 199 EMPLOYEES	17	2477	10386169	795399	80114673	104803903
200 TO 499 EMPLOYEES	22	7233	32612336	1544115	235398768	288262330
500 TO 999 EMPLOYEES	8	5314	23909286	997258	167403284	209716132
1000 AND OVER	5	7611	36418067	2054055	232818703	294809668
TOTALS	210	25946	115044705	6601111	845487570	1058439979
5	MOTOR VEHICLE MANUFACTURE					
UNDER 50 EMPLOYEES	3	81	266624	8378	304009	735123
50 TO 99 EMPLOYEES	5	346	1483680	62720	2630459	5543484
100 TO 999 EMPLOYEES	6	2043	9284521	531548	47110592	63734637
1500 AND OVER	4	24742	134918924	5440432	568973804	900316423
HEAD OFFICES		471	3794417			
TOTALS	18	27683	149748166	6043078	619018864	970329667
6	IRON AND STEEL MILLS					
15 TO 49 EMPLOYEES	7	188	798168	112982	672185	2164326
50 TO 99 EMPLOYEES	7	460	2152165	180353	3224151	6319447
100 TO 199 EMPLOYEES	16	2070	9587544	1768089	22282352	38658117
200 TO 499 EMPLOYEES	9	2891	14380501	3144704	27968961	54232936
500 TO 999 EMPLOYEES	4	2854	13468871	2741190	23195265	51524034
1500 AND OVER	5	27996	153440839	21227121	298305112	603557532
HEAD OFFICES		13	64650			
TOTALS	48	36472	193892738	29174439	375594026	756456392
7	SAWMILLS					
UNDER 5 EMPLOYEES	2738	5621	6773521	813789	23040189	37822759
5 TO 14 EMPLOYEES	1069	8644	20513546	2099214	53767935	93103501
15 TO 49 EMPLOYEES	433	10686	33220804	3002065	72976806	133424632
50 TO 99 EMPLOYEES	89	5953	21917488	1607464	46999038	84871921
100 TO 199 EMPLOYEES	32	4627	19848883	1113108	40441684	74303776
200 TO 499 EMPLOYEES	15	4848	21195916	372195	35744233	70276397
500 AND OVER	7	5574	25191667	829044	55391059	95849743
NOT CLASSIFIABLE	929		315549	44133	1214858	1955029
HEAD OFFICES		654	4107184			
TOTALS	5312	46607	153084558	9881012	329575802	591607758

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

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TABLE 14. Principal Statistics of the Forty Leading Industries of Canada --continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
8						
INDUSTRIAL CHEMICALS MANU						
UNDER 5 EMPLOYEES	12	36	196594	38809	790191	2307866
5 TO 14 EMPLOYEES	34	300	1408367	272995	3347241	9383599
15 TO 49 EMPLOYEES	37	1097	5047474	1457568	10815169	29606661
50 TO 99 EMPLOYEES	17	1271	6602704	3299432	19167231	48539935
100 TO 199 EMPLOYEES	14	1971	10717904	8159231	24994737	66157415
200 TO 499 EMPLOYEES	10	3085	15421256	5517291	29905048	90404043
500 AND OVER	7	7911	42539927	22796378	88252686	203583251
HEAD OFFICES		700	4508421			
TOTALS	131	16371	86442647	41541704	177272303	449982770
9						
PASTEURIZING PLANTS						
UNDER 5 EMPLOYEES	195	557	1566734	377497	6762059	10881841
5 TO 14 EMPLOYEES	295	2445	7599717	1357343	27093366	42225008
15 TO 49 EMPLOYEES	184	4610	16617925	2201215	57245853	86731649
50 TO 99 EMPLOYEES	56	3721	14224239	1457879	41512763	66857309
100 TO 199 EMPLOYEES	26	3517	13939677	1158036	40814144	64531543
200 AND OVER	22	6981	29982580	2210948	83403695	130515934
TOTALS	778	21831	83930872	8762918	256831880	401743284
10						
MACHINERY EQUIPMENT MISC						
UNDER 5 EMPLOYEES	60	143	505255	35286	1484829	2599011
5 TO 14 EMPLOYEES	98	916	3486952	179535	5865035	12977919
15 TO 49 EMPLOYEES	125	3557	15315246	641022	25106265	53910449
50 TO 99 EMPLOYEES	61	4355	19393561	644931	32863509	65875549
100 TO 199 EMPLOYEES	53	4778	21129316	717643	33208061	70587094
200 TO 499 EMPLOYEES	26	7802	34479276	921651	36001129	93008921
500 AND OVER	6	6046	29435869	1108524	40428581	94973059
HEAD OFFICES		9	46648			
TOTALS	409	27606	123792123	4248592	174357409	393932008
11						
MISCELLANEOUS FOOD						
UNDER 5 EMPLOYEES	95	231	553465	63033	2736595	4247483
5 TO 14 EMPLOYEES	73	625	2011957	161483	11205844	16543832
15 TO 49 EMPLOYEES	71	2020	6837525	684062	41390311	62936136
50 TO 99 EMPLOYEES	43	2963	1127H745	1725893	77384350	115749790
100 TO 199 EMPLOYEES	13	1758	6035725	411917	41726697	66299192
200 AND OVER	8	2487	10200966	1244676	63874629	116973807
HEAD OFFICES		712	4343621			
TOTALS	303	10796	41262004	4291064	238318426	382750240
12						
BAKERIES						
UNDER 5 EMPLOYEES	1269	3267	6443633	951262	10660184	22441518
5 TO 14 EMPLOYEES	973	7626	17959180	1947623	26253466	56461255
15 TO 49 EMPLOYEES	263	6689	19963351	1957577	28775243	62214804
50 TO 99 EMPLOYEES	66	4787	16786850	1673617	21775520	50841178
100 TO 199 EMPLOYEES	32	4331	15912575	1403565	23409043	53198729
200 TO 499 EMPLOYEES	21	6110	23150357	1753279	33655493	70280493
500 TO 999 EMPLOYEES	7	4362	17039759	1338203	22066801	50693435
HEAD OFFICES		20	121625			
TOTALS	2631	37192	117377330	11025126	166595750	366131412
13						
PRINTING AND PUBLISHING						
UNDER 5 EMPLOYEES	244	619	1668556	122879	806780	3597648
5 TO 14 EMPLOYEES	272	2304	7100244	266298	2908201	14327037
15 TO 49 EMPLOYEES	128	3260	11111313	312142	4433384	222723079
50 TO 99 EMPLOYEES	47	3551	13353034	312948	5405268	29535112
100 TO 199 EMPLOYEES	32	4318	18865984	417948	9895314	45006962
200 TO 499 EMPLOYEES	20	6581	31301772	571356	22349976	87094644
500 TO 999 EMPLOYEES	3	2164	10315565	167375	10021251	31709960
1000 AND OVER	6	8557	48864314	795863	38440633	125882005
HEAD OFFICES		82	460809			
TOTALS	752	31436	143041591	2966809	94260807	359876447
14						
METAL STAMP PRESS COAT						
UNDER 5 EMPLOYEES	110	282	834515	72683	1303485	3081656
5 TO 14 EMPLOYEES	162	1413	5052195	366259	9272947	18671994
15 TO 49 EMPLOYEES	162	4571	18043953	961181	31374556	65842067
50 TO 99 EMPLOYEES	43	2938	11023352	607421	24986010	47080415
100 TO 199 EMPLOYEES	22	3069	12946196	706611	26887947	53537425
200 TO 499 EMPLOYEES	14	4399	21560365	725171	44357832	91341948
500 TO 999 EMPLOYEES	6	4027	21486982	898453	32826294	69524344
HEAD OFFICES		109	1637959			
TOTALS	519	20808	92585517	4337789	171009071	349079849

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

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TABLE 14. Principal Statistics of the Forty Leading Industries of Canada --continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
15						
FRUIT VEGETABLE CANNERS						
UNDER 5 EMPLOYEES	89	216	386664	48158	2163152	3676846
5 TO 14 EMPLOYEES	76	681	1441070	163441	6043372	9508917
15 TO 49 EMPLOYEES	108	3043	7237409	676820	2879598	43675921
50 TO 99 EMPLOYEES	44	2951	7155234	655570	31929027	50724214
100 TO 199 EMPLOYEES	32	4318	12068634	957989	48049704	79501211
200 AND OVER	12	4994	18430239	1310587	74672911	126088664
HEAD OFFICES		405	1807119			
TOTALS	361	16608	48526369	3812565	191657764	313175773
16						
AIRCRAFT AND PARTS MANUF						
UNDER 5 EMPLOYEES	12	35	121134	8203	54595	264152
5 TO 14 EMPLOYEES	18	175	650289	32290	522707	1709366
15 TO 49 EMPLOYEES	16	528	2336495	86143	1167786	4566479
50 TO 99 EMPLOYEES	10	726	3340171	75610	2265652	8086006
100 TO 199 EMPLOYEES	7	1127	5560948	215248	4619212	12435877
200 TO 499 EMPLOYEES	10	3041	13615842	586460	12869061	31849610
500 TO 999 EMPLOYEES	5	3371	14465091	308247	7988167	27036454
1500 AND OVER	5	18053	91452731	1969293	85034212	222242259
TOTALS	83	27056	131542701	3281494	114521392	308190203
17						
BUTTER AND CHEESE PLANTS						
UNDER 5 EMPLOYEES	539	1332	2977978	687950	52272466	58733114
5 TO 14 EMPLOYEES	306	2341	642875	1565590	82819085	96583413
15 TO 49 EMPLOYEES	96	2403	7159007	2019154	65921123	82906366
50 OVER EMPLOYEES	20	1482	5139938	1544682	50907096	60666363
TOTALS	961	7558	21699798	5817376	251919770	298889256
18						
MOTOR VEHICLE PARTS ACCE						
UNDER 5 EMPLOYEES	16	43	147187	10295	185230	444289
5 TO 14 EMPLOYEES	17	144	566210	19243	2086821	3758130
15 TO 49 EMPLOYEES	35	1009	3815608	199536	8131281	15413735
50 TO 99 EMPLOYEES	17	1232	5286470	308054	10920382	21839142
100 TO 199 EMPLOYEES	19	2891	12265744	542974	25405945	48775259
200 TO 499 EMPLOYEES	10	3026	14475800	783575	26544701	55447215
500 AND OVER EMPLOYEES	5	7057	37089009	2419372	77818720	141193773
TOTALS	119	15402	73646028	4283049	151093080	286871543
19						
FEED MANUFACTURERS						
UNDER 5 EMPLOYEES	960	2074	4849855	1068895	32554101	42748645
5 TO 14 EMPLOYEES	350	2525	7737782	1489343	63647546	82353779
15 TO 49 EMPLOYEES	79	1913	7120275	1280343	59129741	80713551
50 TO 99 EMPLOYEES	11	733	2881373	326946	32054510	41827633
100 TO 199 EMPLOYEES	6	806	3377973	307733	28414363	36931351
HEAD OFFICES		14	53366			
TOTALS	1406	8065	26020624	4473260	215800261	284574959
20						
CLOTHING WOMEN FACTORIES						
UNDER 5 EMPLOYEES	57	143	416243	7816	1992412	3045762
5 TO 14 EMPLOYEES	134	1254	3448969	54188	7919148	14467458
15 TO 49 EMPLOYEES	275	8109	23411706	244708	42828138	82531979
50 TO 99 EMPLOYEES	132	9046	26008288	214589	48464424	93301150
100 TO 199 EMPLOYEES	43	5741	15261406	136256	31494960	57891702
200 TO 499 EMPLOYEES	7	1686	4306373	25494	8961854	17286296
HEAD OFFICES		32	272084			
TOTALS	648	26011	73125069	683051	141660936	268524347
21						
CLOTHING MENS FACTORIES						
UNDER 5 EMPLOYEES	73	188	543998	12528	4278004	5949486
5 TO 14 EMPLOYEES	128	1090	3240514	60457	15287465	22410472
15 TO 49 EMPLOYEES	164	4753	12363168	198192	29158632	48065049
50 TO 99 EMPLOYEES	77	5610	14026340	232684	26501927	50081864
100 TO 199 EMPLOYEES	37	5420	12627450	149485	21543720	41055616
200 TO 499 EMPLOYEES	23	6407	17835612	211881	26621298	53006965
500 AND OVER	7	5042	14368020	143112	21292860	40708465
HEAD OFFICES		227	1184620			
TOTALS	509	28737	76189722	1008339	144683906	261278917

