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TYPE OF OWNERSHIP AND SIZE OF ESTABLISHMENT  
ENGAGED IN MANUFACTURING IN CANADA

1961

DOMINION BUREAU OF STATISTICS  
Industry Division



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THE ECONOMIC POSITION OF THE  
INDUSTRIAL WORKERS IN CANADA

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## EXPLANATORY NOTES

This report is one in a series of about 140 publications which present the results of the 1961 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and for major industry groups. Implementation of the new definition of the establishment in the 1961 Census has resulted in certain changes and necessitated some adjustments to the statistics for previous years in order to maintain comparability of the data. (See following note on "Establishment".)

Industry statistics given in these reports refer to number of establishments, employees, salaries and wages, cost of materials, supplies, fuel and electricity, gross value of shipments, inventories and value added by manufacturing. Details of materials used and products shipped are also given. Descriptions of the principal industry statistics, with special reference to 1961, are as follows:

### Period Covered

Firms are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where the firms find it impossible to supply calendar year data from accounting records. However the data on employees, salaries and wages are requested on a calendar year basis in all cases.

### Establishment

The reporting unit in the Census of Manufactures is the **establishment**. Beginning with the 1961 Census, the establishment is defined as follows:

The smallest unit which is a separate operating entity capable of reporting all the following:

- Materials and supplies used,
- Goods purchased for resale as such,
- Fuel and power consumed,
- Number of employees and their pay,
- Inventories,
- Shipments or sales.

The establishment is to be distinguished from smaller subdivisions or departments which do not have records which permit them to report all items required of an establishment. Prior to 1961, some establishments were required to submit two or more separate reports when they were engaged in operations which were classifiable to different industries. Beginning with 1961, separate reports for such operations will be required only in cases where accounting records can provide all the elements of principal statistics enumerated above. Special reporting arrangements were made with respondents when the acceptance of combined reports would have seriously affected the statistics for particular industries or areas. Where continuity of industry statistics was affected by this change in reporting procedures, adjustments to the data were made back to 1957 in order to maintain comparability of the series for recent years.

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing operations. Prior to 1961, the Census of Manufactures attempted to cover the manufacturing activities of all establishments, whether or not they were principally engaged in manufacturing operations. Beginning with the 1961 Census, establishments (accounting entities) which are not primarily engaged in manufacturing are no longer included as manufacturing establishments in the basic industry statistics. Again adjustments to the industry statistics were made to reflect the removal of such reporting units for the period 1957-1960. These reporting units are now listed as establishments in other Bureau industry surveys, such as Wholesale Trade, Construction, etc. In order, however, to maintain complete coverage of certain commodity items produced mainly in manufacturing establishments, many non-manufacturing establishments are now surveyed for commodity shipments only and the latter are included in those tables of industry reports showing shipments of certain commodities "from all industries".

Many firms have more than one manufacturing establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements described earlier.

Prior to 1961, the main emphasis in the Census of Manufactures was on manufacturing activity whereas, beginning with 1961, each establishment reports on the total operations carried out within its accounting boundaries (except income from investments such as rent, interest and dividends). However, data on different activities (manufacturing, selling, construction by own labour force etc.) are requested separately. The 1961 statistics in this report are confined to manufacturing activity in order to maintain comparability with previous years. In the 1962 reports it is planned to show both 1961 and 1962 data on the "total activity" basis in addition to the data on manufacturing operations.

### Employees

Administrative and office employees include all executives and supervisory officials such as presidents, vice-presidents, secretaries, treasurers, etc., together with managers, professional and technical employees, superintendents and factory supervisors above the working foremen level, and clerical employees. Working owners and partners are also included in this category but will be shown separately in subsequent years.

Production and related workers include all other factory workmen whether paid on a monthly, weekly, hourly or piece-work basis. Working foremen doing work similar to that of the employees they supervise are included, as are maintenance, handling, warehousing and delivery staff. Employees on new construction work, in retail or wholesale operations, on outside piece work, etc., are not included.

Production workers are reported by months, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months. Figures on employment refer to the calendar year whether or not some establishments reported other data on a financial year basis.

### **Salaries and Wages**

Salaries and wages refer to gross earnings of the employees described above, including salaries, wages, commissions, bonuses, the value of room and board where provided, deductions for income tax and social services such as sickness and unemployment insurance, pensions, etc., as well as any other allowances forming part of the employees' wages. Payments for overtime are included.

Salaries refer to amounts paid to administrative and office employees. Withdrawals by working owners or partners for normal living expenses for self and family are included with salaries, but will be shown separately in subsequent years. Wages refer to the amounts paid to production and related workers as defined above. Data on earnings refer to the calendar year whether or not some establishments reported other data on a financial year basis.

### **Cost of Fuel and Electricity**

Figures for fuel refer to amounts actually used (including fuel used in cars and trucks), not to purchases unless the quantities are the same. Values refer to the laid-down cost at the establishment including freight, duty, etc.

### **Materials and Supplies Used**

Figures represent quantities and laid-down cost values, at the establishment, of materials, supplies and components actually used during the year whether purchased from others or received as transfers from other plants of the reporting company. Amounts paid to other manufacturers for work done on materials owned by the reporting company are included. Returnable containers or any other items charged to capital account are not included. Fuels are not included. Goods bought from others or received as transfers from other plants or reporting companies for resale without further processing are not included. Maintenance and repair supplies not chargeable to capital account are included.

### **Factory Shipments**

Factory shipments generally refer to shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishment for work done. All products and by-products shipped from the establishment are included whether for domestic use, export, or for government departments. Transfer shipments to sales outlets, distributing warehouses or to other manufacturing units of the reporting firm which are treated as separate establishments are included. Goods bought or received as transfers and resold without further processing are not included. Values are requested

on f.o.b. establishment basis, and do not include sales tax or excise duties. Values of containers not returnable are included. Amounts received in payment for work done on materials owned by others are included.

In a few industries such as shipbuilding, aircraft, etc., where work on principal products extend over a relatively long period, the value of production is recorded rather than the value of shipments. For those industries production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on finished units delivered in the year under review.

### **Inventories**

Values represent the book value of manufacturing inventory. Figures consist of inventory at the plant and at warehouses or selling outlets which are treated as extensions of the plants for the purpose of reporting shipments.

### **Value added by Manufacturing**

Value added is compiled by deducting the cost of materials, fuel and electricity consumed from the value of production (value of shipments adjusted for changes in the value of inventories of finished goods and goods in process). Value added is sometimes referred to as net production.<sup>1</sup>

### **Standard Industrial Classification**

The revised Standard Industrial Classification which was introduced with the 1960 Census of Manufactures provides for a breakdown of the universe into 140 industries arranged in 20 major groups compared with 135 industries in 17 major groups in the old classification which was used in the compilations for the years 1949 to 1959 inclusive. Full details are contained in the Standard Industrial Classification Manual, Catalogue No. 12-501, which is available from either the Queen's Printer or the Dominion Bureau of Statistics. Reporting establishments are classified or allotted to specific industries on the basis of the value of principal products made or shipped.

Establishments engaged solely in repair work are not included in manufacturing industries (except in the case of furniture, shipbuilding, boat building, aircraft and railroad rolling stock industries) but establishments principally engaged in assembling parts into complete units are included.

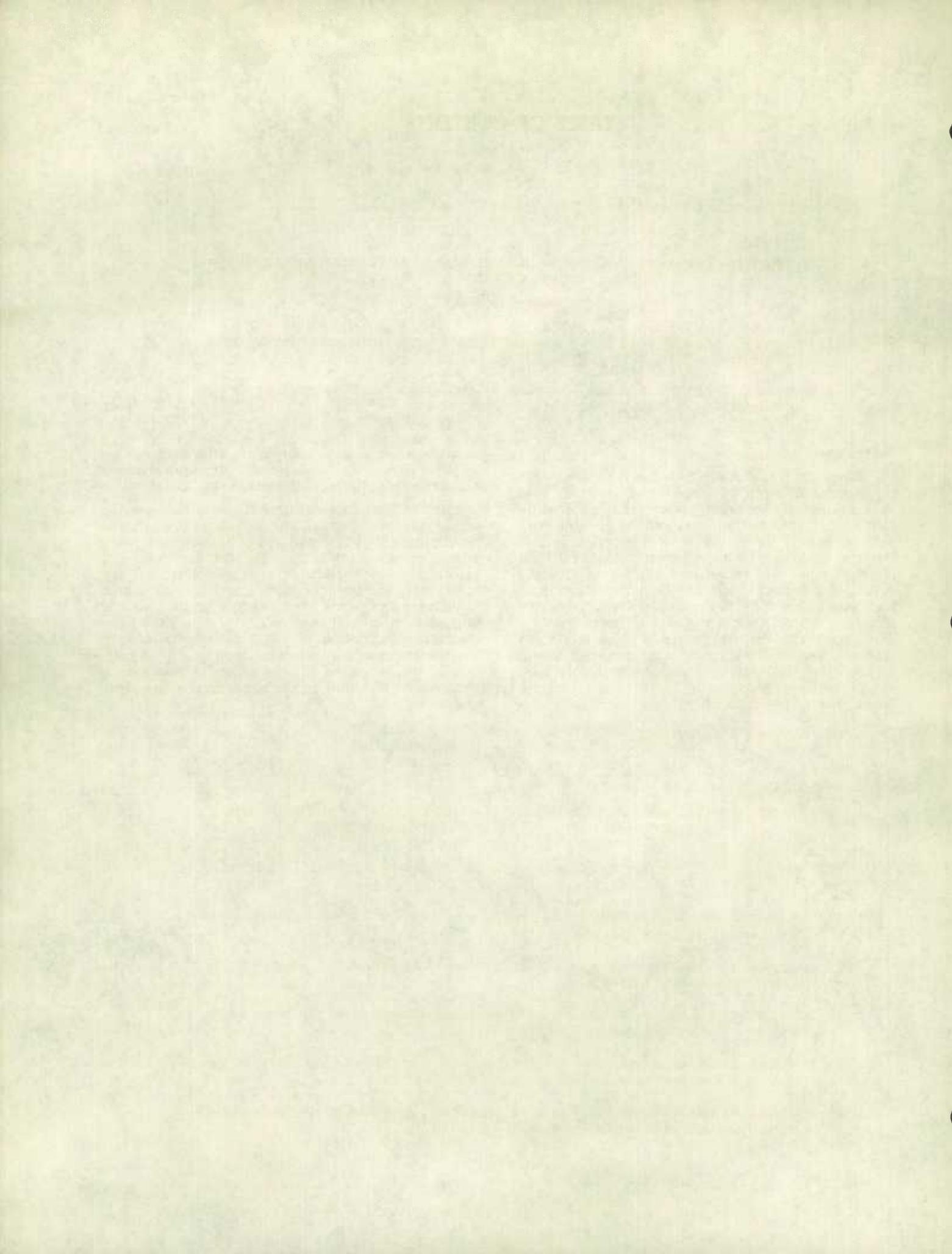
<sup>1</sup> To arrive at the National Accounts concept of "gross domestic product at factor cost", it would be necessary to subtract also the cost of advertising, insurance and other business costs which are not collected in the annual Census of Manufactures. Value added figures for the primary industries, manufacturing and construction are published in D.B.S. publication 61-202, Survey of Production.

### **Short Forms**

Since 1949, in order to ease the reporting burden for smaller firms, a one-page short form has been used asking only for certain principal items of shipments. For purposes of publication, missing data were estimated on the basis of appropriate ratios. For the 1959 and 1960 censuses the general limit for short forms was raised from \$50,000 to \$100,000 value of shipments and a new intermediate form was used. This form is a shortened version of the long form in that some of the general questions were pared down and the detailed lists of materials and products were limited to the more important items. The general limits for firms in this category were set at between \$100,000-\$500,000 value of shipments, but in the case of both the short and inter-

mediate forms there are lower cut-offs for a number of industries in which the smaller firms account for a larger share of total shipments.

In the 1961 Census, in addition to the question on shipments of goods of own manufacture, questions on employment and payroll and on total revenue were added on all short forms. The other elements of principal statistics, viz. value of materials, fuel and electricity, and inventories, are generally estimated by using ratios based on the change in the value of shipments from year to year. This is to permit the complete compilation of basic industry statistics by industry and by geographic location. The proportion of the estimated data is generally less than 5 per cent of the total in each category of principal statistics.



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# MANUFACTURING INDUSTRIES OF CANADA

## TYPE OF OWNERSHIP AND SIZE OF ESTABLISHMENT ENGAGED IN MANUFACTURING IN CANADA

1961

### CHANGES IN CLASSIFICATION AND CONCEPT

The statistics contained in the 1960 report reflected the implementation of the revised Standard Industrial Classification which provides for a breakdown of the manufacturing universe into 140 industries arranged in 20 major groups. This compared with 135 industries in 17 major groups in the old classification system which was used in the compilations for the years 1949 to 1959 inclusive. The revised classification incorporates changes considered desirable on the basis of experience in using the earlier classification as well as those which take account of changes in the structure of Canadian industries associated with the rapid developments of the past decade.

The revised classification introduced in last year's report brought about substantial changes in a number of industries because of the shifting of establishments from one industry to another, or because of regrouping of establishments into different industry classes. Many industries remained substantially unchanged. A description of the principal changes was given in the 1960 report. In order to provide comparability of data for recent years, the 1960 report also contained principal statistics on the revised basis for major industry groups of the new classification and totals by province for years back to 1957.

The present report for 1961 reflects a conceptual change which will result in an additional break in continuity. This change is an essential part of a programme aimed at improving the quality and consistency of industry statistics while at the same time facilitating reporting of the data. The differences in the 1961 statistics are the result of a change in the definition of the reporting unit (establishment) in the Census of Manufactures. The new definition, together with the principal changes that resulted from its implementation, is described under "Establishment" in the Explanatory Notes at the beginning of this report. Where continuity of industry statistics was affected by these changes, adjustments to the data were made back to 1957 in order to maintain continuity of the series for recent years. The statistics in this report thus supersede those contained in the 1960 publication for the period 1957-60 and reflect both the change in classification implemented in the 1960 census and the change in concept introduced in the 1961 census.

In addition to the changes described in the Explanatory Notes and other changes in valuation, it should be noted that the two new industries—Poultry Processors and Dental Laboratories—introduced for the first time in the 1960 compilations, (see reconciliation table on page 10 of the 1960 report) were removed from the statistics contained in this report in order to provide comparability over the whole period 1957-61. These industries were included in the 1960 and 1961 censuses in accordance with the revised Standard Industrial Classification but did not represent "new" production. They will be re-introduced in the revised 1961 statistics to be released in the 1962 Census of Manufactures reports and will form part of the regular compilations thereafter. Two other groups of establishments that were surveyed for the first time in the 1960 census were treated in the same manner—book publishers (part of the Publishing Only industry) and electro-plating establishments (part of the Metal Stamping, Pressing and Coating industry). These also represented a break in continuity in the statistics of the industries involved and necessitated adjustments to the 1960 data.

In order to indicate the magnitude of all the changes described above resulting from the introduction of the new concept in the 1961 census, the following table shows the original and revised figures for 1960 for number of establishments and value of shipments at the provincial and major industry group levels. Since the 1961 Census of Manufactures was collected and compiled on the basis of the new concept only, no figures are, therefore, available to show what the results for 1961 would have been had they also been compiled on the old basis. For this reason the comparisons between the results on the old and new concepts can only be made for the years 1957-1960 which are available on both basis.

Some of the major differences in the industry group series result from the following adjustments:

In the case of the Food and Beverage Industries, the difference of \$212 million resulted mainly from the removal of the Poultry Processors industry from the 1960 compilations, as described earlier (\$119 million) and the transfer of several hundred feed reports from the manufacturing universe to

non-manufacturing industries. Most of the feed establishments were found to be principally engaged in trade and, in line with the new establishment concept (see Explanatory Notes), were removed from the basic manufacturing industry statistics.

The difference of \$61 million in the Wood Industries total resulted mainly from the transfer of a large number of sawmills out of manufacturing to other industries and a change from a value of production basis (lumber sawn by contract was given full value) to a value of shipments basis (revenue only for contract sawing). Another reason was the consolidation of reports in the same area for the same company into a combined report where company records do not permit satisfactory reporting of different operations, such as sawmilling and planing, in separate questionnaires as was the practice in the past.

In the Petroleum and Coal Products industry the main factor in the difference of \$48 million in the value of shipments was the treatment of prod-

ucts made for own use (mostly fuel oil) in petroleum refineries. Previously, these products were valued and added to the value of products made for sale and also included as part of fuels consumed, thus inflating the value of both inputs and outputs of the industry. In the new approach, such products made for internal use are removed from the compilations so that the shipments from each establishment will reflect outward movement of goods.

The difference of \$27 million in the Miscellaneous Manufacturing Industries is accounted for partly by the removal from the 1960 figures of Dental Laboratories (\$12 million) as described earlier.

The differences of \$20 million in both the Printing and Publishing and Metal Fabricating industries are principally the result of removing book publishers and electroplating establishments (\$16 million and \$14 million, respectively) from the 1960 statistics as noted above.

	Number of establishments			Selling value of factory shipments, 1960		
	Original <sup>1</sup>	Revised <sup>2</sup>	Difference	Original <sup>1</sup>	Revised <sup>2</sup>	Difference
number				dollars		
<b>Provinces:</b>						
Newfoundland .....	635	396	- 239	129, 284, 578	126, 980, 575	- 2, 304, 003
Prince Edward Island .....	184	154	- 30	30, 231, 361	28, 414, 952	- 1, 816, 409
Nova Scotia .....	1, 278	1, 039	- 239	406, 182, 088	387, 868, 633	- 18, 313, 455
New Brunswick .....	901	768	- 133	377, 110, 146	369, 107, 808	- 8, 002, 338
Quebec .....	11, 961	11, 093	- 868	7, 206, 096, 003	7, 075, 504, 794	- 130, 591, 209
Ontario .....	13, 387	12, 090	- 1, 297	11, 685, 675, 652	11, 479, 327, 327	- 206, 348, 325
Manitoba .....	1, 592	1, 414	- 178	738, 457, 346	711, 218, 538	- 27, 238, 808
Saskatchewan .....	887	682	- 205	344, 773, 261	329, 944, 928	- 14, 828, 333
Alberta .....	1, 848	1, 586	- 262	889, 657, 800	859, 966, 254	- 29, 691, 546
British Columbia .....	3, 995	3, 616	- 379	1, 936, 917, 630	1, 908, 542, 596	- 28, 375, 034
Yukon and Northwest Territories .....	14	14		3, 071, 218	2, 927, 723	- 143, 495
<b>Canada</b> .....	<b>36, 682</b>	<b>32, 852</b>	<b>- 3, 830</b>	<b>23, 747, 457, 083</b>	<b>23, 279, 804, 128</b>	<b>- 467, 652, 955</b>
<b>Industry groups (Revised Classification):</b>						
Food and beverage industries .....	8, 488	7, 598	- 890	4, 880, 293, 652	4, 668, 363, 133	- 211, 930, 519
Tobacco products industries .....	40	39	- 1	334, 413, 635	334, 369, 583	- 44, 052
Rubber industries .....	92	89	- 3	323, 053, 118	328, 459, 312	+ 5, 406, 194
Leather industries .....	608	580	- 28	268, 114, 309	265, 667, 310	- 2, 446, 999
Textile industries .....	924	886	- 38	810, 522, 933	795, 930, 026	- 14, 592, 907
Knitting mills .....	362	356	- 6	198, 159, 994	199, 566, 156	+ 1, 406, 162
Clothing industries .....	2, 391	2, 306	- 85	770, 468, 489	762, 967, 070	- 7, 501, 419
Wood industries .....	7, 490	5, 730	- 1, 760	1, 068, 041, 527	1, 007, 333, 001	- 60, 708, 526
Furniture and fixture industries .....	2, 099	2, 070	- 29	347, 980, 824	341, 989, 146	- 5, 991, 678
Paper and allied industries .....	581	565	- 16	2, 128, 107, 197	2, 125, 894, 577	- 2, 212, 520
Printing, publishing and allied industries	3, 462	3, 410	- 52	865, 930, 729	845, 827, 676	- 20, 103, 053
Primary metal industries .....	418	404	- 14	2, 742, 520, 031	2, 728, 773, 897	- 13, 746, 134
Metal fabricating industries .....	2, 896	2, 756	- 140	1, 432, 904, 803	1, 412, 484, 773	- 20, 420, 030
Machinery industries .....	533	519	- 14	642, 458, 967	637, 673, 848	- 4, 785, 119
Transportation equipment industries .....	687	677	- 10	2, 000, 689, 246	1, 999, 758, 033	- 931, 213
Electrical products industries .....	548	536	- 12	1, 175, 966, 233	1, 165, 736, 538	- 10, 229, 695
Non-metallic mineral products .....	1, 331	1, 296	- 35	647, 461, 580	639, 089, 796	- 8, 371, 784
Petroleum and coal products .....	96	91	- 5	1, 197, 967, 758	1, 150, 421, 636	- 47, 546, 122
Chemical and chemical products .....	1, 143	1, 063	- 80	1, 373, 466, 548	1, 357, 688, 488	- 15, 778, 060
Miscellaneous manufacturing industries ..	2, 493	1, 881	- 612	538, 935, 510	511, 810, 029	- 27, 125, 481

<sup>1</sup> As published in the 1960 report.

<sup>2</sup> As revised in the present (1961) report.

## PART I—TYPE OF OWNERSHIP OF THE MANUFACTURING INDUSTRIES OF CANADA

On the basis of type of ownership, establishments that were incorporated companies or branches of incorporated companies in 1961 outnumbered for the first time those of the three other types of ownership combined. The trend towards the increasing proportion of the total occupied by incorporated companies has continued almost without interruption since these data were first compiled in 1946. At that time, incorporated companies accounted for only one-third, and individual ownership for almost one-half, of the total. Neither the 1946 nor 1961 proportions, however, are entirely comparable with those of other years. The 1946 data exclude the fish-curing and packing industry, and the 1961 data are based on the revised Standard Industrial Classifica-

tion and the new establishment concept. Implementation of the latter concept removed from the manufacturing sector those establishments not primarily engaged in manufacturing and, as many of these were small establishments, the majority of which are usually not incorporated, the net effect of their removal was a partially artificial increase in the proportion of incorporated companies between 1960 and 1961. The growth in relative importance of incorporated companies from 33.4 per cent of the total number of establishments in 1946 to 54.0 in 1961 was accompanied by declines in the proportions occupied by individual ownerships from 47.3 to 34.4, by partnerships from 16.0 to 9.4, and by co-operatives from 3.3 to 2.2 percent during the same period.

**TABLE 1. Percentage Distribution of Establishments in the Manufacturing Industries  
by Type of Ownership 1946-61**

Year	Individual ownership	Partnerships	Incorporated companies	Co-operatives	per cent
1946 (estimated) .....	47.3	16.0	33.4	3.3	
1947 .....	46.4	16.1	34.3	3.2	
1948 .....	46.2	16.4	34.4	3.0	
1949 .....	46.0	15.8	35.3	2.9	
1950 .....	45.6	15.0	36.3	3.1	
1951 .....	44.6	15.5	36.9	3.0	
1952 .....	44.9	15.4	36.9	2.8	
1953 .....	44.4	14.8	38.2	2.6	
1954 .....	43.6	14.3	39.5	2.6	
1955 .....	42.7	13.6	41.1	2.6	
1956 .....	41.4	12.7	43.4	2.5	
1957 .....	40.6	12.0	44.9	2.5	
1958 .....	39.2	11.1	47.1	2.6	
1959 .....	38.4	10.8	48.2	2.6	
1960 .....	37.7	10.3	49.5	2.5	
1961 <sup>1</sup> .....	34.4	9.4	54.0	2.2	

<sup>1</sup> Not exactly comparable with previous years because of introduction of the revised Standard Industrial Classification and the New Establishment Concept, see text above and "Explanatory Notes".

As is to be expected, the smaller establishments, regardless of the type of products manufactured, are operated mainly under individual ownership or partnerships. Industries conducted on a small scale usually contain a large number of establishments in this category, the percentage decreasing as the scale of operation increases.

Of the 11,160 establishments with shipments of under \$25,000, 74.8 p.c. were individual ownership, 12.6 p.c. partnerships, 12.2 p.c. incorporated companies and 0.4 p.c. co-operatives. With the increase in size the importance of individual ownership as well as that of partnerships declines. In the case of incorporated companies, however, the opposite is true. As the size increases their numerical importance increases as the following table shows.

TABLE 2. Percentage Distribution of Establishments in the Manufacturing Industries by Type of Ownership and Selling Value of Factory Shipments, 1961<sup>1</sup>

	Under \$25,000	\$25,000 to \$99,999	\$100,000 to \$499,999	\$500,000 and over
per cent				
Establishments:				
Individual ownership .....	74.8	41.4	9.7	0.6
Partnerships .....	12.6	15.6	5.9	0.9
Incorporated companies .....	12.2	41.0	79.7	96.4
Co-operatives .....	0.4	2.0	4.7	2.1
<b>Totals</b> .....	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>
Employees:				
Individual ownership .....	68.5	36.0	5.8	0.2
Partnerships .....	15.6	15.1	4.8	0.3
Incorporated companies .....	15.6	47.7	87.6	98.8
Co-operatives .....	0.3	1.2	1.8	0.7
<b>Totals</b> .....	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>
Factory shipments:				
Individual ownership .....	70.1	37.0	7.0	0.2
Partnerships .....	14.3	14.9	4.8	0.2
Incorporated companies .....	15.1	45.6	83.6	98.4
Co-operatives .....	0.5	2.5	4.6	1.2
<b>Totals</b> .....	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>	<b>100.0</b>

<sup>1</sup> See footnote 1 Table 1.

The extent of incorporation shows considerable variation within industrial groups, ranging from 34.3 per cent in the wood industries to 95.6 per cent in the petroleum and coal products industries in 1961. Individual ownership ranged from 4.4 per cent in the petroleum and coal products industries to 53.6 per cent in the furniture and fixture industries. Partnerships had their highest proportion, 12.5 per cent of the total, in the wood industries, and co-operatives, 9.7 per cent, in the foods and beverages industries.

On the basis of employment provided, incorporated companies are by a wide margin the most important factor in the employment field. Although

accounting for only 54.0 per cent of the number of establishments, this group provided 93.5 per cent of the employment. Comparable percentages for the other groups were: individual ownership, 34.4 and 3.7; partnerships, 9.4 and 1.9; and co-operatives, 2.2 and 0.9. Within industrial groups, the proportion of total employment provided by incorporated companies ranged from 84.0 per cent in the wood industries to 99.8 in the electrical production industries, with such companies providing 95.0 per cent or more of the employment in 13 of the 20 groups. On a provincial basis, incorporated companies provided employment ranging from 73.9 per cent of the total in Prince Edward Island to 95.6 per cent in Ontario.

TABLE 3. Percentage Distribution of Establishments in the Manufacturing Industries  
by Type of Ownership, Province and Industrial Group, 1961<sup>1</sup>

Province or industrial group	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
per cent					
Province					
Newfoundland .....	39.3	22.5	38.2	—	100.0
Prince Edward Island.....	46.2	14.7	34.0	5.1	100.0
Nova Scotia .....	43.5	10.2	44.0	2.3	100.0
New Brunswick .....	41.0	8.6	48.4	2.0	100.0
Quebec .....	40.7	8.2	47.4	3.7	100.0
Ontario .....	29.3	9.8	59.6	1.3	100.0
Manitoba .....	34.3	10.1	53.7	1.9	100.0
Saskatchewan .....	38.2	9.6	45.2	7.0	100.0
Alberta .....	30.3	10.5	55.8	3.4	100.0
British Columbia.....	28.5	9.8	60.9	0.8	100.0
Yukon and Northwest Territories .....	30.8	—	69.2	—	100.0
<b>Canada .....</b>	<b>34.4</b>	<b>9.4</b>	<b>54.0</b>	<b>2.2</b>	<b>100.0</b>
Industrial group					
Food and beverage industries .....	39.9	9.9	40.5	9.7	100.0
Tobacco products industries .....	10.5	<sup>2</sup>	81.6	7.9	100.0
Rubber industries .....	9.7	<sup>2</sup>	90.3	—	100.0
Leather industries .....	21.8	6.5	71.7	—	100.0
Textile industries .....	24.2	9.7	66.1	<sup>3</sup>	100.0
Knitting mills .....	12.0	6.7	81.3	<sup>3</sup>	100.0
Clothing industries .....	23.5	11.0	65.5	—	100.0
Wood industries .....	53.0	12.5	34.3	0.2	100.0
Furniture and fixture industries .....	53.6	11.1	35.3	<sup>3</sup>	100.0
Paper and allied industries .....	5.8	2.5	91.7	—	100.0
Printing, publishing and allied industries .....	36.6	9.9	53.3	0.2	100.0
Primary metal industries .....	12.0	7.0	81.0	—	100.0
Metal fabricating (except machinery and transportation equipment industries).....	25.3	9.0	65.6	0.1	100.0
Machinery industries (except electrical machinery).....	7.0	3.1	89.9	<sup>3</sup>	100.0
Transportation equipment industries .....	24.1	9.0	66.9	—	100.0
Electrical products industries .....	4.9	1.1	94.0	—	100.0
Non-metallic mineral products industries .....	25.2	7.9	66.9	<sup>3</sup>	100.0
Petroleum and coal products industries .....	4.4	<sup>2</sup>	95.6	<sup>3</sup>	100.0
Chemical and chemical products industries .....	11.6	2.9	85.0	0.5	100.0
Miscellaneous manufacturing industries .....	32.0	9.1	58.9	<sup>3</sup>	100.0

<sup>1</sup> See footnote 1, Table 1.<sup>2</sup> Included with individual ownership.<sup>3</sup> Included with incorporated companies.

