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# MANUFACTURING INDUSTRIES OF CANADA INDUSTRIES MANUFACTURIÈRES DU CANADA

## Section H

TYPE OF ORGANIZATION AND SIZE OF ESTABLISHMENTS  
FORME D'ORGANISATION ET TAILLE DES ÉTABLISSEMENTS

1967

DOMINION BUREAU OF STATISTICS

BUREAU FÉDÉRAL DE LA STATISTIQUE



DOMINION BUREAU OF STATISTICS — BUREAU FÉDÉRAL DE LA STATISTIQUE  
Manufacturing and Primary Industries Division — Division des industries manufacturières et primaires

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## SYMBOLS

The following symbols are used in this publication:

- ... figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- P preliminary figures.
- R revised figures.
- x confidential to meet secrecy requirements of the Statistics Act.
- \* includes head offices, sales offices and auxiliary units.

## SIGNES CONVENTIONNELS

Les signes conventionnels suivants sont employés dans cette publication:

- .. nombres indisponibles.
- ... n'ayant pas lieu de figurer.
- néant ou zéro.
- nombres infimes.
- P nombres provisoires.
- R nombres rectifiés.
- x confidentiel en vertu des dispositions de la Loi sur la statistique relatives au secret.
- \* comprend les sièges sociaux, bureaux de vente et unités auxiliaires.

## USE OF COMPUTER PRINT-OUT

Direct photographic reproduction of the principal table(s) on statistics by industry has necessitated the following variations from the manner of presentation otherwise followed in this report:

- (a) Industry groups classified as producing durable goods are listed first, followed by those classified as producing non-durable goods. However, within these two categories, the groups are still listed in order in which they occur in the Standard Industrial Classification:

### Durable goods-producing industry groups

- Wood industries
- Furniture and fixture industries
- Primary metal industries
- Metal fabricating industries
- Machinery industries
- Transportation equipment industries
- Electrical products industries
- Non-metallic mineral products industries

### Non-durable goods-producing industry groups

- Food and beverage industries
- Tobacco products industries
- Rubber industries
- Leather industries
- Textile industries
- Knitting mills
- Clothing industries
- Paper and allied industries
- Printing, publishing and allied industries
- Petroleum and coal products industries
- Chemical and chemical products industries
- Miscellaneous manufacturing industries

- (b) Where listed within industry groups, industries are in order of an internal tabulating code number which makes possible certain special combinations of industries not presented here. Thus the Standard Industrial Classification code numbers, where shown, are not necessarily all in numerical sequence.

- (c) Industry names have been confined to one line, necessitating abbreviations in some cases.

- (d) Words are entirely in capital letters and it has been necessary to omit apostrophes and French accents.

## UTILISATION DES ÉTATS MÉCANOGRAPHIQUES

La reproduction photographique directe du principal tableau (ou des principaux tableaux) de statistiques par industrie a exigé les modifications suivantes à la méthode de présentation qui est par ailleurs utilisée dans le présent bulletin:

- (a) Les groupes d'industries classés comme producteurs de biens durables sont énumérés en premier lieu, puis viennent les groupes d'industries classés comme producteurs de biens non-durables. Toutefois, à l'intérieur de ces deux catégories, les groupes sont toujours énumérés dans l'ordre de la Classification type des industries:

### Groupes d'industries producteurs de biens durables

- Industrie du bois
- Industrie du meuble et des articles d'aménagement
- Industrie métallique primaire
- Industrie des produits métalliques
- Industrie de la machinerie
- Industrie du matériel de transport
- Industrie des appareils et du matériel électriques
- Industrie des produits minéraux non métalliques

### Groupes d'industries producteurs de biens non-durables

- Industrie des aliments et boissons
- Industrie du tabac
- Industrie du caoutchouc
- Industrie du cuir
- Industrie textile
- Bonnerie
- Industrie du vêtement
- Industrie du papier et produits connexes
- Imprimerie, édition et industries connexes
- Industrie des dérivés du pétrole et du charbon
- Industrie chimique et des produits connexes
- Industries manufacturières diverses

- (b) À l'intérieur des groupes d'industries, les secteurs d'activités sont classés suivant un code de tabulation à l'usage du Bureau permettant certaines combinaisons qui ne figurent pas ici. Ainsi, les numéros de la Classification type des industries ne sont pas nécessairement donnés dans l'ordre numérique.

- (c) Une seule ligne est réservée à la désignation de chaque industrie: certains noms ont donc dû être abrégés.

- (d) Les mots sont entièrement en majuscules et les apostrophes et les accents sont supprimés.

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Notes on "Concepts and Definitions" omitted from this report for reasons of economy may be obtained from the Manufacturing and Primary Industries Division of the Bureau upon request. These are essentially the same as those published in 1965 reports of this series, but do record the introduction, beginning with the 1966 Census, of use of the same reporting year for all employee data as for other data. Previously, respondents basing their returns on a financial year differing from the calendar year were requested to report employee data for the calendar year (the preferred period for all data under both set of reporting instructions).

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NOTA 75

Les notes concernant les "concepts et définitions", qui n'ont pas été reproduites ici pour des raisons d'économie, peuvent être obtenues de la Division des industries manufacturières et primaires du Bureau sur simple demande. Ces notes sont sensiblement identiques à celles que contenait la série correspondante de publications pour 1965, sauf qu'à partir du recensement des manufactures de 1966, tous les renseignements concernant le personnel sont déclarés pour la même période que les autres données. Auparavant, les sociétés dont les déclarations se rapportaient à une année financière différente de l'année civile devaient déclarer les renseignements concernant leur personnel sur la base de l'année civile. (Il reste toujours préférable que les déclarations soient faites sur la base de l'année civile).



Users are reminded that more recent data than those appearing in an annual report of this nature often can be obtained in published form. (A Preliminary Bulletin containing many of the principal statistics in Table 8 was issued in August 1970). Size of establishment distributions are included in reports on individual industries for 1967 (but are being omitted for 1968).

#### Leading Industry Data

In individual industry reports for 1967 distributions of establishments by total employed per establishment appear in a form which combines the three size groups which are tabulated for establishments with 500 or more employed. Tables for the corresponding 1967 data for leading industries in this report (Table 9) differ from these by providing a break-out of these size groups where requirements of the Statistics Act regarding confidentiality will permit this.

#### Employment Concept

In the 1961 and earlier issues of this report, "total employees" included working owners and partners and "total salaries and wages" included the withdrawals of such persons. In the 1964 issue and this present issue, as in other current reports of the Census of Manufactures, "total employees" exclude working owners and partners and "total salaries and wages" exclude their withdrawals.

However, in tables distributing establishments by total employed, the term "total employed" designates a statistic corresponding to the "total employees" concept formerly used; that is, establishments are distributed according to the total number of persons engaged, including working owners and partners.

Nous rappelons aux utilisateurs qu'on peut souvent trouver dans d'autres publications des données plus récentes que celles qui paraissent dans un bulletin annuel de ce genre. (Par exemple, un bulletin provisoire contenant un grand nombre des statistiques principales figurant au Tableau 8 a été publié en août 1970). Les bulletins sur les industries prises individuellement comprennent des répartitions selon la taille des établissements pour 1967, mais celles-ci sont omises pour 1968.

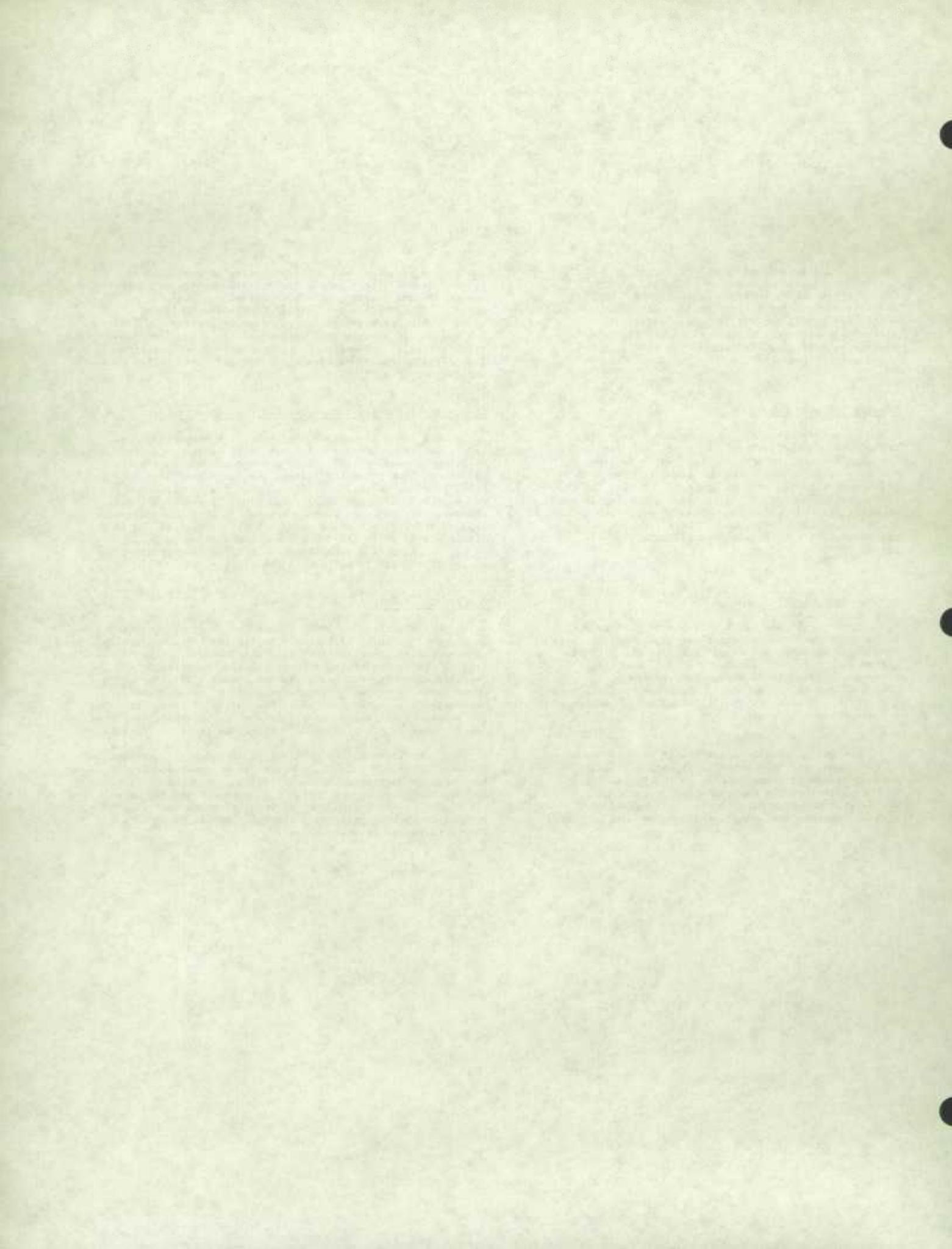
#### Statistiques sur les industries les plus importantes

Dans les bulletins de 1967 sur les industries prises individuellement, les tableaux sur la répartition des établissements suivant le total de personnes occupées par établissement sont présentés suivant une formule réunissant les trois tranches de taille utilisées pour les établissements comptant 500 personnes occupées ou plus. Les tableaux qui présentent les données correspondantes de 1967 pour les principales industries dans le présent bulletin (tableau 9) sont différents en ce qu'ils donnent une ventilation de ces tranches de taille là où il est possible de le faire sans trahir le secret imposé par la Loi sur la statistique.

#### Concept de l'emploi

Dans l'édition de 1961 et dans les éditions antérieures du présent bulletin, la rubrique intitulée "total des employés" comprenait les propriétaires et associés actifs, et celle intitulée "total des traitements et salaires" comprenait les retraits effectués par ces personnes. Dans l'édition de 1964, comme dans les autres bulletins courants du recensement des manufactures, la rubrique "total des employés" ne comprend pas les propriétaires et associés actifs et celle intitulée "total des traitements et salaires" n'englobe pas leurs retraits.

Toutefois, dans les tableaux où l'on donne la répartition des établissements suivant le total de personnes occupées, l'expression "personnes occupées" désigne un poste statistique correspondant au concept "total des employés" utilisé antérieurement, c'est-à-dire que les établissements sont répartis suivant le nombre total des personnes occupées, y compris les propriétaires et associés actifs.



## **SUBSECTION 1**

TYPE OF ORGANIZATION

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## **SOUS-SECTION 1**

FORME D'ORGANISATION

TABLE 1. PERCENTAGE DISTRIBUTION OF ESTABLISHMENTS BY TYPE OF ORGANIZATION, 1946 TO 1967

TABLEAU 1. RÉPARTITION PROPORTIONNELLE DES ÉTABLISSEMENTS SUIVANT LA FORME D'ORGANISATION, DE 1946 À 1967

Year — Année	Indi- vidual owner- ships — Parti- culiers	Partnerships — Sociétés	Incor- porated compa- nies — Sociétés consti- tuées	Co-ope- ratives — Coopéra- tives	Total
	per cent — pourcentage				
1946 (estimated — estimé) .....	47.3	16.0	33.4	3.3	100.0
1947 .....	46.3	16.1	34.3	3.2	100.0
1948 .....	46.2	16.4	34.4	3.0	100.0
1949 .....	46.0	15.8	35.3	2.9	100.0
1950 .....	45.6	15.0	36.3	3.1	100.0
1951 .....	44.6	15.5	36.9	3.0	100.0
1952 .....	44.9	15.4	36.9	2.8	100.0
1953 .....	44.4	14.8	38.2	2.6	100.0
1954 .....	43.6	14.3	39.5	2.6	100.0
1955 .....	42.7	13.6	41.1	2.6	100.0
1956 .....	41.4	12.7	43.4	2.5	100.0
1957 .....	40.6	12.0	44.9	2.5	100.0
1958 .....	39.2	11.1	47.1	2.6	100.0
1959 .....	38.4	10.8	48.2	2.6	100.0
1960 .....	37.7	10.3	49.5	2.5	100.0
1961(1) .....	35.2	9.5	52.9	2.4	100.0
1962 .....	34.0	9.0	54.7	2.3	100.0
1963 .....	32.6	8.3	56.9	2.2	100.0
1964 .....	31.1	8.1	58.7	2.1	100.0
1965 .....	29.2	7.6	61.2	2.0	100.0
1966 .....	27.9	7.1	63.1	1.9	100.0
1967 .....	27.0	6.9	64.3	1.7	100.0

(1) Percentages for 1961 and later years are based on the revised (1960) Standard Industrial Classification and the new establishment concept; they are not directly comparable with previous years. 1961 data differ from those published in the corresponding table of the 1961 issue of this report because of revisions referred to in the introduction to this issue. — Les pourcentages sur 1961 et sur les années ultérieures sont basés sur l'édition révisée (1960) de la Classification type des industries et sur le nouveau concept de l'établissement; ils ne sont pas directement comparables avec ceux des années antérieures. Les données de 1961 diffèrent de celles qui ont été publiées dans le tableau correspondant de la livraison de 1961 du présent rapport à cause des révisions mentionnées dans l'introduction au présent numéro.

TABLE 2. PERCENTAGE DISTRIBUTION OF ESTABLISHMENTS BY TYPE OF ORGANIZATION, PROVINCE OR INDUSTRY GROUP, 1967

TABLEAU 2. RÉPARTITION PROPORTIONNELLE DES ÉTABLISSEMENTS SUIVANT LA FORME D'ORGANISATION, PROVINCE OU GROUPE D'INDUSTRIES, 1967

Province or industry group Province ou groupe d'industries	Individual ownerships Particuliers	Partner- ships Sociétés	Incorporated companies Sociétés constituées	Co-operatives Coopératives	Total	
	per cent -- pourcentage					
<u>PROVINCE</u>						
Newfoundland — Terre-Neuve .....	27.8	11.8	60.1	0.4	100.0	
Prince Edward Island — Île-du-Prince-Édouard .....	44.8	9.7	40.7	4.8	100.0	
Nova Scotia — Nouvelle-Écosse .....	34.7	6.2	56.5	2.5	100.0	
New Brunswick — Nouveau-Brunswick .....	32.7	5.6	59.3	2.4	100.0	
Québec .....	31.6	6.1	60.0	2.3	100.0	
Ontario .....	23.7	7.6	67.8	0.9	100.0	
Manitoba .....	27.3	8.0	62.7	1.9	100.0	
Saskatchewan .....	30.6	7.1	56.2	6.2	100.0	
Alberta .....	24.1	6.0	66.6	3.3	100.0	
British Columbia — Colombie-Britannique .....	)					
Yukon and Northwest Territories — Yukon et Territoires du Nord-Ouest .....	)	21.9	6.7	70.6	0.8	100.0
Canada .....	27.0	6.9	64.3	1.7	100.0	
<u>INDUSTRY GROUP — GROUPE D'INDUSTRIES</u>						
Food and beverage industries — Industrie des aliments et boissons .....	32.5	7.8	51.5	8.2	100.0	
Tobacco products industries — Industrie du tabac .....	2.9	5.9	91.2	—	100.0	
Rubber industries — Industrie du caoutchouc .....	4.7	1.9	93.5	—	100.0	
Leather industries — Industrie du cuir .....	18.5	5.3	76.2	—	100.0	
Textile industries — Industrie textile .....	19.8	7.6	72.6	—	100.0	
Knitting mills — Bonneterie .....	9.7	4.7	85.6	—	100.0	
Clothing industries — Industrie du vêtement .....	20.3	7.6	72.1	—	100.0	
Wood industries — Industrie du bois .....	41.8	9.6	48.3	0.2	100.0	
Furniture and fixture industries — Industrie du meuble et des articles d'ameublement .....	46.6	9.8	43.6	—	100.0	
Paper and allied industries — Industrie du papier et produits connexes .....	3.5	1.1	95.4	—	100.0	
Printing, publishing and allied industries — Imprimerie, édition et industries connexes .....	29.1	7.7	63.0	0.2	100.0	
Primary metal industries — Industrie métallique primaire .....	8.0	2.7	89.4	—	100.0	
Metal fabricating industries (except machinery and transportation equipment industries) — Industrie des produits métalliques (à l'exclusion des machines et du matériel de transport) .....	20.6	6.0	73.4	—	100.0	
Machinery industries (except electrical machinery) — Industrie de la machinerie (sauf le matériel électrique) .....	5.5	2.3	92.2	0.1	100.0	
Transportation equipment industries — Industrie du matériel de transport .....	18.3	6.6	75.1	—	100.0	
Electrical products industries — Industrie des appareils et du matériel électriques .....	3.9	1.5	94.6	—	100.0	
Non-metallic mineral products industries — Industrie des produits minéraux non métalliques .....	15.8	4.0	80.1	0.1	100.0	
Petroleum and coal products industries — Industrie des dérivés du pétrole et du charbon .....	—	—	98.9	1.1	100.0	
Chemical and chemical products industries — Industrie chimique et des produits connexes .....	8.2	1.9	89.1	0.7	100.0	
Miscellaneous manufacturing industries — Industries manufacturières diverses .....	32.8	7.1	60.0	—	100.0	
Canada .....	27.0	6.9	64.3	1.7	100.0	

TABLE 3. PRINCIPAL STATISTICS BY TYPE OF ORGANIZATION, CANADA AND PROVINCES, 1967

No.	Province and type of organization	Establishments Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and electricity — Coût du combustible et de l'électricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchandises de propre fabrication	Value added manufacturing activity — Valeur ajoutée — activité manufacturière
			Male — Hommes	Female — Femmes	Man-hours paid — Heures-homme payées	Wages — Salaires				
			number — nombre		'000			\$'000		
<u>CANADA</u>										
1	Individual ownerships .....	8,984	14,834	6,116	43,580	69,572	7,735	192,824	385,062	185,706
2	Partnerships .....	2,299	7,903	3,900	25,071	44,781	3,983	129,156	252,454	120,755
3	Incorporated companies .....	21,405	876,978	249,182	2,389,221	5,714,364	738,466	20,574,245	37,711,162	16,572,396
4	Co-operatives .....	579	8,109	1,629	21,044	40,369	9,597	475,560	606,711	126,839
5	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
6	Total .....	33,267	907,824	260,827	2,478,916	5,869,085	759,780	21,371,785	38,955,389	17,005,696
<u>NEWFOUNDLAND</u>										
7	Individual ownerships .....	73	80	9	191	251	34	566	1,294	705
8	Partnerships .....	31	32	6	82	115	17	381	764	371
9	Incorporated companies .....	158	8,199	1,063	20,114	40,263	9,215	93,033	183,997	85,612
10	Co-operatives .....	1	...	...	...	...	...	...	...	...
11	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
12	Total .....	263	8,311	1,078	20,386	40,627	9,265	93,980	186,056	96,683
<u>PRINCE EDWARD ISLAND</u>										
13	Individual ownerships .....	65	68	26	203	229	54	1,490	2,324	805
14	Partnerships .....	14	27	11	77	96	19	294	701	378
15	Incorporated companies .....	59	1,042	458	3,169	4,784	758	30,620	45,285	13,921
16	Co-operatives .....	7	57	62	247	243	35	2,359	2,773	399
17	Total .....	145	1,194	557	3,695	5,352	867	34,764	51,083	15,504
<u>NOVA SCOTIA</u>										
18	Individual ownerships .....	314	746	62	1,718	2,111	263	4,591	9,812	5,017
19	Partnerships .....	56	100	12	242	298	50	1,164	2,274	1,054
20	Incorporated companies .....	511	19,376	4,462	50,353	94,303	13,894	330,654	569,545	227,645
21	Co-operatives .....	23	557	148	1,485	2,299	543	21,329	28,669	7,067
22	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
23	Total .....	904	20,779	4,684	53,797	99,011	14,749	357,738	610,299	240,783
<u>NEW BRUNSWICK</u>										
24	Individual ownerships .....	221	458	178	1,329	1,690	228	7,110	11,140	3,882
25	Partnerships .....	38	103	5	233	302	63	1,137	2,174	997
26	Incorporated companies .....	401	15,800	3,361	42,147	82,398	23,040	323,642	547,168	202,613
27	Co-operatives .....	16	262	85	776	1,106	185	10,697	13,415	2,637
28	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
29	Total .....	676	16,623	3,629	44,486	85,495	23,516	342,586	573,897	210,129
<u>QUEBEC</u>										
30	Individual ownerships .....	3,399	6,653	3,777	21,750	32,665	3,211	93,718	177,794	81,449
31	Partnerships .....	657	2,506	1,808	9,029	14,636	1,177	41,342	78,886	36,718
32	Incorporated companies .....	6,468	258,139	96,023	758,107	1,636,374	215,480	5,617,030	10,491,657	4,704,230
33	Co-operatives .....	248	2,918	584	7,939	13,094	2,961	183,152	218,092	33,525
34	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
35	Total .....	10,772	270,216	102,192	796,825	1,696,769	222,829	5,935,243	10,966,429	4,855,896

TABLEAU 3. STATISTIQUES PRINCIPALES SUIVANT LA FORME D'ORGANISATION CANADA ENTIER ET PROVINCES 1967

TOTAL ACTIVITY - ACTIVITÉ TOTALE												Province et forme d'organisation	
Working owners and partners - Propriétaires et associés échifs	Employees - Employés						Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity				
	Administrative, office and other non-manufacturing employees			Total employees - Total des employés									
	Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number - Nombre	With- drawals - Re- traits	Male - Hommes	Female - Femmes	Salaries - Traitemts	Salaries and wages - Traitemts et salaires	Coût total des matières, des fournitures et des marchan- dises desti- nées à être revendues	Valeur totale des expédi- tions et autres recettes	Valeur ajoutée - activité totale	
\$'000	number - nombre	\$'000								\$'000			N°
8,787	37,869	2,121	2,078	12,967	25,149	82,539	212,520	409,968	190,964	Particuliers .....		1	
4,588	21,310	1,421	892	10,323	14,116	55,104	153,579	281,751	125,758	Sociétés .....	2		
-	-	8	299,163	98,525	2,748,832	1,523,848	8,463,186	23,850,890	41,816,242	17,431,760	Sociétés constituées .....	3	
-	-	-	4,463	1,226	28,363	15,427	68,741	605,299	754,195	145,047	Coopératives .....	4	
...	...	54,917	19,370	584,620	74,287	584,620	724,475	881,652	156,110	Sièges sociaux, bureaux de vente et unités auxiliaires.		5	
13,377	59,187	362,085	122,091	3,385,105	1,652,827	9,254,190	25,546,764	44,143,808	18,049,639	Total .....		6	
<u>CANADA</u>													
65	204	6	3	23	98	274	590	1,331	719	Particuliers .....		7	
58	133	2	4	25	44	139	461	854	382	Sociétés .....	8		
-	-	1,689	403	12,624	11,354	52,885	111,404	206,470	89,545	Sociétés constituées .....	9		
...	...	102	22	947	124	947	13	-	(13)	Coopératives .....	10		
	338	1,799	432	13,619	11,620	54,246	112,467	208,655	90,632	Sièges sociaux, bureaux de vente et unités auxiliaires.		11	
<u>TERRE-NEUVE</u>													
61	189	17	8	59	119	288	1,780	2,709	891	Particuliers .....		13	
29	101	4	3	22	45	118	396	820	395	Sociétés .....	14		
-	-	352	102	2,186	1,954	6,969	36,497	52,449	15,181	Sociétés constituées .....	15		
-	-	11	5	52	135	296	2,891	3,379	469	Coopératives .....	16		
90	291	384	118	2,319	2,253	7,671	41,565	59,357	16,935	Total .....		17	
<u>ÎLE-DU-PRINCE-ÉDOUARD</u>													
61	189	17	8	59	119	288	1,780	2,709	891	Particuliers .....		13	
29	101	4	3	22	45	118	396	820	395	Sociétés .....	14		
-	-	352	102	2,186	1,954	6,969	36,497	52,449	15,181	Sociétés constituées .....	15		
-	-	11	5	52	135	296	2,891	3,379	469	Coopératives .....	16		
90	291	384	118	2,319	2,253	7,671	41,565	59,357	16,935	Total .....		17	
<u>NOUVELLE-ÉCOSSE</u>													
298	949	46	59	263	913	2,374	4,973	10,348	5,170	Particuliers .....		18	
114	358	9	5	36	126	334	1,268	2,396	1,073	Sociétés .....	19		
-	-	4,977	1,347	35,935	30,162	130,238	382,160	630,574	237,395	Sociétés constituées .....	20		
-	-	499	79	2,455	1,283	4,755	26,928	35,359	8,178	Coopératives .....	21		
...	...	432	109	4,028	541	4,028	224	218	(3)	Sièges sociaux, bureaux de vente et unités auxiliaires.		22	
412	1,307	5,963	1,599	42,718	33,025	141,729	415,553	678,895	251,812	Total .....		23	
<u>NOUVEAU-BRUNSWICK</u>													
215	705	34	45	258	715	1,947	7,699	11,822	3,979	Particuliers .....		24	
73	228	16	2	44	126	346	1,249	2,305	1,016	Sociétés .....	25		
-	-	4,024	1,137	27,924	24,322	110,323	363,648	596,512	211,064	Sociétés constituées .....	26		
-	-	235	49	1,358	631	2,464	22,249	26,861	4,428	Coopératives .....	27		
...	...	733	243	6,326	976	6,326	1,396	2,338	953	Sièges sociaux, bureaux de vente et unités auxiliaires.		28	
288	933	5,042	1,476	35,911	26,770	121,406	396,241	639,838	221,440	Total .....		29	
<u>QUÉBEC</u>													
3,298	13,836	1,213	635	5,846	12,278	38,511	102,151	188,116	83,354	Particuliers .....		30	
1,334	6,105	508	164	3,225	4,986	17,862	52,664	91,317	37,848	Sociétés .....	31		
-	-	91,372	27,964	803,062	473,498	2,439,430	6,545,036	11,585,879	4,869,265	Sociétés constituées .....	32		
-	-	857	234	4,791	4,593	17,891	219,767	259,766	38,672	Coopératives .....	33		
...	...	21,966	7,367	225,827	29,333	225,827	232,494	294,687	59,103	Sièges sociaux, bureaux de vente et unités auxiliaires.		34	
4,002	19,940	115,916	36,364	1,042,751	524,688	2,739,520	7,152,112	12,419,765	5,088,243	Total .....		35	

TABLE 3. PRINCIPAL STATISTICS BY TYPE OF ORGANIZATION, CANADA AND PROVINCES, 1967 - Concluded

No.	Province and type of organization	Establishments — Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE								
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and electricity — Coût du combustible et de l'électricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchandises de propre fabrication	Value added - manufacturing activity — Valeur ajoutée — activité manufacturière	
			Male — Hommes	Female — Femmes	Man-hours paid — Heures-homme payées	Wages — Salaires					
number - nombre	'000	\$'000									
<u>ONTARIO</u>											
1	Individual ownerships .....	3,099	4,791	1,587	13,218	23,228	2,532	63,610	130,458	64,662	
2	Partnerships .....	994	4,045	1,431	11,834	22,856	1,940	65,518	127,516	61,145	
3	Incorporated companies .....	8,861	437,506	120,248	1,182,361	2,978,034	346,319	10,764,086	19,891,732	8,885,804	
4	Co-operatives .....	122	1,257	241	3,302	6,563	1,682	89,022	109,990	20,444	
5	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
6	Total .....	13,076	447,599	123,507	1,210,715	3,030,681	352,475	10,982,235	20,259,696	9,032,055	
<u>MANITOBA</u>											
7	Individual ownerships .....	394	443	146	1,225	2,045	285	6,057	12,599	6,270	
8	Partnerships .....	116	215	223	898	1,371	118	4,812	8,822	3,904	
9	Incorporated companies .....	906	24,401	8,917	70,276	149,149	20,505	605,700	1,029,832	408,077	
10	Co-operatives .....	28	559	40	1,218	2,401	525	21,548	28,476	6,678	
11	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
12	Total .....	1,444	25,618	9,326	73,617	154,965	21,433	638,117	1,079,730	424,923	
<u>SASKATCHEWAN</u>											
13	Individual ownerships .....	238	322	39	752	1,226	251	2,610	6,652	3,809	
14	Partnerships .....	55	145	26	367	591	129	1,978	3,974	1,897	
15	Incorporated companies .....	438	7,711	1,038	18,503	44,905	8,285	249,006	396,730	141,725	
16	Co-operatives .....	48	821	120	1,991	4,768	1,465	51,893	72,226	18,554	
17	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
18	Total .....	779	8,999	1,223	21,612	51,491	10,130	305,487	479,582	165,986	
<u>ALBERTA</u>											
19	Individual ownerships .....	434	541	115	1,357	2,403	369	5,943	13,846	7,588	
20	Partnerships .....	109	297	289	1,254	2,011	196	5,050	11,741	6,537	
21	Incorporated companies .....	1,200	27,090	4,621	67,195	163,218	23,067	912,392	1,467,808	539,136	
22	Co-operatives .....	60	763	173	1,949	4,216	1,074	41,485	61,590	20,959	
23	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
24	Total .....	1,803	28,691	5,198	71,755	171,848	24,706	964,870	1,554,985	574,219	
<u>BRITISH COLUMBIA AND YUKON AND NORTHWEST TERRITORIES</u>											
25	Individual ownerships .....	747	732	177	1,838	3,725	508	7,129	19,143	11,528	
26	Partnerships .....	229	433	89	1,057	2,506	273	7,479	15,602	7,767	
27	Incorporated companies .....	2,403	77,718	8,991	177,004	520,945	77,918	1,648,189	3,087,539	1,365,648	
28	Co-operatives .....	26	911	176	2,129	5,668	1,110	53,968	71,349	16,569	
29	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
30	Total .....	3,405	79,794	9,433	182,028	532,845	79,809	1,716,766	3,193,633	1,399,511	

TABLEAU 3. STATISTIQUES PRINCIPALES SUIVANT LA FORME D'ORGANISATION, CANADA ENTIER ET PROVINCES, 1967 - fin

TOTAL ACTIVITY - ACTIVITÉ TOTALE													
Working owners and partners		Employees - Employés						Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity	Province et forme d'organisation		
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees			Total employees - Total des employés			Coût total des matières, des fournitures et des marchandises destinées à être revendues	Valeur totale des expéditions et autres recettes	Valeur ajoutée - activité totale			
Number - Nombre	Withdrawals - Retraits	Males - Hommes	Females - Femmes	Salaries - Traitements	Number - Nombre	Traitements et salaires							
\$'000	number - nombre	\$'000					\$'000						
											<u>ONTARIO</u>		
3,050 1,981	14,354 10,204	595 639	831 506	4,605 5,129	7,804 6,621	27,833 27,985	71,123 76,334	140,220 141,398	66,939 64,289	Particuliers .....		1	
...	...	154,768	54,939	1,502,880	767,461	4,480,913	12,665,286	22,357,519	9,483,007	Sociétés .....		2	
...	...	753	185	4,834	2,436	11,399	112,500	137,056	24,064	Sociétés constituées .....		3	
...	...	24,499	9,406	274,054	33,905	274,054	419,386	511,740	94,657	Coopératives .....		4	
5,031	24,557	181,254	65,867	1,791,502	818,227	4,822,183	13,344,630	23,287,934	9,732,956	Sièges sociaux, bureaux de vente et unités auxiliaires.		5	
										Total .....		6	
										<u>MANITOBA</u>			
390 221	1,565 821	58 38	102 44	450 375	749 520	2,495 1,746	6,862 5,229	13,590 9,356	6,453 4,026	Particuliers .....		7	
...	...	9,034	3,072	72,909	45,424	222,058	678,193	1,117,292	422,662	Sociétés .....		8	
...	...	204	54	1,264	857	3,665	25,462	32,766	7,097	Sociétés constituées .....		9	
...	...	1,395	380	11,349	1,775	11,349	3,212	3,937	745	Coopératives .....		10	
...	...	2,386	10,729	3,652	86,346	49,325	241,311	718,959	1,176,941	440,984	Sièges sociaux, bureaux de vente et unités auxiliaires.		11
										Total .....		12	
										<u>SASKATCHEWAN</u>			
238 105	937 378	50 34	69 20	318 195	480 225	1,545 786	2,998 2,072	7,154 4,086	3,927 1,915	Particuliers .....		13	
...	...	2,944	880	23,298	12,573	68,204	274,116	428,414	148,305	Sociétés .....		14	
...	...	589	200	3,868	1,730	8,635	62,352	84,213	20,125	Société constituée .....		15	
...	...	484	119	4,387	603	4,387	1,315	1,488	232	Coopératives .....		16	
343	1,315	4,101	1,288	32,066	15,611	83,558	342,852	525,355	174,505	Sièges sociaux, bureaux de vente et unités auxiliaires.		17	
										Total .....		18	
										<u>ALBERTA</u>			
431 223	1,964 1,100	47 117	131 52	539 728	834 755	2,941 2,739	6,643 6,063	14,743 13,094	7,782 6,891	Particuliers .....		19	
...	...	10,220	2,590	81,683	44,521	244,901	995,157	1,572,847	562,036	Sociétés .....		20	
...	...	467	187	3,481	1,590	7,697	65,706	87,518	22,657	Sociétés constituées .....		21	
...	...	1,529	339	14,046	1,868	14,046	453	369	(83)	Coopératives .....		22	
654	3,065	12,380	3,299	100,477	49,568	272,325	1,074,021	1,688,571	599,283	Sièges sociaux, bureaux de vente et unités auxiliaires.		23	
										Total .....		24	
										<u>COLombie-BRITANNIQUE ET YUKON ET TERRITOIRES DU NORD-OUEST</u>			
741 460	3,165 1,882	55 54	195 92	606 544	1,159 668	4,331 3,050	7,700 7,844	19,936 16,125	11,749 7,924	Particuliers .....		25	
2	8	19,788	6,091	186,353	112,588	707,297	1,799,500	3,268,471	1,393,362	Sociétés .....		26	
...	...	843	233	6,239	2,163	11,908	67,338	87,090	19,295	Sociétés constituées .....		27	
...	...	3,777	1,385	43,654	5,162	43,654	65,981	66,875	518	Coopératives .....		28	
1,203	5,055	24,517	7,996	237,396	121,740	770,240	1,948,364	3,458,498	1,432,848	Sièges sociaux, bureaux de vente et unités auxiliaires.		29	
										Total .....		30	

TABLE 4. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TYPE OF ORGANIZATION, 1967

TABLEAU 4. STATISTIQUES PRINCIPALES SUIVANT LE GROUPE D'INDUSTRIES ET LA FORME D'ORGANISATION, 1967

TOTAL ACTIVITY - ACTIVITÉ TOTALE												Groupe d'industries et forme d'organisation	
Working owners and partners - Propriétaires et associés actifs		Employees - Employés				Total cost of materials, supplies and goods for re-sale - Total des employés	Total value of shipments and other revenue - Valeur totale des expéditions et autres recettes	Value added - total activity - Valeur ajoutée - activité totale					
		Administrative, office and other non-manufacturing employees Employés de l'administration, du bureau et autres non engagés dans la fabrication		Total des employés									
Number - Nombre	With-drawals - Retraits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires	Cost total des matières, des fournitures et des marchandises destinées à être revendues	Valeur totale des expéditions et autres recettes	Valeur ajoutée - activité totale				
		\$'000	number - nombre	\$'000			\$'000			N°			
1,505 717 2 -	4,098 2,171 8 -	79 84 9,059 61	33 29 2,100 9	408 582 76,656 403	4,009 1,638 82,765 470	13,301 6,289 420,997 2,036	22,397 14,177 959,357 5,596	51,191 28,026 1,693,838 8,033	27,558 13,655 706,774 3,085			Industrie du bois	
...	...	628	363	8,569	991	8,569	2,949	2,824	- 117			Particuliers .....	
, 2,224	6,277	9,911	2,534	86,617	89,873	451,192	1,004,475	1,783,911	750,956	Total .....	6	Sociétés .....	
												Sociétés constituées .....	
												Coopératives .....	
												Sièges sociaux, bureaux de vente et unités auxiliaires.	
												Total .....	
												Industrie du meuble et des articles d'aménagement	
1,073 733 2,133 -	4,217 5,425 2,376 -	42 - 19 -	28 - 29 -	232 52,859 41,276 -	1,664 52,859 41,276 -	5,721 3,125 191,749 -	11,963 8,279 309,534 -	27,645 16,549 627,863 -	15,492 8,174 316,263 -		Particuliers .....		
...	...	117	23	1,237	140	1,237	48	48	- 48			Sociétés .....	
												Sociétés constituées .....	
												Coopératives .....	
												Sièges sociaux, bureaux de vente et unités auxiliaires.	
												Total .....	
												Industrie métallique primaire	
33 22 -	140 87 -	5 - 19,357	1 2 3,477	20 22 181,210	133 89 109,470	408 89 722,706	708 193 1,903,653	1,470 543 3,440,213	730 347 1,408,700			Particuliers .....	
...	...	2,215	1,105	31,478	3,320	31,478	16,376	15,316	- 1,049			Sociétés .....	
55	227	21,577	4,584	212,711	112,945	754,681	1,920,929	3,457,543	1,408,728	Total .....	18	Sociétés constituées .....	
												Coopératives .....	
												Sièges sociaux, bureaux de vente et unités auxiliaires.	
												Total .....	
												Industrie des produits métalliques (à l'exclusion des machines et du matériel de transport)	
809 479 -	4,146 2,790 -	57 74 -	50 59 -	413 729 -	1,838 1,195 134,508	7,643 5,749 789,217	10,830 10,151 1,505,844	29,652 24,814 2,955,220	18,339 14,672 1,431,931			Particuliers .....	
...	...	1,309	382	8,155 15,030	241,787	1,691	15,030	978	- 978			Sociétés .....	
1,288	6,936	27,470	8,646	257,958	139,232	817,639	1,527,802	3,009,686	1,463,965	Total .....	24	Sociétés constituées .....	
												Coopératives .....	
												Sièges sociaux, bureaux de vente et unités auxiliaires.	
												Total .....	
												Industrie de la machinerie (sauf le matériel électrique)	
1,1 287 -	228 31 -	4 12	4 12	27 326	98 284	403 1,666	995 3,305	2,151 6,500	1,142 3,397			Particuliers .....	
...	...	17,860	5,344	162,963	70,379	434,466	980,649	1,923,857	946,923			Sociétés .....	
70	515	24,932	6,733	231,875	79,171	505,095	997,465	1,959,946	967,909	Total .....	30	Sociétés constituées .....	
												Coopératives .....	
												Sièges sociaux, bureaux de vente et unités auxiliaires.	