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

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TABLE 14. Principal Statistics of the Forty Leading Industries of Canada —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
22						
BREWERYIES						
UNDER 50 EMPLOYEES	12	342	1426827	200313	1812097	7256725
50 TO 99 EMPLOYEES	17	1078	5017172	536273	7083318	28807739
100 TO 199 EMPLOYEES	13	1783	8977019	694024	13264463	59112730
200 TO 499 EMPLOYEES	9	2175	11690600	906854	19430925	84867568
500 AND OVER	3	2447	14349984	951564	16459583	71455946
HEAD OFFICES		39	643414			
TOTALS		54	7864	42105016	3289028	58050386
23						
PRINTING AND BOOKBINDING						
UNDER 5 EMPLOYEES	879	1852	5573104	243698	5362193	14996915
5 TO 14 EMPLOYEES	547	4409	15980875	385832	13464884	38408388
15 TO 49 EMPLOYEES	267	6846	27300075	626609	23444010	67070007
50 TO 99 EMPLOYEES	41	2957	11884177	248389	12109826	33884843
100 TO 199 EMPLOYEES	20	2686	1058816	206542	10142138	28851553
200 TO 499 EMPLOYEES	7	2308	10353691	244049	10606647	30052907
500 TO 999 EMPLOYEES	4	2431	11746433	205585	12527164	32583599
TOTALS		1765	23489	93427171	2160704	87656862
24						
ELECTRIC INDUSTRIAL EQUIP						
UNDER 5 EMPLOYEES	8	24	99309	2331	242273	793417
5 TO 14 EMPLOYEES	19	154	592537	13110	1041447	2191332
15 TO 49 EMPLOYEES	25	749	3259532	107215	5202829	12302201
50 TO 99 EMPLOYEES	14	1054	4446595	99403	6463293	12864994
100 TO 199 EMPLOYEES	11	1551	6740267	240742	10087108	2241986
200 TO 499 EMPLOYEES	14	4273	19552642	535828	25003099	59391718
500 AND OVER	9	8846	46572641	1603230	36852326	126946008
HEAD OFFICES		428	2884708			
TOTALS		100	17079	84148231	2601859	84892375
25						
COMMUNICATIONS EQUIPMENT						
UNDER 5 EMPLOYEES	14	42	106314	3014	154094	288319
5 TO 14 EMPLOYEES	25	227	834308	22223	940259	2173609
15 TO 49 EMPLOYEES	42	1118	4218221	228667	6093933	14634666
50 TO 99 EMPLOYEES	21	1445	4602262	116857	5699091	14754888
100 TO 199 EMPLOYEES	12	1722	6025729	136882	6677746	16588412
200 TO 499 EMPLOYEES	9	2748	11108611	136221	12028803	26841665
500 AND OVER	9	15679	75369904	861735	49752499	160165086
TOTALS		132	22981	102265349	1505599	81346425
26						
FABRICATE STRUCTURE METAL						
5 TO 14 EMPLOYEES	3	31	152405	6761	372110	566000
15 TO 49 EMPLOYEES	20	598	2351966	107321	5208670	9353278
50 TO 99 EMPLOYEES	16	1178	5105611	183498	11037423	19303017
100 TO 199 EMPLOYEES	10	1400	6411986	364210	15746747	27703790
200 TO 499 EMPLOYEES	16	4622	22393876	714702	38200863	83303262
500 AND OVER	8	7366	36616347	814558	39577920	92936343
TOTALS		73	15195	73032191	2191050	110143733
27						
SASH DOOR PLANING MILLS						
UNDER 5 EMPLOYEES	885	1614	4060210	372752	6004410	12864360
5 TO 14 EMPLOYEES	347	2928	8832968	710673	18940716	33442013
15 TO 49 EMPLOYEES	263	6934	23362659	1848075	65199279	104520084
50 TO 99 EMPLOYEES	59	4009	14036430	729446	38345996	61499244
100 TO 199 EMPLOYEES	9	1178	4103632	245262	10274760	17508833
HEAD OFFICES		155	831850			
TOTALS		1563	16818	55227749	3906208	138765161
28						
FLOUR MILLS						
UNDER 5 EMPLOYEES	9	20	40562	8225	138510	219769
5 TO 14 EMPLOYEES	14	119	416607	83391	3940123	4742361
15 TO 49 EMPLOYEES	14	351	1405087	201141	19072428	23286444
50 TO 99 EMPLOYEES	4	279	1097489	158826	13729357	18125308
100 TO 199 EMPLOYEES	10	1381	5429403	550984	60191496	82797830
200 TO 499 EMPLOYEES	7	2023	9027016	821016	77198796	95485669
TOTALS		58	4173	17416164	1823583	174270710
29						
SYNTHETIC TEXTILE MILLS						
UNDER 15 EMPLOYEES	4	14	54190	1527	1235347	1452252
15 TO 49 EMPLOYEES	11	361	1030680	60948	3104137	4998566
50 TO 99 EMPLOYEES	9	709	2342969	150102	6840765	11998650
100 TO 199 EMPLOYEES	9	1292	4197476	250950	16055748	27154038
200 TO 499 EMPLOYEES	10	2703	8697031	693875	19095692	35759237
500 TO 999 EMPLOYEES	4	2444	7830287	803221	13820131	29648486
1000 AND OVER	4	6634	25777142	3058430	42123856	110926011
HEAD OFFICES		944	6025656			
TOTALS		51	15101	55955431	5019053	102275676
						221937240

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

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TABLE 14. Principal Statistics of the Forty Leading Industries of Canada —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
30						
TOBACCO PRODUCTS MANUFACT						
UNDER 15 EMPLOYEES	6	27	4 679 2	2 731	3 738 7	1 011 121
15 TO 49 EMPLOYEES	4	94	286 456	5 505	4 621 20	1 563 946
50 TO 199 EMPLOYEES	4	451	1 383 467	86 401	3 891 371	705 3697
200 TO 499 EMPLOYEES	5	1705	6 791 371	208 780	2 260 6950	4 857 4435
500 AND OVER	5	5583	24 400 093	349 431	851 91795	1 605 94790
TOTALS	24	7860	32 908 179	652 848	1 121 896 23	2 178 879 89
31						
RAILROAD ROLLING STOCK						
UNDER 100 EMPLOYEES	5	211	9 070 81	45 495	208 4411	3 251 289
100 TO 199 EMPLOYEES	5	629	2 544 475	500 514	4 809 112	1 244 9215
200 TO 499 EMPLOYEES	8	2591	1 083 6776	588 146	1 169 2751	2 431 1477
500 TO 999 EMPLOYEES	6	4040	1 847 9037	918 381	4 380 4298	6 545 1366
1000 AND OVER	5	10785	4 430 2480	1 730 009	621 10530	1 066 13620
TOTALS	29	18256	77 069 849	378 2545	1 245 01102	2 120 76967
32						
COTTON YARN CLOTH MILLS						
UNDER 15 EMPLOYEES	4	24	4 858 5	2 400	9 093 95	1 115 288
15 TO 49 EMPLOYEES	3	97	2 965 21	3 670 4	1 777 102	2 570 980
50 TO 99 EMPLOYEES	5	367	1 037 137	50 473	3 100 767	4 973 415
100 TO 199 EMPLOYEES	6	750	2 328 032	300 224	7 407 911	1 132 3274
200 TO 499 EMPLOYEES	13	4260	12 495 235	909 724	2 445 0511	4 772 2022
500 TO 999 EMPLOYEES	7	4858	15 101 320	1 305 927	3 504 5814	6 098 4015
1000 AND OVER	4	5738	17 758 976	1 555 630	4 865 4389	8 081 3791
HEAD OFFICES		747	4 221 624			
TOTALS	42	16841	53 287 430	4 161 082	1 213 45889	2 095 02785
33						
APPLIANCES MAJOR						
UNDER 15 EMPLOYEES	4	26	1 142 33	7 972	5 970 4	2 963 92
15 TO 99 EMPLOYEES	9	270	1 101 169	36 274	1 896 184	4 899 302
100 TO 199 EMPLOYEES	10	1409	5 243 277	24 3562	1 189 0013	2 329 5580
200 TO 499 EMPLOYEES	12	3389	1 304 7271	700 727	2 957 9840	5 471 1948
500 TO 999 EMPLOYEES	9	6133	28 430 258	2010 376	651 03321	1 208 84421
TOTALS	44	11227	47 936 208	2998 911	1 085 29062	2 040 87643
34						
METAL FABRICATING MISC						
UNDER 5 EMPLOYEES	101	229	7 128 49	52 986	1 348 239	2 861 614
5 TO 14 EMPLOYEES	72	651	2 541 504	150 713	530 4869	1 073 5881
15 TO 49 EMPLOYEES	79	2113	8 740 179	574 783	2018 4068	3 885 7169
50 TO 99 EMPLOYEES	31	2225	9 373 412	507 498	1 603 2708	3 408 1164
100 TO 199 EMPLOYEES	20	2854	12 166 480	933 738	2 012 9502	3 997 7563
200 AND OVER	18	6710	28 785 031	1 661 871	2 508 0901	7 578 2938
TOTALS	321	14782	62 319 455	3881 589	8 808 0287	2 022 96329
35						
WIRE AND WIRE PRODUCTS						
UNDER 5 EMPLOYEES	46	115	2 984 68	18 229	5 146 22	1 175 884
5 TO 14 EMPLOYEES	49	445	1 518 570	67 870	2 394 442	5 435 868
15 TO 49 EMPLOYEES	59	1658	6 270 56	28 2981	1 055 1279	2 061 7298
50 TO 99 EMPLOYEES	16	1127	4 543 022	219 689	9 498 924	1 840 8284
100 TO 199 EMPLOYEES	12	1465	6 554 699	303 522	1 276 0336	2 481 11055
200 TO 499 EMPLOYEES	15	4930	23 685 795	1 254 636	5 354 5242	9 618 8228
500 TO 999 EMPLOYEES	3	2165	11 051 809	614 748	2 113 0604	3 347 5704
TOTALS	200	11905	53 924 419	2 761 675	1 103 95449	2 001 12321
36						
FURNITURE HOUSEHOLD						
UNDER 5 EMPLOYEES	941	1861	4 869 066	2 442 75	5 367 212	1 284 2822
5 TO 14 EMPLOYEES	334	2666	8 045 798	260 126	9 361 911	2 125 7867
15 TO 49 EMPLOYEES	196	5248	1 740 5081	570 493	2 927 2649	5 761 6271
50 TO 99 EMPLOYEES	68	4687	1 540 3218	532 291	2 493 1439	4 919 9755
100 TO 199 EMPLOYEES	25	3230	1 045 8613	314 046	1 528 5236	3 179 1162
200 TO 499 EMPLOYEES	10	2837	9 478 183	209 592	1 089 4674	2 412 9036
TOTALS	1574	20529	65 659 959	2 130 823	9 511 3121	1 968 36913
37						
PAPER CONVERTERS OTHER						
UNDER 5 EMPLOYEES	33	79	1 936 54	8907	4 833 85	898 869
5 TO 14 EMPLOYEES	49	440	1 441 732	94422	4 073 070	737 1871
15 TO 49 EMPLOYEES	67	1866	6 774 168	265013	1 752 7252	3 279 0181
50 TO 99 EMPLOYEES	17	1230	4 505 796	250254	1 180 2476	2 431 4736
100 TO 199 EMPLOYEES	15	2208	9 137 054	547500	2 323 1828	4 604 6684
200 AND OVER	12	3713	1 528 6381	535183	4 002 3812	6 710 6043
HEAD OFFICES		164	988 342			
TOTALS	193	9700	38 327 127	1 701 279	9 714 1823	1 785 28384

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

TABLE 14. Principal Statistics of the Forty Leading Industries of Canada —concluded