**TABLE 4. Percentage Distribution of Employment in the Manufacturing Industries by Type of Ownership of Establishment, Province and Industrial Group, 1961<sup>1</sup>**

Province or industrial group	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
per cent					
Province					
Newfoundland .....	2.7	1.9	95.4	—	100.0
Prince Edward Island .....	13.1	6.7	73.9	6.3	100.0
Nova Scotia .....	6.8	1.9	89.3	2.0	100.0
New Brunswick .....	5.7	2.3	90.4	1.6	100.0
Quebec .....	5.0	2.1	92.0	0.9	100.0
Ontario .....	2.5	1.6	95.6	0.3	100.0
Manitoba .....	3.7	2.0	93.0	1.3	100.0
Saskatchewan .....	6.9	2.9	78.3	11.9	100.0
Alberta .....	4.6	2.3	90.8	2.3	100.0
British Columbia .....	3.3	1.7	93.2	1.8	100.0
Yukon and Northwest Territories .....	14.5	—	85.5	—	100.0
<b>Canada</b> .....	<b>3.7</b>	<b>1.9</b>	<b>93.5</b>	<b>0.9</b>	<b>100.0</b>
Industrial group					
Food and beverage industries .....	7.2	2.8	85.1	4.9	100.0
Tobacco products industries .....	0.8	<sup>2</sup>	97.9	1.3	100.0
Rubber industries .....	0.3	<sup>2</sup>	99.7	—	100.0
Leather industries .....	3.6	1.3	95.1	—	100.0
Textile industries .....	2.0	1.3	96.7	<sup>3</sup>	100.0
Knitting mills .....	2.4	1.7	95.9	<sup>3</sup>	100.0
Clothing industries .....	6.3	5.9	87.8	—	100.0
Wood industries .....	11.5	4.1	84.0	0.4	100.0
Furniture and fixture industries .....	10.0	4.3	85.7	<sup>3</sup>	100.0
Paper and allied industries .....	0.2	0.1	99.7	—	100.0
Printing, publishing and allied industries .....	6.3	2.6	90.6	0.5	100.0
Primary metal industries .....	0.3	0.3	99.4	—	100.0
Metal fabricating (except machinery and transportation equipment industries) .....	3.0	1.9	94.8	0.3	100.0
Machinery industries (except electrical machinery) .....	0.4	0.5	99.1	<sup>3</sup>	100.0
Transportation equipment industries .....	0.5	0.3	99.2	—	100.0
Electrical products industries .....	0.1	0.1	99.8	—	100.0
Non-metallic mineral products industries .....	2.9	1.8	95.3	<sup>3</sup>	100.0
Petroleum and coal products industries .....	2.2	<sup>2</sup>	97.8	<sup>3</sup>	100.0
Chemical and chemical products industries .....	0.6	0.3	99.0	0.1	100.0
Miscellaneous manufacturing industries .....	4.6	2.5	92.9	<sup>3</sup>	100.0

<sup>1</sup> See footnote 1 Table 1.

<sup>2</sup> Included with individual ownership.

<sup>3</sup> Included with incorporated companies.

TABLE 5. Percentage Distribution of Employment in the Forty Leading Industries  
by Type of Ownership of Establishment, 1961<sup>1</sup>

Basis: Revised Standard Industrial Classification and New Establishment Concept

No.	Industries	Individual ownership	Partnerships	Incorporated companies	Co-operatives	Total
per cent						
1	Pulp and paper mills .....	—	2	100.0	—	100.0
2	Smelting and refining .....	—	—	100.0	—	100.0
3	Petroleum refining .....	—	—	100.0	2	100.0
4	Slaughtering and meat packing plants.....	1.3	0.8	96.0	1.9	100.0
5	Motor vehicle manufacturers .....	—	—	100.0	—	100.0
6	Iron and steel mills .....	—	—	100.0	—	100.0
7	Sawmills (except shingle mills) .....	16.0	5.6	78.0	0.4	100.0
8	Manufacturers of industrial chemicals .....	—	2	100.0	—	100.0
9	Pasteurizing plants .....	5.6	3.6	79.6	11.2	100.0
10	Miscellaneous food manufacturers .....	1.1	0.6	98.3	—	100.0
11	Miscellaneous machinery and equipment manufacturers .....	0.5	0.5	99.0	—	100.0
12	Metal stamping, pressing and coating industry .....	1.7	1.3	97.0	3	100.0
13	Printing and publishing .....	4.0	1.0	95.0	2	100.0
14	Bakeries .....	21.6	6.7	71.4	0.3	100.0
15	Motor vehicle parts and accessories manufacturers .....	0.1	0.3	99.6	—	100.0
16	Aircraft and parts manufacturers .....	0.1	—	99.9	—	100.0
17	Fruit and vegetable canners and preservers .....	3.0	1.5	94.7	0.8	100.0
18	Butter and cheese plants .....	12.7	3.8	43.2	40.3	100.0
19	Feed manufacturers .....	14.4	4.7	57.1	23.8	100.0
20	Men's clothing factories .....	2.3	4.1	93.6	—	100.0
21	Women's clothing factories .....	2.5	5.3	92.2	—	100.0
22	Breweries .....	—	—	100.0	—	100.0
23	Communications equipment manufacturers .....	0.2	3	99.8	—	100.0
24	Synthetic textile mills .....	2	—	100.0	—	100.0
25	Cotton yarn and cloth mills .....	0.1	3	99.9	—	100.0
26	Sash and door and planing mills (excluding hardwood flooring) .....	11.4	3.9	84.7	2	100.0
27	Printing and bookbinding .....	11.0	5.3	82.1	1.6	100.0
28	Tobacco products manufacturers .....	0.9	3	99.1	—	100.0
29	Wire and wire products manufacturers .....	1.5	1.1	97.4	—	100.0
30	Flour mills .....	0.8	0.9	98.3	2	100.0
31	Miscellaneous metal fabricating industries .....	1.3	1.4	97.3	—	100.0
32	Manufacturers of electrical industrial equipment .....	0.1	3	99.9	—	100.0
33	Fabricated structural metal industry .....	—	2	100.0	—	100.0
34	Manufacturers of major appliances (electric and non-electric) .....	—	—	100.0	—	100.0
35	Household furniture industry .....	13.1	5.3	81.6	2	100.0
36	Other paper converters .....	0.5	0.5	99.0	—	100.0
37	Railroad rolling stock industry .....	—	—	100.0	—	100.0
38	Rubber tire and tube manufacturers .....	—	—	100.0	—	100.0
39	Shoe factories .....	3.1	0.7	96.2	—	100.0
40	Soft drink manufacturers .....	5.0	3.6	91.4	—	100.0

<sup>1</sup> See footnote 1 Table 1.

<sup>2</sup> Included with incorporated companies.

<sup>3</sup> Included with individual ownership.

## MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1961

Table 6. Principal Statistics for Canada and each Province, classified on the Basis of Type of Ownership, 1961

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>CANADA</b>						
INDIVIDUAL OWNERSHIP	11160	46798	118172562	9764608	222820167	425309721
PARTNERSHIPS	3058	23516	65952002	4527970	118811580	231381173
INCORPORATED COMPANIES	17439	1183647	5010958170	495485228	12499597272	23220760678
COOPERATIVES	758	10985	36364235	5696949	266478957	365843377
<b>TOTALS</b>	<b>32415</b>	<b>1264946</b>	<b>5231446969</b>	<b>515384755</b>	<b>13127707976</b>	<b>24243294949</b>
<b>NEWFOUNDLAND</b>						
INDIVIDUAL OWNERSHIP	133	271	498669	34947	632245	1363217
PARTNERSHIPS	76	184	382654	20713	503292	953271
INCORPORATED COMPANIES	129	9441	35088482	7008384	59493331	134907721
<b>TOTALS</b>	<b>338</b>	<b>9896</b>	<b>35969805</b>	<b>7064044</b>	<b>60628868</b>	<b>137224209</b>
<b>PRINCE EDWARD ISLAND</b>						
INDIVIDUAL OWNERSHIP	72	226	362369	54119	970287	1565912
PARTNERSHIPS	23	116	237914	22267	454558	856967
INCORPORATED COMPANIES	53	1273	3446407	369587	18499301	26021443
COOPERATIVES	8	109	160784	17045	1266912	1596717
<b>TOTALS</b>	<b>156</b>	<b>1724</b>	<b>4207474</b>	<b>463018</b>	<b>21191058</b>	<b>30041039</b>
<b>NOVA SCOTIA</b>						
INDIVIDUAL OWNERSHIP	436	1815	3338696	360531	6708684	12362717
PARTNERSHIPS	102	500	928760	99464	2192663	4116689
INCORPORATED COMPANIES	441	23941	83267121	9378130	190077436	349186868
COOPERATIVES	23	545	1384679	173501	7484704	9640626
<b>TOTALS</b>	<b>1002</b>	<b>26801</b>	<b>88919256</b>	<b>10011626</b>	<b>206463487</b>	<b>375306900</b>
<b>NEW BRUNSWICK</b>						
INDIVIDUAL OWNERSHIP	290	1281	2353415	341276	6468117	10671197
PARTNERSHIPS	61	527	1071247	109799	3132701	5041254
INCORPORATED COMPANIES	343	20282	69532059	14785452	205119164	371291127
COOPERATIVES	14	353	935647	178879	8330746	10453117
<b>TOTALS</b>	<b>708</b>	<b>22443</b>	<b>73892368</b>	<b>15415406</b>	<b>223050728</b>	<b>397456695</b>
<b>QUEBEC</b>						
INDIVIDUAL OWNERSHIP	4464	21239	51054238	3881945	107657710	196879628
PARTNERSHIPS	896	9062	24619610	1448720	41577513	83865715
INCORPORATED COMPANIES	5189	389852	1541093524	150031926	3732505889	6921938799
COOPERATIVES	406	3576	9804817	1773369	100678436	124573520
<b>TOTALS</b>	<b>10955</b>	<b>423729</b>	<b>1626572189</b>	<b>157135960</b>	<b>3982419548</b>	<b>7327257662</b>
<b>ONTARIO</b>						
INDIVIDUAL OWNERSHIP	3542	14639	41423089	3362641	75089572	146113914
PARTNERSHIPS	1184	9451	28556315	1858255	53781685	101764521
INCORPORATED COMPANIES	7203	565542	2521229066	230425547	6157254492	11645533889
COOPERATIVES	152	1783	6199779	1063088	51167070	63917229
<b>TOTALS</b>	<b>12081</b>	<b>591415</b>	<b>2597408249</b>	<b>236709531</b>	<b>6337292819</b>	<b>11957329553</b>

MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1961

Table 6. Principal Statistics for Canada and each Province, classified on the Basis of Type of Ownership, 1961 —concluded

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	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>MANITOBA</b>						
INDIVIDUAL OWNERSHIP	485	1536	3966541	327471	6687035	13076368
PARTNERSHIPS	144	819	2338736	171516	4275696	8152696
INCORPORATED COMPANIES	760	38310	149337296	15496556	417320753	731727816
COOPERATIVES	27	547	1659787	248424	13156838	16937759
<b>TOTALS</b>	<b>1416</b>	<b>41212</b>	<b>157302360</b>	<b>16243967</b>	<b>441440322</b>	<b>769894639</b>
<b>SASKATCHEWAN</b>						
INDIVIDUAL OWNERSHIP	258	835	2100015	208273	2119455	5477400
PARTNERSHIPS	65	356	918898	107666	1895958	3534946
INCORPORATED COMPANIES	305	9510	39958462	6359827	173520467	279498815
COOPERATIVES	47	1448	5970387	984646	41279342	55921042
<b>TOTALS</b>	<b>675</b>	<b>12149</b>	<b>48947762</b>	<b>7660412</b>	<b>218815222</b>	<b>344432203</b>
<b>ALBERTA</b>						
INDIVIDUAL OWNERSHIP	476	1726	4536145	400036	5804075	13316366
PARTNERSHIPS	164	870	2412137	266544	4583485	9096110
INCORPORATED COMPANIES	876	34444	147482630	16258356	533129488	881060809
COOPERATIVES	53	881	2917572	346559	25215813	30353191
<b>TOTALS</b>	<b>1569</b>	<b>37921</b>	<b>157348484</b>	<b>17271495</b>	<b>568732861</b>	<b>933826476</b>
<b>BRITISH COLUMBIA</b>						
INDIVIDUAL OWNERSHIP	1000	3210	8473200	788388	10639434	24340172
PARTNERSHIPS	343	1631	4485731	423026	6414029	13999004
INCORPORATED COMPANIES	2132	90944	419931363	45339781	1010265166	1876485735
COOPERATIVES	27	1733	7307482	806376	37754378	52266527
<b>TOTALS</b>	<b>3502</b>	<b>97518</b>	<b>440197776</b>	<b>47357571</b>	<b>1065073007</b>	<b>1967091438</b>
<b>YUKON AND N.W.T.</b>						
INDIVIDUAL OWNERSHIP	4	20	66185	4981	43553	142830
INCORPORATED COMPANIES	9	118	615061	46744	2556503	3291305
<b>TOTALS</b>	<b>13</b>	<b>138</b>	<b>681246</b>	<b>51725</b>	<b>2600056</b>	<b>3434135</b>

## MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1961

Table 7. Principal Statistics by Major Industrial Groups, classified on the Basis of Type of Ownership, 1961

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>FOODS AND BEVERAGES</b>						
INDIVIDUAL OWNERSHIP	2973	13506	31434991	4779306	118454286	178256049
PARTNERSHIPS	734	5348	13799713	1941602	47497244	74459645
INCORPORATED COMPANIES	3016	160675	612822276	58538671	2722983641	4328296114
COOPERATIVES	721	9326	29938993	4966484	259738017	324422520
<b>TOTALS</b>	<b>7444</b>	<b>188855</b>	<b>687995973</b>	<b>70226063</b>	<b>3148673188</b>	<b>4905434328</b>
<b>TOBACCO PRODUCTS</b>						
INCORPORATED COMPANIES	31	9242	38697299	1004297	203523884	332435376
COOPERATIVES	3	129	284269	24135	1561206	2108599
OTHER OWNERSHIP	4	71	172310	6770	212015	439261
<b>TOTALS</b>	<b>38</b>	<b>9442</b>	<b>39153878</b>	<b>1035202</b>	<b>205297105</b>	<b>334983236</b>
<b>RUBBER</b>						
INCORPORATED COMPANIES	84	18810	81895319	5269680	148606327	330849974
OTHER OWNERSHIP	9	50	108466	6367	77627	284739
<b>TOTALS</b>	<b>93</b>	<b>18860</b>	<b>82003785</b>	<b>5276047</b>	<b>148683954</b>	<b>331134713</b>
<b>LEATHER</b>						
INDIVIDUAL OWNERSHIP	121	1140	2992189	64757	4546176	9125809
PARTNERSHIPS	36	405	1061069	21615	1530313	3253899
INCORPORATED COMPANIES	398	29868	85520985	2187614	145329980	278688015
<b>TOTALS</b>	<b>555</b>	<b>31413</b>	<b>89574243</b>	<b>2273986</b>	<b>151406469</b>	<b>291068523</b>
<b>TEXTILES</b>						
INDIVIDUAL OWNERSHIP	214	1244	2952962	124175	3423957	8135300
PARTNERSHIPS	85	791	2014531	84434	2694749	6009271
INCORPORATED COMPANIES	584	60509	207590296	14904746	461882343	861143129
<b>TOTALS</b>	<b>883</b>	<b>62544</b>	<b>212557789</b>	<b>15113355</b>	<b>468001049</b>	<b>875287700</b>
<b>KNITTING MILLS</b>						
INDIVIDUAL OWNERSHIP	43	506	1144293	41327	2686644	4843133
PARTNERSHIPS	24	365	857140	16081	2060082	3444452
INCORPORATED COMPANIES	291	20588	55467949	1869516	112615241	211008393
<b>TOTALS</b>	<b>358</b>	<b>21459</b>	<b>57469382</b>	<b>1926924</b>	<b>117361967</b>	<b>219295978</b>
<b>CLOTHING</b>						
INDIVIDUAL OWNERSHIP	541	5517	11945842	226871	14253528	31615642
PARTNERSHIPS	256	5149	13793774	174083	19081019	39705709
INCORPORATED COMPANIES	1510	77062	208648863	2618006	394188833	730214140
<b>TOTALS</b>	<b>2307</b>	<b>87728</b>	<b>234388479</b>	<b>3018960</b>	<b>427523380</b>	<b>801535491</b>
<b>WOOD</b>						
INDIVIDUAL OWNERSHIP	2784	9227	19427716	2166923	31798397	65639263
PARTNERSHIPS	655	3271	7457459	792148	12435368	25516120
INCORPORATED COMPANIES	1803	67247	252399168	17284555	537920781	939491008
COOPERATIVES	9	297	1046361	95920	2638205	4697227
<b>TOTALS</b>	<b>3251</b>	<b>20042</b>	<b>280330704</b>	<b>20339546</b>	<b>584792751</b>	<b>1033343618</b>

MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1961

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Table 7. Principal Statistics by Major Industrial Groups, classified on the Basis of Type of Ownership, 1961 —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>FURNITURE AND FIXTURES</b>						
INDIVIDUAL OWNERSHIP	1 120	3 306	9 791 087	4 355 554	1 056 842 6	2 608 657 8
PARTNERSHIPS	232	1 430	4 493 871	1 711 117	751 358 1	1 446 459 6
INCORPORATED COMPANIES	737	2 841 7	9 816 071 5	3 300 310	1 565 531 13	3 215 109 31
TOTALS	2 049	3 315 3	11 244 567 3	3 906 981	1 746 351 20	3 620 621 05
<b>PAPER</b>						
INDIVIDUAL OWNERSHIP	33	191	5 194 01	2 120 8	1 177 561	2 080 749
PARTNERSHIPS	14	135	4 458 63	2 298 1	1 011 432	1 809 276
INCORPORATED COMPANIES	522	9 453 6	47 017 190 1	12 224 530 3	10 193 138 89	22 018 440 30
TOTALS	569	9 486 2	47 113 716 5	12 228 949 2	10 215 028 882	22 057 340 55
<b>PRINTING PUBLISHING IND</b>						
INDIVIDUAL OWNERSHIP	1 254	4 565	15 399 958	5 015 30	1 235 348 0	3 881 080 6
PARTNERSHIPS	340	1 924	6 744 690	1 816 69	511 622 1	1 599 948 8
INCORPORATED COMPANIES	1 827	6 593 5	30 432 183 9	5 838 074	2 572 607 44	81 459 588 5
COOPERATIVES	7	355	1 434 383	28 360	986 269	28 861 158
TOTALS	3 428	7 277 9	32 790 087 0	6 549 633	2 757 167 14	8 722 923 37
<b>PRIMARY METAL INDUSTRIES</b>						
INDIVIDUAL OWNERSHIP	49	264	6 997 10	6 149 3	741 989	18 968 96
PARTNERSHIPS	29	227	8 206 37	1 265 92	318 793 2	4 727 110
INCORPORATED COMPANIES	332	8 674 7	45 609 900 4	8 770 991 7	1 587 758 120	27 998 597 81
TOTALS	410	8 723 8	45 761 935 1	8 789 800 2	1 591 688 041	28 064 837 87
<b>METAL FABRICATING</b>						
INDIVIDUAL OWNERSHIP	723	2 812	8 998 953	5 526 51	917 155 8	2 348 507 9
PARTNERSHIPS	256	1 800	6 302 604	3 312 03	748 287 7	1 754 582 6
INCORPORATED COMPANIES	1 675	8 972 4	40 553 270 7	1 802 261 8	7 151 036 81	1 446 961 232
COOPERATIVES	5	275	1 061 680	5 319 8	2 642 010	4 698 708
TOTALS	2 859	9 461 1	42 191 594 4	1 895 967 0	7 344 001 26	1 492 690 845
<b>MACHINERY</b>						
INDIVIDUAL OWNERSHIP	38	172	5 643 31	2 772 2	6 268 53	1 643 538
PARTNERSHIPS	17	209	8 759 09	2 201 9	1 078 506	2 471 303
INCORPORATED COMPANIES	491	4 170 2	19 414 620 5	6 810 519	3 022 385 84	6 356 245 85
TOTALS	546	4 208 3	19 560 644 5	6 860 260	3 039 439 43	6 397 394 26
<b>TRANSPORTATION EQUIPMENT</b>						
INDIVIDUAL OWNERSHIP	162	549	1 483 118	756 33	1 474 647	3 843 045
PARTNERSHIPS	60	330	9 787 42	4 073 5	963 717	3 154 057
INCORPORATED COMPANIES	449	10 683 0	52 000 848 7	2 000 730 7	1 127 731 794	1 953 780 052
TOTALS	671	10 770 9	52 247 034 7	2 012 367 5	1 130 170 158	1 960 777 154
<b>ELECTRICAL PRODUCTS INDUS</b>						
INDIVIDUAL OWNERSHIP	26	118	2 821 27	2 902 6	6 641 12	1 155 681
PARTNERSHIPS	6	77	3 094 11	8 066	4 839 95	1 010 739
INCORPORATED COMPANIES	499	7 933 6	35 297 654 1	11 299 297	5 842 034 47	1 203 367 901
TOTALS	531	7 953 1	35 356 807 9	11 336 389	5 853 515 54	1 205 534 321

## MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1961

Table 7. Principal Statistics by Major Industrial Groups, classified on the Basis of Type of Ownership, 1961 —concluded

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>NON METALLIC MINERAL</b>						
INDIVIDUAL OWNERSHIP	326	1178	2999599	329327	3264219	8721926
PARTNERSHIPS	102	725	2107848	459184	2123391	6732139
INCORPORATED COMPANIES	864	38225	168979739	45712428	244728798	659558751
<b>TOTALS</b>	<b>1292</b>	<b>40128</b>	<b>174087186</b>	<b>46500939</b>	<b>250116408</b>	<b>675012816</b>
<b>PETROLEUM AND COAL</b>						
INCORPORATED COMPANIES	87	13748	83467355	10980137	907371128	1200777479
OTHER OWNERSHIP	4	305	1872509	371065	13259210	19416285
<b>TOTALS</b>	<b>91</b>	<b>14053</b>	<b>85339864</b>	<b>11351202</b>	<b>920630338</b>	<b>1220193764</b>
<b>CHEMICAL AND CHEMICAL PROD</b>						
INDIVIDUAL OWNERSHIP	124	298	848838	49685	1409228	2990333
PARTNERSHIPS	32	138	340268	23579	547461	1372824
INCORPORATED COMPANIES	911	51685	252641781	54600578	618134039	1425243591
COOPERATIVES	5	46	173406	19974	3853127	4271410
<b>TOTALS</b>	<b>1072</b>	<b>52167</b>	<b>254004293</b>	<b>54693816</b>	<b>623943855</b>	<b>1433878158</b>
<b>MISC MANUFACTURING IND</b>						
INDIVIDUAL OWNERSHIP	616	2121	6482587	264830	5966945	16397769
PARTNERSHIPS	177	1149	3427860	109728	3917923	9488651
INCORPORATED COMPANIES	1135	43019	161967072	5330055	253984106	548926174
<b>TOTALS</b>	<b>1928</b>	<b>46289</b>	<b>171877519</b>	<b>5704613</b>	<b>263868974</b>	<b>574812594</b>

## MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1961

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TABLE 8. Principal Statistics of the Forty Leading Industries of Canada

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
1 PULP AND PAPER INCORPORATED COMPANIES	125	65799	355171060	117083749	680167806	1634606001
TOTALS	125	65799	355171060	117083749	680167806	1634606001
2 SMELTING AND REFINING INCORPORATED COMPANIES	24	29290	155948335	49000322	891950994	1471048021
TOTALS	24	29290	155948335	49000322	891950994	1471048021
3 PETROLEUM REFINING INCORPORATED COMPANIES	44	13235	81516036	10820117	899836714	1184176374
TOTALS	44	13235	81516036	10820117	899836714	1184176374
4 SLAUGHTERING AND MEAT PACK INDIVIDUAL OWNERSHIP PARTNERSHIPS INCORPORATED COMPANIES COOPERATIVES	55 21 162 4	318 193 24093 471	740918 472789 109973181 1738357	104585 49203 6157916 190404	9533790 6873771 859171299 18243258	11280093 8062407 1040269025 21301623
TOTALS	242	25075	112925245	6502108	893822118	1080913148
5 MOTOR VEHICLES INCORPORATED COMPANIES	17	21673	120938513	5084684	603349583	870942359
TOTALS	17	21673	120938513	5084684	603349583	870942359
6 IRON AND STEEL MILLS INCORPORATED COMPANIES	42	34546	193111898	29734365	351346159	789271070
TOTALS	42	34546	193111898	29734365	351346159	789271070
7 SAWMILLS INDIVIDUAL OWNERSHIP PARTNERSHIPS INCORPORATED COMPANIES COOPERATIVES	1902 470 882 6	6563 2294 32097 180	12700833 4729755 126560819 708279	1613010 599385 9089974 78119	21589702 8890107 274285129 1473210	43894582 17616628 470084622 2994742
TOTALS	3260	41134	144699686	11380488	306238148	534590574
8 CHEMICALS INDUSTRIAL INCORPORATED COMPANIES	128	16191	89364320	42023369	182032101	476603231
TOTALS	128	16191	89364320	42023369	182032101	476603231

## MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1961

TABLE 8. Principal Statistics of the Forty Leading Industries of Canada —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>9 PASTEURIZING PLANTS</b>						
INDIVIDUAL OWNERSHIP	238	1218	3542665	685611	13035641	20581143
PARTNERSHIPS	87	774	2481653	425589	8371520	13236731
INCORPORATED COMPANIES	361	17245	68627931	6661040	211190079	328310944
COOPERATIVES	46	2441	9703280	925998	34423036	4948021
<b>TOTALS</b>	<b>732</b>	<b>21678</b>	<b>84355529</b>	<b>8698238</b>	<b>267020276</b>	<b>411616839</b>
<b>10 FOODS MISCELLANEOUS</b>						
INDIVIDUAL OWNERSHIP	32	125	312221	22845	777414	1423207
PARTNERSHIPS	16	62	164157	13849	597745	960003
INCORPORATED COMPANIES	219	10735	42618113	4400196	251398423	405795660
<b>TOTALS</b>	<b>267</b>	<b>10922</b>	<b>43094491</b>	<b>4436890</b>	<b>252773582</b>	<b>408178870</b>
<b>11 MACHINERY MISCELLANEOUS</b>						
INDIVIDUAL OWNERSHIP	24	126	432126	17317	378121	1123691
PARTNERSHIPS	12	144	614830	14467	840780	1872738
INCORPORATED COMPANIES	384	26340	121699253	4399837	177385088	387692810
<b>TOTALS</b>	<b>420</b>	<b>26610</b>	<b>122746209</b>	<b>4431621</b>	<b>178603989</b>	<b>390689239</b>
<b>12 METAL STAMP AND PRESS ETC</b>						
INDIVIDUAL OWNERSHIP	68	303	984059	63755	1697002	3209800
INCORPORATED COMPANIES	340	18032	83038111	3747977	199710513	367365091
OTHER OWNERSHIP	28	249	953119	49784	1892433	3756772
<b>TOTALS</b>	<b>436</b>	<b>18584</b>	<b>84975289</b>	<b>3861516</b>	<b>203300028</b>	<b>374352563</b>
<b>13 PRINTING AND PUBLISHING</b>						
INDIVIDUAL OWNERSHIP	253	1265	4363911	193706	2433021	10577816
PARTNERSHIPS	66	317	1032718	46613	441094	2097338
INCORPORATED COMPANIES	433	29699	142471386	2830742	91438043	357652561
<b>TOTALS</b>	<b>752</b>	<b>31281</b>	<b>147868015</b>	<b>3071061</b>	<b>94312158</b>	<b>370327715</b>
<b>14 BAKERIES</b>						
INDIVIDUAL OWNERSHIP	1694	7691	17994321	2162153	27668242	58393069
PARTNERSHIPS	321	2371	5088486	682312	8500331	18309390
INCORPORATED COMPANIES	506	25462	91515494	7972297	127966884	291964099
COOPERATIVES	8	113	354801	29674	473570	970698
<b>TOTALS</b>	<b>2529</b>	<b>35637</b>	<b>115753102</b>	<b>10846436</b>	<b>164609027</b>	<b>369637256</b>
<b>15 MOTOR VEHICLE PARTS</b>						
INDIVIDUAL OWNERSHIP	8	26	87182	3511	85639	226874
PARTNERSHIPS	4	62	243650	11230	243564	661730
INCORPORATED COMPANIES	114	20732	102671035	5371208	185665663	351890304
<b>TOTALS</b>	<b>126</b>	<b>20820</b>	<b>103001867</b>	<b>5385949</b>	<b>185994866</b>	<b>352778908</b>

## MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1961

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TABLE 8. Principal Statistics of the Forty Leading Industries of Canada --continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
16 AIRCRAFT AND PARTS						
INDIVIDUAL OWNERSHIP	5	21	73433	6998	50500	164243
INCORPORATED COMPANIES	75	28365	141856689	3009297	157794955	348080930
TOTALS	80	28386	141930122	3016295	157845455	348245173
17 FRUIT AND VEGETABLE PREP						
INDIVIDUAL OWNERSHIP	67	496	722205	96162	2547886	3784341
PARTNERSHIPS	26	241	430663	36928	1305980	1983038
INCORPORATED COMPANIES	231	15598	48037911	3972493	193269910	320198826
COOPERATIVES	11	132	261010	28967	1553001	2132052
TOTALS	335	16467	49451789	4144550	198676777	328098257
18 BUTTER AND CHEESE						
INDIVIDUAL OWNERSHIP	231	952	2259762	596555	32155234	36817875
PARTNERSHIPS	49	287	784781	186452	7959408	9478806
INCORPORATED COMPANIES	232	3234	10051958	2960523	108524582	128960638
COOPERATIVES	402	3020	8937655	2383014	125254637	148642387
TOTALS	914	7493	22034156	6126544	273893861	323899706
19 FEEDS						
INDIVIDUAL OWNERSHIP	355	1017	2592880	610953	21282200	27093423
PARTNERSHIPS	85	327	893909	193686	6596296	8529701
INCORPORATED COMPANIES	313	4022	15797471	2736160	145969646	189431799
COOPERATIVES	205	1673	5226608	964975	52082586	64605683
TOTALS	958	7039	24512868	4505774	225930728	289660606
20 CLOTHING MENS FACTORY						
INDIVIDUAL OWNERSHIP	71	685	1811902	29184	4275298	7019897
PARTNERSHIPS	40	1191	3148252	50320	6197651	11107701
INCORPORATED COMPANIES	377	27492	75264802	944334	147287488	260961255
TOTALS	488	29368	80234956	1023838	157760437	279088853
21 CLOTHING WOMENS FACTORY						
INDIVIDUAL OWNERSHIP	70	647	1499546	24327	2794997	5097624
PARTNERSHIPS	42	1364	4024947	35297	6484258	13151641
INCORPORATED COMPANIES	521	23916	68963796	644647	141855233	259228531
TOTALS	633	25927	74488289	704271	151134488	277477796
22 BREWERIES						
INCORPORATED COMPANIES	54	7623	40881549	3299748	59061535	259438200
TOTALS	54	7623	40881549	3299748	59061535	259438200
23 COMMUNICATIONS EQUIPMENT						
INCORPORATED COMPANIES	117	24512	109536014	1468203	93459739	250635800
OTHER OWNERSHIP	8	55	122538	23748	290162	448390
TOTALS	125	24567	109658552	1491951	93749901	251084190

## MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1961

TABLE 8. Principal Statistics of the Forty Leading Industries of Canada —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
24 SYNTHETIC TEXTILES INCORPORATED COMPANIES	56	15849	59392697	5046699	118305942	248717577
TOTALS	56	15849	59392697	5046699	118305942	248717577
25 COTTON YARN AND CLOTH INCORPORATED COMPANIES OTHER OWNERSHIP	36 3	17363 21	55768191 31612	4438386 2275	136184684 42000	236614217 96888
TOTALS	39	17384	55799803	4440661	136226684	236711105
26 SASH DOOR PLANING MILLS INDIVIDUAL OWNERSHIP PARTNERSHIPS INCORPORATED COMPANIES	660 132 564	1852 620 13703	4814222 1808005 48235911	407230 120402 3388965	8046122 2638677 127898340	16533520 5556967 213070001
TOTALS	1356	16175	54858138	3916597	138583139	235160488
27 PRINTING AND BOOKBINDING INDIVIDUAL OWNERSHIP PARTNERSHIPS INCORPORATED COMPANIES COOPERATIVES	761 207 717 3	2415 1162 17977 338	7708672 3959181 74883852 1379611	257888 106983 1615764 27129	6326289 3160815 72455124 932077	18722164 9321801 199353974 2746704
TOTALS	1688	21892	87931316	2007764	82874305	230144643
28 TOBACCO PRODUCTS INCORPORATED COMPANIES OTHER OWNERSHIP	18 4	7746 71	33758999 172310	704888 6770	122263368 212015	229517186 439261
TOTALS	22	7817	33931309	711658	122475383	229956447
29 WIRE AND WIRE PRODUCTS INDIVIDUAL OWNERSHIP PARTNERSHIPS INCORPORATED COMPANIES	32 13 154	174 136 11685	563932 484185 55810486	26334 12863 3019749	586320 456958 124282225	1570437 1215879 217915564
TOTALS	199	11995	56858603	3058946	125325503	220701880
30 FLOUR INDIVIDUAL OWNERSHIP PARTNERSHIPS INCORPORATED COMPANIES	7 5 42	30 37 3897	79530 150235 16691399	14120 22337 1649299	648720 930810 172102941	912532 1180054 216494081
TOTALS	54	3964	16921164	1685756	173682471	220586667
31 METAL FABRICATING MISC INDIVIDUAL OWNERSHIP PARTNERSHIPS INCORPORATED COMPANIES	54 22 255	193 196 14210	572300 704166 61291517	39245 40293 3926758	576560 1366958 93342740	1595783 2647320 214734345
TOTALS	331	14599	62567983	4006296	95286258	218977448

## MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1961

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TABLE 8. Principal Statistics of the Forty Leading Industries of Canada—concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
32 ELECTRIC INDUSTRIAL EQUIP INCORPORATED COMPANIES	94	16384	R 0879779	2363993	86745928	218728670
OTHER OWNERSHIP	3	20	65659	1096	65584	152498
TOTALS	97	16404	R 0945438	2365089	86811512	218881168
33 METAL FABRICAT STRUCTURAL INCORPORATED COMPANIES	78	13789	68409532	2016648	112014777	210061203
TOTALS	78	13789	68409532	2016648	112014777	210061203
34 ELECTRIC APPLIANCES MAJOR INCORPORATED COMPANIES	43	11084	46861875	2689795	109910325	206212477
TOTALS	43	11084	46861875	2689795	109910325	206212477
35 FURNITURE HOUSEHOLD INDIVIDUAL OWNERSHIP	945	2620	7810523	331360	8195472	20596186
PARTNERSHIPS	180	1066	3397087	127088	5331221	10486808
INCORPORATED COMPANIES	455	16250	54941643	1707801	86481474	174513999
TOTALS	1580	19936	66149253	2166249	100008167	205596993
36 PAPER CONVERTERS MISC INDIVIDUAL OWNERSHIP	15	52	138598	5956	395380	664331
PARTNERSHIPS	8	44	168447	10002	296494	573425
INCORPORATED COMPANIES	167	9645	39189623	1846772	102457293	184651949
TOTALS	190	9741	39496668	1862730	103149167	185889705
37 RAILROAD ROLLING STOCK INCORPORATED COMPANIES	29	16529	72705929	4058970	99139009	182569012
TOTALS	29	16529	72705929	4058970	99139009	182569012
38 RUBBER TIRE TUBE MANUFACT INCORPORATED COMPANIES	10	7502	38013950	2674507	87174440	180248120
TOTALS	10	7502	38013950	2674507	87174440	180248120
39 SHOE FACTORIES INDIVIDUAL OWNERSHIP	30	658	1782667	27989	3051014	5748123
PARTNERSHIPS	13	137	356051	5117	572696	1109914
INCORPORATED COMPANIES	194	20071	54960858	751363	80346808	166265821
TOTALS	237	20866	57099576	784469	83970518	173123858
40 SOFT DRINKS INDIVIDUAL OWNERSHIP	94	398	1035931	257987	2287758	5890029
PARTNERSHIPS	43	280	878979	174640	1746441	4955751
INCORPORATED COMPANIES	365	7162	27850859	3948530	48836912	161801310
TOTALS	502	7840	29765769	4381157	52871111	172647090

## MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1961

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Table 9. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1961

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>CANADA</b>						
<b>UNDER 25000 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	6572	13162	26990355	2386727	28069085	71310401
PARTNERSHIPS	1109	2996	5943410	443696	5683732	14591455
INCORPORATED COMPANIES	1073	3004	6879818	474570	6143060	15359681
COOPERATIVES	34	60	95295	14185	372954	534689
TOTALS	8788	19222	39908878	3319178	40268831	101796226
<b>25000 TO 99999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	3711	21670	57261275	4451186	82565668	178780299
PARTNERSHIPS	1394	9067	24885367	1654604	31794041	71712689
INCORPORATED COMPANIES	3677	28708	84944117	5371578	88473948	219846028
COOPERATIVES	182	739	1445234	226198	9609649	12066861
TOTALS	8964	60184	168535993	11703566	212643306	482405877
<b>100000 TO 499999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	842	10132	28169817	2565915	90711645	142505183
PARTNERSHIPS	504	8307	25187059	1855733	52621027	97248663
INCORPORATED COMPANIES	6920	152173	504306032	31267766	82683868	1705136377
COOPERATIVES	412	3102	7845281	1362495	78019029	94045610
TOTALS	8678	173714	565508189	37051909	1048235569	2038935833
<b>500000 AND OVER</b>						
INDIVIDUAL OWNERSHIP	35	1834	5751115	360780	21473769	32713838
PARTNERSHIPS	51	3146	9936166	573937	28712780	47828366
INCORPORATED COMPANIES	5769	999762	4414828203	458371314	11578096396	21280418592
COOPERATIVES	130	7084	26978425	4004071	198277325	259196217
TOTALS	5985	1011826	4457493909	463310102	11826560270	21620157013

MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1961

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Table 9. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1961—continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>FOODS AND BEVERAGES</b>						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	1197	2766	4951953	701230	8077387	16248685
PARTNERSHIPS	166	530	851597	108135	1222454	2598480
INCORPORATED COMPANIES	100	302	522853	69431	72705	1472482
COOPERATIVES	27	44	66324	12690	322846	434657
TOTALS	1490	3642	6392727	891486	10349692	20754304
25000 TO 99999 DOLLARS						
INDIVIDUAL OWNERSHIP	1297	6444	15402112	2188989	37289010	65362426
PARTNERSHIPS	361	2080	4929054	667713	11057853	19924683
INCORPORATED COMPANIES	490	3125	7661138	1087024	16923431	31033354
COOPERATIVES	177	675	1300272	218713	9659529	11684310
TOTALS	2325	12324	29292576	4162439	74929823	128004773
100000 TO 499999 DOLLARS						
INDIVIDUAL OWNERSHIP	458	3832	9951959	1632888	59815954	81086996
PARTNERSHIPS	191	2196	6457677	953536	23409164	36540298
INCORPORATED COMPANIES	1253	20037	59575330	8398912	184664425	312967885
COOPERATIVES	404	2908	7385799	1315718	77116769	92243670
TOTALS	2306	28973	83370765	12301054	345006312	522838849
500000 AND OVER						
INDIVIDUAL OWNERSHIP	21	464	1128967	256199	13271935	15557942
PARTNERSHIPS	16	542	1561385	212218	11807773	15396184
INCORPORATED COMPANIES	1173	137211	545062955	48983304	2520668780	3982822393
COOPERATIVES	113	5699	21186598	3419363	172638873	220059883
TOTALS	1323	143916	568939905	52871084	2718387361	4233836402
<b>TOBACCO PRODUCTS</b>						
UNDER 100000 DOLLARS						
ALL TYPES OWNERSHIP	5	36	77331	4395	71990	174230
TOTALS	5	36	77331	4395	71990	174230
100000 TO 499999 DOLLARS						
INCORPORATED COMPANIES	3	40	95778	11501	304001	527702
OTHER OWNERSHIP	4	126	272438	26838	672552	1176702
TOTALS	7	166	368216	38339	976553	1704404
500000 AND OVER						
ALL TYPES OWNERSHIP	26	9240	38708331	992468	204248562	333104602
TOTALS	26	9240	38708331	992468	204248562	333104602
<b>RUBBER</b>						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	5	9	17529	1440	11456	37035
INCORPORATED COMPANIES	9	28	73672	3111	57659	150720
TOTALS	14	37	91201	4551	69115	187755

## MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1961

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Table 9. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1961 —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>25000 TO 99999 DOLLARS</b>						
INCORPORATED COMPANIES	5	30	116636	4407	140049	358988
OTHER OWNERSHIP	3	16	33867	1405	36192	101753
TOTALS	8	46	150503	5812	176241	460741
<b>100000 TO 499999 DOLLARS</b>						
INCORPORATED COMPANIES	22	586	1905664	136395	2139701	5589862
TOTALS	22	586	1905664	136395	2139701	5589862
<b>500000 AND OVER</b>						
INCORPORATED COMPANIES	49	18191	79856417	5129289	146298897	324896355
TOTALS	49	18191	79856417	5129289	146298897	324896355
<b>LEATHER</b>						
<b>UNDER 25000 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	69	124	278972	18157	320935	728920
PARTNERSHIPS	8	23	42091	1862	39445	97462
INCORPORATED COMPANIES	19	47	107654	7893	109062	248684
TOTALS	96	194	428717	27912	469442	1075066
<b>25000 TO 99999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	36	274	671288	16686	988801	2071985
PARTNERSHIPS	18	134	340679	8536	430924	946172
INCORPORATED COMPANIES	63	599	1518246	43678	1832471	4013424
TOTALS	117	1007	2530213	68900*	3252196	7031581
<b>100000 TO 499999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	13	273	770492	13159	1025375	2234986
PARTNERSHIPS	10	248	678299	11217	1059944	2210265
INCORPORATED COMPANIES	161	5873	15249117	359936	23272192	46335269
TOTALS	184	6394	16697908	384312	25357511	50780520
<b>500000 AND OVER</b>						
INDIVIDUAL OWNERSHIP	3	469	1271437	16755	2211065	4089918
INCORPORATED COMPANIES	155	23349	68645968	1776107	120116255	228091438
TOTALS	158	23818	69917405	1792862	122327320	232181356
<b>TEXTILES</b>						
<b>UNDER 25000 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	103	295	524753	23036	305913	1099079
PARTNERSHIPS	26	95	181639	4859	97355	335719
INCORPORATED COMPANIES	24	107	195806	6741	176766	387727
TOTALS	153	497	902198	34636	580034	1822525
<b>25000 TO 99999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	95	704	1783321	75788	1623842	4480276
PARTNERSHIPS	38	311	668734	29971	620470	1732158
INCORPORATED COMPANIES	104	1027	2630091	130780	2408989	6417811
TOTALS	237	2042	5082146	236539	4653301	12630245

MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1961

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Table 9. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1961 —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>100000 TO 499999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	16	245	644888	25351	1494202	2555945
PARTNERSHIPS	21	385	1164158	49604	1976924	3941394
INCORPORATED COMPANIES	207	4768	13832551	735855	23684501	48465721
TOTALS	244	5398	15641597	810810	27155627	54963060
<b>500000 AND OVER</b>						
INCORPORATED COMPANIES	249	54607	190931848	14031370	435612087	805871870
TOTALS	249	54607	190931848	14031370	435612087	805871870
<b>KNITTING MILLS</b>						
<b>UNDER 25000 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	14	56	62474	2324	68576	156415
PARTNERSHIPS	3	8	14791	428	36413	40937
INCORPORATED COMPANIES	7	21	29961	2588	15611	60572
TOTALS	24	85	107226	5340	120600	257924
<b>25000 TO 99999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	17	114	204196	13703	375222	805197
PARTNERSHIPS	11	106	191259	3434	327441	587710
INCORPORATED COMPANIES	38	449	865911	33749	1053052	2242879
TOTALS	66	669	1261366	50886	1755715	3635786
<b>100000 TO 499999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	11	250	596183	16468	1376365	2254178
PARTNERSHIPS	9	162	410311	9679	1253995	1998054
INCORPORATED COMPANIES	126	3745	9767369	323175	19491842	35854025
TOTALS	146	4157	10773863	349322	22122202	40106257
<b>500000 AND OVER</b>						
INCORPORATED COMPANIES	122	16548	45326927	1521376	93363450	175296011
TOTALS	122	16548	45326927	1521376	93363450	175296011
<b>CLOTHING</b>						
<b>UNDER 25000 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	192	615	1134229	37450	877974	2454932
PARTNERSHIPS	31	138	291592	6278	115169	496607
INCORPORATED COMPANIES	35	141	223320	7993	182331	465591
TOTALS	258	894	1649141	51721	1175474	3417130
<b>25000 TO 99999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	269	2950	5956438	123339	5310731	13898299
PARTNERSHIPS	131	1340	3201417	49682	3282712	7657069
INCORPORATED COMPANIES	262	3401	7094457	148482	6917958	16643483
TOTALS	662	7691	16252312	321503	15511401	38198851
<b>100000 TO 499999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	77	1696	4165606	60366	6373689	12699301
PARTNERSHIPS	80	2175	5935241	70672	7908915	16260426
INCORPORATED COMPANIES	772	23260	60876623	831150	105563276	199558276
TOTALS	929	27131	70977470	962188	119845880	228518003

## MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1961

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Table 9. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1961 —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>500000 AND OVER</b>						
INDIVIDUAL OWNERSHIP	3	256	689569	5716	1691134	2563110
PARTNERSHIPS	14	1496	4365524	47451	7774223	15291607
INCORPORATED COMPANIES	441	50260	140454463	1630381	281525268	513546790
TOTALS	458	52012	145509556	1683548	290990625	531401507
<b>WOOD</b>						
<b>UNDER 25000 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	2069	3911	6426699	785034	7242591	18037293
PARTNERSHIPS	391	917	1507398	153460	1872562	4273316
INCORPORATED COMPANIES	161	418	833451	87609	948419	2184496
COOPERATIVES	3	8	11849	895	17299	32182
TOTALS	2624	5254	8779397	1026998	10080871	24527287
<b>25000 TO 99999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	615	3710	8589883	888151	13953337	28780628
PARTNERSHIPS	213	1369	3183561	332363	5187277	10462930
INCORPORATED COMPANIES	457	3697	10006719	1054024	12384911	27289820
TOTALS	1285	8776	21780163	8274538	31525525	66533378
<b>100000 TO 499999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	97	1507	4048144	455738	9079049	16219342
PARTNERSHIPS	48	795	2262505	269050	4692389	9145031
INCORPORATED COMPANIES	751	16535	52072570	4948454	98460731	183968444
TOTALS	896	18837	58383219	5673242	112232169	209332817
<b>500000 AND OVER</b>						
INDIVIDUAL OWNERSHIP	3	99	362990	38000	1523420	2602000
PARTNERSHIPS	3	190	503995	37275	683140	1634843
INCORPORATED COMPANIES	437	46631	189544764	11197487	426265973	726308749
COOPERATIVES	3	255	976176	92006	2481653	4404544
TOTALS	446	47175	191387925	11364768	430954186	734950136
<b>FURNITURE AND FIXTURES</b>						
<b>UNDER 25000 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	822	1365	3547828	187617	3423905	8850797
PARTNERSHIPS	103	258	664099	34061	562940	1490349
INCORPORATED COMPANIES	56	150	365023	21297	352287	913554
TOTALS	981	1773	4576950	242975	4339132	11254700
<b>25000 TO 99999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	267	1434	4514851	188819	4945659	11978489
PARTNERSHIPS	92	517	1595976	58774	2014249	4480853
INCORPORATED COMPANIES	167	1294	4015092	165432	3973628	9753640
TOTALS	526	3245	10125919	413025	10933536	26212982
<b>100000 TO 499999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	30	462	1565967	58431	2022176	4712002
PARTNERSHIPS	34	530	1739351	68483	3783503	6509789
INCORPORATED COMPANIES	315	7811	25915769	906650	39021332	80167217
TOTALS	379	8803	29221087	1033564	44827011	91389008

## MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1961

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Table 9. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1961—continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>500000 AND OVER</b>						
INCORPORATED COMPANIES	199	19162	67864831	2206931	113205866	230676520
OTHER OWNERSHIP	4	170	656886	10486	1329575	2528895
TOTALS	203	19332	68521717	2217417	114535441	233205415
<b>PAPER</b>						
<b>UNDER 25000 DOLLARS</b>						
INCORPORATED COMPANIES	15	35	79518	6742	125485	246774
OTHER OWNERSHIP	12	32	57183	2386	60231	148471
TOTALS	27	67	136701	9128	185716	395245
<b>25000 TO 99999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	15	66	196531	10652	491936	863264
PARTNERSHIPS	6	30	121435	5782	108376	276413
INCORPORATED COMPANIES	30	228	596967	29948	867420	1831575
TOTALS	51	324	914933	46382	1467732	2971252
<b>100000 TO 499999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	8	97	273753	9001	649396	1103350
PARTNERSHIPS	6	101	316362	16368	879054	1498527
INCORPORATED COMPANIES	151	3372	10692264	536318	21518749	40401929
TOTALS	165	3570	11282379	561687	23047199	43003806
<b>500000 AND OVER</b>						
INCORPORATED COMPANIES	326	90901	458803152	121672295	996802235	2159363752
TOTALS	326	90901	458803152	121672295	996802235	2159363752
<b>PRINTING PUBLISHING IND</b>						
<b>UNDER 25000 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	800	1442	3828077	205817	2941318	9201840
PARTNERSHIPS	137	340	830668	39018	596863	1881387
INCORPORATED COMPANIES	204	510	1358188	45694	1238019	3216494
COOPERATIVES	3	6	13522		28809	51450
TOTALS	1144	2298	6030455	290529	4805009	14351171
<b>25000 TO 99999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	417	2210	7816470	222731	5720797	18566105
PARTNERSHIPS	172	1007	3630589	98928	2440748	8098578
INCORPORATED COMPANIES	677	4847	16927419	464225	11965776	36392590
TOTALS	1266	8064	28374478	785884	20127321	65057273
<b>100000 TO 499999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	34	498	1901140	38391	1958317	5314626
PARTNERSHIPS	30	484	1831634	37178	1592674	4751267
INCORPORATED COMPANIES	681	14919	61717746	1372398	49481034	151136211
TOTALS	745	15901	65450520	1447967	53032025	161202104
<b>500000 AND OVER</b>						
INDIVIDUAL OWNERSHIP	3	415	1854271	34591	1733048	5728235
INCORPORATED COMPANIES	267	45684	224418754	3957816	194644922	622070575
OTHER OWNERSHIP	3	417	1772392	32846	1374389	3882979
TOTALS	273	46516	228045417	4025253	197752359	631681789

## MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1961

Table 9. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1961 —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>PRIMARY METAL INDUSTRIES</b>						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	25	55	131505	10566	112507	330128
PARTNERSHIPS	10	30	76176	6407	102377	177845
INCORPORATED COMPANIES	13	33	67502	6424	29062	129251
TOTALS	48	118	275183	23397	243946	637224
25000 TO 99999 DOLLARS						
INDIVIDUAL OWNERSHIP	18	134	312172	29479	262249	760100
PARTNERSHIPS	11	57	184720	24246	304837	548960
INCORPORATED COMPANIES	45	365	1280987	114948	1269982	2915563
TOTALS	74	556	1777879	168673	1837068	4224623
100000 TO 499999 DOLLARS						
INDIVIDUAL OWNERSHIP	6	75	256033	21448	367233	806668
PARTNERSHIPS	6	80	325634	27346	483457	1092514
INCORPORATED COMPANIES	108	2934	10956916	791863	9574256	26169894
TOTALS	120	3089	11538583	840657	10424946	28069076
500000 AND OVER						
INCORPORATED COMPANIES	168	83475	444027706	86865275	1579182081	2773552864
TOTALS	168	83475	444027706	86865275	1579182081	2773552864
<b>METAL FABRICATING</b>						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	417	875	2160928	181404	1775827	5235853
PARTNERSHIPS	74	201	457116	31791	332756	1079943
INCORPORATED COMPANIES	102	299	763671	47195	510161	1449952
TOTALS	593	1375	3381715	260390	2618744	7765748
25000 TO 99999 DOLLARS						
INDIVIDUAL OWNERSHIP	271	1495	5177740	284199	4740997	13056205
PARTNERSHIPS	151	987	3425600	186756	2564149	7807104
INCORPORATED COMPANIES	455	3322	11847591	555864	9282668	26878349
TOTALS	877	5804	20450931	1026819	16587814	47741658
100000 TO 499999 DOLLARS						
INDIVIDUAL OWNERSHIP	35	442	1660285	87048	2654734	5193021
PARTNERSHIPS	26	385	1467720	69826	2028743	4806843
INCORPORATED COMPANIES	794	16404	66445202	2943955	80051529	190045894
TOTALS	855	17231	69573207	3100829	84735006	200045758
500000 AND OVER						
PARTNERSHIPS	5	227	952168	42830	2557229	3851936
INCORPORATED COMPANIES	525	69709	326508765	14477504	625300323	1228688048
COOPERATIVES	4	265	1049158	51298	2601010	4597697
TOTALS	534	70201	328510091	14571632	630458562	1237137681
<b>MACHINERY</b>						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	14	30	67333	3908	52550	161784
PARTNERSHIPS	6	34	59619	5361	69742	108810
INCORPORATED COMPANIES	23	77	232566	11586	111907	358584
TOTALS	43	141	359518	20855	234199	629178

## MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1961

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Table 9. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1961—continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>25000 TO 99999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	20	106	380965	15392	370304	1007879
PARTNERSHIPS	6	44	133464	3708	161215	362267
INCORPORATED COMPANIES	69	551	1893397	80480	1573320	4358611
TOTALS	95	701	2407826	99580	2104839	5728757
<b>100000 TO 499999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	4	36	136033	8422	203999	473875
PARTNERSHIPS	4	73	354263	6788	365963	836865
INCORPORATED COMPANIES	193	3744	15411265	616146	18936288	44342637
TOTALS	201	3853	15901561	631356	19506250	45653377
<b>500000 AND OVER</b>						
INCORPORATED COMPANIES	207	37388	176937540	6108469	282098655	587728114
TOTALS	207	37388	176937540	6108469	282098655	587728114
<b>TRANSPORTATION EQUIPMENT UNDER 25000 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	110	213	479447	26896	378663	1192942
PARTNERSHIPS	28	72	145422	6177	110174	346660
INCORPORATED COMPANIES	30	85	218976	9812	185160	415737
TOTALS	168	370	843845	42885	673997	1955339
<b>25000 TO 99999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	48	279	830156	40419	738708	2073431
PARTNERSHIPS	29	165	489201	17828	510044	1313980
INCORPORATED COMPANIES	66	540	1839250	69259	1435624	3955481
TOTALS	143	984	3158607	127506	2684376	7342892
<b>100000 TO 499999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	4	57	173515	8318	357276	576672
INCORPORATED COMPANIES	139	3481	12936741	627629	13861716	34275477
TOTALS	143	3538	13110256	635947	14218992	34852149
<b>500000 AND OVER</b>						
PARTNERSHIPS	3	93	344119	16730	343499	1493417
INCORPORATED COMPANIES	214	102724	505013520	19300607	1112249294	1915133357
TOTALS	217	102817	505357639	19317337	1112592793	1916626774
<b>ELECTRICAL PRODUCTS INDUS UNDER 25000 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	14	25	58420	2242	72002	169530
INCORPORATED COMPANIES	17	47	107350	5193	120045	267066
TOTALS	31	72	165770	7435	192047	436596
<b>25000 TO 99999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	8	47	127830	20783	175364	365138
PARTNERSHIPS	3	13	37797	2800	41120	107325
INCORPORATED COMPANIES	67	479	1449925	54245	1859333	4156240
TOTALS	78	539	1615552	77828	2075817	4628703

## MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1961

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Table 9. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1961—continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
100000 TO 499999 DOLLARS						
INCORPORATED COMPANIES	141	3649	11663756	420048	16725256	37714287
OTHER OWNERSHIP	6	76	242691	7061	610746	1008236
TOTALS	147	3725	11906447	427109	17336002	38722523
500000 AND OVER						
INCORPORATED COMPANIES	275	75195	339880310	10824017	565747688	1161746499
TOTALS	275	75195	339880310	10824017	565747688	1161746499
NON METALLIC MINERAL						
UNDER 25000 DOLLARS						
INDIVIDUAL OWNERSHIP	215	476	897636	80393	770864	2180207
PARTNERSHIPS	37	109	202047	21452	155581	482028
INCORPORATED COMPANIES	62	209	500181	52218	333291	855631
TOTALS	314	794	1599864	154063	1259736	3517866
25000 TO 99999 DOLLARS						
INDIVIDUAL OWNERSHIP	95	520	1455386	172939	1561445	4230057
PARTNERSHIPS	50	297	847758	94669	1022453	2571204
INCORPORATED COMPANIES	211	1528	4636770	810502	4729565	12738877
TOTALS	356	2345	6939914	1078110	7313463	19540138
100000 TO 499999 DOLLARS						
INDIVIDUAL OWNERSHIP	16	182	646577	75995	931910	2311662
PARTNERSHIPS	14	275	906550	234641	889978	3147936
INCORPORATED COMPANIES	343	6353	23741768	4570254	34460669	80654229
TOTALS	373	6810	25294895	4880890	36282557	86113827
500000 AND OVER						
INCORPORATED COMPANIES	249	30179	140252513	40387876	205260652	565840985
TOTALS	249	30179	140252513	40387876	205260652	565840985
PETROLEUM AND COAL						
UNDER 25000 DOLLARS						
INCORPORATED COMPANIES	8	17	52199	15759	45133	103148
TOTALS	8	17	52199	15759	45133	103148
25000 TO 99999 DOLLARS						
INCORPORATED COMPANIES	11	52	198187	34287	259215	711307
TOTALS	11	52	198187	34287	259215	711307
100000 TO 499999 DOLLARS						
INCORPORATED COMPANIES	15	129	569270	129748	2390361	4427850
TOTALS	15	129	569270	129748	2390361	4427850
500000 AND OVER						
INCORPORATED COMPANIES	57	13855	84520208	11171408	917935629	1214951459
TOTALS	57	13855	84520208	11171408	917935629	1214951459

## MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1961

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Table 9. Principal Statistics classified on the Basis of Type of Ownership and Size of Establishment and Industrial Group, 1961—concluded

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>CHEMICAL AND CHEMICAL PROD UNDER 25000 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	85	135	333866	19404	298672	821269
PARTNERSHIPS	13	23	42485	1769	51567	125083
INCORPORATED COMPANIES	77	167	335889	22089	317004	865225
TOTALS	175	325	712240	43262	667243	1811577
<b>25000 TO 99999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	35	127	394808	26022	759704	1591455
PARTNERSHIPS	16	83	204024	15860	330894	782041
INCORPORATED COMPANIES	140	700	2400708	111077	3318353	7819970
TOTALS	191	910	2999540	152959	4408951	10193466
<b>100000 TO 499999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	4	36	120164	4259	350852	577609
PARTNERSHIPS	3	32	93759	5950	165000	465700
INCORPORATED COMPANIES	301	4068	15550212	1245150	36344565	76800845
TOTALS	308	4136	15764135	1255359	36860417	77844154
<b>500000 AND OVER</b>						
INCORPORATED COMPANIES	394	46752	234358572	53222862	578158117	1339773951
COOPERATIVES	4	44	169806	19374	3849127	4255010
TOTALS	398	46796	234528378	53242236	582007244	1344028961
<b>MISC MANUFACTURING IND UNDER 25000 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	409	740	2031153	97936	1291631	4261914
PARTNERSHIPS	73	212	560441	21538	288011	1007292
INCORPORATED COMPANIES	113	315	827363	46197	575744	1617195
TOTALS	595	1267	3418957	165671	2155386	6886401
<b>25000 TO 99999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	184	1034	3397480	130935	3195081	8742041
PARTNERSHIPS	85	524	1693699	53179	1376441	4025838
INCORPORATED COMPANIES	324	2513	8059312	383572	6398775	18625404
TOTALS	593	4071	13150491	567686	10970297	31393283
<b>100000 TO 499999 DOLLARS</b>						
INDIVIDUAL OWNERSHIP	23	347	1053954	35959	1480233	3393814
PARTNERSHIPS	18	306	917098	21561	1780017	3312160
INCORPORATED COMPANIES	451	10622	35732462	1391330	47387901	106901547
TOTALS	492	11275	37703514	1448850	50648151	113607521
<b>500000 AND OVER</b>						
INCORPORATED COMPANIES	248	29676	117604557	3522406	200095140	422925389
TOTALS	248	29676	117604557	3522406	200095140	422925389

**PART II—SIZE OF MANUFACTURING ESTABLISHMENT BASED ON THE NUMBER OF EMPLOYEES PER ESTABLISHMENT**

The size of the manufacturing establishment is generally measured either by the value of the product or by the number of employees, but each of these methods has its limitations. The latter takes no account of the differences in capital equipment at different times or in various industries, and obviously the increased use of machinery may lead to an increase in production concurrently with a decrease in the number of employees. The former measure has to be adjusted for changes in the price level and, as between industries, it makes those in which the cost of raw materials is relatively high appear to operate on a larger scale. Also in measuring size on the basis of employment, industries with a high capital investment in machinery and equipment are underrated as compared with industries lacking such equipment and consequently employing a relatively larger number of hand workers.

In 1929, establishments with 501 or more employees accounted for 27.3 p.c. of the number of employees engaged in manufacturing. The tendency then in evidence of increasing concentration into larger units was checked by the depression, the percentage dropping to 20.5 in 1933, (central electric stations included), but rising again to 25.6 in 1939. The same holds true for establishments with 101 or more employees. In 1929 they employed 61.9 p.c., in 1933, 55.7 p.c. and in 1939, 61.5 p.c. of the total.

The effect of the Second World War on the concentration of industries into large units is illustrated by the increase in the number of establishments with 500 or more employees. In 1939 such establishments

numbered 172 and employed 25.6 p.c. of the total number of employees engaged in manufacturing. By 1944 the number had increased to 383 and the percentage of total employees to 47.0. In a further subdivision of this group in 1944 it was found that 226 establishments employed between 500 and 999 persons, 56 between 1,000 and 1,499 and 101 employed over 1,500. Altogether there were 12 plants employing over 7,000 persons, the largest having an employment of a little over 13,000 with the next three largest employing between 9,000 and 9,999. Three other plants employed between 8,000 and 8,999 persons, while the lowest five plants in this group employed between 7,000 and 7,999 workers.

With the resumption of peace-time production, the larger establishments declined in size, so that by 1961 only 52 establishments employed over 1,500 employees, as compared with 101 in 1944. In 1961 there were only seven establishments with 5,000 or more persons. Only two reported more than 10,000 employees, one reported between 9,000 and 9,999, one between 7,000 and 7,999, one between 6,000 and 6,999, and two between 5,000 and 5,999.

Employees	Establishments
1,500 to 2,999 .....	35
3,000 to 3,999 .....	7
4,000 to 4,999 .....	3
5,000 to 5,999 .....	2
6,000 and over.....	5
<b>Totals.....</b>	<b>52</b>

**TABLE 10. Establishments in the Manufacturing Industries classified by Number of Employees  
1929, 1939, 1944 and 1961**

Employee group	1929 <sup>1,2</sup>			1939 <sup>2</sup>		
	Establishments	Employees	Average per establishment	Establishments	Employees	Average per establishment
						number
Under 5 employees.....	12,273	30,446	2.5	13,002	28,020	2.2
5 to 20 employees .....	6,160	62,310	10.1	6,985	68,151	9.8
21 " 50 "	2,531	81,846	32.3	2,330	75,324	32.3
51 " 100 "	1,262	90,238	71.5	1,158	81,646	70.5
101 " 200 "	745	103,944	139.5	695	97,063	139.7
201 " 500 "	444	136,397	307.2	458	139,687	305.0
501 and over .....	182	189,253	1,039.9	172	168,168	977.7
<b>Totals and averages .....</b>	<b>23,597</b>	<b>694,434</b>	<b>29.4</b>	<b>24,800</b>	<b>658,059</b>	<b>26.5</b>
	1944 <sup>3</sup>			1961 <sup>4</sup>		
Under 5 employees.....	13,208	29,958	2.3	11,972	27,788	2.3
5 to 14 employees .....	7,111	58,404	8.2	9,239	76,825	8.3
15 " 49 "	4,615	124,408	27.0	6,434	173,974	27.0
50 " 99 "	1,622	113,869	70.2	2,276	157,952	69.4
100 " 199 "	900	126,192	140.2	1,249	173,351	138.8
200 " 499 "	644	196,707	305.4	809	244,688	302.5
500 " 999 "				228	158,965	697.2
1,000 " 1,499 "	383	573,344	1,497.0	57	71,500	1,254.4
1,500 and over .....				52	163,973	3,153.3
Head offices <sup>5</sup> .....	—	—	—	99	15,930	—
Not classifiable .....	—	—	—	—	—	—
<b>Totals and averages .....</b>	<b>28,483</b>	<b>1,222,882</b>	<b>42.9</b>	<b>32,415</b>	<b>1,264,946</b>	<b>39.0</b>

<sup>1</sup> Includes central electric stations, dyeing, cleaning and laundry establishments.

<sup>2</sup> Exclusive of Yukon and the Northwest Territories and Newfoundland.

<sup>3</sup> Exclusive of Newfoundland.

<sup>4</sup> Data for 1961 are based on the revised Standard Industrial Classification and New Establishment Concept; they also include Newfoundland, See Text and Explanatory Notes.

<sup>5</sup> Under this heading are included only those head offices which are not located at the plant.

An analysis of the degree of concentration of manufacturing in establishments with 200 or more employees in the 25 leading industries shows a wide variation in the proportion that such establishments contributed to the total output of individual industries in 1961. In six of these industries, such establishments accounted for over 90 per cent of the total value of factory shipments: motor vehicle manufacturers, 98.9; smelting and refining, 98.2; pulp and paper mills, 95.1; iron and steel mills, 94.2;

aircraft and parts manufacturers, 92.2; and cotton yarn and cloth mills, 91.7 per cent. In only three of the top 25 industries did the proportion of total shipments accounted for by such establishments fall below 30 per cent: women's clothing factories where the nine establishments in this category accounted for only 8.0 per cent of total shipments, and butter and cheese plants and feed manufacturers, neither of which had any establishments with 200 or more employees.

TABLE 11. Number and Relative Importance of Establishments with 200 or more Employees in the Twenty-five Leading Industries, 1961<sup>1</sup>

No.	Industry	Number of such establishments	Percentage of total number in the industry	Percentage of total shipments in the industry
1	Pulp and paper mills .....	84	67.2	95.1
2	Smelting and refining .....	21	87.5	98.2
3	Petroleum refining .....	18	40.9	78.5
4	Slaughtering and meat packing plants .....	34	14.0	72.9
5	Motor vehicle manufacturers .....	9	52.9	98.9
6	Iron and steel mills .....	18	42.9	94.2
7	Sawmills .....	23	0.7	33.6
8	Manufacturers of industrial chemicals .....	16	12.5	67.8
9	Pasteurizing plants .....	21	2.9	31.9
10	Miscellaneous food manufacturers .....	10	3.7	31.2
11	Miscellaneous machinery and equipment manufacturers .....	33	7.9	46.9
12	Metal stamping, pressing and coating industry .....	22	5.0	52.2
13	Printing and publishing .....	30	4.0	68.4
14	Bakeries .....	27	1.1	35.2
15	Motor vehicle parts and accessories manufacturers .....	16	12.7	74.4
16	Aircraft and parts manufacturers .....	23	28.8	92.2
17	Fruit and vegetable canners and preservers .....	14	4.2	41.6
18	Butter and cheese plants .....	—	—	—
19	Feed manufacturers .....	—	—	—
20	Men's clothing factories .....	32	6.6	36.0
21	Women's clothing factories .....	9	1.4	8.0
22	Breweries .....	10	18.5	59.7
23	Communications equipment manufacturers .....	21	16.8	80.3
24	Synthetic textile mills .....	19	33.9	79.7
25	Cotton yarn and cloth mills .....	23	59.0	91.7

The degree of regional concentration of manufacturing in large establishments is illustrated by the fact that, of the 337 establishments in Canada with 500 or more employees in 1961, almost half were in Ontario and over one-third in Quebec. The 157 establishments in this category in Ontario accounted for 43.0 per cent of the total value of that province's factory shipments and 21.2 per

cent of the Canadian total. Comparable percentages for the other provinces and regions were: Quebec, 36.8 and 11.7; the Atlantic Provinces, 31.8 and 1.2; British Columbia, 29.1 and 2.4; and the Prairie Provinces, 18.3 and 1.5. There were no plants in either Prince Edward Island or the Yukon and Northwest Territories with 500 or more employees.

TABLE 12. Number and Relative Importance of Establishments with 500 or more Employees, by Province or Region, 1961<sup>1</sup>

Province	Number of such establishments	Percentage of total number in Canada	Percentage of total shipments in Canada	Percentage of total shipments in province or region
Newfoundland .....	2			
Prince Edward Island .....	—			
Nova Scotia .....	6	4.5	1.2	31.8
New Brunswick .....	7			
Quebec .....	120	35.6	11.7	36.8
Ontario .....	157	46.6	21.2	43.0
Manitoba .....	9			
Saskatchewan .....	1	5.7	1.5	18.3
Alberta .....	9			
British Columbia .....	26	7.7	2.4	29.1
Yukon and Northwest Territories .....	—	—	—	—
Canada .....	337	100.0	38.0	38.0

<sup>1</sup> See Footnote 4 Table 10.

## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

Table 13. Principal Statistics for Canada and each Province, classified on the Basis of the Number of Employees per Establishment, 1961

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>CANADA</b>						
UNDER 5 EMPLOYEES	11972	27788	70835235	5890869	192886282	332398325
5 TO 14 EMPLOYEES	9239	76825	244712791	209348203	612356668	1092658388
15 TO 49 EMPLOYEES	6434	173974	601294267	44258203	1467666847	2678001532
50 TO 99 EMPLOYEES	2276	157952	566439216	43045919	1495527348	2718508831
100 TO 199 EMPLOYEES	1249	173351	658730041	61695556	1787674080	3279907234
200 TO 499 EMPLOYEES	809	244688	1028359342	99413689	2705592754	4937312556
500 TO 999 EMPLOYEES	228	158965	737224213	99102976	1914259295	3629735198
1000 TO 1499 EMPLOYEES	57	71500	353525453	59760974	968135513	1765708258
1500 AND OVER	52	163973	864165061	80268280	1983075361	3808877038
NOT CLASSIFIABLE	99		63885	13469	52728	187589
HEAD OFFICES		15930	106097465		480800	
TOTALS	32415	1264946	5231446969	515384755	13127707976	24243294949
<b>NEWFOUNDLAND</b>						
UNDER 5 EMPLOYEES	205	351	638939	48246	859254	1833559
5 TO 14 EMPLOYEES	47	408	1113682	172538	2205508	4823757
15 TO 49 EMPLOYEES	37	1040	2832072	269821	5806375	11692728
50 TO 99 EMPLOYEES	22	1535	4431946	460880	9526507	19798119
100 TO 199 EMPLOYEES	16	2042	4500522	702671	7811344	16888699
200 AND OVER	7	4486	22265356	5409708	34416932	82182147
NOT CLASSIFIABLE	4		1450	180	2948	5200
HEAD OFFICES		34	185838			
TOTALS	338	9896	35969805	7064044	60628868	137224209
<b>PRINCE EDWARD ISLAND</b>						
UNDER 5 EMPLOYEES	81	168	299936	35830	972845	1505820
5 TO 14 EMPLOYEES	41	357	789124	124091	3449630	5167089
15 TO 49 EMPLOYEES	25	641	1308773	123373	6528450	9355331
50 AND OVER	5	558	1806811	179676	10239802	14009559
NOT CLASSIFIABLE	4		2830	48	331	3240
TOTALS	156	1724	4207474	463018	21191058	30041039
<b>NOVA SCOTIA</b>						
UNDER 5 EMPLOYEES	431	1014	1855371	201830	3240231	6815338
5 TO 14 EMPLOYEES	294	2434	5695887	789766	14935114	26678644
15 TO 49 EMPLOYEES	179	4678	12254331	1448793	33964032	59496029
50 TO 99 EMPLOYEES	48	3195	8971679	938009	25490882	43230109
100 TO 199 EMPLOYEES	21	2972	9198206	1161267	18321557	37273326
200 TO 499 EMPLOYEES	17	5024	17758315	1466808	70237342	115213397
500 AND OVER	6	7464	33090205	4004332	40268256	86585102
NOT CLASSIFIABLE	6		4798	821	6073	14955
HEAD OFFICES		20	90464			
TOTALS	1002	26801	88919256	10011626	206463487	375306900
<b>NEW BRUNSWICK</b>						
UNDER 5 EMPLOYEES	274	628	1181061	160731	2926438	5244400
5 TO 14 EMPLOYEES	232	1937	4609208	577166	10890471	19930386
15 TO 49 EMPLOYEES	116	3225	8662762	1068269	27977002	46181218
50 TO 99 EMPLOYEES	35	2338	6336391	817351	20844048	32525563
100 TO 199 EMPLOYEES	28	3847	10220217	1428884	25733370	53067154
200 TO 499 EMPLOYEES	13	3892	15632034	3428007	74056212	111883373
500 AND OVER	7	6413	26017559	7934495	60618323	128613849
NOT CLASSIFIABLE	3		2699	503	4864	10752
HEAD OFFICES		163	1230437			
TOTALS	708	22443	73892368	15415406	223050728	397456695

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

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Table 13. Principal Statistics for Canada and each Province, classified on the Basis of the Number of Employees per Establishment, 1961—continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>QUEBEC</b>						
UNDER 5 EMPLOYEES		4297	9804	23705462	2402046	91107043
5 TO 14 EMPLOYEES	2935	24348	71635241	55524946	219108327	365373867
15 TO 49 EMPLOYEES	2190	59559	183226123	11281442	43650039	793073712
50 TO 99 EMPLOYEES	769	53508	169207472	11883254	418085943	777635430
100 TO 199 EMPLOYEES	371	50929	172764444	14626511	471264598	858952951
200 TO 499 EMPLOYEES	266	81869	317365831	33636001	846387751	1563228994
500 TO 999 EMPLOYEES	81	57366	253363124	358979444	772079449	1415944968
1000 TO 1499 EMPLOYEES	22	27681	133297923	30544070	379909362	554654163
1500 AND OVER	17	51384	255024326	11311478	347926943	758593064
NOT CLASSIFIABLE	7		3564	718	93	6677
HEAD OFFICES		7281	46978679			
TOTALS	10955	423729	1626572189	157135960	3982419548	7327257662
<b>ONTARIO</b>						
UNDER 5 EMPLOYEES	3774	8923	25054619	2265954	58266997	107207539
5 TO 14 EMPLOYEES	3480	29089	98792608	7833895	221185599	410901754
15 TO 49 EMPLOYEES	2623	71166	265288146	19179628	638306253	1177228205
50 TO 99 EMPLOYEES	1005	69690	266358065	20439475	719160887	1308350565
100 TO 199 EMPLOYEES	625	88363	352446874	30210308	858892602	1628660493
200 TO 499 EMPLOYEES	388	116675	505310493	35666065	1132949932	2187297919
500 TO 999 EMPLOYEES	102	70694	341240365	40548645	744218594	1481964194
1000 TO 1499 EMPLOYEES	27	33909	170450980	22476666	481674740	919869158
1500 AND OVER	28	96898	530460206	58083566	1482619953	2735775694
NOT CLASSIFIABLE	29		19926	5329	17262	74032
HEAD OFFICES		6008	41985967			
TOTALS	12081	591415	2597408249	236709531	6337292819	11957329553
<b>MANITOBA</b>						
UNDER 5 EMPLOYEES	562	1305	3363396	331454	7260804	13855026
5 TO 14 EMPLOYEES	353	2950	9497792	808981	29054575	48735687
15 TO 49 EMPLOYEES	278	7655	26216104	1780914	64902825	117729212
50 TO 99 EMPLOYEES	110	7812	27337592	1657531	62061477	117780361
100 TO 199 EMPLOYEES	47	6359	24567044	1814324	96173799	156492342
200 TO 499 EMPLOYEES	24	6614	27611580	4685436	55039371	114694860
500 AND OVER	9	8410	38118300	5161601	126927887	200549812
NOT CLASSIFIABLE	33		19221	3726	19584	57339
HEAD OFFICES		107	571331			
TOTALS	1416	41212	157302360	16243967	441440322	769894639
<b>SASKATCHEWAN</b>						
UNDER 5 EMPLOYEES	293	682	1731774	191499	2582930	5871036
5 TO 14 EMPLOYEES	235	1978	6532918	757148	19031143	32800315
15 TO 49 EMPLOYEES	88	2324	8479440	838578	27769743	45571217
50 TO 99 EMPLOYEES	25	1744	7070713	661672	16954272	33631455
100 TO 199 EMPLOYEES	17	2084	9192314	1333059	40152634	67208727
200 AND OVER	10	3239	15202207	3877388	112323999	159341973
NOT CLASSIFIABLE	7		4777	1068	501	7480
HEAD OFFICES		98	733619			
TOTALS	675	12149	48947762	7660412	218815222	344432203
<b>ALBERTA</b>						
UNDER 5 EMPLOYEES	625	1544	4117221	464558	10010711	17816297
5 TO 14 EMPLOYEES	534	4391	14583464	1348810	39235260	67569777
15 TO 49 EMPLOYEES	257	6976	26504145	2140270	67359777	126981377
50 TO 99 EMPLOYEES	70	4911	20779460	1958272	87353584	141297219
100 TO 199 EMPLOYEES	41	5436	24289137	3759678	101909336	174038876
200 TO 499 EMPLOYEES	28	8659	40666586	6565478	154291225	253660462
500 TO 999 EMPLOYEES	9	5735	24865620	1033396	108572844	152456554
NOT CLASSIFIABLE	5		4220	1033	124	5914
HEAD OFFICES		269	1538631			
TOTALS	1569	37921	157348484	17271495	568732861	933826476

## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

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Table 13. Principal Statistics for Canada and each Province, classified on the Basis of the Number of Employees per Establishment, 1961 —concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>BRITISH COLUMBIA</b>						
UNDER 5 EMPLOYEES	1 423	3 348	8823626	778243	15579354	32210265
5 TO 14 EMPLOYEES	1 085	8905	31348577	2951453	53100992	110333039
15 TO 49 EMPLOYEES	640	16682	66417348	6118366	158376840	290428922
50 TO 99 EMPLOYEES	188	12952	55096466	4185525	130903943	237803897
100 TO 199 EMPLOYEES	82	11204	51215071	6648601	167304913	286543586
200 TO 499 EMPLOYEES	58	17742	87128461	9885444	266896224	436415710
500 TO 999 EMPLOYEES	20	13814	69881279	11544867	144658801	315520990
1000 TO 1499 EMPLOYEES	3	3904	19323568	813903	29898034	60247429
1500 AND OVER	3	7017	38180881	4491169	97873106	197587600
HEAD OFFICES		1950	12782499		480800	
TOTALS	3 502	97518	440197776	47357571	1065073007	1967091438
<b>YUKON AND N.W.T.</b>						
ALL EMPLOYEES	13	138	681246	51725	2600056	3434135
TOTALS	13	138	681246	51725	2600056	3434135

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

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Table 14. Principal Statistics of the Major Industrial Groups, classified on the Basis of the Number of Employees per Establishment, 1961

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>FOODS AND BEVERAGES</b>						
UNDER 5 EMPLOYEES	2948	7747	17717988	3284344	106564800	144393360
5 TO 14 EMPLOYEES	2579	20438	57422821	9541013	292472161	424057004
15 TO 49 EMPLOYEES	1141	29720	95459407	13240141	465394772	700667412
50 TO 99 EMPLOYEES	382	26367	92055950	11812973	480568035	738037618
100 TO 199 EMPLOYEES	216	29910	107615764	10894188	506662311	815505154
200 TO 499 EMPLOYEES	136	39673	157830725	11578535	624969132	1021814168
500 TO 999 EMPLOYEES	35	23563	101167245	6916870	424350173	692408768
1000 AND OVER	7	9898	48899887	2957999	247211004	368550844
HEAD OFFICES		1539	9826186		480800	
TOTALS	7444	188855	687995973	70226063	3148673188	4905434328
<b>TOBACCO PRODUCTS</b>						
UNDER 15 EMPLOYEES	6	42	90044	9210	306324	463693
15 TO 49 EMPLOYEES	8	209	569043	38182	1958771	3579561
50 TO 99 EMPLOYEES	5	394	1123832	71199	4985985	9199441
100 TO 199 EMPLOYEES	6	966	3246070	188704	66370472	83849046
200 TO 499 EMPLOYEES	7	1877	7024844	274242	35300278	60629772
500 AND OVER	6	5948	27083204	453665	96375275	177261723
HEAD OFFICES		6	16841			
TOTALS	38	9442	39153878	1035202	205297105	334983236
<b>RUBBER</b>						
UNDER 5 EMPLOYEES	17	43	128303	4861	122133	330180
5 TO 14 EMPLOYEES	13	135	465743	31236	1389046	2491691
15 TO 49 EMPLOYEES	20	581	2209190	165029	5622744	10193788
50 TO 99 EMPLOYEES	11	806	2618670	220539	3471840	9777934
100 TO 199 EMPLOYEES	9	1180	4693231	426936	10872791	25760387
200 TO 499 EMPLOYEES	10	3507	14584922	1051043	24900061	59854113
500 TO 999 EMPLOYEES	8	5340	21604207	1226778	31107270	71897311
1000 AND OVER	5	7018	34138743	2149625	71198069	150829309
HEAD OFFICES		250	1560776			
TOTALS	93	18860	82003785	5276047	148683954	331134713
<b>LEATHER</b>						
UNDER 5 EMPLOYEES	113	240	619795	35783	1296698	2390007
5 TO 14 EMPLOYEES	108	989	2541452	71559	3674162	7629724
15 TO 49 EMPLOYEES	142	4054	11119493	327302	18054446	36069866
50 TO 99 EMPLOYEES	92	6370	17027297	327437	26602898	53003419
100 TO 199 EMPLOYEES	68	9699	28403108	680857	48802663	93759612
200 TO 499 EMPLOYEES	28	7658	22801624	576405	41615187	76032306
500 TO 999 EMPLOYEES	4	2403	7061024	254643	11360415	22183589
HEAD OFFICES						
TOTALS	555	31413	89574243	2273986	151406469	291068523
<b>TEXTILES</b>						
UNDER 5 EMPLOYEES	183	464	1199267	55960	2698524	5151318
5 TO 14 EMPLOYEES	266	2293	6348995	301351	11648773	23048918
15 TO 49 EMPLOYEES	227	6173	18337138	1059899	50186549	84857773
50 TO 99 EMPLOYEES	82	5709	17944318	1147733	47995656	83974059
100 TO 199 EMPLOYEES	48	6642	21705288	1502465	59881458	97649926
200 TO 499 EMPLOYEES	55	16822	54994587	3642379	126325726	226913919
500 TO 999 EMPLOYEES	15	10762	37291009	2936298	74453444	146650816
1000 TO 1499 EMPLOYEES	3	4100	15861398	1385330	53096591	109981078
1500 AND OVER	4	7515	26536653	3081940	41714328	97059893
HEAD OFFICES		2064	12339136			
TOTALS	883	62544	212557789	15113355	468001049	875287700

## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

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Table 14. Principal Statistics of the Major Industrial Groups, classified on the Basis of the Number of Employees per Establishment, 1961 —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>KNITTING MILLS</b>						
UNDER 5 EMPLOYEES	40	107	297854	14597	2252670	3094882
5 TO 14 EMPLOYEES	67	665	1699719	56365	5425479	8408913
15 TO 49 EMPLOYEES	133	3816	9801243	298413	22350913	4059959
50 TO 99 EMPLOYEES	58	4104	11327558	407277	27941148	49009003
100 TO 199 EMPLOYEES	38	5293	14516472	461804	27897084	52691371
200 AND OVER	22	7182	18527829	688468	31494673	65491850
HEAD OFFICES		292	1298707			
TOTALS	358	21459	57469382	1926924	117361967	219295978
<b>CLOTHING</b>						
UNDER 5 EMPLOYEES	422	1036	3241795	97310	12856140	19760814
5 TO 14 EMPLOYEES	583	5260	15157903	291520	45617611	72101532
15 TO 49 EMPLOYEES	808	23209	62041521	840907	108796999	205368057
50 TO 99 EMPLOYEES	311	21672	56174659	644591	103241685	194071684
100 TO 199 EMPLOYEES	130	18006	47168307	591356	81502299	159005552
200 TO 499 EMPLOYEES	45	12553	32896472	384997	49366410	101407371
500 AND OVER	8	5799	16569850	168279	26142236	49820481
HEAD OFFICES		193	1137972			
TOTALS	2307	87728	234388479	3018960	427523380	801535491
<b>WOOD</b>						
UNDER 5 EMPLOYEES	2806	5808	10512801	1190161	18077238	38010841
5 TO 14 EMPLOYEES	1276	10629	28814268	3098505	54484462	104068746
15 TO 49 EMPLOYEES	748	19974	65137724	6263814	150276602	265799265
50 TO 99 EMPLOYEES	201	13829	49879056	3750382	107705721	191719159
100 TO 199 EMPLOYEES	72	9653	354456489	2272298	73507233	132855130
200 TO 499 EMPLOYEES	38	11009	46915089	2059263	90544884	160217394
500 AND OVER	11	8515	39261684	1691654	90143883	142485494
NOT CLASSIFIABLE	99		63885	13469	52728	187589
HEAD OFFICES		625	4300708			
TOTALS	5251	80042	280330704	20339546	584792751	1035343618
<b>FURNITURE AND FIXTURES</b>						
UNDER 5 EMPLOYEES	1163	2350	6556528	349131	7250711	17706802
5 TO 14 EMPLOYEES	440	3613	11787369	418724	15798303	34332218
15 TO 49 EMPLOYEES	306	8247	28302775	972721	49421743	96523837
50 TO 99 EMPLOYEES	116	7674	25973718	891962	46495021	92059380
100 TO 199 EMPLOYEES	47	6270	22192495	695165	33773427	70972652
200 TO 499 EMPLOYEES	17	4999	17632788	579278	21895915	50467216
TOTALS	2089	33153	112445673	3906981	174635120	362062105
<b>PAPER</b>						
UNDER 5 EMPLOYEES	51	129	361538	23997	1228361	2117523
5 TO 14 EMPLOYEES	82	738	2417095	133671	7273022	12726829
15 TO 49 EMPLOYEES	166	4937	17073426	1147326	46857142	81239852
50 TO 99 EMPLOYEES	83	6052	23583302	2727612	69620548	124269856
100 TO 199 EMPLOYEES	71	10433	43676655	5227658	124419810	220018650
200 TO 499 EMPLOYEES	66	22296	105538961	27842469	275134756	545399580
500 TO 999 EMPLOYEES	34	24283	131060215	43960849	276705041	661390563
1000 TO 1499 EMPLOYEES	13	17331	95323048	33464844	174931250	422895939
1500 AND OVER	3	5357	28786940	7761066	45332952	135675263
HEAD OFFICES		3306	23315985			
TOTALS	569	94862	471137165	122289492	1021502882	2205734055

## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

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Table 14. Principal Statistics of the Major Industrial Groups, classified on the Basis of the Number of Employees per Establishment, 1961—continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>PRINTING PUBLISHING IND</b>						
UNDER 5 EMPLOYEES	1556	3481	11163780	411032	11871598	32131002
5 TO 14 EMPLOYEES	1068	8747	32722802	835988	26552042	80890600
15 TO 49 EMPLOYEES	536	13555	56115434	1259588	48304175	145506289
50 TO 99 EMPLOYEES	139	9728	41450218	864504	32643736	103284623
100 TO 199 EMPLOYEES	78	10999	50244551	872232	41211810	133817302
200 TO 499 EMPLOYEES	36	11378	54763123	1078761	44258046	148416398
500 TO 999 EMPLOYEES	9	6165	31474802	451742	34915433	100875242
1000 AND OVER	6	8604	49189026	775786	35959874	127370881
HEAD OFFICES		122	777134			
TOTALS	3428	72779	327900870	6549633	275716714	872292337
<b>PRIMARY METAL INDUSTRIES</b>						
UNDER 5 EMPLOYEES	61	147	415135	51346	658022	1418121
5 TO 14 EMPLOYEES	90	788	2852468	244114	5442422	10641349
15 TO 49 EMPLOYEES	107	3080	12110070	1021047	37587421	59529938
50 TO 99 EMPLOYEES	53	3649	16038830	1655631	81874252	115688643
100 TO 199 EMPLOYEES	34	4679	21817210	3057920	111517921	162410061
200 TO 499 EMPLOYEES	33	9453	45872204	11480196	185016539	284759095
500 TO 999 EMPLOYEES	15	10353	52453854	17306760	255717234	421108961
1000 TO 1499 EMPLOYEES	4	4522	23087181	8989759	225967934	279528299
1500 AND OVER	13	49748	277456514	44091229	687906286	1470399320
HEAD OFFICES		819	5515885			
TOTALS	410	87238	457619351	87898002	1591688041	2806483787
<b>METAL FABRICATING</b>						
UNDER 5 EMPLOYEES	833	2089	6353778	442525	8340266	20818829
5 TO 14 EMPLOYEES	923	7797	29486624	1532952	37754482	89212011
15 TO 49 EMPLOYEES	714	18779	77954030	3442755	131326926	273160689
50 TO 99 EMPLOYEES	187	13076	56675530	2578685	114496421	224912997
100 TO 199 EMPLOYEES	99	13111	56758476	2968609	94626643	202718797
200 TO 499 EMPLOYEES	87	26633	126749034	5589051	243578482	475363154
500 AND OVER	16	12948	66923810	2405093	104276906	206504368
HEAD OFFICES		178	1014662			
TOTALS	2859	94611	421915944	18959670	734400126	1492690845
<b>MACHINERY</b>						
UNDER 5 EMPLOYEES	61	164	578757	36585	1229782	2354232
5 TO 14 EMPLOYEES	152	1312	5189854	235494	9369156	19744951
15 TO 49 EMPLOYEES	172	4709	19565791	777170	33084984	71272835
50 TO 99 EMPLOYEES	74	5110	22752486	838896	41291578	81290702
100 TO 199 EMPLOYEES	44	6209	28709490	948439	42715811	97612365
200 TO 499 EMPLOYEES	33	9666	45634328	1260656	66752489	152099433
500 TO 999 EMPLOYEES	5	3781	17280246	1202817	33453877	64456791
1000 AND OVER	5	11130	55879240	1560203	76046266	150908117
HEAD OFFICES		2	16253			
TOTALS	546	42083	195606445	6860260	303943943	639739426
<b>TRANSPORTATION EQUIPMENT</b>						
UNDER 5 EMPLOYEES	196	434	1109506	56926	1214279	3371741
5 TO 14 EMPLOYEES	148	1239	4310674	181852	5568192	12477908
15 TO 49 EMPLOYEES	134	3759	14447418	585921	21336557	48404869
50 TO 99 EMPLOYEES	66	4685	19390255	954701	28983414	62530451
100 TO 199 EMPLOYEES	45	6257	25744670	1405271	44898067	96818134
200 TO 499 EMPLOYEES	44	13745	64261871	3570796	98501254	197843374
500 TO 999 EMPLOYEES	18	13094	62603965	2136753	91694191	173729776
1000 TO 1499 EMPLOYEES	6	7182	33111323	1172266	26493501	68664054
1500 AND OVER	14	56700	292941425	10059189	811480703	1296936847
HEAD OFFICES		614	4549240			
TOTALS	671	107709	522470347	20123675	1130170158	1960777154

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

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Table 14. Principal Statistics of the Major Industrial Groups, classified on the Basis of the Number of Employees per Establishment, 1961 —concluded

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>ELECTRICAL PRODUCTS INDUS</b>						
UNDER 5 EMPLOYEES	63	166	543886	24564	1403583	2743526
5 TO 14 EMPLOYEES	87	773	2734850	119985	5287877	10771327
15 TO 49 EMPLOYEES	140	4137	15012253	728790	39460219	72051733
50 TO 99 EMPLOYEES	80	5499	19234031	690509	43383325	84792781
100 TO 199 EMPLOYEES	60	8702	32384348	1288162	69853644	131937535
200 TO 499 EMPLOYEES	68	20984	90068208	3053555	184274238	355854941
500 TO 999 EMPLOYEES	22	15311	71535962	2988279	116522651	247509257
1000 TO 1499 EMPLOYEES	6	7445	32378610	809891	57431387	101882952
1500 AND OVER	5	16064	86748320	1632654	67734630	197990269
HEAD OFFICES		450	2927611			
TOTALS	531	79531	353568079	11336389	585351554	1205534321
<b>NON METALLIC MINERAL</b>						
UNDER 5 EMPLOYEES	391	968	2401505	291539	3633804	8610528
5 TO 14 EMPLOYEES	460	3910	13304187	2155018	24982090	51961643
15 TO 49 EMPLOYEES	268	7087	27905501	6223830	49764540	115320018
50 TO 99 EMPLOYEES	87	6080	26219094	7118137	41198769	109863885
100 TO 199 EMPLOYEES	55	7438	35159907	13785327	56650603	165423884
200 TO 499 EMPLOYEES	22	6704	32776204	12237897	40817556	133888851
500 AND OVER	9	7443	32992617	4689191	33069046	89944007
HEAD OFFICES		499	3328171			
TOTALS	1292	10128	174087186	46500939	250116408	675012816
<b>PETROLEUM AND COAL</b>						
UNDER 5 EMPLOYEES	17	44	196611	106138	1030637	1782494
5 TO 14 EMPLOYEES	20	164	692962	127199	3305729	5926132
15 TO 49 EMPLOYEES	13	423	2058991	290768	17384708	28472757
50 TO 99 EMPLOYEES	9	603	3294547	669049	34969358	49090879
100 TO 199 EMPLOYEES	14	2108	12459894	2433264	152208925	205374686
200 TO 499 EMPLOYEES	14	4229	25164147	5729367	403101826	530432424
500 AND OVER	4	3584	21743034	1995417	308629155	399114392
HEAD OFFICES		2898	19729678			
TOTALS	91	14053	85339864	11351202	920630338	1220193764
<b>CHEMICAL AND CHEMICAL PROD</b>						
UNDER 5 EMPLOYEES	302	695	2184744	153933	5927947	12130745
5 TO 14 EMPLOYEES	296	2535	10261168	806865	35594216	71914319
15 TO 49 EMPLOYEES	266	7257	30764841	4180429	112653285	216719343
50 TO 99 EMPLOYEES	108	7473	32844968	4663672	105141301	231128232
100 TO 199 EMPLOYEES	56	7762	36789336	11096801	89708758	228335028
200 TO 499 EMPLOYEES	26	7762	38372494	6000484	79470619	200869966
500 AND OVER	18	16761	89175246	27791632	195447729	472780525
HEAD OFFICES		1922	13611496			
TOTALS	1072	52167	254004293	54693816	623943855	1433878158
<b>MISC MANUFACTURING IND</b>						
UNDER 5 EMPLOYEES	747	1674	5246790	259952	5225774	14071338
5 TO 14 EMPLOYEES	577	4760	16416667	742384	20414734	49798922
15 TO 49 EMPLOYEES	385	10268	35308528	1394171	57843351	122663691
50 TO 99 EMPLOYEES	132	9072	30830897	1010430	52916647	109804085
100 TO 199 EMPLOYEES	59	8034	29999280	898100	50592350	103391962
200 TO 499 EMPLOYEES	24	7695	28759912	891825	43869583	100210921
500 AND OVER	4	4634	24484421	507751	33006535	74871675
HEAD OFFICES		152	831024			
TOTALS	1928	46289	171877519	5704613	263868974	574812594

## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

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TABLE 15. Principal Statistics of the Forty Leading Industries of Canada

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>1 PULP AND PAPER</b>						
UNDER 50 EMPLOYEES	8	236	857191	332157	983588	2980164
50 TO 99 EMPLOYEES	15	996	4398040	1800602	11679093	24155558
100 TO 199 EMPLOYEES	18	2576	11470937	3644700	24604190	52737956
200 TO 499 EMPLOYEES	36	13314	68083286	26357891	160745900	361335873
500 TO 999 EMPLOYEES	32	23027	124837768	43722489	261890833	634825248
1000 TO 1499 EMPLOYEES	13	17331	95323048	33464844	174931250	422895939
1500 AND OVER	3	5357	28786940	7761066	45332952	135675263
HEAD OFFICES		2962	21413850			
TOTALS	125	65799	355171060	117083749	680167806	1634606001
<b>2 SMELTING AND REFINING</b>						
UNDER 500 EMPLOYEES	8	2007	9622221	6076493	124654274	160247542
500 TO 999 EMPLOYEES	7	4952	26872878	13748707	207090180	322805612
1000 AND OVER	9	22331	119453236	29175122	560206540	987994867
TOTALS	24	29290	155948335	49000322	891950994	1471048021
<b>3 PETROLEUM REFINING</b>						
UNDER 50 EMPLOYEES	8	264	1348643	216160	11786898	18199284
50 TO 99 EMPLOYEES	6	438	2558704	583044	32578451	44419534
100 TO 199 EMPLOYEES	12	1826	11013990	2296129	143740384	192010740
200 TO 499 EMPLOYEES	14	4229	25164147	5729367	403101826	530432424
500 AND OVER EMPLOYEES	4	3584	21743034	1995417	308629155	399114392
HEAD OFFICES		2894	19687518			
TOTALS	44	13235	81516038	10820117	899836714	1104176374
<b>4 DAIRYING AND MEAT PACK</b>						
UNDER 5 EMPLOYEES	36	104	231260	23937	3818374	4407760
5 TO 14 EMPLOYEES	77	661	1934559	235129	21701139	26096070
15 TO 49 EMPLOYEES	60	1657	5808334	570324	66808678	80945316
50 TO 99 EMPLOYEES	16	1096	4362305	340332	62440490	72014408
100 TO 199 EMPLOYEES	19	2615	10940124	794074	89270327	109385643
200 TO 499 EMPLOYEES	20	6030	28605294	1343862	212389111	255383156
500 TO 999 EMPLOYEES	10	6538	29977829	1402980	232677688	281994266
1000 AND OVER	4	6373	31065540	1781470	204718311	250685029
TOTALS	242	25075	112925245	6502108	893822118	1080913148
<b>5 MOTOR VEHICLES</b>						
UNDER 100 EMPLOYEES	7	415	1765926	170387	3919314	7492339
100 TO 999 EMPLOYEES	7	2633	12546917	540584	47847755	69725608
1500 AND OVER	3	18011	102076430	4373713	551582514	793724412
HEAD OFFICES		614	4549240			
TOTALS	17	21673	120938513	5084684	603349583	870942359
<b>6 IRON AND STEEL MILLS</b>						
UNDER 50 EMPLOYEES	4	116	548642	82733	526931	1497348
50 TO 99 EMPLOYEES	8	515	2521054	359763	3882629	8351313
100 TO 199 EMPLOYEES	12	1516	7083319	1363675	21749675	36127665
200 TO 499 EMPLOYEES	10	2925	15586994	3883661	33815653	62141093
500 TO 999 EMPLOYEES	3	2284	10894018	2300237	11814392	34495605
1500 AND OVER	5	27174	156402471	21744296	279556879	646658046
HEAD OFFICES		16	75400			
TOTALS	42	34546	193111898	29734365	351346159	789271070
<b>7 SAWMILLS</b>						
UNDER 5 EMPLOYEES	1843	3979	5935930	762191	11575924	23454279
5 TO 14 EMPLOYEES	791	6497	16298083	2025347	29034964	57084211
15 TO 49 EMPLOYEES	392	9965	31907466	3795320	66536677	124236717
50 TO 99 EMPLOYEES	80	5617	20911997	1986306	45271331	80345978
100 TO 199 EMPLOYEES	32	4305	17870563	1392030	40104829	69611933
200 TO 499 EMPLOYEES	15	4703	21973627	686093	47349557	77871664
500 AND OVER	8	5667	26661154	719732	66312138	101798203
NOT CLASSIFIABLE	99		63885	13469	52728	187589
HEAD OFFICES		401	3076981			
TOTALS	3260	41134	144699686	11380488	306238148	534590574

## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

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TABLE 15. Principal Statistics of the Forty Leading Industries of Canada —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>8 CHEMICALS INDUSTRIAL</b>						
UNDER 5 EMPLOYEES	13	34	1 458 85	229 86	6 514 20	1 524 45 54
5 TO 14 EMPLOYEES	34	307	1 414 860	276 038	3 433 829	973 9080
15 TO 49 EMPLOYEES	36	1031	4 922 669	1 953 744	1 409 4098	3471 5102
50 TO 99 EMPLOYEES	15	1035	5 400 620	2 720 162	1 584 6088	414 68191
100 TO 199 EMPLOYEES	14	1791	9 930 970	9 012 454	229 955 66	661 09257
200 TO 499 EMPLOYEES	8	2127	11 224 035	3 825 719	2 810 0233	669 98318
500 AND OVER	8	9196	516 723 62	2 421 2266	9 691 0867	2560 48829
HEAD OFFICES		670	465 2919			
TOTALS	128	16191	89364320	42023369	182032101	476603231
<b>9 PASTEURIZING PLANTS</b>						
UNDER 5 EMPLOYEES	163	474	1 327 759	319 612	564 44084	897 6795
5 TO 14 EMPLOYEES	291	2374	7388890	1 362 716	2 734 7783	4221 0000
15 TO 49 EMPLOYEES	174	4326	1 591 3098	2 136 966	555 27928	850 28365
50 TO 99 EMPLOYEES	53	3593	1 363 5013	1 395 919	414 00204	6310 3685
100 TO 199 EMPLOYEES	30	4183	1 714 8921	1 425 973	509 98244	809 48668
200 AND OVER	21	6728	2894 1848	2 057 052	861 02033	1313 49326
TOTALS	732	21678	84355529	8698238	267020276	411616839
<b>10 FOODS MISCELLANEOUS</b>						
UNDER 5 EMPLOYEES	72	184	4 599 30	509 18	2 467 486	3833814
5 TO 14 EMPLOYEES	66	547	1 865 661	1 362 70	10521650	16177504
15 TO 49 EMPLOYEES	66	1838	6712570	774 453	42824854	65997395
50 TO 99 EMPLOYEES	40	2794	1 062 2445	1 604 665	73663227	113616266
100 TO 199 EMPLOYEES	13	1779	6440060	546895	52861413	81004900
200 AND OVER	10	3060	1 222 3429	1 323 689	704 34952	127548983
HEAD OFFICES		720	470 396			
TOTALS	267	10922	43094491	4436890	252773582	409178970
<b>11 MACHINERY MISCELLANEOUS</b>						
UNDER 5 EMPLOYEES	46	131	4 861 85	30055	1 087 850	2056147
5 TO 14 EMPLOYEES	114	973	3940824	1 719 41	6915291	14906840
15 TO 49 EMPLOYEES	135	3716	1 576 3592	613898	27840204	58821278
50 TO 99 EMPLOYEES	59	4115	1 878 6475	617306	32440543	63871838
100 TO 199 EMPLOYEES	33	4608	21851517	763247	29798452	67913735
200 TO 499 EMPLOYEES	28	8000	37376495	991931	46446087	109022631
500 AND OVER	5	5065	2 452 4868	1 243 243	34075562	74096770
HEAD OFFICES		2	16253			
TOTALS	420	26610	122746209	4431621	178603989	390689239
<b>12 METAL STAMP AND PRESS ETC</b>						
UNDER 5 EMPLOYEES	92	256	7 593 98	53706	1 085 747	2788651
5 TO 14 EMPLOYEES	124	1054	3771068	267364	8848468	16608333
15 TO 49 EMPLOYEES	146	3955	1 643 7550	763543	37388319	70108207
50 TO 99 EMPLOYEES	32	2299	9512238	483524	29423594	49142921
100 TO 199 EMPLOYEES	20	2627	1 138 5256	617385	1 888 5394	40307623
200 TO 499 EMPLOYEES	18	5532	2 858 8527	1 141 417	77103716	138434930
500 AND OVER	4	2861	1 452 1252	534577	30564790	56961898
TOTALS	436	18584	84975289	3861516	203300028	374352563
<b>13 PRINTING AND PUBLISHING</b>						
UNDER 5 EMPLOYEES	258	631	1 929 552	1 374 79	891606	4128482
5 TO 14 EMPLOYEES	269	2227	7510320	288265	3180219	15281443
15 TO 49 EMPLOYEES	121	3160	1 174 7853	368127	4960720	24119579
50 TO 99 EMPLOYEES	42	3092	1 222 20137	301857	4533028	26370993
100 TO 199 EMPLOYEES	32	4484	1 947 4646	4 106 76	10198124	47007177
200 TO 499 EMPLOYEES	21	6759	3 317 6426	6 122 45	2 485 3285	92248807
500 TO 999 EMPLOYEES	3	2202	1 184 2921	1 766 26	9735302	33800353
1000 AND OVER	6	8604	4 918 9026	7 757 86	3 595 9874	127370881
HEAD OFFICES		122	777134			
TOTALS	752	31281	147868015	3071061	94312158	370327715

TABLE 15. Principal Statistics of the Forty Leading Industries of Canada --continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>14 BAKERIES</b>						
UNDER 5 EMPLOYEES		1279	3453	7419952	1072632	11936644
5 TO 14 EMPLOYEES	877	6796	17152804	1842868	25087061	53946990
15 TO 49 EMPLOYEES	252	6343	19102700	1936079	27822025	60488864
50 TO 99 EMPLOYEES	66	4683	16507163	1616666	22271129	51063842
100 TO 199 EMPLOYEES	28	3799	13802127	1238875	20804630	48721729
200 TO 499 EMPLOYEES	21	6397	25594104	1891696	34946580	79938622
500 TO 999 EMPLOYEES	6	4147	16046381	1247620	21740958	50065403
HEAD OFFICES		19	127871			
TOTALS		2529	35637	115753102	10846436	164609027
						369637256
<b>15 MOTOR VEHICLE PARTS</b>						
UNDER 5 EMPLOYEES		12	29	103915	4138	194946
5 TO 14 EMPLOYEES	23	188	713602	29045	1436263	391082
15 TO 49 EMPLOYEES	36	1114	4170201	210265	8762684	17505891
50 TO 99 EMPLOYEES	19	1374	5674916	335920	11000720	22485050
100 TO 199 EMPLOYEES	20	2787	10873966	448656	24280055	47049387
200 TO 499 EMPLOYEES	10	2759	13669295	894117	26165806	56450981
500 AND OVER	6	12569	67795972	3463808	114154392	206041391
TOTALS		126	20820	103001867	5385949	185994866
						352778908
<b>16 AIRCRAFT AND PARTS</b>						
UNDER 5 EMPLOYEES		8	18	63801	4698	61554
5 TO 14 EMPLOYEES	15	134	571936	20906	311519	1264457
15 TO 49 EMPLOYEES	18	489	2171361	46169	1508486	4906308
50 TO 99 EMPLOYEES	10	738	3306203	88468	2351037	6834025
100 TO 199 EMPLOYEES	6	887	4318418	129298	4480102	13916973
200 TO 499 EMPLOYEES	13	4284	19296031	615726	15509704	38830108
500 TO 999 EMPLOYEES	5	3460	16046364	312637	7151589	25755053
1000 AND OVER	5	18376	96156008	1798393	126471464	256632709
TOTALS		80	28386	141930122	3016295	157845455
						348245173
<b>17 FRUIT AND VEGETABLE PREP</b>						
UNDER 5 EMPLOYEES		73	174	339110	34374	1498302
5 TO 14 EMPLOYEES	83	710	1556268	188491	6677452	10800372
15 TO 49 EMPLOYEES	89	2457	6245817	625253	26281180	39816850
50 TO 99 EMPLOYEES	46	3235	8025552	729738	37411087	58423452
100 TO 199 EMPLOYEES	30	4222	12181485	984871	50104425	80264989
200 AND OVER	14	5368	19701418	1581823	76704331	136344419
HEAD OFFICES		301	1402139			
TOTALS		335	16467	49451789	4144550	198676777
						328098257
<b>18 BUTTER AND CHEESE</b>						
UNDER 5 EMPLOYEES		479	1237	2729263	614379	49150634
5 TO 14 EMPLOYEES	326	2517	6980136	1644568	93856870	108608647
15 TO 49 EMPLOYEES	91	2358	7229531	2272479	78316598	94625212
50 AND OVER	18	1381	5095226	1595118	52569759	65723751
TOTALS		914	7493	22034156	6126544	273893861
						323899706
<b>19 FEEDS</b>						
UNDER 5 EMPLOYEES		526	1288	3390182	804083	26199081
5 TO 14 EMPLOYEES	339	2476	8002162	1610505	66936361	84957373
15 TO 49 EMPLOYEES	75	1792	6718592	1242199	61102651	77968931
50 TO 99 EMPLOYEES	14	977	4225434	639969	51243690	66826334
100 TO 199 EMPLOYEES	4	501	2157258	209018	20448945	26186850
HEAD OFFICES		5	19240			
TOTALS		958	7039	24512868	4505774	225930728
						289660606

## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

TABLE 15. Principal Statistics of the Forty Leading Industries of Canada —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>20 CLOTHING MENS FACTORY</b>						
UNDER 5 EMPLOYEES	64	155	505976	13041	3596869	5076293
5 TO 14 EMPLOYEES	113	1004	3014403	52124	16366224	22315971
15 TO 49 EMPLOYEES	163	4697	12540297	191358	31916934	51760285
50 TO 99 EMPLOYEES	75	5411	13466337	218877	28160479	49448956
100 TO 199 EMPLOYEES	41	5818	15192867	167522	26597286	50091125
200 TO 499 EMPLOYEES	26	7614	21055589	245549	31162005	62710059
500 AND OVER	6	4481	13334045	135367	19960640	37686164
HEAD OFFICES		188	1115442			
TOTALS	488	29368	80224956	1023838	157760437	279088853
<b>21 CLOTHING WOMENS FACTORY</b>						
UNDER 5 EMPLOYEES	46	121	379464	8859	2581087	3551566
5 TO 14 EMPLOYEES	149	1397	4038025	67402	11129150	18168039
15 TO 49 EMPLOYEES	265	8068	24217446	244092	46113997	85363690
50 TO 99 EMPLOYEES	120	8115	23749429	185956	46327766	86161849
100 TO 199 EMPLOYEES	44	5994	16400452	142119	33802832	62129017
200 TO 499 EMPLOYEES	9	2227	5680943	55843	11179656	22103635
HEAD OFFICES		5	22530			
TOTALS	633	25927	74488289	704271	151134488	277477796
<b>22 BREWERIES</b>						
UNDER 50 EMPLOYEES	16	435	2143107	268052	2650223	11127144
50 TO 99 EMPLOYEES	16	1044	5091856	544749	7232694	31031860
100 TO 199 EMPLOYEES	12	1797	8174499	716191	13825733	62451710
200 TO 499 EMPLOYEES	7	1940	10685022	856846	18380685	82765891
500 AND OVER	3	2367	14089006	913910	16972200	72061595
HEAD OFFICES		40	698059			
TOTALS	54	7623	40881549	3299748	59061535	259438200
<b>23 COMMUNICATIONS EQUIPMENT</b>						
UNDER 5 EMPLOYEES	12	32	123840	5597	198141	458755
5 TO 14 EMPLOYEES	21	197	697562	18877	751462	1946141
15 TO 49 EMPLOYEES	33	888	3271021	104101	4269739	10569894
50 TO 99 EMPLOYEES	22	1480	4366120	102526	6113550	16127458
100 TO 199 EMPLOYEES	16	2211	6855063	173698	8260554	20275675
200 TO 499 EMPLOYEES	12	4127	17497815	207033	21054976	45832890
500 AND OVER	9	15632	76847131	880119	53101479	155873377
HEAD OFFICES						
TOTALS	125	24567	109658552	1491951	93749901	251084190
<b>24 SYNTHETIC TEXTILES</b>						
UNDER 50 EMPLOYEES	13	286	885759	47500	2640028	4284575
50 TO 99 EMPLOYEES	15	1201	3527914	254910	12497621	21025128
100 TO 199 EMPLOYEES	9	1349	4346344	267464	17241392	25129628
200 TO 499 EMPLOYEES	11	3230	10413990	705398	27771216	48266100
500 TO 999 EMPLOYEES	5	3301	11112793	1078870	18783239	40644784
1000 AND OVER	3	5546	23081286	2692557	39372446	109367362
HEAD OFFICES		936	6024611			
TOTALS	56	15849	59392697	5046699	118305942	248717577
<b>25 COTTON YARN AND CLOTH</b>						
UNDER 50 EMPLOYEES	7	120	352989	47242	2360540	3399299
50 TO 99 EMPLOYEES	3	224	650995	23926	1707028	3095125
100 TO 199 EMPLOYEES	6	859	2435689	313662	9024770	13204102
200 TO 499 EMPLOYEES	12	42225	12228859	880734	26817789	48688891
500 TO 999 EMPLOYEES	7	5128	16374566	1400384	40878084	70650079
1000 AND OVER	4	6069	19316765	1774713	55438473	97673609
HEAD OFFICES		759	4439940			
TOTALS	39	17384	55799803	4440661	136226684	236711105

## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

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TABLE 15. Principal Statistics of the Forty Leading Industries of Canada —continued

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
26 SASH DOOR PLANING MILLS						
UNDER 5 EMPLOYEES	735	1352	3454831	314992	5087283	11168672
5 TO 14 EMPLOYEES	318	2722	8716752	721028	18661533	33522948
15 TO 49 EMPLOYEES	230	6268	21441057	1678677	62972268	101450686
50 TO 99 EMPLOYEES	61	4061	14682841	896261	35934315	62107243
100 AND OVER	12	1666	6076173	305639	15927740	26910939
HEAD OFFICES		106	486484			
TOTALS		1356	16175	54858138	3916597	138583139
						235160488
27 PRINTING AND BOOKBINDING						
UNDER 5 EMPLOYEES	873	1920	5991242	236760	5444027	15489076
5 TO 14 EMPLOYEES	500	4078	14891295	389497	11751506	35063742
15 TO 49 EMPLOYEES	244	6154	24310616	525107	20653707	59704685
50 TO 99 EMPLOYEES	41	2868	11403018	239520	11170165	31239683
100 TO 199 EMPLOYEES	20	2728	11268051	199100	11399463	31701820
200 TO 499 EMPLOYEES	7	2253	10547766	251068	11168380	30930630
500 TO 999 EMPLOYEES	3	1891	9519328	166712	11287057	26015007
TOTALS		1688	21892	87931316	2007764	82874305
						230144643
28 TOBACCO PRODUCTS						
UNDER 200 EMPLOYEES	11	459	1146491	34673	2466108	5341395
200 TO 499 EMPLOYEES	5	1410	5701614	223320	23634000	47353329
500 AND OVER	6	5948	27083204	453665	96375275	177261723
TOTALS		22	7817	33931309	711658	122475383
						229956447
29 WIRE AND WIRE PRODUCTS						
UNDER 5 EMPLOYEES	35	95	295411	17303	557156	1382337
5 TO 14 EMPLOYEES	54	447	1636542	77776	2527970	5637411
15 TO 49 EMPLOYEES	63	1758	6977897	346902	12645087	26458363
50 TO 99 EMPLOYEES	20	1459	6229170	273834	11780612	24929916
100 TO 199 EMPLOYEES	9	1172	5370759	292732	11650695	22752756
200 AND OVER	18	7064	36348824	2050399	86163983	139541097
TOTALS		199	11995	56858603	3058946	125325503
						220701880
30 FLOUR						
UNDER 5 EMPLOYEES	7	13	34439	8010	88020	161667
5 TO 14 EMPLOYEES	15	126	488535	95932	4209484	5274910
15 TO 49 EMPLOYEES	12	319	1442441	181309	19353730	24428024
50 TO 99 EMPLOYEES	6	443	1743203	213828	19216464	24573653
100 TO 199 EMPLOYEES	8	1148	4808418	517363	61189207	76733699
200 TO 499 EMPLOYEES	6	1915	8404128	669314	69630102	89414714
TOTALS		54	3964	16921164	1685756	173682471
						220586667
31 METAL FABRICATING MISC						
UNDER 5 EMPLOYEES	94	223	720522	44533	2044530	3889636
5 TO 14 EMPLOYEES	80	661	2567558	169281	3724773	8960789
15 TO 49 EMPLOYEES	92	2384	9792083	599078	23720185	44412341
50 TO 99 EMPLOYEES	29	2077	9157647	530595	20211662	38668251
100 TO 199 EMPLOYEES	19	2574	10291117	883656	14699129	36098599
200 TO 499 EMPLOYEES	14	4452	19497682	1252861	21807664	56324731
500 TO 999 EMPLOYEES	3	2228	10541374	526292	9078315	30623101
TOTALS		331	14599	62567983	4006296	95286258
						218977448
32 ELECTRIC INDUSTRIAL EQUIP						
UNDER 5 EMPLOYEES	6	19	84262	4205	390586	836597
5 TO 14 EMPLOYEES	21	177	682515	18146	1203852	2544270
15 TO 49 EMPLOYEES	27	843	3385196	111067	6834236	13762625
50 TO 99 EMPLOYEES	13	928	3755515	104063	6342474	12178569
100 TO 199 EMPLOYEES	9	1205	5105992	170179	7733280	15880932
200 TO 499 EMPLOYEES	14	4369	19567511	565229	25787388	58552332
500 AND OVER	7	8421	45517836	1392200	38519696	115125543
HEAD OFFICES		442	2846611			
TOTALS		97	16404	80945438	2365089	86811512
						218881168

## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

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TABLE 15. Principal Statistics of the Forty Leading Industries of Canada —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>33 METAL FABRICATORS STRUCTURAL</b>						
5 TO 14 EMPLOYEES	4	41	1 469 01	1 096 4	4 185 11	8 894 52
15 TO 49 EMPLOYEES	22	645	2 601 823	1 071 80	5 866 431	9 836 000
50 TO 99 EMPLOYEES	16	1171	5 185 791	1 575 45	1 222 5202	1 953 5364
100 TO 199 EMPLOYEES	12	1610	7 294 977	2 661 95	1 453 8581	2 710 0577
200 TO 499 EMPLOYEES	20	6130	30 280 748	9 291 62	5 030 1126	9 573 7723
500 AND OVER	4	4192	22 899 292	5 456 02	2 866 4926	5 696 2087
<b>TOTALS</b>	<b>78</b>	<b>1 3789</b>	<b>68 409 532</b>	<b>2 016 648</b>	<b>1 120 14777</b>	<b>21 006 1203</b>
<b>34 ELECTRIC APPLIANCES MAJOR</b>						
UNDER 15 EMPLOYEES	3	13	4 906 4	2 206	8 768 8	1 628 94
15 TO 49 EMPLOYEES	8	227	8 487 84	4 306 4	1 604 368	3 589 348
50 TO 99 EMPLOYEES	4	300	10 934 90	7 760 2	2 889 309	4 657 199
100 TO 199 EMPLOYEES	7	1052	4 151 789	2 413 39	1 261 5389	2 174 2007
200 TO 499 EMPLOYEES	12	3359	12 851 140	6 800 29	2 916 6170	5 403 2677
500 TO 999 EMPLOYEES	9	6133	27 867 608	1 645 555	6 354 7401	1 220 28352
<b>TOTALS</b>	<b>43</b>	<b>11084</b>	<b>46 861 875</b>	<b>2 689 795</b>	<b>10 991 0325</b>	<b>20 621 2477</b>
<b>35 FURNITURE HOUSEHOLD</b>						
UNDER 5 EMPLOYEES	978	1906	5 369 264	2 774 47	5 703 528	1 426 3584
5 TO 14 EMPLOYEES	300	2445	80 48004	2 543 91	1 034 0076	2 250 4812
15 TO 49 EMPLOYEES	198	5211	1 768 5521	5 739 70	3 089 4287	5 976 3815
50 TO 99 EMPLOYEES	66	4367	1 435 3884	4 927 00	2 517 1581	4 992 6020
100 TO 199 EMPLOYEES	31	4060	1 385 8433	3 932 38	2 051 4053	4 200 8864
200 TO 499 EMPLOYEES	7	1947	6 834 147	1 745 03	7 384 642	1 712 9898
<b>TOTALS</b>	<b>1 580</b>	<b>1 9936</b>	<b>6 614 9253</b>	<b>2 166 249</b>	<b>1 000 08167</b>	<b>20 559 6983</b>
<b>36 PAPER CONVERTERS MISC</b>						
UNDER 5 EMPLOYEES	38	82	2 643 74	1 890 4	7 155 75	1 300 359
5 TO 14 EMPLOYEES	42	397	1 274 475	81 183 9	4 236 964	7 539 967
15 TO 49 EMPLOYEES	67	1894	7 250 014	3 529 32	1 895 7412	3 310 6580
50 TO 99 EMPLOYEES	20	1485	5 738 436	2 946 56	1 464 7785	2 933 0839
100 TO 199 EMPLOYEES	15	2319	9 358 465	5 747 86	2 514 0010	4 828 6712
200 AND OVER	11	3357	1 456 7972	5 396 13	3 944 8121	6 632 5248
HEAD OFFICES		207	1 042 927			
<b>TOTALS</b>	<b>190</b>	<b>9741</b>	<b>3 949 6668</b>	<b>1 862 730</b>	<b>1 031 49167</b>	<b>18 588 9705</b>
<b>37 RAILROAD ROLLING STOCK</b>						
UNDER 100 EMPLOYEES	6	254	1 085 097	1 288 77	2 354 231	4 076 003
100 TO 199 EMPLOYEES	4	490	2 185 947	4 970 60	4 195 992	1 113 2169
200 TO 499 EMPLOYEES	11	3502	1 681 1453	1 476 010	2 363 2893	4 603 4304
500 AND OVER	8	12263	5 262 3432	1 957 023	6 895 5893	1 213 26536
<b>TOTALS</b>	<b>29</b>	<b>1 6529</b>	<b>7 270 5929</b>	<b>4 058 970</b>	<b>9 913 9009</b>	<b>18 256 9012</b>
<b>38 RUBBER TIRE TUBE MANUFACT</b>						
UNDER 500 EMPLOYEES	6	1553	7 300 522	5 809 41	1 902 8965	3 828 8453
500 AND OVER	4	5949	30 713 428	2 093 566	6 814 5475	1 419 59667
<b>TOTALS</b>	<b>10</b>	<b>7502</b>	<b>38 013 950</b>	<b>2 674 507</b>	<b>8 717 4440</b>	<b>1 802 48120</b>
<b>39 SHOE FACTORIES</b>						
UNDER 5 EMPLOYEES	27	63	1 636 19	8 337	3 527 58	6 305 21
5 TO 14 EMPLOYEES	29	281	7 796 88	20 378	1 319 010	2 552 072
15 TO 49 EMPLOYEES	52	1602	4 241 328	8 255 6	6 634 398	1 315 7536
50 TO 99 EMPLOYEES	55	3821	1 009 2770	1 387 34	1 426 7434	2 928 2403
100 TO 199 EMPLOYEES	49	7176	1 978 5388	2 715 34	2 962 9507	6 132 1573
200 TO 499 EMPLOYEES	22	6034	1 694 3076	2 023 03	2 549 4417	5 223 8622
500 TO 999 EMPLOYEES	3	1889	5 093 707	6 062 7	6 272 994	1 394 1131
<b>TOTALS</b>	<b>237</b>	<b>20866</b>	<b>5 709 9576</b>	<b>7 844 69</b>	<b>8 397 0518</b>	<b>1 731 23858</b>

## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

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TABLE 15. Principal Statistics of the Forty Leading Industries of Canada — concluded

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
40 SOFT DRINKS						
UNDER 5 EMPLOYEES	110	311	804596	215359	1821704	4769881
5 TO 14 EMPLOYEES	271	2258	7214736	1678529	16322111	45227444
15 TO 49 EMPLOYEES	98	2376	8953815	1307689	16950557	51949083
50 TO 99 EMPLOYEES	14	995	4264193	499845	6827956	26861740
100 TO 499 EMPLOYEES	9	1900	8528429	679735	10948783	43838942
TOTALS	502	7840	29765769	4381157	52871111	172647090

**PART III—SIZE OF MANUFACTURING ESTABLISHMENT BASED ON THE SELLING VALUE  
OF FACTORY SHIPMENTS**

Although historical statistics on the value of manufacturing output in Canada are not strictly comparable because of differences in concept and coverage introduced over the years, there has been a general trend toward large establishments accounting for an increasing proportion of total output. In 1922, when the series on value groups was first compiled, 420 establishments each producing \$1,000,000 and over accounted for 51 per cent of total production. By 1929 there had been a substantial increase in both numbers and proportion, with 719 establishments in this category producing 62 per cent of the total. Although the number of establishments and their proportion of the total had dropped rather sharply by 1932 to 482 and 53 per cent, respectively, these had again increased to 601 and 57 per cent of the total in 1939.

With the increased production associated with the war effort, the number of plants with output valued at \$1,000,000 and over more than doubled to 1,376 in 1944, accounting for 75 per cent of the total value of manufactures. With the end of the Second World War and the consequent decline in production of many of the larger war plants, the proportion of total production accounted for by establishments with output valued at \$1,000,000 and over had declined to 67 per cent in 1946 despite an increase in their number to 1,442. By 1961 the number of such establishments had again more than doubled to 3,613, accounting for \$19,947.6 million to 82 per cent of the total value of factory shipments. During this same 15-year period, the proportion accounted for by establishments with outputs of \$5,000,000 and over increased from 49.9 to 57.5 per cent of the total.

**TABLE 16. Establishments in the Manufacturing Industries classified by Value of Production, 1929, 1939 and 1944,  
and by Selling Value of Factory Shipments, 1961**

Value group	1929 <sup>1,2</sup>				1939 <sup>2</sup>			
	Establishments	Total production	Average per establishment	Proportion of total production	Establishments	Total production	Average per establishment	Proportion of total production
					No.	dollars	per cent	
Under 25,000 .....	14,024	106,735,470	7,611	2.6	15,623	120,903,054	7,739	3.5
\$ 25,000 to \$ 49,999 .....	2,802	99,529,725	35,521	2.4	2,803	99,558,383	35,519	2.9
50,000 " 99,999 .....	2,209	156,308,744	70,760	3.8	2,215	156,410,769	70,614	4.5
100,000 " 199,999 .....	1,688	237,532,492	140,718	5.8	1,584	225,582,130	142,413	6.5
200,000 " 499,999 .....	1,519	504,218,217	331,941	12.4	1,285	390,626,844	303,990	11.2
500,000 " 999,999 .....	636	443,597,677	697,481	10.9	689	466,441,130	676,983	13.4
1,000,000 " 4,999,999 .....	601	1,217,866,089	2,026,400	30.0	520	1,091,293,939	2,098,642	31.4
5,000,000 and over .....	118	1,298,198,865	11,001,685	31.9	81	923,724,311	11,404,004	26.6
<b>Totals and averages.....</b>	<b>23,597</b>	<b>4,063,987,279</b>	<b>172,225</b>	<b>100.0</b>	<b>24,800</b>	<b>3,474,540,560</b>	<b>140,102</b>	<b>100.0</b>
					1944 <sup>3</sup>			
					1961 <sup>4</sup>			
Under \$25,000 .....	13,942	128,782,147	9,237	1.4	8,788	101,796,226	11,584	0.4
\$ 25,000 to \$ 49,999 .....	4,011	143,023,914	35,658	1.6	4,530	162,752,093	35,928	0.7
50,000 " 99,999 .....	3,442	245,273,500	71,259	2.7	4,434	319,653,784	72,092	1.3
100,000 " 199,999 .....	2,513	355,235,489	141,359	3.9	4,194	601,098,287	143,323	2.5
200,000 " 499,999 .....	2,256	714,546,348	316,731	7.9	4,484	1,437,837,546	320,660	5.9
500,000 " 999,999 .....	943	661,670,696	701,666	7.3	2,372	1,672,586,766	705,138	6.9
1,000,000 " 4,999,999 .....	1,089	2,294,546,053	2,107,021	25.3	2,823	6,019,674,443	2,132,368	24.8
5,000,000 and over .....	287	4,530,614,372	15,786,113	49.9	790	13,927,895,804	17,630,248	57.5
<b>Totals and averages.....</b>	<b>28,483</b>	<b>9,073,692,519</b>	<b>318,565</b>	<b>100.0</b>	<b>32,415</b>	<b>24,243,294,949</b>	<b>747,904</b>	<b>100.0</b>

<sup>1</sup> Includes central electric stations and dyeing, cleaning and laundry establishments.

<sup>2</sup> Exclusive of Yukon and the Northwest Territories and Newfoundland.

<sup>3</sup> Exclusive of Newfoundland.

<sup>4</sup> Data for 1961 are based on the revised Standard Industrial Classification and New Establishment Concept, and represent selling value of factory shipments rather than value of production; they also include Newfoundland. See text "Changes in Classification and Concept" at the beginning of this report.

The dominant role of the large establishment in Canadian manufacturing is particularly evident in the leading industries. Establishments with a selling value of factory shipments of \$1,000,000 and over in 1961 accounted for 99 per cent or more of the total in five of the six leading industries: pulp and paper mills, smelting and refining, petroleum refining, motor vehicle manufacturers and iron and steel mills. Such establishments accounted for between 95.0 and 98.9 per cent in five other indus-

tries: cotton yarn and cloth mills, 98.6; breweries, 97.8; synthetic textile mills, 96.6; aircraft and parts manufacturers, 95.8; and slaughtering and meat packing plants, 95.6 per cent. For only two of the top 25 industries did the proportion of the total selling value of factory shipments accounted for by such establishments fall below 50 per cent; these were butter and cheese plants with 40.7 per cent and women's clothing factories with 39.3 per cent.

TABLE 17. Number and Relative Importance of Establishments with Selling Value of Factory Shipments of \$1,000,000 and over in the Twenty-five Leading Industries, 1961<sup>1</sup>

No.	Industry	Number of such establishments	Percentage of total number in the industry	Percentage of total value of shipments in the industry
1	Pulp and paper mills .....	110	88.0	99.5
2	Smelting and refining .....	22	91.7	99.9
3	Petroleum refining .....	43	97.7	99.9
4	Slaughtering and meat packing plants .....	98	40.5	95.6
5	Motor vehicle manufacturers .....	14	82.4	99.8
6	Iron and steel mills .....	30	71.4	99.1
7	Sawmills .....	96	2.9	57.2
8	Manufacturers of industrial chemicals .....	52	40.6	93.9
9	Pasteurizing plants .....	96	13.1	66.7
10	Miscellaneous food manufacturers .....	84	31.5	89.3
11	Miscellaneous machinery and equipment manufacturers .....	106	25.2	79.1
12	Metal stamping, pressing and coating industry .....	73	16.7	78.6
13	Printing and publishing .....	59	7.8	80.5
14	Bakeries .....	70	2.8	53.5
15	Motor vehicle parts and accessories manufacturers .....	47	37.3	92.9
16	Aircraft and parts manufacturers .....	27	33.8	95.8
17	Fruits and vegetable canners and preservers .....	69	20.6	81.1
18	Butter and cheese plants .....	58	6.3	40.7
19	Feed manufacturers .....	55	5.7	52.3
20	Men's clothing factories .....	69	14.1	56.0
21	Women's clothing factories .....	71	11.2	39.3
22	Breweries .....	42	77.8	97.8
23	Communications equipment manufacturers .....	35	28.0	89.2
24	Synthetic textile mills .....	37	66.1	96.6
25	Cotton yarn and cloth mills .....	31	79.5	98.6

<sup>1</sup> See footnote 4, Table 16.

Of the 3,613 manufacturing establishments in 1961 with selling value of factory shipments of \$1,000,000 and over, 1,749 or almost one-half were located in Ontario and 1,044 in Quebec. Except for Prince Edward Island, such establishments accounted for more than 70 per cent of total value of shipments in their respective provinces, with the highest

proportion, 85.3 per cent occurring in Ontario. That province also had the highest proportion of total Canadian shipments in this category, 42.1 per cent, followed by Quebec with 24.2 per cent. For Canada as a whole, such establishments accounted for 82.3 per cent of the \$24,243 million of factory shipments in 1961.

**TABLE 18. Number and Relative Importance of Establishments with Selling Value of Factory Shipments of \$1,000,000 and over, by Province, 1961<sup>1</sup>**

Province	Total number of establishments in the manufacturing industries	Number of establishments with selling value of shipments of \$1,000,000 and over	Percentage of total number of such establishments in Canada	Percentage of total number of all manufacturing establishments in province	Percentage of total value of shipments in Canada accounted for by such establishments	Percentage of total value of shipments in each province accounted for by such establishments
Newfoundland .....	338	25	0.7	7.4	0.4	78.9
Prince Edward Island .....	156	6	0.2	3.8	0.1	57.0
Nova Scotia .....	1,002	64	1.8	6.4	1.2	72.5
New Brunswick .....	708	57	1.6	8.0	1.3	79.8
Quebec .....	10,955	1,044	28.9	9.5	24.2	80.1
Ontario .....	12,081	1,749	48.4	14.5	42.1	85.3
Manitoba .....	1,416	139	3.8	9.8	2.4	74.9
Saskatchewan .....	675	50	1.4	7.4	1.1	77.2
Alberta .....	1,569	156	4.3	9.9	3.1	81.0
British Columbia .....	3,502	322	8.9	9.2	6.5	79.5
Yukon and Northwest Territories .....	13	1	<sup>2</sup>	7.7	<sup>3</sup>	<sup>3</sup>
<b>Canada</b> .....	<b>32,415</b>	<b>3,613</b>	<b>100.0</b>	<b>11.1</b>	<b>82.3</b>	<b>82.3</b>

<sup>1</sup> See footnote 4, Table 16.

<sup>2</sup> Less than 0.05 per cent.

<sup>3</sup> Confidential.

## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

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Table 19. Principal Statistics for Canada and each Province, classified on the Basis of Value of Factory Shipments, 1961

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>CANADA</b>						
UNDER 10000 DOLLARS	4004	5756	9211070	866286	7616128	21340387
10000 TO 24999 DOLLA	4784	13466	30697808	2452892	32652703	80455839
25000 TO 49999 DOLLA	4530	22624	59910917	4196491	68003150	162752093
50000 TO 99999 DOLLA	4434	37560	108625076	7507075	144640156	319653784
100000 TO 199999 DOLLA	4194	57789	182499249	12154460	296808931	601098287
200000 TO 499999 DOLLA	4484	115925	383008940	84897449	751426638	1437837546
500000 TO 999999 DOLLA	2372	123644	427208092	26777284	883605784	1672586766
1000000 TO 4999999 DOLLA	2823	359225	1388399653	101164354	3146196527	6019674443
5000000 AND OVER	790	513027	2535788699	335368464	7796277159	13927895804
HEAD OFFICES		15930	106097465		480800	
TOTALS	32415	1264946	5231446969	515384755	13127707976	24243294949
<b>NEWFOUNDLAND</b>						
UNDER 10000 DOLLARS	161	218	316018	17131	370716	751774
10000 TO 24999 DOLLA	44	134	283036	19289	316245	721475
25000 TO 49999 DOLLA	19	104	285111	30684	310819	703179
50000 TO 99999 DOLLA	22	233	540098	57868	585467	1588370
100000 TO 199999 DOLLA	23	446	1124588	141842	1675414	3508928
200000 TO 499999 DOLLA	26	1022	2609648	243878	4327159	8869199
500000 TO 999999 DOLLA	18	1397	2958021	316382	7451217	12836123
1000000 AND OVER	25	6308	27667447	6236970	45591831	108245161
HEAD OFFICES		34	185838			
TOTALS	338	9896	35969805	7054044	60628868	137224209
<b>PRINCE EDWARD ISLAND</b>						
UNDER 10000 DOLLARS	48	65	103533	6019	60295	197753
10000 TO 24999 DOLLA	20	64	95232	9314	167412	314445
25000 TO 49999 DOLLA	18	73	152943	21455	399521	661913
50000 TO 99999 DOLLA	26	240	473808	54241	1043847	1889643
100000 TO 199999 DOLLA	18	266	577981	74224	1350019	2518036
200000 TO 499999 DOLLA	17	466	848160	95802	3939607	5335213
500000 TO 999999 DOLLA	3	147	430789	22433	1188656	1996584
1000000 AND OVER	6	403	1525028	179530	13041701	17127452
HEAD OFFICES						
TOTALS	156	1724	4207474	463018	21191058	30041039
<b>NOVA SCOTIA</b>						
UNDER 10000 DOLLARS	198	319	429611	45476	411910	1069226
10000 TO 24999 DOLLA	213	713	1299484	128873	1458320	3514929
25000 TO 49999 DOLLA	146	895	1784081	163182	2395936	5263020
50000 TO 99999 DOLLA	110	981	2206775	255678	3835387	7823567
100000 TO 199999 DOLLA	108	1738	4334556	475590	8059852	15718784
200000 TO 499999 DOLLA	120	3660	9245584	1144128	20379529	37985595
500000 TO 999999 DOLLA	43	2273	5997729	736723	19502157	38887166
1000000 TO 4999999 DOLLA	55	8015	27139623	2489415	59797753	112902983
5000000 AND OVER	9	8187	36391349	4572161	90622643	159141630
HEAD OFFICES		20	90464			
TOTALS	1002	26801	88919256	10011626	206463487	375306900
<b>NEW BRUNSWICK</b>						
UNDER 10000 DOLLARS	129	223	250227	27757	266981	641305
10000 TO 24999 DOLLA	123	468	783065	85074	858262	2044404
25000 TO 49999 DOLLA	99	564	1207737	113917	1594320	3555059
50000 TO 99999 DOLLA	110	1044	2238227	251263	4043199	8119012
100000 TO 199999 DOLLA	71	1037	2730920	339989	5553224	10213064
200000 TO 499999 DOLLA	72	2097	5074492	542418	13222398	22802808
500000 TO 999999 DOLLA	47	2656	7177688	812582	18403215	32928748
1000000 TO 4999999 DOLLA	46	6778	21307692	2868121	56699607	103131576
5000000 AND OVER	11	7413	31891883	10374285	122409522	214020719
HEAD OFFICES		163	1230437			
TOTALS	708	22443	73892368	15415406	223050728	397456695

