

CATALOGUE No.

31-210

ANNUAL - ANNUEL



# MANUFACTURING INDUSTRIES OF CANADA INDUSTRIES MANUFACTURIÈRES DU CANADA

## Section H

TYPE OF ORGANIZATION AND SIZE OF ESTABLISHMENTS  
FORME D'ORGANISATION ET TAILLE DES ÉTABLISSEMENTS

1968

DOMINION BUREAU OF STATISTICS

BUREAU FÉDÉRAL DE LA STATISTIQUE



DOMINION BUREAU OF STATISTICS

Manufacturing and Primary Industries Division

BUREAU FÉDÉRAL DE LA STATISTIQUE

Division des industries manufacturières et primaires

MANUFACTURING INDUSTRIES OF CANADA  
INDUSTRIES MANUFACTURIÈRES DU CANADA

Section H

TYPE OF ORGANIZATION AND SIZE OF ESTABLISHMENTS  
FORME D'ORGANISATION ET TAILLE DES ÉTABLISSEMENTS

1968

*Published by Authority of*  
*The Minister of Industry, Trade and Commerce*

*Publication autorisée par*  
*le ministre de l'Industrie et du Commerce*

June - 1973 - Juin  
5-3307-510

Price—Prix: 75 cents

Information Canada  
Ottawa

## SYMBOLS

The following symbols are used where applicable:

- ... figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- P preliminary figures.
- R revised figures.
- X confidential to meet secrecy requirements of the Statistics Act.
- \* includes head offices, sales offices and auxiliary units.

## REPORTS ON THE ANNUAL CENSUS OF MANUFACTURES

This report is one of the general, or all-industry, series presenting the results of the annual Census of Manufactures. The complete general series, containing principal statistics on individual industries and industry groups for all of Canada or its various geographical subdivisions, is as follows:

Catalogue number

—  
Numéro de catalogue

Title

Titre

31-201 General Review of the Manufacturing Industries of Canada

Revue générale des industries manufacturières du Canada

### Manufacturing Industries of Canada:

31-203	Section A — Summary for Canada
31-204	B — Atlantic Provinces
31-205	C — Quebec
31-206	D — Ontario
31-207	E — Prairie Provinces
31-208	F — British Columbia, Yukon and Northwest Territories
31-209	G — Geographical Distribution <sup>1</sup>
31-210	H — Type of Organization and Size of Establishments

31-211 Products Shipped by Canadian Manufacturers

Industries manufacturières du Canada:

Section A — Sommaire
B — Provinces de l'Atlantique
C — Québec
D — Ontario
E — Provinces des Prairies
F — Colombie-Britannique, Yukon et Territoires du Nord-Ouest
G — Répartition géographique <sup>1</sup>
H — Forme d'organisation et Taille des établissements

...

<sup>1</sup> Principal statistics of industries for census divisions or counties and municipalities.

With the exception of "Products Shipped by Canadian Manufacturers", Catalogue No. 31-211, all of the general reports are published in English and French.

In addition to these general reports, some 135 annual reports on individual industries contain quantities and values of products shipped and of materials used by the individual industry as well as some of the principal statistics carried in the general reports and certain additional industry information.

A preliminary bulletin is issued for virtually every industry and for most general reports and is sent automatically to subscribers to the relevant report; the entire series of preliminary bulletins may also be subscribed to as a set (\$3.50 for the 1970 Census of Manufactures).

A list of all the reports on the Census of Manufactures is included in the Bureau's Subscription Order Form, obtainable on request from the Publications Distribution Unit, Dominion Bureau of Statistics, Ottawa.

## SIGNES CONVENTIONNELS

Les signes conventionnels suivants sont employés lorsqu'il y a lieu:

- ... nombres indisponibles.
- ... n'ayant pas lieu de figurer.
- néant ou zéro.
- nombre infimes.
- P nombres provisoires.
- R nombres rectifiés.
- X confidentiel en vertu des dispositions de la Loi sur la statistique relatives au secret.
- \* comprend les sièges sociaux, bureaux de vente et unités auxiliaires.

## RAPPORTS CONCERNANT LE RECENSEMENT ANNUEL DES MANUFACTURES

Le présent rapport fait partie de la série générale qui s'applique à toutes les industries et qui donne les résultats du Recensement annuel des manufactures. Voici la série générale complète contenant les principales statistiques sur chaque industrie en particulier et sur les groupes d'industries au Canada entier ou dans ses différentes subdivisions géographiques:

Catalogue number	Title	Titre
31-201	General Review of the Manufacturing Industries of Canada	Revue générale des industries manufacturières du Canada
	Manufacturing Industries of Canada:	Industries manufacturières du Canada:
31-203	Section A — Summary for Canada	Section A — Sommaire
31-204	B — Atlantic Provinces	B — Provinces de l'Atlantique
31-205	C — Quebec	C — Québec
31-206	D — Ontario	D — Ontario
31-207	E — Prairie Provinces	E — Provinces des Prairies
31-208	F — British Columbia, Yukon and Northwest Territories	F — Colombie-Britannique, Yukon et Territoires du Nord-Ouest
31-209	G — Geographical Distribution <sup>1</sup>	G — Répartition géographique <sup>1</sup>
31-210	H — Type of Organization and Size of Establishments	H — Forme d'organisation et Taille des établissements
31-211	Products Shipped by Canadian Manufacturers	...
<p><sup>1</sup> Statistiques principales sur les industries par division de recensement ou comté et par municipalité.</p>		
<p>A l'exception de <i>Products Shipped by Canadian Manufacturers</i> (numéro de catalogue 31-211), tous les rapports de la série générale paraissent en anglais et en français.</p>		
<p>En plus de ces rapports généraux, il existe quelque 135 rapports annuels sur des industries particulières; ceux-ci contiennent les données suivantes: quantité et valeur des produits expédiés et des matières utilisées par chaque industrie, certaines des statistiques principales publiées dans les rapports généraux et certaines données supplémentaires sur chaque industrie.</p>		
<p>On publie un bulletin provisoire sur pratiquement chaque industrie et pour la plupart des rapports généraux; ces bulletins provisoires sont envoyés automatiquement aux abonnés aux rapports définitifs pertinents. On peut également s'abonner en bloc à la série de bulletins provisoires (\$3.50 pour le recensement des manufactures de 1970).</p>		
<p>Le bulletin d'abonnement contient une liste de tous les rapports du recensement des manufactures; on peut obtenir le bulletin d'abonnement en faisant la demande à Distribution des publications, Bureau fédéral de la statistique, Ottawa.</p>		

TABLE OF CONTENTS

	Page
Introduction .....	5
Table	
I TYPE OF ORGANIZATION	
1. Percentage Distribution of Establishments by Type of Organization, 1946 to 1968 .....	9
2. Percentage Distribution of Establishments by Type of Organization by Province, 1968 .....	9
3. Principal Statistics by Type of Organization, Canada and Provinces, 1968 .....	10
II SIZE OF ESTABLISHMENTS, BY TOTAL EMPLOYED	
4. Establishments by Total Employed per Establishment, 1949, 1955, 1961 and 1968 .....	17
5. Percentage Distribution of Establishments by Total Employed per Establishment, Province or Region, 1968 .....	17
6. Principal Statistics by Total Employed per Establishment, Canada and Provinces, 1968 .....	18
7. Principal Statistics by Industry Group and Total Employed per Establishment, 1968 .....	24
III SIZE OF ESTABLISHMENTS, BY SHIPMENTS	
8. Establishments by Value of Shipments of Goods of Own Manufacture per Establishment, 1949, 1955, 1961 and 1968 .....	35
9. Establishments by Value of Shipments of Goods of Own Manufacture, Provinces, 1968 .....	35
10. Principal Statistics by Value of Shipments of Goods of Own Manufacture per Establishment, Canada and Provinces, 1968 .....	36
11. Principal Statistics by Industry Group and Value of Shipments of Goods of Own Manufacture per Establishment, 1968 .....	42
Standard Industrial Classification .....	51

NOTE

Notes on "Concepts and Definitions" omitted from this report for reasons of economy may be obtained from the Manufacturing and Primary Industries Division of the Bureau upon request. These are essentially the same as those published in 1965 reports of this series, but do record the introduction, beginning with the 1966 Census, of use of the same reporting year for all employee data as for other data. Previously, respondents basing their returns on a financial year differing from the calendar year were requested to report employee data for the calendar year (the preferred period for all data under both set of reporting instructions).

TABLE DES MATIERES

	Page
Introduction .....	5
Tableau	
I FORME D'ORGANISATION	
1. Répartition proportionnelle des établissements suivant la forme d'organisation, de 1946 à 1968 .....	9
2. Répartition proportionnelle des établissements suivant la forme d'organisation par province, 1968 .....	9
3. Statistiques principales suivant la forme d'organisation, Canada entier et provinces, 1968 .....	10
II CLASSEMENT DES ÉTABLISSEMENTS SUIVANT LE TOTAL DE PERSONNES OCCUPÉES	
4. Établissements suivant le total de personnes occupées par établissement, 1949, 1955, 1961 et 1968 .....	17
5. Répartition proportionnelle des établissements suivant le total de personnes occupées par établissement, province ou région, 1968 .....	17
6. Statistiques principales suivant le total de personnes occupées par établissement, Canada entier et provinces, 1968 .....	18
7. Statistiques principales par groupe d'industries et suivant le total de personnes occupées par établissement, 1968 .....	24
III CLASSEMENT DES ÉTABLISSEMENTS SUIVANT LES EXPÉDITIONS	
8. Établissements suivant la valeur des expéditions de marchandises de propre fabrication, par établissement, 1949, 1955, 1961 et 1968 .....	35
9. Établissements suivant la valeur des expéditions de marchandises de propre fabrication, par province, 1968 .....	35
10. Statistiques principales suivant la valeur des expéditions de marchandises de propre fabrication par établissement, Canada entier et provinces, 1968 .....	36
11. Statistiques principales par groupe d'industries et valeur des expéditions de marchandises de propre fabrication par établissement, 1968 .....	42
Classification type des industries .....	51

NOTA

Les notes concernant les "concepts et définitions", qui n'ont pas été reproduites ici pour des raisons d'économie, peuvent être obtenues de la Division des industries manufacturières et primaires du bureau sur simple demande. Ces notes sont sensiblement identiques à celles que contenait la série correspondante de publications pour 1965, sauf qu'à partir du recensement des manufactures de 1966, tous les renseignements concernant le personnel sont déclarés pour la même période que les autres données. Auparavant, les sociétés dont les déclarations se rapportaient à une année financière différente de l'année civile devaient déclarer les renseignements concernant leur personnel sur la base de l'année civile. (Il reste toujours préférable que les déclarations soient faites sur la base de l'année civile).



## INTRODUCTION

Users are reminded that more recent data than those appearing in an annual report of this nature often can be obtained in published form. (A Preliminary Bulletin, Cat. No. 31-210-p, containing some of these statistics for 1968 was released in February 1972.) Size of establishment distributions were not carried in reports on individual industries for 1968 for economy reasons.

### Leading Industry Data

The table showing establishment employment size distributions for the leading industries is not included in this report because of a change-over in computerized methods of publications. With the new system it is tentatively planned to present this information for all the individual industries in the 1969 issue of this report.

### Employment Concept

In the 1961 and earlier issues of this report, "total employees" included working owners and partners and "total salaries and wages" included the withdrawals of such persons. In the 1964 issue and this present issue, as in other current reports of the Census of Manufactures, "total employees" exclude working owners and partners and "total salaries and wages" exclude their withdrawals.

However, in tables distributing establishments by total employed, the term "total employed" designates a statistic corresponding to the "total employees" concept formerly used; that is, establishments are distributed according to the total number of persons engaged, including working owners and partners.

Nous rappelons aux utilisateurs qu'ils peuvent souvent trouver dans d'autres publications des données plus récentes que celles qui paraissent dans un bulletin annuel de ce genre. (Par exemple, un bulletin provisoire, Cat. n° 31-210-p, contenant certaines de ces statistiques pour 1968 a été publié en février 1972.) Les bulletins sur les industries prises individuellement omettent, pour des raisons d'économie, les répartitions selon la taille des établissements en 1968.

### Statistiques sur les industries les plus importantes

Le tableau indiquant la répartition des établissements suivant le nombre de personnes occupées dans les principales branches d'activité n'a pas été inclus dans ce bulletin en raison d'un changement dans les méthodes mécanographiques de publication. Grâce au nouveau système, nous croyons pouvoir donner ces renseignements dans le bulletin de 1969 pour chaque branche d'activité séparément.

### Concept de l'emploi

Dans l'édition de 1961 et dans les éditions antérieures du présent bulletin, la rubrique intitulée "total des employés" comprenait les propriétaires et associés actifs, et celle intitulée "total des traitements et salaires" comprenait les retraits effectués par ces personnes. Dans l'édition de 1964, comme dans les autres bulletins courants du recensement des manufactures, la rubrique "total des employés" ne comprend pas les propriétaires et associés actifs et celle intitulée "total des traitements et salaires" n'englobe pas leurs retraits.

Toutefois, dans les tableaux où l'on donne la répartition des établissements suivant le total de personnes occupées, l'expression "personnes occupées" désigne un poste statistique correspondant au concept "total des employés" utilisé antérieurement, c'est-à-dire que les établissements sont répartis suivant le nombre total des personnes occupées, y compris les propriétaires et associés actifs.



**SUBSECTION 1**

TYPE OF ORGANIZATION

---

**SOUS-SECTION 1**

FORME D'ORGANISATION

MONSANTO  
CORPORATION  
1000 BROADWAY  
NEW YORK, N.Y.  
10001

TABLE 1. PERCENTAGE DISTRIBUTION OF ESTABLISHMENTS BY TYPE OF ORGANIZATION, 1946 TO 1968

TABLEAU 1. RÉPARTITION PROPORTIONNELLE DES ÉTABLISSEMENTS SUIVANT LA FORME D'ORGANISATION, DE 1946 À 1968

Year — Année	Individual ownerships	Partnerships	Incorporated companies	Co-operatives	Total
	— Particuliers	— Sociétés	— Sociétés constituées	— Coopératives	
per cent — pourcentage					
1946 (estimated — estimé) .....	47.3	16.0	33.4	3.3	100.0
1947 .....	46.3	16.1	34.3	3.2	100.0
1948 .....	46.2	16.4	34.4	3.0	100.0
1949 .....	46.0	15.8	35.3	2.9	100.0
1950 .....	45.6	15.0	36.3	3.1	100.0
1951 .....	44.6	15.5	36.9	3.0	100.0
1952 .....	44.9	15.4	36.9	2.8	100.0
1953 .....	44.4	14.8	38.2	2.6	100.0
1954 .....	43.6	14.3	39.5	2.6	100.0
1955 .....	42.7	13.6	41.1	2.6	100.0
1956 .....	41.4	12.7	43.4	2.5	100.0
1957 .....	40.6	12.0	44.9	2.5	100.0
1958 .....	39.2	11.1	47.1	2.6	100.0
1959 .....	38.4	10.8	48.2	2.6	100.0
1960 .....	37.7	10.3	49.5	2.5	100.0
1961(1) .....	35.2	9.5	52.9	2.4	100.0
1962 .....	34.0	9.0	54.7	2.3	100.0
1963 .....	32.6	8.3	56.9	2.2	100.0
1964 .....	31.1	8.1	58.7	2.1	100.0
1965 .....	29.2	7.6	61.2	2.0	100.0
1966 .....	27.9	7.1	63.1	1.9	100.0
1967 .....	27.0	6.9	64.3	1.7	100.0
1968 .....	25.2	6.5	66.6	1.7	100.0

(1) Percentages for 1961 and later years are based on the revised (1960) Standard Industrial Classification and the new establishment concept; they are not directly comparable with previous years. 1961 data differ from those published in the corresponding table of the 1961 issue of this report because of revisions referred to in the introduction to this issue. — Les pourcentages sur 1961 et sur les années ultérieures sont basés sur l'édition révisée (1960) de la Classification type des industries et sur le nouveau concept de l'établissement; ils ne sont pas directement comparables avec ceux des années antérieures. Les données de 1961 diffèrent de celles qui ont été publiées dans le tableau correspondant de la livraison de 1961 du présent rapport à cause des révisions mentionnées dans l'introduction au présent numéro.