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
38						
RUBBER TIRE TUBE MANUFACTURERS UNDER 500 EMPLOYEES	3	273	1274016	108229	3854012	7434219
500 AND OVER	6	7800	37256633	2507540	85831645	167754394
TOTALS	9	8073	38530649	2615769	89685657	175188613
39						
DISTILLERIES						
15 TO 49 EMPLOYEES	4	155	644217	153842	2554302	4818620
50 TO 99 EMPLOYEES	8	554	2477442	560335	7762617	18320342
100 TO 999 EMPLOYEES	9	3671	16465416	1731348	45519415	149170366
HEAD OFFICES		202	1391130			
TOTALS	21	4582	20978205	2445525	55836334	172309328
40						
FISH PRODUCTS INDUSTRY						
UNDER 5 EMPLOYEES	126	299	367413	56484	2467596	3184061
5 TO 14 EMPLOYEES	104	904	1657419	255244	7753936	10552490
15 TO 49 EMPLOYEES	103	2807	4907488	475091	22651870	32503398
50 TO 99 EMPLOYEES	33	2476	5962931	470179	23339004	37289820
100 TO 199 EMPLOYEES	24	3141	7760286	671132	24412827	44445651
200 AND OVER	12	3696	8891492	784821	23237993	41554493
HEAD OFFICES		34	170531			
TOTALS	402	13357	29717560	2712951	103863226	169529913

**PART III—SIZE OF MANUFACTURING ESTABLISHMENT, BASED ON THE SELLING VALUE OF
FACTORY SHIPMENTS**

While in 1922 the 420 establishments each producing over \$1,000,000 had an aggregate value of products of \$1,268,056,129 or 51 p.c. of the total production of all manufacturing industries, the 719 establishments producing over \$1,000,000 each in 1929 had an aggregate value of products of \$2,516,064,954, or 62 p.c. of the grand total for all manufacturing establishments—a very significant change in the short period of eight years. In 1931, however, the number of plants with a production of over \$1,000,000 dropped again to 482, their output being valued at \$1,451,658,954, or 53 p.c. of the total. With the increased production resulting from war needs, the number of plants with a produc-

tion of \$1,000,000 or over jumped to 1,376 in 1944 and their output was about 75 p.c. of the total value of manufactures. With the end of the war and the consequent decline in production of the huge war plants the number of establishments with a production of \$1,000,000 or over, although increasing to 1,442 in 1946, nevertheless saw a decline in the proportion of their output to 67 p.c. of the total. With increased prices and an expansion in the physical volume of production during 1947 to 1960, establishments with a production of \$1,000,000 or over increased to 3,498 while their contribution to the total output rose to 81 p.c.

**TABLE 15. Manufacturing Establishments, classified according to Gross Value of Products
1929, 1939, 1944 and 1960**

Group of gross values	1929 ¹			1939 ²		
	Estab- lishments	Total production	Average per estab- lishment	Estab- lishments	Total production	Average per estab- lishment
	No.	dollars		No.	dollars	
Under \$25,000	14,024	106,735,470	7,611	15,623	120,903,054	7,739
\$ 25,000 but under \$ 50,000	2,802	99,529,725	35,521	2,803	99,558,383	35,519
50,000 " 100,000	2,209	156,308,744	70,760	2,215	156,410,769	70,614
100,000 " 200,000	1,688	237,532,492	140,718	1,584	225,582,130	142,413
200,000 " 500,000	1,519	504,218,217	331,941	1,285	390,626,844	303,990
500,000 " 1,000,000	636	443,597,677	697,481	689	466,441,130	676,983
1,000,000 " 5,000,000	601	1,217,866,089	2,026,400	520	1,091,293,939	2,098,642
5,000,000 and over	118	1,298,198,865	11,001,685	81	923,724,311	11,404,004
Totals and averages	23,597	4,063,987,279	172,225	24,800	3,474,540,560	140,102
	1944			1960 ³		
Under \$25,000	13,942	128,782,147	9,237	11,664	121,760,598	10,439
\$ 25,000 but under \$ 50,000	4,011	143,023,914	35,658	5,044	181,631,031	36,009
50,000 " 100,000	3,442	245,273,500	71,259	4,937	354,936,319	71,893
100,000 " 200,000	2,513	355,235,489	141,359	4,511	641,077,012	142,114
200,000 " 500,000	2,256	714,546,348	316,731	4,651	1,478,893,940	317,973
500,000 " 1,000,000	943	661,670,696	701,666	2,377	1,683,585,980	708,282
1,000,000 " 5,000,000	1,089	2,294,546,053	2,107,021	2,723	5,771,254,154	2,119,447
5,000,000 and over	287	4,530,614,372	15,786,113	775	13,514,318,049	17,437,830
Totals and averages	28,483	9,073,692,519	318,565	36,682	23,747,457,083	647,387

¹ Includes central electric stations and dyeing, cleaning and laundry establishments.

² Exclusive of Yukon and the Northwest Territories.

³ The figures for 1960 are "value of factory shipments" and not "production". They also include Newfoundland.

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

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Table 16. Principal Statistics for Canada and each Province, classified on the Basis of Value of Factory Shipments, 1960

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
CANADA						
UNDER 10000 DOLLAR	6171	7084	10827770	1004970	13140133	29655193
10000 TO 24999 DOLLAR	5493	15046	33323064	2622776	4019994	92105405
25000 TO 49999 DOLLAR	5044	25026	62848092	4299176	80951436	181631031
50000 TO 99999 DOLLAR	4937	41223	115103691	7965933	167533601	354936319
100000 TO 199999 DOLLAR	4511	61448	188035499	12727298	321043277	641077012
200000 TO 499999 DOLLAR	4651	125046	410019097	25929585	760915238	1478893940
500000 TO 999999 DOLLAR	2377	128429	437485155	26564835	875705431	1683585980
1000000 TO 4999999 DOLLAR	2723	354829	1348644140	100073922	2987641820	5771254154
5000000 AND OVER	775	519608	2490707604	379958812	7473816183	13514318049
HEAD OFFICES		16890	110173281			
TOTALS	36682	1294629	5207167393	561147307	12720947113	23747457083
NEWFOUNDLAND						
UNDER 10000 DOLLAR	441	232	290282	34040	784540	1342932
10000 TO 24999 DOLLAR	43	124	228192	19826	281558	670655
25000 TO 49999 DOLLAR	30	168	315028	36382	542436	1088446
50000 TO 99999 DOLLAR	26	301	690712	81263	754379	1887343
100000 TO 199999 DOLLAR	24	482	1161594	97361	1871052	3532739
200000 TO 499999 DOLLAR	30	1198	2847922	281776	4706506	10043412
500000 TO 999999 DOLLAR	21	1625	3796177	312828	8937699	15656831
1000000 AND OVER	20	5325	23202750	5942030	41025627	95062220
HEAD OFFICES		34	170531			
TOTALS	635	9489	32703188	6805506	58903797	129284572
PRINCE EDWARD ISLAND						
UNDER 10000 DOLLAR	59	55	76750	8321	149987	298605
10000 TO 24999 DOLLAR	26	63	95182	10939	202641	394479
25000 TO 49999 DOLLAR	32	124	254487	33254	773465	1249565
50000 TO 99999 DOLLAR	19	158	345384	38406	781896	1440056
100000 TO 199999 DOLLAR	19	265	541777	75552	1514562	2700850
200000 TO 499999 DOLLAR	18	379	649643	74748	4338422	5557387
500000 TO 999999 DOLLAR	7	390	936500	65966	3452009	5354791
1000000 AND OVER	4	372	1355194	172816	10007078	13235628
HEAD OFFICES						
TOTALS	184	1806	4254917	480002	21220060	30231361
NOVA SCOTIA						
UNDER 10000 DOLLAR	352	354	409360	40678	798045	1500907
10000 TO 24999 DOLLAR	222	612	1126546	113258	1823576	3655133
25000 TO 49999 DOLLAR	166	924	1739241	155297	3106742	5973497
50000 TO 99999 DOLLAR	168	1547	3191508	345141	6594225	12043795
100000 TO 199999 DOLLAR	132	1930	4419028	503667	10991726	19012868
200000 TO 499999 DOLLAR	125	3755	9238365	1058095	21565152	39043825
500000 TO 999999 DOLLAR	49	2472	6573133	779485	19477699	33116583
1000000 TO 4999999 DOLLAR	56	8270	27832746	2254838	57611680	113917679
5000000 AND OVER	8	8688	37559440	7131003	98323996	177917801
HEAD OFFICES		54	190758			
TOTALS	1278	28606	92280125	12381462	220292841	406182088

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

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Table 16. Principal Statistics for Canada and each Province, classified on the Basis of Value of Factory Shipments, 1960—continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
NEW BRUNSWICK						
UNDER 10000 DOLLAR	258	281	334154	32667	572531	1130290
10000 TO 24999 DOLL	133	376	671276	62407	1144626	2195640
25000 TO 49999 DOLL	116	565	1178102	118273	2077276	415904
50000 TO 99999 DOLL	128	1150	2500079	269864	4655352	9054880
100000 TO 199999 DOLL	97	1338	3036450	401277	7601382	13635503
200000 TO 499999 DOLL	67	1926	4892528	449686	11837107	20512023
500000 TO 999999 DOLL	44	2583	6810864	731635	16909404	30559639
1000000 TO 4999999 DOLL	47	6766	20120356	2742352	54577689	95117947
5000000 AND OVER	11	7127	30944822	10449319	109737702	200744320
HEAD OFFICES		155	1097746			
TOTALS	901	22267	71586377	15257480	209113069	377110146
QUEBEC						
UNDER 10000 DOLLAR	1697	2196	3325645	294813	4016882	9019781
10000 TO 24999 DOLL	1897	5308	10858537	861659	14735200	32065822
25000 TO 49999 DOLL	1736	9048	20671804	1297417	29108394	62638064
50000 TO 99999 DOLL	1723	15311	38122979	2253783	61749313	124112209
100000 TO 199999 DOLL	1567	22160	61380685	3523962	117271345	221750444
200000 TO 499999 DOLL	1570	44302	130458688	6898937	264482526	499206177
500000 TO 999999 DOLL	781	46655	141520742	7827989	292900709	552491593
1000000 TO 4999999 DOLL	757	108089	371245163	27994837	840517918	1611978159
5000000 AND OVER	233	173136	792773361	128416395	2256300540	4092833754
HEAD OFFICES		7744	499556870			
TOTALS	11961	433949	1620314474	179369792	3881172827	7206096003
ONTARIO						
UNDER 10000 DOLLAR	1727	2101	3572728	316655	3672201	8806361
10000 TO 24999 DOLL	1764	4790	11657617	847285	12390449	29813198
25000 TO 49999 DOLL	1760	8355	23128825	1485050	27414334	63833640
50000 TO 99999 DOLL	1810	14124	43656840	2981664	59170807	129905793
100000 TO 199999 DOLL	1703	22837	75177453	4894689	117025094	243345593
200000 TO 499999 DOLL	1894	50999	179333778	10818034	296626432	604788041
500000 TO 999999 DOLL	1010	53941	198632152	11412714	354857290	718707534
1000000 TO 4999999 DOLL	1337	177041	707345319	46831551	1460999169	2893918896
5000000 AND OVER	382	263146	1301744629	172679202	3809747794	6992556596
HEAD OFFICES		6133	41427212			
TOTALS	13387	603467	2585676553	252266844	6141903570	11685675652
MANITOBA						
UNDER 10000 DOLLAR	330	400	621187	63525	675580	1607341
10000 TO 24999 DOLL	250	661	1502668	121651	1699681	4081734
25000 TO 49999 DOLL	220	1100	2907817	199785	3245647	7872870
50000 TO 99999 DOLL	169	1506	4393859	273811	5019401	11884384
100000 TO 199999 DOLL	169	2286	7155124	495102	12302435	24566208
200000 TO 499999 DOLL	196	5343	16559359	995567	32581503	61913122
500000 TO 999999 DOLL	120	6158	21131497	1111008	4442136	84516259
1000000 TO 4999999 DOLL	115	13080	48440192	3157877	123823882	226475826
5000000 AND OVER	23	11509	50213193	7842319	195743166	315539602
HEAD OFFICES		296	1338915			
TOTALS	1592	42339	154263811	14260645	419583431	738457346

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

Table 16. Principal Statistics for Canada and each Province, classified on the Basis of Value of Factory Shipments, 1960—concluded