TABLE 4. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TYPE OF ORGANIZATION 1967 - Continued

TABLEAU 4. STATISTIQUES PRINCIPALES SUIVANT LE GROUPE D'INDUSTRIES ET LA FORME D'ORGANISATION, 1967 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											
Working owners and partners		Employees - Employés									
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees			Total employees - Total des employés			Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity	
Number - Nombre ✓	With-drawals - Retraits	Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number - Nombre	Salaries and wages - Traitements et traitements	Troitements et salaires	Coût total des matières, des fournitures et des marchandises destinées à être revendues	Valeur totale des expéditions et autres recettes	Valeur ajoutée - activité totale	
		Male - Hommes	Femal - Femmes	Salaries - Traitements				\$'000	\$'000	\$'000	N°
154	654	7	13	47	378	1,315	2,667	6,081	3,352	Industrie du matériel de transport	
124	537	45	24	352	347	1,534	4,495	8,118	3,749	Particuliers .....	1
-	-	30,214	7,177	285,206	146,195	949,179	3,617,229	5,583,104	1,974,172	Sociétés .....	2
-	-	-	-	-	-	-	-	-	-	Sociétés constituées .....	3
...	...	2,637	658	27,305	3,295	27,305	232,188	303,771	70,630	Coopératives .....	4
278	1,191	32,903	7,872	312,910	150,215	979,333	3,856,580	5,901,074	2,051,904	Sièges sociaux, bureaux de vente et unités auxiliaires.	5
										Total .....	6
26	127	-	2	6	66	233	834	1,599	753	Industrie des appareils et du matériel électriques	
20	158	15	9	131	189	718	1,096	2,593	1,509	Particuliers .....	7
-	-	26,677	8,419	244,165	113,176	620,767	1,426,385	2,615,564	1,169,031	Sociétés .....	8
-	-	-	-	-	-	-	-	-	-	Sociétés constituées .....	9
...	...	11,027	3,103	96,867	14,130	96,867	113,711	164,188	46,584	Coopératives .....	10
46	284	37,719	11,533	341,168	127,561	718,584	1,542,026	2,783,943	1,217,877	Sièges sociaux, bureaux de vente et unités auxiliaires.	11
										Total .....	12
203	901	17	11	120	444	1,614	3,006	7,483	4,290	Industrie des produits minéraux non métalliques	
102	433	5	4	42	159	640	1,562	3,445	1,761	Particuliers .....	13
-	-	8,470	2,081	69,974	47,452	275,085	473,364	1,154,582	627,839	Sociétés .....	14
...	...	2,305	916	24,141	3,221	24,141	39,852	46,591	6,611	Sociétés constituées .....	15
305	1,334	10,797	3,012	94,278	51,276	301,482	517,784	1,212,102	640,501	Coopératives .....	16
										Sièges sociaux, bureaux de vente et unités auxiliaires.	17
										Total .....	18
2,156	9,147	1,561	1,378	8,638	7,180	21,985	117,843	174,511	53,291	Industrie des aliments et boissons	
1,078	4,476	790	404	4,618	2,894	10,938	65,536	95,053	27,892	Particuliers .....	19
-	-	54,259	13,400	402,769	195,730	976,367	4,820,017	7,308,596	2,438,566	Sociétés .....	20
-	-	4,183	1,131	25,912	13,474	58,531	558,197	680,284	116,765	Sociétés constituées .....	21
...	...	7,226	2,244	72,556	9,470	72,556	116,246	124,622	7,959	Coopératives .....	22
3,234	13,621	68,019	18,557	514,493	228,748	1,140,377	5,677,838	8,383,065	2,644,474	Sièges sociaux, bureaux de vente et unités auxiliaires.	23
										Total .....	24
1	6	6	5	76	41	190	489	482	155	Industrie du tabac	
-	955	401	10,136	9,199	50,044	323,330	493,883	182,276		Particuliers .....	25
-	-	-	-	-	-	-	-	-	-	Sociétés .....	26
...	965	350	9,546	1,315	9,546	1,811	3,163	1,555		Sociétés constituées .....	27
3	1,926	756	19,758	10,555	59,779	325,629	497,527	183,986		Coopératives .....	28
										Sièges sociaux, bureaux de vente et unités auxiliaires.	29
										Total .....	30

TABLE 4. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TYPE OF ORGANIZATION, 1967 - Continued

No.	Industry group and type of organization	Establishments Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE								
			Production and related workers Travailleurs de la production et connexes			Wages Salaires	Cost of fuel and electricity Coût du combustible et de l'électricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture Valeur des expéditions de marchandises de propre fabrication	Value added - manufacturing activity Valeur ajoutée - activité manufacturière	
			Male Hommes	Female Femmes	Mon-hours paid Heures-homme payées						
			number - nombre			'000		\$'000			
1	Rubber industries										
1	Individual ownerships .....	5	11	2	29	49	3	101	265	163	
2	Partnerships .....	2									
3	Incorporated companies .....	100	14,518	3,859	39,703	97,595	7,936	270,386	584,091	306,799	
4	Co-operatives .....	—	—	—	—	—	—	—	—	—	
5	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
6	Total .....	107	14,529	3,861	39,732	97,644	7,938	270,487	584,357	306,962	
7	Leather industries										
7	Individual ownerships .....	98	316	350	1,399	2,164	52	3,697	7,744	4,049	
8	Partnerships .....	28	667	79	1,664	3,228	353	9,270	16,676	7,342	
9	Incorporated companies .....	403	12,122	13,239	51,231	86,646	2,345	166,468	344,694	172,577	
10	Co-operatives .....	—	—	—	—	—	—	—	—	—	
11	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
12	Total .....	529	13,105	13,668	54,294	92,039	2,750	179,435	369,115	183,808	
13	Textile industries										
13	Individual ownerships .....	196	232	479	1,439	2,073	121	3,278	8,191	4,796	
14	Partnerships .....	75	225	286	1,079	1,594	84	3,531	8,204	4,578	
15	Incorporated companies .....	719	38,219	20,720	126,907	239,685	21,469	788,791	1,388,544	592,207	
16	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
17	Total .....	990	38,676	21,485	129,425	243,351	21,673	795,599	1,404,939	601,581	
18	Knitting mills										
18	Individual ownerships .....	33	52	211	546	758	40	1,280	2,654	1,325	
19	Partnerships .....	16	154	402	1,189	1,820	57	4,481	8,863	4,108	
20	Incorporated companies .....	290	6,101	12,800	40,093	61,338	2,451	173,700	314,027	137,600	
21	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
22	Total .....	339	6,307	13,413	41,828	63,915	2,549	179,461	325,543	143,033	
23	Clothing industries										
23	Individual ownerships .....	470	572	3,260	7,521	10,455	215	9,815	28,447	18,458	
24	Partnerships .....	175	747	2,103	5,793	9,357	166	16,117	34,355	18,115	
25	Incorporated companies .....	1,666	17,786	60,954	157,146	250,621	3,687	588,335	1,113,953	521,157	
26	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
27	Total .....	2,311	19,105	66,317	170,459	270,432	4,069	614,267	1,176,755	557,736	

TABLEAU 4. STATISTIQUES PRINCIPALES SUIVANT LE GROUPE D'INDUSTRIES ET LA FORME D'ORGANISATION, 1967 - suite

TOTAL ACTIVITY – ACTIVITÉ TOTALE												
Working owners and partners		Employees – Employés										
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees			Total employees – Total des employés		Total cost of materials, supplies and goods for re-sale		Total value of shipments and other revenue		Value added – total activity	
Number – Nombre	With-drawals – Retraits	Male – Hommes	Female – Femmes	Salaries – Traitements	Number – Nombre	Traitements et salaires	Coût total des matières, des fournitures et des marchandises destinées à être revendues	Valeur totale des expéditions et autres recettes	–	Valeur ajoutée – activité totale	–	N°
\$'000	number – nombre	\$'000					\$'000					
9	66	—	—	—	13	49	107	277	169			Industrie du caoutchouc
—	—	4,352	1,288	38,734	24,017	136,329	324,435	650,617	321,404			Particuliers .....
...	...	2,236	640	19,576	2,876	19,576	17,308	16,757	304			Sociétés .....
9	65	6,588	1,928	58,309	26,906	155,953	341,851	667,651	321,877			Total .....
75	428	31	43	327	740	2,492	3,955	8,103	4,168			Industrie du cuir
180	95	20	700	861	3,928	9,303	16,721	7,196				Particuliers .....
—	—	2,584	1,348	25,080	29,293	111,726	178,957	358,982	174,626			Sociétés .....
...	...	344	258	3,614	602	3,614	248	—	—			Coopératives .....
145	608	3,054	1,669	29,721	31,496	121,760	192,463	383,806	185,742			Total .....
188	973	23	39	231	773	2,303	3,549	8,562	4,891			Industrie textile
142	808	29	69	324	609	1,918	4,099	8,918	4,720			Particuliers .....
—	—	9,342	4,083	86,729	72,364	326,413	852,156	1,459,719	601,193			Sociétés .....
...	...	2,334	1,280	28,918	3,614	28,918	35,039	36,714	1,696			Sociétés constituées .....
330	1,780	11,728	5,471	116,202	77,360	359,553	894,843	1,513,914	612,500			Total .....
31	147	6	10	57	279	815	1,302	2,670	1,320			Bonnererie
22	146	29	23	446	608	2,266	4,504	8,878	4,101			Particuliers .....
—	—	1,496	1,098	17,354	21,495	78,691	179,070	319,809	138,225			Sociétés .....
...	...	281	151	3,663	432	3,663	1,000	1,167	159			Sociétés constituées .....
53	293	1,812	1,282	21,519	22,814	85,434	185,875	332,524	143,805			Total .....
33	2,217	71	167	654	4,070	11,109	10,088	28,739	18,477			Industrie du vêtement
34	2,133	96	79	922	3,025	10,278	17,095	35,617	18,382			Particuliers .....
—	—	6,776	5,249	81,154	90,765	331,773	619,239	1,151,498	527,920			Sociétés .....
...	...	263	140	2,866	403	2,866	53	6	— 46			Sociétés constituées .....
/89	4,350	7,206	5,635	85,595	98,263	356,027	646,475	1,215,860	564,732			Total .....

TABLE 4. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TYPE OF ORGANIZATION, 1967 - Concluded

No.	Industry group and type of organization	Establishments Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE								
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and electricity Coût du combustible et de l'électricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture Valeur des expéditions de marchandises de propre fabrication	Value added - manufacturing activity Valeur ajoutée - activité manufacturière	
			Male Hommes	Female Femmes	Man-hours paid Heures-homme payées	Wages Salaires					
			number - nombre		'000			\$'000			
1	Paper and allied industries										
1	Individual ownerships .....	22	67	29	197	341	18	937	1,683	730	
2	Partnerships .....	7	10	6	31	60	3	176	405	226	
3	Incorporated companies .....	604	80,548	8,831	194,629	549,085	180,858	1,641,480	3,229,088	1,433,457	
4	Co-operatives .....	-	-	-	-	-	-	-	-	-	
5	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
6	Total .....	633	80,625	8,866	194,857	549,486	180,879	1,642,593	3,231,176	1,434,412	
7	Printing, publishing and allied industries										
7	Individual ownerships .....	1,040	1,202	265	3,015	6,039	309	11,046	30,707	19,391	
8	Partnerships .....	274	459	163	1,284	2,695	129	4,457	11,303	8,733	
9	Incorporated companies .....	2,247	35,698	9,672	92,515	258,730	8,091	410,777	1,247,679	830,537	
10	Co-operatives .....	7	282	136	800	2,036	44	2,138	5,586	3,421	
11	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
12	Total .....	3,568	37,641	10,236	97,615	269,501	8,572	428,418	1,297,275	862,651	
13	Petroleum and coal products industries										
13	Individual ownerships .....	-	-	-	-	-	-	-	-	-	
14	Partnerships .....	-	-	-	-	-	-	-	-	-	
15	Incorporated companies .....	90	6,805	34	15,479	52,463	13,695	1,253,773	1,558,207	292,791	
16	Co-operatives .....	1	314	1	659	1,894	756	15,416	27,694	13,780	
17	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
18	Total .....	91	6,805	34	15,480	52,462	13,695	1,253,774	1,558,207	292,791	
19	Chemical and chemical products industries										
19	Individual ownerships .....	94	94	12	217	329	27	1,674	3,027	1,322	
20	Partnerships .....	22	17	7	47	69	12	524	898	366	
21	Incorporated companies .....	1,018	30,955	6,555	79,787	209,562	82,904	995,206	2,237,150	1,178,092	
22	Co-operatives .....	8	314	1	659	1,894	756	15,416	27,694	13,780	
23	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
24	Total .....	1,142	31,380	6,575	80,710	211,854	83,698	1,012,819	2,268,769	1,193,561	
25	Miscellaneous manufacturing industries										
25	Individual ownerships .....	907	993	285	2,615	4,654	310	6,978	22,147	14,901	
26	Partnerships .....	197	408	131	1,117	2,050	107	3,561	9,788	6,191	
27	Incorporated companies .....	1,660	30,252	18,023	101,471	207,973	10,447	485,772	1,051,862	561,286	
28	Co-operatives .....	-	-	-	-	-	-	-	-	-	
29	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
30	Total .....	2,764	31,653	18,439	105,203	214,678	10,865	496,312	1,083,797	582,378	
31	Total, all industries										
31	Individual ownerships .....	8,984	14,834	6,116	43,580	69,572	7,735	192,824	385,062	185,705	
32	Partnerships .....	2,299	7,903	3,900	25,071	44,781	3,983	129,156	252,454	120,755	
33	Incorporated companies .....	21,405	876,978	249,182	2,389,221	5,714,364	738,466	20,574,245	37,711,162	16,572,396	
34	Co-operatives .....	579	8,109	1,629	21,044	40,369	9,597	475,560	606,711	326,839	
35	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
36	Total .....	33,267	907,824	260,827	2,478,916	5,869,085	759,780	21,371,785	38,955,389	17,621,636	

TABLEAU 4. STATISTIQUES PRINCIPALES SUIVANT LE GROUPE D'INDUSTRIES ET LA FORME D'ORGANISATION, 1967 - fin



## **SUBSECTION 2**

SIZE OF ESTABLISHMENTS, BY TOTAL EMPLOYED

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## **SOUS-SECTION 2**

CLASSEMENT DES ÉTABLISSEMENTS SUIVANT LE  
TOTAL DE PERSONNES OCCUPÉES



TABLE 5. ESTABLISSEMENTS ET TOTAL EMPLOYÉS PAR ESTABLISSEMENT, 1949, 1955, 1961 AND 1967

TABLEAU 5. ÉTABLISSEMENTS SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1949, 1955, 1961 ET 1967

Size group Tranche de taille	Establish- ments — Établis- sements	Employees — Employés	Working owners and partners — Proprié- taires et associés actifs	Proportion of total employed(1) — Proportion du total de personnes occupées(1)	Establish- ments — Établis- sements	Employees — Employés	Working owners and partners — Proprié- taires et associés actifs	Proportion of total employed(1) — Proportion du total de personnes occupées(1)
					1949			1955
- 4 .....	16,647	34,865	3.0	17,602	36,340	2.8		
5- 14 .....	9,133	75,482	6.4	9,864	81,471	6.3		
15- 49 .....	5,967	159,012	13.6	6,340	169,575	13.1		
50- 99 .....	1,905	132,069	11.3	2,082	144,411	11.1		
100- 199 .....	1,114	156,084	13.3	1,175	163,091	12.6		
200- 499 .....	694	213,130	18.2	739	227,667	17.5		
500- 999 .....	)	391,455	33.4	( 243	167,720	12.9		
1,000-1,499 .....	)	76	(	61	91,840	7.1		
1,500- .....	)				200,413	15.4		
Head offices, sales offices and auxiliary units — Sièges sociaux, bureaux de vente et unités auxiliaires .....	...	9,110	0.8	...	15,933	1.2		
Total .....	35,792	1,171,207	100.0	38,182	1,298,461	100.0		
				1961(2)				1967(2)
- 4 .....	12,352	16,846	10,675	2.0	10,955	15,612	9,227	1.5
5- 14 .....	9,134	71,207	5,150	5.6	9,006	72,155	3,481	4.5
15- 49 .....	6,829	184,550	1,055	13.6	7,416	201,486	591	12.1
50- 99 .....	2,445	169,319	88	12.4	2,686	188,094	49	11.3
100- 199 .....	1,377	190,540	17	13.9	1,681	235,875	20	14.2
200- 499 .....	869	261,628	4	19.1	1,064	323,385	9	19.4
500- 999 .....	243	169,392	—	12.4	303	207,710	—	12.5
1,000-1,499 .....	55	68,743	—	5.0	80	101,688	—	6.1
1,500- .....	53	165,577	—	12.1	72	232,535	—	14.0
Head offices, sales offices and auxiliary units(3) — Sièges sociaux, bureaux de vente et unités auxiliaires(3) .....	...	54,733	...	4.0	...	74,287	...	4.5
Total .....	33,357	1,352,535	16,989	100.0	33,267	1,652,827	13,377	100.0

(1) Includes working owners and partners. — Comprend les propriétaires et associés actifs.

(2) Data for 1961 and 1967 are based on the revised (1960) Standard Industrial Classification and the new establishment concept. 1961 data differ from those published in the corresponding table of the 1961 issue of this report because of revisions referred to in the introduction to the 1964 issue. — Les données de 1961 et de 1967 sont basées sur l'édition révisée (1960) de la Classification type des industries et sur le nouveau concept de l'établissement. Les données de 1961 diffèrent de celles qui ont été publiées dans le tableau correspondant de la livraison de 1961 du présent rapport à cause des révisions mentionnées dans l'introduction du numéro de 1964.

(3) Not comparable with years prior to 1961 when coverage of head offices, sales offices and auxiliary units was incomplete. — Ne peut se comparer aux années antérieures à 1961 lorsque les données sur les sièges sociaux, bureaux de vente et unités auxiliaires, étaient incomplètes.

TABLE 6. PERCENTAGE DISTRIBUTION OF ESTABLISHMENTS BY TOTAL EMPLOYED PER ESTABLISHMENT, PROVINCE OR REGION, 1967

TABLEAU 6. RÉPARTITION PROPORTIONNELLE DES ÉTABLISSEMENTS SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, PROVINCE OU RÉGION, 1967

Province or region — Province ou région	Total employed per establishment — Total de personnes occupées par établissement							
	Under — Moins de 5	5- 14	15- 49	50- 99	100- 199	200- 499	500 or over — Et plus	All size groups — Toutes tranches de taille
								per cent — pourcentage
Atlantic provinces — Provinces de l'Atlantique .....	37.4	26.3	21.7	7.3	3.8	2.5	1.0	100.0
Quebec .....	33.2	26.3	22.8	8.4	4.9	3.0	1.4	100.0
Ontario .....	29.3	26.5	23.3	9.0	6.0	4.1	1.8	100.0
Prairie provinces — Provinces des Prairies .....	37.5	30.3	19.6	6.4	4.0	1.7	0.5	100.0
British Columbia, Yukon and Northwest Territories — Colombie-Britannique, Yukon et Territoires du Nord-Ouest .....	38.2	28.4	20.4	6.0	3.8	2.2	1.0	100.0
Canada .....	32.9	27.1	22.3	8.1	5.1	3.2	1.4	100.0

TABLE 7 / PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, CANADA AND PROVINCES, 1957

No.	Province and size group	Establishments Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and electricity — Coût du combustible et de l'électricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male Hommes	Female Femmes	Man- hours paid Heures- homme payées	Wages Salaire				
number — nombre										
										\$'000
<u>CANADA</u>										
1	- 4	10,955	9,720	1,385	22,992	39,658	6,324	195,890	364,617	162,732
2	5- 14	9,006	41,850	8,922	107,025	207,663	23,956	810,434	1,426,314	596,233
3	15- 49	7,416	110,557	40,643	320,313	636,538	62,520	2,269,210	4,075,625	1,763,096
4	50- 99	2,686	99,808	44,475	307,162	621,029	61,723	2,299,696	4,091,015	1,753,958
5	100- 199	1,681	124,621	52,908	375,917	798,886	92,890	3,216,669	5,667,243	2,377,359
6	200- 499	1,064	174,593	63,654	504,748	1,162,582	144,726	4,376,173	7,969,811	3,493,665
7	500- 999	303	121,427	28,417	317,351	838,270	140,732	2,847,712	5,420,553	2,472,788
8	1,000-1,499	84	65,240	9,288	158,650	451,223	85,461	1,492,664	2,910,667	1,331,962
9	1,500-	72	160,008	11,135	364,758	1,113,237	141,449	3,863,338	7,035,544	3,053,903
10	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
11	Total	33,267	907,824	260,827	2,478,916	5,869,085	759,780	21,371,785	38,955,389	17,005,696
<u>NEWFOUNDLAND</u>										
12	- 4	101	73	2	169	217	53	719	1,590	807
13	5- 14	54	262	50	670	950	156	3,764	6,646	2,614
14	15- 49	57	1,107	189	2,819	4,198	579	14,894	26,443	12,448
15	50- 99	25	1,081	210	2,795	4,725	638	14,061	29,425	14,225
16	100-999	24	3,160	613	8,125	10,790	1,580	28,502	48,566	20,281
17	1,000-(1)	2	2,628	14	5,807	19,749	6,259	32,040	73,887	36,346
18	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
19	Total	263	8,311	1,078	20,386	40,627	9,265	93,980	186,056	86,689
<u>PRINCE EDWARD ISLAND</u>										
20	- 4	75	62	2	138	188	54	2,001	2,947	894
21	5- 14	33	145	45	402	556	126	4,249	5,880	1,542
22	15- 49	27	332	176	1,065	1,403	229	11,782	15,727	4,101
23	50- 99	5	179	107	596	768	204	4,970	8,116	2,743
24	100-499	5	476	227	1,495	2,437	253	11,761	18,413	6,223
25	Total	145	1,194	557	3,695	5,352	867	34,764	51,083	15,504
<u>NOVA SCOTIA</u>										
26	- 4	321	328	24	756	970	179	3,900	7,342	3,241
27	5- 14	259	1,427	165	3,404	4,702	684	15,088	27,981	12,571
28	15- 49	203	3,444	701	8,770	13,040	1,840	51,305	88,409	35,698
29	50- 99	63	2,641	744	7,221	11,177	2,195	46,232	80,817	33,362
30	100-199	25	2,266	516	5,895	10,227	1,660	52,399	80,949	26,422
31	200-499	24	4,291	1,115	11,700	21,913	2,903	97,706	161,907	62,444
32	500-	9	6,382	1,419	16,053	36,983	5,288	91,108	162,893	67,046
33	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
34	Total	904	20,779	4,684	53,797	99,011	14,749	357,738	610,299	240,783
<u>NEW BRUNSWICK</u>										
35	- 4	246	229	25	524	704	120	4,384	7,420	3,014
36	5- 14	177	882	177	2,245	3,339	519	11,513	21,193	9,356
37	15- 49	144	2,469	402	6,261	9,600	1,537	39,856	68,996	27,681
38	50- 99	53	2,326	310	5,949	9,478	2,171	37,314	63,710	24,047
39	100-199	30	2,619	921	7,626	13,517	2,860	81,509	119,283	36,595
40	200-499	17	3,125	876	8,531	18,783	6,296	70,441	117,303	40,648
41	500-	9	4,973	918	13,348	30,075	10,012	97,568	175,992	68,878
42	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
43	Total	676	16,623	3,629	44,486	85,495	23,516	342,586	573,897	333,138

(1) Publication of these figures was authorized by the firms concerned.

TABLEAU 7. STATISTIQUES PRINCIPALES SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, 1967

TOTAL ACTIVITY - ACTIVITÉ TOTALE												Province et tranche de taille						
Working owners and partners		Employees - Employés				Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity				Province et tranche de taille						
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees		Total employees - Total des employés								Province et tranche de taille						
Number		Employés de l'administration, du bureau et autres non engagés dans la fabrication		Number								Province et tranche de taille						
Nombre		With-drawals - Re-trots		Male - Hommes		Female - Femmes		Salaries - Traitements		Number - Nombre		Province et tranche de taille						
\$'000		\$'000		\$'000		\$'000		\$'000		\$'000		Province et tranche de taille						
9,227	34,431	2,962	1,545	17,240	15,612	56,898	219,849	395,164	169,232	- 4	...	1						
3,481	18,780	14,516	6,867	110,018	72,155	317,681	960,095	1,608,532	629,594	5-	14	2						
591	4,700	36,015	14,271	321,702	201,486	958,239	2,601,462	4,492,729	1,850,695	15-	49	3						
49	722	31,574	12,237	296,925	188,094	917,955	2,616,670	4,482,334	1,832,744	50-	99	4						
20	292	42,771	15,575	392,787	235,875	1,191,673	3,669,134	6,210,040	2,467,854	100-	199	5						
9	263	64,015	21,123	574,438	323,385	1,737,020	4,955,126	8,661,785	3,616,619	200-	499	6						
-	-	44,428	13,438	403,402	207,710	1,241,672	3,476,994	6,175,152	2,603,292	500-	999	7						
-	-	21,338	5,822	202,805	101,688	654,028	1,696,970	3,160,030	1,380,347	1,000-1,499	...	8						
-	-	49,549	11,843	481,168	232,535	1,594,405	4,625,988	8,076,389	3,343,153	1,500-	...	9						
...	...	54,917	19,370	584,620	74,287	584,620	724,475	881,652	156,110	Sièges sociaux, bureaux de vente et unités auxiliaires.			10					
13,377	59,187	362,085	122,091	3,385,105	1,652,827	9,254,190	25,546,764	44,143,808	18,049,639	Total	...	11						
<b>CANADA</b>																		
91	249	15	2	51	92	268	815	1,721	843	- 4	...	12						
29	89	91	23	449	426	1,399	4,518	7,611	2,838	5-	14	13						
-	-	261	93	1,678	1,650	5,875	18,945	31,318	13,499	15-	49	14						
-	-	330	100	2,494	1,721	7,219	16,939	33,312	15,247	50-	99	15						
-	-	576	106	3,343	4,455	14,133	38,180	60,081	21,664	100-999	...	16						
-	-	424	86	4,657	3,152	24,405	33,057	74,611	36,554	1,000-(1)	...	17						
...	...	102	22	947	124	947	13	-	- 13	Sièges sociaux, bureaux de vente et unités auxiliaires.			18					
123	338	1,799	432	13,619	11,620	54,246	112,467	208,655	90,632	Total	...	19						
<b>TERRE-NEUVE</b>																		
73	209	10	7	42	81	230	2,281	3,282	947	- 4	...	20						
10	38	67	21	338	278	894	4,729	6,459	1,631	5-	14	21						
7	44	119	41	745	668	2,148	14,377	18,618	4,387	15-	49	22						
-	-	91	25	477	402	1,245	5,877	9,148	2,883	50-	99	23						
-	-	97	24	716	824	3,153	14,300	21,850	7,087	100-499	...	24						
90	291	384	118	2,319	2,253	7,671	41,565	59,357	16,935	Total	...	25						
<b>ÎLE-OU-PRINCE-ÉDOUARD</b>																		
73	209	10	7	42	81	230	2,281	3,282	947	- 4	...	20						
10	38	67	21	338	278	894	4,729	6,459	1,631	5-	14	21						
7	44	119	41	745	668	2,148	14,377	18,618	4,387	15-	49	22						
-	-	91	25	477	402	1,245	5,877	9,148	2,883	50-	99	23						
-	-	97	24	716	824	3,153	14,300	21,850	7,087	100-499	...	24						
90	291	384	118	2,319	2,253	7,671	41,565	59,357	16,935	Total	...	25						
<b>NOUVELLE-ÉCOSSE</b>																		
274	746	60	32	278	444	1,248	4,397	7,978	3,380	- 4	...	26						
135	546	318	140	1,794	2,050	6,496	16,541	29,853	13,018	5-	14	27						
3	15	1,051	305	6,532	5,501	19,571	61,088	101,800	39,333	15-	49	28						
-	-	812	178	5,172	4,375	16,349	58,644	96,404	36,382	50-	99	29						
-	-	576	188	4,118	3,546	14,345	63,316	93,212	27,661	100-199	...	30						
-	-	1,401	349	10,205	7,156	32,118	115,633	180,561	63,598	200-499	...	31						
-	-	1,313	298	10,590	9,412	47,573	95,709	168,868	68,445	500-	...	32						
...	...	432	109	4,028	541	4,028	224	218	- 3	Sièges sociaux, bureaux de vente et unités auxiliaires.			33					
412	1,307	5,963	1,599	42,718	33,025	141,729	415,553	678,895	251,812	Total	...	34						
<b>NOUVEAU-BRUNSWICK</b>																		
210	558	56	30	279	340	984	4,796	7,919	3,103	- 4	...	35						
72	325	249	105	1,425	1,413	4,764	14,087	24,275	10,002	5-	14	36						
x	x	797	230	5,177	3,898	14,777	49,227	80,635	30,013	15-	49	37						
-	-	662	197	4,143	3,495	13,621	42,213	69,896	25,378	50-	99	38						
x	x	617	179	4,290	4,336	17,807	91,978	131,443	38,363	100-199	...	39						
-	-	857	299	6,683	5,157	25,466	83,717	133,071	42,706	200-499	...	40						
-	-	1,071	193	7,586	7,155	37,661	108,827	190,261	70,923	500-	...	41						
...	...	733	243	6,326	976	6,326	1,396	2,338	953	Sièges sociaux, bureaux de vente et unités auxiliaires.			42					
288	933	5,042	1,476	35,911	26,770	121,406	396,241	639,838	221,440	Total	...	43						

(1) La publication de ces chiffres a été autorisée par les firmes intéressées.