TABLE 2. PERCENTAGE DISTRIBUTION OF ESTABLISHMENT BY TYPE OF ORGANIZATION BY PROVINCE, 1968

TABLEAU 2. RÉPARTITION PROPORTIONNELLE DES ÉTABLISSEMENTS SUIVANT LA FORME D'ORGANISATION PAR PROVINCE, 1968

Province or industry group — Province ou groupe d'industries	Individual ownerships	Partnerships	Incorporated companies	Co-operatives	Total	
	— Particuliers	— Sociétés	— Sociétés constituées	— Coopératives		
per cent — pourcentage						
<u>PROVINCE</u>						
Newfoundland — Terre-Neuve .....	27.6	9.8	61.8	0.8	100.0	
Prince Edward Island — île-du-Prince-Édouard .....	38.4	9.4	46.4	5.8	100.0	
Nova Scotia — Nouvelle-Écosse .....	31.6	6.1	59.5	2.8	100.0	
New Brunswick — Nouveau-Brunswick .....	28.5	4.2	65.0	2.3	100.0	
Québec .....	29.7	5.8	62.4	2.1	100.0	
Ontario .....	22.3	7.1	70.0	0.9	100.0	
Manitoba .....	25.1	8.0	64.8	2.1	100.0	
Saskatchewan .....	30.0	6.2	57.8	6.0	100.0	
Alberta .....	21.5	5.2	70.0	3.3	100.0	
British Columbia — Colombie-Britannique .....	20.6	6.4	72.3	0.8	100.0	
Yukon and Northwest Territories — Yukon et Terri- toires du Nord-Ouest .....	31.3	3.1	53.1	12.5	100.0	
Canada .....	25.2	6.5	66.6	1.7	100.0	

TABLE 3. PRINCIPAL STATISTICS BY TYPE OF ORGANIZATION, CANADA AND PROVINCES, 1968

No.	Province and type of organization	Establishments Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE								
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and electricity Coût du combustible et de l'électricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity Valeur ajoutée - activité manufac- turière	
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- hommes payées	Wages — Salaires					
number — nombre					'000			\$'000			
<b>CANADA</b>											
1	Individual ownerships .....	8,236	13,733	6,046	40,993	71,507	7,537	188,743	382,383	186,741	
2	Partnerships .....	2,112	7,114	3,696	22,505	43,516	3,585	121,525	234,812	110,895	
3	Incorporated companies .....	21,740	867,799	252,203	2,374,755	6,121,853	787,719	22,308,704	40,831,945	17,902,668	
4	Co-operatives .....	555	8,002	1,633	20,538	41,552	9,923	471,997	612,416	131,900	
5	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	
6	Total .....	32,643	896,648	263,578	2,458,791	6,278,429	808,764	23,090,970	42,061,555	18,332,204	
<b>NEWFOUNDLAND</b>											
7	Individual ownerships .....	95	82	11	206	x	53	836	1,862	956	
8	Partnerships .....										
9	Incorporated companies .....	159	8,314	1,202	20,803	x	9,467	98,333	195,602	87,430	
10	Co-operatives .....										
11	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	
12	Total .....	254	8,396	1,213	21,009	42,964	9,520	99,169	197,464	88,386	
<b>PRINCE EDWARD ISLAND</b>											
13	Individual ownerships .....	53	60	23	171	219	63	1,402	2,188	702	
14	Partnerships .....	13	25	11	71	89	19	291	625	322	
15	Incorporated companies .....	64	1,039	439	2,986	5,121	853	29,992	45,928	15,125	
16	Co-operatives .....	8	64	69	289	298	42	2,477	2,916	420	
17	Total .....	138	1,188	542	3,517	5,727	977	34,162	51,657	16,569	
<b>NOVA SCOTIA</b>											
18	Individual ownerships .....	269	656	86	1,572	2,100	277	4,934	10,051	4,896	
19	Partnerships .....	52	106	13	259	338	57	1,692	2,826	1,092	
20	Incorporated companies .....	507	18,802	4,768	48,830	98,352	15,671	356,729	619,546	247,073	
21	Co-operatives .....	24	602	154	1,537	2,465	585	22,023	30,915	7,983	
22	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	
23	Total .....	852	20,166	5,021	52,198	103,254	16,590	385,378	663,335	261,044	
<b>NEW BRUNSWICK</b>											
24	Individual ownerships .....	177	382	166	1,172	1,525	197	7,011	10,756	3,544	
25	Partnerships .....	26	76	8	177	248	47	893	1,521	637	
26	Incorporated companies .....	403	16,353	4,234	44,125	91,059	24,038	355,046	606,714	233,475	
27	Co-operatives .....	14	239	63	630	1,024	179	11,388	14,587	3,097	
28	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	
29	Total .....	620	17,050	4,471	46,103	93,856	24,461	374,388	633,577	240,753	
<b>QUEBEC</b>											
30	Individual ownerships .....	3,121	6,155	3,965	20,822	34,264	3,068	90,125	175,770	82,681	
31	Partnerships .....	612	2,134	1,705	7,860	13,686	913	34,297	66,141	31,321	
32	Incorporated companies .....	6,559	256,957	96,158	754,311	1,755,857	229,303	6,039,215	11,285,406	5,066,191	
33	Co-operatives .....	221	2,837	626	7,764	13,496	3,111	177,701	215,593	35,263	
34	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	
35	Total .....	10,513	268,083	102,454	790,757	1,817,303	236,395	6,341,337	11,742,911	5,215,464	

TABLEAU 3. STATISTIQUES PRINCIPALES SUIVANT LA FORME D'ORGANISATION, CANADA ENTIER ET PROVINCES, 1968

TOTAL ACTIVITY - ACTIVITÉ TOTALE												Province et forme d'organisation				
Working owners and partners Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity							
		Administrative, office and other non-manufacturing employees			Total employees - Total des employés											
Number Nombre	With- drawals Ré- traits	Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number Nombre	Salaries - Traitements et salaires	Coût total des matières, des fournitures et des marchan- dises desti- nées à être revendues	Value added - total activity	Value ajoutée - activité totale							
		Male - Hommes	Female - Femmes	Salaries - Traitements			Valeur totale des expédi- tions et autres recettes									
\$'000		number - nombre		\$'000	\$'000		\$'000		\$'000		\$'000					
<u>CANADA</u>																
7,946 4,127	38,084 20,661	1,787 1,090	1,946 838	12,384 9,097	23,512 12,738	83,892 52,613	209,037 134,134	407,482 250,679	191,858 114,224	Particuliers .....	1					
11	53	296,250	100,797	2,957,622	1,517,049	9,079,476	25,810,428	45,250,200	18,839,855	Sociétés .....	2					
-	-	4,313	1,210	29,579	15,158	71,130	602,864	759,594	147,995	Sociétés constituées .....	3					
...	...	55,008	18,887	618,393	73,895	618,393	790,479	978,702	189,681	Coopératives .....	4					
12,084	58,798	358,448	123,678	3,627,075	1,642,352	9,905,504	27,546,942	47,646,657	19,483,614	Sièges sociaux, bureaux de vente et unités auxiliaires.	5					
<u>TERRE-NEUVE</u>																
106	327	6	2	x	101	300	909	1,952	973	Particuliers .....	7					
-	-	1,672	454	x	11,642	55,835	116,247	216,828	91,623	Sociétés .....	8					
...	...	138	27	1,447	165	1,447	14	-	- 14	Sociétés constituées .....	9					
106	327	1,816	483	14,617	11,908	57,582	117,170	218,780	92,583	Coopératives .....	10					
<u>ÎLE-DU-PRINCE-ÉDOUARD</u>																
49	180	17	13	75	113	294	1,697	2,533	752	Particuliers .....	13					
25	93	4	10	40	40	98	353	702	337	Sociétés .....	14					
-	-	350	118	2,322	1,946	7,443	38,042	54,658	15,836	Sociétés constituées .....	15					
-	-	16	7	86	156	384	3,696	4,300	608	Coopératives .....	16					
74	273	387	138	2,492	2,255	8,219	43,787	62,194	17,534	Total .....	17					
<u>NOUVELLE-ÉCOSSE</u>																
248	920	47	46	234	835	2,334	5,457	10,678	5,001	Particuliers .....	18					
95	328	9	5	42	133	379	1,777	2,936	1,118	Sociétés .....	19					
-	-	4,988	1,369	37,888	29,927	136,240	419,273	692,217	257,019	Sociétés constituées .....	20					
-	-	524	93	2,818	1,373	5,283	30,697	40,682	9,149	Coopératives .....	21					
...	...	498	128	4,574	626	4,574	4,788	4,796	--	Sièges sociaux, bureaux de vente et unités auxiliaires.	22					
343	1,248	6,066	1,641	45,557	32,894	148,811	461,992	751,310	272,288	Total .....	23					
<u>NOUVEAU-BRUNSWICK</u>																
169	610	22	46	223	616	1,749	7,861	11,559	3,756	Particuliers .....	24					
40	137	11	2	41	97	289	977	1,629	661	Sociétés .....	25					
-	-	4,106	1,166	30,865	25,829	121,923	391,882	648,996	239,356	Sociétés constituées .....	26					
-	-	278	42	1,518	622	2,542	25,379	29,364	4,098	Coopératives .....	27					
...	...	740	205	6,878	945	6,878	1,748	2,891	1,141	Sièges sociaux, bureaux de vente et unités auxiliaires.	28					
209	748	5,157	1,461	39,526	28,139	133,380	427,846	694,438	249,012	Total .....	29					
<u>QUÉBEC</u>																
2,947	13,988	1,001	523	5,201	11,644	39,465	98,067	185,652	84,637	Particuliers .....	30					
1,177	6,019	374	177	2,369	4,390	16,055	37,657	70,174	32,013	Sociétés .....	31					
7	19	89,144	30,029	862,878	472,288	2,618,735	7,005,295	12,409,918	5,228,174	Sociétés constituées .....	32					
-	-	773	220	4,646	4,456	18,143	206,576	248,034	39,156	Coopératives .....	33					
...	...	21,598	6,874	231,331	28,472	231,331	248,180	307,227	61,468	Sièges sociaux, bureaux de vente et unités auxiliaires.	34					
4,131	20,026	112,890	37,823	1,106,426	521,250	2,923,728	7,595,775	13,221,006	5,445,448	Total .....	35					

TABLE 3. PRINCIPAL STATISTICS BY TYPE OF ORGANIZATION, CANADA AND PROVINCES, 1968 - Concluded

No.	Province and type of organization	Establishments - Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE								
			Production and related workers - Travailleurs de la production et connexes				Cost of fuel and electricity - Coût du combustible et de l'électricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchandises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufacturière	
			Male - Hommes	Female - Femmes	Man-hours paid - Heures-hommes payées	Wages - Salaire					
number - nombre					'000			\$'000			
<b>ONTARIO</b>											
1	Individual ownerships .....	2,883	4,582	1,354	12,344	23,887	2,527	62,855	130,061	65,097	
2	Partnerships .....	918	3,698	1,354	10,705	22,166	1,885	64,875	123,481	57,687	
3	Incorporated companies .....	9,010	429,318	121,935	1,171,314	3,184,855	366,718	11,722,635	21,583,290	9,570,381	
4	Co-operatives .....	121	1,293	243	3,269	7,116	1,717	82,589	105,788	21,725	
5	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	
6	Total .....	12,932	438,891	124,886	1,197,631	3,238,023	372,847	11,932,954	21,942,620	9,714,889	
<b>MANITOBA</b>											
7	Individual ownerships .....	350	430	123	1,142	2,104	251	5,946	12,244	6,091	
8	Partnerships .....	111	235	217	906	1,654	125	4,520	9,270	4,741	
9	Incorporated companies .....	903	23,868	8,693	68,273	155,634	22,948	625,082	1,066,958	425,053	
10	Co-operatives .....	29	532	55	1,249	2,550	536	22,061	30,341	7,118	
11	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	
12	Total .....	1,393	25,065	9,088	71,571	161,942	23,860	657,609	1,118,811	430,902	
<b>SASKATCHEWAN</b>											
13	Individual ownerships .....	227	277	49	694	1,236	226	2,445	6,499	3,823	
14	Partnerships .....	47	118	16	287	527	110	1,750	3,347	1,667	
15	Incorporated companies .....	437	8,047	1,026	19,110	50,574	9,227	256,126	408,269	146,529	
16	Co-operatives .....	45	751	64	1,716	4,111	1,438	51,438	71,095	18,181	
17	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	
18	Total .....	756	9,193	1,155	21,807	56,447	11,000	311,760	489,210	170,002	
<b>ALBERTA</b>											
19	Individual ownerships .....	391	495	108	1,283	2,484	405	6,109	14,345	7,844	
20	Partnerships .....	95	268	266	1,111	2,005	319	4,780	10,912	5,713	
21	Incorporated companies .....	1,276	27,085	4,715	66,980	174,775	24,859	985,894	1,578,116	570,925	
22	Co-operatives .....	60	830	195	2,059	4,483	1,087	44,275	63,661	20,048	
23	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	
24	Total .....	1,822	28,678	5,284	71,432	183,747	26,490	1,041,058	1,667,034	604,529	
<b>BRITISH COLUMBIA</b>											
25	Individual ownerships .....	685	622	162	1,609	3,398	475	7,212	18,851	11,173	
26	Partnerships .....	212	433	103	1,075	2,724	278	8,160	16,104	7,610	
27	Incorporated companies .....	2,407	77,932	9,018	177,817	562,219	84,585	1,837,797	3,438,403	1,538,748	
28	Co-operatives .....	27	840	158	1,985	5,947	1,209	57,669	77,042	17,905	
29	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	
30	Total .....	3,331	79,827	9,441	182,486	574,288	86,547	1,910,838	3,550,399	1,575,436	
<b>YUKON AND NORTHWEST TERRITORIES</b>											
31	Individual ownerships .....	11	13	2	33	x	8	133	341	240	
32	Partnerships .....	21	98	21	247	x	68	2,234	4,194	1,800	
33	Incorporated companies .....	21	98	21	247	x	68	2,234	4,194	1,800	
34	Co-operatives .....	21	98	21	247	x	68	2,234	4,194	1,800	
35	Total .....	32	111	23	280	879	76	2,367	4,535	2,130	

TABLEAU 3. STATISTIQUES PRINCIPALES SUIVANT LA FORME D'ORGANISATION, CANADA ENTIER ET PROVINCES, 1968 - fin

TOTAL ACTIVITY - ACTIVITÉ TOTALE												Province et forme d'organisation			
Working owners and partners		Employees - Employés					Total cost of materials, supplies and goods for re-sale		Total value of shipments and other revenue		Value added - total activity - Valeur ajoutée - activité totale				
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees		Total employees - Total des employés											
Number	With-drawals - Retraits	Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number - Nombre	Salaries and wages - Traitements et salaires	Coût total des matières, des fournitures et des marchandises destinées à être revendues		Valeur totale des expéditions et autres recettes						
		Male - Hommes	Female - Femmes	Salaries - Traitements											
\$'000		number - nombre		\$'000			\$'000								
ONTARIO															
2,833	14,599	514	816	4,614	7,266	28,500	71,316	140,685	67,288	Particuliers .....		1			
1,825	x	532	457	5,115	6,041	27,281	71,132	131,118	59,053	Sociétés .....		2			
2	x	154,509	54,879	1,622,595	760,641	4,807,450	13,781,997	24,296,422	10,238,557	Sociétés constituées .....		3			
-	-	672	205	4,850	2,413	11,966	105,989	133,051	25,581	Coopératives .....		4			
...	...	24,916	9,447	295,980	34,363	295,980	461,511	587,713	125,926	Sièges sociaux, bureaux de vente et unités auxiliaires.		5			
4,660	24,475	181,143	65,804	1,933,154	810,724	5,171,178	14,491,944	25,288,989	10,516,406	Total .....		6			
MANITOBA															
345	1,524	46	108	450	707	2,554	6,400	12,809	6,205	Particuliers .....		7			
209	917	36	47	366	535	2,020	4,870	9,715	4,820	Sociétés .....		8			
-	-	8,797	2,979	76,078	44,337	231,711	704,576	1,164,926	443,984	Sociétés constituées .....		9			
-	-	202	50	1,396	839	3,946	25,814	34,752	7,749	Coopératives .....		10			
...	...	1,326	356	11,637	1,682	11,637	3,207	3,953	819	Sièges sociaux, bureaux de vente et unités auxiliaires.		11			
...	2,441	10,407	3,540	89,927	48,100	251,869	744,866	1,226,154	463,577	Total .....		12			
SASKATCHEWAN															
226	1,004	36	67	296	429	1,532	2,804	6,966	3,936	Particuliers .....		13			
92	398	16	15	124	165	651	1,805	3,417	1,482	Sociétés .....		14			
-	-	2,938	942	24,492	12,953	75,066	280,322	439,928	153,992	Sociétés constituées .....		15			
-	-	486	171	3,485	1,472	7,596	64,378	85,585	19,888	Coopératives .....		16			
...	...	511	124	5,111	635	5,111	846	1,281	122	Sièges sociaux, bureaux de vente et unités auxiliaires.		17			
318	1,403	3,987	1,319	33,509	15,654	89,955	350,154	537,176	179,420	Total .....		18			
ALBERTA															
387	1,849	57	148	699	808	3,183	6,936	15,368	8,041	Particuliers .....		19			
192	970	45	60	424	639	2,429	6,705	13,443	6,398	Sociétés .....		20			
-	-	10,043	2,715	87,318	44,558	262,093	1,074,146	1,688,888	593,204	Sociétés constituées .....		21			
-	-	498	180	3,953	1,703	8,436	68,349	90,326	21,858	Coopératives .....		22			
...	...	1,643	408	16,843	2,051	16,843	607	358	- 305	Sièges sociaux, bureaux de vente et unités auxiliaires.		23			
579	2,820	12,286	3,511	109,237	49,759	292,983	1,156,744	1,808,383	629,197	Total .....		24			
COLOMBIE-BRITANNIQUE															
670	3,154	40	176	567	1,000	3,965	7,749	19,558	11,343	Particuliers .....		25			
426	x	63	75	605	674	3,329	8,554	16,910	8,023	Sociétés .....		26			
2	x	19,683	6,134	199,839	112,767	762,058	1,996,415	3,632,891	1,575,941	Sociétés constituées .....		27			
-	-	854	201	6,780	2,093	12,727	71,608	93,021	19,747	Coopératives .....		28			
...	...	3,638	1,318	44,592	4,956	44,592	69,579	70,483	525	Sièges sociaux, bureaux de vente et unités auxiliaires.		29			
1,098	4,988	24,278	7,944	252,383	121,490	826,671	2,153,905	3,832,863	1,615,580	Total .....		30			
YUKON ET TERRITOIRES DU NORD-OUEST															
...	50	1	1	x	17	97	146	356	242	Particuliers .....		31			
-	-	30	13	x	162	1,030	2,612	5,009	2,327	Sociétés .....		32			
...	50	31	14	248	179	1,127	2,758	5,365	2,569	Sociétés constituées .....		33			
...	50	31	14	248	179	1,127	2,758	5,365	2,569	Total .....		34			



## **SUBSECTION 2**

SIZE OF ESTABLISHMENTS, BY TOTAL EMPLOYED

---

## **SOUS-SECTION 2**

CLASSEMENT DES ÉTABLISSEMENTS SUIVANT LE  
TOTAL DE PERSONNES OCCUPÉES

THE MONTGOMERY FARM

Montgomery Farm, Inc., 1000 N.W. 10th Street, Oklahoma City, Okla.