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
SASKATCHEWAN						
UNDER 10000 DOLLAR	262	233	316775	40563	379264	915809
10000 TO 24999 DOLLAR	135	391	908908	77020	846920	2273648
25000 TO 49999 DOLLAR	122	572	1588057	137879	1696549	4264630
50000 TO 99999 DOLLAR	104	839	2503213	188228	3232278	7530152
100000 TO 199999 DOLLAR	77	919	3081831	278618	4854475	10728459
200000 TO 499999 DOLLAR	90	1667	5938108	655749	16819049	29200032
500000 TO 999999 DOLLAR	45	1748	6231264	590744	18417468	30291177
1000000 TO 4999999 DOLLAR	41	3349	13486345	1735178	44644090	80438677
5000000 AND OVER	11	3054	14807965	6014544	124514755	179130677
HEAD OFFICES		146	901800			
TOTALS	887	12918	49764266	9718523	215404848	344773261
ALBERTA						
UNDER 10000 DOLLAR	372	399	613656	69326	686036	1629088
10000 TO 24999 DOLLAR	285	762	1815053	161550	1896541	4710251
25000 TO 49999 DOLLAR	269	1240	3403533	239683	4125188	9637804
50000 TO 99999 DOLLAR	259	1980	6103115	484243	8780555	18790343
100000 TO 199999 DOLLAR	229	2821	9310555	695150	15735492	31914135
200000 TO 499999 DOLLAR	197	4035	14670438	1253639	32047474	59754762
500000 TO 999999 DOLLAR	86	3285	12507552	878537	33078826	58523986
1000000 TO 4999999 DOLLAR	112	11570	45787855	4686790	120293880	224610969
5000000 AND OVER	39	12711	59912879	10189320	308264924	480086462
HEAD OFFICES		354	2214892			
TOTALS	1848	39157	156339528	18658238	524908916	889657800
BRITISH COLUMBIA						
UNDER 10000 DOLLAR	671	830	1265240	103913	1398455	3391418
10000 TO 24999 DOLLAR	736	1954	4450563	346181	5159302	12203705
25000 TO 49999 DOLLAR	591	2923	7628935	592019	8837732	20830138
50000 TO 99999 DOLLAR	528	4291	13552880	1040043	16738878	38102749
100000 TO 199999 DOLLAR	492	6392	2269464	1756410	31804290	69669242
200000 TO 499999 DOLLAR	462	11421	45331152	3428054	75678612	148233179
500000 TO 999999 DOLLAR	214	9572	39345274	2853929	83092191	154367587
1000000 TO 4999999 DOLLAR	236	24232	107306247	9517566	268548927	491199860
5000000 AND OVER	65	36918	184919139	32119462	535740586	998919752
HEAD OFFICES		1974	12874557			
TOTALS	3995	100507	439368651	51757577	1026998973	1936917630
YUKON AND NWT						
UNDER 25000 DOLLAR	4	8	10515	1469	26112	53801
25000 TO 99999 DOLLAR	5	23	75385	13624	80190	267088
100000 AND OVER	5	93	529603	176145	1338479	2750329
TOTALS	14	124	615503	191238	1444781	3071218

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

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Table 17. Principal Statistics of the Major Industrial Groups, classified on the Basis of Value of Factory Shipments, 1960

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
FOODS AND BEVERAGES						
UNDER 10000 DOLLAR	738	996	1276895	219315	1753997	3781143
10000 TO 24999 DOLL	1253	3298	6147657	922173	11422660	21762077
25000 TO 49999 DOLL	1294	5558	11252500	1574081	26433064	46456706
50000 TO 99999 DOLL	1394	8686	20833585	3025202	62693405	100930681
100000 TO 199999 DOLL	1298	11610	30749564	4674394	123544179	185646698
200000 TO 499999 DOLL	1142	19577	57230301	8034131	234152603	355517183
500000 TO 999999 DOLL	539	20787	65234702	7601675	245487922	380627280
1000000 TO 4999999 DOLL	648	60957	212411354	21837459	862482676	1391991031
5000000 AND OVER	182	65632	286827455	22902388	1550229825	2393580853
HEAD OFFICES		1510	9019801			
TOTALS	8488	198611	700983814	70790818	3118200331	4880293652
TOBACCO PRODUCTS						
UNDER 10000 DOLLAR	4	7	7656	496	5710	15531
10000 TO 99999 DOLL	4	42	91916	5117	138136	232380
100000 TO 199999 DOLL	3	64	162325	13131	220461	468103
200000 TO 999999 DOLL	5	136	370996	22505	2251611	2800770
1000000 TO 4999999 DOLL	7	847	2521787	129853	8576693	15055126
5000000 AND OVER	17	8628	35182738	804165	205161619	315841725
HEAD OFFICES		7	17065			
TOTALS	40	9731	38354483	975267	216354230	334413635
RUBBER						
UNDER 10000 DOLLAR	6	10	25944	1215	10101	30097
10000 TO 24999 DOLL	9	25	75621	2325	76052	172484
25000 TO 49999 DOLL	4	19	42462	3432	52657	122205
50000 TO 199999 DOLL	10	102	342878	20839	526953	1224814
200000 TO 499999 DOLL	18	588	2009468	125944	2263114	6209822
500000 TO 999999 DOLL	9	504	1786154	139206	3428601	6576110
1000000 TO 4999999 DOLL	18	3463	12008480	926210	21130210	45131121
5000000 AND OVER	18	15600	68234512	4002668	125172610	263586465
HEAD OFFICES						
TOTALS	92	20311	84525519	5221839	152660298	323053118
LEATHER						
UNDER 10000 DOLLAR	55	75	141489	9153	130020	311910
10000 TO 24999 DOLL	63	167	347519	21248	448190	992590
25000 TO 49999 DOLL	58	346	802348	32017	987486	2143513
50000 TO 99999 DOLL	71	727	1737318	51649	2388833	5105972
100000 TO 199999 DOLL	78	1492	3844845	95578	4992411	10845845
200000 TO 499999 DOLL	134	5602	14164948	341411	22042009	44536711
500000 TO 999999 DOLL	72	6268	16236588	304631	23743858	49926338
1000000 TO 4999999 DOLL	74	14329	41608945	1111410	69933185	137557777
5000000 AND OVER	3	1418	5034955	298896	9770615	16693653
HEAD OFFICES						
TOTALS	608	30424	83918955	2265993	134436607	268114309
TEXTILES						
UNDER 10000 DOLLAR	87	141	251743	13766	109015	461297
10000 TO 24999 DOLL	99	348	771958	34953	539914	1654177
25000 TO 49999 DOLL	118	736	1913047	71254	1348653	4309139
50000 TO 99999 DOLL	124	1275	3402299	161413	3718585	9076342
100000 TO 199999 DOLL	130	2078	5813586	325572	8392040	18555846
200000 TO 499999 DOLL	123	3775	11246849	647942	21214655	41007112
500000 TO 999999 DOLL	76	4229	12830768	826700	33269701	55664226
1000000 TO 4999999 DOLL	135	22174	71017158	4850786	169779998	301412902
5000000 AND OVER	32	24899	87076261	8010014	192189221	378381892
HEAD OFFICES		2101	12176551			
TOTALS	924	61756	206500220	14942400	430561782	810522933
KNITTING MILLS						
UNDER 10000 DOLLAR	13	24	36663	3119	28526	68286
10000 TO 24999 DOLL	16	69	119382	3468	165233	279479
25000 TO 49999 DOLL	24	151	313488	13286	383501	849170
50000 TO 99999 DOLL	45	493	1137186	43500	1651527	3294273
100000 TO 199999 DOLL	48	959	2270852	67407	3481297	7000487
200000 TO 499999 DOLL	105	3695	9519374	267525	17734620	33455872
500000 TO 999999 DOLL	53	4249	10534363	360122	20950182	39739844
1000000 TO 4999999 DOLL	58	10787	28749235	993241	59690680	113472583
HEAD OFFICES		338	1370383			
TOTALS	368	20765	54050926	1751668	104085566	198159994

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

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Table 17. Principal Statistics of the Major Industrial Groups, classified on the Basis of Value of Factory Shipments, 1960 — *continued*

		Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
CLOTHING							
UNDER 10000	DOLLAR	120	244	362225	12033	244778	699721
10000 TO 24999	DOLL	199	893	1629284	59857	1301843	3493576
25000 TO 49999	DOLL	273	2173	4202674	120603	4133674	10092015
50000 TO 99999	DOLL	403	5594	12121166	225916	12008666	29407542
100000 TO 199999	DOLL	423	8534	21406255	304209	28686108	60008298
200000 TO 499999	DOLL	538	18936	49568714	676187	90521546	171151728
500000 TO 999999	DOLL	265	19394	51982093	624886	98604963	185193084
1000000 TO 4999999	DOLL	163	25845	70738122	882143	144522719	265590894
5000000 AND OVER		7	5003	13746644	126849	22707901	44831631
HEAD OFFICES			259	1456704			
TOTALS		2391	86875	227213881	3032683	402732198	770468489
WOOD							
UNDER 10000	DOLLAR	2924	2542	2687628	326718	6632006	11757727
10000 TO 24999	DOLL	1254	3156	5012340	511888	11363592	20405980
25000 TO 49999	DOLL	923	4250	8436764	828088	18208435	32975897
50000 TO 99999	DOLL	800	6352	15268668	1348495	30589993	56697329
100000 TO 199999	DOLL	636	8809	24073306	2123484	48075336	89049157
200000 TO 499999	DOLL	529	14491	45768938	3544707	93716061	168231051
500000 TO 999999	DOLL	232	12015	41206915	2778895	91605739	163447827
1000000 TO 4999999	DOLL	172	20116	78906350	4596142	185390598	326542452
5000000 AND OVER		20	12553	56070486	2111267	112549453	198934107
HEAD OFFICES			978	6090022			
TOTALS		7490	85262	283521417	18169684	598131213	1068041527
FURNITURE AND FIXTURES							
UNDER 10000	DOLLAR	515	652	1285577	80184	1112665	2894030
10000 TO 24999	DOLL	487	1280	3331427	165932	3308353	8178331
25000 TO 49999	DOLL	298	1502	4244528	172120	4216598	10431206
50000 TO 99999	DOLL	232	2022	6051596	216056	7133649	16402632
100000 TO 199999	DOLL	164	2544	7966423	294286	10638709	23027789
200000 TO 499999	DOLL	212	6927	22663020	821760	32575002	67746132
500000 TO 999999	DOLL	114	7062	24362149	783897	40109763	80854246
1000000 AND OVER		77	12217	42755667	1266970	67174022	138446458
HEAD OFFICES							
TOTALS		2099	34206	112660387	3801205	166268761	347980824
PAPER							
UNDER 10000	DOLLAR	13	19	27130	1661	21262	64702
10000 TO 24999	DOLL	16	62	114128	6642	159159	290754
25000 TO 49999	DOLL	30	132	316754	18282	569527	1144056
50000 TO 99999	DOLL	36	286	776317	39198	1336588	2655912
100000 TO 199999	DOLL	59	969	2747196	151683	4119648	8585939
200000 TO 499999	DOLL	103	2761	8778522	490416	18449523	33299286
500000 TO 999999	DOLL	70	3338	11448125	1251416	25286053	48766406
1000000 TO 4999999	DOLL	153	19847	79824671	8980971	207034581	370764530
5000000 AND OVER		101	64464	327839186	105065029	722896298	1662534612
HEAD OFFICES			3555	26752236			
TOTALS		581	95433	458624265	116005298	979872639	2128107197
PRINTING PUBLISHING IND							
UNDER 10000	DOLLAR	477	638	1165599	78624	944412	2734008
10000 TO 24999	DOLL	720	1869	4911758	214449	4075439	12002017
25000 TO 49999	DOLL	698	3485	10815349	324512	8132710	25116173
50000 TO 99999	DOLL	555	4882	17186903	417267	12537305	39604368
100000 TO 199999	DOLL	407	6295	24298598	527772	18173212	57083613
200000 TO 499999	DOLL	334	10140	42240535	863529	35131666	105714941
500000 TO 999999	DOLL	126	8530	35920341	742223	28614171	89692366
1000000 TO 4999999	DOLL	121	19408	89015512	1628278	75036421	245044361
5000000 AND OVER		24	18365	96772617	1547206	92200750	288938882
HEAD OFFICES			82	460809			
TOTALS		3462	73694	322788021	6343860	274846086	865930729
PRIMARY METAL							
UNDER 10000	DOLLAR	28	57	85473	9923	63850	169132
10000 TO 24999	DOLL	30	95	227761	19969	184708	486980
25000 TO 49999	DOLL	33	191	563321	46357	470915	1273080
50000 TO 99999	DOLL	48	437	1453968	121962	1285052	3455483
100000 TO 199999	DOLL	57	895	3200840	238921	3256098	8101845
200000 TO 499999	DOLL	57	2147	8387378	568662	6825456	18868158
500000 TO 999999	DOLL	38	2409	10161845	638478	10793159	26545749
1000000 TO 4999999	DOLL	67	9812	42551984	6345911	93614453	165277717
5000000 AND OVER		60	73156	382790238	93495579	1497648032	2518341887
HEAD OFFICES			826	5159728			
TOTALS		418	90025	454582536	101485762	1614141723	2742520031