TABLE 7. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, CANADA AND PROVINCES, 1967 ... Continued

No.	Province and size group	Establishments — Établissements	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE								
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and electricity — Coût du combustible et de l'électricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchandises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufacturière	
			Male — Hommes	Female — Femmes	Man-hours paid — Heures-homme payées	Wages Salaires					
number — nombre	'000	\$'000									
<u>QUEBEC</u>											
44	- 4	3,573	3,187	402	7,525	12,047	1,862	77,115	130,382	51,058	
45	5- 14	2,832	12,729	3,345	34,130	59,368	6,837	289,190	470,950	176,083	
46	15- 49	2,457	34,026	18,017	110,709	195,283	16,318	693,559	1,221,580	517,836	
47	50- 99	903	30,438	20,130	108,079	190,856	17,875	694,541	1,208,716	505,412	
48	100- 199	530	37,534	20,008	124,252	235,960	27,061	812,261	1,501,708	665,687	
49	200- 499	328	52,935	22,918	162,591	346,151	46,491	1,254,956	2,322,013	1,027,942	
50	500- 999	102	41,910	10,571	112,915	278,759	50,432	1,021,118	1,928,645	871,166	
51	1,000-1,499	25	20,248	2,494	48,499	129,823	27,238	369,627	790,110	393,109	
52	1,500-	22	37,209	4,307	88,125	248,521	28,716	722,876	1,392,325	647,603	
53	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
54	Total	10,772	270,216	102,192	796,825	1,696,769	222,829	5,935,243	10,966,429	4,855,896	
<u>ONTARIO</u>											
55	- 4	3,828	3,328	537	7,922	14,289	2,262	67,395	131,546	62,492	
56	5- 14	3,465	16,227	3,347	41,278	85,680	8,792	308,060	561,381	247,014	
57	15- 49	3,043	45,023	15,986	130,087	272,950	25,461	955,944	1,744,424	772,043	
58	50- 99	1,177	43,070	18,005	130,693	281,334	26,139	1,016,199	1,863,508	831,400	
59	100- 199	783	55,049	25,558	170,227	371,475	37,904	1,512,872	2,694,960	1,155,133	
60	200- 499	542	85,596	33,659	251,029	586,139	59,920	2,049,079	3,869,411	1,798,730	
61	500- 999	152	57,590	14,125	149,849	410,451	58,904	1,282,891	2,555,123	1,233,344	
62	1,000-1,499	44	32,845	5,560	82,567	234,645	34,747	850,097	1,608,772	722,007	
63	1,500-	42	108,871	6,730	247,063	773,717	98,348	2,938,898	5,230,572	2,209,013	
64	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
65	Total	13,076	447,599	123,507	1,210,715	3,030,681	352,475	10,982,235	20,259,696	9,032,055	
<u>MANITOBA</u>											
66	- 4	524	405	81	1,008	1,672	318	7,431	14,425	6,653	
67	5- 14	392	1,728	458	4,562	8,536	1,167	37,155	64,423	26,337	
68	15- 49	296	4,245	1,886	12,787	24,336	2,456	93,106	163,371	67,632	
69	50- 99	117	4,261	2,193	13,564	26,353	2,707	86,111	157,918	69,284	
70	100- 199	74	5,136	2,558	15,902	31,793	3,040	116,374	212,707	92,904	
71	200- 499	32	4,879	1,833	14,140	31,744	5,491	153,097	249,399	93,317	
72	500-1,499	9	4,964	317	11,653	30,530	6,254	144,842	217,487	68,796	
73	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
74	Total	1,444	25,618	9,326	73,617	154,965	21,433	638,117	1,079,730	424,923	
<u>SASKATCHEWAN</u>											
75	- 4	315	292	38	680	1,192	211	3,872	8,491	4,428	
76	5- 14	254	1,145	190	2,810	5,206	779	17,891	32,321	13,696	
77	15- 49	146	2,327	323	5,499	11,864	2,238	64,842	105,875	39,435	
78	50- 99	35	1,546	275	3,913	8,997	1,190	41,223	74,321	32,120	
79	100-199	21	1,807	226	4,254	11,574	2,394	112,295	156,875	43,342	
80	200-999	8	1,882	171	4,456	12,659	3,318	65,366	101,699	32,966	
81	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
82	Total	779	8,999	1,223	21,612	51,491	10,130	305,487	479,582	165,986	
<u>ALBERTA</u>											
83	- 4	670	669	90	1,573	2,846	510	13,082	24,495	10,986	
84	5- 14	572	2,713	401	6,548	13,633	1,602	52,396	92,090	38,324	
85	15- 49	349	5,693	1,053	14,285	30,952	3,429	113,487	209,819	93,605	
86	50- 99	105	4,576	743	11,197	25,446	3,272	141,362	226,440	85,546	
87	100- 199	68	6,278	729	14,599	36,571	4,927	240,267	363,220	119,500	
88	200- 499	31	5,493	911	13,838	38,620	8,708	256,331	425,223	162,546	
89	500-1,499	8	3,269	1,271	9,716	23,779	2,258	147,963	213,698	63,533	
90	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
91	Total	1,803	28,691	5,198	71,755	171,848	24,706	964,870	1,554,985	574,219	

TABLEAU 7. STATISTIQUES PRINCIPALES SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, 1967

TOTAL ACTIVITY - ACTIVITÉ TOTALE													Province et tranche de taille	
Working owners and partners		Employees - Employés					Total cost of materials, supplies and goods for re-sale		Total value of shipments and other revenue		Value added - total activity			
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees			Total employees - Total des employés		Coût total des matières, des fournitures et des marchandises destinées à être revendues		Valeur totale des expéditions et autres recettes		Valeur ajoutée - activité totale			
Number - Nombre	With-drawals - Retraits	Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number - Nombre	Salaries and wages - Traitements et salaires	Coût total des matières, des fournitures et des marchandises destinées à être revendues		Valeur totale des expéditions et autres recettes		Valeur ajoutée - activité totale			
\$'000	\$'000	number - nombre	\$'000				\$'000		\$'000		\$'000			
<b>QUEBEC</b>														
3,001	10,656	1,061	316	5,273	4,966	17,320	83,511	138,453	52,587	- 4 .			44	
1,260	6,522	4,821	1,643	32,439	22,538	91,807	340,433	531,706	186,175	5- 14 .			45	
327	2,290	11,209	4,107	94,411	67,359	289,694	770,231	1,315,657	535,718	15- 49 .			46	
21	303	9,051	3,534	83,795	63,153	274,651	781,853	1,317,336	527,585	50- 99 .			47	
12	x	11,933	4,114	107,357	73,589	343,317	942,943	1,648,143	681,493	100- 199 .			48	
1	x	18,499	5,963	163,275	100,315	509,426	1,406,564	2,506,311	1,061,899	200- 499 .			49	
-	-	14,711	4,511	131,495	71,703	410,254	1,403,468	2,346,258	907,673	500- 999 .			50	
-	-	6,699	1,572	58,821	31,013	188,645	418,094	841,450	396,443	1,000-1,499 .			51	
-	-	15,966	3,237	140,057	60,719	388,578	772,521	1,479,764	679,566	1,500- .			52	
...	...	21,966	7,367	225,827	29,333	225,827	232,494	294,687	59,103	Sièges sociaux, bureaux de vente et unités auxiliaires.			53	
4,622	19,940	115,916	36,364	1,042,751	524,688	2,739,520	7,152,112	12,419,765	5,088,243	Total .			54	
<b>ONTARIO</b>														
3,441	13,994	888	567	6,003	5,320	20,293	78,110	145,013	65,267	- 4 .			55	
1,352	8,069	5,612	2,954	47,279	28,140	132,959	371,370	638,622	261,021	5- 14 .			56	
300	1,904	14,882	6,721	167,553	82,612	420,503	1,106,221	1,934,483	813,541	15- 49 .			57	
406	15,199	6,450	152,686	82,724	434,021	1,178,860	2,062,290	871,540	50- 99 .				58	
109	21,256	8,808	206,558	110,671	578,033	1,732,759	2,970,983	1,211,528	100- 199 .				59	
76	33,026	11,843	308,151	164,124	894,291	2,333,381	4,218,042	1,866,844	200- 499 .				60	
-	23,462	7,465	219,020	102,642	629,471	1,484,438	2,840,999	1,322,458	500- 999 .				61	
-	11,686	3,485	115,358	53,576	350,003	992,400	1,787,466	761,290	1,000-1,499 .				62	
-	30,744	8,168	314,839	154,513	1,088,556	3,647,703	6,178,295	2,464,812	1,500- .				63	
...	24,499	9,406	274,054	33,905	274,054	419,386	511,740	94,657	Sièges sociaux, bureaux de vente et unités auxiliaires.				64	
5,031	24,557	181,254	65,867	1,791,502	818,227	4,822,183	13,344,630	23,287,934	9,732,956	Total .			65	
<b>MANITOBA</b>														
467	1,626	138	101	795	725	2,467	8,644	15,986	7,005	- 4 .			66	
131	668	616	346	4,636	3,148	13,172	43,476	72,125	27,609	5- 14 .			67	
13	92	1,480	640	12,474	8,251	36,811	110,946	184,373	70,646	15- 49 .			68	
-	-	1,263	457	11,076	8,174	37,429	97,954	171,854	71,226	50- 99 .			69	
-	-	2,029	659	16,180	10,382	47,973	133,479	234,912	97,919	100- 199 .			70	
-	-	2,124	631	17,284	9,467	49,027	168,878	267,512	95,713	200- 499 .			71	
-	-	1,684	438	12,553	7,403	43,083	152,370	226,241	70,121	1,000-1,499 .			72	
...	1,395	380	11,349	1,775	11,349	3,212	3,937	745	Sièges sociaux, bureaux de vente et unités auxiliaires.				73	
611	2,386	10,729	3,652	86,346	49,325	241,311	718,959	1,176,941	440,984	Total .			74	
<b>SASKATCHEWAN</b>														
245	892	89	64	510	483	1,702	4,237	8,996	4,564	- 4 .			75	
91	376	418	237	2,995	1,990	8,201	21,576	37,310	15,020	5- 14 .			76	
7	47	1,045	303	7,715	3,998	19,579	77,309	121,824	42,972	15- 49 .			77	
-	-	590	176	4,624	2,587	13,621	45,532	79,590	33,043	50- 99 .			78	
-	-	866	189	6,585	3,088	18,159	120,294	165,977	44,449	100-199 .			79	
-	-	609	200	5,250	2,862	17,909	72,590	110,168	34,226	200-999 .			80	
...	484	119	4,387	603	4,387	1,315	1,488	232	Sièges sociaux, bureaux de vente et unités auxiliaires.				81	
343	1,315	4,101	1,288	32,066	15,611	83,558	342,852	525,355	174,505	Total .			82	
<b>ALBERTA</b>														
474	1,917	236	136	1,413	1,131	4,259	15,894	28,058	11,773	- 4 .			83	
162	846	870	495	6,668	4,479	20,301	61,504	103,399	40,609	5- 14 .			84	
13	110	1,891	531	15,023	9,168	45,976	135,357	237,504	99,346	15- 49 .			85	
-	x	1,521	366	12,298	7,206	37,744	153,462	241,122	88,525	50- 99 .			86	
-	x	1,957	448	16,251	9,412	52,822	262,117	389,763	124,898	100- 199 .			87	
-	x	2,814	669	21,479	9,887	60,099	287,077	459,181	165,220	200- 499 .			88	
-	-	1,562	315	13,299	6,417	37,078	158,157	229,175	68,994	500-1,499 .			89	
...	1,529	339	14,046	1,868	14,046	453	369	- 83	Sièges sociaux, bureaux de vente et unités auxiliaires.				90	
634	3,065	12,380	3,299	100,477	49,568	272,325	1,074,021	1,688,571	599,283	Total .			91	

TABLE 7. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, CANADA AND PROVINCES, 1967 - Concluded

No.	Province and size group	Establishments - Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE								
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière	
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires					
			number - nombre		'000			\$'000			
<u>BRITISH COLUMBIA, YUKON AND NORTHWEST TERRITORIES</u>											
92	- 4 .....	1,302	1,147	184	2,697	5,532	754	15,992	35,980	19,158	
93	5- 14 .....	968	4,592	744	10,975	25,694	3,293	71,128	143,448	68,674	
94	15- 49 .....	694	11,891	1,910	28,030	72,912	8,434	230,435	430,981	192,620	
95	50- 99 .....	203	9,690	1,758	23,156	61,894	5,332	216,882	378,045	155,772	
96	100- 199 .....	130	12,200	2,034	28,701	81,168	11,932	269,508	503,502	222,475	
97	200- 499 .....	75	15,341	1,781	35,615	106,013	11,999	448,523	739,509	277,653	
98	500- 999 .....	21	10,373	773	22,772	74,431	14,402	190,489	379,957	178,210	
99	1,000-1,499 .....	8	6,976	205	14,446	52,020	16,401	159,514	319,827	145,261	
100	1,500- .....	4	7,584	44	15,835	53,181	7,261	114,296	262,384	139,689	
101	Head offices, sales offices and auxiliery units	...	...	...	...	...	...	...	...	...	
102	Total .....	3,405	79,794	9,433	182,028	532,845	79,809	1,716,766	3,193,633	1,399,511	

TABLEAU 7. STATISTIQUES PRINCIPALES SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, 1967 - fin

TOTAL ACTIVITY - ACTIVITÉ TOTALE												Province et tranche de taille			
Working owners and partners		Employees - Employés					Total cost of materials, supplies and goods for re-sale		Total value of shipments and other revenue		Value added - total activity				
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees			Total employees - Total des employés										
Number - Nombre		Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number - Nombre		Salaries and wages - Traitements et salaires		Coût total des matières, des fournitures et des marchandises destinées à être revendues						
With-drawals - Retraits		Male - Hommes		Female - Femmes		Salaries - Traitements				Valeur totale des expéditions et autres recettes					
\$'000		number - nombre		\$'000				\$'000							
945	3,583	409	290	2,595	2,030	8,127	17,163	37,758	19,763	-	4 .....	92			
242	1,301	1,454	903	11,995	7,693	37,688	81,861	157,170	71,673	5-	14 .....	93			
16	171	3,280	1,300	30,393	18,381	103,305	257,760	466,517	201,240	15-	49 .....	94			
-	-	2,055	754	20,159	14,257	82,054	235,337	401,331	160,934	50-	99 .....	95			
-	-	3,145	904	28,978	18,283	110,146	293,738	530,585	225,280	100-	199 .....	96			
-	-	4,651	1,170	42,853	22,943	148,866	505,692	807,737	288,129	200-	499 .....	97			
-	-	2,688	578	25,453	14,412	99,884	211,113	401,624	179,625	500-	999 .....	98			
-	-	1,286	444	13,967	8,911	65,987	163,872	323,752	144,833	1,000-	1,499 .....	99			
-	-	1,772	268	17,348	9,668	70,529	115,846	265,098	140,853	1,500-	.....	100			
...	...	3,777	1,385	43,654	5,162	43,654	65,981	66,875	518	Sièges sociaux, bureaux de vente et unités auxiliaires.		101			
1,203	5,055	24,517	7,996	237,396	121,740	770,240	1,948,364	3,458,498	1,432,848	Total .....		102			

TABLE 8. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1967

No.	Industry group and total employed per establishment	Establishments — Établissements	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE								
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and electricity — Coût du combustible et de l'électricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière	
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires					
			number — nombre		'000			\$'000			
1	WOOD INDUSTRIES										
2	— 4		1,680	1,578	1	3,462	5,348	765	13,486	29,377	15,065
3	5 - 49		1,677	23,014	555	50,861	95,316	9,976	228,826	434,653	198,738
4	50 - 199		368	27,412	1,389	62,631	132,672	12,876	341,060	624,554	271,774
5	200 - 999		63	17,242	1,177	38,443	101,038	5,797	244,257	449,646	197,730
6	1,000 -		5	4,818	242	9,983	30,001	1,894	85,064	137,412	50,005
7	HEAD OFFICES, SALES OFFICES, ETC.		—	—	—	—	—	—	—	—	—
8	TOTAL		3,793	74,064	3,364	165,380	364,575	31,307	912,692	1,675,642	733,283
9	FURNITURE AND FIXTURE INDUSTRIES										
10	— 4		1,200	960	99	2,153	3,551	266	11,109	24,781	13,546
11	5 - 14		492	2,609	395	6,198	11,863	626	23,777	50,487	26,311
12	15 - 49		371	6,969	1,196	17,381	33,661	1,331	74,872	149,447	74,006
13	50 - 199		202	13,244	2,238	33,330	63,402	2,904	134,734	279,659	143,731
14	200 - 499		26	5,360	596	12,798	24,644	1,054	40,996	98,479	56,631
15	500 - 999		5	1,744	426	4,412	10,210	385	17,077	37,344	20,559
16	HEAD OFFICES, SALES OFFICES, ETC.		—	—	—	—	—	—	—	—	—
17	TOTAL		2,296	30,886	4,950	76,272	147,331	6,067	302,565	640,196	334,784
18	PRIMARY METAL INDUSTRIES										
19	— 4		46	63	—	126	220	30	612	1,243	603
20	5 - 14		69	462	6	970	2,226	193	7,125	11,930	4,798
21	15 - 49		117	2,618	91	5,832	12,942	1,337	77,979	113,229	33,906
22	50 - 199		107	8,808	361	19,468	48,342	7,440	246,146	373,292	122,330
23	200 - 499		35	8,703	339	19,116	49,964	14,905	183,943	320,164	120,645
24	500 - 999		23	12,761	50	27,011	79,758	27,772	250,181	464,559	189,329
25	1,000 -		18	52,239	283	110,543	348,518	80,278	778,698	1,768,121	911,899
26	HEAD OFFICES, SALES OFFICES, ETC.		—	—	—	—	—	—	—	—	—
27	TOTAL		415	85,654	1,130	183,065	541,970	131,955	1,544,684	3,052,537	1,383,609
28	METAL FABRICATING INDUSTRIES										
29	— 4		1,143	1,403	25	2,897	5,662	689	12,463	32,642	19,568
30	5 - 14		1,204	7,243	314	15,848	36,275	2,296	65,116	155,077	88,151
31	15 - 49		1,004	19,075	1,477	44,188	105,715	5,914	209,583	466,692	254,654
32	50 - 199		299	14,558	1,555	34,991	83,978	4,472	210,133	417,947	203,468
33	100 - 199		178	16,627	1,760	39,519	96,711	5,614	241,109	500,691	258,001
34	200 - 499		125	33,038	2,677	75,704	210,176	10,994	543,240	1,085,274	537,696
35	500 - 999		3	3,065	299	7,108	21,164	733	29,185	73,743	42,812
36	HEAD OFFICES, SALES OFFICES, ETC.		—	—	—	—	—	—	—	—	—
37	TOTAL		3,956	95,009	8,107	220,255	559,680	30,712	1,310,830	2,732,066	1,404,551
38	MACHINERY INDUSTRIES										
39	— 14		281	1,260	34	2,697	6,045	423	22,221	41,604	19,398
40	15 - 49		226	4,176	140	9,285	22,250	1,197	63,108	126,903	64,030
41	50 - 99		96	4,310	358	10,045	24,739	1,100	82,637	155,606	72,746
42	100 - 499		123	15,877	592	35,462	91,563	3,717	275,144	546,848	260,083
43	500 - 1,499		20	9,544	406	21,092	56,657	2,433	188,556	345,983	170,849
44	1,500 -		6	10,473	336	24,085	71,966	2,361	147,594	299,932	149,873
45	HEAD OFFICES, SALES OFFICES, ETC.		—	—	—	—	—	—	—	—	—
46	TOTAL		752	45,640	1,866	102,665	273,220	11,232	779,260	1,516,875	736,978
47	TRANSPORTATION EQUIPMENT INDUSTRIES										
48	— 4		225	256	1	513	896	95	3,511	6,845	3,447
49	5 - 49		370	4,650	426	10,558	22,182	1,148	58,239	110,577	52,589
50	50 - 99		86	4,387	603	10,711	24,891	1,257	69,512	127,970	59,218
51	100 - 999		143	27,610	4,299	67,729	170,660	9,020	453,966	841,265	389,739
52	1,000 - 1,499		10	8,727	294	19,046	52,131	2,630	191,416	319,585	125,214
53	1,500 -		18	57,495	692	126,781	395,663	18,558	2,099,059	3,314,635	1,202,629
54	HEAD OFFICES, SALES OFFICES, ETC.		—	—	—	—	—	—	—	—	—
55	TOTAL		852	103,125	6,315	235,338	666,422	32,709	2,875,703	4,720,876	1,832,835

TABLEAU B. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1967

TOTAL ACTIVITY — ACTIVITÉ TOTALE													Groupe d'industries et total de personnes occupées par établissement		
Working owners and partners		Employees — Employés						Total cost of materials, supplies and goods for re-sale		Total value of shipments and other revenue		Value added — total activity			
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees			Total employees — Total des employés			Coût total des matières, des fournitures et des marchandises destinées à être revendues		Valeur totale des expéditions et autres revenus		Valeur ajoutée — activité totale			
Number	With-drawals	Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number	Salaries and wages — Traitements et salaires		Coût total des matières, des fournitures et des marchandises destinées à être revendues		Valeur totale des expéditions et autres revenus		Valeur ajoutée — activité totale			
—	—	Male	Female	Salaries	—	Nombre	Traitements et salaires	—	—	—	—	—	No		
—	—	Hommes	Femmes	Traitements	—	—	—	—	—	—	—	—	—		
		\$'000	number — nombre	\$'000				\$'000							
1,629	3,637	127	14	494	1,720	5,841	14,605	30,905	15,477	—	4	—	1		
589	2,520	3,055	825	22,922	27,449	118,238	250,847	462,240	204,614	5	49	2			
6	120	3,454	822	31,031	33,077	163,903	374,828	664,832	279,061	50	199	3			
—	—	1,953	401	17,631	20,773	118,669	273,200	480,420	199,615	200	999	4			
—	—	654	109	5,970	5,863	35,972	88,046	142,690	52,306	1,000	—	5			
—	—	628	363	8,569	991	8,569	2,949	2,824	117-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	7	6			
2,224	6,277	9,911	2,534	86,617	89,873	451,192	1,004,475	L,783,911	750,956	TOTAL	8	—			
INDUSTRIE DU BOIS													9		
1,228	4,508	105	27	508	1,191	4,059	11,622	25,424	13,676	—	4	—	10		
285	1,508	489	162	3,465	3,675	15,328	25,453	52,725	26,895	5	14	11			
30	295	1,226	581	11,871	9,972	45,531	79,889	155,949	75,611	15	49	12			
4	39	2,122	1,068	23,061	18,672	86,463	147,498	293,880	145,416	50	199	13			
—	—	1,151	394	10,270	7,501	34,914	46,266	104,688	57,692	200	499	14			
—	—	393	181	4,090	2,744	14,300	19,049	39,391	20,639	500	999	15			
—	—	117	23	1,237	140	1,237	48	—	48-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	16	—			
1,547	6,350	5,603	2,456	54,502	43,895	201,833	329,825	672,058	339,881	TOTAL	17	—			
INDUSTRIE DU MEUBLE ET D'AMEUBLEMENT													9		
1,228	4,508	105	27	508	1,191	4,059	11,622	25,424	13,676	—	4	—	10		
285	1,508	489	162	3,465	3,675	15,328	25,453	52,725	26,895	5	14	11			
30	295	1,226	581	11,871	9,972	45,531	79,889	155,949	75,611	15	49	12			
4	39	2,122	1,068	23,061	18,672	86,463	147,498	293,880	145,416	50	199	13			
—	—	1,151	394	10,270	7,501	34,914	46,266	104,688	57,692	200	499	14			
—	—	393	181	4,090	2,744	14,300	19,049	39,391	20,639	500	999	15			
—	—	117	23	1,237	140	1,237	48	—	48-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	16	—			
1,547	6,350	5,603	2,456	54,502	43,895	201,833	329,825	672,058	339,881	TOTAL	17	—			
INDUSTRIE METALLIQUE PRIMAIRE													18		
17	139	17	—	83	80	302	634	1,308	645	—	4	—	19		
17	X	96	31	747	595	2,973	7,634	12,517	4,875	5	14	20			
1	X	462	176	4,640	3,347	17,582	85,391	122,001	35,314	15	49	21			
—	—	1,673	508	17,220	11,350	65,562	295,798	423,889	123,285	50	199	22			
—	—	1,908	461	16,753	11,411	66,718	202,085	340,366	122,993	200	499	23			
—	—	3,013	526	27,956	16,350	107,714	509,218	729,089	190,994	500	999	24			
—	—	12,193	1,777	113,833	66,492	462,351	803,794	1,813,056	931,571	1,000	—	25			
—	—	2,215	1,105	31,478	3,320	31,478	16,376	15,316	1,049-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	26	—			
55	227	21,577	4,584	212,711	112,945	754,681	1,920,929	3,457,543	1,408,728	TOTAL	27	—			
INDUSTRIE DES PRODUITS MÉTALLIQUES													28		
910	4,145	320	75	1,797	1,823	7,459	13,945	34,592	20,055	—	4	—	29		
335	2,314	1,713	666	14,336	9,936	50,611	73,408	166,109	90,861	5	14	30			
36	384	4,439	1,626	4,434	26,617	150,055	251,831	517,821	263,956	15	49	31			
4	22	3,433	1,098	34,328	20,644	118,307	239,503	454,455	210,838	50	99	32			
3	76	5,040	1,617	45,784	25,04	142,495	296,235	568,976	271,763	100	199	33			
—	—	10,301	2,923	93,294	48,939	303,469	619,000	1,187,862	564,248	200	999	34			
—	—	915	259	9,049	4,538	30,213	32,902	79,872	43,222	1,000	—	35			
—	—	1,309	382	15,030	1,691	15,030	978	—	978-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	36	—			
1,288	6,936	27,470	8,646	257,958	139,232	817,639	1,527,802	3,009,686	1,463,965	TOTAL	37	—			
INDUSTRIE DE LA MACHINERIE													38		
62	313	417	178	3,703	1,889	9,748	25,372	46,112	20,771	—	14	—	39		
8	57	1,319	474	12,907	6,109	35,158	78,380	147,702	69,831	15	49	40			
5	145	1,638	562	16,030	6,868	40,769	112,712	190,925	78,741	50	99	41			
—	—	6,655	2,062	60,621	25,186	152,184	350,417	648,839	286,196	100	499	42			
—	—	4,781	1,152	39,722	15,883	96,380	261,421	463,637	219,537	500	1,499	43			
—	—	3,065	932	30,331	14,826	102,296	156,647	435,293	276,386	1,500	—	44			
—	—	7,037	1,373	68,560	8,410	68,560	12,516	27,439	16,446	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	45	—			
75	515	24,932	6,733	231,875	79,171	505,095	997,465	1,959,946	967,909	TOTAL	46	—			
INDUSTRIE DU MATERIEL DE TRANSPORT													47		
191	709	60	19	321	336	1,216	3,777	7,208	3,542	—	4	—	48		
83	422	906	340	8,137	6,322	30,319	67,667	122,570	55,227	5	49	49			
—	—	726	265	7,178	5,981	32,069	76,124	136,060	60,633	50	99	50			
4	60	8,018	2,262	70,674	42,189	241,333	523,844	929,796	410,636	100	999	51			
—	—	2,300	507	20,812	11,828	72,943	232,622	367,836	132,941	1,000	—	52			
—	—	18,256	3,821	178,485	80,264	574,148	2,720,358	4,033,833	1,318,294	1,500	—	53			
—	—	2,637	658	27,305	3,295	27,305	232,188	303,771	70,630	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	54	—			
278	1,191	32,403	7,872	312,910	150,215	979,333	3,856,580	5,901,074	2,051,904	TOTAL	55	—			

TABLE 8. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1967 - Continued

TABLEAU 8. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1967 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE												
Working owners and partners		Employees - Employés										
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees			Total employees			Total cost of materials, supplies and goods for re-sale		Total value of shipments and other revenue		Value added - total activity
Number - Nombre		Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total des employés			Coût total des matières, des fournitures et des marchandises destinées à être revendues		Valeur totale des expéditions et autres revenus		Valeur ajoutée - activité totale
Number - Nombre		With-drawals - Re-traits	Male - Hommes	Female - Femmes	Salaries - Traitements		Number - Nombre	Salaries and wages - Traitements et salaires				
\$'000		number - nombre	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000
Groupe d'industries et total de personnes occupées par établissement												
28	115	42	11	259	142	579	1,746	3,065	1,363	-	4	2
7	38	213	101	2,018	903	4,493	13,519	23,180	9,302	5	- 14	3
7	60	903	411	9,276	4,647	22,172	67,343	111,786	44,715	15	- 49	4
4	70	3,304	1,430	31,887	18,517	89,262	234,857	420,119	182,666	50	- 199	5
-	11,031	3,662	98,969	49,629	261,397	664,611	1,164,742	504,055	200	- 999	6	
-	2,784	722	24,797	10,625	62,722	139,224	292,329	137,913	1,000	- 1,499	7	
-	8,415	2,093	77,095	28,968	181,093	307,014	604,554	291,279	1,500	-	8	
-	11,027	3,103	96,867	14,130	96,867	113,711	164,188	46,584	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	9		
46	284	37,719	11,533	341,168	127,561	718,584	1,542,026	2,783,943	1,217,877	TOTAL	10	
IND. DES APPAREILS & DU MATERIEL ELECT.												
298	1,258	719	203	5,077	4,181	18,898	47,748	96,133	45,227	-	14	12
7	77	1,401	392	12,144	8,997	47,444	104,671	222,637	110,501	15	- 49	13
-	1,220	299	10,357	6,403	37,012	81,308	177,585	88,778	50	- 99	14	
-	2,004	421	16,268	9,806	59,737	98,004	280,935	163,623	100	- 199	15	
-	1,885	399	15,485	8,849	54,641	80,187	217,493	127,003	200	- 499	16	
-	1,263	382	10,807	9,819	59,609	66,014	170,727	90,759	500	- 1,499	17	
-	2,305	916	24,141	3,221	24,141	39,852	46,591	6,611	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	18		
305	1,334	10,797	3,012	94,278	51,276	301,482	517,784	1,212,102	640,501	TOTAL	19	
IND. DES PRODUITS MINERAUX NON METALLIQUES II												
1,344	6,919	533	756	6,701	3,748	11,593	99,945	134,379	36,468	-	4	21
1,153	5,682	4,903	2,347	29,354	17,050	65,114	458,573	611,236	145,266	5	- 14	22
136	X	19,108	5,124	134,039	66,141	300,552	1,726,065	2,445,073	696,617	15	- 99	23
1	X	9,923	2,443	73,877	37,264	177,364	976,937	1,400,199	410,720	100	- 199	24
-	15,113	3,045	110,845	53,667	273,96	1,215,981	1,933,657	708,780	200	- 499	25	
-	6,937	1,495	54,992	27,111	151,403	665,385	1,091,730	415,765	500	- 999	26	
-	2,354	652	21,548	7,745	48,138	202,490	335,440	141,711	1,000	- 1,499	27	
-	1,572	451	12,583	6,552	39,721	216,216	297,729	81,189	1,500	-	28	
-	7,226	2,244	72,556	9,470	72,556	116,246	124,622	7,959	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	29		
3,234	13,621	68,019	18,557	514,493	228,748	1,140,377	5,677,838	8,383,065	2,644,474	TOTAL	30	
INDUSTRIE DES ALIMENTS ET BOISSONS												
1,344	6,919	533	756	6,701	3,748	11,593	99,945	134,379	36,468	-	4	21
1,153	5,682	4,903	2,347	29,354	17,050	65,114	458,573	611,236	145,266	5	- 14	22
136	X	19,108	5,124	134,039	66,141	300,552	1,726,065	2,445,073	696,617	15	- 99	23
1	X	9,923	2,443	73,877	37,264	177,364	976,937	1,400,199	410,720	100	- 199	24
-	15,113	3,045	110,845	53,667	273,96	1,215,981	1,933,657	708,780	200	- 499	25	
-	6,937	1,495	54,992	27,111	151,403	665,385	1,091,730	415,765	500	- 999	26	
-	2,354	652	21,548	7,745	48,138	202,490	335,440	141,711	1,000	- 1,499	27	
-	1,572	451	12,583	6,552	39,721	216,216	297,729	81,189	1,500	-	28	
-	7,226	2,244	72,556	9,470	72,556	116,246	124,622	7,959	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	29		
3	X	1,926	756	19,758	10,555	59,779	325,629	497,527	183,986	TOTAL	36	
INDUSTRIE DU TABAC												
3	X	133	37	1,157	1,068	4,484	48,353	62,726	12,424	-	199	31
-	-	264	81	2,480	2,382	11,931	145,913	182,710	51,935	200	- 499	32
-	-	564	288	6,576	5,790	33,818	129,553	248,928	118,071	500	-	33
-	-	965	350	9,546	1,315	9,546	1,811	3,163	1,555	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	34	
3	X	1,926	756	19,758	10,555	59,779	325,629	497,527	183,986	TOTAL	35	
INDUSTRIE DU CAOUTCHOUC												
6	20	7	2	47	33	139	173	445	325	-	4	37
3	45	36	14	315	158	804	1,706	3,449	1,751	5	- 14	39
-	-	103	46	1,201	573	3,125	8,647	14,885	6,156	15	- 49	40
-	-	107	33	1,021	659	3,273	5,846	13,065	7,052	50	- 99	41
-	-	368	97	2,889	1,570	8,036	20,158	39,211	19,114	100	- 199	42
-	-	1,125	375	10,197	6,123	33,267	74,969	151,958	72,902	200	- 499	43
-	-	1,392	473	12,611	5,905	34,574	75,628	157,608	84,060	500	- 999	44
-	-	1,214	248	10,452	9,009	53,180	137,435	270,275	130,213	1,000	-	45
-	-	2,236	640	19,576	2,876	19,576	17,308	16,757	304	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	46	
9	65	6,588	1,928	58,309	26,906	155,953	341,851	667,651	321,877	TOTAL	47	
INDUSTRIE DU CUIR												
86	265	18	6	77	132	397	1,123	2,293	1,183	-	4	48
45	213	104	44	757	814	2,867	5,531	10,546	4,950	5	- 14	49
13	X	417	259	3,881	4,542	16,621	27,083	54,635	27,229	15	- 49	50
1	X	2,171	1,102	21,393	25,406	98,261	158,478	316,332	152,628	50	- 499	51
-	-	344	258	3,614	602	3,614	248	-	248-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	52	
145	608	3,054	1,669	29,721	31,496	121,760	192,463	383,806	185,742	TOTAL	53	

TABLE 8. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1967 - Continued

Na. Industry group and total employed per establishment	Establishments — Établissements	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE									
		Production and related workers Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière		
		Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires						
number — nombre	'000	'000				\$'000					
<b>1 TEXTILE INDUSTRIES</b>											
2	- 4	217	132	150	569	845	103	2,983	5,310	3,253	
3	5 - 14	261	831	893	3,621	5,607	363	17,320	33,054	15,347	
4	15 - 49	254	2,783	2,902	12,156	18,860	1,279	70,929	121,146	49,479	
5	50 - 99	102	3,193	2,752	12,882	21,050	1,636	91,900	153,620	61,848	
6	100 - 199	63	4,450	3,239	16,563	29,321	2,156	98,926	174,094	73,258	
7	200 - 499	65	11,137	5,947	36,922	67,763	6,353	221,580	375,447	152,614	
8	500 - 999	19	7,419	2,871	22,302	45,244	3,690	136,694	248,508	107,878	
C	1,000 - 1,499	5	3,832	1,437	11,638	27,178	3,111	93,218	159,563	65,509	
10	1,500 -	4	4,899	1,294	12,771	27,484	2,982	62,048	133,197	72,426	
11	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-	
12	<b>TOTAL</b>	<b>990</b>	<b>38,676</b>	<b>21,485</b>	<b>129,425</b>	<b>243,351</b>	<b>21,673</b>	<b>795,599</b>	<b>1,404,939</b>	<b>601,581</b>	
<b>13 KNITTING MILLS</b>											
14	- 4	46	21	47	145	202	21	1,992	2,856	836	
15	5 - 14	50	132	207	703	1,096	77	6,037	9,219	3,022	
16	15 - 49	109	1,042	1,765	5,990	9,040	385	42,566	66,033	23,360	
17	50 - 99	68	1,314	2,936	9,165	13,909	510	39,550	70,689	30,161	
18	100 - 199	40	1,558	3,585	10,900	17,287	620	43,696	82,770	38,354	
19	200 - 999	26	2,240	4,873	14,925	22,380	936	45,620	93,976	47,300	
20	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-	
21	<b>TOTAL</b>	<b>339</b>	<b>6,307</b>	<b>13,413</b>	<b>41,828</b>	<b>63,915</b>	<b>2,549</b>	<b>179,461</b>	<b>325,543</b>	<b>143,033</b>	
<b>22 CLOTHING INDUSTRIES</b>											
23	- 14	981	1,380	3,468	7,673	12,645	323	43,337	192,525	32,414	
24	15 - 49	799	4,713	15,149	39,604	64,460	961	156,363	290,631	132,474	
25	50 - 99	315	3,649	15,059	39,066	61,486	870	126,812	247,722	120,673	
25A	100 - 199	161	3,477	16,305	39,440	59,595	840	125,614	246,284	118,736	
25B	200 - 1,499	75	5,886	16,536	44,686	72,542	1,014	142,243	289,486	147,423	
26	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-	
27	<b>TOTAL</b>	<b>2,311</b>	<b>19,105</b>	<b>66,317</b>	<b>170,459</b>	<b>270,432</b>	<b>4,069</b>	<b>614,267</b>	<b>1,176,755</b>	<b>557,730</b>	
<b>28 PAPER AND ALLIED INDUSTRIES</b>											
29	- 14	132	458	197	1,347	2,456	198	10,548	18,267	7,644	
30	15 - 49	172	2,579	1,277	8,230	15,822	1,490	67,219	117,439	48,983	
31	50 - 99	101	4,143	1,550	12,327	26,378	4,224	101,643	176,654	72,940	
32	100 - 999	206	47,363	5,679	115,689	319,085	105,617	1,005,276	1,935,577	837,463	
33	1,000 - 1,499	13	13,053	86	28,509	94,839	34,834	246,063	519,833	246,005	
34	1,500 -	9	13,029	77	28,755	90,905	34,517	213,845	465,407	221,377	
35	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-	
36	<b>TOTAL</b>	<b>633</b>	<b>80,625</b>	<b>8,866</b>	<b>194,857</b>	<b>549,486</b>	<b>180,879</b>	<b>1,642,593</b>	<b>3,231,176</b>	<b>1,434,412</b>	
<b>37 PRINTING, PUBLISHING AND ALLIED INDUSTRIES</b>											
38	- 4	1,554	1,191	195	2,835	5,695	369	16,946	43,281	25,993	
39	5 - 14	1,099	4,252	1,076	11,015	24,942	957	40,592	113,044	71,650	
40	15 - 49	600	7,670	2,554	21,076	52,593	1,524	72,510	208,210	134,954	
41	50 - 99	167	5,465	1,922	15,124	39,363	1,110	67,421	187,437	119,794	
42	100 - 199	86	5,655	1,350	14,264	41,977	1,119	59,763	179,477	119,236	
43	200 - 499	44	5,832	1,773	15,436	45,326	1,428	70,783	229,215	157,760	
44	500 -	20	7,576	1,366	17,865	59,615	2,065	100,402	336,610	232,696	
45	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-	
46	<b>TOTAL</b>	<b>3,568</b>	<b>37,641</b>	<b>10,236</b>	<b>97,615</b>	<b>269,501</b>	<b>8,572</b>	<b>428,418</b>	<b>1,297,275</b>	<b>862,082</b>	
<b>47 PETROLEUM AND COAL PRODUCTS INDUSTRIES</b>											
48	- 4	9	19	-	39	80	33	703	1,216	485	
49	5 - 14	21	96	1	212	518	207	3,457	6,626	2,942	
50	15 - 49	20	367	1	788	2,090	411	19,719	28,261	9,152	
51	50 - 99	9	494	6	1,088	3,373	901	52,476	73,726	20,442	
52	100 - 199	18	1,763	4	3,838	13,833	5,286	379,669	483,509	99,398	
53	200 - 499	10	2,020	2	4,588	15,915	4,050	439,878	541,141	97,886	
54	500 - 1,499	4	2,046	20	4,926	16,654	2,807	357,872	423,729	62,485	
55	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-	
56	<b>TOTAL</b>	<b>91</b>	<b>6,805</b>	<b>34</b>	<b>15,480</b>	<b>52,462</b>	<b>13,695</b>	<b>1,253,774</b>	<b>1,558,207</b>	<b>292,791</b>	