THE MONTGOMERY FARM

Montgomery Farm, Inc., 1000 N.W. 10th Street, Oklahoma City, Okla.

TABLE 4. ESTABLISHMENTS BY TOTAL EMPLOYED PER ESTABLISHMENT, 1949, 1955, 1961 AND 1968

TABLEAU 4. ÉTABLISSEMENTS SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1949, 1955, 1961 ET 1968

Size group Tranche de taille	Establishments Établissements	Employees Employés	Working owners and partners Propriétaires et associés actifs	Proportion of total employed(1) Proportion du total de personnes occupées(1)	Establishments Établissements	Employees Employés	Working owners and partners Propriétaires et associés actifs	Proportion of total employed(1) Proportion du total de personnes occupées(1)	
No. — nomb. 1949				No. — nomb. 1955				1955	
- 4 .....	16,647	34,865	3.0	17,602	36,340	2.8			
5- 14 .....	9,133	75,482	6.4	9,864	81,471	6.3			
15- 49 .....	5,967	159,012	13.6	6,340	169,575	13.1			
50- 99 .....	1,905	132,069	11.3	2,082	144,411	11.1			
100- 199 .....	1,114	156,084	13.3	1,175	163,091	12.6			
200- 499 .....	694	213,130	18.2	739	227,667	17.5			
500- 999 .....				( 243 )	167,720	12.9			
1,000-1,499 .....	332	391,455	33.4	( 76 )	91,840	7.1			
1,500- .....				( 61 )	200,413	15.4			
Head offices, sales offices and auxiliary units — Sièges sociaux, bureaux de vente et unités auxiliaires .....	...	9,110	0.8	...	15,933	1.2			
Total .....	35,792	1,171,207	100.0	38,182	1,298,461	100.0			
1961(2)				1968(2)					
- 4 .....	12,352	16,846	10.675	2.0	10,302	15,422	8,277	1.4	
5- 14 .....	9,134	71,207	5,150	5.6	9,003	72,611	3,212	4.6	
15- 49 .....	6,829	184,550	1,055	13.6	7,398	201,376	531	12.2	
50- 99 .....	2,445	169,319	88	12.4	2,724	190,333	35	11.5	
100- 199 .....	1,377	190,540	17	13.9	1,693	238,020	26	14.4	
200- 499 .....	869	261,628	4	19.1	1,081	329,762	3	19.9	
500- 999 .....	243	169,392	—	12.4	289	198,723	—	12.0	
1,000-1,499 .....	55	68,743	—	5.0	84	102,745	—	6.2	
1,500- .....	53	165,577	—	12.1	69	219,465	—	13.3	
Head offices, sales offices and auxiliary units(3) — Sièges sociaux, bureaux de vente et unités auxiliaires(3) .....	...	54,733	...	4.0	...	73,895	...	4.5	
Total .....	33,357	1,352,535	16,989	100.0	32,643	1,642,352	12,084	100.0	

(1) Includes working owners and partners. — Comprend les propriétaires et associés actifs.

(2) Data for 1961 and 1968 are based on the revised (1960) Standard Industrial Classification and the new establishment concept. 1961 data differ from those published in the corresponding table of the 1961 issue of this report because of revisions referred to in the introduction to the 1964 issue. — Les données de 1961 et de 1968 sont basées sur l'édition révisée (1960) de la Classification type des industries et sur le nouveau concept de l'établissement. Les données de 1961 diffèrent de celles qui ont été publiées dans le tableau correspondant de la livraison de 1961 du présent rapport à cause des révisions mentionnées dans l'introduction du numéro de 1964.

(3) Not comparable with years prior to 1961 when coverage of head offices, sales offices and auxiliary units was incomplete. — Ne peut se comparer aux années antérieures à 1961 lorsque les données sur les sièges sociaux, bureaux de vente et unités auxiliaires, étaient incomplètes.

TABLE 5. PERCENTAGE DISTRIBUTION OF ESTABLISHMENTS BY TOTAL EMPLOYED PER ESTABLISHMENT, PROVINCE OR REGION, 1968

TABLEAU 5. RÉPARTITION PROPORTIONNELLE DES ÉTABLISSEMENTS SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, PROVINCE OU RÉGION, 1968

Province or region Province ou région	Total employed per establishment Total de personnes occupées par établissement							
	Under — Moins de 5	5- 14	15- 49	50- 99	100- 199	200- 499	500 or over — Et plus	All size groups — Toutes tranches de taille
								per cent — pourcentage
Atlantic provinces — Provinces de l'Atlantique .....	34.0	27.5	22.2	7.9	4.4	2.8	1.1	100.0
Québec .....	32.0	26.0	23.8	8.6	5.1	3.2	1.3	100.0
Ontario .....	27.9	27.4	23.4	9.2	6.1	4.3	1.8	100.0
Prairie provinces — Provinces des Prairies .....	36.2	30.7	20.1	6.9	4.0	1.6	0.5	100.0
British Columbia — Colombie-Britannique .....	37.3	29.5	19.7	6.3	4.0	2.4	0.9	100.0
Yukon and Northwest Territories — Yukon et Territoires du Nord-Ouest .....	53.1	40.6	3.1	3.1	—	—	—	100.0
Canada .....	31.6	27.6	22.7	8.3	5.2	3.3	1.4	100.0

TABLE 6. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, CANADA AND PROVINCES, 1968

No.	Province and size group	Establishments Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE											
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and electricity — Coût du combustible et de l'électricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière				
			Male — Hommes		Female — Femmes									
			Male — Hommes	Female — Femmes	Man-hours paid — Heures-hommes payées	Wages — Salaires								
			number — nombre		'000		\$'000							
<b>CANADA</b>														
1	- 4	10,302	9,420	1,510	22,657	43,192	6,419	211,069	391,091	174,801				
2	5- 14	9,003	42,017	9,072	107,607	226,316	24,623	841,967	1,510,462	648,210				
3	15- 49	7,398	110,319	40,555	319,061	679,679	67,701	2,391,527	4,321,379	1,881,056				
4	50- 99	2,724	101,148	44,938	310,097	675,564	66,233	2,516,511	4,473,774	1,915,766				
5	100- 199	1,693	125,569	54,080	380,066	862,861	100,690	3,554,238	6,245,917	2,614,697				
6	200- 499	1,081	179,860	65,233	519,053	1,300,427	165,958	4,755,142	8,782,144	3,892,134				
7	500- 999	289	115,105	27,385	302,119	850,886	135,093	2,859,739	5,504,776	2,540,363				
8	1,000-1,499	84	64,636	11,376	161,026	492,716	102,666	1,615,092	3,161,639	1,447,478				
9	1,500-	69	148,574	9,429	337,107	1,146,787	139,380	4,345,684	7,670,374	3,217,699				
10	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...				
11	Total	32,643	896,648	263,578	2,458,791	6,278,429	808,764	23,090,970	42,061,555	18,332,204				
<b>NEWFOUNDLAND</b>														
12	- 4	94	52	3	123	176	43	566	1,489	840				
13	5- 14	53	285	39	690	1,089	163	3,772	6,793	2,958				
14	15- 49	54	1,031	150	2,582	4,418	866	16,016	32,268	14,412				
15	50- 99	26	1,074	247	2,936	4,950	778	22,177	36,464	13,897				
16	100-999	25	3,566	763	9,451	13,938	1,805	24,682	51,436	24,659				
17	1,000-(1)	2	2,388	11	5,228	18,394	5,865	31,957	69,014	31,620				
18	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...				
19	Total	254	8,396	1,213	21,009	42,964	9,520	99,169	197,464	88,386				
<b>PRINCE EDWARD ISLAND</b>														
20	- 4	62	52	1	114	162	46	1,179	1,931	706				
21	5- 99	72	719	369	2,229	3,247	687	21,643	32,363	9,859				
22	100-499	4	417	172	1,174	2,318	243	11,339	17,382	6,004				
23	Total	138	1,188	542	3,517	5,727	977	34,162	51,657	16,569				
<b>NOVA SCOTIA</b>														
24	- 4	284	300	34	720	1,046	241	4,218	8,335	3,826				
25	5- 14	251	1,420	166	3,377	5,107	841	14,485	29,613	14,262				
26	15- 49	191	3,224	554	8,121	13,161	2,044	51,489	89,446	35,751				
27	50- 99	64	2,744	675	7,246	12,248	2,206	45,812	79,488	31,901				
28	100-199	30	2,600	772	7,025	12,406	2,015	65,056	102,796	36,308				
29	200-499	23	3,933	1,234	10,648	22,908	3,604	119,214	192,415	69,332				
30	500-	9	5,945	1,586	15,061	36,378	5,639	85,104	161,242	69,665				
31	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...				
32	Total	852	20,166	5,021	52,198	103,254	16,590	385,378	663,335	261,044				

(1) Publication of these figures was authorized by the firms concerned.

TABLEAU 6. STATISTIQUES PRINCIPALES SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, 1968

TOTAL ACTIVITY - ACTIVITÉ TOTALE													Province et tranche de taille	
Working owners and partners Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale Coût total des matières, des fournitures et des marchandises destinées à être revendues	Total value of shipments and other revenue Valeur totale des expéditions et autres recettes	Value added - total activity Valeur ajoutée - activité totale					
		Administrative, office and other non-manufacturing employees Employés de l'administration, du bureau et autres non engagés dans la fabrication		Total employees Total des employés						Number	Male Hommes	Female Femmes	Salaries Traitements	
Number Nombre	With-drawals Re-troits	Male Hommes	Female Femmes	Salaries Traitements		Number Nombre	Traitements et salaires							
\$'000	\$'000	number - nombre	\$'000			\$'000		\$'000						N°
<b>CANADA</b>														
8,277	34,893	2,869	1,623	19,003	15,422	62,195	237,187	424,527	182,032	- 4	.....	.....	1	
3,212	18,390	14,426	7,096	119,492	72,611	345,809	988,647	1,690,067	681,526	5- 14	.....	.....	2	
531	4,200	36,030	14,472	348,173	201,376	1,027,853	2,741,371	4,756,791	1,969,580	15- 49	.....	.....	3	
35	727	31,651	12,596	321,049	190,333	996,614	2,833,445	4,866,037	1,995,974	50- 99	.....	.....	4	
26	x	42,522	15,849	421,450	238,020	1,284,311	4,035,800	6,817,198	2,714,107	100- 199	.....	.....	5	
3	x	63,348	21,321	616,543	329,762	1,916,970	5,371,825	9,524,227	4,018,987	200- 499	.....	.....	6	
-	-	43,083	13,150	424,790	198,723	1,275,676	3,578,125	6,346,733	2,666,243	500- 999	.....	.....	7	
-	-	21,014	5,719	211,102	102,745	703,818	1,760,811	3,354,456	1,495,166	1,000-1,499	.....	.....	8	
-	-	48,497	12,965	527,081	219,465	1,673,868	5,209,251	8,887,939	3,570,317	1,500-	.....	.....	9	
...	...	55,008	18,887	618,393	73,895	618,393	790,479	978,702	189,681	Sièges sociaux, bureaux de vente et unités auxiliaires.				10
12,084	58,798	358,448	123,678	3,627,075	1,642,352	9,905,504	27,546,942	47,646,657	19,483,614	Total	.....	.....	11	
<b>TERRE-NEUVE</b>														
58	259	13	3	60	71	237	638	1,570	850	- 4	.....	.....	12	
-	67	94	27	475	445	1,563	4,529	7,688	3,086	5- 14	.....	.....	13	
-	-	315	101	2,070	1,597	6,488	19,180	36,898	15,869	15- 49	.....	.....	14	
-	-	311	94	2,236	1,726	7,186	34,501	50,324	16,329	50- 99	.....	.....	15	
-	-	557	149	3,822	5,035	17,760	25,564	52,376	24,722	100-999	.....	.....	16	
-	-	388	82	4,507	2,869	22,901	32,745	69,924	31,742	1,000-(1)	.....	.....	17	
...	...	138	27	1,447	165	1,447	14	-	-- 14	Sièges sociaux, bureaux de vente et unités auxiliaires.				18
106	327	1,816	483	14,617	11,908	57,582	117,170	218,780	92,583	Total	.....	.....	19	
<b>ÎLE-DU-PRINCE-ÉDOUARD</b>														
57	194	12	11	63	76	226	1,434	2,247	767	- 4	.....	.....	20	
17	80	289	108	1,791	1,485	5,037	27,742	39,188	10,688	5- 99	.....	.....	21	
-	-	86	19	638	694	2,956	14,612	20,759	6,078	100-499	.....	.....	22	
74	273	387	138	2,492	2,255	8,219	43,787	62,194	17,534	Total	.....	.....	23	
<b>NOUVELLE-ÉCOSSE</b>														
237	790	53	23	267	410	1,313	4,627	8,857	3,939	- 4	.....	.....	24	
97	424	344	138	1,963	2,068	7,070	17,513	33,515	15,128	5- 14	.....	.....	25	
9	34	1,001	284	6,550	5,063	19,712	60,174	99,948	37,583	15- 49	.....	.....	26	
-	-	732	189	5,241	4,340	17,489	59,109	95,440	34,556	50- 99	.....	.....	27	
-	-	720	214	5,099	4,306	17,504	82,981	123,431	39,093	100-199	.....	.....	28	
-	-	1,431	374	11,522	6,972	34,430	145,607	221,232	71,478	200-499	.....	.....	29	
-	-	1,287	291	10,341	9,109	46,719	87,192	164,092	70,511	500-	.....	.....	30	
...	...	498	128	4,574	626	4,574	4,788	4,796	--	Sièges sociaux, bureaux de vente et unités auxiliaires.				31
...	1,248	6,066	1,641	45,557	32,894	148,811	461,992	751,310	272,288	Total	.....	.....	32	

(1) La publication de ces chiffres a été autorisée par les firmes intéressées.

TABLE 6. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, CANADA AND PROVINCES, 1968 - Continued

No.	Province and size group	Establishments Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE								
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and electricity — Coût du combustible et de l'électricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchandises de propre fabrication	Value added - manufacturing activity — Valeur ajoutée - activité manufacturière	
			Male — Hommes	Female — Femmes	Man-hours paid — Heures-hommes payées	Wages Salaires					
			number - nombre		'000			\$'000			
<u>NEW BRUNSWICK</u>											
1	- 4	194	168	22	417	635	89	3,001	5,278	2,203	
2	5- 14	167	859	109	2,049	3,388	473	12,965	22,493	9,454	
3	15- 49	147	2,506	472	6,288	10,227	1,604	46,598	79,306	31,842	
4	50- 99	50	2,106	517	5,593	9,291	2,031	37,684	62,805	23,663	
5	100-199	34	2,972	848	8,416	15,561	2,788	92,102	137,663	46,808	
6	200-499	19	3,172	925	8,810	20,511	7,478	76,670	127,993	43,128	
7	500-999	6	2,569	462	6,489	15,298	5,533	63,918	115,400	46,048	
8	1,000-	3	2,698	1,116	8,041	18,944	4,465	41,601	82,640	37,607	
9	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...
10	Total	620	17,050	4,471	46,103	93,856	24,461	374,338	633,577	240,753	
<u>QUEBEC</u>											
11	- 4	3,361	3,163	447	7,487	13,317	1,954	84,568	142,173	56,483	
12	5- 14	2,732	12,399	3,168	32,984	62,177	6,869	284,267	473,422	183,489	
13	15- 49	2,504	34,943	18,308	112,787	213,682	18,587	747,253	1,317,343	559,410	
14	50- 99	904	30,815	19,895	108,466	207,807	18,291	747,455	1,317,575	557,708	
15	100- 199	539	37,824	20,791	126,064	254,583	28,881	882,668	1,603,613	700,402	
16	200- 499	333	55,099	23,168	168,169	387,110	52,299	1,427,769	2,632,037	1,172,006	
17	500- 999	94	38,945	9,480	103,554	272,113	45,053	965,350	1,825,520	828,554	
18	1,000-1,499	26	21,305	3,388	51,616	156,780	43,624	469,763	973,191	454,771	
19	1,500-	20	33,590	3,809	79,630	249,735	20,838	732,246	1,458,037	703,239	
20	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...
21	Total	10,513	268,083	102,454	790,757	1,817,303	236,395	6,341,337	11,742,911	5,215,464	
<u>ONTARIO</u>											
22	- 4	3,608	3,224	613	7,923	15,779	2,211	70,055	136,851	64,622	
23	5- 14	3,546	16,512	3,551	42,290	94,892	9,035	329,238	608,247	271,760	
24	15- 49	3,025	44,666	15,779	128,580	290,264	27,707	1,013,478	1,860,560	825,155	
25	50- 99	1,186	43,151	18,385	131,258	300,990	27,761	1,091,990	2,001,686	893,233	
26	100- 199	783	55,716	25,968	172,067	402,726	42,458	1,681,983	2,996,429	1,275,923	
27	200- 499	552	86,896	35,049	257,483	650,033	65,997	2,181,275	4,211,425	1,965,226	
28	500- 999	148	56,373	13,476	147,293	436,168	60,716	1,345,042	2,753,424	1,363,261	
29	1,000-1,499	42	30,118	6,535	79,433	237,176	33,357	806,175	1,582,742	748,755	
30	1,500-	42	102,235	5,530	231,304	809,995	103,606	3,413,719	5,791,157	2,306,954	
31	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...
32	Total	12,932	438,891	124,886	1,197,631	3,238,023	372,847	11,932,954	21,942,620	9,714,889	
<u>MANITOBA</u>											
33	- 4	483	369	75	911	1,666	305	9,452	17,609	7,957	
34	5- 14	382	1,736	487	4,666	9,118	1,141	36,431	62,816	25,457	
35	15- 49	304	4,337	1,925	13,118	26,309	2,659	103,108	181,253	75,159	
36	50- 99	118	4,301	2,301	13,754	28,593	2,743	90,451	167,471	74,604	
37	100- 199	69	4,984	2,402	15,365	33,461	2,998	133,630	232,670	95,433	
38	200- 499	27	4,142	1,496	11,718	28,940	5,914	108,266	203,013	90,996	
39	500-1,499	10	5,196	402	12,039	33,855	8,100	176,271	253,981	73,396	
40	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...
41	Total	1,393	25,065	9,088	71,571	161,942	23,860	657,609	1,118,813	443,002	