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

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Table 17. Principal Statistics of the Major Industrial Groups, classified on the Basis of Value of Factory Shipments, 1960 —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
METAL FABRICATING						
UNDER 10000 DOLLAR	241	380	675537	71080	483074	1499795
10000 TO 24999 DOLL	381	1122	3151338	213281	2111583	6584060
25000 TO 49999 DOLL	456	2310	7123170	397891	5509318	16707278
50000 TO 99999 DOLL	431	3648	12856380	656111	10349267	30629321
100000 TO 199999 DOLL	430	6321	24164173	1193518	22513871	61084738
200000 TO 499999 DOLL	449	12295	49459386	2255893	60714214	144176854
500000 TO 999999 DOLL	200	10571	43352003	1938438	66086685	141035818
1000000 TO 4999999 DOLL	255	34885	150740839	7175875	262139588	549693705
5000000 AND OVER	53	26627	134467545	5212078	232771477	481493234
HEAD OFFICES		346	2748010			
TOTALS	2896	98505	428738381	19114165	662679077	1432904803
MACHINERY						
UNDER 10000 DOLLAR	21	24	47043	5468	33714	108981
10000 TO 24999 DOLL	30	87	216372	15651	204384	515942
25000 TO 49999 DOLL	37	198	551532	32539	606890	1410357
50000 TO 99999 DOLL	58	510	1744298	85970	1715089	4423539
100000 TO 199999 DOLL	87	1229	4402708	219886	4955785	12528725
200000 TO 499999 DOLL	99	2531	10800125	467355	13763681	30964691
500000 TO 999999 DOLL	76	4321	19338627	707077	24448495	56716387
1000000 TO 4999999 DOLL	106	15586	68344898	2061385	107346557	231427782
5000000 AND OVER	19	186925	93308483	3176259	145997290	304362563
HEAD OFFICES		84	673596			
TOTALS	533	43495	199427682	6771590	299071885	642458967
TRANSPORTATION EQUIPMENT						
UNDER 10000 DOLLAR	89	132	215780	12525	168577	437777
10000 TO 24999 DOLL	97	309	763040	40881	612916	1574226
25000 TO 49999 DOLL	80	364	1066773	51067	1000915	2760968
50000 TO 99999 DOLL	66	634	2026054	104136	1777507	4839555
100000 TO 199999 DOLL	62	1069	3815852	164516	4022925	9434942
200000 TO 499999 DOLL	85	2695	10505645	435247	10849141	26973504
500000 TO 999999 DOLL	63	3970	16121376	665442	19921194	44878219
1000000 TO 4999999 DOLL	97	18473	78544306	3312426	98026169	231301352
5000000 AND OVER	48	81300	401499543	15512939	959705379	1678488703
HEAD OFFICES		471	3794417			
TOTALS	687	109417	518352786	20299179	1096084723	2000689246
ELECTRICAL PRODUCTS						
UNDER 10000 DOLLAR	18	27	43792	2335	36625	96189
10000 TO 24999 DOLL	18	56	154074	3004	185738	327207
25000 TO 49999 DOLL	38	169	556126	31727	626734	1392529
50000 TO 99999 DOLL	54	485	1679745	69328	1806615	3999364
100000 TO 199999 DOLL	56	804	2717046	146866	3742801	8022343
200000 TO 499999 DOLL	89	2652	9246154	356611	12931123	29441837
500000 TO 999999 DOLL	77	4488	15901258	514574	28461536	56700666
1000000 TO 4999999 DOLL	141	22726	93506512	3547430	164610343	341804295
5000000 AND OVER	57	46813	221898812	7038792	333594101	734181803
HEAD OFFICES		428	2884708			
TOTALS	548	78648	348588227	11710667	545995616	1175966233
NON METALLIC MINERAL						
UNDER 10000 DOLLAR	189	313	448409	53874	361157	899021
10000 TO 24999 DOLL	201	662	1408745	168409	1157373	3365603
25000 TO 49999 DOLL	162	891	2349517	255671	2212832	5928912
50000 TO 99999 DOLL	187	1629	4940215	800144	4943762	13696147
100000 TO 199999 DOLL	171	2407	8191270	1309364	9321806	24528787
200000 TO 499999 DOLL	181	4579	17107963	3797921	21869596	56164648
500000 TO 999999 DOLL	97	4233	17159606	4285373	27560420	66971109
1000000 TO 4999999 DOLL	117	13995	62531662	17852880	88757913	254976902
5000000 AND OVER	26	12116	54916800	19179223	74565479	220930451
HEAD OFFICES		781	4383913			
TOTALS	1331	41606	173438100	47702859	230750338	647461580
PETROLEUM AND COAL						
UNDER 10000 DOLLAR	6	10	21590	2138	15616	44550
10000 TO 24999 DOLL	3	11	52380	13603	52887	46004
25000 TO 49999 DOLL	6	21	64065	6801	58936	197734
50000 TO 99999 DOLL	7	31	120351	39350	202780	522565
100000 TO 199999 DOLL	5	47	174492	11847	384799	798778
200000 TO 499999 DOLL	11	85	352542	127148	2164943	3787433

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

Table 17. Principal Statistics of the Major Industrial Groups, classified on the Basis of Value of Factory Shipments, 1960 —concluded

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
5 0 0 0 0 0 0 TO 9 9 9 9 9 9 9 D O L L	5	1 1 8	5 0 2 4 4 6	4 9 1 7 9	1 4 0 1 7 4 2	3 2 9 3 9 4 8
1 0 0 0 0 0 0 TO 4 9 9 9 9 9 9 D O L L	1 7	8 9 7	4 7 0 2 3 7 1	1 8 0 3 4 9 0	2 4 7 0 0 9 8 7	3 9 5 9 1 2 2 2
5 0 0 0 0 0 0 AND OVER	3 6	1 0 3 5 5	6 0 4 0 3 1 5 4	4 8 0 1 8 1 4 7	8 4 4 6 5 0 9 2 0	1 1 4 9 6 8 5 5 2 4
HEAD OFFICES		2 9 3 8	1 9 0 7 3 5 2 0			
TOTALS	9 6	1 4 5 1 3	8 5 4 4 6 9 1 1	5 0 0 7 1 7 0 3	8 7 3 6 3 3 6 1 0	1 1 9 7 9 6 7 7 5 8
CHEMICAL AND CHEMICAL PROD						
UNDER 1 0 0 0 0 DOLLAR	1 1 7	1 5 4	3 2 1 3 7 5	2 1 0 7 7	2 1 9 8 3 2	6 0 0 0 2 6
1 0 0 0 0 TO 2 4 9 9 9 DOLL	9 4	2 4 4	6 2 4 1 0 1	3 7 0 0 8	5 2 9 4 9 6	1 4 8 5 1 9 9
2 5 0 0 0 TO 4 9 9 9 9 DOLL	1 1 7	5 0 7	1 5 5 0 6 4 1	8 6 7 7 7	1 7 9 5 7 9 7	4 2 2 1 8 7 2
5 0 0 0 0 TO 9 9 9 9 9 DOLL	1 0 1	6 5 8	2 1 6 3 7 3 1	1 6 8 6 6 3	3 2 4 3 6 4 2	7 1 8 4 5 3 2
1 0 0 0 0 0 TO 1 9 9 9 9 9 DOLL	1 2 5	1 2 0 5	4 0 7 9 6 9 5	2 6 9 8 9 1	7 7 0 4 7 6 1	1 7 8 9 9 9 7 2
2 0 0 0 0 0 TO 4 9 9 9 9 9 DOLL	1 9 4	3 5 3 1	1 4 4 0 4 1 2 1	1 1 2 6 9 5 6	2 9 3 7 8 5 5 8	6 3 1 8 4 3 6 0
5 0 0 0 0 0 TO 9 9 9 9 9 9 DOLL	1 3 4	4 2 6 4	1 7 3 1 6 4 7 6	1 4 2 3 0 0 2	4 3 6 0 0 2 2 4	9 5 9 1 9 0 8 8
1 0 0 0 0 0 0 TO 4 9 9 9 9 9 9 DOLL	2 0 1	1 5 1 6 9	6 7 3 4 4 6 9 9	9 1 6 0 3 3 1	1 9 6 6 9 5 4 3 5	4 2 9 3 8 9 2 6 3
5 0 0 0 0 0 0 AND OVER	6 0	2 6 5 8 8	1 3 2 4 4 7 4 5 6	4 2 6 0 0 2 5 6	2 9 9 6 7 5 2 8 9	7 5 3 5 8 2 2 3 6
HEAD OFFICES		1 9 4 9	1 2 9 7 8 8 2 4			
TOTALS	1 1 4 3	5 4 2 6 9	2 5 3 2 3 1 1 1 9	5 4 8 9 3 9 6 1	5 8 2 8 4 3 0 3 4	1 3 7 3 4 6 6 5 4 8
MISC MANUFACTURING						
UNDER 1 0 0 0 0 DOLLAR	5 1 0	6 3 9	1 7 0 0 2 2 2	8 0 2 6 6	7 6 5 1 9 6	2 9 8 1 2 7 0
1 0 0 0 0 TO 2 4 9 9 9 DOLL	5 2 3	1 2 9 3	4 2 8 4 1 7 9	1 6 8 0 3 5	2 3 0 0 4 7 4	8 4 8 8 7 1 9
2 5 0 0 0 TO 4 9 9 9 9 DOLL	3 9 3	2 0 0 3	6 6 4 3 8 9 7	2 3 0 4 3 6	4 1 7 1 1 1 7	1 4 0 1 2 6 3 1
5 0 0 0 0 TO 9 9 9 9 9 DOLL	3 2 1	2 8 3 1	9 4 8 3 4 9 1	3 8 5 3 7 0	8 0 1 7 6 7 2	2 2 7 0 9 1 8
1 0 0 0 0 0 TO 1 9 9 9 9 9 DOLL	2 6 4	4 0 3 6	1 3 6 8 1 2 3 5	5 7 7 4 5 5	1 4 3 1 7 2 8 2	3 7 3 3 4 0 6 7
2 0 0 0 0 0 TO 4 9 9 9 9 9 DOLL	2 4 6	8 0 1 5	2 6 5 1 3 2 9 4	9 7 5 6 2 0	3 4 1 3 2 9 1 7	7 7 9 0 6 8 0 1
5 0 0 0 0 0 TO 9 9 9 9 9 9 DOLL	1 2 8	7 5 6 7	2 5 7 7 0 1 4 4	9 1 1 7 3 6	4 0 5 6 4 2 2 2	8 8 7 9 2 3 1 5
1 0 0 0 0 0 0 TO 4 9 9 9 9 9 9 DOLL	9 8	1 4 3 2 6	5 3 7 2 7 3 1 3	1 6 9 8 7 8 0	8 5 5 7 8 8 3 9	1 8 7 2 0 3 0 8 7
5 0 0 0 0 0 0 AND OVER	1 0	6 1 3 6	2 9 2 8 2 9 9 4	7 6 9 0 0 8	4 7 7 4 9 6 7 7	9 9 5 0 7 4 2 2
HEAD OFFICES		2 3 7	1 1 3 2 9 9 4			
TOTALS	2 4 9 3	4 7 0 8 3	1 7 2 2 1 9 7 6 3	5 7 9 6 7 0 6	2 3 7 5 9 7 3 9 6	5 3 8 9 3 5 5 1 0