TABLEAU 8. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1967 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE												Groupe d'industries et total de personnes occupées par établissement
Working owners and partners		Employees - Employés					Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity			
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees			Total employees							
		Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total des employés							
Number		Number			Number		Cout total des matières, des fournitures et des marchandises destinées à être revendues	Valeur totale des expéditions et autres revenus	Valeur ajoutée - activité totale			
Nombre		Male			Nombre							
With-drawals		Female			Traitements							
- Re-traites		Hommes Femmes Salariés			- Traitements et salaires							N°
\$'000		\$'000			\$'000							
172	655	53	20	331	355	1,176	3,393	6,824	3,375	-	4	1
123	729	308	139	2,624	2,171	8,231	19,084	35,130	15,646	5 -	14	2
27	265	798	483	8,832	6,965	27,691	79,913	131,694	51,367	15 -	49	3
8	127	794	530	9,188	7,269	30,238	98,284	160,885	62,839	50 -	99	4
-	-	870	515	9,329	9,074	38,650	111,383	186,900	74,070	100 -	199	5
-	-	2,417	1,151	22,340	20,652	90,102	245,528	401,825	155,525	200 -	499	6
-	-	1,986	719	17,100	12,995	62,346	140,125	252,234	107,991	500 -	999	7
-	-	872	298	8,315	6,439	35,493	93,687	166,700	66,120	1,000 -	1,499	8
-	-	1,296	336	9,226	7,825	36,709	68,408	141,009	73,865	1,500 -		9
-	-	2,334	1,280	28,918	3,614	28,918	35,039	36,714	1,696	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	11	10
330	1,780	11,728	5,471	116,202	77,360	359,553	894,843	1,513,914	612,500	TOTAL		12
BONNETERIE												
27	86	13	6	79	87	282	2,031	2,903	841	-	4	13
12	47	63	33	490	435	1,586	6,115	9,314	3,043	5 -	14	14
11	98	293	176	3,131	3,276	12,171	43,770	67,226	23,482	15 -	49	15
1	X	312	218	4,042	4,780	17,951	41,381	72,694	30,434	50 -	99	16
2	X	309	235	3,951	5,607	21,238	45,333	64,689	38,618	100 -	199	17
-	-	541	463	6,166	8,117	28,544	46,245	94,531	47,227	200 -	999	18
-	-	281	151	3,663	432	3,663	1,000	1,167	159	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	20	19
53	293	1,812	1,282	21,519	22,814	85,434	185,875	332,524	143,805	TOTAL		21
INDUSTRIE DU VETEMENT												
379	3,237	790	256	6,641	5,007	19,068	52,323	102,837	39,723	-	14	22
185	1,343	1,630	1,338	19,946	23,331	84,439	163,533	209,833	133,838	15 -	49	23
13	161	1,341	1,103	16,845	21,052	78,031	131,589	253,288	121,468	50 -	99	24
12	114	1,113	1,034	15,409	21,929	75,004	134,073	256,065	119,989	100 -	199	25
4	194	1,899	1,620	24,089	25,941	96,630	150,938	300,960	150,202	200 -	1,499	25A
-	-	263	140	2,866	403	2,866	53	6	46	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	26	25B
789	4,350	7,206	5,635	85,595	98,263	356,027	646,475	1,215,860	564,732	TOTAL		27
INDUSTRIE DU PAPIER ET PRODUITS CONNEXES												
33	X	177	68	1,342	900	3,798	11,865	19,871	7,941	-	14	28
1	X	751	349	7,671	4,956	23,493	76,154	127,301	50,096	15 -	49	29
-	-	1,089	389	11,038	7,171	37,417	110,023	185,455	73,458	50 -	99	30
-	-	11,737	3,360	111,211	68,139	430,296	1,079,272	2,077,496	857,446	100 -	999	31
-	-	2,276	420	23,896	15,835	118,735	251,170	528,745	247,718	1,000 -	1,499	32
-	-	1,597	396	17,219	15,099	108,124	220,466	473,092	222,457	1,500 -		33
-	-	4,472	2,037	60,022	6,509	60,022	64,087	63,209	902-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	35	34
34	X	22,099	7,019	232,400	118,609	781,885	1,813,038	3,425,168	1,458,212	TOTAL		36
IMPRIMERIE, EDITION ET INDUSTRIES CONNEXES												
1,207	5,282	538	369	3,832	2,293	9,517	18,760	45,460	26,350	-	4	38
342	2,240	1,985	1,351	17,528	8,664	42,470	43,600	116,509	72,131	5 -	14	39
28	291	3,249	1,957	33,157	15,430	85,750	79,955	218,402	137,854	15 -	49	40
-	-	2,770	1,743	28,532	11,900	67,895	74,870	197,665	122,579	50 -	99	41
-	-	3,015	1,848	30,000	11,868	71,978	69,394	191,875	122,091	100 -	199	42
-	-	3,656	2,214	39,562	13,475	84,888	78,575	242,419	163,652	200 -	499	43
-	-	6,762	3,062	73,020	19,666	132,635	107,685	343,861	233,129	500 -		44
-	-	200	98	2,783	298	2,783	65	-	65-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	45	
1,577	7,813	22,175	13,542	228,415	83,594	497,916	472,904	1,356,192	877,722	TOTAL		46
IND. DES DERIVES DU PETROLE ET DU CHARBON												
-	-	6	2	40	27	119	703	1,216	484	-	4	48
-	-	66	14	530	177	1,048	3,831	7,085	3,030	5 -	14	49
-	-	161	53	1,523	582	3,613	22,468	32,076	10,163	15 -	49	50
-	-	145	18	1,248	663	4,620	56,313	76,314	21,179	50 -	99	51
-	-	775	77	7,389	2,619	21,223	398,687	505,227	100,872	100 -	199	52
-	-	897	94	8,791	3,013	24,706	463,478	566,699	99,541	200 -	499	53
-	-	860	93	8,736	3,019	25,390	385,463	452,472	63,959	500 -	1,499	54
-	-	3,564	1,998	48,062	5,562	48,062	4,498	1,190	3,308-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	55	
-	-	6,474	2,349	76,319	15,662	128,781	L,333,443	L,642,279	295,920	TOTAL		56

TABLE 8. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1967 - Concluded

No.	Industry group and total employed per establishment	Establishments - Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE												
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and electricity - Coût du combustible et de l'électricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchandises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufacturière					
			Male - Hommes		Female - Femmes										
			Heures-homme payées		Wages	Salaires									
			number - nombre		'000			\$'000							
2	<b>CHEMICAL AND CHEMICAL PRODUCTS INDUSTRIES</b>														
3	-	199		1,066	13,766	3,281	36,508	85,837	28,233	515,396	1,069,857	530,517			
4	200	- 499		53	6,223	1,892	17,236	45,201	16,884	218,218	502,931	278,039			
5	500	-		23	11,391	1,402	26,966	80,816	38,581	279,205	695,982	385,005			
6	HEAD OFFICES, SALES OFFICES, ETC.		-	-	-	-	-	-	-	-	-	-			
7	<b>TOTAL</b>		1,142	31,380	6,575	80,710	211,854	83,698	1,012,819	2,268,769	1,193,561				
8	<b>MISCELLANEOUS MANUFACTURING INDUSTRIES</b>														
9	-	4		1,237	991	245	2,516	4,537	425	10,890	28,948	17,865			
10	5	- 14		696	3,234	951	8,767	17,623	1,067	30,765	74,322	43,003			
11	15	- 49		521	7,245	3,600	22,777	44,381	2,376	93,103	208,048	113,547			
12	50	- 99		166	5,255	3,865	19,458	35,971	1,669	89,098	180,516	91,952			
13	100	- 199		88	5,187	4,266	19,834	37,226	1,920	88,103	188,812	100,027			
14	200	- 499		46	6,052	3,670	20,525	43,248	2,195	112,644	236,752	122,876			
15	500	-		10	3,689	1,842	11,326	31,692	1,213	71,709	166,400	93,107			
16	HEAD OFFICES, SALES OFFICES, ETC.		-	-	-	-	-	-	-	-	-	-			
17	<b>TOTAL</b>		2,764	31,653	18,439	105,203	214,678	10,865	496,312	1,083,797	582,378				

TABLEAU 8. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1967 - fin

TOTAL ACTIVITY - ACTIVITÉ TOTALE												Groupe d'industries et total de personnes occupées par établissement		
Working owners and partners		Employees - Employés					Value added - Total activity					Groupe d'industries et total de personnes occupées par établissement		
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees			Total employees - Total des employés		Total cost of materials, supplies and goods for re-sale		Total value of shipments and other revenue		Value added - Total activity		Groupe d'industries et total de personnes occupées par établissement	
Number	With-drawals	Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number	Salaries and wages - Traitements et salaires	Coût total des matières, des fournitures et des marchandises destinées à être revendues		Valeur totale des expéditions et autres revenus		Valeur ajoutée - activité totale		Groupe d'industries et total de personnes occupées par établissement	
Nombre	Re-traites	Male - Hommes	Female - Femmes	Salaries - Traitements	Nombre	Traitements et salaires	\$'000		\$'000		\$'000		Groupe d'industries et total de personnes occupées par établissement	
\$'000	number - nombre	\$'000											No	

INDUSTRIE CHIMIQUE & DES PRODUITS CONNEXES 2

132	462	10,968	3,886	104,267	31,901	190,105	667,932	1,265,049	574,783	~ 199	3	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.
-	-	4,918	2,026	50,097	15,059	95,298	283,620	582,996	292,121	200 - 499	4	
-	-	6,048	2,262	67,351	21,103	148,167	330,695	760,631	398,245	500 -	5	
-	-	5,156	2,026	55,082	7,182	55,082	60,227	66,896	8,143		6	

132	462	27,090	10,200	276,797	75,245	488,652	1,342,474	2,675,572	1,273,292	TOTAL	7	
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INDUSTRIES MANUFACTURIERES DIVERSES 8

1,009	5,032	247	97	1,520	1,580	6,056	12,345	31,014	18,496	~ 4	9	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.
228	1,647	913	510	8,211	5,608	25,833	36,647	82,875	45,862	5 - 14	10	
16	195	2,267	1,205	24,133	14,317	68,513	108,641	233,822	123,867	15 - 49	11	
-	-	1,521	850	17,355	11,491	53,326	107,321	206,238	100,164	50 - 99	12	
-	-	1,872	990	20,556	12,315	57,783	106,897	216,822	109,248	100 - 199	13	
-	-	2,399	1,142	23,889	13,263	67,138	126,286	261,459	134,767	200 - 499	14	
-	-	3,182	1,294	33,148	10,007	64,840	119,632	229,956	110,468	500 -	15	
-	-	601	225	4,746	826	4,746	5,276	7,799	2,784			

1,253	6,875	13,002	6,313	133,558	69,407	348,236	623,044	1,269,985	645,657	TOTAL	17	
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TABLE 9. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, FOR THE LEADING INDUSTRIES RANKED BY TOTAL EMPLOYEES, 1967

Rank	Industry and total employed per establishment	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE									
		Establishments — Établissements	Production and related workers — Travailleurs de la production et annexes				Cost of fuel and electricity — Coût du combustible et de l'électricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchandises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufacturière	
			Male — Hommes	Female — Femmes	Man-hours paid — Heures-homme payées	Wages — Salaires					
		number — nombre	'000				\$'000				
<b>1 PULP AND PAPER MILLS</b>											
15 — 49		6	214	1	484	1,007	403	2,767	5,745	2,622	
50 — 99		16	952	5	2,217	5,553	2,680	14,064	28,197	12,010	
100 — 199		20	2,220	148	5,172	13,118	5,045	33,010	71,699	34,048	
200 — 499		38	10,897	274	25,069	72,755	35,366	228,650	448,933	193,581	
500 — 999		34	19,935	346	44,156	135,360	59,484	363,106	761,230	342,442	
1,000 — 1,499		13	13,053	86	28,509	94,839	34,834	244,063	519,833	246,005	
1,500 —		9	13,029	77	28,755	90,905	34,517	213,845	465,407	221,377	
HEAD OFFICES, SALES OFFICES, ETC.		—	—	—	—	—	—	—	—	—	
TOTAL		136	60,300	937	134,362	413,537	172,329	1,097,505	2,301,044	1,052,085	
<b>2 MISCELLANEOUS MACHINERY &amp; EQPT. MFRS.</b>											
— 4		70	94	—	.190	408	47	1,738	3,522	1,806	
5 — 14		144	873	26	1,873	4,343	295	16,313	30,255	13,889	
15 — 49		170	3,171	81	6,990	17,291	902	48,946	98,802	50,897	
50 — 99		79	3,520	287	8,204	20,844	907	69,711	129,720	60,264	
100 — 199		56	5,154	78	11,071	29,645	1,301	90,373	174,895	84,873	
200 — 499		41	7,641	441	17,820	47,306	1,652	131,603	275,921	133,001	
500 — 999		10	3,686	131	8,032	20,478	958	52,735	105,893	67,124	
1,000 —		5	5,900	122	13,899	39,310	1,101	72,905	160,466	92,014	
HEAD OFFICES, SALES OFFICES, ETC.		—	—	—	—	—	—	—	—	—	
TOTAL		575	30,039	1,166	68,078	179,626	7,165	484,325	983,475	503,870	
<b>3 SAWMILLS AND PLANING MILLS</b>											
— 4		969	929	—	2,098	2,950	582	6,006	14,386	7,659	
5 — 14		519	3,538	26	7,752	13,308	1,812	24,796	54,115	27,453	
15 — 49		421	10,250	47	22,484	42,383	5,151	100,641	194,023	89,342	
50 — 99		131	8,211	45	18,184	36,953	4,261	98,691	181,296	77,566	
100 — 199		61	7,286	51	15,788	37,931	4,161	97,504	169,282	67,901	
200 — 499		29	7,337	20	15,490	42,622	3,044	114,286	204,437	85,555	
500 —		6	4,679	12	9,549	30,304	1,129	87,800	142,243	50,886	
HEAD OFFICES, SALES OFFICES, ETC.		—	—	—	—	—	—	—	—	—	
TOTAL		2,136	42,230	201	91,346	206,452	20,139	529,723	959,782	406,362	
<b>4 IRON AND STEEL MILLS</b>											
— 99		6	158	—	362	795	124	1,497	3,489	1,789	
100 — 199		17	2,035	—	4,378	12,056	2,640	40,600	73,545	30,288	
200 — 499		10	2,519	—	5,463	15,012	4,757	44,930	93,599	41,537	
500 — 1,499		6	3,453	—	7,625	21,755	6,419	58,183	109,086	47,121	
1,500 —		5	27,687	226	57,744	197,273	36,760	419,825	949,279	496,158	
HEAD OFFICES, SALES OFFICES, ETC.		—	—	—	—	—	—	—	—	—	
TOTAL		44	35,852	226	75,572	236,890	50,700	565,034	1,228,999	617,092	
<b>5 MOTOR VEHICLE MFRS.</b>											
50 — 99		3	179	—	387	862	44	6,701	8,481	2,348	
100 — 199		6	498	1	1,056	2,897	103	21,962	27,040	5,740	
200 — 499		3	548	—	1,104	3,008	565	19,800	25,226	8,614	
500 — 1,499		3	1,679	81	3,876	10,042	418	54,434	69,240	15,146	
1,500 —		5	25,063	284	57,359	186,498	8,929	1,610,604	2,349,273	728,883	
HEAD OFFICES, SALES OFFICES, ETC.		—	—	—	—	—	—	—	—	—	
TOTAL		20	27,967	366	63,782	203,308	10,058	1,713,501	2,479,259	760,934	

TABLEAU 9. STATISTIQUES PRINCIPALES SELON LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT POUR LES PRINCIPALES INDUSTRIES CLASSÉES SUivant LE TOTAL DES EFFECTIFS, 1967

TOTAL ACTIVITY — ACTIVITÉ TOTALE													
Working owners and partners		Employees — Employés					Total cost of materials, supplies and goods for re-sale			Total value of shipments and other revenue		Value added — total activity	
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees			Total employees		Coût total des matières, des fournitures et des marchandises destinées à être revendues			Valeur totale des expéditions et autres revenus		Valeur ajoutée — activité totale	
Number — Nomb	With- drawals — Re- traits	Male — Hemmes	Female — Femmes	Salaries — Traitements	Number — Nombre	Salaries and wages — Traitements et salaires	Cost — Coût total des matières, des fournitures et des marchandises destinées à être revendues	Revenue — Valeur totale des expéditions et autres revenus	— \$'000	Value added — total activity — Valeur ajoutée — activité totale	— \$'000	Industrie et total de personnes occupées par établissement	Rang
		\$'000	number — nombre	\$'000									
<b>IND. DES PATES ET PAPIERS</b>													1
—	—	34	5	285	254	1,292	3,029	5,984	2,599	15 —	49		
—	—	153	29	1,315	1,139	6,668	14,354	28,294	11,818	50 —	99		
—	—	485	115	4,390	2,968	17,508	34,402	73,045	33,900	100 —	199		
—	—	2,386	450	21,430	14,007	94,184	230,561	453,054	193,772	200 —	499		
—	—	3,404	763	32,758	24,448	168,118	385,680	789,617	347,123	500 —	999		
—	—	2,276	420	23,856	15,835	118,735	251,170	528,745	247,718	1,000 —	1,499		
—	—	1,597	396	17,215	15,099	108,124	220,466	473,092	222,457	1,500 —			
—	—	157	76	1,855	233	1,995	117	—	117-				
—	—	10,492	2,254	103,188	73,983	516,724	1,139,800	2,351,831	1,059,268				
<b>TOTAL</b>													
<b>MFRS. DE MACHINES ET MATERIEL DIVERS</b>													2
30	142	47	16	328	157	736	2,129	4,132	2,028	—	4		
12	83	291	135	2,765	1,325	7,108	18,849	33,711	14,812	5 —	14		
6	42	1,035	378	10,471	4,665	27,762	62,059	116,483	55,694	15 —	49		
—	—	1,367	469	13,521	5,643	34,365	94,241	158,411	64,735	50 —	99		
—	—	2,044	687	18,961	7,963	48,606	119,845	216,044	95,590	100 —	199		
—	—	1,330	1,025	30,736	12,437	78,042	156,492	307,535	139,863	200 —	499		
—	—	3,410	619	19,932	7,046	40,410	81,422	151,375	79,213	500 —	999		
—	—	1,375	590	17,852	8,591	57,162	81,039	170,737	94,147	1,000 —			
—	—	727	298	6,934	1,025	6,934	6,825	10,898	4,135				
31	388	13,430	4,217	121,499	48,852	301,124	622,899	1,169,325	550,218	<b>TOTAL</b>			
<b>SCIERIES ET ATELIERS DE RABOTAGE</b>													3
965	1,583	54	7	175	990	3,125	6,375	14,862	7,767	—	4		
346	1,212	299	73	1,718	3,936	15,026	26,371	56,048	27,615	5 —	14		
64	X	1,006	216	7,491	11,519	49,875	107,025	201,627	90,695	15 —	49		
—	—	849	171	6,816	9,276	43,769	109,539	193,947	75,488	50 —	99		
2	X	732	152	6,457	8,221	44,388	105,118	177,863	69,033	100 —	199		
—	—	927	127	7,815	8,411	50,437	121,922	213,126	86,391	200 —	499		
—	—	328	55	3,243	5,074	33,547	94,548	149,193	51,088	500 —			
—	—	21	15	294	36	294	5	—	5-				
1,377	3,206	4,216	816	34,008	47,463	240,460	570,904	1,006,667	412,272	<b>TOTAL</b>			
<b>IND. DU FER ET DE L'ACIER</b>													4
—	—	24	7	188	189	983	1,556	3,516	1,957	—	99		
—	—	333	110	3,616	2,478	15,671	42,415	75,070	30,149	100 —	199		
—	—	709	140	6,160	3,368	21,172	47,247	96,239	41,930	200 —	499		
—	—	804	150	7,321	4,607	29,076	68,604	117,717	47,086	500 —	1,499		
—	—	4,885	901	50,632	33,699	237,905	425,025	959,269	500,939	1,500 —			
—	—	43	19	493	62	493	32	—	32-				
—	—	6,798	1,327	68,410	44,203	305,300	582,880	1,251,811	622,028	<b>TOTAL</b>			
<b>MFRS. DE VÉHICULES AUTOMOBILES</b>													5
—	—	49	14	357	242	1,259	6,937	8,651	2,476	50 —	99		
—	—	206	66	1,763	771	4,660	28,044	34,046	6,844	100 —	199		
—	—	429	79	4,117	1,056	7,125	25,612	32,069	9,787	200 —	499		
—	—	604	134	4,382	2,458	14,424	57,774	73,993	16,860	500 —	1,499		
—	—	6,626	1,301	69,501	33,274	255,999	2,214,783	3,044,143	836,422	1,500 —			
—	—	2,412	608	24,587	3,020	24,537	232,082	303,771	70,736	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.			
—	—	10,326	2,202	104,747	40,861	308,055	2,565,232	3,496,673	943,124	<b>TOTAL</b>			

TABLE 9. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, FOR THE LEADING INDUSTRIES RANKED BY TOTAL EMPLOYEES, 1967 - Continued

Rank	Industry and total employed per establishment	Establishments - Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE									
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and electricity - Coût du combustible et de l'électricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière		
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires						
			number - nombre		'000			\$'000				
6	COMMUNICATIONS EQUIPMENT MFRS.											
			18	17	6	47	78	8	317	618	299	
			28	105	66	352	703	39	1,528	3,546	2,911	
			48	407	465	1,808	3,415	150	9,540	19,679	9,936	
			25	557	845	2,932	5,342	146	9,232	23,355	14,008	
			21	850	1,391	4,674	7,988	278	16,599	37,341	21,054	
			18	1,361	2,570	8,043	15,274	545	27,221	59,221	32,657	
			13	3,018	3,788	14,047	31,519	945	67,652	178,242	107,455	
			7	7,213	4,254	23,727	62,689	1,091	141,912	296,804	154,976	
	HEAD OFFICES, SALES OFFICES, ETC.		-	-	-	-	-	-	-	-	-	
	TOTAL		178	13,528	13,385	55,630	127,009	3,201	274,003	618,807	342,395	
7	COMMERCIAL PRINTING											
			986	881	136	2,092	4,191	287	10,099	24,930	14,553	
			569	2,534	656	6,645	15,465	590	24,528	61,758	36,754	
			362	5,035	1,756	14,008	34,640	996	51,092	133,372	81,477	
			91	3,355	1,291	9,573	24,509	637	42,305	103,432	60,819	
			34	2,732	832	7,276	20,875	457	35,000	82,493	47,398	
			22	2,960	1,494	9,104	23,540	693	38,530	96,926	58,213	
			8	2,464	957	7,266	20,035	488	35,234	93,860	56,816	
	HEAD OFFICES, SALES OFFICES, ETC.		-	-	-	-	-	-	-	-	-	
	TOTAL		2,072	19,961	7,122	55,962	143,255	4,149	236,789	596,770	356,030	
8	AIRCRAFT AND PARTS MFRS.											
			24	31	-	62	123	8	289	680	383	
			18	108	-	220	549	11	608	1,913	1,297	
			9	165	30	414	912	80	1,276	3,451	2,106	
			8	407	13	898	2,365	59	1,732	7,322	5,385	
			10	1,121	44	2,579	6,886	301	8,032	20,776	12,447	
			8	1,439	65	3,350	8,770	227	12,769	30,721	17,663	
			9	4,228	325	9,783	26,787	779	29,990	83,344	52,887	
			5	15,301	249	32,413	98,418	2,422	217,208	462,002	246,698	
	HEAD OFFICES, SALES OFFICES, ETC.		-	-	-	-	-	-	-	-	-	
	TOTAL		91	22,800	726	49,720	144,811	3,887	271,906	610,210(1)	338,867	
9	MOTOR VEHICLE PARTS & ACCESSORIES MFRS.											
			16	18	-	34	60	12	1,376	1,939	562	
			31	153	40	404	872	61	5,166	8,365	3,300	
			42	687	287	2,075	4,038	286	14,835	26,726	11,631	
			27	1,039	536	3,357	6,949	458	28,030	48,922	20,828	
			17	1,522	414	4,017	9,025	469	36,214	62,139	26,458	
			30	4,634	2,324	14,687	32,715	1,893	113,591	207,021	93,365	
			9	3,616	928	9,507	25,580	2,008	79,324	134,089	53,618	
			6	11,582	213	25,466	82,375	6,586	223,201	423,221	192,558	
	HEAD OFFICES, SALES OFFICES, ETC.		-	-	-	-	-	-	-	-	-	
	TOTAL		178	23,251	4,742	59,547	161,614	11,772	501,735	912,422	402,322	
10	Smelting and Refining											
			15	499	-	3	3,883	10,210	8,087	24,026	52,684	20,571
			500	999	-	10,304	31,750	18,157	89,422	194,270	86,691	
			1,000	-	-	41,407	127,812	38,893	235,305	615,060	340,862	
	HEAD OFFICES, SALES OFFICES, ETC.		-	-	-	-	-	-	-	-	-	
	TOTAL		24	26,077	45	55,594	169,772	65,137	348,753	862,014	448,124	

(1) VALUE OF PRODUCTION.

TABLEAU 9. STATISTIQUES PRINCIPALES SELON LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT POUR LES PRINCIPALES INDUSTRIES CLASSÉES SUIVANT LE TOTAL DES EFFECTIFS, 1967 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE													Industrie et total de personnes occupées par établissement	Rang		
Working owners and partners		Employees - Employés					Total cost of materials, supplies and goods for re-sale		Total value of shipments and other revenue		Value added - total activity					
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees			Total employees - Total des employés											
Number - Nombre	With-drawals - Retraits	Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number - Nombre	Salaries and wages - Traitements et salaires		Coût total des matières, des fournitures et des marchandises destinées à être revendues		Valeur totale des expéditions et autres revenus		Valeur ajoutée - activité totale				
		Male - Hommes	Female - Femmes	Salaries - Traitements		Nombr. - Nbre	Traitements et salaires									
		\$'000	number - nombre	\$'000	\$'000											
6	23	14	1	78	38	156	369	686	315	-	4					
1	X	50	28	534	249	1,237	1,709	3,756	2,041	5 -	14					
4	X	251	125	2,722	1,248	6,137	13,148	24,100	10,820	15 -	49					
-	-	272	142	2,740	1,816	8,082	11,083	25,713	14,593	50 -	99					
-	-	414	237	4,287	2,892	12,275	19,702	41,099	21,792	100 -	199					
-	-	988	345	9,066	5,264	24,341	37,112	70,828	34,340	200 -	499					
-	-	2,772	715	24,505	10,293	56,027	90,586	202,922	111,276	500 -	1,499					
-	-	5,358	1,404	47,801	18,229	110,490	185,642	353,677	162,950	1,500 -						
-	-	370	116	3,482	486	3,482	36	170	134							
11	74	10,489	3,113	95,218	40,515	222,227	359,388	722,952	358,261	TOTAL				6		
MFRS. DE MATERIEL DE TELECOMMUNICATION																
65	3,706	198	95	1,238	1,310	5,429	10,776	25,843	14,788	-	4					
176	1,237	847	473	7,617	4,510	23,082	26,654	64,337	37,237	5 -	14					
15	137	1,741	824	18,262	9,356	52,903	56,463	140,428	83,291	15 -	49					
-	-	1,227	567	13,513	6,440	38,021	46,698	109,305	62,151	50 -	99					
-	-	740	361	8,827	4,665	29,702	37,733	86,110	48,271	100 -	199					
-	-	1,081	632	12,903	6,167	36,443	43,408	104,009	60,523	200 -	499					
-	-	1,336	784	15,092	5,541	35,126	38,571	97,361	57,092	500 -	1,499					
-	-	126	39	1,391	165	1,391	-	-	-							
1,047	5,080	7,296	3,775	78,842	38,154	222,097	260,304	627,392	363,353	TOTAL				7		
IMPRIMERIE COMMERCIALE																
856	3,706	198	95	1,238	1,310	5,429	10,776	25,843	14,788	-	4					
176	1,237	847	473	7,617	4,510	23,082	26,654	64,337	37,237	5 -	14					
15	137	1,741	824	18,262	9,356	52,903	56,463	140,428	83,291	15 -	49					
-	-	1,227	567	13,513	6,440	38,021	46,698	109,305	62,151	50 -	99					
-	-	740	361	8,827	4,665	29,702	37,733	86,110	48,271	100 -	199					
-	-	1,081	632	12,903	6,167	36,443	43,408	104,009	60,523	200 -	499					
-	-	1,336	784	15,092	5,541	35,126	38,571	97,361	57,092	500 -	1,499					
-	-	126	39	1,391	165	1,391	-	-	-							
1,047	5,080	7,296	3,775	78,842	38,154	222,097	260,304	627,392	363,353	TOTAL						
MFRS. D AVIONS ET D ELEMENTS																
10	51	12	6	68	49	192	289	680	383	-	4					
4	14	26	12	231	146	780	671	2,088	1,409	5 -	14					
-	-	34	20	413	249	1,325	1,513	3,693	2,111	15 -	49					
-	-	83	26	847	529	3,213	3,013	8,939	5,785	50 -	99					
-	-	195	87	1,824	1,447	8,710	9,071	21,961	12,613	100 -	199					
-	-	539	226	4,845	2,269	13,616	20,727	40,290	19,926	200 -	499					
-	-	1,948	454	16,462	6,955	43,250	44,391	104,583	59,638	500 -	1,499					
-	-	7,992	1,960	76,341	25,502	174,759	231,380	481,914	253,357	1,500 -						
-	-	59	30	1,584	89	1,584	98	-	98-							
14	65	10,888	2,821	102,617	37,235	247,428	311,154	664,149	355,125	TOTAL				8		
MFRS. DE PIÈCES & ACCESSOIRES D AUTO.																
11	54	6	4	38	28	98	1,392	1,968	576	-	4					
5	63	43	23	664	256	1,336	5,525	8,833	3,420	5 -	14					
2	X	167	83	1,766	1,224	5,803	18,760	31,921	12,888	15 -	49					
-	-	220	100	2,355	1,895	9,304	29,632	50,728	21,015	50 -	99					
-	-	545	164	4,911	2,645	13,936	38,321	65,540	27,348	100 -	199					
4	X	1,368	466	13,069	8,792	45,784	122,112	217,099	95,413	200 -	499					
-	-	751	194	6,506	5,489	32,086	81,293	136,761	54,401	500 -	999					
-	-	2,303	401	24,311	14,456	106,686	227,151	429,783	195,203	1,000 -						
-	-	18	9	296	27	296	8	-	H-							
22	170	5,421	1,444	53,715	34,858	215,329	524,195	942,632	410,255	TOTAL						
FONTE ET AFFINAGE																
-	-	353	47	2,928	2,225	13,138	49,202	77,863	20,574	15 -	499					
-	-	1,233	124	10,868	6,252	42,618	332,213	441,775	87,488	500 -	999					
-	-	6,186	655	52,291	26,243	180,104	251,519	645,686	355,274	1,000 -						
-	-	26	18	480	44	480	16	-	16-							
-	-	7,798	844	66,568	34,764	236,340	632,949	1,165,324	463,321	TOTAL						

(1) VALEUR DE LA PRODUCTION.

TABLE 9. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, FOR THE LEADING INDUSTRIES RANKED BY TOTAL EMPLOYEES, 1967 - Continued

Rank	Industry and total employed per establishment Établissements - Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE									
		Production and related workers Travailleurs de la production et connexes				Cost of fuel and electricity Coût du combustible et de l'électricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture Valeur des expéditions de marchandises de propre fabrication	Value added - manufacturing activity Valeur ajoutée - activité manufacturière		
		Male Hommes	Female Femmes	Man-hours paid Heures-homme payées	Wages Salaires						
number - nombre	'000							\$'000			
11 PUBLISHING AND PRINTING											
- 4	202	190	39	460	857	57	1,143	4,324	3,118		
5 - 14	261	1,056	255	2,785	5,521	272	4,646	18,771	13,995		
15 - 49	111	1,252	448	3,530	7,901	322	6,652	29,004	22,049		
50 - 99	49	1,394	376	3,586	6,839	389	9,941	44,192	34,001		
100 - 199	33	2,031	436	4,947	14,323	541	13,614	64,549	50,569		
200 - 499	18	2,585	277	5,765	13,195	679	25,322	106,649	80,346		
500 - 999	5	1,375	163	3,151	10,752	327	14,235	48,737	34,311		
1,000 -	7	3,737	246	7,448	28,828	1,249	50,932	194,013	141,470		
HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-		
TOTAL	686	13,660	2,240	31,672	96,217	3,837	126,836	510,238	379,959		
12 BAKERIES											
- 4	1,084	474	131	1,261	1,891	964	12,476	26,727	13,286		
5 - 14	810	2,154	716	6,226	10,002	2,027	28,030	62,620	32,722		
15 - 49	261	2,637	1,119	8,030	14,103	2,217	34,509	76,476	39,375		
50 - 99	62	1,930	630	5,495	10,752	1,703	31,192	67,150	34,096		
100 - 199	31	1,154	446	4,993	10,053	1,897	29,732	66,747	35,111		
200 - 499	22	3,104	1,119	8,850	19,071	2,124	53,241	116,769	61,915		
500 - 999	5	1,656	661	5,029	10,026	1,295	28,207	60,507	30,886		
HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-		
TOTAL	2,275	13,809	4,831	39,883	75,899	12,227	217,387	476,996	247,404		
13 MENS CLOTHING FACTORIES											
- 4	53	39	23	124	203	14	2,990	4,076	1,029		
5 - 14	99	222	340	1,136	1,798	52	13,680	20,156	6,120		
15 - 49	168	1,229	2,814	8,116	12,870	249	48,400	78,394	29,373		
50 - 99	84	1,202	4,080	10,606	16,079	275	38,615	69,382	30,576		
100 - 199	44	1,141	4,347	10,944	16,257	265	38,292	70,865	31,844		
200 - 499	31	2,223	5,803	15,820	26,137	369	52,107	104,118	52,491		
500 - 1,499	31	1,735	3,682	11,018	18,244	249	28,778	61,689	32,939		
HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-		
TOTAL	487	7,791	21,089	57,762	91,628	1,472	222,861	408,682	184,371		
14 DAIRY FACTORIES											
- 4	310	427	4	928	1,527	665	32,680	39,166	5,804		
5 - 14	440	1,790	77	4,085	7,242	2,642	126,303	157,092	28,273		
15 - 49	274	3,328	214	7,875	15,001	5,703	208,369	274,847	62,490		
50 - 99	84	2,523	172	5,965	12,747	4,987	192,502	251,418	55,525		
100 - 199	44	2,321	249	5,786	12,489	3,567	140,000	198,168	55,519		
200 - 499	23	2,424	191	5,634	13,449	3,362	152,752	220,408	64,654		
HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-		
TOTAL	1,175	12,813	907	30,273	62,455	20,925	852,606	1,141,099	272,263		
15 WOMENS CLOTHING FACTORIES											
- 4	47	17	23	80	113	13	2,335	3,523	1,166		
5 - 14	121	250	512	1,517	2,593	61	17,308	26,246	8,912		
15 - 49	268	1,654	5,096	13,518	23,780	279	69,708	124,217	54,328		
50 - 99	117	1,234	5,729	13,988	24,243	279	55,437	107,139	51,979		
100 - 199	70	1,442	7,338	17,498	27,682	332	66,645	126,642	58,952		
200 - 499	14	744	2,548	6,561	11,098	136	31,582	55,772	23,808		
HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-		
TOTAL	637	5,341	21,246	53,161	89,498	1,101	243,015	443,540	199,146		

TABLEAU 9. STATISTIQUES PRINCIPALES SELON LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT POUR LES PRINCIPALES INDUSTRIES CLASSÉES SUivant LE TOTAL DES EFFECTIFS, 1967 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE												
Working owners and partners		Employees - Employés										
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees			Total employees - Total des employés		Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity	Industrie et total de personnes occupées par établissement		
Number - Nombre	With-drawals - Retraits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries and wages - Traitements et salaires	Coût total des matières, des fournitures et des marchandises destinées à être revendues	Valeur totale des expéditions et autres revenus	Valeur ajoutée - activité totale			
\$'000	number - nombre	\$'000					\$'000					
171	738	32	61	303	322	1,161	1,279	4,511	3,168	-	4	
88	478	365	363	3,219	2,079	8,740	4,997	19,418	14,140	5	14	11
4	24	651	486	5,657	2,837	13,558	7,701	30,315	22,314	15	49	
-	-	1,058	740	8,596	3,568	17,435	10,662	45,119	34,181	50	99	
-	-	1,543	901	13,685	4,911	28,009	16,058	67,016	50,528	100	199	
-	-	2,114	1,124	19,953	6,100	39,149	27,231	108,146	80,435	200	499	
-	-	1,179	672	11,191	3,385	21,943	17,017	52,336	35,182	500	999	
-	-	4,747	2,506	46,738	10,736	75,566	52,097	194,164	140,855	1,000	-	
-	-	62	49	1,170	111	1,170	50	-	50-			
263	1,240	11,251	6,902	110,513	34,053	206,730	137,092	521,025	380,753	EDITION ET IMPRIMERIE		
										SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
										TOTAL		
										BOULANGERIES		
1,111	3,925	412	662	2,614	1,679	4,505	14,046	28,814	13,803	-	4	12
67	3,256	1,332	1,434	8,758	5,636	18,760	31,958	67,685	33,893	5	14	
77	X	1,596	949	10,779	6,301	24,882	40,998	84,256	41,070	15	49	
2	X	1,337	450	9,264	4,356	20,016	40,253	78,343	36,224	50	99	
-	-	1,621	455	11,271	4,376	21,324	37,766	76,163	36,513	100	199	
-	-	2,608	401	17,053	7,232	36,164	66,779	132,574	63,701	200	499	
-	-	1,137	113	7,486	3,567	17,512	33,445	66,334	31,541	500	999	
-	-	532	76	4,448	608	4,448	89	-	89-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
1,837	7,746	10,575	4,540	71,712	33,755	147,611	265,315	534,169	256,657	TOTAL		
										CONFECTION DE VETEMENTS D'HOMMES		
31	124	28	6	153	96	357	3,052	4,171	1,062	-	4	13
36	173	134	95	1,211	781	3,099	13,890	20,514	6,203	5	14	
26	237	505	279	5,263	4,627	18,133	49,618	79,709	29,520	15	49	
-	-	412	313	4,462	6,007	20,541	40,770	71,798	30,883	50	99	
8	X	288	219	3,759	5,995	20,016	41,175	73,976	32,171	100	199	
1	X	750	499	9,274	9,275	35,460	53,545	105,802	52,779	200	499	
-	-	457	296	9,172	6,170	23,416	34,139	69,515	35,255	500	1,499	
-	-	166	60	1,516	226	1,516	41	6	33-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
102	649	2,740	1,757	30,910	33,377	122,538	236,230	425,492	187,841	TOTAL		
										FABRIQUES LAITIERES		
179	670	179	41	746	651	2,274	33,959	40,603	5,962	-	4	14
166	792	1,235	372	6,503	3,474	13,745	150,032	183,196	30,697	5	14	
17	96	3,037	689	18,134	7,268	33,134	244,069	316,240	68,268	15	49	
-	-	2,646	485	16,177	5,826	28,923	219,305	286,602	63,924	50	99	
-	-	2,803	521	18,482	5,894	30,971	168,066	231,363	60,765	100	199	
-	-	4,454	572	29,186	7,641	42,636	188,854	261,328	69,872	200	999	
-	-	476	82	4,329	558	4,329	17,876	18,902	1,059	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
362	1,558	14,830	2,762	93,556	31,312	156,012	1,022,160	1,338,233	300,546	TOTAL		
										CONFECTION DE VETEMENTS DE FEMMES		
33	55	31	10	205	81	317	2,366	3,559	1,172	-	4	15
40	195	189	126	1,842	1,077	4,425	17,979	27,017	9,070	5	14	
24	202	732	510	8,301	7,992	32,081	71,550	126,131	54,403	15	49	
2	X	539	467	7,737	7,969	31,980	50,464	108,237	52,089	50	99	
3	X	482	457	7,565	9,719	35,267	71,199	132,151	59,745	100	199	
3	179	204	324	3,095	3,820	14,193	32,412	56,666	23,874	200	499	
-	-	12	16	166	28	166	5	-	5-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		
94	654	2,189	1,910	28,932	30,686	118,430	251,974	453,761	200,349	TOTAL		