TABLEAU 6. STATISTIQUES PRINCIPALES SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, 1968 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE													Province et tranche de taille			
Working owners and partners		Employees - Employés					Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity							
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees		Total employees - Total des employés												
Number	With-drawals - Retraits	Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number - Nombre	Salaries and wages - Traitements et salaires	Coût total des matières, des fournitures et des marchandises destinées à être revendues	Valeur totale des expéditions et autres recettes	Valeur ajoutée - activité totale							
		Male - Hommes	Female - Femmes	Salaries - Traitements												
\$'000		number - nombre		\$'000			\$'000									
													<u>NOUVEAU-BRUNSWICK</u>			
151	472	36	21	197	247	832	3,164	5,490	2,250	- 4 .....			1			
51	238	246	109	1,507	1,323	4,895	15,876	25,959	9,970	5- 14 .....			2			
6	x	766	252	5,227	3,978	15,454	55,440	89,627	33,137	15- 49 .....			3			
-	-	688	133	4,094	3,444	13,385	42,779	68,811	24,629	50- 99 .....			4			
1	x	762	209	5,596	4,791	21,257	103,866	150,653	48,200	100-199 .....			5			
-	-	836	300	6,782	5,233	27,293	93,224	145,604	44,332	200-499 .....			6			
-	-	555	96	4,249	3,682	19,567	69,788	122,170	47,515	500-999 .....			7			
-	-	548	136	4,896	4,498	23,840	41,962	83,433	37,840	1,000- .....			8			
...	...	760	205	6,878	945	6,878	1,748	2,891	1,141	Sièges sociaux, bureaux de vente et unités auxiliaires.			9			
209	748	5,157	1,461	39,524	28,139	133,380	427,846	694,438	249,012	Total .....			10			
													<u>QUEBEC</u>			
3,065	10,888	1,027	350	5,865	4,987	19,182	92,850	152,624	58,689	- 4 .....			11			
1,144	6,495	4,573	1,655	33,490	21,795	95,667	322,504	518,821	190,670	5- 14 .....			12			
295	2,184	11,432	4,255	104,383	68,938	318,064	832,203	1,422,165	579,842	15- 49 .....			13			
15	312	8,845	3,663	90,721	63,218	298,529	816,690	1,403,197	574,689	50- 99 .....			14			
12	146	11,454	4,288	113,941	74,357	368,524	1,023,473	1,765,535	721,888	100- 199 .....			15			
-	-	18,591	5,839	175,878	102,697	562,988	1,584,725	2,813,919	1,196,459	200- 499 .....			16			
-	-	13,703	4,442	134,188	66,570	406,300	1,380,408	2,270,894	861,067	500- 999 .....			17			
-	-	6,157	1,487	59,617	32,337	216,397	512,225	1,024,125	463,296	1,000-1,499 .....			18			
-	-	15,510	4,970	157,012	57,879	406,747	782,518	1,542,499	737,381	1,500- .....			19			
...	...	21,598	6,874	231,331	28,472	231,331	248,180	307,227	61,468	Sièges sociaux, bureaux de vente et unités auxiliaires.			20			
4,131	20,026	112,890	37,823	1,106,426	521,250	2,923,728	7,595,775	13,221,006	5,445,448	Total .....			21			
													<u>ONTARIO</u>			
3,113	14,010	886	606	6,762	5,329	22,541	80,728	150,612	67,673	- 4 .....			22			
1,342	8,185	5,626	3,063	52,208	28,752	147,101	393,930	687,472	286,376	5- 14 .....			23			
176	1,678	15,108	6,815	160,932	82,368	451,197	1,178,453	2,063,925	865,708	15- 49 .....			24			
18	401	15,101	6,618	162,821	83,255	463,810	1,250,345	2,200,412	935,726	50- 99 .....			25			
11	201	21,302	8,787	221,778	111,773	624,504	1,913,915	3,276,774	1,332,997	100- 199 .....			26			
-	-	33,163	12,287	334,748	167,395	984,781	2,495,768	4,605,460	2,047,712	200- 499 .....			27			
-	-	23,006	7,124	233,646	99,979	669,814	1,592,708	3,083,084	1,444,477	500- 999 .....			28			
-	-	11,685	3,408	119,504	51,746	356,680	900,723	1,714,729	786,757	1,000-1,499 .....			29			
-	-	30,350	7,649	344,774	145,764	1,154,770	4,223,864	6,918,807	2,623,053	1,500- .....			30			
...	...	24,916	9,447	295,980	34,363	295,980	461,511	587,713	125,926	Sièges sociaux, bureaux de vente et unités auxiliaires.			31			
4,660	24,475	181,143	65,804	1,933,154	810,724	5,171,178	14,491,944	25,288,989	10,516,406	Total .....			32			
													<u>MANITOBA</u>			
423	1,641	122	114	830	680	2,495	10,766	19,306	8,291	- 4 .....			33			
120	665	595	331	4,751	3,149	13,870	43,406	71,059	26,773	5- 14 .....			34			
9	x	1,587	603	13,973	8,452	40,283	120,656	203,133	79,515	15- 49 .....			35			
-	-	1,347	462	12,024	8,411	40,618	103,807	183,035	76,980	50- 99 .....			36			
2	x	1,810	627	15,328	9,823	48,788	152,239	256,848	101,078	100- 199 .....			37			
-	-	1,784	528	16,060	7,950	45,000	123,556	220,291	93,060	200- 499 .....			38			
-	-	1,836	519	15,324	7,953	49,178	187,231	268,529	77,061	500-1,499 .....			39			
...	...	1,326	356	11,637	1,682	11,637	3,207	3,953	819	Sièges sociaux, bureaux de vente et unités auxiliaires.			40			
354	2,441	10,407	3,540	89,927	48,100	251,869	744,866	1,226,154	463,577	Total .....			41			

TABLE 6. PRINCIPAL STATISTICS BY TOTAL EMPLOYED PER ESTABLISHMENT, CANADA AND PROVINCES, 1968 - Concluded

No.	Province and size group	Establishments Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE								
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and electricity Coût du carburant et de l'élec- tricité	Cost of materials and supplies used Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity Valeur ajoutée - activité manufac- turière	
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- hommes payées	Wages - Salaires					
			number - nombre		'000			\$'000			
<b>SASKATCHEWAN</b>											
1	- 4	303	278	40	670	1,238	225	4,591	9,707	4,805	
2	5- 14	246	1,102	201	2,737	5,531	789	17,887	33,845	14,687	
3	15- 49	139	2,173	257	5,051	11,129	1,811	59,327	97,254	36,349	
4	50- 99	36	1,507	209	3,610	9,212	1,684	50,115	83,316	30,914	
5	100- 199	22	1,736	242	4,145	11,518	2,231	103,655	151,366	46,513	
6	200-999	10	2,397	206	5,594	17,819	4,260	76,184	113,723	36,735	
7	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
8	Total	756	9,193	1,155	21,807	56,447	11,000	311,760	489,210	170,002	
<b>ALBERTA</b>											
9	- 4	653	656	108	1,597	3,224	493	13,727	25,931	11,773	
10	5- 14	590	2,772	458	6,825	15,327	1,638	58,762	104,450	44,504	
11	15- 49	356	5,683	1,012	14,195	32,775	3,443	111,919	206,913	92,768	
12	50- 99	120	5,096	915	12,653	31,439	4,364	171,199	268,451	92,992	
13	100- 199	66	6,073	601	13,865	37,383	5,189	256,101	394,097	136,541	
14	200- 499	30	5,486	951	13,682	41,093	9,000	274,763	448,057	164,419	
15	500-1,499	7	2,912	1,239	8,616	22,505	2,364	154,586	219,135	61,534	
16	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
17	Total	1,822	28,678	5,284	71,432	183,747	26,490	1,041,058	1,667,034	604,529	
<b>BRITISH COLUMBIA</b>											
18	- 4	1,243	1,142	166	2,657	5,868	803	19,550	41,417	21,360	
19	5- 14	981	4,705	823	11,385	28,682	3,466	78,389	159,345	78,446	
20	15- 49	655	11,463	1,961	27,453	76,384	8,764	232,001	442,489	206,324	
21	50- 99	211	10,060	1,610	23,603	69,323	6,045	251,891	443,897	192,771	
22	100- 199	132	12,185	2,163	29,487	88,821	13,036	320,224	590,294	259,748	
23	200- 499	79	17,656	1,705	39,537	131,138	17,870	524,593	886,333	351,489	
24	500- 999	18	8,046	789	18,282	62,926	11,802	181,037	353,601	156,558	
25	1,000-1,499	8	6,934	180	14,211	54,957	16,307	177,208	342,539	150,904	
26	1,500-	4	7,636	44	15,872	56,189	8,453	125,946	290,485	157,836	
27	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
28	Total	3,331	79,827	9,441	182,486	574,288	86,547	1,910,838	3,550,399	1,575,436	
<b>YUKON AND NORTHWEST TERRITORIES</b>											
29	- 4	17	16	1	37	80	9	163	369	225	
30	5-99	15	95	22	242	798	67	2,204	4,166	1,905	
31	Total	32	111	23	280	879	76	2,367	4,535	2,130	

TABLEAU 6. STATISTIQUES PRINCIPALES SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, CANADA ENTIER ET PROVINCES, 1968 - fin

TOTAL ACTIVITY - ACTIVITÉ TOTALE												
Working owners and partners Propriétaire et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity	Province et tranche de taille		
		Administrative, office and other non-manufacturing employees		Total employees - Total des employés								
		Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number - Nombre	Salaries - Traitements	Coût total des matières, des fournitures et des marchan- dises desti- nées à être revendues	Valeur totale des expédi- tions et autres recettes	Valeur ajoutée - activité totale			
Number - Nombre	With- drawals - Re- traits	Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre	Salaries - Traitements et salaires	\$'000	\$'000	\$'000	\$'000	\$'000	
		\$'000	number - nombre	\$'000								
242	996	72	68	524	458	1,762	5,011	10,291	4,952	- 4		
69	367	419	261	3,295	1,983	8,826	22,417	39,783	16,217	5- 14	1	
7	39	930	282	7,471	3,642	18,600	69,997	110,541	38,851	15- 49	2	
-	-	599	159	4,845	2,474	14,057	54,953	89,182	31,897	50- 99	3	
-	-	828	188	6,626	2,994	18,144	114,150	163,905	48,720	100- 199	4	
-	-	628	237	5,637	3,468	23,456	82,780	122,193	38,661	200-999	5	
...	...	511	124	5,111	635	5,111	846	1,281	122	Sièges sociaux, bureaux de vente et unités auxiliaires.		
318	1,403	3,987	1,319	33,509	15,654	89,955	350,154	537,176	179,420	Total	8	
<b>SASKATCHEWAN</b>												
1,809	250	159	1,736	1,173	4,960	17,005	29,858	12,464	- 4			
763	945	543	7,964	4,718	23,291	71,775	120,468	47,681	5- 14		9	
66	1,801	568	15,880	9,064	48,655	132,976	235,180	99,702	15- 49		10	
x	1,637	417	14,230	8,065	45,669	188,464	288,941	96,246	50- 99		11	
2,047	462	18,117	9,183	55,500	275,378	417,951	140,835	100- 199			12	
x	2,629	680	23,027	9,746	64,120	309,068	486,647	168,141	200- 499		13	
-	1,334	274	11,440	5,759	33,945	161,471	228,980	64,433	500-1,499		14	
...	...	1,643	408	16,843	2,051	16,843	607	358	- 305	Sièges sociaux, bureaux de vente et unités auxiliaires.		
579	2,820	12,286	3,511	109,237	49,759	292,983	1,156,744	1,808,383	629,197	Total	17	
<b>ALBERTA</b>												
1,809	250	159	1,736	1,173	4,960	17,005	29,858	12,464	- 4			
763	945	543	7,964	4,718	23,291	71,775	120,468	47,681	5- 14			
66	1,801	568	15,880	9,064	48,655	132,976	235,180	99,702	15- 49			
x	1,637	417	14,230	8,065	45,669	188,464	288,941	96,246	50- 99			
2,047	462	18,117	9,183	55,500	275,378	417,951	140,835	100- 199				
x	2,629	680	23,027	9,746	64,120	309,068	486,647	168,141	200- 499			
-	1,334	274	11,440	5,759	33,945	161,471	228,980	64,433	500-1,499			
...	...	1,643	408	16,843	2,051	16,843	607	358	- 305	Sièges sociaux, bureaux de vente et unités auxiliaires.		
579	2,820	12,286	3,511	109,237	49,759	292,983	1,156,744	1,808,383	629,197	Total	17	
<b>COLOMBIE-BRITANNIQUE</b>												
876	3,806	392	267	2,677	1,967	8,545	20,741	43,220	21,911	- 4		
211	1,098	1,485	939	13,305	7,952	41,987	89,406	174,130	82,118	5- 14		
11	84	3,003	1,264	30,942	17,691	107,326	259,101	477,926	215,109	15- 49		
-	-	2,283	818	24,099	14,771	93,422	273,006	471,397	199,684	50- 99		
-	-	3,206	971	32,141	18,525	120,961	347,757	621,674	264,078	100- 199		
-	-	4,246	1,076	43,193	24,683	174,331	571,823	942,572	360,148	200- 499		
-	-	2,897	621	27,496	12,353	90,422	213,812	391,137	161,517	500- 999		
-	-	1,299	437	15,737	8,850	70,694	180,405	345,367	150,509	1,000-1,499		
-	-	1,829	233	18,201	9,742	74,391	128,275	294,957	159,981	1,500		
...	...	3,638	1,318	44,592	4,956	44,592	69,579	70,483	525	Sièges sociaux, bureaux de vente et unités auxiliaires.		
1,098	4,988	24,278	7,944	252,383	121,490	826,671	2,153,905	3,832,863	1,615,580	Total	28	
<b>YUKON ET TERRITOIRES DU NORD-OUEST</b>												
3	x	6	1	21	24	102	225	453	246	- 4		
4	x	25	13	227	155	1,025	2,532	4,713	2,323	5- 99		
4	50	31	14	248	179	1,127	2,758	5,365	2,569	Total	31	