TABLE 18. Principal Statistics of the Forty Leading Industries of Canada

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
1						
PULP AND PAPER MILLS						
UNDER 200000 DOLLARS	5	75	190184	53720	240070	579342
200000 TO 499999 DOLLAR	3	192	696396	197428	1050124	1218379
500000 TO 999999 DOLLAR	10	549	2142263	891609	2137859	6605304
1000000 TO 4999999 DOLLAR	33	4975	20534126	6217933	42318964	86176912
5000000 AND OVER	77	56570	295722290	103798664	611130447	1484147171
HEAD OFFICES		3281	25124587			
TOTALS	128	65642	344409846	111159354	656877464	1578727108
2						
SMEILING AND REFINING						
1000000 TO 4999999 DOLLAR	3	751	3215846	1453030	7114657	12098778
5000000 AND OVER	20	28957	150466492	61815028	917264785	1483078739
TOTALS	23	29708	153682338	63268058	924379442	1495177517
3						
PETROLEUM REFINING						
UNDER 500000 DOLLARS	13	729	3945807	1715610	19949587	31735677
5000000 AND OVER	31	9737	57082864	47540828	821682370	1117207344
HEAD OFFICES		2934	19022610			
TOTALS	44	13400	80051281	49256438	841631957	1148943021
4						
SLAUGHTERING MEAT PACKING						
UNDER 10000 DOLLARS	9	24	59372	8388	56399	143329
25000 TO 49999 DOLLAR	6	27	39353	7085	120705	203150
50000 TO 99999 DOLLAR	16	68	156478	30924	815908	1150185
100000 TO 199999 DOLLAR	19	129	356735	45343	1976554	2649735
200000 TO 499999 DOLLAR	28	312	969351	139770	7243821	9466497
500000 TO 999999 DOLLAR	36	797	2490343	263692	17878718	23801400
1000000 TO 4999999 DOLLAR	49	2852	10905469	936913	92465943	120111576
5000000 AND OVER	47	21737	100067604	5168996	724929522	900914107
TOTALS	210	25946	115044705	6601111	845487570	1058439979
5						
MOTOR VEHICLE MANUFACTURE						
UNDER 500000 DOLLARS	3	81	266624	8378	304009	735123
500000 TO 999999 DOLLAR	3	202	864970	32606	1526459	2807484
1000000 TO 4999999 DOLLAR	5	633	2699806	168235	6534505	14062584
5000000 AND OVER	7	26296	142122349	5833859	610653891	952724476
HEAD OFFICES		471	3794417			
TOTALS	18	27683	149748166	6043078	619018864	970329667
6						
IRON AND STEEL MILLS						
UNDER 500000 DOLLARS	10	378	1709786	163179	965122	3238174
500000 TO 999999 DOLLAR	4	410	1702075	180375	888324	2930491
1000000 TO 4999999 DOLLAR	18	2614	11707506	2509341	23249016	42413466
5000000 AND OVER	16	33057	178708721	26321544	350491564	707874261
HEAD OFFICES		13	64650			
TOTALS	48	36472	193892738	29174439	375594026	756456392
7						
SAWMILLS						
UNDER 10000 DOLLARS	2352	1892	1612387	214698	5501517	8982206
10000 TO 24999 DOLLAR	883	2234	2747459	340163	8704079	14361947
25000 TO 49999 DOLLAR	642	2812	4758276	515081	13825192	23065309
50000 TO 99999 DOLLAR	533	3955	8590665	823208	22094199	37859039
100000 TO 199999 DOLLAR	421	5389	14009413	1413442	33299200	58610180
200000 TO 499999 DOLLAR	293	7405	23204730	2006576	49757743	90627552
500000 TO 999999 DOLLAR	101	4947	18059264	1391194	37332766	70310597
1000000 TO 4999999 DOLLAR	73	8853	37391023	2169067	78992319	143893493
5000000 AND OVER	14	8466	38604157	1007583	80068787	143897435
HEAD OFFICES		654	4107184			
TOTALS	5312	46607	153084558	9881012	329575802	591607758
8						
INDUSTRIAL CHEMICALS MANU						
25000 TO 49999 DOLLAR	4	19	95439	15773	123162	166082
50000 TO 99999 DOLLAR	5	34	146349	30786	98903	373920
100000 TO 199999 DOLLAR	15	87	362652	60455	747645	2265695
200000 TO 499999 DOLLAR	28	343	1617662	321036	2425156	9563982
500000 TO 999999 DOLLAR	24	816	3594165	567395	5880714	17289843
1000000 TO 4999999 DOLLAR	31	2548	13219117	4865226	25785278	68090621
5000000 AND OVER	24	11824	62898842	35681033	142211445	352232627
HEAD OFFICES		700	4508421			
TOTALS	131	16371	86442647	41541704	177272303	449982770

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

TABLE 18. Principal Statistics of the Forty Leading Industries of Canada —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipment \$
9						
P A S T E U R I Z I N G P L A N T S						
UNDER 25000 DOLLARS	24	40	95656	26653	302064	474042
25000 TO 49999 DOLLAR	86	230	607127	137841	190601	315606
50000 TO 99999 DOLLAR	163	825	2342739	450420	7335457	12039472
100000 TO 199999 DOLLAR	189	1722	5197528	898115	17164190	27258049
200000 TO 499999 DOLLAR	142	2534	8876451	1279715	28252208	44084631
500000 TO 999999 DOLLAR	85	3335	12513916	1477550	39314147	60180117
1000000 TO 4999999 DOLLAR	76	8354	33245754	2894387	97651167	155925218
5000000 AND OVER	13	4791	21051701	1598237	64906046	98625749
TOTALS	778	21831	83930872	8762918	256831880	401743284
10						
M A C H I N E R Y E Q U I P M E N T M I S C						
UNDER 10000 DOLLARS	11	12	26945	1978	14693	58493
10000 TO 24999 DOLLAR	23	70	171514	10125	154994	391047
25000 TO 49999 DOLLAR	24	115	365277	24486	394446	935567
50000 TO 99999 DOLLAR	47	386	1390536	65366	1339930	35556589
100000 TO 199999 DOLLAR	65	922	3450811	169011	3532028	9414550
200000 TO 499999 DOLLAR	79	2031	8743674	342825	10947237	24673953
500000 TO 999999 DOLLAR	66	3783	1698874	594770	21181201	49336348
1000000 TO 4999999 DOLLAR	83	12485	55493191	1633647	84372439	182248771
5000000 AND OVER	11	7793	37114653	1406384	52420441	123316684
HEAD OFFICES		9	46648			
TOTALS	409	27606	123792123	4248592	174357409	393932002
11						
M I S C E L L A N E O U S F O O D						
UNDER 10000 DOLLARS	27	46	47913	7053	74907	146615
10000 TO 24999 DOLLAR	27	67	113628	18145	238089	453160
25000 TO 49999 DOLLAR	29	119	257877	18573	635618	1081431
50000 TO 99999 DOLLAR	36	233	625869	44640	1519247	2710608
100000 TO 199999 DOLLAR	28	265	870524	86773	2393337	4224806
200000 TO 499999 DOLLAR	34	511	1573880	182200	6637429	11038155
500000 TO 999999 DOLLAR	44	1331	4217673	427461	20225568	32943295
1000000 TO 4999999 DOLLAR	60	4039	14123740	1168878	88012218	130128531
5000000 AND OVER	18	3473	15087279	2337341	118582013	200023639
HEAD OFFICES		712	4343621			
TOTALS	303	10796	41262004	4291064	238318426	382750240
12						
B A K E R I E S						
UNDER 10000 DOLLARS	258	335	546012	87511	767469	1658972
10000 TO 24999 DOLLAR	804	2251	4395031	603640	6644094	14011822
25000 TO 49999 DOLLAR	688	3650	7376356	892980	11264022	24015917
50000 TO 99999 DOLLAR	432	4079	9824381	1041560	14069993	30512251
100000 TO 199999 DOLLAR	193	3085	8647045	806029	11884366	26087365
200000 TO 499999 DOLLAR	126	4284	13233894	1306167	17535660	38478112
500000 TO 999999 DOLLAR	61	4355	14971644	1480311	19843618	44626670
1000000 TO 4999999 DOLLAR	62	11082	42092121	3606877	59735312	132440640
5000000 AND OVER	7	4051	16169221	1200051	24851216	54299663
HEAD OFFICES		20	121625			
TOTALS	2631	37192	117377330	11025126	166595750	366131412
13						
P R I N T I N G A N D P U B L I S H I N G						
UNDER 10000 DOLLARS	78	128	240372	25424	109474	488129
10000 TO 24999 DOLLAR	160	505	1305418	88123	617434	2648358
25000 TO 49999 DOLLAR	162	1132	3162111	131954	1202420	5862189
50000 TO 99999 DOLLAR	129	1477	4602924	158220	1896540	9170906
100000 TO 199999 DOLLAR	81	1644	5727036	171948	2217301	11466341
200000 TO 499999 DOLLAR	47	2116	7363704	193711	2488362	15008155
500000 TO 999999 DOLLAR	37	3084	11804251	279126	5090182	26706692
1000000 TO 4999999 DOLLAR	43	8011	36284834	720829	20468837	89008846
5000000 AND OVER	15	13257	72090132	1197474	60170257	199516831
HEAD OFFICES		82	460809			
TOTALS	752	31436	143041591	2966809	94260807	359876447
14						
M E T A L S T A M P P R E S S C O A T						
UNDER 10000 DOLLARS	24	36	64212	7147	49902	148217
10000 TO 24999 DOLLAR	54	164	41947	29100	356458	978280
25000 TO 49999 DOLLAR	63	313	957158	72655	805021	2253451
50000 TO 99999 DOLLAR	70	589	1994366	139872	1873231	5126238
100000 TO 199999 DOLLAR	79	1156	4068391	311051	4237048	11134100
200000 TO 499999 DOLLAR	113	3278	12837521	699921	15801748	37226158
500000 TO 999999 DOLLAR	49	2281	9084244	410008	16610419	34022799
1000000 TO 4999999 DOLLAR	54	7252	29498468	1366005	65918440	121495966
5000000 AND OVER	13	5630	32023251	1302030	65356804	136694640
HEAD OFFICES		109	1637959			
TOTALS	519	20808	92585517	4337789	171009071	349079849