TABLE 9. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, FOR THE LEADING INDUSTRIES RANKED BY TOTAL EMPLOYEES, 1967 - Continued

Rank	Industry and total employed per establishment — Établissements	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE										
		Production and related workers — Travailleurs de la production et annexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière			
		Male — Hommes		Female — Femmes								
		number — nombre		'000		\$'000						
16	METAL STAMPING, PRESSING & COATING IND.											
		—	4	135	161	8	351	655	101	1,541	3,938	2,387
		5	— 14	204	1,225	73	2,734	5,881	536	13,065	29,310	15,707
		15	— 49	222	4,325	527	10,438	24,214	1,856	54,722	116,764	61,744
		50	— 99	80	3,683	550	9,267	20,986	1,564	65,424	122,356	54,435
		100	— 199	39	3,680	433	8,812	20,141	1,351	69,095	128,123	59,199
		200	— 499	23	5,058	700	12,423	33,422	1,858	125,996	215,634	97,223
		500	— 999	4	2,280	77	4,988	14,285	653	55,806	95,540	40,681
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—	—	
	TOTAL	707	20,412	2,368	49,012	119,583	7,920	385,668	711,665	321,376		
17	SLAUGHTERING AND MEAT PACKING PLANTS											
		—	4	97	115	5	249	409	116	5,920	7,682	1,681
		5	— 14	88	458	73	1,129	2,218	339	37,741	45,568	7,660
		15	— 49	64	1,102	198	2,836	5,890	670	121,488	141,871	19,960
		50	— 99	24	1,130	140	2,727	6,049	725	91,907	110,903	18,569
		100	— 199	21	1,913	353	4,949	12,050	996	186,138	215,908	29,120
		200	— 499	24	4,780	1,148	12,772	34,069	2,030	349,236	423,033	73,010
		500	—	12	7,514	1,633	19,152	56,238	3,656	549,314	684,610	130,771
	TOTAL	330	17,012	3,550	43,815	116,833	8,532	1,341,743	1,629,576	280,788		
18	HOUSEHOLD FURNITURE IND.											
		—	4	1,036	774	80	1,732	2,848	198	8,928	20,131	11,125
		5	— 14	338	1,771	257	4,211	7,919	394	16,041	33,229	16,979
		15	— 49	215	4,215	739	10,545	20,130	741	42,135	84,689	42,082
		50	— 99	68	3,421	517	8,498	16,160	554	31,810	65,099	33,342
		100	— 199	41	4,186	542	10,297	18,556	648	34,432	74,873	40,002
		200	— 499	16	3,561	765	9,048	17,236	591	25,874	58,731	32,347
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—	—	
	TOTAL	1,714	17,928	2,900	44,331	82,899	3,126	159,220	336,754	175,878		
19	MFRS OF ELECTRICAL INDUSTRIAL EQUIPMENT											
		—	4	7	8	1	18	29	4	151	291	148
		5	— 14	31	140	20	331	700	44	3,342	6,126	2,747
		15	— 49	38	566	123	1,435	2,911	177	11,542	21,146	9,738
		50	— 99	25	905	303	2,566	5,484	212	17,129	34,619	16,965
		100	— 199	16	1,141	492	3,455	7,428	347	25,118	46,065	21,198
		200	— 499	17	2,727	1,177	8,141	18,984	957	47,230	103,025	54,158
		500	— 999	6	1,864	260	4,577	12,068	371	28,127	63,853	38,992
	1,000	—	4	5	2,626	719	12,552	34,650	1,407	53,717	154,996	101,332
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—	—	
	TOTAL	144	12,617	3,095	33,075	82,254	3,518	186,356	430,121	245,278		
20	SYNTHETIC TEXTILE MILLS											
		—	49	28	342	235	1,225	1,916	171	7,653	13,190	5,560
		50	— 99	15	701	292	2,175	3,881	367	19,755	32,325	12,472
		100	— 199	9	758	331	2,470	4,101	403	19,300	30,763	10,902
		200	— 499	22	3,869	1,632	11,799	21,430	2,186	79,098	124,615	45,314
		500	—	9	7,090	1,299	17,865	38,651	5,538	96,695	212,773	110,469
	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—	—	
	TOTAL	83	12,760	3,789	35,535	69,979	8,665	222,500	413,666	184,714		

TABLEAU 9. STATISTIQUES PRINCIPALES SELON LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT POUR LES PRINCIPALES INDUSTRIES CLASSEES SUIVANT LE TOTAL DES EFFECTIFS, 1967 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE												Industrie et total de personnes occupées par établissement	Rang	
Working owners and partners		Employees - Employés						Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity				
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees			Total employees									
Number - Nombre		Employés de l'administration, du bureau et autres non engagés dans la fabrication			Total des employés		Cout total des matières, des fournitures et des marchandises destinées à être revendues	Valeur totale des expéditions et autres revenus	Valeur ajoutée - activité totale					
With-drawals - Retraits		Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Traitements et salaires								
\$'000		number - nombre	\$'000				\$'000							
95	408	58	7	282	234	937	1,840	4,317	2,490					
47	339	302	119	2,613	1,719	8,494	15,275	32,160	16,355	5 -	14			
4	X	918	369	9,590	6,139	33,804	70,947	135,760	64,607	15 -	49			
-	-	754	234	7,629	5,221	28,613	71,663	129,665	55,384	50 -	99			
1	X	1,044	362	9,832	5,519	29,972	83,330	144,653	61,629	100 -	199			
-	-	1,499	438	14,775	7,655	48,197	139,729	233,265	91,290	200 -	499			
-	-	575	115	5,240	3,047	19,624	59,285	100,043	41,656	500 -	999			
-	-	173	83	2,169	256	2,169	142	-	142-					
147	846	5,323	1,727	52,228	29,830	171,811	442,209	779,864	333,270	IND ESTAMPAGE, MATRICAGE ETC DES METAUX			16	
94	349	19	6	110	145	519	6,410	8,259	1,769					
36	X	161	41	1,037	733	3,255	40,662	49,100	8,297	5 -	14			
2	X	336	85	2,856	1,721	8,657	124,411	145,112	20,275	15 -	49			
-	-	316	98	2,873	1,684	8,922	94,719	113,893	18,760	50 -	99			
-	-	532	135	4,249	2,933	16,299	198,956	230,140	30,591	100 -	199			
-	-	1,643	396	13,727	7,967	47,796	389,914	468,839	78,278	200 -	499			
-	-	2,732	687	22,618	12,566	78,856	600,343	740,662	135,585	500 -	999			
132	566	5,739	1,448	47,471	27,749	164,304	1,455,415	1,756,005	293,554	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.				
1,085	3,977	70	10	327	934	3,174	9,341	20,637	11,218					
215	1,156	297	111	2,064	2,436	9,983	17,352	35,000	17,447	5 -	14			
21	X	657	331	6,455	5,942	26,636	44,278	87,515	42,851	15 -	49			
2	X	445	236	4,859	4,619	21,019	33,573	67,172	33,709	50 -	99			
-	-	445	256	5,216	5,429	23,772	34,898	75,188	39,840	100 -	199			
-	-	652	241	6,197	5,219	23,433	26,226	58,890	32,158	200 -	999			
-	-	6	3	234	9	234	3	-	3-					
1,323	5,333	2,572	1,188	25,352	24,588	108,251	165,670	344,400	177,221	ABATTAGE ET PREPARATION DE LA VIANDE			17	
94	349	19	6	110	145	519	6,410	8,259	1,769					
36	X	161	41	1,037	733	3,255	40,662	49,100	8,297	5 -	14			
2	X	336	85	2,856	1,721	8,657	124,411	145,112	20,275	15 -	49			
-	-	316	98	2,873	1,684	8,922	94,719	113,893	18,760	50 -	99			
-	-	532	135	4,249	2,933	16,299	198,956	230,140	30,591	100 -	199			
-	-	1,643	396	13,727	7,967	47,796	389,914	468,839	78,278	200 -	499			
-	-	2,732	687	22,618	12,566	78,856	600,343	740,662	135,585	500 -	999			
132	566	5,739	1,448	47,471	27,749	164,304	1,455,415	1,756,005	293,554	TOTAL				
1,085	3,977	70	10	327	934	3,174	9,341	20,637	11,218					
215	1,156	297	111	2,064	2,436	9,983	17,352	35,000	17,447	5 -	14			
21	X	657	331	6,455	5,942	26,636	44,278	87,515	42,851	15 -	49			
2	X	445	236	4,859	4,619	21,019	33,573	67,172	33,709	50 -	99			
-	-	445	256	5,216	5,429	23,772	34,898	75,188	39,840	100 -	199			
-	-	652	241	6,197	5,219	23,433	26,226	58,890	32,158	200 -	999			
-	-	6	3	234	9	234	3	-	3-					
1,323	5,333	2,572	1,188	25,352	24,588	108,251	165,670	344,400	177,221	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.				
1,085	3,977	70	10	327	934	3,174	9,341	20,637	11,218					
215	1,156	297	111	2,064	2,436	9,983	17,352	35,000	17,447	5 -	14			
21	X	657	331	6,455	5,942	26,636	44,278	87,515	42,851	15 -	49			
2	X	445	236	4,859	4,619	21,019	33,573	67,172	33,709	50 -	99			
-	-	445	256	5,216	5,429	23,772	34,898	75,188	39,840	100 -	199			
-	-	652	241	6,197	5,219	23,433	26,226	58,890	32,158	200 -	999			
-	-	6	3	234	9	234	3	-	3-					
1,323	5,333	2,572	1,188	25,352	24,588	108,251	165,670	344,400	177,221	TOTAL				
5	26	3	1	13	13	42	190	339	158					
5	25	76	32	731	268	1,431	4,678	7,820	3,116	5 -	14			
-	-	221	75	2,108	985	5,020	13,385	22,853	10,134	15 -	49			
-	-	396	131	3,810	1,735	9,294	18,937	36,932	17,365	50 -	99			
-	-	444	153	4,235	2,230	11,663	29,007	50,821	22,032	100 -	199			
-	-	1,231	441	11,513	5,576	30,496	54,811	112,080	55,757	200 -	499			
-	-	1,114	327	9,998	3,565	22,065	29,390	65,105	38,972	500 -	999			
-	-	2,605	627	24,281	9,217	58,931	65,100	167,633	102,565	1,000 -				
-	-	252	62	2,535	314	2,539	607	510	94-					
10	51	6,342	1,849	59,227	23,903	141,482	216,106	464,094	250,006	MFRS. DE MATERIEL ELECTRIQUE INDUSTRIEL			19	
5	26	3	1	13	13	42	190	339	158					
5	25	76	32	731	268	1,431	4,678	7,820	3,116	5 -	14			
-	-	221	75	2,108	985	5,020	13,385	22,853	10,134	15 -	49			
-	-	396	131	3,810	1,735	9,294	18,937	36,932	17,365	50 -	99			
-	-	444	153	4,235	2,230	11,663	29,007	50,821	22,032	100 -	199			
-	-	1,231	441	11,513	5,576	30,496	54,811	112,080	55,757	200 -	499			
-	-	1,114	327	9,998	3,565	22,065	29,390	65,105	38,972	500 -	999			
-	-	2,605	627	24,281	9,217	58,931	65,100	167,633	102,565	1,000 -				
-	-	201	148	2,879	349	2,879	99	-	99-					
10	51	6,342	1,849	59,227	23,903	141,482	216,106	464,094	250,006	TOTAL				
5	26	3	1	13	13	42	190	339	158					
5	25	76	32	731	268	1,431	4,678	7,820	3,116	5 -	14			
-	-	221	75	2,108	985	5,020	13,385	22,853	10,134	15 -	49			
-	-	396	131	3,810	1,735	9,294	18,937	36,932	17,365	50 -	99			
-	-	444	153	4,235	2,230	11,663	29,007	50,821	22,032	100 -	199			
-	-	1,231	441	11,513	5,576	30,496	54,811	112,080	55,757	200 -	499			
-	-	1,114	327	9,998	3,565	22,065	29,390	65,105	38,972	500 -	999			
-	-	2,605	627	24,281	9,217	58,931	65,100	167,633	102,565	1,000 -				
-	-	201	148	2,879	349	2,879	99	-	99-					
10	51	6,342	1,849	59,227	23,903	141,482	216,106	464,094	250,006	IND. DES TEXTILES SYNTHETIQUES			20	
-	-	77	22	630	676	2,546	8,506	14,114	5,727					
-	-	138	79	1,466	1,210	5,347	20,717	33,398	12,568	50 -	99			
-	-	114	53	1,117	1,256	5,218	19,429	30,786	10,793					

TABLE 9. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, FOR THE LEADING INDUSTRIES RANKED BY TOTAL EMPLOYEES, 1967 - Continued

Rank	Industry and total employed per establishment — Établissements —	Establishments — Établissements —	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and electricity — Coût du combustible et de l'électricité —	Cost of materials and supplies used — Coût des matières et fournitures utilisées —	Value of shipments of goods of own manufacture — Valeur des expéditions de marchandises de propre fabrication —	Value added — manufacturing activity — Valeur ajoutée — activité manufacturière —
			Male — Hommes —	Female — Femmes —	Man-hours paid — Heures-homme payées —	Wages — Salaires —				
number — nombre	'000						\$'000			
21 MISCELLANEOUS METAL FABRICATING INDS.										
— 4	100	126	3	260	513	68	1,711	3,578	1,852	
5 — 14	127	730	54	1,623	3,537	303	11,967	23,493	11,520	
15 — 49	143	2,455	319	5,790	13,058	1,063	38,533	75,207	36,683	
50 — 99	38	1,972	195	4,493	11,211	600	37,748	66,118	28,076	
100 — 199	30	2,592	495	6,477	14,525	1,254	36,914	77,043	39,424	
200 — 499	19	3,719	583	8,834	21,563	1,276	40,519	95,176	51,503	
500 — 999	4	2,308	71	4,881	13,376	1,216	21,216	55,778	33,515	
HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—	—
TOTAL	461	13,902	1,720	32,357	77,784	5,782	188,608	396,399	202,572	
22 SHOE Factories										
— 4	19	18	9	53	82	5	171	388	216	
5 — 14	22	81	56	274	449	19	954	1,993	1,071	
15 — 49	54	699	720	2,870	4,536	98	8,697	17,615	8,960	
50 — 99	34	947	1,153	4,229	6,847	111	13,372	27,043	13,693	
100 — 199	48	2,698	3,393	12,340	20,559	351	37,764	80,576	41,681	
200 — 499	29	3,303	4,039	14,538	24,661	388	42,750	91,923	46,703	
HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—	—
TOTAL	206	7,746	9,370	34,305	57,133	972	103,708	219,539	112,325	
23 FRUIT & VEGETABLE CANNERS & PRESERVERS										
— 4	57	51	24	159	214	37	1,569	2,648	993	
5 — 14	71	221	210	903	1,368	251	9,810	15,546	5,913	
15 — 49	90	1,057	990	4,270	6,445	725	35,579	55,400	19,631	
50 — 99	39	1,209	1,165	5,026	7,693	888	38,271	61,646	21,434	
100 — 199	33	2,202	1,660	8,119	13,339	1,395	74,191	124,251	52,109	
200 — 499	17	2,100	1,729	8,001	14,321	1,511	70,167	119,492	47,764	
500 —	4	1,622	979	5,665	12,044	1,427	64,655	120,278	55,196	
HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—	—
TOTAL	311	8,462	6,757	32,142	55,425	6,234	294,241	499,261	203,039	
24 MFRS. OF INDUSTRIAL CHEMICALS										
— 4	5	8	—	19	43	11	375	771	379	
5 — 14	28	162	1	359	926	1,024	5,625	15,612	9,010	
15 — 49	45	799	3	1,773	5,149	5,722	29,375	69,211	33,564	
50 — 99	22	945	7	2,122	5,949	4,153	25,614	61,054	33,174	
100 — 199	15	1,374	3	3,118	9,855	8,229	45,063	109,290	56,776	
200 — 499	14	2,612	31	5,959	18,146	12,307	87,122	199,791	106,423	
500 — 999	4	2,056	3	4,523	14,188	9,063	39,146	99,160	51,906	
1,000 —	4	4,573	3	9,644	31,480	24,122	93,882	240,961	125,977	
HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—	—
TOTAL	137	12,529	51	27,517	85,736	64,630	326,201	795,849	417,208	
25 SHIPBUILDING AND REPAIR										
— 4	3	5	—	10	20	2	25	84	57	
5 — 14	9	72	—	148	296	22	618	1,420	782	
15 — 49	18	446	—	869	1,969	77	2,768	6,990	4,139	
50 — 99	20	1,236	—	2,667	7,233	197	6,521	20,266	13,544	
100 — 199	10	1,010	1	2,029	4,974	161	7,349	16,331	8,816	
200 — 499	3	766	1	1,573	3,575	146	4,821	10,807	5,840	
500 — 999	6	3,923	3	8,238	25,175	597	30,388	76,221	45,236	
1,000 —	5	7,922	13	16,702	45,078	1,234	77,591	154,140	75,317	
TOTAL	74	15,380	23	32,256	88,321	2,435	130,079	286,259(1)	153,731	

(1) VALUE OF PRODUCTION.

TABLEAU 9. STATISTIQUES PRINCIPALES SELON LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT POUR LES PRINCIPALES INDUSTRIES CLASSÉES SUIVANT LE TOTAL DES EFFECTIFS. 1962 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											
Working owners and partners		Employees - Employés					Total cost of materials, supplies and goods for re-sale			Value added - total activity	
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees			Total employees		- Cost total des matières, des fournitures et des marchandises destinées à être revendues	- Valeur totale des expéditions et autres revenus	- Valeur ajoutée - activité totale	Industrie et total de personnes occupées par établissement	
Number	With-drawals	Male	Female	Salaries	Number	Treatments et salaires	\$'000	\$'000	\$'000	Rang	
Nombre	- Retraits	- Hommes	- Femmes	- Traitements	Nombre	-					
	\$'000	number	nombre	\$'000							
52	261	48	15	281	192	794	2,175	4,203	2,008	- 4	
20	X	208	93	1,832	1,085	5,369	13,168	25,096	11,884	5 - 14	
2	X	728	290	7,204	3,792	20,262	49,549	88,672	39,395	15 - 49	
-	-	454	170	4,796	2,791	16,008	42,289	72,034	29,155	50 - 99	
-	-	806	294	7,390	4,187	21,915	44,567	86,129	41,254	100 - 199	
-	-	1,272	421	11,523	5,995	33,086	52,013	110,150	55,096	200 - 499	
-	-	431	105	4,013	2,915	17,389	24,881	59,985	34,069	500 - 999	
-	-	45	5	400	50	400	21	-	21-		
74	419	3,992	1,393	37,439	21,007	115,223	228,662	446,268	212,840	TOTAL	
IND. DES PRODUITS METALLIQUES DIVERS											
52	261	48	15	281	192	794	2,175	4,203	2,008	- 4	
20	X	208	93	1,832	1,085	5,369	13,168	25,096	11,884	5 - 14	
2	X	728	290	7,204	3,792	20,262	49,549	88,672	39,395	15 - 49	
-	-	454	170	4,796	2,791	16,008	42,289	72,034	29,155	50 - 99	
-	-	806	294	7,390	4,187	21,915	44,567	86,129	41,254	100 - 199	
-	-	1,272	421	11,523	5,995	33,086	52,013	110,150	55,096	200 - 499	
-	-	431	105	4,013	2,915	17,389	24,881	59,985	34,069	500 - 999	
-	-	45	5	400	50	400	21	-	21-		
74	419	3,992	1,393	37,439	21,007	115,223	228,662	446,268	212,840	TOTAL	
SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.											
FABRIQUES DE CHAUSSURES											
18	48	1	-	3	28	85	171	388	216	- 4	
9	43	31	10	222	178	671	1,014	2,077	1,095	5 - 14	
5	X	134	107	1,247	1,660	5,782	9,271	18,351	9,151	15 - 49	
-	-	167	117	1,753	2,384	8,600	13,465	27,055	13,615	60 - 99	
-	-	589	339	5,911	7,019	26,470	38,303	80,670	41,434	100 - 199	
1	X	673	263	5,911	6,278	30,572	46,115	95,342	46,783	200 - 499	
-	-	298	239	3,165	537	3,165	207	-	207-		
33	137	1,893	1,075	18,212	20,084	75,345	108,546	224,083	112,088	TOTAL	
SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.											
CONSERVES DE FRUITS ET DE LEGUMES											
38	126	17	4	87	56	301	1,635	2,700	979	- 4	
19	72	111	44	821	586	2,189	11,648	17,799	6,330	5 - 14	
4	26	341	121	3,113	2,515	9,558	39,741	60,626	20,798	15 - 49	
-	-	264	139	2,256	2,777	9,950	41,574	65,911	22,236	50 - 99	
-	-	537	211	4,677	4,610	18,017	79,900	131,413	52,790	100 - 199	
-	-	710	206	5,804	4,745	20,125	97,439	149,260	50,291	200 - 499	
-	-	1,180	322	9,671	4,103	21,715	69,204	125,609	55,450	500 -	
-	-	418	185	4,075	603	4,075	8,110	8,376	425		
61	224	3,578	1,232	30,503	20,029	85,929	349,252	561,494	209,300	TOTAL	
SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.											
MFRS. DE PRODUITS CHIMIQUES INDUSTRIELS											
-	-	4	1	29	13	72	688	1,126	420	- 4	
-	-	87	20	702	270	1,628	8,335	19,267	10,271	5 - 14	
-	-	463	100	3,864	1,365	9,013	42,510	89,451	40,637	15 - 49	
-	-	471	121	4,218	1,544	10,167	36,700	77,036	38,153	50 - 99	
-	-	555	134	5,415	2,066	15,270	61,209	126,531	57,490	100 - 199	
-	-	1,116	225	10,023	3,984	28,169	111,597	230,009	111,928	200 - 499	
-	-	677	96	6,013	2,832	20,201	41,203	101,430	52,134	500 - 999	
-	-	2,095	519	23,058	7,190	54,538	115,105	265,930	129,765	1,000 -	
-	-	492	192	5,381	684	5,381	6,504	7,590	1,090		
-	-	5,960	1,408	58,703	19,948	144,439	423,850	918,369	441,889	TOTAL	
SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.											
CONSTRUCTION ET REPARATION DE NAVIRES											
1	X	2	-	8	7	28	25	84	57	- 4	
1	X	14	4	98	90	394	618	1,420	781	5 - 14	
-	-	57	10	475	513	2,445	2,903	7,132	4,149	15 - 49	
-	-	146	36	1,288	1,416	8,521	7,646	21,380	13,549	50 - 99	
-	-	153	41	1,156	1,205	6,170	7,437	16,386	8,783	100 - 199	
-	-	104	29	731	905	4,306	4,939	10,879	5,797	200 - 499	
-	-	669	164	6,085	4,759	31,260	33,258	79,393	45,537	500 - 999	
-	-	1,817	280	13,484	10,032	58,562	79,180	156,104	75,692	1,000 -	
3	X	2,962	564	23,365	18,929	111,686	136,005	292,779	154,347	TOTAL	

(1) VALEUR DE LA PRODUCTION.

TABLE 9. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, FOR THE LEADING INDUSTRIES RANKED BY TOTAL EMPLOYEES, 1967 - Continued

Rank	Industry and total employed per establishment	Establishments - Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE								
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and electricity - Coût du combustible et de l'électricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière	
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- homme payées	Wages - Salaires					
number - nombre	'000							\$'000			
26 FABRICATED STRUCTURAL METAL IND.											
- 4	6	10	1	23	58	7	190	364	167		
5 - 14	16	111	-	236	617	28	1,525	2,655	1,102		
15 - 49	35	746	1	1,645	4,404	241	12,437	23,051	10,420		
50 - 99	16	342	-	1,783	5,268	199	12,293	24,153	11,798		
100 - 199	22	2,507	1	5,271	14,858	562	36,467	67,153	30,292		
200 - 499	14	3,619	9	7,540	23,519	816	45,523	106,702	60,401		
500 -	10	5,618	5	11,724	36,957	1,169	63,910	147,676	82,486		
HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-		
TOTAL	119	13,453	17	28,222	85,681	3,022	172,344	371,844(1)	196,667		
27 FISH PRODUCTS IND.											
- 4	96	121	19	287	357	115	3,212	4,621	1,132		
5 - 14	84	408	186	1,224	1,419	228	7,980	10,805	2,856		
15 - 49	101	1,634	799	5,044	7,026	790	43,194	58,805	15,402		
50 - 99	35	1,427	682	4,417	5,927	608	27,205	38,844	11,577		
100 - 199	35	2,610	1,467	8,383	11,179	1,072	46,977	70,125	21,766		
200 - 499	18	3,158	1,152	9,390	13,590	1,163	43,975	68,603	24,114		
500 - 999	3	804	568	3,032	5,188	462	23,602	37,002	12,208		
HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-		
TOTAL	372	10,202	4,871	31,777	44,687	4,438	196,145	288,806	89,056		
28 COTTON YARN AND CLOTH MILLS											
5 - 99	6	219	99	659	1,082	130	7,148	10,969	4,386		
100 - 199	6	388	362	1,512	2,677	207	5,860	12,417	6,786		
200 - 499	14	2,765	1,488	9,104	16,664	2,021	51,975	84,242	32,497		
500 -	11	6,350	2,459	18,561	37,178	3,089	116,316	189,337	75,363		
HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-		
TOTAL	37	9,723	4,408	29,837	57,620	5,447	181,000	296,965	119,032		
29 WIRE AND WIRE PRODUCTS MFRS.											
- 4	41	56	6	124	229	22	588	1,320	728		
5 - 14	55	311	32	705	1,496	87	5,083	9,728	4,611		
15 - 49	69	1,211	275	3,161	6,685	376	14,823	32,864	17,846		
50 - 99	27	1,364	277	3,525	7,670	483	21,857	41,971	17,748		
100 - 199	22	1,915	231	4,720	11,248	804	31,929	67,283	35,416		
200 - 499	17	3,933	364	9,097	25,733	1,993	92,023	154,608	63,817		
500 - 1,499	3	1,758	333	4,469	12,140	806	35,684	59,664	23,348		
HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-		
TOTAL	234	10,548	1,518	25,802	65,202	4,571	201,987	367,439	165,514		
30 OTHER KNITTING MILLS											
- 4	28	13	23	80	123	14	1,239	1,843	566		
5 - 14	35	107	118	459	749	61	5,160	7,637	2,315		
15 - 49	68	726	896	3,448	5,354	233	34,344	49,635	15,318		
50 - 99	48	896	2,098	6,430	9,760	333	31,913	55,792	23,018		
100 - 199	23	845	2,030	5,988	9,442	332	28,604	51,229	22,035		
200 - 999	18	1,566	3,821	11,177	16,383	713	35,891	71,250	34,115		
HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-		
TOTAL	220	4,153	8,986	27,582	41,811	1,685	137,150	237,386	97,482		

(1) VALUE OF PRODUCTION.

TABLEAU 9. STATISTIQUES PRINCIPALES SELON LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT POUR LES PRINCIPALES INDUSTRIES CLASSÉES SUivant LE TOTAL DES EFFECTIFS, 1967 – suite

### (1) VALEUR DE LA PRODUCTION.

TABLE 9. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, FOR THE LEADING INDUSTRIES RANKED BY TOTAL EMPLOYEES, 1967 — Continued

Rank	Industry and total employed per establishment	Establishments — Établissements	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE									
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — Valeur ajoutée — Valeur ajoutée — activité manufac- turière		
			Male — Hemmes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaire						
			number — nombre	'000				\$'000				
31	SOFT DRINK MFRS.											
			54	48	6	112	175	47	643	1,677	981	
	—	4	140	574	31	1,298	2,123	710	8,502	21,351	12,163	
	5 —	14	200	1,966	195	4,716	8,586	2,652	39,120	98,184	56,290	
	15 —	49	37	946	38	2,210	4,688	897	19,627	49,330	29,227	
	50 —	99	13	588	48	1,427	3,050	590	16,915	44,358	26,734	
	100 —	199	10	1,331	13	2,825	6,965	1,034	22,307	73,589	50,211	
	200 —	999	—	—	—	—	—	—	—	—	—	
	HEAD OFFICES, SALES OFFICES, ETC.		TOTAL	454	5,453	331	12,589	25,587	5,930	107,114	288,589	175,607
32	PLASTIC FABRICATORS N.E.S.											
			109	113	34	298	528	68	2,254	4,086	1,849	
	—	4	120	570	171	1,540	3,043	242	7,358	15,503	8,053	
	5 —	14	126	1,838	975	5,916	11,576	985	29,945	63,096	32,663	
	15 —	49	38	1,265	838	4,423	8,178	602	24,638	47,122	22,277	
	50 —	99	28	1,857	1,447	6,855	12,930	1,024	30,674	63,320	32,307	
	100 —	199	13	1,760	1,033	5,896	12,546	1,072	43,139	79,866	36,016	
	200 —	499	—	—	—	—	—	—	—	—	—	
	HEAD OFFICES, SALES OFFICES, ETC.		TOTAL	434	7,403	4,498	24,929	48,801	3,994	138,007	272,994	133,169
33	OTHER PAPER CONVERTERS											
			30	41	5	94	161	11	675	1,299	620	
	—	4	44	220	88	634	1,162	104	4,560	8,145	3,498	
	5 —	14	75	1,091	535	3,512	6,749	446	29,712	50,977	20,954	
	15 —	49	29	978	488	3,165	6,456	508	26,096	48,121	22,166	
	50 —	99	19	1,182	813	4,254	9,039	545	33,076	66,574	33,239	
	100 —	199	15	2,202	1,195	7,307	16,723	968	60,542	109,007	49,829	
	200 —	499	3	857	327	2,429	6,790	593	20,848	38,485	16,847	
	500 —	999	—	—	—	—	—	—	—	—	—	
	HEAD OFFICES, SALES OFFICES, ETC.		TOTAL	215	6,571	3,451	21,395	47,049	3,175	175,510	322,608	147,154
34	AGRICULTURAL IMPLEMENT IND.											
			21	32	—	62	101	12	402	867	465	
	—	4	33	194	5	422	848	53	2,776	5,180	2,456	
	5 —	14	33	657	—	1,424	2,977	188	7,724	15,295	7,608	
	15 —	49	7	357	—	865	1,862	96	6,510	13,093	6,602	
	50 —	99	8	805	8	1,695	3,342	194	10,161	18,033	8,405	
	100 —	199	4	870	—	1,823	3,955	231	9,759	18,758	8,730	
	200 —	499	7	8,304	35	18,128	53,503	2,423	147,166	252,208	103,106	
	500 —	999	—	—	—	—	—	—	—	—	—	
	HEAD OFFICES, SALES OFFICES, ETC.		TOTAL	113	11,259	48	24,418	66,587	3,198	184,478	323,433	137,371
35	MISCELLANEOUS FOOD MFRS.											
			61	43	22	135	188	41	1,183	2,102	896	
	—	4	60	194	108	636	1,164	169	10,642	15,628	4,983	
	5 —	14	66	734	460	2,557	4,917	869	55,063	83,251	27,711	
	15 —	49	41	1,266	755	4,322	8,389	1,791	83,491	126,219	42,799	
	50 —	99	23	1,078	903	4,349	8,748	1,275	71,443	118,996	46,655	
	100 —	199	15	2,314	1,200	7,499	18,669	2,573	135,900	271,394	134,163	
	200 —	999	—	—	—	—	—	—	—	—	—	
	HEAD OFFICES, SALES OFFICES, ETC.		TOTAL	266	5,629	3,448	19,498	42,074	6,719	357,723	617,589	257,215

TABLEAU 9. STATISTIQUES PRINCIPALES SELON LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT POUR LES PRINCIPALES INDUSTRIES CLASSÉES SUIVANT LE TOTAL DES EFFECTIFS, 1967 - suite

TOTAL ACTIVITY — ACTIVITÉ TOTALE												Industrie et total de personnes occupées par établissement	Rang				
Working owners and partners — Propriétaires et associés actifs		Employees — Employés						Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added — total activity							
		Administrative, office and other non-manufacturing employees			Employés de l'administration, du bureau et autres non engagés dans la fabrication												
Number — Nombre	With-drawals — Retraits	Total employees — Total des employés						Coût total des matières, des fournitures et des marchandises destinées à être revendues	Valeur totale des expéditions et autres revenus	Valeur ajoutée — activité totale							
		Male — Hommes	Female — Femmes	Salaries — Traitements	Number — Nombre	Salaries and wages — Traitements et salaires	Total —										
\$'000		number — nombre	\$'000		\$'000												
<b>MFRS. DE BOISSONS GAZEUSES</b>												31					
41	129	37	7	160	58	335	723	1,782	1,006	—	4						
42	276	613	74	3,180	1,292	5,303	10,017	23,073	12,395	5	14						
7	74	2,766	351	16,464	5,278	25,051	46,832	107,165	57,845	15	49						
—	—	1,336	139	8,507	2,459	13,195	24,174	54,823	30,227	50	99						
—	—	1,058	155	7,377	1,849	10,427	20,345	48,188	27,384	100	199						
—	—	2,180	162	13,467	3,686	20,432	27,184	79,395	51,100	200	499						
—	—	211	147	2,720	358	2,720	242	90	227-				SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.				
90	479	8,201	1,035	51,876	15,020	77,463	129,517	314,517	179,729	TOTAL							
<b>MFRS D ARTICLES, MATERIE PLASTIQUE N.C.A.</b>												32					
57	224	49	15	302	211	830	2,403	4,319	1,933	—	4						
10	X	183	86	1,589	1,010	4,632	8,481	16,943	8,397	5	14						
1	X	563	233	5,812	3,605	17,389	34,747	69,490	34,301	15	49						
—	—	350	139	3,975	2,592	12,156	28,793	52,123	23,109	50	99						
—	—	414	177	4,474	3,895	17,404	34,980	68,472	33,146	100	199						
—	—	685	195	6,034	3,673	18,579	45,605	82,472	36,394	200	499						
—	—	20	4	268	24	268	12	—	12-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.			TOTAL				
68	291	2,264	849	22,458	15,014	71,258	155,021	293,819	137,267	TOTAL							
<b>AUTRES TRANSFORMATIONS DU PAPIER</b>												33					
9	53	18	4	73	68	234	840	1,516	671	—	4						
5	X	79	35	681	422	1,843	5,452	9,222	3,691	5	14						
1	X	328	174	3,505	2,128	10,255	35,284	57,446	21,987	15	49						
—	—	321	170	3,859	1,957	10,315	27,871	50,059	22,289	50	99						
—	—	640	284	6,522	2,919	15,531	43,009	78,975	35,722	100	199						
—	—	777	352	8,078	4,526	24,801	67,757	116,944	51,114	200	499						
—	—	697	296	6,531	2,171	13,321	26,539	53,502	26,436	500	999						
—	—	365	182	3,879	547	3,879	4	—	4-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.			TOTAL				
15	102	3,225	1,497	33,129	14,744	80,178	206,757	367,564	161,906	TOTAL							
<b>MFRS. DE MATERIEL AGRICOLE</b>												34					
10	37	14	3	68	49	169	458	952	494	—	4						
6	X	50	15	399	264	1,249	2,863	5,337	2,525	5	14						
—	—	161	42	1,311	860	4,288	8,708	16,895	8,303	15	49						
2	X	94	29	856	520	2,718	6,828	13,479	6,655	50	99						
—	—	170	42	1,495	1,025	4,837	12,527	20,955	9,120	100	199						
—	—	209	69	1,752	1,148	5,707	14,956	25,316	9,728	200	499						
—	—	1,537	328	13,435	10,204	66,937	169,802	281,994	111,197	500	999						
—	—	374	109	3,328	483	3,328	136	—	136-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.			TOTAL				
18	84	2,609	637	22,645	14,553	89,232	216,277	366,928	147,886	TOTAL							
<b>MFRS. D ALIMENTS DIVERS</b>												35					
8	155	29	8	142	1C2	330	1,425	2,417	969	—	4						
9	79	143	55	1,290	500	2,453	12,050	17,437	5,408	5	14						
—	—	496	184	4,912	1,874	9,828	62,312	92,738	29,479	15	49						
—	—	654	214	6,217	2,889	14,606	93,222	137,789	45,622	50	99						
—	—	918	282	7,510	3,181	16,258	79,393	129,404	49,231	100	199						
—	—	1,221	448	10,139	5,183	28,809	145,605	284,371	137,512	200	499						
—	—	521	187	5,516	708	5,516	356	—	356-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.			TOTAL				
47	234	3,982	1,378	35,726	14,437	77,800	394,364	664,156	267,866	TOTAL							