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

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Table 19. Principal Statistics for Canada and each Province, classified on the Basis of Value of Factory Shipments, 1961 —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>QUEBEC</b>						
UNDER 1 0000 DOLLARS	1 369	1 945	29 397 55	300 551	2 400 999	70 190 65
10000 TO 24 999 DOLLAR	1 580	4 461	97 212 07	729 902	11 306 825	267 355 04
25000 TO 49 999 DOLLAR	1 534	8 089	191 467 92	1 195 911	24 389 573	552 458 38
50000 TO 99 999 DOLLAR	1 593	14 313	36 563 195	221 4 427	552 240 78	11 461 303 06
100000 TO 199 999 DOLLAR	1 518	21 817	61 822 528	351 515 9	1 131 348 37	21 673 983 6
200000 TO 499 999 DOLLAR	1 524	40 998	122 268 507	64 052 23	266 658 429	48 745 745 55
500000 TO 999 999 DOLLAR	7 93	4 424 3	1 368 401 01	7 521 847	296 259 341	55 286 701 2
1000000 TO 4999 999 DOLLAR	804	11 226 9	39 210 693 5	270 416 95	880 187 506	169 499 922 11
5000000 AND OVER HEAD OFFICES	240	16 831 4	7981 644 90	108 211 245	233 285 7960	41 715 904 35
		7281	469 786 79			
TOTALS	10 955	4 237 29	162 657 2189	1 571 359 60	398 241 9548	7 327 257 662
<b>ONTARIO</b>						
UNDER 1 0000 DOLLARS	1 097	1 569	27 717 68	230 346	21 764 79	61 153 53
10000 TO 24 999 DOLLAR	1 538	40 71	101 399 13	751 959	10 477 183	260 310 15
25000 TO 49 999 DOLLAR	1 606	7 664	221 379 85	1 464 281	23 781 748	581 248 92
50000 TO 99 999 DOLLAR	1 622	13 031	414 293 21	272 404 6	51 764 895	11 723 367 8
100000 TO 199 999 DOLLAR	1 604	21 468	72 642 997	47 401 56	1 105 511 61	23 111 694 8
200000 TO 499 999 DOLLAR	1 843	47 424	16 836 1886	10 219 126	294 257 834	59 304 576 8
500000 TO 999 999 DOLLAR	1 022	5 355 9	1988 42267	12 028 075	3 670 375 94	72 592 851 6
1000000 TO 4999 999 DOLLAR	1 368	17 503 6	70 810 053 4	46 767 754	15 267 197 57	297 404 989 0
5000000 AND OVER HEAD OFFICES	381	26 158 5	1 330 995 611	1 577 837 88	3 950 526 168	72 256 814 93
		6 008	41 985 967			
TOTALS	12 081	59 141 5	259 740 8249	2 367 095 31	6 337 292 819	1 195 732 955 3
<b>MANITOBA</b>						
UNDER 1 0000 DOLLARS	231	873	4 786 38	56 480	4 165 23	11 469 68
10000 TO 24 999 DOLLAR	2 25	3 85	1 397 490	1 161 43	1 498 722	36 896 0
25000 TO 49 999 DOLLAR	1 83	834	2 450 833	1 789 58	2 613 278	65 235 87
50000 TO 99 999 DOLLAR	1 64	1 400	4 259 368	2 442 78	5 112 630	11 811 334
100000 TO 199 999 DOLLAR	1 56	2 266	6 947 837	4 020 40	1 155 157 9	22 515 194
200000 TO 499 999 DOLLAR	2 05	5 448	1 757 782 6	1 176 993	3 413 709 2	6 589 354 2
500000 TO 999 999 DOLLAR	1 13	5 705	1 965 674 1	1 029 134	4 427 343 6	81 4 680 05
1000000 TO 4999 999 DOLLAR	1 19	1 376 9	5 416 672 4	3 170 842	1 366 859 75	25 240 465 52
5000000 AND OVER HEAD OFFICES	20	10 825	4 979 557 5	9 874 599	20 515 108 7	3 244 426 03
		107	5 713 31			
TOTALS	1 416	4 121 2	157 302 360	1 624 396 7	4 414 403 22	7 698 946 39
<b>SASKATCHEWAN</b>						
UNDER 1 0000 DOLLARS	1 15	1 69	2 865 31	3 501 7	1 811 188	5 872 55
10000 TO 24 999 DOLLAR	1 34	3 98	9 146 76	90 341	7 626 77	22 629 44
25000 TO 49 999 DOLLAR	99	4 58	1 309 730	1 107 29	1 209 361	33 775 31
50000 TO 99 999 DOLLAR	84	7 31	2 334 964	1 785 26	2 328 563	61 379 85
100000 TO 199 999 DOLLAR	68	7 49	2 667 620	2 279 06	4 734 741	9 842 556
200000 TO 499 999 DOLLAR	80	1 440	5 268 756	5 761 88	15 412 936	26 437 827
500000 TO 999 999 DOLLAR	45	1 455	5 475 594 1	6 348 54	1 773 992 2	29 834 775
1000000 TO 4999 999 DOLLAR	36	3 220	1 340 678 6	1 711 005	4 075 095 0	70 129 081
5000000 AND OVER HEAD OFFICES	14	3 431	1 654 913 9	4 095 846	1 356 948 84	19 582 224 9
		98	7 336 19			
TOTALS	675	12 149	489 477 62	7 660 412	2 188 152 22	3 444 322 03
<b>ALBERTA</b>						
UNDER 1 0000 DOLLARS	1 94	286	4 717 85	50 911	3 389 02	10 426 37
10000 TO 24 999 DOLLAR	261	775	1 863 703	1 751 32	1 591 288	4 349 025
25000 TO 49 999 DOLLAR	250	1 214	3 452 123	2 634 73	3 301 317	B 843 748
50000 TO 99 999 DOLLAR	231	1 732	5 615 501	4 385 10	7 287 207	1 663 413 2
100000 TO 199 999 DOLLAR	199	2 374	8 413 058	6 813 33	1 343 158 0	2 820 182 5
200000 TO 499 999 DOLLAR	1 93	3 879	1 427 013 3	1 128 096	3 366 509 7	6 018 954 0
500000 TO 999 999 DOLLAR	85	3 124	1 186 783 9	8 968 18	3 281 909 1	5 805 294 7
1000000 TO 4999 999 DOLLAR	1 16	1 177 7	5 009 624 3	4 818 969	1 296 381 52	2 475 886 76
5000000 AND OVER HEAD OFFICES	40	1 249 1	5 975 594 68	8 818 253	3 466 602 27	5 089 239 46
		269	1 538 631			
TOTALS	1 569	3 792 1	1 573 484 84	1 727 1 495	5 687 328 61	9 338 264 76

## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

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Table 19. Principal Statistics for Canada and each Province, classified on the Basis of Value of Factory Shipments, 1961—concluded

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
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## BRITISH COLUMBIA

UNDER 10000 DOLLARS	460	686	1160214	101584	987009	2757896
10000 TO 24999 DOLLARS	645	1794	4192284	346290	4205419	10771666
25000 TO 49999 DOLLARS	572	2718	7944593	647787	7953596	20297495
50000 TO 99999 DOLLARS	470	3847	12908837	1081632	13371708	33678406
100000 TO 199999 DOLLARS	427	5605	21143326	1540633	26637884	60446649
200000 TO 499999 DOLLARS	403	9463	37378925	3356848	65301046	129557018
500000 TO 999999 DOLLARS	203	9085	37960976	2778436	78931155	144786090
1000000 TO 4999999 DOLLARS	250	25022	112618102	11116995	291959944	519600501
5000000 AND OVER	72	37348	192108020	26387366	575244446	1045195717
HEAD OFFICES		1950	12782499		480800	
TOTALS	3502	97518	440197776	47357571	1065073007	1967091438

## YUKON AND N.W.T.

UNDER 25000 DOLLARS	3	6	10711	1089	15476	33633
25000 AND OVER	10	132	670535	50636	2584580	3400502
TOTALS	13	138	681246	51725	2600056	3434135

## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

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Table 2 O Principal Statistics of the Major Industrial Groups, classified on the Basis of Value of Factory Shipments, 1961

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>FOODS AND BEVERAGES</b>						
UNDER 10000 DOLLARS	450	772	919240	148843	1172240	2598776
10000 TO 24999 DOLLAR	1040	2870	5473487	742643	9177452	18155528
25000 TO 49999 DOLLAR	1119	4776	10410741	1464953	21890225	40213109
50000 TO 99999 DOLLAR	1206	7548	18881835	2697486	53039598	87791664
100000 TO 199999 DOLLAR	1186	10848	30212647	4551010	111610404	170268970
200000 TO 499999 DOLLAR	1120	18125	53158118	7750044	233395908	352569879
500000 TO 999999 DOLLAR	509	18895	59232804	7544360	234632048	365584043
1000000 TO 4999999 DOLLAR	621	57148	204566236	21723994	843353403	1367550903
5000000 AND OVER	193	66334	295314679	23602730	1639921110	2505701456
HEAD OFFICES		1539	9826186		480800	
TOTALS	7444	188855	687995973	70226063	3148673188	4905434328
<b>TOBACCO PRODUCTS</b>						
UNDER 100000 DOLLARS	5	36	77331	4395	71990	174230
100000 TO 199999 DOLLAR	3	66	175377	8227	159862	447032
200000 TO 999999 DOLLAR	6	404	954484	58867	1260806	2490990
1000000 TO 4999999 DOLLAR	8	861	2486544	96216	9270020	17441960
5000000 AND OVER	16	8069	35443301	867497	194534427	314429024
HEAD OFFICES		6	16841			
TOTALS	38	9442	39153878	1035202	205297105	334983236
<b>RUBBER</b>						
UNDER 10000 DOLLARS	4	4	6626	782	10355	16694
10000 TO 24999 DOLLAR	10	33	84575	3769	58760	171061
25000 TO 49999 DOLLAR	4	19	46486	1577	46722	128873
50000 TO 99999 DOLLAR	4	27	104017	4235	129519	331868
100000 TO 199999 DOLLAR	9	169	436272	35993	659568	1384163
200000 TO 499999 DOLLAR	13	417	1469392	100402	1480133	4205699
500000 TO 999999 DOLLAR	12	587	2145936	159133	4500809	9341545
1000000 TO 4999999 DOLLAR	17	2635	9483736	657350	17029019	41859618
5000000 AND OVER	20	14719	66665969	4312806	124769069	273695192
HEAD OFFICES		250	1560776			
TOTALS	93	18860	82003785	5276047	148683954	331134713
<b>LEATHER</b>						
UNDER 10000 DOLLARS	47	57	109427	8032	109760	261113
10000 TO 24999 DOLLAR	49	137	319290	19880	359682	813953
25000 TO 49999 DOLLAR	48	276	681590	20050	875710	1835003
50000 TO 99999 DOLLAR	69	731	1848623	48850	2376486	5196578
100000 TO 199999 DOLLAR	63	1276	3329495	76159	4301610	9058980
200000 TO 499999 DOLLAR	121	5118	13368413	308153	21055901	41721540
500000 TO 999999 DOLLAR	70	5783	15474765	262686	23089916	47421236
1000000 TO 4999999 DOLLAR	83	15973	46244191	1028238	78602208	152207904
5000000 AND OVER	5	2062	8198449	501938	20635196	32552216
HEAD OFFICES						
TOTALS	555	31413	89574243	2273986	151406469	291068523
<b>TEXTILES</b>						
UNDER 10000 DOLLARS	73	153	235919	9353	107139	424840
10000 TO 24999 DOLLAR	80	344	666279	25283	472895	1397685
25000 TO 49999 DOLLAR	123	763	1844880	72559	1591954	4464848
50000 TO 99999 DOLLAR	114	1279	3237266	163980	3061347	8165397
100000 TO 199999 DOLLAR	132	2115	5876466	305606	8541839	18790320
200000 TO 499999 DOLLAR	112	3283	9765131	505204	18613788	36172740
500000 TO 999999 DOLLAR	76	4256	12886617	839733	33312041	55208731
1000000 TO 4999999 DOLLAR	138	21951	71864710	4644828	177684034	310319846
5000000 AND OVER	35	26336	93841385	8546809	224616012	440343293
HEAD OFFICES		2064	12339136			
TOTALS	883	62544	212557789	15113355	468001049	875287700

## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

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Table 2 O Principal Statistics of the Major Industrial Groups, classified on the Basis of Value of Factory Shipments, 1961—continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>KNITTING MILLS</b>						
UNDER 10000 DOLLARS	13	40	45353	4121	28582	74921
10000 TO 24999 DOLLARS	11	45	61873	1219	92018	183003
25000 TO 49999 DOLLARS	31	227	410726	20642	598554	1173737
50000 TO 99999 DOLLARS	35	442	850638	30244	1157161	2462049
100000 TO 199999 DOLLARS	41	762	1729931	58870	3158794	5827018
200000 TO 499999 DOLLARS	105	3395	9043932	290452	18963408	34279239
500000 TO 999999 DOLLARS	58	4260	11316267	301892	22232312	41695761
1000000 AND OVER	64	11996	32711953	1219484	71131138	133600250
HEAD OFFICES		292	1298707			
TOTALS	358	21459	57469382	1926924	117361967	219295978
<b>CLOTHING</b>						
UNDER 10000 DOLLARS	87	167	282521	7831	168717	542738
10000 TO 24999 DOLLARS	171	727	1366620	43890	1006757	2874392
25000 TO 49999 DOLLARS	265	2233	4355474	114240	3587786	9575384
50000 TO 99999 DOLLARS	397	5458	1189638	207263	11923615	28623467
100000 TO 199999 DOLLARS	393	8303	20819483	311904	27483614	57220392
200000 TO 499999 DOLLARS	536	18828	50157987	650284	92362266	171297611
500000 TO 999999 DOLLARS	274	19026	52210385	618584	105752416	189934248
1000000 TO 4999999 DOLLARS	179	28796	80871327	954942	165741189	305170084
5000000 AND OVER	5	3997	11289872	110022	19497020	36297175
HEAD OFFICES		193	1137972			
TOTALS	2307	87728	234388479	3018960	427523380	801535491
<b>WOOD</b>						
UNDER 10000 DOLLARS	1579	2181	3004647	372202	2725546	7508491
10000 TO 24999 DOLLARS	1045	3073	5774750	654796	7355325	17018796
25000 TO 49999 DOLLARS	705	3694	8263523	838693	11491160	24946477
50000 TO 99999 DOLLARS	580	5082	13516640	1435845	20034365	41586901
100000 TO 199999 DOLLARS	440	6533	18575229	1840340	32152245	62621762
200000 TO 499999 DOLLARS	456	12304	39807990	38382902	80079924	146711055
500000 TO 999999 DOLLARS	234	12258	42763414	3046388	92582694	164589571
1000000 TO 4999999 DOLLARS	193	22543	89348241	6125371	209221743	365515516
5000000 AND OVER	19	11749	54975562	2193009	129149749	204845049
HEAD OFFICES		625	4300708			
TOTALS	5251	80042	280330704	20339546	584792751	1035343618
<b>FURNITURE AND FIXTURES</b>						
UNDER 10000 DOLLARS	458	541	1178937	62384	925641	2622100
10000 TO 24999 DOLLARS	523	1232	3398013	180591	3413491	8632600
25000 TO 49999 DOLLARS	314	1406	4315780	197181	4373970	10952771
50000 TO 99999 DOLLARS	212	1839	5810139	215844	6559566	15260211
100000 TO 199999 DOLLARS	173	2535	8200665	293941	11643989	24499628
200000 TO 499999 DOLLARS	206	6268	21020222	739623	33183022	66889380
500000 TO 999999 DOLLARS	121	7278	24828124	824595	41958097	83109242
1000000 TO 4999999 DOLLARS	82	12054	43693593	1392822	72577344	150096173
TOTALS	2089	33153	112445673	3906981	174635120	362062105
<b>PAPER</b>						
UNDER 10000 DOLLARS	7	8	13959	490	14844	35150
10000 TO 24999 DOLLARS	20	59	122742	8638	170872	360095
25000 TO 49999 DOLLARS	24	101	284865	17896	382997	904438
50000 TO 99999 DOLLARS	27	223	630068	28486	1084735	2066814
100000 TO 199999 DOLLARS	65	954	2663062	108767	4924820	9501216
200000 TO 499999 DOLLARS	100	2616	8619317	458920	18122379	33502590
500000 TO 999999 DOLLARS	66	3037	10626774	1251663	23476806	44400777
1000000 TO 4999999 DOLLARS	154	18805	79050309	8989425	206914431	367212296
5000000 AND OVER	106	65753	345810084	111431207	766410998	1747750679
HEAD OFFICES		3306	23315985			
TOTALS	569	94862	471137165	122289492	1021502882	2205734055

## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

Table 2 Q. Principal Statistics of the Major Industrial Groups, classified on the Basis of Value of Factory Shipments, 1961 —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipment \$
<b>PRINTING PUBLISHING IND</b>						
UNDER 10000 DOLLARS	443	564	1070183	71867	842717	2541266
10000 TO 24999 DOLLARS	701	1734	4960272	218662	3962292	11809905
25000 TO 49999 DOLLARS	700	3210	10964421	327183	8033042	25161516
50000 TO 99999 DOLLARS	566	4854	17410057	458701	12094279	39895757
100000 TO 199999 DOLLARS	421	6299	25041866	586445	18858087	59287317
200000 TO 499999 DOLLARS	324	9602	40408654	861522	34173938	101914787
500000 TO 999999 DOLLARS	125	8149	35114054	725153	27393285	89190695
1000000 TO 4999999 DOLLARS	123	19555	91309950	1699987	78008455	244309345
5000000 AND OVER	25	18690	100844279	1600113	92350619	298181749
HEAD OFFICES		122	777134			
TOTALS	3428	72779	327900870	6549633	275716714	872292337
<b>PRIMARY METAL INDUSTRIES</b>						
UNDER 10000 DOLLARS	16	29	44143	5809	32462	98144
10000 TO 24999 DOLLARS	32	89	231040	17588	211484	539080
25000 TO 49999 DOLLARS	29	169	420513	50491	373650	991881
50000 TO 99999 DOLLARS	45	387	1357366	118182	1463418	3232742
100000 TO 199999 DOLLARS	63	1068	3789714	273463	3455281	9233405
200000 TO 499999 DOLLARS	57	2021	7748869	567194	6969665	18835671
500000 TO 999999 DOLLARS	43	2657	11249053	882679	13499832	32101231
1000000 TO 4999999 DOLLARS	66	9665	43540129	6785377	94728843	172066581
5000000 AND OVER	59	70334	383722639	79197219	1470953406	2569385052
HEAD OFFICES		819	5515885			
TOTALS	410	87238	457619351	87898002	1591688041	2806483787
<b>METAL FABRICATING</b>						
UNDER 10000 DOLLARS	202	305	546332	56951	394343	1226007
10000 TO 24999 DOLLARS	391	1070	2835383	203439	2224401	653741
25000 TO 49999 DOLLARS	430	2101	6916497	372731	5084159	15592436
50000 TO 99999 DOLLARS	447	3703	13534434	654088	11503655	32149222
100000 TO 199999 DOLLARS	416	6056	23736389	1054088	22018830	59115605
200000 TO 499999 DOLLARS	439	11175	45836818	2046741	62716176	140890153
500000 TO 999999 DOLLARS	211	9905	42403623	1799590	72547399	150946674
1000000 TO 4999999 DOLLARS	274	36203	158744883	7404205	282839644	591166972
5000000 AND OVER	49	23915	126346923	5367837	275071519	495022035
HEAD OFFICES		178	1014662			
TOTALS	2859	94611	421915944	18959670	734400126	1492690845
<b>MACHINERY</b>						
UNDER 10000 DOLLARS	14	31	81449	5130	38255	93049
10000 TO 24999 DOLLARS	29	110	278069	15725	195944	536129
25000 TO 49999 DOLLARS	35	196	621738	25954	551784	1304645
50000 TO 99999 DOLLARS	60	505	1786088	73626	1553055	4424112
100000 TO 199999 DOLLARS	102	1448	5354258	232669	6133217	14975921
200000 TO 499999 DOLLARS	99	2405	10547303	398687	13373033	30677456
500000 TO 999999 DOLLARS	71	3525	16103995	558561	23783972	50983317
1000000 TO 4999999 DOLLARS	117	15574	71414020	2295865	109619187	243357634
5000000 AND OVER	19	18287	89403272	3254043	148695496	293387163
HEAD OFFICES		2	16253			
TOTALS	546	42083	195606445	6860260	303943943	639739426
<b>TRANSPORTATION EQUIPMENT</b>						
UNDER 10000 DOLLARS	70	116	203668	13939	135066	385805
10000 TO 24999 DOLLARS	98	254	640177	26946	538931	1569534
25000 TO 49999 DOLLARS	81	408	1141912	45425	1004456	2831005
50000 TO 99999 DOLLARS	62	576	2016695	82081	1679920	4511887
100000 TO 199999 DOLLARS	74	1277	4553700	188995	4408038	11068625
200000 TO 499999 DOLLARS	70	2273	8630189	449236	9901651	23954432
500000 TO 999999 DOLLARS	68	4018	16424718	605303	20176258	47168304
1000000 TO 4999999 DOLLARS	99	18237	79684751	3537434	107824551	233667282
5000000 AND OVER	49	79936	404625297	15178316	984501287	1635620280
HEAD OFFICES		614	4549240			
TOTALS	671	107709	522470347	20123675	1130170158	1960777154

MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

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Table 2 O Principal Statistics of the Major Industrial Groups, classified on the Basis of Value of Factory Shipments, 1961—concluded

	Estab- lish- ments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>ELECTRICAL PRODUCTS INDUS</b>						
UNDER 10000 DOLLARS	12	16	32388	2019	25970	73827
10000 TO 24999 DOLLA	19	56	133382	5416	166077	362769
25000 TO 49999 DOLLA	32	130	403064	20544	586299	1204488
50000 TO 99999 DOLLA	46	409	1212488	57284	1489518	3424215
100000 TO 199999 DOLLA	57	888	2963783	124563	3779848	8249030
200000 TO 499999 DOLLA	90	2837	8942664	302546	13556154	30473493
500000 TO 999999 DOLLA	72	4278	1445906	497033	26690562	52806785
1000000 TO 4999999 DOLLA	143	22949	91953470	3447248	175656116	344897140
5000000 AND OVER	60	47518	230539323	6879736	363401010	764042574
HEAD OFFICES		450	2927611			
TOTALS	531	79531	353568079	11336389	585351554	1205534321
<b>NON METALLIC MINERAL</b>						
UNDER 10000 DOLLARS	149	251	341253	37345	264063	764774
10000 TO 24999 DOLLA	165	543	1258611	116718	995673	2753092
25000 TO 49999 DOLLA	179	932	2557634	337794	2449611	6568076
50000 TO 99999 DOLLA	177	1413	4382280	740316	4863852	12972068
100000 TO 199999 DOLLA	183	2420	8474405	1318160	10802831	26259206
200000 TO 499999 DOLLA	190	4390	16820490	3562730	25479726	59854621
500000 TO 999999 DOLLA	98	4094	16585449	3839143	30585686	67302524
1000000 TO 4999999 DOLLA	120	12878	60300535	16376517	95353998	251678360
5000000 AND OVER	31	12709	60038358	20178216	79320968	246860101
HEAD OFFICES		498	3328171			
TOTALS	1292	40128	174087186	46500939	250116408	675012816
<b>PETROLEUM AND COAL</b>						
UNDER 10000 DOLLARS	3	3	13505	1386	1424	13141
10000 TO 24999 DOLLA	5	14	3694	14433	43709	90007
25000 TO 49999 DOLLA	3	8	26945	1490	50467	100857
50000 TO 99999 DOLLA	8	44	171242	32797	208748	610450
100000 TO 199999 DOLLA	15	129	569270	129748	2390361	4427850
500000 TO 999999 DOLLA	6	118	527001	67334	2196370	3986453
1000000 TO 4999999 DOLLA	17	840	4158944	695931	25636720	41731056
5000000 AND OVER	34	9999	60104585	10408143	890102539	1169233950
HEAD OFFICES		2898	19729678			
TOTALS	91	14053	85339864	11351202	920630338	1220193764
<b>CHEMICAL AND CHEMICAL PROD</b>						
UNDER 10000 DOLLARS	95	135	234194	18053	159778	496398
10000 TO 24999 DOLLA	80	190	478046	31209	507465	1315179
25000 TO 49999 DOLLA	100	405	1265481	55185	1563141	3712963
50000 TO 99999 DOLLA	91	505	1734059	97774	2845810	6480503
100000 TO 199999 DOLLA	123	1175	4259071	266538	8202956	17826616
200000 TO 499999 DOLLA	185	2961	11505064	988821	28657461	60017538
500000 TO 999999 DOLLA	129	3849	16570703	2031810	43862408	92376184
1000000 TO 4999999 DOLLA	215	15782	71385952	10370005	225173189	478100506
5000000 AND OVER	54	25243	132960227	40840421	312971647	773552271
HEAD OFFICES		1922	13611496			
TOTALS	1072	52167	254004293	54693816	623943855	1433878158
<b>MISC MANUFACTURING IND</b>						
UNDER 10000 DOLLARS	280	381	842452	45624	455911	1553111
10000 TO 24999 DOLLA	315	886	2576505	120047	1699475	5333290
25000 TO 49999 DOLLA	307	1564	4967562	210773	3448303	11053502
50000 TO 99999 DOLLA	286	2507	8182929	356913	7521994	20339781
100000 TO 199999 DOLLA	248	3585	12248669	514904	14403618	35122470
200000 TO 499999 DOLLA	244	7690	25454845	933946	36244533	78485051
500000 TO 999999 DOLLA	127	7367	25522859	892889	40888758	88203827
1000000 TO 4999999 DOLLA	111	15369	56902241	1770019	102552295	213405017
5000000 AND OVER	10	6788	34348433	859498	56654087	121316545
HEAD OFFICES		152	831024			
TOTALS	1928	46289	171877519	5704613	263068974	574812594

## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

TABLE 21. Principal Statistics of the Forty Leading Industries of Canada

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>1 PULP AND PAPER</b>						
UNDER 500000 DOLLARS	5	125	392523	136959	426547	1014789
500000 TO 999999 DOLLARS	10	545	2015678	817869	2304003	6659630
1000000 TO 4999999 DOLLARS	31	4971	22296143	6243773	41338837	85372443
5000000 AND OVER	79	57196	309052866	109885148	636098419	1541559139
HEAD OFFICES		2962	21413850			
<b>TOTALS</b>		125	65799	355171060	117083749	680167806
<b>2 SMELTING AND REFINING</b>						
100000 TO 499999 DOLLARS	4	660	3011315	1506144	4340831	8216804
5000000 AND OVER	20	28630	152937020	47494178	887610163	1462831217
<b>TOTALS</b>		24	29290	155948335	49000322	891950994
<b>3 PETROLEUM REFINING</b>						
UNDER 500000 DOLLARS	13	672	3405204	579533	21559446	34103973
5000000 AND OVER	31	9669	58423314	10240584	878277268	1150072401
HEAD OFFICES		2894	19687518			
<b>TOTALS</b>		44	13235	81516036	10820117	899836714
<b>4 SLAUGHTERING AND MEAT PACK</b>						
UNDER 25000 DOLLARS	13	39	62158	7064	83249	190251
25000 TO 49999 DOLLARS	5	13	30166	3705	155285	201982
50000 TO 99999 DOLLARS	16	74	172287	27087	817449	1144949
100000 TO 199999 DOLLARS	29	193	488612	53211	3573097	4402984
200000 TO 499999 DOLLARS	42	452	1441088	146324	11480492	14191162
500000 TO 999999 DOLLARS	39	930	3076848	338009	20359610	27417488
1000000 TO 4999999 DOLLARS	47	2440	9347205	792808	91822673	110987303
5000000 AND OVER	51	20934	98306881	5133900	765530263	922377029
<b>TOTALS</b>		242	25075	112925245	6502108	893822118
<b>5 MOTOR VEHICLES</b>						
UNDER 50000 DOLLARS	3	126	442883	31199	827301	1337482
100000 TO 499999 DOLLARS	6	663	2790955	168716	5026892	11325161
5000000 AND OVER	8	20270	113155435	4884769	597495390	858279716
HEAD OFFICES		614	4549240			
<b>TOTALS</b>		17	21673	120938513	5084684	603349583
<b>6 IRON AND STEEL MILLS</b>						
UNDER 50000 DOLLARS	4	127	609650	69541	353224	1298109
500000 TO 999999 DOLLARS	8	676	2984335	408559	1896692	6089416
1000000 TO 4999999 DOLLARS	16	2422	11032532	2882452	26795459	47974868
5000000 AND OVER	14	31305	176409981	26433813	322300784	733908677
HEAD OFFICES		16	75400			
<b>TOTALS</b>		42	34546	193111898	29734365	351346159
<b>7 SAWMILLS</b>						
UNDER 10000 DOLLARS	1124	1662	2124092	280603	1877529	5306691
10000 TO 24999 DOLLARS	689	2209	3636872	463611	4826191	11189197
25000 TO 49999 DOLLARS	450	2465	4992632	579912	7492634	15774065
50000 TO 99999 DOLLARS	328	2928	7218051	863900	11942707	23462159
100000 TO 199999 DOLLARS	249	3483	9643761	1142101	19023302	35354784
200000 TO 499999 DOLLARS	237	5999	19481713	2473972	42334528	76834146
500000 TO 999999 DOLLARS	87	4524	16409935	1445736	33033181	60948690
1000000 TO 4999999 DOLLARS	83	9822	41399213	3131209	92410437	161732874
5000000 AND OVER	13	7641	36716436	999444	93297639	143987968
HEAD OFFICES		401	3076981			
<b>TOTALS</b>		3260	41134	144699686	11380488	306238148
						534590574

## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

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TABLE 21. Principal Statistics of the Forty Leading Industries of Canada —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>8 CHEMICALS INDUSTRIAL</b>						
UNDER 50000 DOLLARS	4	10	33799	2347	48731	102616
50000 TO 99999 DOLLARS	3	9	40780	7957	79358	238233
100000 TO 199999 DOLLARS	14	81	345325	63638	851233	2222732
200000 TO 499999 DOLLARS	34	449	1965650	424284	4230473	11106286
500000 TO 999999 DOLLARS	21	814	3694874	1158236	6670411	15518205
1000000 TO 4999999 DOLLARS	31	2424	12820161	5449887	26662544	74951649
5000000 AND OVER	21	11734	65810812	34917020	143489351	372463510
HEAD OFFICES		670	4652919			
TOTALS		128	16191	89364320	42023369	182032101
						476603231
<b>9 PASTEURIZING PLANTS</b>						
10000 TO 24999 DOLLARS	18	32	74252	20753	230864	378879
25000 TO 49999 DOLLARS	78	212	563828	133718	1724473	2836833
50000 TO 99999 DOLLARS	151	797	2269709	438067	6875444	11285607
100000 TO 199999 DOLLARS	180	1657	4989253	855098	16375363	25709505
200000 TO 499999 DOLLARS	135	2408	8427049	1222529	27237214	42796653
500000 TO 999999 DOLLARS	74	2895	10867301	1331447	35885605	54027519
1000000 TO 4999999 DOLLARS	83	8934	36293395	3206107	110513209	173944831
5000000 AND OVER	13	4743	20870742	1490519	68178104	100637002
TOTALS		732	21678	84355529	8698238	267020276
						411616839
<b>10 FOODS MISCELLANEOUS</b>						
UNDER 10000 DOLLARS	17	28	24681	4445	42279	86443
10000 TO 24999 DOLLARS	13	30	56326	8872	111811	201596
25000 TO 49999 DOLLARS	26	103	204143	20683	487647	905677
50000 TO 99999 DOLLARS	33	184	502894	38738	1357512	2377101
100000 TO 199999 DOLLARS	28	226	785061	60096	2167181	3983456
200000 TO 499999 DOLLARS	33	510	1594539	193590	6630481	11218543
500000 TO 999999 DOLLARS	33	1045	3706466	390837	14602340	24704130
1000000 TO 4999999 DOLLARS	65	4202	15177827	1465443	97055084	152482106
5000000 AND OVER	19	3874	16272158	2254186	130319247	212219818
HEAD OFFICES		720	4770396			
TOTALS		267	10922	43094491	4436890	252773582
						408178870
<b>11 MACHINERY MISCELLANEOUS</b>						
UNDER 10000 DOLLARS	6	16	46297	2448	14512	36131
10000 TO 24999 DOLLARS	21	77	193782	12124	160224	395577
25000 TO 49999 DOLLARS	27	162	523963	20764	441041	1023517
50000 TO 99999 DOLLARS	50	409	1470193	58272	1240630	3662830
100000 TO 199999 DOLLARS	78	1066	4149427	177012	4734323	11671097
200000 TO 499999 DOLLARS	75	1836	8036277	299989	10088244	23609073
500000 TO 999999 DOLLARS	57	2916	13573910	445137	18493208	41180884
1000000 TO 4999999 DOLLARS	95	12741	59563963	1853202	86449819	192426589
5000000 AND OVER	11	7385	35172144	1562673	56981988	116683441
HEAD OFFICES		2	16253			
TOTALS		420	26610	122746209	4431621	178603989
						390689239
<b>12 METAL STAMP AND PRESS ETC</b>						
UNDER 10000 DOLLARS	16	26	38467	5503	32169	89478
10000 TO 24999 DOLLARS	38	116	267941	17433	258713	709143
25000 TO 49999 DOLLARS	52	234	669432	42487	679163	1845115
50000 TO 99999 DOLLARS	46	374	1287292	61646	1251568	3332864
100000 TO 199999 DOLLARS	69	904	3250251	179740	3818009	9534275
200000 TO 499999 DOLLARS	94	2278	8922405	444908	15055484	30755201
500000 TO 999999 DOLLARS	48	1879	8101941	325467	18596181	33762090
1000000 TO 4999999 DOLLARS	61	7650	32944333	1640435	70913412	134126531
5000000 AND OVER	12	5123	29493227	1143897	92695329	160197866
HEAD OFFICES						
TOTALS		436	18584	84975289	3861516	203300028
						374352563
<b>13 PRINTING AND PUBLISHING</b>						
UNDER 10000 DOLLARS	72	99	217778	24424	98718	452621
10000 TO 24999 DOLLARS	159	465	1318115	89947	598729	2640483
25000 TO 49999 DOLLARS	155	885	2861445	125737	1146002	5566484
50000 TO 99999 DOLLARS	139	1455	4929105	173028	1948194	9756238
100000 TO 199999 DOLLARS	81	1551	5740398	192537	2486674	11628971

## MANUFACTURING INDUSTRIES OF CANADA BY TYPE OF OWNERSHIP 1961

TABLE 21. Principal Statistics of the Forty Leading Industries of Canada —continued

		Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
2000000	TO 4999999 DOLLARS	52	2214	8061557	248720	3158166	16239785
5000000	TO 9999999 DOLLARS	35	2877	11363442	265565	4560100	25868930
10000000	TO 4999999 DOLLARS	43	7936	36374451	714605	21679464	89480363
5000000 AND OVER		16	13677	76224590	1236498	58636111	208693840
HEAD OFFICES			122	777134			
TOTALS		752	31281	147868015	3071061	94312158	370327715
<b>14 BAKERIES</b>							
UNDER 10000	DOLLARS	217	369	511374	76579	681629	1471065
10000 TO 24999	DOLLARS	753	2089	4184206	561905	6189621	13071036
25000 TO 49999	DOLLARS	683	3267	7353691	914363	11136012	23970430
50000 TO 99999	DOLLARS	429	3812	9661929	1038567	13694906	29825266
100000 TO 199999	DOLLARS	205	3239	9440979	900194	13327719	28351340
200000 TO 499999	DOLLARS	120	4027	12500307	1256608	17241486	38071230
500000 TO 999999	DOLLARS	52	3533	12196008	1255786	16478517	37300880
1000000 TO 4999999	DOLLARS	60	9731	37607809	3284003	52496840	121597786
5000000 AND OVER		10	5551	22168928	1558431	33362297	
HEAD OFFICES			19	127871			75978223
TOTALS		2529	35637	115753102	10846436	164609027	369637256
<b>15 MOTOR VEHICLE PARTS</b>							
UNDER 25000	DOLLARS	8	20	53952	2107	62430	143917
25000 TO 49999	DOLLARS	8	39	115998	5362	124609	327663
50000 TO 99999	DOLLARS	8	54	204940	11654	274536	592447
100000 TO 199999	DOLLARS	14	214	862467	41255	939952	2156393
200000 TO 499999	DOLLARS	20	677	2296479	131220	3529170	7300724
500000 TO 999999	DOLLARS	21	944	3704643	165742	7020844	14511542
1000000 TO 4999999	DOLLARS	35	4507	18615464	884880	39264137	77862014
5000000 AND OVER		12	14365	77147924	4143729	134779178	
HEAD OFFICES							249884208
TOTALS		126	20820	103001867	5385949	185994866	352778908
<b>16 AIRCRAFT AND PARTS</b>							
UNDER 10000	DOLLARS	3	6	18903	1798	8000	24852
10000 TO 49999	DOLLARS	6	18	63901	4400	62554	121688
50000 TO 99999	DOLLARS	13	150	539819	15930	232947	900661
100000 TO 199999	DOLLARS	10	172	822420	20439	318772	1572265
200000 TO 499999	DOLLARS	8	272	1210871	25417	865747	28399999
500000 TO 999999	DOLLARS	13	1010	4611664	134406	3043440	9107090
1000000 TO 4999999	DOLLARS	18	5844	26527436	652711	17493652	52971047
5000000 AND OVER		9	20914	108135108	2161194	135820343	
HEAD OFFICES							280707571
TOTALS		80	28386	141930122	3016295	157845455	348245173
<b>17 FRUIT AND VEGETABLE PREP</b>							
UNDER 10000	DOLLARS	24	37	33521	4185	52883	113498
10000 TO 24999	DOLLARS	25	70	94064	12695	227188	398471
25000 TO 49999	DOLLARS	30	153	240804	24991	596542	1021886
50000 TO 99999	DOLLARS	38	324	619522	66145	1781237	2821202
100000 TO 199999	DOLLARS	40	597	1156016	122180	4229096	5966318
200000 TO 499999	DOLLARS	69	1738	3788612	360272	14307240	22375585
500000 TO 999999	DOLLARS	40	1950	4904197	458861	19816274	29191980
1000000 TO 4999999	DOLLARS	61	7440	20915183	1905108	94258839	146402511
5000000 AND OVER		8	3857	16297731	1190113	63407478	119806806
HEAD OFFICES			301	1402139			
TOTALS		335	16467	49451789	4144550	198676777	328098257
<b>18 BUTTER AND CHEESE</b>							
UNDER 10000	DOLLARS	5	5	7218	3470	29234	38882
10000 TO 24999	DOLLARS	26	31	53057	14645	430582	504035
25000 TO 49999	DOLLARS	66	105	206686	41888	2162914	253924
50000 TO 99999	DOLLARS	154	379	803303	170370	10129624	11501365
100000 TO 199999	DOLLARS	249	1079	2603568	543189	31294915	36165763
200000 TO 499999	DOLLARS	273	1961	5314469	1269284	74156662	85636858
500000 TO 999999	DOLLARS	83	1367	4013493	1066979	47346565	55668289
1000000 TO 4999999	DOLLARS	55	2196	7445045	2534167	92053929	109438837
5000000 AND OVER		3	370	1587317	482552	16289436	22411703
HEAD OFFICES							
TOTALS		914	7493	22034156	6126544	273893861	323899706

TABLE 21. Principal Statistics of the Forty Leading Industries of Canada —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	'Cost at plant of materials used \$	Selling value of factory shipments \$
<b>19 FEEDS</b>						
UNDER 10000 DOLLARS	78	88	118645	32040	91473	276724
10000 TO 24999 DOLLARS	67	113	240173	50981	855592	1258738
25000 TO 49999 DOLLARS	111	245	597248	149017	3124464	4282429
50000 TO 99999 DOLLARS	211	744	2042822	423124	12335273	15938093
100000 TO 199999 DOLLARS	214	1124	3351781	764866	23712477	30713482
200000 TO 499999 DOLLARS	175	1489	4764307	1095772	40412520	51780013
500000 TO 999999 DOLLARS	47	853	3309462	602428	26013418	33819198
1000000 TO 4999999 DOLLARS	48	1766	7041661	1041875	74995117	94884711
5000000 AND OVER	7	618	3027529	345671	44390394	56707218
HEAD OFFICES		5	19240			
TOTALS	958	7039	24512868	4505774	225930728	289660606
<b>20 CLOTHING MENS FACTORY</b>						
UNDER 10000 DOLLARS	12	21	31187	912	28464	73786
10000 TO 24999 DOLLARS	15	46	76799	1823	108989	217876
25000 TO 49999 DOLLARS	26	175	353133	9369	476188	950739
50000 TO 99999 DOLLARS	55	514	1097009	23653	2100166	3846987
100000 TO 199999 DOLLARS	80	1383	3320922	56977	6863627	11771471
200000 TO 499999 DOLLARS	146	4454	11900005	188219	27384938	45597093
500000 TO 999999 DOLLARS	85	6175	15707836	227705	35819459	60268616
1000000 TO 4999999 DOLLARS	66	13733	38568556	438070	71663182	132199428
5000000 AND OVER	3	2679	8054067	77110	13315424	24162858
HEAD OFFICES		188	1115442			
TOTALS	488	29368	80224956	1023838	157760437	279088853
<b>21 CLOTHING WOMENS FACTORY</b>						
UNDER 10000 DOLLARS	8	26	27006	862	23560	60114
10000 TO 24999 DOLLARS	21	97	163606	4837	137122	357965
25000 TO 49999 DOLLARS	45	320	605699	13475	775308	1539071
50000 TO 99999 DOLLARS	64	724	1734687	26852	2369073	4771427
100000 TO 199999 DOLLARS	110	1901	5374298	66121	8894157	16609569
200000 TO 499999 DOLLARS	199	6818	19527449	186541	35232032	636360807
500000 TO 999999 DOLLARS	115	7047	21702367	179321	42518516	78844978
1000000 TO 4999999 DOLLARS	71	8989	25330647	226262	61184720	108933865
HEAD OFFICES		5	22530			
TOTALS	633	25927	74488289	704271	151134488	277477796
<b>22 BREWERIES</b>						
UNDER 500000 DOLLARS	5	54	220219	35646	263746	1107987
500000 TO 999999 DOLLARS	7	237	1204292	127590	1223273	470252
1000000 TO 4999999 DOLLARS	27	2231	10214635	1002011	14985769	63534163
5000000 AND OVER	15	5061	28544344	2134501	42588747	188274098
HEAD OFFICES		40	698059			
TOTALS	54	7623	40881549	3299748	59061535	259438200
<b>23 COMMUNICATIONS EQUIPMENT</b>						
UNDER 25000 DOLLARS	7	20	43787	1343	37111	97961
25000 TO 49999 DOLLARS	7	31	102288	4149	101694	262282
50000 TO 99999 DOLLARS	13	141	384934	28975	328977	980876
100000 TO 199999 DOLLARS	17	301	1002862	29798	925457	2439372
200000 TO 499999 DOLLARS	27	1175	3523334	75138	3663817	9325539
500000 TO 999999 DOLLARS	19	1538	4707967	117005	5764031	13915261
1000000 TO 4999999 DOLLARS	24	5345	20391078	354747	20055014	51273346
5000000 AND OVER	11	16016	79502362	880796	62873800	172789553
TOTALS	125	24567	109658552	1491951	93749901	251084190
<b>24 SYNTHETIC TEXTILES</b>						
UNDER 100000 DOLLARS	3	25	58110	1464	79000	170617
100000 TO 199999 DOLLARS	3	120	260012	3765	168588	437745
200000 TO 499999 DOLLARS	5	126	447823	25110	1003600	1841071
500000 TO 999999 DOLLARS	8	611	1494146	119990	3590260	5882878
1000000 TO 4999999 DOLLARS	27	4709	14967771	952088	43139461	71647877
5000000 AND OVER	10	9322	36140224	3944282	70325033	168737389
HEAD OFFICES		936	6024611			
TOTALS	56	15849	59392697	5046699	118305942	248717577

## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

TABLE 21. Principal Statistics of the Forty Leading Industries of Canada —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>25 COTTON YARN AND CLOTH</b>						
UNDER 20000 DOLLARS	4	49	91147	6775	103000	2444441
50000 TO 999999 DOLLAR	4	329	853778	39046	1839179	3164583
1000000 TO 4999999 DOLLAR	17	4221	12389922	875603	24468549	46694670
5000000 AND OVER	14	12026	38025016	3519237	109815956	186602411
HEAD OFFICES		759	4439940			
<b>TOTALS</b>	<b>39</b>	<b>17384</b>	<b>55799803</b>	<b>4440661</b>	<b>136226684</b>	<b>236711105</b>
<b>26 SASH DOOR PLANING MILLS</b>						
UNDER 10000 DOLLARS	349	391	671922	68282	669603	1710974
10000 TO 24999 DOLLAR	253	554	1416055	129057	1807340	4091131
25000 TO 49999 DOLLAR	179	764	2230630	165519	2827544	6421694
50000 TO 99999 DOLLAR	174	1422	4367826	376644	5570492	12520768
100000 TO 199999 DOLLAR	120	1772	5443855	427415	8537395	16807022
200000 TO 499999 DOLLAR	139	3517	11862794	892519	25118088	44463580
500000 TO 999999 DOLLAR	90	3885	13699279	898361	40170920	64751196
1000000 TO 4999999 DOLLAR	52	3764	14679293	958800	53881757	84394123
HEAD OFFICES		106	486484			
<b>TOTALS</b>	<b>1356</b>	<b>16175</b>	<b>54858138</b>	<b>3916597</b>	<b>138583139</b>	<b>235160488</b>
<b>27 PRINTING AND BOOKBINDING</b>						
UNDER 10000 DOLLARS	294	372	683644	41756	510300	1589656
10000 TO 24999 DOLLAR	379	918	2675078	115406	2175808	6338756
25000 TO 49999 DOLLAR	353	1579	5370005	162540	4264233	12748970
50000 TO 99999 DOLLAR	259	2253	7958357	210637	5883625	17942212
100000 TO 199999 DOLLAR	198	3087	11903872	277498	9514676	28048946
200000 TO 499999 DOLLAR	133	4107	17025869	336933	14246089	41237632
500000 TO 999999 DOLLAR	36	2245	8977981	205891	8787030	24522443
1000000 TO 4999999 DOLLAR	31	4554	19818795	401892	19891595	56169631
5000000 AND OVER	5	2777	13517715	255211	17600949	41546397
<b>TOTALS</b>	<b>1688</b>	<b>21898</b>	<b>87931316</b>	<b>2007764</b>	<b>82874305</b>	<b>230144643</b>
<b>28 TOBACCO PRODUCTS</b>						
UNDER 100000 DOLLARS	5	36	77331	4395	71990	174230
100000 TO 999999 DOLLAR	3	142	342669	10014	530882	939913
1000000 TO 4999999 DOLLAR	4	597	1617390	35914	4208583	8831431
5000000 AND OVER	10	7042	31093919	661335	117663928	220010873
<b>TOTALS</b>	<b>22</b>	<b>7817</b>	<b>33931309</b>	<b>711658</b>	<b>122475383</b>	<b>229956447</b>
<b>29 WIRE AND WIRE PRODUCTS</b>						
UNDER 10000 DOLLARS	6	10	14543	1288	14713	34809
10000 TO 24999 DOLLAR	14	39	91663	5295	64960	234762
25000 TO 49999 DOLLAR	26	136	425614	14260	308537	991132
50000 TO 99999 DOLLAR	25	187	634609	26839	767663	1863782
100000 TO 199999 DOLLAR	26	369	1217559	54513	1505135	3621124
200000 TO 499999 DOLLAR	41	1185	4624659	215112	5755934	13393816
500000 TO 999999 DOLLAR	19	902	3622753	167895	5918562	13042418
1000000 TO 4999999 DOLLAR	29	3437	16306537	748636	29247338	64890879
5000000 AND OVER	13	5730	29920666	1825108	81742661	122629158
<b>TOTALS</b>	<b>199</b>	<b>11995</b>	<b>56858603</b>	<b>3058946</b>	<b>125325503</b>	<b>220701880</b>
<b>30 FLOUR</b>						
UNDER 50000 DOLLARS	6	10	26774	5170	56500	97357
50000 TO 99999 DOLLAR	3	16	56441	11770	152750	242922
100000 TO 199999 DOLLAR	4	29	99261	14740	464645	578693
200000 TO 499999 DOLLAR	5	40	155361	33774	1186875	1521170
500000 TO 999999 DOLLAR	5	65	263864	38202	2553494	3177940
1000000 TO 4999999 DOLLAR	16	756	3183182	401839	31037191	41450422
5000000 AND OVER	15	3048	13136281	1180261	138231016	173518163
<b>TOTALS</b>	<b>54</b>	<b>3964</b>	<b>16921164</b>	<b>1685756</b>	<b>173682471</b>	<b>220586667</b>

## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

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TABLE 21. Principal Statistics of the Forty Leading Industries of Canada —continued

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>31 METAL FABRICATING MISC</b>						
UNDER 10000 DOLLARS	26	40	57004	4560	50649	145942
10000 TO 24999 DOLLA	38	99	261465	15726	251918	644416
25000 TO 49999 DOLLA	30	125	411876	30183	362235	1060238
50000 TO 99999 DOLLA	43	321	1116249	77163	1230545	3283063
100000 TO 199999 DOLLA	49	656	2515783	136010	2833414	7271944
200000 TO 499999 DOLLA	49	1075	4363359	265323	7751827	15862518
500000 TO 999999 DOLLA	37	2141	8412474	448690	13371625	30087111
1000000 TO 4999999 DOLLA	53	6729	28785269	2013212	51965568	111401150
5000000 AND OVER	6	3413	16644504	1015429	17468477	49221066
<b>TOTALS</b>	<b>331</b>	<b>14599</b>	<b>62567983</b>	<b>4006296</b>	<b>95286258</b>	<b>218977448</b>
<b>32 ELECTRIC INDUSTRIAL EQUIP</b>						
UNDER 50000 DOLLARS	5	20	46376	1692	64435	147631
50000 TO 99999 DOLLA	13	117	334841	6321	481320	982330
100000 TO 199999 DOLLA	9	134	540591	19627	591769	1224226
200000 TO 499999 DOLLA	18	452	1775220	55291	2764486	6543259
500000 TO 999999 DOLLA	16	1002	3742088	105054	5285725	11165602
1000000 TO 4999999 DOLLA	26	4539	19922536	61884	31151381	64387204
5000000 AND OVER	10	9698	51737175	1515220	46472396	134430916
HEAD OFFICES		442	2846611			
<b>TOTALS</b>	<b>97</b>	<b>16404</b>	<b>80945438</b>	<b>2365089</b>	<b>86811512</b>	<b>218881168</b>
<b>33 METAL FABRICAT STRUCTURAL</b>						
UNDER 200000 DOLLARS	5	80	309244	11880	401606	686910
200000 TO 499999 DOLLA	14	380	1465197	61634	2023935	3940855
500000 TO 999999 DOLLA	11	530	2184149	78910	4760343	8105895
1000000 TO 4999999 DOLLA	36	5753	26182064	882870	49202041	87974072
5000000 AND OVER	12	7046	38266878	981354	55626852	109353471
<b>TOTALS</b>	<b>78</b>	<b>13789</b>	<b>68409532</b>	<b>2016648</b>	<b>112014777</b>	<b>210061203</b>
<b>34 ELECTRIC APPLIANCES MAJOR</b>						
25000 TO 49999 DOLLA	3	13	49064	2206	87688	162894
100000 TO 199999 DOLLA	3	65	180843	14900	190000	460386
200000 TO 999999 DOLLA	5	165	686137	33754	1404325	2657645
1000000 TO 4999999 DOLLA	19	3379	12587413	746471	29953180	54514707
5000000 AND OVER	13	7462	33358418	1892464	78275132	148416845
<b>TOTALS</b>	<b>43</b>	<b>11084</b>	<b>46861875</b>	<b>2689795</b>	<b>109910325</b>	<b>206212477</b>
<b>35 FURNITURE HOUSEHOLD</b>						
UNDER 10000 DOLLARS	407	474	1053368	54645	823424	2334127
10000 TO 24999 DOLLA	429	972	2718623	139438	2737273	6977460
25000 TO 49999 DOLLA	241	1064	3388184	149485	3215727	8343933
50000 TO 99999 DOLLA	142	1260	3987929	134244	4463992	10213826
100000 TO 199999 DOLLA	116	1759	5649239	187067	7936165	16559329
200000 TO 499999 DOLLA	129	3887	12881285	446727	20646905	41398316
500000 TO 999999 DOLLA	72	4540	15110886	473093	24389235	48525565
1000000 TO 4999999 DOLLA	44	5980	21359739	581550	35795446	71244437
<b>TOTALS</b>	<b>1580</b>	<b>19936</b>	<b>66149253</b>	<b>2166249</b>	<b>100008167</b>	<b>205596993</b>
<b>36 PAPER CONVERTERS MISC</b>						
UNDER 10000 DOLLARS	5	5	8319	347	9440	23431
10000 TO 24999 DOLLA	13	37	81364	7292	120303	243975
25000 TO 49999 DOLLA	14	46	171049	9445	199079	502597
50000 TO 99999 DOLLA	12	90	236588	10449	439134	907658
100000 TO 199999 DOLLA	29	342	973751	49363	2174444	4276488
200000 TO 499999 DOLLA	47	1104	4104015	177222	8808821	16475360
500000 TO 999999 DOLLA	24	938	3561739	209286	8698088	16361240
1000000 TO 4999999 DOLLA	39	4688	19421205	1042880	47564302	90292008
5000000 AND OVER	7	2284	9895711	356446	35135556	56806948
HEAD OFFICES		207	1042927			
<b>TOTALS</b>	<b>190</b>	<b>9741</b>	<b>39496668</b>	<b>1862730</b>	<b>103149167</b>	<b>185889705</b>

## MANUFACTURING INDUSTRIES OF CANADA BY SIZE OF ESTABLISHMENTS 1961

TABLE 21. Principal Statistics of the Forty Leading Industries of Canada —concluded

	Establishments No.	Total employees No.	Salaries and Wages \$	Cost of fuel and electricity \$	Cost at plant of materials used \$	Selling value of factory shipments \$
<b>37 RAILROAD ROLLING STOCK</b>						
UNDER 500000 DOLLARS	3	83	348262	91339	359037	845134
500000 TO 999999 DOLLARS	3	192	801986	38783	1322968	2303094
1000000 TO 4999999 DOLLARS	14	3811	17439542	1322322	22558441	45203129
5000000 AND OVER	9	12443	54116139	2606526	74898563	134217655
<b>TOTALS</b>	<b>29</b>	<b>16529</b>	<b>72705929</b>	<b>4058970</b>	<b>99139009</b>	<b>182569012</b>
<b>38 RUBBER TIRE TUBE MANUFACTURE</b>						
ALL SIZE GROUPS	10	7502	38013950	2674507	87174440	180248120
<b>TOTALS</b>	<b>10</b>	<b>7502</b>	<b>38013950</b>	<b>2674507</b>	<b>87174440</b>	<b>180248120</b>
<b>39 SHOE FACTORIES</b>						
UNDER 10000 DOLLARS	10	11	17475	1279	19255	43511
10000 TO 24999 DOLLARS	9	23	58343	2708	61812	131265
25000 TO 49999 DOLLARS	11	64	158438	4579	194767	407741
50000 TO 99999 DOLLARS	22	218	578391	16784	783904	1633559
100000 TO 199999 DOLLARS	22	444	1147396	20418	1585698	3257622
200000 TO 499999 DOLLARS	58	2805	7108562	127780	10238307	20195674
500000 TO 999999 DOLLARS	44	3828	10142224	130105	14525274	29637152
1000000 AND OVER	61	13473	37888747	480816	56561501	117817334
<b>TOTALS</b>	<b>237</b>	<b>20866</b>	<b>57099576</b>	<b>784469</b>	<b>83970518</b>	<b>173123858</b>
<b>40 SOFT DRINKS</b>						
UNDER 10000 DOLLARS	20	29	41973	7295	40483	127979
10000 TO 24999 DOLLARS	22	51	103161	14574	127613	387928
25000 TO 49999 DOLLARS	37	132	313505	58322	537317	1388501
50000 TO 99999 DOLLARS	93	478	1349181	310165	2564885	6959399
100000 TO 199999 DOLLARS	129	1057	3146285	777188	6955196	18839826
200000 TO 499999 DOLLARS	141	2053	7378171	1394717	14728434	43222477
500000 TO 999999 DOLLARS	28	799	3101269	425355	6360270	18893723
1000000 TO 4999999 DOLLARS	29	2222	9247568	1141819	16018341	55274927
5000000 AND OVER	3	1019	5084656	251722	5538572	27552330
<b>TOTALS</b>	<b>502</b>	<b>7840</b>	<b>29765769</b>	<b>4381157</b>	<b>52871111</b>	<b>172647090</b>



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