TABLE 18. Principal Statistics of the Forty Leading Industries of Canada —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
15						
F R U I T V E G E T A B L E C A N N E R S						
U N D E R 1 0 0 0 0 D O L L A R S	33	48	3 9 3 8 4	6 7 6 5	9 4 0 1 1	1 7 9 9 4 6
1 0 0 0 0 T O 2 4 9 9 9 D O L L A R	23	65	9 5 0 9 7	1 3 1 4 5	2 1 1 4 4 6	4 0 1 4 8 4
2 5 0 0 0 T O 4 9 9 9 9 D O L L A R	31	167	2 4 8 5 7 7	2 9 2 6 8	5 8 1 4 4 7	1 0 9 7 9 2 2
5 0 0 0 0 T O 9 9 9 9 9 D O L L A R	46	418	7 5 7 7 0 5	8 6 1 6 1	2 2 3 7 1 3 4	3 4 0 4 8 9 1
1 0 0 0 0 0 T O 1 9 9 9 9 9 D O L L A R	44	746	1 4 0 9 9 0 6	1 1 8 3 9 0	4 2 3 7 5 5 2	6 4 3 8 7 6 9
2 0 0 0 0 0 T O 4 9 9 9 9 9 D O L L A R	74	1936	4 1 6 7 2 0 9	3 9 5 2 6 2	1 5 5 4 3 8 6 3	2 3 2 0 2 8 1 7
5 0 0 0 0 0 T O 9 9 9 9 9 9 D O L L A R	39	1752	4 2 6 4 1 7 2	3 7 3 5 6 7	1 7 4 5 0 7 4 9	2 7 1 6 7 5 5 8
1 0 0 0 0 0 0 T O 4 9 9 9 9 9 9 D O L L A R	63	7118	1 9 7 5 9 2 8 2	1 6 7 2 8 3 3	8 4 0 2 5 0 7 4	1 3 3 3 6 4 6 4 2
5 0 0 0 0 0 0 A N D O V E R	8	3953	1 5 9 7 7 9 1 8	1 1 1 7 1 7 4	6 7 2 7 6 4 8 8	1 1 7 9 1 7 7 4 4
H E A D O F F I C E S		405	1 8 0 7 1 1 9			
T O T A L S	361	16608	4 8 5 2 6 3 6 9	3 8 1 2 5 6 5	1 9 1 6 5 7 7 7 6 4	3 1 3 1 7 5 7 7 3
16						
A I R C R A F T A N D P A R T S M A N U F						
U N D E R 1 0 0 0 D O L L A R S	3	5	1 4 5 0 0	1 1 7 0	3 7 0 3	2 2 8 7 7
1 0 0 0 0 T O 2 4 9 9 9 D O L L A R	5	22	6 3 2 2 5	2 7 2 6	2 7 0 2 1	9 5 7 6 6
2 5 0 0 0 T O 4 9 9 9 9 D O L L A R	8	38	1 0 3 9 0 2	7 7 1 1	6 5 8 6 5	2 7 1 5 3 0
5 0 0 0 0 T O 9 9 9 9 9 D O L L A R	8	82	2 9 9 8 5 6	1 6 8 7 7	1 3 0 0 2 5	6 2 1 2 9 5
1 0 0 0 0 0 T O 1 9 9 9 9 9 D O L L A R	12	211	8 6 7 3 5 7	3 3 1 3 6	5 4 0 4 8 2	1 8 7 5 1 3 9
2 0 0 0 0 0 T O 4 9 9 9 9 9 D O L L A R	12	530	2 3 2 4 2 5 2	8 0 3 0 0	1 0 9 9 0 2 7	4 0 9 1 8 0 6
5 0 0 0 0 0 T O 9 9 9 9 9 9 D O L L A R	7	537	2 4 4 2 0 3 6	7 5 1 1 1	1 4 2 9 5 3 4	5 1 1 5 9 4 8
1 0 0 0 0 0 0 T O 4 9 9 9 9 9 9 D O L L A R	20	5730	2 5 5 5 2 9 7 3	7 4 7 8 3 1	1 5 1 0 7 1 1 2	5 2 6 6 7 2 0 6
5 0 0 0 0 0 0 A N D O V E R	8	19901	9 9 8 7 4 6 0 0	2 3 1 6 6 3 2	9 6 1 1 8 6 2 3	2 4 3 4 2 8 6 3 6
T O T A L S	83	27056	1 3 1 5 4 2 7 0 1	3 2 8 1 4 9 4	1 1 4 5 2 1 3 9 2	3 0 8 1 9 0 2 0 3
17						
B U T T E R A N D C H E E S E P L A N T S						
U N D E R 1 0 0 0 D O L L A R	5	4	5 4 9 4	1 8 7 5	2 2 4 2 2	3 0 6 1 1
1 0 0 0 0 T O 2 4 9 9 9 D O L L A R	30	40	6 2 1 5 4	1 3 7 2 0	4 4 7 1 8 8	5 2 5 9 3 0
2 5 0 0 0 T O 4 9 9 9 9 D O L L A R	76	115	2 3 4 7 2 5	4 9 2 5 8	2 4 9 5 0 5 8	2 8 6 2 5 6 8
5 0 0 0 0 T O 9 9 9 9 9 D O L L A R	180	420	9 1 2 1 4 5	2 0 2 5 7 4	1 1 7 9 5 2 0 4	1 3 4 5 2 8 3 4
1 0 0 0 0 0 T O 1 9 9 9 9 9 D O L L A R	280	1144	2 7 8 3 1 5 8	6 0 1 4 3 0	3 5 1 3 6 1 9 3	4 0 6 6 3 2 3 4
2 0 0 0 0 0 T O 4 9 9 9 9 9 D O L L A R	263	2050	5 5 5 5 8 1 7	1 2 7 1 2 0 8	6 9 1 4 2 2 6 1	8 1 0 4 0 7 9 8
5 0 0 0 0 0 T O 9 9 9 9 9 9 D O L L A R	73	1314	3 7 9 4 8 7 1	1 0 4 6 8 5 9	4 0 6 5 1 0 3 2	4 9 2 1 8 5 5 3
1 0 0 0 0 0 0 A N D O V E R	54	2471	8 3 5 1 4 3 4	2 6 3 0 4 5 2	9 2 2 3 0 4 1 2	1 1 1 0 9 4 7 2 8
T O T A L S	961	7558	2 1 6 9 9 7 9 8	5 8 1 7 3 7 6	2 5 1 9 1 9 7 7 0	2 9 8 8 8 9 2 5 6
18						
M O T O R V E H I C L E P A R T S A C C E S						
U N D E R 1 0 0 0 D O L L A R S	3	3	8 6 8 0	2 0 3	1 3 9 7 7	2 3 7 5 1
1 0 0 0 0 T O 2 4 9 9 9 D O L L A R	6	19	5 0 5 7 2	2 4 7 7	4 1 5 2 7	1 0 4 2 2 4
2 5 0 0 0 T O 4 9 9 9 9 D O L L A R	6	24	7 5 9 2 1	5 6 4 5	6 7 0 8 4	1 9 6 1 6 7
5 0 0 0 0 T O 9 9 9 9 9 D O L L A R	9	58	2 3 2 7 0 8	1 2 6 6 0	2 6 0 1 2 4	6 6 8 9 0 9
1 0 0 0 0 0 T O 1 9 9 9 9 9 D O L L A R	9	162	5 5 6 6 6 3	2 9 9 6 2	6 2 4 2 4 9	1 5 2 5 2 5 0
2 0 0 0 0 0 T O 4 9 9 9 9 9 D O L L A R	21	546	2 0 2 8 7 8 1	9 9 1 8 4	2 8 3 9 1 9 5	6 3 9 7 1 0 8
5 0 0 0 0 0 T O 9 9 9 9 9 9 D O L L A R	20	939	3 8 4 0 5 0 7	1 6 9 7 9 1	6 7 0 4 6 1 6	1 3 8 7 2 1 3 2
1 0 0 0 0 0 0 T O 4 9 9 9 9 9 9 D O L L A R	34	4675	1 9 6 5 6 0 0 7	8 8 6 2 2 6	3 8 9 4 4 4 2 2	7 7 8 2 2 4 2 8
5 0 0 0 0 0 0 A N D O V E R	11	8976	4 7 1 8 7 1 8 9	3 0 7 6 9 0 1	1 0 1 5 9 7 8 8 6	1 8 6 2 6 1 5 7 4
T O T A L S	119	15402	7 3 6 4 6 0 2 8	4 2 8 3 0 4 9	1 5 1 0 9 3 0 8 0	2 8 6 8 7 1 5 4 3
19						
F E E D M A N U F A C T U R E R S						
U N D E R 1 0 0 0 D O L L A R S	241	269	3 4 1 8 4 5	7 8 3 8 6	3 7 4 2 4 7	9 2 1 5 7 2
1 0 0 0 0 T O 2 4 9 9 9 D O L L A R	166	263	5 1 1 0 5 5	1 2 6 7 9 7	1 9 1 7 6 0 0	2 8 4 6 1 5 3
2 5 0 0 0 T O 4 9 9 9 9 D O L L A R	212	459	1 0 5 3 4 8 9	2 5 9 6 4 4	5 9 3 6 4 4 8	7 9 4 7 7 4 1
5 0 0 0 0 T O 9 9 9 9 9 D O L L A R	274	936	3 4 1 5 7 6 1	4 9 9 9 2 3	1 4 9 4 2 4 9 0	1 9 4 9 9 6 2 0
1 0 0 0 0 0 T O 1 9 9 9 9 9 D O L L A R	254	1301	3 7 2 2 8 8 0	8 1 1 2 1 3	2 7 6 8 9 4 7 3	3 5 8 6 8 9 5 3
2 0 0 0 0 0 T O 4 9 9 9 9 9 D O L L A R	164	1560	4 8 9 4 1 4 9	1 0 0 9 4 6 4	3 7 1 2 3 9 8 2	4 8 6 4 3 7 9 0
5 0 0 0 0 0 T O 9 9 9 9 9 9 D O L L A R	42	780	3 0 9 0 9 5 1	4 0 2 3 6 9	2 3 3 6 5 3 7 7	3 1 0 9 1 9 1
1 0 0 0 0 0 0 T O 4 9 9 9 9 9 9 D O L L A R	47	1919	7 2 2 9 9 5 8	1 0 4 3 6 3 6	6 8 5 7 5 0 3 6	9 2 7 6 4 0 6 6
5 0 0 0 0 0 0 A N D O V E R	6	564	2 7 0 7 1 7 0	2 4 1 8 2 8	3 5 8 7 5 6 0 8	4 4 9 9 1 8 7 3
H E A D O F F I C E S		14	5 3 3 6 6			
T O T A L S	1406	8065	2 6 0 2 0 6 2 4	4 4 7 3 2 6 0	2 1 5 8 0 0 2 6 1	2 8 4 5 7 4 9 5 9
20						
C L O T H I N G W O M E N F A C T O R I E S						
U N D E R 1 0 0 0 D O L L A R S	9	18	2 4 0 4 8	8 5 1	2 2 3 3 5	5 6 2 1 5
1 0 0 0 0 T O 2 4 9 9 9 D O L L A R	35	157	2 5 3 3 8 2	8 8 5 7	3 0 3 9 3 2	6 5 8 4 6 9
2 5 0 0 0 T O 4 9 9 9 9 D O L L A R	39	252	5 0 5 2 6 9	9 5 4 4	7 2 3 9 4 1	1 4 7 5 1 4 4
5 0 0 0 0 T O 9 9 9 9 9 D O L L A R	70	775	1 8 3 8 4 8 9	2 4 5 8 7	2 6 2 2 1 1 2	5 4 5 8 1 2 9
1 0 0 0 0 0 T O 1 9 9 9 9 9 D O L L A R	104	1799	4 8 5 9 7 3 4	5 7 5 1 8	7 7 3 6 1 9 2	1 5 2 1 0 7 3 4
2 0 0 0 0 0 T O 4 9 9 9 9 9 D O L L A R	216	7555	2 1 2 1 5 5 8 4	2 0 8 6 0 3	3 6 4 3 4 8 7 7	7 1 9 5 7 0 7
5 0 0 0 0 0 T O 9 9 9 9 9 9 D O L L A R	114	7558	2 2 2 4 8 3 4 8	2 0 2 4 4 6	4 2 0 3 5 2 1 9	8 0 4 6 3 4 8 8
1 0 0 0 0 0 0 T O 4 9 9 9 9 9 9 D O L L A R	61	7865	2 1 9 0 8 1 3 1	1 7 0 6 4 5	5 1 7 8 2 3 2 8	9 3 2 4 4 4 6 1
H E A D O F F I C E S		32	2 7 2 0 8 4			
T O T A L S	648	26011	7 3 1 2 5 0 6 9	6 8 3 0 5 1	1 4 1 6 6 0 9 3 6	2 6 8 5 2 4 3 4 7