TABLE 9. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, FOR THE LEADING INDUSTRIES RANKED BY TOTAL EMPLOYEES, 1967 - Concluded

Rank	Industry and total employed per establishment	Establishments — Établissements	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE								
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and electricity — Coût du carburant et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière	
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires					
			number — nombre		'000			\$'000			
36	SASH, DOOR AND OTHER MILLWORK PLANTS										
	- 4	467	422	-	880	1,581	109	5,309	10,169	4,787	
	5 - 14	242	1,534	20	3,297	6,505	451	16,145	29,989	13,437	
	15 - 49	165	3,362	65	7,393	14,860	969	43,291	75,066	31,526	
	50 - 99	56	2,878	137	6,685	13,295	843	35,729	65,892	29,665	
	100 - 199	14	1,373	65	3,224	6,415	336	23,819	41,066	17,131	
	200 - 1,499	4	1,045	148	2,492	4,904	227	19,930	32,341	12,087	
	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-	
	TOTAL	948	10,614	435	23,972	47,559	2,935	144,223	254,524	108,633	
37	HARDWARE, TOOL AND CUTLERY MFRS.										
	- 4	135	171	4	354	734	58	1,345	4,075	2,737	
	5 - 14	161	958	71	2,210	5,412	215	6,819	20,510	13,589	
	15 - 49	116	2,190	173	5,235	13,309	455	15,688	45,223	29,231	
	50 - 99	39	1,796	339	4,677	11,179	463	13,662	38,863	25,086	
	100 - 199	19	1,559	461	4,279	10,326	570	18,369	47,639	29,771	
	200 - 499	14	2,245	768	6,419	15,633	694	21,914	67,097	45,267	
	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-	
	TOTAL	484	8,919	1,816	23,174	56,593	2,455	77,798	223,407	145,680	
38	MACHINE SHOPS										
	- 4	452	573	-	1,162	2,312	287	3,840	11,961	7,833	
	5 - 14	401	2,470	34	5,234	12,341	680	11,944	38,315	25,741	
	15 - 49	224	4,365	33	9,616	24,385	948	23,801	73,157	48,296	
	50 - 99	38	1,991	49	4,613	11,575	395	13,130	36,336	22,886	
	100 - 199	14	1,390	34	3,323	8,451	245	11,191	30,790	19,376	
	TOTAL	1,129	10,789	150	23,949	59,064	2,555	63,906	190,559	124,133	
39	VENEER AND PLYWOOD MILLS										
	- 14	16	76	28	226	407	57	2,573	3,477	1,099	
	15 - 49	13	309	80	800	1,430	173	5,020	8,187	3,308	
	50 - 99	25	1,297	289	3,424	6,538	589	18,601	32,386	13,005	
	100 - 199	14	1,432	323	4,032	7,559	912	16,297	32,774	15,869	
	200 - 499	20	4,633	852	11,439	27,177	1,529	54,420	107,566	52,635	
	500 - 1,499	4	2,904	284	6,066	18,514	1,454	39,949	71,271	30,457	
	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-	
	TOTAL	92	10,651	1,856	25,987	61,625	4,715	136,859	255,661	116,373	
40	MFRS. OF MISC. ELECTRICAL PRODUCTS										
	- 4	24	28	4	65	123	13	573	1,002	457	
	5 - 14	34	140	48	385	772	54	2,642	5,070	2,394	
	15 - 49	52	593	386	2,050	3,670	241	17,501	28,555	11,347	
	50 - 99	31	978	582	3,286	6,300	605	23,836	46,049	21,866	
	100 - 199	15	795	942	3,619	7,187	284	26,789	46,700	20,694	
	200 - 499	12	1,629	972	5,472	11,692	574	31,314	65,755	33,942	
	500 - 999	5	987	1,789	5,664	12,136	573	25,222	66,573	41,504	
	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-	
	TOTAL	173	5,150	4,723	20,540	41,880	2,345	127,876	259,705	132,206	

TABLEAU 9. STATISTIQUES PRINCIPALES SELON LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT POUR LES PRINCIPALES INDUSTRIES CLASSEES SUIVANT LE TOTAL DES EFFECTIFS, 1967 - fin

TOTAL ACTIVITY - ACTIVITÉ TOTALE												Industrie et total de personnes occupées par établissement	Rang		
Working owners and partners		Employees - Employés				Total cost of materials, supplies and goods for re-sale		Total value of shipments and other revenue		Value added - total activity					
		Administrative, office and other non-manufacturing employees		Total employees - Total des employés		Coût total des matières, des fournitures et des marchandises destinées à être revendues		Valeur totale des expéditions et autres revenus		Valeur ajoutée - activité totale					
Number - Nombre	With- drawals - Re- traits	Employés			Number - Nombre	Salaries and wages - Traitements et salaires		\$'000	\$'000	\$'000	\$'000				
		Male - Hommes	Female - Femmes	Salaries - Traitements		Traitements et salaires									
		\$'000	number - nombre	\$'000											
437	1,391	44	6	211	472	1,791	5,937	11,066	5,058	-	4	IND PORTES, CHASSIS, AUTRES BOIS DUVRES			
76	415	322	110	2,340	1,986	8,845	18,445	33,004	14,135	5 -	14				
8	58	843	210	6,662	4,480	21,522	52,083	86,495	34,360	15 -	49				
4	89	614	161	5,753	3,790	19,048	40,747	72,734	31,508	50 -	99				
-	-	346	107	3,37c	1,891	9,790	26,030	44,753	18,758	100 -	199				
-	-	458	86	3,731	1,737	8,635	20,472	35,220	14,411	200 -	1,499				
-	-	14	3	133	17	133	10	-	10-			SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.			
525	1,953	2,641	683	22,205	14,373	69,765	163,723	283,272	118,221	TOTAL		MFRS. DE QUINCAILLERIE, O OUTILS ETC.			
120	615	40	6	228	221	961	1,420	4,189	2,775						
43	346	216	107	2,030	1,352	7,442	7,948	21,992	13,950	5 -	14				
2	X	413	173	4,65c	2,940	17,914	17,887	47,912	29,745	15 -	49				
4	X	379	157	4,469	2,671	15,648	17,712	43,843	26,372	50 -	99				
-	-	442	227	4,624	2,689	14,950	24,584	55,415	31,006	100 -	199				
-	-	721	345	7,704	4,079	23,338	29,675	77,074	47,040	200 -	499				
-	-	73	22	690	95	690	30	-	30-			SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.			
169	1,000	2,284	1,037	24,351	14,056	80,944	99,355	250,426	150,859	TOTAL		ATELIERS D USINAGE			
388	1,805	93	27	538	693	2,850	4,056	12,241	7,900						
145	963	504	170	3,881	3,178	16,222	13,812	40,909	26,358	5 -	14				
19	X	846	288	8,472	5,532	32,858	27,550	77,916	49,297	15 -	49				
-	-	390	140	3,731	2,570	15,306	15,730	39,310	23,316	50 -	99				
2	X	324	89	3,122	1,837	11,573	11,745	31,430	19,582	100 -	199				
554	2,996	2,157	714	19,745	13,810	78,809	72,893	201,706	126,452	TOTAL		FABRIQUES DE PLACAGES ET CONTREPLAQUES			
5	X	12	9	113	125	520	2,591	3,496	1,100						
-	-	33	10	269	432	1,700	5,061	8,223	3,303	15 -	49				
-	-	117	28	994	1,731	7,531	19,347	33,050	13,064	50 -	99				
-	-	146	35	1,415	1,936	8,974	21,109	37,929	16,340	100 -	199				
-	-	472	103	4,200	6,060	31,377	63,610	117,290	53,194	200 -	499				
-	-	253	43	2,506	3,484	21,020	45,651	77,105	30,596	500 -	1,499				
-	-	34	6	155	40	155	-	-	-			SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.			
5	X	1,067	234	9,652	13,808	71,277	157,369	277,093	117,596	TOTAL		MFRS. D APPAREILS ELECTRIQUES DIVERS			
9	36	11	8	91	51	214	618	1,058	468						
1	X	57	29	486	274	1,258	2,947	5,456	2,479	5 -	14				
2	X	246	122	2,430	1,347	6,100	19,978	32,204	12,279	15 -	49				
4	70	405	223	4,469	2,188	10,769	28,435	53,052	24,110	50 -	99				
-	-	424	157	3,785	2,318	10,972	33,970	56,044	22,823	100 -	199				
-	-	721	283	6,338	3,605	18,031	35,497	71,482	35,110	200 -	499				
-	-	284	175	3,100	3,235	15,236	32,577	75,926	43,557	500 -	999				
-	-	360	165	3,507	525	3,507	5,258	5,851	1,153			SIEGES SOCIAUX, BUREAUX DE VENTES, ETC.			
16	122	2,508	1,162	24,207	13,543	66,087	159,279	301,072	141,980	TOTAL		FABRIQUES DE PLACAGES ET CONTREPLAQUES			



### **SUBSECTION 3**

**SIZE OF ESTABLISHMENTS, BY SHIPMENTS**

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### **SOUS-SECTION 3**

**CLASSEMENT DES ETABLISSEMENTS SUIVANT LES EXPÉDITIONS**

в заслужива

ющей внимания и интереса

и оценки

и поддержки со стороны

TABLE 10. ESTABLISHMENTS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENTS, 1949, 1955, 1961 AND 1967

TABLEAU 10. ÉTABLISSEMENTS SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION, PAR ÉTABLISSEMENT, 1949, 1955, 1961 ET 1967

Size group Tranche de taille	Establishments Établissements	Value of shipments of goods of own manufacture Valeur des expéditions de marchandises de propre fabrication	Proportion of total shipments Proportion du total des expéditions	Establishments Établissements	Value of shipments of goods of own manufacture Valeur des expéditions de marchandises de propre fabrication	Proportion of total shlpments Proportion du total des expéditions
				No. — nomb.	\$'000	%
					1949	1955
\$ - \$ 9,999 .....	) 16,176	145,908	1.2	( 9,049	39,196	0.2
10,000- 24,999 .....	) 4,884	174,899	1.4	6,278	104,285	0.5
25,000- 49,999 .....	4,487	320,878	2.6	5,112	184,847	1.0
50,000- 99,999 .....	3,630	514,922	4.1	4,781	343,513	1.8
100,000- 199,999 .....	3,195	1,000,486	8.0	4,250	608,414	3.1
200,000- 499,999 .....	1,494	1,041,236	8.3	3,970	1,261,917	6.5
500,000- 999,999 .....	1,505	3,164,936	25.4	2,013	1,411,585	7.2
1,000,000- 4,999,999 .....	421	6,116,329	49.0	2,101	4,364,363	22.4
5,000,000- .....				628	11,195,814	57.3
Total .....	35,792	12,479,593	100.0	38,182	19,513,934	100.0
					1961(1)	1967(1)
\$ - \$ 9,999 .....	4,230	22,733	0.1	2,382	13,685	--
10,000- 24,999 .....	5,015	84,047	0.4	4,088	69,701	0.2
25,000- 49,999 .....	4,677	168,079	0.7	4,593	167,970	0.4
50,000- 99,999 .....	4,562	328,307	1.4	3,862	282,192	0.7
100,000- 199,999 .....	4,260	610,675	2.6	4,290	618,025	1.6
200,000- 499,999 .....	4,555	1,462,027	6.2	5,395	1,744,718	4.5
500,000- 999,999 .....	2,400	1,689,457	7.2	3,125	2,231,101	5.7
1,000,000- 4,999,999 .....	2,875	6,123,965	26.1	4,135	8,997,830	23.1
5,000,000- .....	783	12,949,667	55.3	1,397	24,830,168	63.7
Total .....	33,357	23,438,956	100.0	33,267	38,955,389	100.0

(1) Data for 1961 and 1967 are based on the revised (1960) Standard Industrial Classification and the new establishment concept. 1961 data differ from those published in the corresponding table of the 1961 issue of this report because of revisions referred to in the introduction to the 1964 issue. — Les données de 1961 et de 1967 sont basées sur l'édition révisée (1960) de la Classification type des industries et sur le nouveau concept de l'établissement. Les données de 1961 diffèrent de celles qui ont été publiées dans le tableau correspondant de la livraison de 1961 du présent rapport à cause des révisions mentionnées dans l'introduction du numéro de 1964.

TABLE 11. ESTABLISHMENTS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE, PROVINCES, 1967

TABLEAU 11. ÉTABLISSEMENTS SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION, PAR PROVINCE, 1967

Province	Under — Moins de \$25,000	\$25,000 to — à \$99,999	\$100,000 —	\$500,000 —	\$1,000,000 —	\$5,000,000 or over — et plus	Total
					No. — nomb.		
Newfoundland — Terre-Neuve .....	83	58	56	26	40		263
Prince Edward Island — île-du-Prince-Édouard .....	47	35	40	11	12		145
Nova Scotia — Nouvelle-Écosse .....	268	242	245	65	84	20	904
New Brunswick — Nouveau-Brunswick .....	182	168	176	63	66	21	676
Québec .....	2,090	2,734	3,237	1,073	1,241	397	10,772
Ontario .....	2,130	3,061	3,932	1,313	1,931	709	13,076
Manitoba .....	337	366	396	134	174	37	1,444
Saskatchewan .....	196	250	200	55	61	17	779
Alberta .....	360	557	518	136	168	64	1,803
Northwest Territories — Territoires du Nord-Ouest .....	797	984	885	249	362	128	3,405
Canada .....	6,470	8,455	9,685	3,125	4,135	1,397	33,267

TABLE 12. PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT,  
CANADA AND PROVINCES, 1967

No.	Province and size group	Establishments Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and electricity — Coût du combustible et de l'électricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchandises de propre fabrication	Value added manufacturing activity — Valeur ajoutée — activité manufacturière
			Male — Hommes	Female — Femmes	Mon-hours paid — Heures-homme payées	Wages Salaires				
number — nombre			'000				\$'000			
<u>CANADA</u>										
1	\$ - \$ 9,999 .....	2,382	388	80	1,037	1,345	324	4,710	13,685	8,860
2	10,000- 24,999 .....	4,088	3,018	619	7,336	11,084	1,413	26,928	69,701	42,022
3	25,000- 49,999 .....	4,593	8,581	2,377	22,524	36,955	3,846	66,728	167,970	98,451
4	50,000- 99,999 .....	3,662	13,755	5,329	39,414	70,690	5,702	115,496	282,192	162,530
5	100,000- 199,999 .....	4,290	26,770	10,143	76,886	143,989	11,975	280,263	618,025	329,431
6	200,000- 499,999 .....	5,395	62,605	27,932	190,232	361,277	28,782	871,448	1,744,718	854,915
7	500,000- 999,999 .....	3,125	68,749	33,241	216,794	415,342	33,617	1,153,225	2,231,101	1,053,809
8	1,000,000- 4,999,999 .....	4,135	233,783	103,142	712,876	1,478,495	138,514	4,842,928	8,997,830	4,067,226
9	5,000,000- .....	1,397	490,175	77,964	1,211,816	3,349,909	535,606	14,010,059	24,830,168	10,388,452
10	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
11	Total .....	33,267	907,824	260,827	2,478,916	5,869,085	759,780	21,371,785	38,955,389	17,005,696
<u>NEWFOUNDLAND</u>										
12	\$ - \$ 9,999 .....	54	14	-	36	41	5	69	264	190
13	10,000- 24,999 .....	29	33	1	72	90	15	185	475	271
14	25,000- 49,999 .....	28	80	2	170	214	42	478	969	490
15	50,000- 99,999 .....	30	190	28	456	610	67	984	2,196	1,135
16	100,000- 199,999 .....	22	167	30	427	561	79	1,639	3,057	1,406
17	200,000- 499,999 .....	34	647	231	1,879	2,618	283	5,651	11,950	5,463
18	500,000- 999,999 .....	26	1,140	185	2,941	4,268	598	9,486	17,765	8,187
19	1,000,000- .....	40	6,040	601	14,406	32,227	8,176	75,488	149,380	69,547
20	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
21	Total .....	263	8,311	1,078	20,386	40,627	9,265	93,980	186,056	86,689
<u>PRINCE EDWARD ISLAND</u>										
22	\$ - \$ 9,999 .....	31	5	-	17	18	5	38	125	82
23	10,000- 24,999 .....	16	17	-	36	42	5	87	230	143
24	25,000- 49,999 .....	18	40	4	93	136	15	266	635	355
25	50,000- 99,999 .....	17	41	13	112	152	32	682	1,161	444
26	100,000- 199,999 .....	20	102	53	315	404	69	1,693	2,848	1,108
27	200,000- 499,999 .....	20	171	55	461	635	134	4,499	6,476	1,852
28	500,000- 999,999 .....	11	256	230	1,086	1,243	149	6,113	8,313	2,185
29	1,000,000- .....	12	562	202	1,575	2,722	458	21,385	31,296	9,334
30	Total .....	145	1,194	557	3,695	5,352	867	34,764	51,083	15,504
<u>NOVA SCOTIA</u>										
31	\$ - \$ 9,999 .....	116	34	1	84	92	19	220	631	396
32	10,000- 24,999 .....	132	188	19	440	520	72	802	2,253	1,403
33	25,000- 49,999 .....	143	485	37	1,115	1,418	152	1,971	5,091	2,913
34	50,000- 99,999 .....	99	494	93	1,232	1,685	163	3,261	7,171	3,736
35	100,000- 199,999 .....	109	1,048	201	2,592	3,657	451	7,383	15,639	8,015
36	200,000- 499,999 .....	136	2,223	751	6,303	8,797	1,171	22,469	43,267	20,223
37	500,000- 999,999 .....	65	1,715	341	4,346	6,880	1,322	27,841	47,060	18,527
38	1,000,000- 4,999,999 .....	84	6,101	1,661	16,624	27,179	4,331	102,906	175,866	69,412
39	5,000,000- .....	20	8,491	1,580	21,062	48,782	7,068	190,887	313,320	116,156
40	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
41	Total .....	904	20,779	4,684	53,797	99,011	14,749	357,738	610,299	240,783
<u>NEW BRUNSWICK</u>										
42	\$ - \$ 9,999 .....	82	24	2	51	57	15	183	465	259
43	10,000- 24,999 .....	100	91	19	224	270	38	706	1,635	901
44	25,000- 49,999 .....	88	252	45	621	870	80	1,364	3,346	1,951
45	50,000- 99,999 .....	80	342	126	980	1,407	166	2,776	5,988	3,218
46	100,000- 199,999 .....	70	560	87	1,379	1,991	350	4,900	9,945	4,838
47	200,000- 499,999 .....	106	1,596	322	4,095	6,072	914	20,452	34,489	14,658
48	500,000- 999,999 .....	63	1,892	523	5,406	7,993	1,157	24,652	44,241	18,581
49	1,000,000- 4,999,999 .....	66	4,524	1,317	12,465	21,052	4,259	86,514	145,980	54,552
50	5,000,000- .....	21	7,342	1,188	19,264	45,784	16,537	201,039	327,811	111,140
51	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
52	Total .....	676	16,623	3,629	44,486	85,495	23,516	342,586	573,897	210,129

TABLEAU 12. STATISTIQUES PRINCIPALES SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION PAR ÉTABLISSEMENT,  
CANADA ENTIER ET PROVINCES, 1967

TOTAL ACTIVITY - ACTIVITÉ TOTALE														
Working owners and partners - Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity	Province et tranche de taille				
		Administrative, office and other non-manufacturing employees			Total employees - Total des employés									
Number - Nombre	With- drawals - Re- traits	Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number - Nombre	Salaries and wages - Traitements et salaires	Cout total des matières, des fournitures et des marchan- dises desti- nées à être revendues	Valeur totale des expédi- tions et autres recettes	Valeur ajoutée - activité totale					
		\$'000	number - nombre	\$'000			\$'000							
2,238	4,582	125	49	378	642	1,723	5,419	14,717	9,181	\$	- \$	9,999	.....	
3,777	13,790	758	534	3,756	4,929	14,840	31,862	76,889	44,289	10,000-	24,999	.....	1	
3,689	16,972	2,195	1,536	12,964	14,689	49,918	78,998	185,205	103,365	25,000-	49,999	.....	2	
1,930	10,964	4,210	2,544	29,221	25,838	99,911	135,798	309,574	169,798	50,000-	99,999	.....	3	
1,105	7,032	8,609	4,115	66,122	49,637	210,111	342,517	700,895	350,191	100,000-	199,999	.....	4	
481	3,757	20,636	8,566	176,041	119,739	537,318	1,048,759	1,973,148	908,458	200,000-	499,999	.....	5	
89	833	21,943	8,749	200,754	132,682	616,096	1,377,509	2,509,739	1,110,076	500,000-	999,999	.....	6	
68	1,256	81,694	30,157	751,081	448,776	2,229,577	5,631,783	9,969,956	4,258,167	1,000,000-	4,999,999	.....	7	
-	-	166,998	46,471	1,560,167	781,608	4,910,076	16,169,644	27,522,034	10,940,003	5,000,000-	.....	.....	8	
...	...	54,917	19,370	584,620	74,287	584,620	724,475	881,652	156,110	Sièges sociaux, bureaux de vente et unités auxiliaires.				10
13,377	59,187	362,085	122,091	3,385,105	1,652,827	9,254,190	25,546,764	44,143,808	18,049,639	Total	.....	.....	11	
<u>CANADA</u>														
52	105	1	1	4	16	45	69	264	190	\$	- \$	9,999	.....	
29	78	5	-	20	39	110	195	488	274	10,000-	24,999	.....	12	
30	101	19	6	85	107	299	636	1,196	558	25,000-	49,999	.....	13	
12	x	29	7	136	254	746	1,086	2,324	1,162	50,000-	99,999	.....	14	
8	x	60	24	334	281	895	2,244	3,839	1,586	100,000-	199,999	.....	15	
-	-	140	63	1,063	1,081	3,681	7,583	14,197	5,779	200,000-	499,999	.....	16	
-	-	229	56	1,275	1,610	5,542	11,682	20,896	9,164	500,000-	999,999	.....	17	
-	-	1,214	253	9,755	8,108	41,982	88,959	165,451	71,932	1,000,000-	.....	18		
...	...	102	22	947	124	947	13	-	- 13	Sièges sociaux, bureaux de vente et unités auxiliaires.				20
123	338	1,799	432	13,619	11,620	54,246	112,467	208,655	90,632	Total	.....	.....	21	
<u>TERRE-NEUVE</u>														
29	42	-	-	-	5	18	38	125	82	\$	- \$	9,999	.....	
17	56	-	1	1	18	43	121	274	153	10,000-	24,999	.....	22	
18	83	10	8	51	62	187	395	828	420	25,000-	49,999	.....	23	
12	39	10	4	53	68	204	785	1,273	454	50,000-	99,999	.....	24	
14	70	40	12	200	207	603	1,994	3,250	1,201	100,000-	199,999	.....	25	
-	-	91	27	491	344	1,126	5,170	7,189	1,885	200,000-	499,999	.....	26	
-	-	31	14	215	531	1,458	6,594	8,877	2,263	500,000-	999,999	.....	27	
-	-	202	52	1,308	1,018	4,031	26,470	37,541	10,479	1,000,000-	.....	28		
90	291	384	118	2,319	2,253	7,671	41,565	59,357	16,935	Total	.....	.....	29	
<u>ÎLE-OU-PRINCE-EDOUARD</u>														
29	42	-	-	-	5	18	38	125	82	\$	- \$	9,999	.....	
17	56	-	1	1	18	43	121	274	153	10,000-	24,999	.....	30	
18	83	10	8	51	62	187	395	828	420	25,000-	49,999	.....	31	
12	39	10	4	53	68	204	785	1,273	454	50,000-	99,999	.....	32	
14	70	40	12	200	207	603	1,994	3,250	1,201	100,000-	199,999	.....	33	
-	-	91	27	491	344	1,126	5,170	7,189	1,885	200,000-	499,999	.....	34	
-	-	31	14	215	531	1,458	6,594	8,877	2,263	500,000-	999,999	.....	35	
-	-	202	52	1,308	1,018	4,031	26,470	37,541	10,479	1,000,000-	.....	36		
90	291	384	118	2,319	2,253	7,671	41,565	59,357	16,935	Total	.....	.....	37	
<u>NOUVELLE-ÉCOSSE</u>														
107	179	2	1	9	38	101	232	645	398	\$	- \$	9,999	.....	
116	368	25	20	101	252	621	940	2,433	1,445	10,000-	24,999	.....	38	
108	365	61	31	296	614	1,714	2,347	5,594	3,037	25,000-	49,999	.....	39	
57	267	97	71	577	755	2,262	3,348	7,613	3,891	50,000-	99,999	.....	40	
22	x	232	97	1,460	1,578	5,117	8,812	17,505	8,460	100,000-	199,999	.....	41	
2	x	684	206	4,028	3,864	12,825	28,061	50,718	22,053	200,000-	499,999	.....	42	
-	-	547	136	3,453	2,739	10,333	33,439	54,927	20,666	500,000-	999,999	.....	43	
-	-	1,713	413	11,403	9,888	38,583	130,365	207,107	73,641	1,000,000-	4,999,999	.....	44	
-	-	2,170	515	17,363	12,756	66,145	207,586	332,133	118,225	5,000,000-	.....	45		
...	...	432	109	4,028	541	4,028	224	218	- 3	Sièges sociaux, bureaux de vente et unités auxiliaires.				46
412	1,307	5,963	1,599	42,718	33,025	141,729	415,553	678,895	251,812	Total	.....	.....	47	
<u>NOUVEAU-BRUNSWICK</u>														
80	131	4	1	13	31	70	225	524	276	\$	- \$	9,999	.....	
267	18	14	78	142	348	789	1,746	930	10,000-	24,999	.....	48		
257	32	36	211	365	1,081	1,646	3,698	2,021	25,000-	49,999	.....	49		
31	x	87	45	483	600	1,889	3,156	6,527	3,382	50,000-	99,999	.....	50	
88	172	107	1,054	926	3,045	6,342	11,717	5,165	100,000-	199,999	.....	51		
x	498	152	3,111	2,568	9,182	27,472	43,525	16,926	200,000-	499,999	.....	52		
-	542	122	3,417	3,079	11,410	30,079	50,581	19,481	500,000-	999,999	.....	53		
x	1,365	418	9,130	7,624	30,182	103,156	166,329	57,895	1,000,000-	4,999,999	.....	54		
-	1,591	338	12,089	10,459	57,873	221,979	352,854	114,410	5,000,000-	.....	55			
...	733	243	6,326	976	6,326	1,396	2,338	953	Sièges sociaux, bureaux de vente et unités auxiliaires.				56	
288	933	5,042	1,476	35,911	26,770	121,406	396,241	639,838	221,440	Total	.....	.....	57	

TABLE 12. PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT,  
CANADA AND PROVINCES, 1967 - Continued

No.	Province and size group	Establishments Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE								
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and electricity Coût du combustible et de l'électricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture Valeur des expéditions de marchandises de propre fabrication	Value added - manufacturing activity Valeur ajoutée - activité manufacturière	
			Male Hommes	Female Femmes	Man-hours paid Heures-homme payées	Wages Salaires					
number - nombre			'000				\$'000				
<u>QUEBEC</u>											
53	\$ -\$ 9,999 .....	823	120	31	361	449	104	1,629	4,609	2,910	
54	10,000- 24,999 .....	1,267	955	244	2,420	3,404	400	8,501	21,409	12,628	
55	25,000- 49,999 .....	1,464	2,719	1,142	7,944	11,769	1,041	21,612	53,510	30,863	
56	50,000- 99,999 .....	1,270	4,408	2,939	15,125	23,849	1,650	38,985	92,997	52,789	
57	100,000- 199,999 .....	1,402	8,408	4,975	27,747	46,537	3,452	93,393	201,068	105,292	
58	200,000- 499,999 .....	1,835	20,803	12,722	70,705	120,827	8,479	304,876	596,134	284,327	
59	500,000- 999,999 .....	1,073	23,440	15,546	83,259	142,584	10,217	411,822	768,611	348,927	
60	1,000,000- 4,999,999 .....	1,241	70,912	38,061	234,003	437,727	37,804	1,432,740	2,609,072	1,157,497	
61	5,000,000- .....	397	138,451	26,532	355,260	909,624	159,683	3,621,685	6,619,019	2,860,663	
62	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	
63	Total .....	10,772	270,216	102,192	796,825	1,696,769	222,829	5,935,243	10,966,429	4,855,896	
<u>ONTARIO</u>											
64	\$ -\$ 9,999 .....	673	89	26	227	308	85	1,447	4,143	2,715	
65	10,000- 24,999 .....	1,457	949	203	2,298	3,656	474	9,684	24,918	15,070	
66	25,000- 49,999 .....	1,671	2,862	705	7,313	12,739	1,359	24,454	61,092	35,780	
67	50,000- 99,999 .....	1,390	4,770	1,306	12,604	24,756	1,918	40,955	101,521	59,428	
68	100,000- 199,999 .....	1,733	10,681	3,367	29,437	59,198	4,611	110,980	251,511	137,870	
69	200,000- 499,999 .....	2,199	24,782	10,338	74,014	151,198	11,603	344,027	713,384	363,187	
70	500,000- 999,999 .....	1,313	27,491	13,002	86,233	176,150	13,313	459,504	933,257	464,913	
71	1,000,000- 4,999,999 .....	1,931	107,128	52,195	336,492	721,898	59,229	2,229,070	4,289,034	2,028,424	
72	5,000,000- .....	709	268,847	42,365	662,097	1,880,777	259,883	7,762,112	13,880,836	5,925,249	
73	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	
74	Total .....	13,076	447,599	123,507	1,210,715	3,030,681	352,475	10,982,235	20,259,696	9,032,055	
<u>MANITOBA</u>											
75	\$ -\$ 9,999 .....	141	17	8	53	65	15	266	805	521	
76	10,000- 24,999 .....	196	151	35	381	570	79	1,285	3,361	1,984	
77	25,000- 49,999 .....	200	335	83	857	1,436	201	2,895	7,219	4,201	
78	50,000- 99,999 .....	166	566	229	1,628	3,004	253	4,921	12,362	6,967	
79	100,000- 199,999 .....	181	1,104	528	3,397	6,003	556	12,565	26,176	13,324	
80	200,000- 499,999 .....	215	2,210	1,702	8,076	14,002	1,044	34,903	67,416	31,960	
81	500,000- 999,999 .....	134	2,987	1,508	9,361	17,849	1,692	50,579	95,898	44,108	
82	1,000,000- 4,999,999 .....	174	8,851	3,918	26,595	54,301	5,558	207,175	371,980	161,067	
83	5,000,000- .....	37	9,397	1,315	23,268	57,736	12,034	323,528	494,512	160,791	
84	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	
85	Total .....	1,444	25,618	9,326	73,617	154,965	21,433	638,117	1,079,730	424,923	
<u>SASKATCHEWAN</u>											
86	\$ -\$ 9,999 .....	81	14	1	33	43	14	108	366	249	
87	10,000- 24,999 .....	115	112	14	255	380	57	676	1,992	1,265	
88	25,000- 49,999 .....	148	299	65	750	1,267	175	1,999	5,441	3,293	
89	50,000- 99,999 .....	102	369	89	955	1,750	189	2,813	7,388	4,401	
90	100,000- 199,999 .....	99	557	121	1,419	2,686	357	6,937	13,888	6,614	
91	200,000- 499,999 .....	101	1,152	103	2,648	5,397	889	19,568	34,236	14,060	
92	500,000- 999,999 .....	55	1,143	197	2,726	5,998	788	19,375	37,002	17,656	
93	1,000,000- 4,999,999 .....	61	2,705	455	6,665	15,809	2,649	78,838	141,460	59,843	
94	5,000,000- .....	17	2,648	178	6,163	18,161	5,011	175,173	237,808	58,676	
95	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	
96	Total .....	779	8,999	1,223	21,612	51,491	10,130	305,487	479,582	165,986	

TABLEAU 12. STATISTIQUES PRINCIPALES SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION PAR ÉTABLISSEMENT,  
CANADA ENTIER ET PROVINCES, 1967 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE																	
Working owners and partners  Propriétaires et associés actifs		Employees - Employés						Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity	Province et tranche de taille						
		Administrative, office and other non-manufacturing employees			Total employees - Total des employés												
		Employés de l'administration, du bureau et autres non engagés dans la fabrication															
Number - Nombre	With- drawals - Re- traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Traitements et salaire	Coût total des matières, des fournitures et des marchan- dises desti- nées à être revendues	Valeur totale des expédi- tions et autres recettes	Valeur ajoutée - activité totale					N°			
\$'000	number - nombre	\$'000					\$'000			\$	- \$	\$					
771	1,520	40	12	100	203	549	1,785	4,854	2,999	\$	- \$	9,999		52			
1,175	4,102	264	86	927	1,549	4,331	9,835	23,186	13,079	10,000-	24,999			54			
1,206	5,290	726	270	3,421	4,857	15,190	25,081	58,094	31,984	25,000-	49,999			55			
712	3,839	1,400	627	8,351	9,374	32,200	44,361	100,276	54,724	50,000-	99,999			56			
456	2,885	2,932	1,095	20,011	17,410	66,548	110,561	223,064	110,028	100,000-	199,999			57			
240	1,708	7,055	2,561	55,812	43,141	176,639	353,636	656,720	297,545	200,000-	499,999			58			
47	377	7,065	2,766	63,072	48,817	205,656	473,281	844,224	363,300	500,000-	999,999			59			
15	219	23,060	8,067	206,897	140,100	644,624	1,650,671	2,871,993	1,202,833	1,000,000-	4,999,999			60			
-	-	51,408	13,513	458,331	229,904	1,367,956	4,250,407	7,342,668	2,952,649	5,000,000-				61			
...	...	21,966	7,367	225,827	29,333	225,827	232,494	294,687	59,103	Sièges sociaux, bureaux de vente et unités auxiliaires.				62			
4,622	19,940	115,916	36,364	1,042,751	524,688	2,739,520	7,152,112	12,419,765	5,088,243	Total	.....			63			
<u>QUÉBEC</u>																	
771	1,520	40	12	100	203	549	1,785	4,854	2,999	\$	- \$	9,999		52			
1,175	4,102	264	86	927	1,549	4,331	9,835	23,186	13,079	10,000-	24,999			54			
1,206	5,290	726	270	3,421	4,857	15,190	25,081	58,094	31,984	25,000-	49,999			55			
712	3,839	1,400	627	8,351	9,374	32,200	44,361	100,276	54,724	50,000-	99,999			56			
456	2,885	2,932	1,095	20,011	17,410	66,548	110,561	223,064	110,028	100,000-	199,999			57			
240	1,708	7,055	2,561	55,812	43,141	176,639	353,636	656,720	297,545	200,000-	499,999			58			
47	377	7,065	2,766	63,072	48,817	205,656	473,281	844,224	363,300	500,000-	999,999			59			
15	219	23,060	8,067	206,897	140,100	644,624	1,650,671	2,871,993	1,202,833	1,000,000-	4,999,999			60			
-	-	51,408	13,513	458,331	229,904	1,367,956	4,250,407	7,342,668	2,952,649	5,000,000-				61			
...	...	21,966	7,367	225,827	29,333	225,827	232,494	294,687	59,103	Sièges sociaux, bureaux de vente et unités auxiliaires.				62			
4,622	19,940	115,916	36,364	1,042,751	524,688	2,739,520	7,152,112	12,419,765	5,088,243	Total	.....			63			
<u>ONTARIO</u>																	
771	1,454	34	19	117	168	425	1,731	4,542	2,832	\$	- \$	9,999		64			
1,175	5,409	222	186	1,314	1,560	4,970	11,595	27,924	16,123	10,000-	24,999			65			
1,206	7,074	677	608	4,601	4,852	17,340	29,539	68,227	37,777	25,000-	49,999			66			
712	4,691	1,492	970	11,265	8,538	36,021	49,764	113,182	62,500	50,000-	99,999			67			
456	3,178	3,344	1,826	28,486	19,218	87,684	140,032	290,366	147,239	100,000-	199,999			68			
240	1,598	8,196	4,010	78,447	47,326	229,644	419,788	811,324	386,259	200,000-	499,999			69			
47	400	9,288	4,109	92,546	53,890	268,697	562,903	1,058,694	488,771	500,000-	999,999			70			
-	752	41,805	17,310	406,838	218,438	1,128,736	2,627,333	4,795,018	2,142,180	1,000,000-	4,999,999			71			
-	-	91,697	27,423	893,835	430,332	2,774,612	9,082,558	15,606,916	6,354,617	5,000,000-				72			
...	...	24,499	9,406	274,054	33,905	274,054	419,386	511,740	94,657	Sièges sociaux, bureaux de vente et unités auxiliaires.				73			
5,031	24,557	181,254	65,867	1,791,502	818,227	4,822,183	13,344,630	23,287,934	9,732,956	Total	.....			74			
<u>MANITOBA</u>																	
141	277	9	3	27	37	92	281	828	529	\$	- \$	9,999		75			
181	643	37	42	199	265	769	1,706	3,957	2,159	10,000-	24,999			76			
161	715	102	96	671	616	2,107	3,419	8,001	4,460	25,000-	49,999			77			
83	473	184	150	1,414	1,129	4,418	5,326	12,856	7,053	50,000-	99,999			78			
27	128	362	178	2,933	2,172	8,935	14,980	29,449	14,192	100,000-	199,999			79			
18	150	741	345	5,983	4,998	19,985	41,581	75,891	33,723	200,000-	499,999			80			
-	-	1,093	472	9,272	6,060	27,122	64,537	114,513	48,252	500,000-	999,999			81			
-	-	3,379	1,093	28,395	17,241	82,696	237,193	405,689	164,711	1,000,000-	4,999,999			82			
-	-	3,427	893	26,104	15,032	83,840	346,724	521,818	165,159	5,000,000-				83			
...	...	1,395	380	11,349	1,775	11,349	3,212	3,937	745	Sièges sociaux, bureaux de vente et unités auxiliaires.				84			
611	2,386	10,729	3,652	86,346	49,325	241,311	718,959	1,176,941	440,984	Total	.....			85			
<u>SASKATCHEWAN</u>																	
78	131	6	-	13	21	56	121	382	253	\$	- \$	9,999		86			
91	356	27	24	136	177	516	781	2,161	1,328	10,000-	24,999			87			
114	493	78	68	496	510	1,763	2,392	6,031	3,490	25,000-	49,999			88			
13	190	116	88	858	662	2,608	3,151	7,824	4,504	50,000-	99,999			89			
-	-	94	218	1,311	1,620	1,027	4,307	9,233	17,173	7,600	100,000-	199,999		90			
-	-	52	483	143	3,532	1,881	8,929	23,921	39,668	15,116	200,000-	499,999		91			
-	-	546	143	4,110	2,029	10,108	26,929	46,553	19,762	500,000-	999,999			92			
-	-	1,375	404	10,235	4,939	26,044	90,030	154,798	61,944	1,000,000-	4,999,999			93			
-	-	768	168	6,678	3,762	24,839	184,979	249,277	60,276	5,000,000-				94			
...	...	484	119	4,387	603	4,387	1,315	1,488	232	Sièges sociaux, bureaux de vente et unités auxiliaires.				95			
343	1,315	4,101	1,288	32,066	15,611	83,558	342,852	525,355	174,505	Total	.....			96			