TABLE 7. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1968

No.	Industry group and total employed per establishment	Establishments — Établissements	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE								
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and electricity — Coût du combustible et de l'électricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchandises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufacturière	
			Male — Hommes	Female — Femmes	Man-hours paid — Heures-hommes payées	Wages — Salaires					
			number — nombre		'000		\$'000				
1	<u>Food and beverage industries</u>										
2	- 4	2,040	1,694	316	4,283	7,237	2,635	85,791	123,354	35,092	
3	5- 14	2,104	7,824	1,811	20,740	37,335	9,297	355,399	494,439	130,042	
4	15- 49	1,288	15,771	4,917	44,681	85,811	19,425	794,265	1,147,277	336,458	
5	50- 99	436	14,973	5,650	44,057	90,542	17,146	792,910	1,146,306	339,930	
6	100-199	273	17,893	7,484	54,254	115,160	16,887	921,594	1,376,921	443,794	
7	200-499	171	24,084	10,842	73,973	173,513	18,970	1,028,080	1,727,145	692,895	
8	500-999	38	12,568	5,364	37,335	93,809	9,909	532,518	915,981	380,190	
9	1,000-	11	8,211	2,329	21,494	64,854	5,141	462,831	742,877	278,328	
10	Head offices, sales offices and auxiliary units.	...	...	...	...	...	...	...	...	...	
11	Total	6,361	103,018	38,713	300,817	668,261	99,410	4,973,389	7,674,300	2,636,728	
12	<u>Tobacco products industries</u>										
13	- 99	12	206	127	689	1,377	131	6,121	11,487	5,003	
14	100-	18	3,551	3,621	14,310	40,875	1,572	314,665	497,328	164,805	
15	Total	30	3,757	3,748	15,000	42,252	1,702	320,785	508,814	169,808	
16	<u>Rubber industries</u>										
17	- 4	11	14	1	30	63	6	134	331	194	
18	5- 14	19	77	19	198	435	52	1,448	3,119	1,601	
19	15- 49	23	349	86	943	2,206	210	10,076	17,850	7,743	
20	50- 99	11	391	160	1,148	2,377	255	5,976	13,872	7,620	
21	100-199	9	681	172	1,918	4,444	487	12,537	27,376	14,404	
22	200-499	18	3,431	1,100	9,821	23,742	2,260	66,176	147,448	79,134	
23	500-999	8	3,313	1,098	9,290	23,514	1,454	45,990	110,641	64,326	
24	1,000-	5	5,176	296	11,327	36,336	3,223	113,855	244,702	128,261	
25	Head offices, sales offices and auxiliary units.	...	...	...	...	...	...	...	...	...	
26	Total	104	13,432	2,932	34,674	93,116	7,948	256,192	565,339	303,283	
27	<u>Leather industries</u>										
28	- 4	89	60	34	185	317	28	1,028	2,216	1,175	
29	5- 14	97	333	333	1,360	2,298	68	5,279	10,551	5,165	
30	15- 49	144	1,664	1,677	6,791	11,729	402	23,191	47,269	23,850	
31	50-199	142	5,889	6,901	26,261	46,917	1,344	88,025	182,315	92,987	
32	200-	41	5,126	5,000	20,549	38,774	1,085	75,245	153,890	78,741	
33	Total	513	13,072	13,945	55,147	100,033	2,927	192,767	396,242	201,918	
34	<u>Textile industries</u>										
35	- 4	210	129	148	558	901	95	2,941	6,377	3,351	
36	5- 14	245	701	884	3,315	5,489	323	15,376	29,817	14,126	
37	15- 49	255	2,636	2,976	11,874	19,824	1,358	64,743	119,047	53,627	
38	50- 99	91	2,935	2,284	11,391	20,625	1,589	84,459	145,497	60,337	
39	100- 199	73	5,200	3,444	18,706	35,561	2,678	135,802	228,901	88,106	
40	200- 499	70	11,835	6,638	39,526	79,184	7,297	251,631	454,280	194,041	
41	500-1,499	20	9,920	3,849	29,192	69,268	6,678	236,277	407,074	162,604	
42	1,500-	3	3,509	752	8,695	23,047	2,782	56,700	135,832	76,740	
43	Head offices, sales offices and auxiliary units.	...	...	...	...	...	...	...	...	...	
44	Total	967	36,865	20,975	123,258	253,898	22,801	847,929	1,526,824	652,430	

TABLEAU 7. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1968

TOTAL ACTIVITY - ACTIVITÉ TOTALE													Groupe d'industries et total de personnes occupées par établissement	N°		
Working owners and partners		Employees - Employés					Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity							
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees			Total employees - Total des employés											
Number	With-drawals	Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number	Salaries and wages - Traitements et salaires	Coût total des matières, des fournitures et des marchandises destinées à être revendues	Valeur totale des expéditions et autres recettes	Value ajoutée - activité totale							
Nombre	Ré-trots	Male - Hommes	Female - Femmes	Salaries - Traitements	Nombre											
	\$'000	number - nombre		\$'000			\$'000									
										<u>Industries des aliments et boissons</u>				1		
1,715	6,902	761	721	4,661	3,492	11,898	102,625	143,551	38,484	- 4 .....				2		
1,023	5,395	4,524	2,371	29,854	16,530	67,189	438,535	591,097	143,682	5- 14 .....				3		
103	796	10,534	2,970	75,920	34,192	161,731	925,051	1,300,676	359,088	15- 49 .....				4		
6	x	7,869	2,070	61,286	30,562	151,828	876,796	1,249,913	360,179	50- 99 .....				5		
1	x	10,033	2,531	81,332	37,941	196,491	1,046,348	1,521,943	464,917	100-199 .....				6		
-	-	13,472	2,924	109,737	51,322	283,250	1,207,088	1,935,763	723,138	200-499 .....				7		
-	-	6,503	1,455	55,139	25,890	148,947	606,697	999,957	389,706	500-999 .....				8		
-	-	4,287	1,197	41,253	16,024	106,107	501,139	789,372	286,751	1,000- .....				9		
...	...	8,095	2,422	83,602	10,517	83,602	64,614	70,867	5,165	<u>Sièges sociaux, bureaux de vente et unités auxiliaires</u>				10		
2,848	13,179	66,078	18,661	542,782	226,470	1,211,043	5,768,895	8,603,139	2,771,110	Total .....				11		
										<u>Industrie du tabac</u>				12		
	x	80	27	736	440	2,113	6,267	11,651	5,038	- 99 .....				13		
	-	1,854	713	20,914	9,739	61,788	318,167	501,804	165,713	100- .....				14		
	x	1,934	740	21,650	10,179	63,901	324,433	513,455	170,751	Total .....				15		
										<u>Industrie du caoutchouc</u>				16		
4	x	8	1	40	24	103	141	344	200	- 4 .....				17		
3	x	41	13	447	150	883	1,682	3,467	1,715	5- 14 .....				18		
-	-	123	53	1,415	611	3,620	11,655	19,880	8,205	15- 49 .....				19		
-	-	192	47	1,761	790	4,137	8,264	16,873	8,696	50- 99 .....				20		
-	-	301	87	2,730	1,241	7,174	16,181	31,711	15,194	100-199 .....				21		
-	-	1,111	318	10,526	5,960	34,268	76,171	158,443	80,260	200-499 .....				22		
-	-	1,014	321	9,396	5,746	32,910	58,872	124,832	66,404	500-999 .....				23		
-	-	1,453	374	14,315	7,299	50,651	150,159	288,244	135,009	1,000- .....				24		
...	...	2,357	655	21,212	3,012	21,212	22,321	23,301	2,618	<u>Sièges sociaux, bureaux de vente et unités auxiliaires</u>				25		
7	59	6,600	1,869	61,842	24,833	154,959	345,447	667,696	318,300	Total .....				26		
										<u>Industrie du cuir</u>				27		
78	276	17	12	92	123	409	1,163	2,407	1,231	- 4 .....				28		
44	224	101	43	798	810	3,095	6,358	11,988	5,527	5- 14 .....				29		
13	122	390	250	3,963	3,981	15,691	26,805	51,695	24,788	15- 49 .....				30		
-	-	1,127	794	13,338	14,711	60,254	94,415	189,782	94,176	50-199 .....				31		
-	-	1,335	655	13,656	12,116	52,430	80,587	158,996	78,733	200- .....				32		
135	623	2,970	1,754	31,846	31,741	131,879	209,328	414,868	204,455	Total .....				33		
										<u>Industrie textile</u>				34		
164	715	53	23	363	353	1,264	3,265	6,867	3,521	- 4 .....				35		
97	603	266	123	2,311	1,974	7,800	18,070	32,948	14,620	5- 14 .....				36		
25	x	761	565	9,338	6,938	29,162	72,544	128,281	55,166	15- 49 .....				37		
2	x	712	428	8,819	6,359	29,444	90,196	152,708	61,803	50- 99 .....				38		
-	-	1,047	583	12,102	10,274	47,663	150,561	244,703	89,965	100- 199 .....				39		
-	-	2,760	1,297	27,616	22,530	106,800	275,954	481,421	196,342	200- 499 .....				40		
-	-	2,466	870	24,533	17,105	93,801	242,648	413,960	163,108	500-1,499 .....				41		
-	-	1,078	247	8,993	5,586	32,041	64,521	144,435	77,190	1,500- .....				42		
...	...	1,326	789	16,123	2,115	16,123	11,716	11,870	- 497	<u>Sièges sociaux, bureaux de vente et unités auxiliaires</u>				43		
1,708	10,469	4,925	110,199	73,234	364,097	929,475	1,617,193	661,218	Total .....					44		

TABLE 7. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1968 - Continued

No.	Industry group and total employed per establishment Établissements	Establishments Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE								
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and electricity — Coût du combustible et de l'électricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity — Valeur ajoutée - activité manufac- turière	
			Male Hommes	Female Femmes	Man- hours paid — Heures- hommes payées	Wages Salaires					
					number - nombre	'000			\$'000		
1	<u>Knitting mills</u>										
2	- 4	45	18	56	148	211	23	3,628	4,714	1,258	
3	5- 14	52	144	202	719	1,225	54	6,295	9,998	3,700	
4	15- 49	106	1,194	1,729	6,247	10,295	407	46,810	73,813	27,551	
5	50- 99	69	1,221	3,054	9,180	14,560	523	41,311	73,967	32,951	
6	100-199	41	1,631	3,493	10,777	18,158	643	52,879	95,773	43,634	
7	200-999	29	2,456	5,417	16,745	26,622	1,098	58,276	118,805	61,158	
8	Head offices, sales offices and auxiliary units.	...	...	...	...	...	...	...	...	...	
9	Total	342	6,664	13,951	43,816	71,072	2,747	209,199	377,069	170,252	
10	<u>Clothing industries</u>										
11	- 14	923	1,395	2,349	7,470	13,334	354	64,133	103,284	39,523	
12	15- 49	812	4,687	15,579	40,176	70,199	998	166,963	309,355	141,948	
13	50- 99	319	3,927	16,007	39,847	68,211	879	147,233	280,941	135,264	
14	100-199	158	3,516	16,524	40,102	65,443	862	140,284	270,334	132,049	
15	200-1,499	70	5,449	15,962	42,851	74,873	1,016	143,376	294,353	151,349	
16	Head offices, sales offices and auxiliary units.	...	...	...	...	...	...	...	...	...	
17	Total	2,282	18,974	66,421	170,446	292,060	4,109	661,990	1,258,268	600,133	
18	<u>Wood industries</u>										
19	- 4	1,431	1,442	3	3,188	5,614	803	15,828	32,547	15,978	
20	5- 14	866	5,804	113	12,612	24,715	2,690	52,606	108,771	53,323	
21	15- 49	725	16,426	428	36,441	74,357	7,727	191,361	357,713	160,939	
22	50- 99	271	15,408	797	35,176	78,423	7,520	222,165	411,039	189,074	
23	100-199	117	13,279	765	30,134	70,558	7,305	196,093	370,786	170,394	
24	200-499	55	13,655	853	30,416	85,211	4,872	223,119	418,213	194,213	
25	500-	12	8,352	337	17,181	57,513	2,925	151,218	267,271	112,139	
26	Head offices, sales offices and auxiliary units.	...	...	...	...	...	...	...	...	...	
27	Total	3,477	74,366	3,296	165,147	396,392	33,842	1,052,390	1,966,340	896,061	
28	<u>Furniture and fixture industries</u>										
29	- 4	1,205	1,008	132	2,330	4,204	298	12,683	27,947	15,079	
30	5- 14	501	2,688	395	6,402	13,022	634	25,734	54,074	27,872	
31	15- 49	364	6,787	1,172	16,844	34,641	1,413	75,376	150,516	74,718	
32	50- 99	130	6,090	1,255	15,676	31,920	1,213	71,878	146,455	74,350	
33	100-199	71	7,265	1,122	17,865	36,205	1,670	70,913	152,478	82,038	
34	200-499	26	5,389	554	12,511	27,765	1,294	45,045	104,981	59,258	
35	500-999	3	1,024	236	2,656	6,730	204	10,539	23,831	13,490	
36	Head offices, sales offices and auxiliary units.	...	...	...	...	...	...	...	...	...	
37	Total	2,300	30,251	4,866	74,285	154,488	6,525	312,168	660,281	346,805	
38	<u>Paper and allied industries</u>										
39	- 4	46	59	16	154	277	24	1,051	1,984	909	
40	5- 49	256	3,052	1,388	9,451	19,543	1,764	77,916	136,486	57,035	
41	50- 99	100	4,017	1,521	11,931	27,668	4,055	107,954	188,558	77,484	
42	100- 999	212	48,042	5,689	117,138	347,884	115,359	1,107,171	2,118,157	894,752	
43	1,000-1,499	14	14,693	97	31,984	114,294	41,632	287,930	595,852	266,507	
44	1,500-	7	9,933	61	21,650	74,374	27,019	171,799	380,977	182,544	
45	Head offices, sales offices and auxiliary units.	...	...	...	...	...	...	...	...	...	
46	Total	635	79,796	8,772	192,309	584,041	189,853	1,753,820	3,422,015	1,479,229	

TABLEAU 7. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1968 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE												Groupe d'industries et total de personnes occupées par établissement	
Working owners and partners		Employees - Employés				Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity					
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees		Total employees - Total des employés		Coût total des matières, des fournitures et des marchandises destinées à être revendues	Valeur totale des expéditions et autres recettes	Valeur ajoutée - activité totale					
Number	With-drawals	Employés de l'administration, du bureau et autres non engagés dans la fabrication		Number	Salaries and wages - Traitements et salaires								
Nombre	Rôts	Male - Hommes	Female - Femmes	Nombre	Traitements							N°	
	\$'000	number - nombre	\$'000			\$'000		\$'000		\$'000			
23	98	11	4	62	89	273	3,639	4,718	1,252	- 4 .....		1	
6	21	65	39	610	450	1,835	6,467	10,155	3,685	5- 14 .....		2	
11	101	290	173	3,604	3,386	13,899	47,684	74,737	27,588	15- 49 .....		3	
3	x	265	210	3,948	4,750	18,508	43,253	76,359	33,254	50- 99 .....		4	
2	x	357	239	4,296	5,720	22,454	54,708	97,639	43,660	100-199 .....		5	
-	-	615	483	6,864	8,971	33,487	58,955	119,361	60,960	200-999 .....		6	
---	---	279	200	3,878	479	3,878	1,048	1,226	209	Sièges sociaux, bureaux de vente et unités auxiliaires.		8	
45	290	1,882	1,348	23,263	23,845	94,334	215,754	384,196	170,607	Total .....		9	
547	2,628	649	387	5,979	4,780	19,313	66,219	105,878	39,992	Industrie du vêtement		10	
179	1,312	1,689	1,271	20,275	23,226	90,474	175,793	319,920	143,780	- 14 .....		11	
9	x	1,212	1,119	17,702	22,265	85,914	153,850	288,686	136,396	5- 49 .....		12	
12	157	1,104	1,130	16,898	22,274	82,341	150,502	281,402	133,185	50- 99 .....		13	
3	x	1,632	1,469	21,283	24,512	96,156	148,460	300,034	152,210	100-199 .....		14	
---	---	338	201	4,496	539	4,496	169	5	-- 164	200-1,499 .....		15	
---	---	338	201	4,496	539	4,496	169	5	-- 164	Sièges sociaux, bureaux de vente et unités auxiliaires.		16	
58	4,398	6,624	5,577	86,634	97,596	378,694	694,994	1,295,925	605,399	Total .....		17	
1,282	3,616	120	16	556	1,581	6,169	16,909	33,999	16,349	Industrie du bois		18	
428	1,871	797	234	5,480	6,948	30,196	56,257	113,458	54,343	- 4 .....		19	
73	418	2,246	582	19,346	19,682	93,703	209,415	380,618	165,677	5- 14 .....		20	
4	x	1,995	465	18,947	18,665	97,370	236,497	428,810	192,631	15- 49 .....		21	
2	x	1,779	404	16,296	16,227	86,854	205,986	381,304	171,213	50- 99 .....		22	
-	-	1,461	305	14,117	16,274	99,328	240,061	436,415	195,336	100-199 .....		23	
-	-	1,006	221	10,275	9,916	67,788	163,454	281,640	114,179	200-499 .....		24	
---	---	654	362	9,313	1,016	9,313	2,985	3,701	5	500- .....		25	
---	---	654	362	9,313	1,016	9,313	2,985	3,701	5	Sièges sociaux, bureaux de vente et unités auxiliaires.		26	
1,789	6,005	10,058	2,589	94,329	90,309	490,721	1,131,564	2,059,945	909,732	Total .....		27	
1,217	4,734	111	29	600	1,280	4,804	13,390	28,882	15,307	Industrie du meuble et des articles d'aménagement		28	
292	1,534	465	187	3,583	3,735	16,605	27,592	56,520	28,462	- 4 .....		29	
34	289	1,207	589	12,320	9,755	46,961	81,423	157,903	76,150	5- 14 .....		30	
2	x	1,073	599	12,940	9,017	44,860	77,357	153,222	75,626	15- 49 .....		31	
2	x	1,018	527	11,910	9,932	48,115	77,254	158,775	82,316	50- 99 .....		32	
-	-	1,322	439	12,105	7,704	39,871	51,042	111,811	60,082	100-199 .....		33	
-	-	256	130	2,223	1,646	8,953	13,218	26,958	13,977	200-499 .....		34	
---	---	85	17	972	102	972	41	-	- 41	500-999 .....		35	
---	---	85	17	972	102	972	41	-	- 41	Sièges sociaux, bureaux de vente et unités auxiliaires.		36	
1,547	6,609	5,537	2,517	56,653	43,171	211,140	341,317	694,071	351,880	Total .....		37	
17	88	22	6	100	103	377	1,276	2,273	971	Industrie du papier et produits connexes		38	
12	x	888	396	9,741	5,724	29,284	86,878	147,029	58,864	- 4 .....		39	
-	-	1,075	439	12,260	7,052	39,929	119,060	200,630	78,543	5- 49 .....		40	
..	x	11,998	3,465	122,994	69,194	470,878	1,180,675	2,212,065	915,227	50- 99 .....		41	
-	-	2,357	424	26,668	17,571	140,962	297,523	607,657	268,726	100-199 .....		42	
-	-	1,462	335	16,416	11,791	90,790	176,214	387,478	184,543	200-499 .....		43	
---	---	4,525	1,999	63,863	6,524	63,863	64,454	63,495	- 965	1,500- .....		44	
---	---	4,525	1,999	63,863	6,524	63,863	64,454	63,495	- 965	Sièges sociaux, bureaux de vente et unités auxiliaires.		45	
33	223	22,327	7,064	252,043	117,959	836,084	1,926,081	3,620,627	1,505,910	Total .....		46	