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

TABLE 18. Principal Statistics of the Forty Leading Industries of Canada—continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
21	CLOTHING MENS FACTORIES					
UNDER 10000 DOLLARS	16	34	35086	1083	35473	86361
10000 TO 24999 DOLLAR	21	96	146591	3931	155686	334457
25000 TO 49999 DOLLAR	31	205	388801	10898	615594	1213979
50000 TO 99999 DOLLAR	61	552	1218282	23378	2387816	4379935
100000 TO 199999 DOLLAR	88	1573	3797461	55224	6968173	12601686
200000 TO 499999 DOLLAR	146	4390	11150664	192783	26785857	45039471
500000 TO 999999 DOLLAR	81	6183	15553976	225610	31131618	56254781
1000000 TO 4999999 DOLLAR	61	12137	33047105	410185	61542097	113539895
5000000 AND OVER	4	3340	9667136	85247	15061592	27828352
HEAD OFFICES		227	1184620			
TOTALS		509	28737	76189722	1008339	144683906
22	BREWERIES					
UNDER 200000 DOLLARS	5	85	348691	58589	401555	1587458
500000 TO 999999 DOLLAR	6	353	1811690	113107	1054683	3956816
1000000 TO 4999999 DOLLAR	27	2142	10101107	1001284	15056910	64297417
5000000 AND OVER	16	5245	29200114	2116048	41537238	181659017
HEAD OFFICES		39	643414			
TOTALS		54	7864	42105016	3289028	58050386
23	PRINTING AND BOOKBINDING					
UNDER 10000 DOLLARS	310	378	717007	47727	565412	1679811
10000 TO 24999 DOLLAR	392	961	2702354	116256	2182176	6515176
25000 TO 49999 DOLLAR	367	1699	5519351	171135	4537393	13324598
50000 TO 99999 DOLLAR	264	2281	8130519	192920	6310563	18586348
100000 TO 199999 DOLLAR	202	3122	12155865	269237	9631569	28376389
200000 TO 499999 DOLLAR	155	4680	19356134	438774	17276743	48205438
500000 TO 999999 DOLLAR	40	2746	11083212	241611	10524489	28479791
1000000 TO 4999999 DOLLAR	35	7622	33762729	683044	36628517	100680661
HEAD OFFICES						
TOTALS		1765	23489	93427171	2160704	87656862
24	ELECTRIC INDUSTRIAL EQUIP					
UNDER 50000 DOLLARS	4	18	54259	2604	47278	119888
50000 TO 99999 DOLLAR	17	126	468974	10072	619978	1321784
100000 TO 199999 DOLLAR	8	107	455480	12799	557302	1260832
200000 TO 499999 DOLLAR	16	431	1890784	56687	2405062	5806959
500000 TO 999999 DOLLAR	15	1011	3841574	93266	5316564	10783425
1000000 TO 4999999 DOLLAR	31	6172	28295750	859143	38481509	87514609
5000000 AND OVER	9	8786	46256702	1567288	37464682	130102059
HEAD OFFICES		428	2884708			
TOTALS		100	17079	84148231	2601859	84892375
25	COMMUNICATIONS EQUIPMENT					
UNDER 10000 DOLLARS	3	7	5573	450	8200	16489
10000 TO 24999 DOLLAR	10	34	93618	1356	111017	178042
25000 TO 49999 DOLLAR	6	36	120592	6964	85381	258665
50000 TO 99999 DOLLAR	14	147	469912	25561	414513	976099
100000 TO 199999 DOLLAR	15	280	916649	62208	682074	1976131
200000 TO 499999 DOLLAR	33	1145	3895346	146667	4088530	10693639
500000 TO 999999 DOLLAR	21	1586	5710999	140326	6193065	15583121
1000000 TO 4999999 DOLLAR	19	3132	11923394	246600	13475802	34002427
5000000 AND OVER	11	16614	79129266	875467	56287843	171762032
HEAD OFFICES						
TOTALS		132	22981	102265349	1505599	81346425
26	FABRICATE STRUCTURE METAL					
100000 TO 199999 DOLLAR	4	63	228339	10437	357401	678706
200000 TO 499999 DOLLAR	13	320	1285803	53012	198807	4153140
500000 TO 999999 DOLLAR	10	539	2197176	100541	4565244	7238217
1000000 TO 4999999 DOLLAR	29	4351	19586038	722621	35036299	68877955
5000000 AND OVER	17	9922	49734835	1304799	68195982	152217672
HEAD OFFICES						
TOTALS		73	15195	73032191	2191050	110143733
27	SASH DOOR PLANING MILLS					
UNDER 10000 DOLLARS	461	518	881013	96874	917337	2304570
10000 TO 24999 DOLLAR	278	629	1647689	131071	2001723	4492671
25000 TO 49999 DOLLAR	208	973	2646931	215276	3346213	7382849
50000 TO 99999 DOLLAR	197	1622	4863986	393614	6300397	14008499
100000 TO 199999 DOLLAR	146	2163	6775964	498585	10349687	20624144
200000 TO 499999 DOLLAR	141	3678	12256249	930173	27346832	45938198
500000 TO 999999 DOLLAR	84	3759	12722129	793940	37502552	59125864
1000000 TO 4999999 DOLLAR	48	3321	12601938	846675	51000420	75957739
HEAD OFFICES		155	831850			
TOTALS		1563	16818	55227749	3906208	138765161
						229834534

TABLE 18. Principal Statistics of the Forty Leading Industries of Canada—continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
26						
FLOUR MILLS						
UNDER 25000 DOLLARS	5	10	16345	4360	11380	37682
25000 TO 49999 DOLLAR	3	8	18507	2725	74025	109893
50000 TO 99999 DOLLAR	3	14	46215	6925	155770	217046
100000 TO 199999 DOLLAR	4	34	83635	17510	519440	648856
200000 TO 499999 DOLLAR	7	67	248542	53155	1850685	2354973
500000 TO 999999 DOLLAR	5	85	302485	40130	2667292	3320553
1000000 TO 4999999 DOLLAR	13	512	1992386	265102	24706067	30321407
5000000 AND OVER	18	3443	14708049	1433676	144286051	187646971
TOTALS	58	4173	17416164	1823583	174270710	224657381
29						
SYNTHETIC TEXTILE MILLS						
UNDER 100000 DOLLARS	3	13	37882	1527	126847	167252
200000 TO 499999 DOLLAR	8	275	785579	51666	1094459	2584965
500000 TO 999999 DOLLAR	8	594	1772614	102541	3452344	6210299
1000000 TO 4999999 DOLLAR	23	4534	13915223	861607	34539227	60800936
5000000 AND OVER	9	8741	33418477	4001712	63062799	152173788
HEAD OFFICES		944	6025656			
TOTALS	51	15101	55955431	5019053	102275676	221937240
30						
TOBACCO PRODUCTS MANUFACT						
UNDER 10000 DOLLARS	4	7	7656	496	5710	15531
25000 TO 99999 DOLLAR	3	35	73966	4145	68077	160180
100000 TO 999999 DOLLAR	3	129	344423	8565	632291	1044640
1000000 TO 4999999 DOLLAR	5	706	2069850	95282	5895196	11620283
5000000 AND OVER	9	6983	30412284	544360	10558349	205047355
TOTALS	24	7860	32908179	652848	112189623	217887989
31						
RAILROAD ROLLING STOCK						
100000 TO 999999 DOLLAR	5	249	1007833	63484	1562937	2718075
1000000 TO 4999999 DOLLAR	13	3364	14025706	945251	15098077	35994135
5000000 AND OVER	11	14643	62036310	2773810	107840088	173364757
TOTALS	29	18256	77069849	3782545	124501102	212076967
32						
COTTON YARN CLOTH MILLS						
UNDER 200000 DOLLARS	4	48	78500	6400	95000	220898
500000 TO 999999 DOLLAR	4	320	941984	36733	1586648	2949567
1000000 TO 4999999 DOLLAR	21	4434	13290812	1080298	28301814	53251906
5000000 AND OVER	13	11292	34754510	3037651	91362427	153080414
HEAD OFFICES		747	4221624			
TOTALS	42	16841	53287430	4161082	121345889	209502785
33						
APPLIANCES MAJOR						
25000 TO 99999 DOLLAR	4	28	123716	6623	74737	232234
100000 TO 199999 DOLLAR	3	58	182221	14582	173280	415457
200000 TO 999999 DOLLAR	6	252	897322	30429	1792876	3846280
1000000 TO 4999999 DOLLAR	18	3564	13288127	758143	27305643	50283392
5000000 AND OVER	13	7325	33444822	2189134	79182526	149310280
TOTALS	44	11227	47936208	2998911	108529062	204087643
34						
METAL FABRICATING MISC						
UNDER 10000 DOLLARS	33	46	66050	6309	58134	167054
10000 TO 24999 DOLLAR	33	105	354568	20820	243837	567950
25000 TO 49999 DOLLAR	39	151	542074	34800	536375	1500088
50000 TO 99999 DOLLAR	26	178	604657	43583	677090	1868138
100000 TO 199999 DOLLAR	50	730	2688245	138804	2842265	7215443
200000 TO 499999 DOLLAR	45	1026	4248742	224855	7058429	14744364
500000 TO 999999 DOLLAR	37	2133	8080495	479031	11677497	25329486
1000000 TO 4999999 DOLLAR	54	8188	35311111	2365016	55427131	121898112
5000000 AND OVER	4	2225	10423513	568371	9559529	29005694
TOTALS	321	14782	62319455	3881589	88080287	202296329
35						
WIRES AND WIRE PRODUCTS						
UNDER 10000 DOLLARS	12	22	36202	3521	29755	75511
10000 TO 24999 DOLLAR	15	36	90499	5258	59968	240667
25000 TO 49999 DOLLAR	25	136	356677	13439	278913	895889
50000 TO 99999 DOLLAR	29	247	741704	30158	95501	2179324
100000 TO 199999 DOLLAR	24	401	1368349	55085	1603938	3612003
200000 TO 499999 DOLLAR	42	1163	4363264	204702	6108941	1348846
500000 TO 999999 DOLLAR	13	748	2734531	131974	4801824	9282651
1000000 TO 4999999 DOLLAR	28	3637	16857719	724631	30868251	62730825
5000000 AND OVER	12	5515	27375474	1592907	6568358	107606605
TOTALS	200	11905	53924419	2761675	110395449	200112321

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1960

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TABLE 18. Principal Statistics of the Forty Leading Industries of Canada—concluded

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
36						
FURNITURE HOUSEHOLD						
UNDER 10000 DOLLARS	454	569	1131139	70682	998520	2578345
10000 TO 24999 DOLLAR	396	1025	2711717	131693	2615038	6575596
25000 TO 49999 DOLLAR	230	1154	3331601	124510	3162416	7982427
50000 TO 99999 DOLLAR	154	1382	4225071	134641	4756037	11047678
100000 TO 199999 DOLLAR	104	1665	5124770	177766	6891754	14689619
200000 TO 499999 DOLLAR	128	4249	13825347	492723	20244112	41136388
500000 TO 999999 DOLLAR	69	4424	14510384	475855	24546940	47947121
1000000 TO 4999999 DOLLAR	39	6061	20799930	522953	31898304	64879739
TOTALS	1574	20529	65659959	2130823	95113121	196836913
37						
PAPER CONVERTERS OTHER						
UNDER 10000 DOLLARS	10	15	22710	1237	16909	52251
10000 TO 24999 DOLLAR	10	29	58783	5633	97710	186970
25000 TO 49999 DOLLAR	17	71	173936	10760	327439	648732
50000 TO 99999 DOLLAR	18	135	370350	19241	562511	1261183
100000 TO 199999 DOLLAR	21	266	857128	40861	1435169	2899680
200000 TO 499999 DOLLAR	49	1121	3784787	146344	7981310	15785267
500000 TO 999999 DOLLAR	27	1064	3951287	169246	10121384	19557097
1000000 TO 4999999 DOLLAR	34	4518	18507617	950401	42373802	83380634
5000000 AND OVER	7	2317	9612187	357556	34225589	54756570
HEAD OFFICES		164	988342			
TOTALS	193	9700	38327127	1701279	97141823	178528384
38						
RUBBER TIRE TUBE MANUFACT						
ALL SIZE GROUPS	9	8073	38530649	2615769	89685657	175188613
TOTALS	9	8073	38530649	2615769	89685657	175188613
39						
DISTILLERIES						
UNDER 500000 DOLLARS	14	966	4208912	861349	12829514	30105984
5000000 AND OVER	7	3414	15378163	1584176	43006820	142203344
HEAD OFFICES		202	1391130			
TOTALS	21	4582	20978205	2445525	55836334	172309325
40						
FISH PRODUCTS INDUSTRY						
UNDER 1000 DOLLARS	57	124	88583	6337	141357	243455
10000 TO 24999 DOLLAR	55	248	266741	44243	542777	886366
25000 TO 49999 DOLLAR	49	326	433265	43478	1112432	1746031
50000 TO 99999 DOLLAR	48	560	894780	143345	2258404	3480952
100000 TO 199999 DOLLAR	59	939	1442140	168943	6577418	8581261
200000 TO 499999 DOLLAR	52	1821	3741675	305510	12368898	17684836
500000 TO 999999 DOLLAR	44	2897	5840916	534183	21561456	31991144
1000000 TO 4999999 DOLLAR	35	5612	13844943	1262642	45677153	77789507
5000000 AND OVER	3	796	2993986	204270	13623331	27126361
HEAD OFFICES		34	170531			
TOTALS	402	13357	29717560	2712951	103863226	169529913

D. Prud'Homme
DATE DUE
DATE DE RETOUR

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