TABLE 12. PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT,  
CANADA AND PROVINCES, 1967 - Concluded

No.	Province and size group	Establishments — Établissements	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE											
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and electricity — Coût du combustible et de l'électricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchandises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufacturière				
			Male — Hommes	Female — Femmes	Mon- hours paid — Heures- homme payées	Wages — Salaires								
			number — nombre		'000		\$'000							
<b>ALBERTA</b>														
97	\$ - \$ 9,999 .....	114	21	4	59	81	18	224	650	458				
98	10,000- 24,999 .....	246	167	24	383	644	81	1,601	4,284	2,633				
99	25,000- 49,999 .....	301	572	113	1,408	2,514	286	4,235	11,145	6,786				
100	50,000- 99,999 .....	256	951	188	2,367	4,755	451	7,894	18,933	10,700				
101	100,000- 199,999 .....	236	1,399	262	3,483	7,181	733	15,661	34,048	17,650				
102	200,000- 499,999 .....	282	3,181	622	7,969	16,719	1,625	44,800	87,642	41,571				
103	500,000- 999,999 .....	136	3,001	520	7,526	16,165	1,515	51,214	97,160	45,157				
104	1,000,000- 4,999,999 .....	168	8,603	1,489	21,082	49,741	5,981	205,524	361,878	152,806				
105	5,000,000- .....	64	10,796	1,976	27,479	74,049	14,015	633,716	939,245	296,459				
106	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...				
107	Total .....	1,803	28,691	5,198	71,755	171,848	24,706	964,870	1,554,985	574,219				
<b>BRITISH COLUMBIA, YUKON AND NORTHWEST TERRITORIES</b>														
108	\$ - \$ 9,999 .....	267	50	7	117	192	43	528	1,627	1,071				
109	10,000- 24,999 .....	530	355	60	827	1,510	192	3,400	9,143	5,764				
110	25,000- 49,999 .....	532	937	181	2,253	4,591	495	7,454	19,521	11,816				
111	50,000- 99,999 .....	452	1,624	318	3,956	8,723	812	12,224	32,476	19,673				
112	100,000- 199,999 .....	418	2,744	519	6,689	15,771	1,317	25,111	59,846	33,919				
113	200,000- 499,999 .....	467	5,840	1,086	14,082	35,013	2,640	70,201	149,725	77,578				
114	500,000- 999,999 .....	249	5,684	1,189	13,910	36,212	2,866	92,640	181,793	85,593				
115	1,000,000- 4,999,999 .....	362	21,200	3,282	49,295	136,895	16,509	451,240	814,486	344,795				
116	5,000,000- .....	128	41,360	2,791	90,898	293,940	54,936	1,053,967	1,925,016	819,310				
117	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...				
118	Total .....	3,405	79,794	9,433	182,028	532,845	79,809	1,716,766	3,193,633	1,399,512				

TABLEAU 12. STATISTIQUES PRINCIPALES SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION PAR ÉTABLISSEMENT,  
CANADA ENTIER ET PROVINCES, 1967 - fin

TABLE 13. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, 1967

No.	Industry group and shipments per establishment	Establishments — Établissements	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE								
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	\$'000	Value added — activity — Valeur ajoutée — activité manufac- turière	
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires					
			number — nombre		000						
1	WOOD INDUSTRIES										
2	\$ — \$ 9,999	761	173	—	484	607	137	1,127	3,423	2,201	
3	10,000 — 24,999	565	717	1	1,523	2,068	276	3,668	9,405	5,439	
4	25,000 — 199,999	1,332	8,379	162	18,229	30,820	3,273	46,141	107,341	58,961	
5	200,000 — 499,999	477	9,411	347	21,234	37,810	3,707	77,157	151,545	72,720	
6	500,000 — 4,999,999	609	37,116	2,222	85,337	181,059	17,600	476,015	867,284	377,802	
7	5,000,000 —	49	18,268	632	38,573	112,211	6,314	308,584	536,641	216,160	
8	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—	
9	TOTAL	3,793	74,064	3,364	165,380	364,575	31,307	912,692	1,675,642	733,283	
10	FURNITURE AND FIXTURE INDUSTRIES										
11	\$ — \$ 9,999	319	19	1	39	50	8	803	2,005	1,197	
12	10,000 — 49,999	952	1,279	140	2,894	4,644	299	9,792	23,775	13,868	
13	50,000 — 99,999	251	1,142	171	2,683	5,104	277	7,486	18,121	10,477	
14	100,000 — 199,999	190	1,669	186	3,846	7,396	356	12,249	27,675	15,230	
15	200,000 — 499,999	263	4,553	759	11,234	20,782	925	39,010	82,433	43,261	
16	500,000 — 999,999	149	5,180	965	13,209	25,183	918	52,889	107,781	54,442	
17	1,000,000 — 4,999,999	162	14,304	2,121	35,433	68,667	2,682	150,144	310,116	158,201	
18	5,000,000 —	10	2,740	607	6,933	15,506	602	30,191	68,291	38,109	
19	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—	
20	TOTAL	2,706	30,886	4,950	76,272	147,331	6,067	302,565	640,196	334,784	
21	PRIMARY METAL INDUSTRIES										
22	\$ — \$ 9,999	6	2	—	4	5	1	19	41	22	
23	10,000 — 24,999	21	25	—	48	71	10	144	355	207	
24	25,000 — 199,999	85	588	14	1,230	2,442	164	2,884	7,306	4,292	
25	200,000 — 499,999	73	1,442	45	3,191	6,793	530	10,490	23,992	13,003	
26	500,000 — 999,999	47	1,912	121	4,408	9,432	760	14,117	34,672	20,212	
27	1,000,000 —	183	81,685	950	174,184	523,177	130,490	1,517,030	2,986,171	1,345,873	
28	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—	
29	TOTAL	415	86,654	1,130	183,065	541,970	131,955	1,544,684	3,052,537	1,383,609	
30	METAL FABRICATING INDUSTRIES										
31	\$ — \$ 9,999	197	45	—	89	123	39	395	1,346	928	
32	10,000 — 24,999	406	358	7	729	1,231	174	2,282	6,917	4,491	
33	25,000 — 49,999	578	1,366	31	2,855	5,574	466	6,997	21,415	14,043	
34	50,000 — 99,999	519	2,438	78	5,201	11,690	715	12,932	38,509	25,085	
35	100,000 — 199,999	612	4,973	229	10,969	25,022	1,496	31,952	87,354	54,114	
36	200,000 — 499,999	714	11,286	905	26,092	61,249	3,284	91,743	229,343	135,532	
37	500,000 — 999,999	391	11,418	1,237	27,420	64,745	3,355	121,612	277,016	153,382	
38	1,000,000 — 4,999,999	427	30,569	3,742	73,394	178,424	10,071	445,951	904,527	454,292	
39	5,000,000 —	112	32,556	1,878	73,506	211,621	11,113	596,965	1,165,639	562,683	
40	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—	
41	TOTAL	3,956	95,009	8,107	220,255	559,680	30,712	1,310,830	2,732,066	1,404,551	
42	MACHINERY INDUSTRIES										
43	\$ — \$ 9,999	9	5	—	7	13	2	21	56	48	
44	10,000 — 49,999	78	139	1	283	556	42	923	2,327	1,472	
45	50,000 — 199,999	147	949	32	2,046	4,335	240	8,441	17,973	9,906	
46	200,000 — 999,999	274	4,743	191	10,556	25,568	1,399	62,871	130,480	67,601	
47	1,000,000 — 4,999,999	182	13,446	545	30,134	76,022	3,263	207,860	418,255	209,542	
48	5,000,000 —	62	26,358	1,097	59,640	166,726	6,286	499,144	947,784	448,410	
49	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—	
50	TOTAL	752	45,640	1,866	102,665	273,220	11,232	779,260	1,516,875	736,978	

TABLEAU 13. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION PAR ÉTABLISSEMENT, 1967

TOTAL ACTIVITY — ACTIVITÉ TOTALE														Groupe d'industries et expédition par établissement		
Working owners and partners		Employees — Employés						Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added — total activity						
		Administrative, office and other non-manufacturing employees			Total employees — Total des employés											
Number	With-drawals	Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number	Salaries and wages — Traitements et salaires	Ceût total des matières, des fournitures et des marchandises destinées à être revendues	Valeur totale des expéditions et autres revenus	Valeur ajoutée — activité totale							
		Male — Hommes	Female — Femmes	Salaries — Traitements												
Nombre	— Retraits	\$'000	number — nombre	\$'000			\$'000								N°	
<b>INDUSTRIE DU BOIS</b>														1		
765	1,004	17	—	38	190	645	1,288	3,656	2,274	\$ — \$	9,999			2		
570	1,493	56	8	172	782	2,240	4,093	10,061	5,670	10,000 —	24,999			3		
840	3,322	924	272	5,563	9,737	36,383	53,705	117,278	61,380	25,000 —	199,999			4		
37	X	1,343	343	9,778	11,444	47,588	88,281	165,261	75,697	200,000 —	499,999			5		
12	X	4,793	1,137	41,915	45,268	222,974	517,638	916,651	386,117	500,000 —	4,999,999			6		
—	—	2,150	411	20,582	21,461	132,793	336,522	568,181	219,934	5,000,000 —				7		
—	—	628	363	8,569	991	8,569	2,949	2,824	117-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.				8		
2,224	6,277	9,911	2,534	86,617	89,873	451,192	1,004,475	1,783,911	750,956	TOTAL				9		
<b>INDUSTRIE DU MEUBLE ET D'AMEUBLEMENT</b>														10		
318	719	5	—	10	25	60	824	2,035	1,205	\$ — \$	9,999			11		
977	4,039	134	40	624	1,593	5,268	10,348	24,521	14,059	10,000 —	49,999			12		
161	882	218	74	1,366	1,605	6,470	8,335	19,223	10,730	50,000 —	99,999			13		
58	381	293	142	2,222	2,290	9,618	13,620	29,635	15,837	100,000 —	199,999			14		
24	189	868	320	7,150	6,500	27,931	41,592	85,654	43,987	200,000 —	499,999			15		
5	48	820	409	8,950	7,374	34,133	57,712	113,920	55,967	500,000 —	999,999			16		
4	93	2,438	1,125	25,562	19,988	94,228	163,969	325,158	159,569	1,000,000 —	4,999,999			17		
—	—	710	323	7,381	4,380	22,887	33,376	71,913	38,575	5,000,000 —				18		
—	—	117	23	1,237	140	1,237	48	—	48-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.				19		
1,547	6,350	9,603	2,456	54,502	43,895	201,833	329,825	672,058	339,881	TOTAL				20		
<b>INDUSTRIE METALLIQUE PRIMAIRE</b>														21		
3	X	3	—	5	4	10	19	41	22	\$ — \$	9,999			22		
21	69	4	1	15	30	86	144	359	211	10,000 —	24,999			23		
30	148	98	30	705	730	3,197	3,178	7,695	4,389	25,000 —	199,999			24		
1	X	231	74	2,169	1,792	8,962	11,649	25,440	13,301	200,000 —	499,999			25		
—	—	248	98	2,336	2,379	11,768	16,789	37,541	20,415	500,000 —	999,999			26		
—	—	18,779	3,276	176,002	104,690	699,179	1,872,775	3,371,151	1,371,439	1,000,000 —				27		
—	—	2,215	1,105	31,478	3,320	31,478	16,376	15,316	1,049-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.				28		
55	227	21,577	4,584	212,711	112,945	754,681	1,920,929	3,457,543	1,408,728	TOTAL				29		
<b>INDUSTRIE DES PRODUITS METALLIQUES</b>														30		
178	522	7	—	18	52	141	466	1,437	949	\$ — \$	9,999			31		
344	1,485	75	15	359	455	1,591	2,891	7,800	4,767	10,000 —	24,999			32		
427	2,255	273	86	1,504	1,756	7,078	7,896	22,655	14,384	25,000 —	49,999			33		
193	1,366	532	211	3,794	3,259	15,484	15,759	42,317	26,098	50,000 —	99,999			34		
107	840	1,153	436	9,614	6,791	34,636	38,670	96,188	56,375	100,000 —	199,999			35		
27	273	2,549	972	24,770	15,712	86,019	109,410	253,212	141,696	200,000 —	499,999			36		
5	103	2,688	924	27,947	16,267	92,692	147,314	307,972	158,429	500,000 —	999,999			37		
7	92	8,990	2,920	83,993	46,221	262,417	537,043	1,015,566	475,280	1,000,000 —	4,999,999			38		
—	—	9,894	2,700	90,930	47,028	302,551	667,375	1,262,540	586,964	5,000,000 —				39		
—	—	1,309	382	15,030	1,691	15,030	978	—	978-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.				40		
1,268	6,936	27,470	8,646	257,958	139,232	817,639	1,527,802	3,009,686	1,463,965	TOTAL				41		
<b>INDUSTRIE DE LA MACHINERIE</b>														42		
5	X	3	2	15	10	28	23	60	50	\$ — \$	9,999			43		
40	168	56	16	340	212	896	1,289	2,985	1,764	10,000 —	49,999			44		
18	113	284	117	2,266	1,382	6,602	10,632	21,545	11,199	50,000 —	199,999			45		
7	X	1,745	613	16,620	7,292	42,188	85,247	160,283	75,582	200,000 —	999,999			46		
5	145	5,757	1,789	51,345	21,537	127,367	270,107	508,741	238,340	1,000,000 —	4,999,999			47		
—	—	10,050	2,823	92,728	40,328	259,454	617,652	1,238,895	624,529	5,000,000 —				48		
—	—	7,037	1,373	68,560	8,410	68,560	12,516	27,439	16,446	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.				49		
75	515	24,932	6,733	231,875	79,171	505,095	997,465	1,959,946	967,909	TOTAL				50		

TABLE 13. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, 1967 — Continued

No.	Industry group and shipments per establishment Établissements	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE									
		Production and related workers Travailleurs de la production et annexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière		
		Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires						
		number — nombre		'000		\$'000					
<b>1 TRANSPORTATION EQUIPMENT INDUSTRIES</b>											
2	\$ — \$ 9,999	37	17	—	29	39	6	81	258	182	
3	10,000 — 24,999	114	129	—	249	426	42	792	1,999	1,358	
4	25,000 — 49,999	87	191	5	404	700	48	1,325	3,142	1,895	
5	50,000 — 99,999	74	358	14	771	1,435	77	2,340	5,329	2,950	
6	100,000 — 199,999	98	808	57	1,784	3,793	184	6,398	14,186	8,065	
7	200,000 — 499,999	129	2,186	150	4,857	10,617	487	19,669	41,652	21,495	
8	500,000 — 999,999	74	2,314	435	5,753	12,509	559	26,142	53,434	27,605	
2	1,000,000 —	239	97,122	5,654	221,592	636,903	31,306	2,818,955	4,600,876	1,769,284	
3	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—	
4	<b>TOTAL</b>	<b>852</b>	<b>103,125</b>	<b>6,315</b>	<b>235,338</b>	<b>666,422</b>	<b>32,709</b>	<b>2,875,703</b>	<b>4,720,876</b>	<b>1,832,835</b>	
<b>5 ELECTRICAL PRODUCTS INDUSTRIES</b>											
6	\$ — \$ 9,999	12	3	—	6	10	2	26	77	52	
7	10,000 — 49,999	50	73	9	166	296	24	625	1,481	901	
8	50,000 — 99,999	40	125	60	379	670	45	1,306	2,916	1,651	
9	100,000 — 499,999	175	1,258	1,239	5,170	8,810	466	22,807	46,153	23,294	
10	500,000 — 999,999	90	1,489	1,490	6,188	11,170	529	32,987	65,053	31,887	
11	1,000,000 — 4,999,999	195	11,077	8,636	40,963	80,985	4,022	240,304	461,754	221,808	
12	5,000,000 —	105	37,344	15,506	110,074	275,476	12,301	888,236	1,735,085	827,219	
13	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—	
14	<b>TOTAL</b>	<b>667</b>	<b>51,369</b>	<b>26,940</b>	<b>162,947</b>	<b>377,416</b>	<b>17,389</b>	<b>1,186,291</b>	<b>2,312,519</b>	<b>1,106,808</b>	
<b>15 NON-METALLIC MINERAL PRODUCTS INDUSTRIES</b>											
16	\$ — \$ 9,999	64	16	1	34	43	8	133	390	256	
17	10,000 — 24,999	101	111	6	231	353	50	619	1,785	1,137	
18	25,000 — 49,999	135	334	7	675	1,132	164	1,823	4,990	2,907	
19	50,000 — 99,999	149	640	39	1,406	2,557	404	4,245	10,710	6,372	
20	100,000 — 499,999	472	5,275	304	12,373	24,766	5,727	51,567	119,182	62,568	
21	500,000 — 4,999,999	321	15,730	676	36,985	90,245	27,586	210,058	504,983	270,329	
22	5,000,000 —	49	12,705	1,623	32,737	88,108	30,930	144,811	440,173	271,738	
23	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—	
24	<b>TOTAL</b>	<b>1,291</b>	<b>34,811</b>	<b>2,656</b>	<b>84,440</b>	<b>207,204</b>	<b>64,868</b>	<b>413,257</b>	<b>1,082,213</b>	<b>615,308</b>	
<b>25 FOOD AND BEVERAGE INDUSTRIES</b>											
25	\$ — \$ 9,999	203	26	12	72	88	55	552	1,246	708	
27	10,000 — 24,999	737	284	115	808	1,085	487	6,305	12,986	6,351	
28	25,000 — 49,999	1,000	1,030	295	2,790	4,074	1,289	18,494	36,604	17,101	
29	50,000 — 199,999	1,748	5,426	1,752	15,281	23,766	5,627	113,900	193,413	75,222	
30	200,000 — 499,999	1,214	8,227	2,846	23,688	38,512	8,800	260,550	392,734	126,474	
31	500,000 — 999,999	660	9,160	3,274	26,942	44,948	9,639	308,075	472,124	156,484	
32	1,000,000 — 4,999,999	850	30,364	12,689	91,863	168,839	28,409	1,230,960	1,877,700	622,881	
33	5,000,000 —	325	49,080	17,592	141,802	344,572	40,883	2,911,563	4,442,462	1,511,612	
34	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—	
35	<b>TOTAL</b>	<b>6,737</b>	<b>103,597</b>	<b>38,575</b>	<b>303,247</b>	<b>625,884</b>	<b>95,189</b>	<b>4,850,398</b>	<b>7,429,270</b>	<b>2,516,832</b>	
<b>36 TOBACCO PRODUCTS INDUSTRIES</b>											
37	\$ — \$ 9,999	—	—	—	—	—	—	—	—	—	
38	10,000 — 4,999,999	15	218	188	860	1,605	146	6,589	12,995	5,875	
39	5,000,000 —	19	3,625	3,842	14,845	38,416	1,519	316,354	480,264	176,493	
40	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—	
41	<b>TOTAL</b>	<b>34</b>	<b>3,843</b>	<b>4,030</b>	<b>15,704</b>	<b>40,021</b>	<b>1,665</b>	<b>322,943</b>	<b>493,260</b>	<b>182,369</b>	
<b>42 RUBBER INDUSTRIES</b>											
43	\$ — \$ 24,999	9	9	3	25	42	2	54	146	142	
44	25,000 — 49,999	7	14	6	44	75	9	81	263	174	
45	50,000 — 99,999	6	18	5	46	95	8	196	428	274	
46	100,000 — 199,999	7	43	—	89	206	16	468	1,085	605	
47	200,000 — 499,999	16	209	101	646	1,263	129	2,063	5,107	3,020	
48	500,000 — 999,999	10	218	74	637	1,348	118	2,911	6,822	3,840	
49	1,000,000 — 4,999,999	22	1,545	604	4,595	9,433	894	24,110	50,222	26,169	
50	5,000,000 —	30	12,473	3,068	33,648	85,182	6,763	240,604	520,283	272,729	
51	HEAD OFFICES, SALES OFFICES, ETC.	—	—	—	—	—	—	—	—	—	
52	<b>TOTAL</b>	<b>107</b>	<b>14,529</b>	<b>3,861</b>	<b>39,732</b>	<b>97,644</b>	<b>7,938</b>	<b>270,487</b>	<b>584,357</b>	<b>306,962</b>	

TABLEAU 13. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION PAR ÉTABLISSEMENT, 1967 - suite

TOTAL ACTIVITY — ACTIVITÉ TOTALE													Groupe d'industries et expédition par établissement	
Working owners and partners		Employees — Employés					Total cost of materials, supplies and goods for re-sale		Total value of shipments and other revenue		Value added — total activity			
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees			Total employees		—		—		—			
Number		Employes de l'administration, du bureau et autres non engagés dans la fabrication			Total des employés		Ceût total des matières, des fournitures et des marchandises destinées à être revendues		Valeur totale des expéditions et autres revenus		Valeur ajoutée — activité totale			
With-drawals		Male			Number		Salaries and wages		—		—			
Nombre		Hommes Femmes Salaires Traitements			Nombre		Traitements et salaires		—		—			
\$'000		number			\$'000		\$'000		\$'000		\$'000			
29	69	4	2	18	23	37	93	274	186	\$	-\$	9,999	2	
104	368	33	11	160	173	506	984	2,303	1,468	10,000	-\$	24,999	3	
78	334	29	12	148	237	848	1,476	3,355	1,965	20,000	-\$	49,999	4	
39	214	60	22	429	454	1,864	2,788	6,083	3,260	50,000	-\$	99,999	5	
21	123	156	68	1,292	1,289	5,085	7,425	15,368	8,274	100,000	-\$	199,999	6	
3	23	427	144	3,680	2,907	14,298	22,387	45,793	22,727	200,000	-\$	499,999	7	
-	-	445	164	4,334	3,358	16,843	31,630	60,661	29,301	300,000	-\$	999,999	8	
4	60	29,112	6,791	275,544	138,679	912,447	3,557,409	5,463,465	1,914,092	1,000,000	-\$	2		
-	-	2,637	658	27,305	3,295	27,305	232,188	303,771	70,630	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	3			
278	1,191	32,903	T,872	312,910	150,215	979,333	3,856,580	5,901,074	2,051,904	TOTAL	4			
INDUSTRIE DU MATERIEL DE TRANSPORT													1	
9	26	-	1	3	4	12	34	88	54	\$	-\$	9,999	6	
14	61	43	13	244	138	539	767	1,652	935	10,000	-\$	49,999	7	
5	24	54	23	406	262	1,076	1,747	3,521	1,820	50,000	-\$	99,999	8	
14	104	649	316	6,127	3,462	14,937	29,203	54,540	25,689	100,000	-\$	499,999	9	
-	-	629	321	6,417	3,929	17,587	41,686	76,133	34,131	500,000	-\$	999,999	10	
4	70	4,989	2,058	47,761	26,760	128,745	287,023	519,732	233,520	1,000,000	-\$	4,999,999	11	
-	-	20,328	5,698	183,345	78,876	458,821	1,067,865	1,964,090	875,143	5,000,000	-\$	12		
-	-	11,027	3,103	96,867	14,130	96,867	113,711	164,188	46,584	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	13			
46	284	37,719	11,533	341,168	127,561	718,584	1,542,026	2,783,943	1,217,877	TOTAL	14			
IND. DES APPAREILS & DU MATERIEL ELECT.													5	
9	26	-	1	3	4	12	34	88	54	\$	-\$	9,999	6	
14	61	43	13	244	138	539	767	1,652	935	10,000	-\$	49,999	7	
5	24	54	23	406	262	1,076	1,747	3,521	1,820	50,000	-\$	99,999	8	
14	104	649	316	6,127	3,462	14,937	29,203	54,540	25,689	100,000	-\$	499,999	9	
-	-	629	321	6,417	3,929	17,587	41,686	76,133	34,131	500,000	-\$	999,999	10	
4	70	4,989	2,058	47,761	26,760	128,745	287,023	519,732	233,520	1,000,000	-\$	4,999,999	11	
-	-	20,328	5,698	183,345	78,876	458,821	1,067,865	1,964,090	875,143	5,000,000	-\$	12		
-	-	11,027	3,103	96,867	14,130	96,867	113,711	164,188	46,584	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	13			
46	284	37,719	11,533	341,168	127,561	718,584	1,542,026	2,783,943	1,217,877	TOTAL	14			
IND. DES PRODUITS MINERAUX NON METALLIQUES													25	
58	134	8	-	21	25	65	140	424	284	\$	-\$	9,999	16	
92	304	22	4	80	143	433	677	1,872	1,174	10,000	-\$	24,999	17	
73	368	71	20	344	432	1,476	1,977	5,253	3,018	25,000	-\$	49,999	18	
54	311	151	49	954	879	3,510	4,894	11,640	6,633	50,000	-\$	99,999	19	
28	212	1,158	324	9,280	7,061	34,046	59,028	130,286	66,245	100,000	-\$	499,999	20	
-	-	4,087	945	33,855	21,438	124,100	242,189	547,118	280,572	500,000	-\$	4,999,999	21	
-	-	2,995	754	25,602	18,077	113,709	169,028	468,917	275,964	5,000,000	-\$	22		
-	-	2,305	916	24,141	3,221	24,141	39,852	46,591	6,611	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	23			
305	1,334	10,797	3,012	94,278	51,276	301,482	517,784	1,212,102	640,501	TOTAL	24			
INDUSTRIE DES ALIMENTS ET BOISSONS													25	
193	356	16	18	63	72	151	757	1,527	783	\$	-\$	9,999	26	
716	2,248	220	304	1,221	923	2,306	8,416	15,702	6,956	10,000	-\$	24,999	27	
962	3,816	581	790	3,650	2,696	7,724	23,898	43,574	18,582	25,000	-\$	49,999	28	
1,040	5,039	3,330	1,813	19,100	12,321	42,866	149,078	235,308	82,087	50,000	-\$	199,999	29	
257	1,642	5,552	1,665	34,193	18,290	72,705	332,874	477,407	139,033	200,000	-\$	499,999	30	
48	325	6,159	1,388	40,286	19,981	85,234	385,827	563,159	170,475	500,000	-\$	999,999	31	
18	196	19,020	4,323	136,250	66,402	305,089	1,447,205	2,130,100	661,182	1,000,000	-\$	4,999,999	32	
-	-	25,909	6,012	207,175	98,593	551,747	3,213,537	4,788,855	1,557,417	5,000,000	-\$	33		
-	-	7,226	2,244	72,556	9,470	72,556	116,246	124,622	7,959	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	34			
3,234	13,621	68,019	18,557	514,493	228,748	1,140,377	5,677,838	8,383,065	2,664,474	TOTAL	35			
INDUSTRIE DU TABAC													36	
3	X	93	29	742	528	2,347	6,794	13,391	5,904	\$	-\$	9,999	37	
-	-	868	377	9,470	8,712	47,886	317,024	480,974	176,526	5,000,000	-\$	4,999,999	38	
-	-	965	350	9,546	1,315	9,546	1,811	3,163	1,555	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	39			
3	X	1,926	756	19,758	10,555	59,779	325,629	497,527	183,986	TOTAL	40		41	
INDUSTRIE DU CAOUTCHOUC													42	
5	15	4	1	24	17	65	68	170	152	\$	-\$	24,999	43	
X	6	2	36	28	111	98	288	183	25,000	-\$	49,999	44		
-	4	4	40	31	136	253	488	280	50,000	-\$	99,999	45		
-	14	5	113	62	319	513	1,148	623	100,000	-\$	199,999	46		
-	77	32	859	419	2,123	3,238	6,812	3,559	200,000	-\$	499,999	47		
-	61	27	632	380	1,980	4,261	8,254	4,120	500,000	-\$	999,999	48		
-	569	217	5,694	3,035	15,127	34,658	64,806	30,192	1,000,000	-\$	4,999,999	49		
-	1,517	1,000	31,335	20,058	116,517	281,453	568,930	282,465	5,000,000	-\$	50			
-	1,236	640	19,576	2,876	19,576	17,308	16,757	304	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	51				
9	65	6,588	1,928	58,309	26,906	155,953	341,851	667,651	321,877	TOTAL	52			

TABLE 13 PRINCIPAL STATISTICS BY INDUSTRY GROUP AND VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, 1967 - Continued

No.	Industry group and shipments per establishment	Establishments — Établissements	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE										
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and electricity — Coût du combustible et de l'électricité		Cost of materials and supplies used — Coût des matières et fournitures utilisées		Value of shipments of goods of own manufacture — Valeur des expéditions de marchandises de propre fabrication		Value added — manufacturing activity — Valeur ajoutée — activité manufacturière
			Male — Hommes	Female — Femmes	Man-hours paid — Heures-homme payées	Wages — Salaires	—	—	—	—	—	—	
			number — nombre		'000				\$'000				
	LEATHER INDUSTRIES												
1	\$ - \$ 24,999		73	39	24	121	166	16	401	960	569		
2	25,000 - 199,999		158	684	730	2,832	4,310	140	6,647	15,094	8,461		
3	200,000 - 499,999		110	1,344	1,483	5,717	9,163	276	17,321	35,825	18,252		
4	500,000 - 999,999		69	1,781	2,028	7,757	12,598	319	23,192	49,277	25,783		
5	1,000,000 -		119	9,257	9,403	37,867	65,801	1,999	131,873	267,960	130,743		
7	HEAD OFFICES, SALES OFFICES, ETC.		-	-	-	-	-	-	-	-	-		
8	TOTAL	.529	13,105	13,668	54,294	92,039	2,750	179,435	369,115	183,808			
	9 TEXTILE INDUSTRIES												
10	\$ - \$ 9,999		56	5	14	33	38	9	109	345	233		
11	10,000 - 24,999		84	49	87	273	366	25	477	1,489	989		
12	25,000 - 49,999		123	172	280	922	1,284	79	1,549	4,627	3,033		
13	50,000 - 99,999		113	304	375	1,420	2,161	173	3,286	8,273	4,836		
14	100,000 - 499,999		276	2,002	2,381	9,347	14,257	855	32,290	66,606	33,601		
15	500,000 - 999,999		95	1,805	1,666	7,493	11,302	809	39,602	68,678	28,326		
16	1,000,000 - 4,999,999		177	11,140	8,374	41,743	72,158	5,646	248,776	425,082	172,527		
17	5,000,000 -		66	23,199	8,308	68,195	141,784	14,077	469,509	829,838	358,038		
18	HEAD OFFICES, SALES OFFICES, ETC.		-	-	-	-	-	-	-	-	-		
19	TOTAL	990	38,676	21,485	129,425	243,351	21,673	795,599	1,404,939	601,581			
	20 KNITTING MILLS												
21	\$ - \$ 24,999		23	8	25	71	89	8	147	353	214		
22	25,000 - 49,999		19	15	40	113	157	9	294	701	393		
23	50,000 - 99,999		24	30	103	278	376	22	916	1,721	797		
24	100,000 - 199,999		31	131	259	791	1,186	75	1,990	4,503	2,242		
25	200,000 - 499,999		69	495	1,279	3,798	5,325	202	12,954	23,704	10,701		
26	500,000 - 999,999		67	901	2,401	7,012	10,639	373	24,777	47,443	22,468		
27	1,000,000 -		106	4,727	9,306	29,764	46,143	1,861	138,383	247,119	106,218		
28	HEAD OFFICES, SALES OFFICES, ETC.		-	-	-	-	-	-	-	-	-		
29	TOTAL	339	6,307	13,413	41,828	63,915	2,549	179,461	325,543	143,033			
	30 CLOTHING INDUSTRIES												
31	\$ - \$ 9,999		70	6	26	61	78	5	127	417	294		
32	10,000 - 24,999		150	50	183	454	585	28	889	2,579	1,677		
33	25,000 - 99,999		551	672	3,492	8,145	10,878	267	11,071	31,465	20,069		
34	100,000 - 199,999		372	1,160	4,644	11,544	17,347	293	22,595	53,645	30,535		
35	200,000 - 999,999		854	6,942	24,675	63,114	100,413	1,466	208,166	408,757	198,559		
36	1,000,000 - 4,999,999		298	7,991	27,575	71,087	114,028	1,654	306,926	561,816	251,574		
37	5,000,000 -		16	2,284	5,722	16,054	27,104	356	62,493	118,077	55,022		
38	HEAD OFFICES, SALES OFFICES, ETC.		-	-	-	-	-	-	-	-	-		
39	TOTAL	2,311	19,105	66,317	170,459	270,432	4,069	614,267	1,176,755	557,730			
	40 PAPER AND ALLIED INDUSTRIES												
41	\$ - \$ 49,999		39	51	18	138	223	11	459	1,062	603		
42	50,000 - 199,999		73	339	274	1,248	2,217	224	5,047	9,129	4,126		
43	200,000 - 999,999		186	2,839	1,414	9,138	16,777	1,923	52,313	95,865	42,480		
44	1,000,000 - 4,999,999		186	11,001	3,669	31,503	70,368	10,054	254,083	445,935	186,187		
45	5,000,000 -		149	66,395	3,491	152,830	459,900	168,667	1,330,692	2,679,186	1,201,016		
46	HEAD OFFICES, SALES OFFICES, ETC.		-	-	-	-	-	-	-	-	-		
47	TOTAL	633	80,625	8,866	194,857	549,486	180,879	1,642,593	3,231,176	1,434,412			
	48 PRINTING, PUBLISHING AND ALLIED INDUSTRIES												
49	\$ - \$ 9,999		249	23	4	53	78	3	585	1,569	978		
50	10,000 - 24,999		634	374	42	837	1,475	50	4,104	10,952	6,798		
51	25,000 - 49,999		716	1,156	267	2,906	5,551	364	8,795	25,734	16,606		
52	50,000 - 99,999		630	2,010	538	5,256	11,135	481	14,765	45,678	30,427		
53	100,000 - 199,999		489	2,868	886	7,740	17,843	596	23,529	70,505	46,470		
54	200,000 - 499,999		448	5,293	1,703	14,435	36,348	1,057	48,145	141,162	92,369		
55	500,000 - 999,999		165	3,966	1,332	10,942	27,649	849	39,098	116,284	76,451		
56	1,000,000 - 4,999,999		196	11,528	3,469	30,509	87,600	2,359	139,635	394,715	254,905		
57	5,000,000 -		41	10,423	1,995	24,937	81,823	2,814	149,761	490,676	337,075		
58	HEAD OFFICES, SALES OFFICES, ETC.		-	-	-	-	-	-	-	-	-		
59	TOTAL	3,568	37,641	10,236	97,615	269,501	8,572	428,418	1,297,275	862,082			