TABLE 7. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1968 - Continued

No.	Industry group and total employed per establishment - Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE									
		Production and related workers - Travailleurs de la production et connexes				Cost of fuel and elec- tricity - Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière		
		Male - Hommes	Female - Femmes	Man- hours paid - Heures- hommes payées	Wages - Salaires						
		number - nombre		'000				\$'000			
1	<u>Printing, publishing and allied industries</u>										
2	- 4	1,529	1,171	233	2,868	6,227	441	19,239	47,579	28,019	
3	5- 14	1,145	4,443	1,155	11,548	28,283	1,111	48,203	129,849	80,732	
4	15- 49	609	7,868	2,539	21,397	57,757	1,689	78,083	224,096	144,867	
5	50- 99	172	5,445	1,889	14,987	42,631	1,207	74,313	205,431	130,185	
6	100-199	78	5,051	1,372	13,034	40,130	1,129	53,724	172,664	118,485	
7	200-	67	13,865	3,114	33,700	114,349	3,863	174,605	590,732	414,108	
8	Head offices, sales offices and auxiliary units.	...	...	...	...	...	...	...	...	...	
9	Total	3,600	37,843	10,302	97,533	289,379	9,440	448,168	1,370,351	916,397	
10	<u>Primary metal industries</u>										
11	- 4	43	63	1	126	230	24	612	1,269	635	
12	5- 14	70	494	11	1,062	2,586	223	13,794	20,035	6,344	
13	15- 49	112	2,473	91	5,475	13,078	1,462	80,597	115,905	33,770	
14	50- 99	51	2,891	152	6,556	15,934	1,654	85,779	126,329	40,347	
15	100-499	86	13,735	331	29,812	84,862	21,548	400,667	647,200	224,210	
16	500-999	24	12,825	419	28,360	86,143	25,547	251,627	475,330	202,214	
17	1,000-	19	52,474	277	108,710	367,350	92,487	900,333	1,998,180	1,007,347	
18	Head offices, sales offices and auxiliary units.	...	...	...	...	...	...	...	...	...	
19	Total	405	84,955	1,282	180,101	570,183	142,944	1,733,408	3,384,248	1,514,867	
20	<u>Metal fabricating industries (except machinery and transportation equipment industries)</u>										
21	- 4	1,086	1,347	24	2,813	5,944	637	13,513	35,210	20,760	
22	5- 14	1,273	7,601	277	16,609	41,122	2,430	75,030	177,387	101,301	
23	15- 49	1,024	19,276	1,635	44,817	112,492	6,159	226,949	501,048	270,817	
24	50- 99	290	13,791	1,322	32,677	84,301	5,006	206,511	423,785	213,287	
25	100-199	183	16,465	2,080	39,398	102,676	5,567	273,539	546,752	272,755	
26	200-499	104	21,853	2,262	51,450	148,350	8,432	389,715	788,726	393,833	
27	500-999	19	8,963	200	19,851	62,645	3,035	161,252	308,132	146,074	
28	1,000-	4	3,846	377	9,487	29,641	990	45,680	118,834	74,694	
29	Head offices, sales offices and auxiliary units.	...	...	...	...	...	...	...	...	...	
30	Total	3,983	93,142	8,177	217,102	587,170	32,256	1,392,189	2,899,875	1,493,521	
31	<u>Machinery industries (except electrical machinery)</u>										
32	- 4	112	148	5	309	686	69	2,784	5,601	2,901	
33	5- 14	195	1,125	30	2,451	5,818	353	18,507	36,644	18,160	
34	15- 49	245	4,648	162	10,221	26,474	1,359	74,271	150,281	76,365	
35	50-199	176	11,695	537	26,046	70,660	3,168	220,573	417,789	195,382	
36	200-999	59	14,691	822	33,342	94,675	3,951	266,404	542,685	274,315	
37	1,000-	8	10,095	399	22,002	71,042	2,570	152,599	327,376	170,276	
38	Head offices, sales offices and auxiliary units.	...	...	...	...	...	...	...	...	...	
39	Total	795	42,402	1,955	94,371	269,355	11,470	735,139	1,480,375	737,399	
40	<u>Transportation equipment industries</u>										
41	- 4	211	262	1	536	1,029	93	2,740	6,000	3,250	
42	5- 49	399	5,001	441	11,399	25,862	1,311	70,653	133,015	61,600	
43	50- 99	82	4,165	515	9,965	24,198	1,109	63,280	121,567	57,461	
44	100- 199	70	6,577	1,159	16,690	41,353	2,083	152,606	256,003	102,646	
45	200- 499	55	10,218	2,813	27,916	69,367	3,928	221,455	400,139	178,875	
46	500- 999	26	12,115	1,381	29,144	86,652	4,264	249,102	451,552	200,179	
47	1,000-1,499	8	7,072	282	15,348	47,848	2,845	141,984	236,019	90,522	
48	1,500-	20	55,909	684	126,954	451,456	20,776	2,651,075	3,993,146	1,351,020	
49	Head offices, sales offices and auxiliary units.	...	...	...	...	...	...	...	...	...	
50	Total	871	101,319	7,276	237,952	747,765	36,408	3,552,894	5,597,442	2,045,552	

TABLEAU 7. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1968 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE													Groupe d'industries et total de personnes occupées par établissement		
Working owners and partners		Employees - Employés					Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity						
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees			Total employees		Coût total des matières, des fournitures et des marchandises destinées à être revendues	Valeur totale des expéditions et autres recettes	Value ajoutée - activité totale						
Number	With-drawals	Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number	Salaries and wages	Cost total of materials, supplies and goods for re-sale		Value added - total activity						
Nombre	Re-trots	Male	Female	Salaries	Nombre	Traitements et salaires	Valeur totale des expéditions et autres recettes		Value ajoutée - activité totale						
		Hommes	Femmes	Traitements			\$'000	\$'000	\$'000	\$'000	N°				
1,142	5,466	557	392	4,404	2,353	10,631	20,125	48,600	28,159	Imprimerie, édition et industries connexes	1				
322	2,218	2,059	1,393	19,820	9,050	48,104	52,493	134,737	81,429	- 4 .....	2				
34	327	3,358	1,949	36,575	15,714	94,332	86,739	235,873	147,944	5- 14 .....	3				
-	-	2,960	1,859	32,482	12,153	75,114	81,401	215,140	132,805	15- 49 .....	4				
-	-	2,688	1,829	29,007	10,940	69,137	64,398	186,015	122,471	50- 99 .....	5				
-	-	10,539	6,044	120,159	33,562	234,509	190,498	610,832	418,460	100-199 .....	6				
...	...	255	116	3,411	371	3,411	54	-	- 54	200- .....	7				
1,498	8,011	22,416	13,582	245,858	84,143	535,237	495,708	1,431,196	931,213	Sièges sociaux, bureaux de vente et unités auxiliaires.	8				
										Total .....	9				
										Industrie métallique primaire	10				
29	118	21	1	116	86	346	638	1,301	641	- 4 .....	11				
14	72	102	39	986	646	3,572	14,650	21,053	6,507	5- 14 .....	12				
-	-	452	174	4,801	3,190	17,879	87,377	124,620	35,861	15- 49 .....	13				
-	-	529	158	5,665	3,730	21,599	92,982	133,920	40,829	50- 99 .....	14				
-	-	2,947	736	29,358	17,749	114,220	458,953	707,574	226,308	100-499 .....	15				
-	-	3,091	589	29,638	16,924	115,781	536,732	762,167	203,653	500-999 .....	16				
-	-	12,922	1,785	130,612	67,458	497,962	927,121	2,047,121	1,029,565	1,000- .....	17				
-	-	2,200	1,040	32,997	3,240	32,097	31,501	22,587	- 8,920	Sièges sociaux, bureaux de vente et unités auxiliaires.	18				
43	190	22,264	4,522	233,273	113,023	803,456	2,149,954	3,820,343	1,534,444	Total .....	19				
										Industrie des produits métalliques (à l'exclusion des machines et du matériel de transport)	20				
802	3,993	339	111	2,197	1,821	8,141	14,281	36,327	21,076	- 4 .....	21				
322	2,230	1,848	752	17,026	10,478	58,149	86,571	191,985	104,353	5- 14 .....	22				
21	x	4,518	1,651	49,109	27,080	161,601	268,184	550,605	279,872	15- 49 .....	23				
-	-	3,414	1,129	35,932	19,656	120,234	237,513	460,337	219,398	50- 99 .....	24				
3	x	4,954	1,656	49,524	25,155	152,198	327,894	614,654	284,003	100-199 .....	25				
-	-	7,043	2,120	68,589	33,278	216,939	457,649	874,547	411,352	200-499 .....	26				
-	-	3,081	722	29,838	12,966	92,482	180,040	344,911	164,042	500-999 .....	27				
-	-	1,134	279	10,667	5,636	40,308	49,569	126,999	78,970	1,000- .....	28				
...	...	1,115	374	14,146	1,489	14,146	849	-	- 849	Sièges sociaux, bureaux de vente et unités auxiliaires.	29				
1,148	6,495	27,446	8,794	277,029	137,559	864,199	1,622,549	3,200,366	1,562,217	Total .....	30				
										Industrie de la machinerie (sauf le matériel électrique)	31				
52	263	69	23	493	245	1,179	3,379	6,453	3,161	- 4 .....	32				
21	117	392	165	3,606	1,712	9,424	22,416	41,900	19,592	5- 14 .....	33				
6	x	1,572	534	16,826	6,916	43,299	92,245	173,546	82,228	15- 49 .....	34				
5	x	4,474	1,438	44,357	18,144	115,018	285,946	501,969	214,987	50- 99 .....	35				
-	-	7,171	1,960	68,014	24,644	162,689	363,895	686,323	318,886	200-999 .....	36				
-	-	3,751	1,089	40,450	15,334	111,492	169,124	516,846	343,100	1,000- .....	37				
...	...	7,877	1,478	77,029	9,355	77,029	16,780	40,769	24,966	Sièges sociaux, bureaux de vente et unités auxiliaires.	38				
84	591	25,306	6,687	250,775	76,350	520,131	953,785	1,967,806	1,006,918	Total .....	39				
										Industrie du matériel de transport	40				
170	672	54	11	308	328	1,338	3,054	6,455	3,388	- 4 .....	41				
73	386	992	382	9,722	6,816	35,584	79,981	144,345	63,998	5- 49 .....	42				
-	-	709	254	7,311	5,643	31,509	71,784	131,726	59,020	50- 99 .....	43				
-	-	1,626	570	15,333	9,932	56,686	171,501	278,095	107,339	100-199 .....	44				
-	-	3,149	966	30,173	17,146	99,540	254,819	440,968	186,586	200-499 .....	45				
-	-	3,408	846	35,376	17,750	122,028	303,915	515,737	210,582	500- 999 .....	46				
-	-	1,777	425	16,349	9,556	64,197	148,441	245,881	94,235	1,000-1,499 .....	47				
-	-	18,409	3,681	208,008	78,683	659,465	3,341,040	4,819,453	1,487,342	1,500- .....	48				
...	...	2,824	701	31,880	3,525	31,880	324,292	418,879	93,964	Sièges sociaux, bureaux de vente et unités auxiliaires.	49				
148	1,058	32,948	7,836	354,461	149,379	1,102,226	4,698,827	7,001,539	2,306,454	Total .....	50				

TABLE 7. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND TOTAL EMPLOYED PER ESTABLISHMENT, 1968 - Concluded

No.	Industry group and total employed per establishment	Establishments - Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE								
			Production and related workers Travailleurs de la production et annexes				Cost of fuel and electricity - Coût du combustible et de l'électricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière	
			Male - Hommes	Female - Femmes	Man- hours paid - Heures- hommes payées	Wages - Salaires					
			number - nombre		'000			\$'000			
1	<u>Electrical products industries</u>										
2	- 4	83	93	22	233	469	50	2,007	3,813	1,805	
3	5- 14	125	577	204	1,629	3,502	194	14,857	27,024	12,140	
4	15- 49	162	2,124	1,322	7,192	14,686	854	60,348	105,662	45,234	
5	50- 199	183	8,131	5,495	28,480	60,560	3,438	207,800	390,920	181,205	
6	200- 999	117	21,971	12,584	72,300	176,251	8,688	593,725	1,133,977	534,488	
7	1,000-1,499	8	4,151	3,104	15,111	35,375	1,580	113,837	212,058	98,389	
8	1,500-	11	11,978	4,654	36,157	110,328	3,386	227,713	534,017	300,539	
9	Head offices, sales offices and auxiliary units.										
10	Total	689	49,025	27,385	161,102	401,171	18,189	1,220,287	2,407,472	1,173,800	
11	<u>Non-metallic mineral products industries</u>										
12	- 4	285	430	11	890	1,667	358	7,017	13,724	6,383	
13	5- 14	415	2,652	80	5,975	12,812	2,718	42,568	85,247	40,291	
14	15- 49	350	6,921	298	16,302	37,758	9,611	99,143	220,131	111,803	
15	50- 99	95	4,967	205	11,701	30,148	10,026	74,140	177,432	93,669	
16	100- 199	71	7,280	294	16,920	47,586	22,210	102,005	300,396	178,305	
17	200- 499	35	7,388	279	17,268	49,731	16,081	90,912	256,088	152,309	
18	500-1,499	9	5,553	1,437	15,171	43,474	6,963	41,086	151,159	103,281	
19	Head offices, sales offices and auxiliary units.										
20	Total	1,260	35,191	2,604	84,228	223,174	67,968	456,870	1,204,177	686,041	
21	<u>Petroleum and coal products industries</u>										
22	- 4	12	26	-	54	136	25	743	1,193	425	
23	5- 14	21	94	-	207	570	347	4,411	8,336	3,573	
24	15- 49	22	398	1	860	2,533	613	29,191	40,372	10,831	
25	50- 99	10	614	6	1,363	4,445	1,210	68,474	90,281	22,169	
26	100- 199	16	1,586	-	3,455	13,718	6,639	407,781	510,210	101,273	
27	200- 499	10	2,042	4	4,509	17,059	4,726	462,756	572,355	108,744	
28	500-1,499	4	2,090	15	5,212	18,242	3,207	374,064	453,252	82,402	
29	Head offices, sales offices and auxiliary units.										
30	Total	95	6,850	26	15,659	56,703	16,768	1,347,420	1,675,999	329,417	
31	<u>Chemical and chemical products industries</u>										
32	- 4	256	228	46	562	1,147	247	10,891	20,077	8,910	
33	5- 14	308	1,203	191	2,949	6,863	2,217	54,070	103,519	47,745	
34	15- 49	276	3,422	795	9,067	21,484	8,872	144,376	289,038	135,842	
35	50- 99	116	3,753	762	9,861	25,155	7,782	143,570	288,788	136,914	
36	100-199	90	5,434	1,572	15,048	39,772	12,853	207,628	469,254	252,107	
37	200-499	56	6,436	2,103	17,895	50,605	18,550	227,654	548,474	308,028	
38	500-999	16	5,603	909	14,027	45,121	13,452	170,611	426,657	242,179	
39	1,000-	6	5,732	659	13,513	42,242	24,973	101,893	282,788	153,293	
40	Head offices, sales offices and auxiliary units.										
41	Total	1,124	31,811	7,037	82,921	232,389	88,946	1,060,692	2,428,595	1,285,018	
42	<u>Miscellaneous manufacturing industries</u>										
43	- 4	1,192	985	232	2,472	5,093	463	11,910	32,030	19,846	
44	5- 14	760	3,475	1,009	9,392	20,649	1,165	36,929	88,762	51,116	
45	15- 99	714	13,434	7,874	45,054	91,182	4,603	215,642	458,613	244,123	
46	100-199	89	5,556	4,202	20,536	41,296	2,265	107,217	223,432	115,423	
47	200-499	43	5,852	4,063	20,634	45,706	2,218	98,050	232,654	133,114	
48	500-999	8	2,065	949	6,234	15,302	705	39,997	82,610	43,012	
49	1,000-	4	2,548	1,586	8,602	26,297	1,093	53,528	139,429	86,888	
50	Head offices, sales offices and auxiliary units.										
51	Total	2,810	33,915	19,915	112,923	245,526	12,511	563,272	1,257,529	693,522	

TABLEAU 7. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET SUIVANT LE TOTAL DE PERSONNES OCCUPÉES PAR ÉTABLISSEMENT, 1968 - fin