TABLEAU 13. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION PAR ÉTABLISSEMENT, 1967 - suite

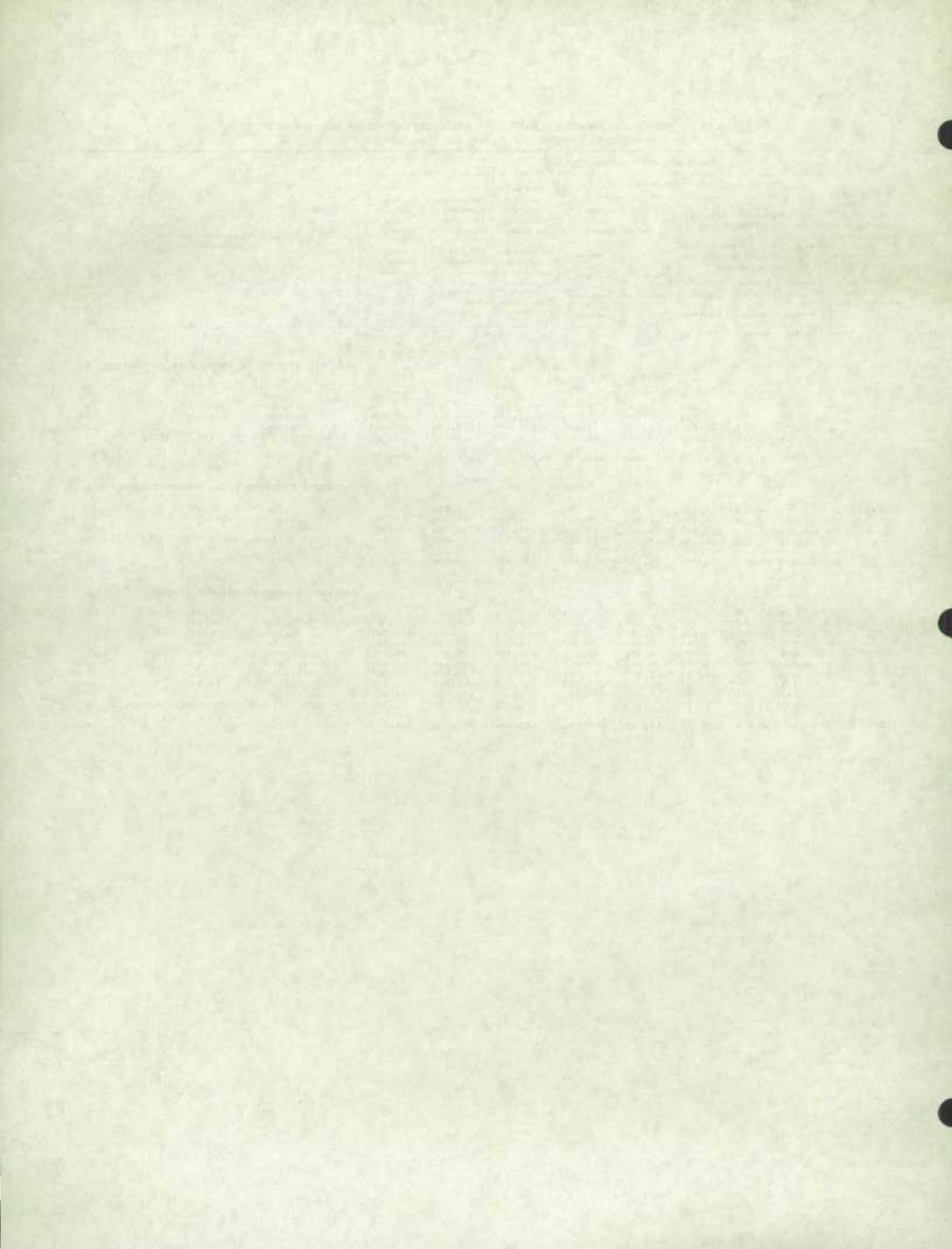
TOTAL ACTIVITY - ACTIVITÉ TOTALE													Groupe d'industries et expédition par établissement		
Working owners and partners		Employees - Employés					Total cost of materials, supplies and goods for re-sale		Total value of shipments and other revenue		Value added - total activity				
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees			Total employees		—		—		—				
Number		Employes de l'administration, du bureau et autres non engagés dans la fabrication			Total des employés		—		—		—				
With-drawals		—			Number		Cost total des matières, des fournitures et des marchandises destinées à être revendues		Valeur totale des expéditions et autres revenus		Valeur ajoutée - activité totale				
Nombre		Male		Female		Salaries		—		—		—			
Re-traites		Hommes		Femmes		Traitements		—		—		—			
\$'000		number - nombre		\$'000		\$'000		\$'000		\$'000		\$'000			
66	180	12	4	43	79	209	465	1,056	601	\$	-\$	24,999	I		
70	325	194	80	1,323	1,688	5,633	7,812	16,718	8,922	25,000	-	199,999	2		
8	X	288	191	2,749	3,306	11,913	19,031	38,220	19,961	200,000	-	499,999	3		
-	-	340	198	3,007	4,347	16,205	25,488	51,982	26,339	500,000	-	999,999	4		
1	x	1,876	938	18,384	21,474	84,185	139,418	275,831	131,166	1,000,000	-	248-	5		
-	-	344	258	3,614	602	3,614	248	-	248-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	7				
145	608	3,054	1,669	29,721	31,496	121,760	192,463	383,806	185,742	TOTAL		8			
INDUSTRIE DU CUIR															
53	120	1	1	2	21	40	118	366	245	\$	-\$	9,999	10		
71	251	20	4	82	160	450	535	1,606	1,047	10,000	-	24,999	11		
91	491	65	31	380	548	1,664	2,031	5,308	3,232	25,000	-	49,999	12		
57	369	91	76	715	846	2,875	3,551	8,641	4,947	50,000	-	99,999	13		
54	417	659	483	6,859	5,525	21,116	38,009	75,397	34,946	100,000	-	499,999	14		
3	424	246	4,960	4,141	16,262	43,433	75,220	29,096	50,000	500,000	-	999,999	15		
2	2,440	1,256	24,466	23,210	96,624	273,353	451,147	175,009	1,000,000	1,000,000	-	4,999,999	16		
-	5,694	2,094	49,820	39,295	191,604	498,774	863,514	367,283	5,000,000	5,000,000	-	17			
-	2,334	1,280	28,918	3,614	28,918	35,039	36,714	1,696	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	18					
330	1,780	11,728	5,471	116,202	77,360	359,553	894,843	1,513,914	612,500	TOTAL		19			
INDUSTRIE TEXTILE															
53	226	1	1	2	21	40	118	366	245	\$	-\$	9,999	9		
71	251	20	4	82	160	450	535	1,606	1,047	10,000	-	24,999	10		
91	491	65	31	380	548	1,664	2,031	5,308	3,232	25,000	-	49,999	11		
57	369	91	76	715	846	2,875	3,551	8,641	4,947	50,000	-	99,999	12		
54	417	659	483	6,859	5,525	21,116	38,009	75,397	34,946	100,000	-	499,999	13		
3	424	246	4,960	4,141	16,262	43,433	75,220	29,096	50,000	500,000	-	999,999	14		
2	2,440	1,256	24,466	23,210	96,624	273,353	451,147	175,009	1,000,000	1,000,000	-	4,999,999	15		
-	5,694	2,094	49,820	39,295	191,604	498,774	863,514	367,283	5,000,000	5,000,000	-	17			
-	2,334	1,280	28,918	3,614	28,918	35,039	36,714	1,696	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	18					
330	1,780	11,728	5,471	116,202	77,360	359,553	894,843	1,513,914	612,500	TOTAL		19			
BONNETERIE															
16	34	3	4	16	40	104	158	367	217	\$	-\$	24,999	20		
15	58	5	2	27	62	183	294	701	393	25,000	-	49,999	21		
5	24	29	17	187	179	564	989	1,810	813	50,000	-	99,999	22		
6	35	45	41	401	476	1,588	2,297	4,975	2,381	100,000	-	199,999	23		
5	44	162	79	1,449	2,015	6,774	13,192	24,039	10,790	200,000	-	499,999	24		
4	x	220	162	2,968	3,684	13,607	26,208	49,008	22,699	500,000	-	999,999	25		
2	X	1,067	826	12,809	15,926	58,951	141,737	250,457	106,353	1,000,000	-	4,999,999	26		
-	-	281	151	3,663	432	3,663	1,000	1,167	159	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	27				
53	293	1,812	1,282	21,519	22,814	85,434	185,875	332,524	143,805	TOTAL		29			
INDUSTRIE DU VETEMENT															
62	139	5	1	12	38	90	157	458	305	\$	-\$	9,999	30		
141	470	21	5	60	259	644	945	2,649	1,691	10,000	-	24,999	31		
366	1,785	306	242	2,042	4,712	12,920	11,801	32,582	20,371	25,000	-	99,999	32		
128	927	505	360	4,318	6,669	21,665	23,872	55,288	30,905	100,000	-	199,999	33		
80	696	2,648	1,990	29,526	3,625	129,939	218,088	420,615	200,690	200,000	-	999,999	34		
12	332	2,692	2,329	37,177	40,587	151,205	323,268	577,989	253,601	1,000,000	-	4,999,999	35		
-	-	766	568	9,593	9,340	36,698	68,289	126,274	57,216	5,000,000	-	37			
-	-	263	140	2,866	403	2,866	53	6	46-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	38				
789	4,350	7,206	5,635	85,595	98,263	356,027	646,475	1,215,860	564,732	TOTAL		39			
INDUSTRIE DU PAPIER ET PRODUITS CONNEXES															
17	X	24	3	83	96	306	559	1,190	632	\$	-\$	49,999	40		
16	106	114	58	951	785	3,167	5,492	9,651	4,192	50,000	-	199,999	41		
1	X	815	349	8,102	5,417	24,879	57,260	101,252	42,970	200,000	-	999,999	42		
-	-	3,455	1,199	33,396	19,324	103,764	286,610	482,388	190,380	1,000,000	-	4,999,999	43		
-	-	13,219	3,373	129,846	86,478	589,747	1,399,031	2,767,477	1,220,940	5,000,000	-	5,000,000	44		
-	-	4,472	2,037	60,022	6,509	60,022	64,087	63,209	902-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	45				
34	X	22,099	7,019	232,500	118,609	781,885	1,813,038	3,425,168	1,458,212	TOTAL		47			
IMPRIMERIE, ÉDITION ET INDUSTRIES CONNEXES															
25	527	10	13	45	50	123	631	1,633	995	\$	-\$	9,999	48		
370	2,226	120	99	628	635	2,103	4,441	11,396	6,906	10,000	-	24,999	49		
2,670	402	321	2,667	2,146	8,218	9,542	26,691	16,819	25,000	-	49,999	50			
1,602	904	634	7,345	4,086	18,480	16,157	47,373	30,747	50,000	-	99,999	51			
71	599	1,286	806	11,915	5,846	29,757	26,047	73,589	47,067	100,000	-	199,999	52		
144	2,452	1,515	24,346	10,963	60,694	54,052	149,778	95,221	200,000	-	499,999	53			
45	1,952	1,255	19,430	8,505	47,079	45,338	123,983	77,642	500,000	-	999,999	54			
-	-	6,187	3,573	63,367	24,757	150,968	158,882	420,957	262,703	1,000,000	-	4,999,999	55		
-	-	8,662	5,228	95,888	26,308	177,711	157,749	500,791	339,686	5,000,000	-	5,000,000	56		
-	-	200	98	2,783	298	2,783	65	-	65-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.	58				
1,577	7,813	22,175	13,542	228,415	83,594	497,916	472,904	1,356,192	877,722	TOTAL		59			

TABLE 13. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, 1967 - Continued

No.	Industry group and shipments per establishment — Établissements	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE									
		Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière		
		Male — Hommes	Female — Femmes	Man- hours paid — Heures- homme payées	Wages — Salaires						
		number — nombre		'000		\$'000					
<b>3 PETROLEUM AND COAL PRODUCTS INDUSTRIES</b>											
4	\$ - \$ 9,999	-	-	-	-	-	-	-	-	-	-
5	10,000 - 24,999	3	3	-	6	11	1	14	43	26	
6	25,000 - 199,999	11	38	1	85	184	32	518	1,229	680	
7	200,000 - 499,999	16	100	-	220	583	150	3,643	5,839	2,778	
8	500,000 -	61	6,664	33	15,169	51,684	13,512	1,249,598	1,551,095	289,306	
9	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-	
10	<b>TOTAL</b>	91	6,805	34	15,480	52,462	13,695	1,253,774	1,558,207	292,791	
<b>11 CHEMICAL AND CHEMICAL PRODUCTS INDUSTRIES</b>											
12	\$ - \$ 24,999	134	50	8	112	150	12	622	1,434	820	
13	25,000 - 199,999	302	726	176	1,867	3,441	399	15,062	29,239	14,026	
14	200,000 -	706	30,604	6,391	78,730	208,264	83,287	997,135	2,238,096	1,178,714	
15	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-	
17	<b>TOTAL</b>	1,142	31,380	6,575	80,710	211,854	83,698	1,012,819	2,268,769	1,193,561	
<b>18 MISCELLANEOUS MANUFACTURING INDUSTRIES</b>											
19	\$ - \$ 9,999	294	30	14	80	118	42	486	1,896	1,357	
20	10,000 - 24,999	540	400	93	968	1,623	173	2,619	8,952	6,241	
21	25,000 - 49,999	463	884	241	2,332	4,114	284	5,578	16,680	10,926	
22	50,000 - 99,999	348	1,382	451	3,819	7,489	423	9,225	25,855	16,185	
23	100,000 - 199,999	357	2,494	835	6,976	13,914	731	20,298	51,803	30,976	
24	200,000 - 499,999	332	4,332	2,213	13,613	26,238	1,333	46,844	108,372	61,008	
25	500,000 - 999,999	207	5,148	3,436	18,196	33,711	1,601	65,543	146,601	80,357	
26	1,000,000 - 4,999,999	194	10,700	7,819	39,392	76,190	3,861	194,846	399,990	204,887	
27	5,000,000 -	29	6,283	3,337	19,829	51,281	2,417	150,874	323,608	170,411	
28	HEAD OFFICES, SALES OFFICES, ETC.	-	-	-	-	-	-	-	-	-	
29	<b>TOTAL</b>	2,764	31,653	18,439	105,203	214,678	10,865	496,312	1,083,797	582,378	

TABLEAU 13. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION PAR ÉTABLISSEMENT, 1967 - fin

TOTAL ACTIVITY — ACTIVITÉ TOTALE												Groupe d'industries et expédition par établissement N°				
Working owners and partners		Employees — Employés						Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added — total activity						
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees			Total employees — Total des employés											
Number — Nombre	With-drawals — Retraits	Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number — Nombre	Salaries and wages — Traitements et salaires	Coût total des matières, des fournitures et des marchandises destinées à être revendues	Valeur totale des expéditions et autres revenus	Valeur ajoutée — activité totale							
		Male — Hommes	Female — Femmes	Salaries — Traitements												
\$'000		number — nombre		\$'000			\$'000									
IND. DES DERIVES DU PETROLE ET DU CHARBON 3																
-	-	-	-	-	-	-	-	-	-	\$	- \$	9,999				
-	-	1	2	9	6	19	14	43	26	10,000	- \$	24,999				
-	-	25	6	206	70	390	717	1,489	750	25,000	-	199,999				
-	-	50	16	491	166	1,074	3,979	6,261	2,858	200,000	-	499,999				
-	-	2,834	327	27,552	9,858	79,236	1,324,234	1,633,296	295,594	500,000	-	8				
-	-	3,564	1,998	48,062	5,562	48,062	4,498	1,190	3,308-	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		9				
-	-	6,474	2,349	76,319	15,662	128,781	1,333,443	1,642,279	295,920	TOTAL		10				
INDUSTRIE CHIMIQUE & DES PRODUITS COMMEXESII																
71	x	54	18	187	130	337	927	1,887	973	\$	- \$	24,999				
60	287	637	238	4,775	1,777	8,217	22,862	41,403	18,245	25,000	-	199,999				
1	x	21,243	7,918	216,753	66,156	425,016	1,258,458	2,565,385	1,245,931	200,000	-	14				
-	-	5,156	2,026	55,082	7,182	55,082	60,221	66,896	8,143	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		16				
132		462	27,090	10,200	276,797	75,245	488,652	1,342,474	2,675,572	1,273,292	TOTAL		17			
INDUSTRIES MANUFACTURIERES DIVERSES																
171		811	15	7	65	66	183	546	1,981	1,411	\$	- \$	9,999			
249		2,319	83	42	504	618	2,126	3,094	9,949	6,765	10,000	-	24,999			
321		2,008	217	97	1,395	1,439	5,509	6,563	18,698	11,967	25,000	-	49,999			
139		1,084	402	213	3,164	2,448	10,653	11,165	29,071	17,571	50,000	-	99,999			
53		516	696	377	6,585	4,402	20,500	23,936	58,331	33,902	100,000	-	199,999			
		136	1,347	698	13,712	8,590	39,950	56,204	124,687	67,999	200,000	-	23			
		-	1,419	809	16,285	10,812	49,995	82,147	170,411	88,143	500,000	-	24			
		-	3,776	2,022	41,562	24,317	117,752	231,077	457,340	227,173	1,000,000	-	25			
		-	4,446	1,823	45,540	15,889	96,821	203,037	391,717	187,942	5,000,000	-	26			
		-	601	225	4,746	826	4,746	5,276	7,799	2,784	SIEGES SOCIAUX, BUREAUX DE VENTE, ETC.		27			
1,253		6,875	13,002	6,313	133,558	69,407	348,236	623,044	1,269,985	645,657	TOTAL		28			



## STANDARD INDUSTRIAL CLASSIFICATION, DIVISION 5

## CLASSIFICATION TYPE DES INDUSTRIES, BRANCHE 5

Industry group and industry	S.I.C. Code - - C.T.I.	Groupe d'industries et industrie
<b>1 - FOOD AND BEVERAGE INDUSTRIES</b>		<b>1 - INDUSTRIE DES ALIMENTS ET BOISSONS</b>
Slaughtering and meat processors .....	101	Abattage et préparation de la viande
Slaughtering and meat packing plants .....	1011	Abattage et préparation de la viande
Animal oils and fats plants .....	1012	Industrie des huiles et graisses animales
Sausage and sausage casing manufacturers .....	1013	Manufacturiers de saucisses et de boyaux à saucisse
Poultry processors .....	103	Préparation de la volaille
Dairy factories .....	105	Fabriques laitières
Process cheese manufacturers .....	107	Fabricants de fromage refait
Fish products industry .....	111	Industrie du poisson
Fruit and vegetable canners and preservers .....	112	Conсерves et préparations de fruits et de légumes
Feed manufacturers .....	123	Manufacturiers d'aliments pour les animaux
Flour mills .....	124	Moulins à farine
Breakfast cereal manufacturers .....	125	Manufacturiers de céréales de table
Biscuit manufacturers .....	128	Manufacturiers de biscuits
Bakeries .....	129	Boulangeries
Confectionery manufacturers .....	131	Manufacturiers de confiserie
Sugar refineries .....	133	Raffineries de sucre
Vegetable oil mills .....	135	Industrie des huiles végétales
Miscellaneous food industries .....	139	Industrie d'aliments divers
Macaroni manufacturers .....	1391	Manufacturiers de macaroni
Miscellaneous food manufacturers .....	1392	Manufacturiers d'aliments divers
Soft drink manufacturers .....	141	Manufacturiers de boissons gazeuses
Distilleries .....	143	Distilleries
Breweries .....	145	Brasseries
Wineries .....	147	Industrie du vin
<b>2 - TOBACCO PRODUCTS INDUSTRIES</b>		<b>2 - INDUSTRIE DU TABAC</b>
Leaf tobacco processing .....	151	Traitements du tabac en feuilles
Tobacco products manufacturers .....	153	Manufacturiers de produits du tabac
<b>3 - RUBBER INDUSTRIES</b>		<b>3 - INDUSTRIE DU CAOUTCHOUC</b>
Rubber footwear manufacturers .....	161	Manufacturiers de chaussures en caoutchouc
Rubber tire and tube manufacturers .....	163	Manufacturiers de chambres à air et pneus
Other rubber industries .....	169	Autres industries du caoutchouc
<b>4 - LEATHER INDUSTRIES</b>		<b>4 - INDUSTRIE DU CUIR</b>
Leather tanneries .....	172	Tanneries
Shoe factories .....	174	Fabriques de chaussures
Leather glove factories .....	175	Fabriques de gants, en cuir
Boot and shoe findings manufacturers .....	1792	Manufacturiers de crépins, en cuir
Miscellaneous leather products manufacturers .....	1799	Manufacturiers d'articles divers, en cuir
<b>5 - TEXTILE INDUSTRIES</b>		<b>5 - INDUSTRIE TEXTILE</b>
Cotton yarn and cloth mills .....	183	Fabriques de filés et de tissus de coton
Wool yarn mills .....	193	Filature de la laine
Wool cloth mills .....	197	Fabriques de tissus de laine
Synthetic textile mills .....	201	Industrie des textiles synthétiques
Fibre preparing mills .....	211	Préparation des fibres
Thread mills .....	212	Fabrication du fil
Cordage and twine industry .....	213	Industrie des cordes et ficelles
Narrow fabric mills .....	214	Industrie des tissus étroits
Pressed and punched felt mills .....	215	Industrie du feutre pressé et du feutre aéré
Carpet, mat and rug industry .....	216	Industrie des tapis et carpettes
Textile dyeing and finishing plants .....	218	Teinture et apprêt des textiles
Linoleum and coated fabrics industry .....	219	Industrie des linoléums et des tissus enduits
Canvas products industry .....	221	Industrie de la grosse toile
Cotton and jute bag industry .....	223	Industrie des sacs de coton et de jute
Miscellaneous textile industries .....	229	Industries textiles diverses
Automobile fabric accessory manufacturers .....	2291	Manufacturiers d'accessoires d'automobile, en tissu
Embroidery, pleating and hemstitching manufacturers .....	2292	Industrie des broderies, plissage et ourlets à jour
Miscellaneous textiles industry, n.e.s. .....	2299	Industrie des textiles divers, n.c.a.
<b>6 - KNITTING MILLS</b>		<b>6 - BONNETERIE</b>
Hosiery mills .....	231	Industrie des bas et chaussettes
Other knitting mills .....	239	Industrie des tricots (autres que bas et chaussettes).
<b>7 - CLOTHING INDUSTRIES</b>		<b>7 - INDUSTRIE DU VÊTEMENT</b>
Men's clothing industry .....	243	Industrie des vêtements d'hommes
Men's clothing factories .....	2431	Confection de vêtements d'hommes
Men's clothing contractors .....	2432	Entrepreneurs en confection pour hommes
Women's clothing factories and contractors .....	244	Confection de vêtements de femmes et entrepreneurs

STANDARD INDUSTRIAL CLASSIFICATION DIVISION 5 - Continued

CLASSIFICATION TYPE DES INDUSTRIES, BRANCHE 5 - suite

Industry group and industry	S.I.C. Code — C.T.I.	Groupe d'industries et industrie
7 - CLOTHING INDUSTRIES - Concluded		7 - INDUSTRIE DU VÊTEMENT - fin
Women's clothing factories .....	2441	Confection de vêtements de femmes
Women's and children's clothing contractors .....	2442	Entrepreneurs en confection pour femmes et enfants
Children's clothing factories .....	245	Fabriques de vêtements d'enfants
Fur goods industry .....	246	Industrie des articles en fourrure
Hat and cap industry .....	247	Industrie des chapeaux et casquettes
Foundation garment industry .....	248	Industrie des corsets et soutiens-gorge
Other clothing industries .....	249	Autres industries du vêtement
Fabric glove manufacturers .....	2491	Manufacturiers de gants de tissu
Miscellaneous clothing industry, n.e.s. ....	2499	Industrie des vêtements divers, n.c.a.
8 - WOOD INDUSTRIES		8 - INDUSTRIE DU BOIS
Shingle mills .....	2511	Moulins à bardeaux
Sawmills and planing mills .....	2513	Scieries et ateliers de rabotage
Veneer and plywood mills .....	252	Fabriques de placages et contre-plaqués
Sash, door and other millwork plants .....	2541	Ateliers de portes, châssis et autres bois ouvrés
Hardwood flooring .....	2542	Industrie des parquets en bois dur
Wooden box factories .....	256	Fabriques de boîtes en bois
Coffin and casket industry .....	258	Industrie des cercueils
Miscellaneous wood industries .....	259	Industries diverses du bois
Wood preservation .....	2591	Industrie de la conservation du bois
Wood turning .....	2592	Tournage du bois
Miscellaneous wood industries, n.e.s. ....	2599	Industries diverses du bois, n.c.a.
9 - FURNITURE AND FIXTURE INDUSTRIES		9 - INDUSTRIE DU MEUBLE ET DES ARTICLES D'AMEUBLEMENT.
Household furniture industry .....	261	Industrie des meubles de maison
Office furniture industry .....	264	Industrie des meubles de bureau
Miscellaneous furniture industries .....	266	Industries diverses du meuble
Electric lamp and shade industry .....	268	Industrie des lampes électriques et des abat-jour
10 - PAPER AND ALLIED INDUSTRIES		10 - INDUSTRIE DU PAPIER ET PRODUITS CONNEXES
Pulp and paper mills .....	271	Les usines de pâtes et papiers
Asphalt roofing manufacturers .....	272	Manufacturiers de papier-toiture asphalté
Manufacturers of folding cartons and set-up boxes .....	2731	Manufacturiers de cartons pliants et de boîtes montées.
Manufacturers of corrugated boxes .....	2732	Manufacturiers de boîtes en carton ondulé
Paper and plastic bag manufacturers .....	2733	Manufacturiers de sacs en papier et en plastique
Miscellaneous paper converters .....	274	Diverses transformations du papier
11 - PRINTING, PUBLISHING AND ALLIED INDUSTRIES		11 - IMPRIMERIE, ÉDITION ET INDUSTRIES CONNEXES
Commercial printing .....	286	Imprimerie commerciale
Plate making, typesetting and trade bindery plants .....	287	Ateliers de clichage, de composition et de reliure commerciale,
Publishing only .....	288	Édition seulement
Publishing and printing .....	289	Édition et impression
12 - PRIMARY METAL INDUSTRIES		12 - INDUSTRIE MÉTALLIQUE PRIMAIRE
Iron and steel mills .....	291	Industrie du fer et de l'acier
Steel pipe and tube mills .....	292	Fabriques de tubes et tuyaux d'acier
Iron foundries .....	294	Fonderies de fer
Smelting and refining .....	295	Fonte et affinage
Aluminum rolling, casting and extruding .....	296	Laminage, moulage et refoulage de l'aluminium
Copper and alloy rolling, casting and extruding .....	297	Laminage, moulage et refoulage du cuivre et alliages
Metal rolling, casting and extruding, n.e.s. ....	298	Laminage, moulage et refoulage des métaux, n.c.a.
13 - METAL FABRICATING INDUSTRIES (EXCEPT MACHINERY AND TRANSPORTATION EQUIPMENT INDUSTRIES).		13 - INDUSTRIE DES PRODUITS MÉTALLIQUES (À L'EXCLUSION DES MACHINES ET DU MATERIEL DE TRANSPORT).
Boiler and plate works .....	301	Industrie des chaudières et des plaques
Fabricated structural metal industry .....	302	Industrie de la fabrication des éléments de charpentes métalliques.
Ornamental and architectural metal industry .....	303	Industrie des produits métalliques d'architecture et d'ornement.
Metal stamping, pressing and coating industry .....	304	Industrie de l'estampage, du matriçage et du revêtement des métaux.
Wire and wire products manufacturers .....	305	Industrie du fil métallique et ses produits
Hardware, tool and cutlery manufacturers .....	306	Manufacturiers de quincaillerie, d'outils et de coutellerie.
Heating equipment manufacturers .....	307	Manufacturiers d'appareils de chauffage
Machine shops .....	308	Ateliers d'usinage
Miscellaneous metal fabricating industries .....	309	Industrie des produits métalliques divers

STANDARD INDUSTRIAL CLASSIFICATION, DIVISION 5 - Continued

CLASSIFICATION TYPE DES INDUSTRIES, BRANCHE 5 - suite

Industry group and industry	S.I.C. Code — C.T.I.	Groupe d'industries et industrie
14 - MACHINERY INDUSTRIES (EXCEPT ELECTRICAL MACHINERY).		14 - INDUSTRIE DE LA MACHINERIE (SAUF LE MATÉRIEL ÉLECTRIQUE).
Agricultural implement industry .....	311	Manufacturiers de matériel agricole
Miscellaneous machinery and equipment manufacturers .....	315	Manufacturiers de machines et matériel divers
Commercial refrigeration and air conditioning equipment manufacturers .....	316	Manufacturiers de matériel frigorifique et de conditionnement de l'air (pour le commerce).
Office and store machinery manufacturers .....	318	Manufacturiers de machines de bureau et de magasin
15 - TRANSPORTATION EQUIPMENT INDUSTRIES		15 - INDUSTRIE DU MATÉRIEL DE TRANSPORT
Aircraft and parts manufacturers .....	321	Manufacturiers d'avions et d'éléments
Motor vehicle manufacturers .....	323	Manufacturiers de véhicules automobiles
Truck body and trailer manufacturers .....	324	Manufacturiers de carrosseries de camions et remorques.
Motor vehicle parts and accessories manufacturers .....	325	Manufacturiers de pièces et accessoires d'automobiles.
Railroad rolling stock industry .....	326	Manufacturiers de matériel roulant de chemin de fer
Shipbuilding and repair .....	327	Construction et réparation de navires
Boatbuilding and repair .....	328	Construction et réparation d'embarcations
Miscellaneous vehicle manufacturers .....	329	Manufacturiers de véhicules divers
16 - ELECTRICAL PRODUCTS INDUSTRIES		16 - INDUSTRIE DES APPAREILS ET DU MATÉRIEL ÉLECTRIQUES.
Manufacturers of small electrical appliances .....	331	Manufacturiers de petits appareils électriques
Manufacturers of major appliances (electric and non-electric). .....	332	Manufacturiers de gros appareils (électriques ou non).
Manufacturers of household radio and television receivers .....	334	Manufacturiers d'appareils électro-ménagers de radio et de télévision.
Communications equipment manufacturers .....	335	Manufacturiers de matériel de télécommunication
Manufacturers of electrical industrial equipment .....	336	Manufacturiers de matériel électrique industriel
Battery manufacturers .....	337	Manufacturiers de batteries
Manufacturers of electric wire and cable .....	338	Manufacturiers de fils et câbles électriques
Manufacturers of miscellaneous electrical products .....	339	Manufacturiers d'appareils électriques divers
17 - NON-METALLIC MINERAL PRODUCTS INDUSTRIES		17 - INDUSTRIE DES PRODUITS MINÉRAUX NON MÉTALLIQUES.
Cement manufacturers .....	341	Manufacturiers de ciment
Lime manufacturers .....	343	Manufacturiers de chaux
Gypsum products manufacturers .....	345	Manufacturiers de produits du gypse
Concrete products manufacturers .....	347	Manufacturiers de produits en béton
Ready-mix concrete manufacturers .....	348	Industrie du béton préparé
Clay products manufacturers .....	351	Manufacturiers de produits de l'argile
Clay products manufacturers (from domestic clays) .....	3511	Manufacturiers de produits de l'argile domestique
Clay products manufacturers (from imported clays) .....	3512	Manufacturiers de produits de l'argile importée
Refractories manufacturers .....	352	Manufacturiers de produits réfractaires
Stone products manufacturers .....	353	Manufacturiers de produits en pierre
Mineral wool manufacturers .....	354	Manufacturiers de laine minérale
Asbestos products manufacturers .....	355	Manufacturiers de produits en amiante
Glass and glass products manufacturers .....	356	Manufacturiers de verre et d'articles en verre
Glass manufacturers .....	3561	Manufacturiers de verre
Glass products manufacturers .....	3562	Manufacturiers d'articles en verre
Abrasives manufacturers .....	357	Manufacturiers d'abrasifs
Other non-metallic mineral products industries .....	359	Manufacturiers d'autres produits minéraux non métalliques.
18 - PETROLEUM AND COAL PRODUCTS INDUSTRIES		18 - INDUSTRIE DES DÉRIVÉS DU PÉTROLE ET DU CHARBON.
Petroleum refineries .....	365	Raffineries de pétrole
Petroleum refining .....	3651	Raffinage du pétrole
Manufacturers of lubricating oils and greases .....	3652	Manufacturiers d'huiles et graisses lubrifiantes
Other petroleum and coal products industries .....	369	Manufacturiers d'autres dérivés du pétrole et du charbon.
19 - CHEMICAL AND CHEMICAL PRODUCTS INDUSTRIES		19 - INDUSTRIE CHIMIQUE ET DES PRODUITS CONNEXES
Explosives and ammunition manufacturers .....	371	Manufacturiers d'explosifs et de munitions
Manufacturers of mixed fertilizers .....	372	Manufacturiers d'engrâis mélangés
Manufacturers of plastics and synthetic resins .....	373	Manufacturiers de matières plastiques et de résines synthétiques.
Manufacturers of pharmaceuticals and medicines .....	374	Manufacturiers de produits médicinaux et pharmaceutiques.
Paint and varnish manufacturers .....	375	Manufacturiers de peintures et vernis
Manufacturers of soap and cleaning compounds .....	376	Manufacturiers de savons et de composés de nettoyage.

STANDARD INDUSTRIAL CLASSIFICATION, DIVISION 5 - Concluded

CLASSIFICATION TYPE DES INDUSTRIES, BRANCHE 5 - fin

Industry group and industry	S.I.C. Code - C.T.I.	Groupe d'industries et industrie
19 - CHEMICAL AND CHEMICAL PRODUCTS INDUSTRIES - Concluded.		19 - INDUSTRIE CHIMIQUE ET DES PRODUITS CONNEXES - fin.
Manufacturers of toilet preparations .....	377	Manufacturiers de produits de toilette
Manufacturers of industrial chemicals .....	378	Manufacturiers de produits chimiques industriels
Other chemical industries .....	379	Autres industries chimiques
Manufacturers of printing inks .....	3791	Manufacturiers d'encre d'imprimerie
Other chemical industries, n.e.s. ....	3799	Autres industries chimiques, n.c.a.
20 - MISCELLANEOUS MANUFACTURING INDUSTRIES		20 - INDUSTRIES MANUFACTURIERES DIVERSES
Scientific and professional equipment manufacturers	381	Manufacturiers d'instruments scientifiques et professionnels.
Instrument and related products manufacturers .....	3811	Manufacturiers d'instruments et produits connexes
Clock and watch manufacturers .....	3812	Manufacturiers d'horloges et de montres
Orthopaedic and surgical appliance manufacturers ..	3813	Manufacturiers d'appareils d'orthopédie et de chirurgie.
Ophthalmic goods manufacturers .....	3814	Manufacturiers d'articles d'ophtalmologie
Dental laboratories .....	3815	Laboratoires dentaires
Jewellery and silverware manufacturers .....	382	Manufacturiers de bijouterie et d'orfèvrerie
Broom, brush and mop industry .....	383	Industrie des balais, brosses et vadrouilles
Venetian blind manufacturers .....	384	Manufacturiers de stores vénitiens
Plastics fabricators, n.e.s. ....	385	Manufacturiers d'articles en matière plastique, n.c.a.
Sporting goods and toy industry .....	393	Industrie des articles de sport et des jouets
Sporting goods industry .....	3931	Industrie des articles de sport
Toys and games industry .....	3932	Industrie des jouets et jeux
Fur dressing and dyeing industry .....	395	Industrie d'apprêt et teinture de la fourrure
Signs and displays industry .....	397	Industrie des enseignes et étalages
Button, buckle and fastener industry .....	3981	Industrie des boutons, boucles et boutons-pression
Candle manufacturers .....	3982	Manufacturiers de chandelles et cierges
Hair goods manufacturers .....	3983	Manufacturiers d'articles en cheveux
Artificial flowers and feathers manufacturers .....	3984	Manufacturiers de fleurs et plumes artificielles
Model and pattern manufacturers .....	3985	Manufacturiers de modèles et patrons
Musical instruments and sound recording industry ..	3986	Industrie des instruments de musique et de l'enregistrement du son.
Typewriter supplies manufacturers .....	3988	Manufacturiers de fournitures de dactylographie
Fountain pen and pencil manufacturers .....	3989	Manufacturiers de stylographes et crayons
Stamp and stencil (rubber and metal) manufacturers	3995	Manufacturiers d'estampes et stencils, caoutchouc et métal.
Statuary, art goods, regalia and novelty manufacturers.	3996	Manufacturiers de statuettes, œuvres d'art, insignes et nouveautés.
Umbrella manufacturers .....	3997	Manufacturiers de parapluies
Artificial ice manufacturers .....	3998	Manufacturiers de glace artificielle
Other miscellaneous industries .....	3999	Autres industries diverses



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