TOTAL ACTIVITY - ACTIVITÉ TOTALE																
Working owners and partners Propriétaires et associés actifs		Employees - Employés						Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity	Groupe d'industries et total de personnes occupées par établissement					
		Administrative, office and other non-manufacturing employees			Total employees - Total des employés											
		Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number - Nombre											
Number - Nombre	With- drawals - Re- traits	Male - Hommes	Female - Femmes	Salaries - Traitements		Traitements et salaires	Cost total des matières, des fournitures et des marchan- dises desti- nées à être revendues	Value totale des expédi- tions et autres recettes					N°			
		\$'000	number - nombre	\$'000				\$'000								
26	124	55	19	367	189	836	2,255	4,148	1,939	- 4			1			
9	63	254	126	2,622	1,161	6,123	17,390	30,304	12,940	5- 14			2			
5	x	930	438	10,167	4,814	24,852	69,562	117,082	47,622	15- 49			3			
4	x	3,348	1,451	35,519	18,425	96,080	244,891	437,063	191,198	50- 199			4			
-	-	11,504	3,789	111,078	49,848	287,328	714,793	1,283,956	564,049	200- 999			5			
-	-	1,883	552	17,986	9,690	53,361	124,903	225,550	100,979	1,000-1,499			6			
-	-	8,161	3,839	82,420	28,632	192,748	303,369	633,240	322,566	1,500-			7			
...	...	9,160	2,296	86,580	11,456	86,580	111,344	168,557	57,096	Sièges sociaux, bureaux de vente et unités auxiliaires.			8			
44	348	35,295	12,510	346,738	124,215	747,909	1,588,507	2,899,899	1,298,389	Total .....			9			
										Industrie des appareils et du matériel électriques			10			
182	772	119	24	636	584	2,302	7,284	14,497	6,899	- 4			11			
75	423	618	185	4,754	3,535	17,566	46,209	90,616	42,019	5- 14			12			
8	104	1,420	414	13,128	9,053	50,886	111,000	236,438	116,259	15- 49			13			
-	-	1,248	317	11,845	6,737	41,993	86,975	193,925	97,642	50- 99			14			
-	-	2,193	420	18,517	10,187	66,102	119,907	322,594	182,124	100- 199			15			
-	-	2,075	533	19,376	10,275	69,107	108,055	277,433	156,511	200- 499			16			
-	-	886	275	8,017	8,151	51,491	54,459	166,289	105,026	500-1,499			17			
...	...	2,244	904	26,595	3,148	26,595	29,533	33,485	4,134	Sièges sociaux, bureaux de vente et unités auxiliaires.			18			
265	1,300	10,803	3,072	102,867	51,670	326,042	563,421	1,335,276	710,614	Total .....			19			
										Industrie des produits minéraux non métalliques			20			
-	-	6	3	38	35	175	773	1,333	536	- 4			21			
-	-	50	13	436	157	1,005	5,672	9,715	3,686	5- 14			22			
-	-	180	53	1,797	632	4,330	32,793	45,143	12,232	15- 49			23			
-	-	156	20	1,409	796	5,854	78,354	101,323	24,196	50- 99			24			
-	-	694	79	7,468	2,359	21,186	416,321	520,190	103,707	100- 199			25			
-	-	836	91	8,649	2,973	25,708	491,527	603,355	110,330	200- 499			26			
-	-	852	97	9,625	3,054	27,867	413,904	494,647	83,851	500-1,499			27			
...	...	3,614	2,011	52,345	5,625	52,345	4,520	1,116	- 3,404	Sièges sociaux, bureaux de vente et unités auxiliaires.			28			
-	-	6,388	2,367	81,766	15,631	138,470	1,443,864	1,776,821	335,134	Total .....			29			
										Industrie des dérivés du pétrole et du charbon			30			
-	-	6	3	38	35	175	773	1,333	536	- 4			31			
-	-	50	13	436	157	1,005	5,672	9,715	3,686	5- 14			32			
-	-	180	53	1,797	632	4,330	32,793	45,143	12,232	15- 49			33			
-	-	156	20	1,409	796	5,854	78,354	101,323	24,196	50- 99			34			
-	-	694	79	7,468	2,359	21,186	416,321	520,190	103,707	100- 199			35			
-	-	836	91	8,649	2,973	25,708	491,527	603,355	110,330	200- 499			36			
-	-	852	97	9,625	3,054	27,867	413,904	494,647	83,851	500-1,499			37			
...	...	3,614	2,011	52,345	5,625	52,345	4,520	1,116	- 3,404	Sièges sociaux, bureaux de vente et unités auxiliaires.			38			
-	-	6,388	2,367	81,766	15,631	138,470	1,443,864	1,776,821	335,134	Total .....			39			
										Industrie chimique et des produits connexes			40			
95	385	159	63	1,228	496	2,376	12,393	22,114	9,317	- 4			41			
17	x	878	337	8,903	2,609	15,766	68,701	122,669	52,136	5- 14			42			
1	x	2,571	941	26,786	7,729	48,270	180,522	336,425	147,099	15- 49			43			
-	-	2,742	948	28,213	8,205	53,368	182,331	338,190	148,717	50- 99			44			
-	-	4,225	1,572	44,789	12,803	84,561	259,697	531,137	264,437	100-199			45			
-	-	5,245	2,254	58,005	16,038	108,610	302,455	635,941	322,090	200-499			46			
-	-	3,418	1,559	41,163	11,489	86,284	203,009	469,581	252,932	500-999			47			
-	-	2,279	513	25,598	9,183	67,841	126,544	312,559	158,235	1,000-			48			
...	...	6,031	2,444	70,916	8,475	70,916	96,657	107,320	12,717	Sièges sociaux, bureaux de vente et unités auxiliaires.			49			
113	481	27,548	10,631	305,602	77,027	537,992	1,432,310	2,875,935	1,367,680	Total .....			50			
										Industries manufacturières diverses			51			
968	5,289	248	111	1,758	1,576	6,851	13,526	34,459	20,635	- 4			52			
221	1,799	1,060	583	9,974	6,127	30,623	44,045	99,437	54,772	5- 14			53			
13	136	4,222	2,295	48,609	27,825	139,791	261,537	525,396	265,953	15- 99			54			
-	-	1,925	950	22,828	12,633	64,124	128,550	253,635	126,128	100-199			55			
-	-	2,290	1,135	24,199	13,340	69,904	114,654	262,603	146,952	200-499			56			
-	-	1,276	540	12,939	4,830	28,241	58,726	103,218	46,871	500-999			57			
-	-	1,752	698	21,025	6,584	47,322	84,861	180,134	96,795	1,000-			58			
...	...	782	321	6,133	1,103	6,133	4,832	7,478	3,081	Sièges sociaux, bureaux de vente et unités auxiliaires.			59			
8,262	13,555	6,633	147,464	74,018	392,990	710,730	1,466,360	761,188	Total .....				60			



### **SUBSECTION 3**

**SIZE OF ESTABLISHMENTS, BY SHIPMENTS**

---

### **SOUS-SECTION 3**

**CLASSEMENT DES ÉTABLISSEMENTS SUIVANT LES EXPÉDITIONS**



TABLE 8. ESTABLISHMENTS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENTS, 1949, 1955, 1961 AND 1968

TABLEAU 8. ÉTABLISSEMENTS SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION, PAR ÉTABLISSEMENT, 1949, 1955, 1961 ET 1968

Size group Tranche de taille	Establishments Établissements	Value of shipments of goods of own manufacture Valeur des expéditions de marchandises de propre fabrication	Proportion of total shipments Proportion du total des expéditions	Establishments Établissements	Value of shipments of goods of own manufacture Valeur des expéditions de marchandises de propre fabrication	Proportion of total shipments Proportion du total des expéditions
		No. - nomb. 1949	\$'000 12,479,593	% 100.0	No. - nomb. 1955	\$'000 19,513,934
\$ - \$ 9,999 .....	16,176	145,908	1.2	9,049	39,196	0.2
10,000- 24,999 .....	4,884	174,899	1.4	6,278	104,285	0.5
25,000- 49,999 .....	4,687	320,878	2.6	5,112	184,847	1.0
50,000- 99,999 .....	3,630	514,922	4.1	4,781	343,513	1.8
100,000- 199,999 .....	3,195	1,000,486	8.0	4,250	608,414	3.1
200,000- 499,999 .....	1,494	1,041,236	8.3	3,970	1,261,917	6.5
500,000- 999,999 .....	1,505	3,164,936	25.4	2,013	1,411,585	7.2
1,000,000- 4,999,999 .....	421	6,116,329	49.0	2,101	4,364,363	22.4
5,000,000- .....				628	11,195,814	57.3
Total .....	35,792	12,479,593	100.0	38,182	19,513,934	100.0
		1961(1)			1968(1)	
\$ - \$ 9,999 .....	4,230	22,733	0.1	1,946	11,352	--
10,000- 24,999 .....	5,015	84,047	0.4	3,516	60,188	0.1
25,000- 49,999 .....	4,677	168,079	0.7	4,222	153,275	0.4
50,000- 99,999 .....	4,562	328,307	1.4	4,295	308,751	0.7
100,000- 199,999 .....	4,260	610,675	2.6	4,224	605,528	1.4
200,000- 499,999 .....	4,555	1,462,027	6.2	5,404	1,738,941	4.1
500,000- 999,999 .....	2,400	1,689,457	7.2	3,202	2,285,342	5.4
1,000,000- 4,999,999 .....	2,875	6,123,965	26.1	4,303	9,415,470	22.4
5,000,000- .....	783	12,949,667	55.3	1,531	27,482,708	65.3
Total .....	33,357	23,438,956	100.0	32,643	42,061,555	100.0

(1) Data for 1961 and 1968 are based on the revised (1960) Standard Industrial Classification and the new establishment concept. 1961 data differ from those published in the corresponding table of the 1961 issue of this report because of revisions referred to in the introduction to the 1964 issue. — Les données de 1961 et de 1968 sont basées sur l'édition révisée (1960) de la Classification type des industries et sur le nouveau concept de l'établissement. Les données de 1961 diffèrent de celles qui ont été publiées dans le tableau correspondant de la livraison de 1961 du présent rapport à cause des révisions mentionnées dans l'introduction du numéro de 1964.

TABLE 9. ESTABLISHMENTS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE, PROVINCES, 1968

TABLEAU 9. ÉTABLISSEMENTS SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION, PAR PROVINCE, 1968

Province	Under Moins de \$9,999	\$10,000 à \$24,999	\$25,000 à \$49,999	\$50,000 à \$99,999	\$100,000 à \$199,999	\$200,000 à \$499,999	\$500,000 à \$999,999	\$1,000,000 à \$4,999,999	\$5,000,000 or over Et plus	Total
	No. - nomb.									
Newfoundland - Terre-Neuve .....	45	33	27	48	31	30	37	3	254	
Prince Edward Island - Île-du-Prince-Édouard .....	25	15	16	18	18	46			138	
Nova Scotia - Nouvelle-Écosse .....	85	118	123	105	106	137	74	82	22	852
New Brunswick - Nouveau-Brunswick .....	56	82	72	84	59	102	61	84	20	620
Québec .....	657	1,102	1,313	1,394	1,375	1,826	1,112	1,296	438	10,513
Ontario .....	565	1,209	1,568	1,594	1,687	2,216	1,328	1,996	769	12,932
Manitoba .....	113	182	181	169	187	206	135	180	40	1,393
Saskatchewan .....	71	93	139	117	103	94	53	69	17	756
Alberta .....	97	217	276	298	248	295	146	178	67	1,822
British Columbia - Colombie-Britannique .....	225	461	499	490	409	474	252	367	154	3,331
Yukon and Northwest Territories - Yukon et Territoires du Nord-Ouest .....	7	4	8	10		3			—	32
Canada .....	1,946	3,516	4,222	4,295	4,224	5,404	3,202	4,303	1,531	32,643

TABLE 10. PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT,  
CANADA AND PROVINCES, 1968

No.	Province and size group	Establishments — Établissements	MANUFACTURING ACTIVITY — ACTIVITÉ MANUFACTURIÈRE							
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and electricity — Coût du combustible et de l'électricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- hommes payées	Wages — Salaires				
			number — nombre		'000	\$'000				
<u>CANADA</u>										
1	\$ - \$ 9,999 .....	1,946	305	53	831	1,212	329	4,044	11,352	7,287
2	10,000- 24,999 .....	3,516	2,334	555	5,786	9,535	1,184	22,850	60,188	36,495
3	25,000- 49,999 .....	4,222	7,245	1,958	18,841	33,938	3,443	59,685	153,275	91,176
4	50,000- 99,999 .....	4,295	14,044	5,397	40,106	77,178	6,137	124,565	308,751	178,874
5	100,000- 199,999 .....	4,224	25,091	10,057	73,011	146,604	11,282	268,029	605,528	329,475
6	200,000- 499,999 .....	5,404	59,972	25,432	179,405	366,424	28,604	851,146	1,738,941	866,307
7	500,000- 999,999 .....	3,202	68,432	32,381	213,425	441,710	34,580	1,167,290	2,285,342	1,097,794
8	1,000,000- 4,999,999 .....	4,303	226,780	103,539	698,249	1,537,535	139,747	5,038,911	9,415,470	4,289,763
9	5,000,000- .....	1,531	492,445	84,206	1,229,137	3,664,292	583,458	15,554,450	27,482,708	11,435,034
10	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
11	Total .....	32,643	896,648	263,578	2,458,791	6,278,429	808,764	23,090,970	42,061,555	18,332,204
<u>NEWFOUNDLAND</u>										
12	\$ - \$ 9,999 .....	45	4	-	13	x	7	68	233	158
13	10,000- 24,999 .....	33	35	1	75	x	19	179	505	307
14	25,000- 49,999 .....	27	65	7	149	202	32	417	966	518
15	50,000- 199,999 .....	48	336	49	837	1,391	210	2,712	5,820	2,863
16	200,000- 499,999 .....	31	634	174	1,716	2,503	353	6,207	11,503	5,418
17	500,000- 999,999 .....	30	1,058	206	2,750	4,239	592	10,941	21,888	10,245
18	1,000,000- 4,999,999 .....	37	3,795	765	10,041	15,646	2,300	37,093	76,203	35,260
19	5,000,000- .....	3	2,469	11	5,427	18,856	6,007	41,552	80,345	33,614
20	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
21	Total .....	254	8,396	1,213	21,009	42,964	9,520	99,169	197,464	88,386
<u>PRINCE EDWARD ISLAND</u>										
22	\$ - \$ 9,999 .....	25	8	-	18	22	12	29	124	83
23	10,000- 24,999 .....	15	16	-	32	42	6	85	230	134
24	25,000- 49,999 .....	16	31	3	70	112	14	294	602	335
25	50,000- 99,999 .....	18	49	10	118	162	36	747	1,284	511
26	100,000- 199,999 .....	18	75	46	241	340	60	1,440	2,535	1,030
27	200,000- .....	46	1,009	483	3,037	5,048	848	31,367	46,884	14,475
28	Total .....	138	1,188	542	3,517	5,727	977	34,162	51,657	16,569
<u>NOVA SCOTIA</u>										
29	\$ - \$ 9,999 .....	85	24	-	59	71	38	151	489	291
30	10,000- 24,999 .....	118	138	18	331	441	67	737	2,052	1,246
31	25,000- 49,999 .....	123	390	40	903	1,258	142	1,614	4,389	2,632
32	50,000- 99,999 .....	105	560	109	1,420	2,011	230	3,200	7,569	4,214
33	100,000- 199,999 .....	106	891	155	2,183	3,266	435	7,245	15,357	7,539
34	200,000- 499,999 .....	137	2,206	501	5,778	9,045	1,224	20,228	42,114	20,838
35	500,000- 999,999 .....	74	2,093	443	5,389	9,015	1,415	30,450	53,873	22,256
36	1,000,000- 4,999,999 .....	82	5,885	2,210	16,690	28,760	4,832	104,659	181,751	72,435
37	5,000,000- .....	22	7,979	1,545	19,445	49,388	8,207	217,094	355,740	129,590
38	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...
39	Total .....	852	20,166	5,021	52,198	103,254	16,590	385,378	663,335	261,044

TABLEAU 10. STATISTIQUES PRINCIPALES SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION PAR ÉTABLISSEMENT,  
CANADA ENTIER ET PROVINCES, 1968

TOTAL ACTIVITY - ACTIVITÉ TOTALE														Province et tranche de taille	
Working owners and partners		Employees - Employés						Total cost of materials, supplies and goods for re-sale		Total value of shipments and other revenue		Value added - total activity			
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees			Total employees			Coût total des matières, des fournitures et des marchandises destinées à être revendues		Valeur totale des expéditions et autres recettes		Valeur ajoutée - activité totale			
Number — Nombre	With- drawals — Re- traits	Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number — Nombre	Salaries and wages		Coût total des matières, des fournitures et des marchandises destinées à être revendues		Valeur totale des expéditions et autres recettes		Valeur ajoutée - activité totale			
		Male — Hommes	Female — Femmes	Salaries — Traitements		Travailleurs et salariés	—								
\$'000	\$'000	number — nombre		\$'000				\$'000		\$'000		\$'000		N°	
<u>CANADA</u>															
1,755	3,983	185	51	641	594	1,853	11,725	20,086	8,471	\$ —	-\$ 9,999	.....	1		
3,196	12,616	571	447	3,022	3,907	12,558	26,570	65,637	38,224	10,000-	24,999	.....	2		
3,271	16,316	1,904	1,407	12,559	12,514	46,497	71,738	170,146	96,025	25,000-	49,999	.....	3		
2,270	13,527	4,213	2,624	31,346	26,278	108,524	145,445	337,539	186,852	50,000-	99,999	.....	4		
1,013	6,841	8,069	3,984	66,559	47,201	213,163	328,475	683,067	347,339	100,000-	199,999	.....	5		
437	3,408	19,643	8,437	179,597	113,484	546,021	1,024,701	1,961,234	915,918	200,000-	499,999	.....	6		
80	883	21,567	8,772	213,719	131,152	655,429	1,386,624	2,562,067	1,156,762	500,000-	999,999	.....	7		
58	x	78,073	29,905	778,246	438,297	2,315,780	5,851,524	10,410,340	4,484,986	1,000,000-	4,999,999	.....	8		
4	x	169,215	49,164	1,722,993	795,030	5,387,286	17,909,661	30,457,840	12,059,354	5,000,000-	.....	.....	9		
...	...	55,008	18,887	618,393	73,895	618,393	790,479	978,702	189,681	Sièges sociaux, bureaux de vente et unités auxiliaires.			10		
12,084	58,798	358,448	123,678	3,627,075	1,642,352	9,905,504	27,546,942	47,646,657	19,483,614	Total .....			11		
<u>TERRE-NEUVE</u>															
43	99	—	1	x	5	17	68	233	158	\$ —	-\$ 9,999	.....	12		
10	100	6	—	x	42	127	191	518	308	10,000-	24,999	.....	13		
55	104	17	6	92	95	294	697	1,302	576	25,000-	49,999	.....	14		
6	23	101	40	630	526	2,021	3,616	7,282	3,413	50,000-	199,999	.....	15		
—	—	176	57	1,156	1,041	3,659	7,595	13,212	5,741	200,000-	499,999	.....	16		
—	—	220	72	1,411	1,556	5,650	13,393	25,286	11,220	500,000-	999,999	.....	17		
—	—	762	195	5,282	5,171	20,928	40,459	80,399	36,098	1,000,000-	4,999,999	.....	18		
—	—	396	85	4,583	2,961	23,438	51,137	90,548	35,083	5,000,000-	.....	.....	19		
...	...	138	27	1,447	165	1,447	14	—	— 14	Sièges sociaux, bureaux de vente et unités auxiliaires.			20		
106	327	1,816	483	14,617	11,908	57,582	117,170	218,780	92,583	Total .....			21		
<u>ÎLE-DU-PRINCE-ÉDOUARD</u>															
21	42	8	1	32	17	54	689	873	189	\$ —	-\$ 9,999	.....	22		
12	49	1	5	7	22	49	111	264	143	10,000-	24,999	.....	23		
15	63	11	10	62	55	174	435	785	379	25,000-	49,999	.....	24		
16	66	17	3	61	79	223	871	1,448	552	50,000-	99,999	.....	25		
9	x	38	11	221	170	561	1,769	2,905	1,072	100,000-	199,999	.....	26		
1	x	312	108	2,109	1,912	7,158	39,913	55,919	15,199	200,000-	.....	.....	27		
74	273	387	138	2,492	2,255	8,219	43,787	62,194	17,534	Total .....			28		
<u>NOUVELLE-ÉCOSSE</u>															
77	176	70	7	264	101	335	5,737	6,481	759	\$ —	-\$ 9,999	.....	29		
110	389	16	9	71	181	512	781	2,143	1,294	10,000-	24,999	.....	30		
74	279	58	23	283	511	1,541	2,223	5,186	2,821	25,000-	49,999	.....	31		
51	249	100	66	569	835	2,580	3,421	7,883	4,309	50,000-	99,999	.....	32		
27	x	221	106	1,418	1,373	4,684	9,710	18,177	8,062	100,000-	199,999	.....	33		
4	x	556	160	3,593	3,423	12,639	24,889	48,473	22,510	200,000-	499,999	.....	34		
—	—	606	170	4,367	3,312	13,381	35,883	60,327	23,114	500,000-	999,999	.....	35		
—	—	1,567	427	10,815	10,089	39,575	128,921	210,109	76,775	1,000,000-	4,999,999	.....	36		
—	—	2,374	545	19,602	12,443	68,990	245,640	387,734	132,645	5,000,000-	.....	.....	37		
...	...	498	128	4,574	626	4,574	4,788	4,796	--	Sièges sociaux, bureaux de vente et unités auxiliaires.			38		
252	1,248	6,066	1,641	45,557	32,894	148,811	461,992	751,310	272,288	Total .....			39		

TABLE 10. PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT,  
CANADA AND PROVINCES, 1968 - Continued

No.	Province and size group	Establishments — Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE								
			Production and related workers — Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière	
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- hommes payées	Wages Salaires					
number — nombre	'000	\$'000									
<b>NEW BRUNSWICK</b>											
1	\$ - \$ 9,999 .....	56	5	-	20	24	7	132	313	178	
2	10,000- 24,999 .....	82	56	16	152	203	28	550	1,335	756	
3	25,000- 49,999 .....	72	191	26	455	705	66	1,050	2,661	1,587	
4	50,000- 99,999 .....	84	393	81	981	1,558	153	2,740	6,224	3,481	
5	100,000- 199,999 .....	59	473	104	1,203	1,784	262	3,959	7,948	3,741	
6	200,000- 499,999 .....	102	1,382	251	3,444	5,505	772	18,400	32,477	13,448	
7	500,000- 999,999 .....	61	1,780	540	5,088	7,912	979	23,995	42,716	19,153	
8	1,000,000- 4,999,999 .....	84	5,150	1,661	14,596	25,984	5,684	115,520	188,948	71,480	
9	5,000,000- .....	20	7,620	1,792	20,165	50,181	16,511	207,991	350,955	126,929	
10	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	
11	Total .....	620	17,050	4,471	46,103	93,856	24,461	374,338	633,577	240,753	
<b>QUEBEC</b>											
12	\$ - \$ 9,999 .....	657	94	26	284	386	89	1,266	3,686	2,381	
13	10,000- 24,999 .....	1,102	788	201	1,949	3,041	337	7,337	18,887	11,349	
14	25,000- 49,999 .....	1,313	2,301	833	6,387	10,443	925	19,373	47,857	27,811	
15	50,000- 99,999 .....	1,394	4,389	2,935	14,940	25,756	1,762	40,670	100,192	57,852	
16	100,000- 199,999 .....	1,375	7,893	4,977	26,628	47,519	3,300	90,653	196,048	103,528	
17	200,000- 499,999 .....	1,826	19,816	11,626	66,142	121,644	8,547	298,579	589,175	285,074	
18	500,000- 999,999 .....	1,112	23,606	15,580	83,258	153,121	10,721	423,069	797,538	368,049	
19	1,000,000- 4,999,999 .....	1,296	68,071	37,796	227,376	453,147	39,457	1,491,610	2,721,442	1,203,954	
20	5,000,000- .....	438	141,125	28,480	363,794	1,002,247	171,258	3,968,780	7,268,086	3,155,465	
21	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	
22	Total .....	10,513	268,083	102,454	790,757	1,817,303	236,395	6,341,337	11,742,911	5,215,464	
<b>ONTARIO</b>											
23	\$ - \$ 9,999 .....	565	74	14	191	299	70	1,276	3,423	2,145	
24	10,000- 24,999 .....	1,209	673	194	1,735	2,952	381	7,979	20,798	12,532	
25	25,000- 49,999 .....	1,568	2,516	617	6,386	12,165	1,180	21,769	56,820	34,164	
26	50,000- 99,999 .....	1,594	5,043	1,334	13,279	27,655	2,193	46,305	114,193	66,449	
27	100,000- 199,999 .....	1,687	9,778	3,247	27,135	59,127	4,275	104,853	244,139	136,122	
28	200,000- 499,999 .....	2,216	23,783	9,673	70,558	153,991	11,397	336,891	718,296	371,813	
29	500,000- 999,999 .....	1,328	27,021	12,240	83,330	185,853	14,039	460,570	941,501	473,177	
30	1,000,000- 4,999,999 .....	1,996	103,977	51,499	327,769	749,335	60,557	2,311,097	4,483,289	2,134,586	
31	5,000,000- .....	769	266,046	46,068	667,247	2,046,646	278,754	8,642,214	15,359,909	6,483,922	
32	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	
33	Total .....	12,932	438,891	124,886	1,197,631	3,238,023	372,847	11,932,954	21,942,620	9,714,889	
<b>MANITOBA</b>											
34	\$ - \$ 9,999 .....	113	16	3	41	60	25	337	649	445	
35	10,000- 24,999 .....	182	127	33	322	528	70	1,132	3,072	1,891	
36	25,000- 49,999 .....	181	274	96	772	1,400	198	2,783	6,562	3,781	
37	50,000- 99,999 .....	169	518	248	1,574	2,921	243	4,806	12,161	7,064	
38	100,000- 199,999 .....	187	1,164	586	3,587	6,657	496	11,893	26,822	14,628	
39	200,000- 499,999 .....	206	2,016	1,392	7,083	13,269	1,113	33,612	65,123	30,502	
40	500,000- 999,999 .....	135	3,041	1,455	9,304	18,944	1,587	48,904	96,206	45,821	
41	1,000,000- 4,999,999 .....	180	8,388	3,899	25,690	54,846	4,233	221,206	383,476	158,794	
42	5,000,000- .....	40	9,521	1,386	23,198	63,314	15,896	332,935	524,742	180,075	
43	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	
44	Total .....	1,393	25,065	9,088	71,571	161,942	23,860	657,609	1,118,813	443,002	

TABLEAU 10. STATISTIQUES PRINCIPALES SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION PAR ÉTABLISSEMENT,  
CANADA ENTIER ET PROVINCES, 1968 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE															Province et tranche de taille	
Working owners and partners Propriétaires et associés actifs		Employees - Employés					Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity							
		Administrative, office and other non-manufacturing employees			Total employees - Total des employés											
Number - Nombre	With- drawals - Re- traits	Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number - Nombre	Salaries and wages - Traitements	Coût total des matières, des fournitures et des marchan- dises desti- nées à être revendues	Valeur totale des expédi- tions et autres recettes	Valeur ajoutée - activité totale							
\$'000	number - nombre	\$'000				\$'000		\$'000								
<b>NOUVEAU-BRUNSWICK</b>																
50	101	4	2	17	11	41	147	333	183	\$ - \$	9,999	.....	.....	.....	1	
77	261	10	9	39	91	242	601	1,409	779	10,000-	24,999	.....	.....	.....	2	
41	165	29	38	223	284	928	1,217	2,913	1,672	25,000-	49,999	.....	.....	.....	3	
26	129	94	52	546	620	2,104	2,887	6,404	3,512	50,000-	99,999	.....	.....	.....	4	
9	51	120	99	795	796	2,579	5,269	9,635	4,119	100,000-	199,999	.....	.....	.....	5	
5	x	426	115	2,951	2,174	8,456	24,276	39,474	14,539	200,000-	499,999	.....	.....	.....	6	
-	-	484	98	3,177	2,902	11,089	29,948	49,552	20,005	500,000-	999,999	.....	.....	.....	7	
1	x	1,695	450	11,381	8,956	37,365	143,804	219,319	73,943	1,000,000-	4,999,999	.....	.....	.....	8	
-	-	1,555	393	13,518	11,360	63,699	217,951	362,507	129,120	5,000,000-	.....	.....	.....	.....	9	
...	...	740	205	6,878	945	6,878	1,748	2,891	1,141	Sièges sociaux, bureaux de vente et unités auxiliaires.					10	
209	748	5,157	1,461	39,524	28,139	133,380	427,846	694,438	249,012	Total .....	.....	.....	.....	.....	11	
<b>QUÉBEC</b>																
580	1,273	30	4	74	154	460	1,440	4,024	2,545	\$ - \$	9,999	.....	.....	.....	12	
987	3,784	210	83	890	1,282	3,931	8,361	20,465	11,884	10,000-	24,999	.....	.....	.....	13	
1,002	4,986	608	239	3,243	3,981	13,886	22,472	52,036	28,908	25,000-	49,999	.....	.....	.....	14	
589	4,851	1,380	603	8,685	9,307	34,441	45,296	106,594	59,684	50,000-	99,999	.....	.....	.....	15	
528	2,848	2,708	940	19,226	16,518	66,744	106,011	215,118	107,245	100,000-	199,999	.....	.....	.....	16	
714	1,691	6,629	2,577	56,458	40,648	178,102	345,893	649,058	297,814	200,000-	499,999	.....	.....	.....	17	
39	425	7,007	2,983	68,175	49,176	221,295	477,092	864,567	381,818	500,000-	999,999	.....	.....	.....	18	
12	169	21,848	7,990	217,122	135,699	670,269	1,701,392	2,971,523	1,245,965	1,000,000-	4,999,999	.....	.....	.....	19	
-	-	50,878	15,530	501,222	236,013	1,503,469	4,639,638	8,030,413	3,248,116	5,000,000-	.....	.....	.....	.....	20	
...	...	21,598	6,874	231,331	28,472	231,331	248,180	307,227	61,468	Sièges sociaux, bureaux de vente et unités auxiliaires.					21	
4,131	20,026	112,890	37,823	1,106,426	521,250	2,923,728	7,595,775	13,221,006	5,445,448	Total .....	.....	.....	.....	.....	22	
<b>ONTARIO</b>																
532	1,269	18	16	65	122	363	1,548	3,893	2,343	\$ - \$	9,999	.....	.....	.....	23	
1,173	4,709	166	163	1,002	1,196	3,954	9,701	23,216	13,227	10,000-	24,999	.....	.....	.....	24	
1,339	6,934	599	516	4,371	4,248	16,536	26,175	62,914	35,846	25,000-	49,999	.....	.....	.....	25	
955	5,988	1,485	1,010	12,091	8,872	39,745	56,293	127,743	69,779	50,000-	99,999	.....	.....	.....	26	
425	3,076	3,104	1,838	28,910	17,967	88,038	132,300	278,822	143,697	100,000-	199,999	.....	.....	.....	27	
157	1,299	7,930	3,975	81,056	45,341	235,047	414,080	816,560	393,758	200,000-	499,999	.....	.....	.....	28	
37	415	9,176	3,944	98,094	52,381	283,948	566,521	1,073,997	500,892	500,000-	999,999	.....	.....	.....	29	
38	x	40,050	17,084	421,225	212,610	1,170,560	2,728,003	5,006,802	2,250,444	1,000,000-	4,999,999	.....	.....	.....	30	
4	x	93,699	27,811	990,360	433,624	3,037,006	10,095,811	17,307,329	6,980,494	5,000,000-	.....	.....	.....	.....	31	
...	...	24,916	9,447	295,980	34,363	295,980	461,511	587,713	125,926	Sièges sociaux, bureaux de vente et unités auxiliaires.					32	
4,660	24,475	181,143	65,804	1,933,154	810,724	5,171,178	14,491,944	25,288,989	10,516,406	Total .....	.....	.....	.....	.....	33	
<b>MANITOBA</b>																
108	229	11	2	41	32	101	353	664	445	\$ - \$	9,999	.....	.....	.....	34	
167	627	29	41	182	230	710	1,355	3,355	1,952	10,000-	24,999	.....	.....	.....	35	
147	715	88	98	634	556	2,034	3,404	7,487	4,084	25,000-	49,999	.....	.....	.....	36	
86	504	179	128	1,368	1,073	4,290	5,288	12,942	7,363	50,000-	99,999	.....	.....	.....	37	
28	168	342	195	3,000	2,287	9,658	14,226	29,663	15,180	100,000-	199,999	.....	.....	.....	38	
14	119	728	306	6,087	4,442	19,356	40,172	73,616	32,357	200,000-	499,999	.....	.....	.....	39	
?	x	1,093	409	9,732	5,998	28,677	60,164	111,781	49,995	500,000-	999,999	.....	.....	.....	40	
?	x	3,034	1,018	26,667	16,329	81,513	257,253	426,114	165,813	1,000,000-	4,999,999	.....	.....	.....	41	
-	-	3,577	987	30,579	15,471	93,894	359,444	556,580	185,569	5,000,000-	.....	.....	.....	.....	42	
...	...	1,326	356	11,637	1,682	11,637	3,207	3,953	819	Sièges sociaux, bureaux de vente et unités auxiliaires.					43	
550	2,441	10,407	3,540	89,927	48,100	251,869	744,866	1,226,154	463,577	Total .....	.....	.....	.....	.....	44	

TABLE 10. PRINCIPAL STATISTICS BY VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT,  
CANADA AND PROVINCES, 1968 - Concluded

No.	Province and size group	Establishments — Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE								
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- ture	
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- hommes payées	Wages — Salaires					
			number — nombre		'000			\$'000			
<b>SASKATCHEWAN</b>											
1	\$ - \$ 9,999 .....	71	10	1	33	x	11	112	363	241	
2	10,000- 24,999 .....	93	78	5	175	x	39	540	1,591	1,007	
3	25,000- 49,999 .....	139	230	56	592	1,093	172	1,724	4,940	3,072	
4	50,000- 99,999 .....	117	393	112	1,053	2,074	220	3,249	8,432	4,832	
5	100,000- 199,999 .....	103	595	117	1,491	3,018	337	6,827	14,399	7,149	
6	200,000- 499,999 .....	94	995	102	2,280	6,757	727	17,580	30,848	12,646	
7	500,000- 999,999 .....	53	1,006	119	2,334	5,398	780	17,243	34,927	16,824	
8	1,000,000- 4,999,999 .....	69	2,888	478	6,997	17,306	2,923	83,704	150,652	64,397	
9	5,000,000- .....	17	2,998	165	6,852	22,459	5,792	180,780	243,059	59,833	
10	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	
11	Total .....	756	9,193	1,155	21,807	56,447	11,000	311,760	489,210	170,002	
<b>ALBERTA</b>											
12	\$ - \$ 9,999 .....	97	18	4	53	81	18	175	563	377	
13	10,000- 24,999 .....	217	137	32	333	624	67	1,464	3,791	2,289	
14	25,000- 49,999 .....	276	445	114	1,166	2,315	258	3,859	10,138	6,098	
15	50,000- 99,999 .....	298	994	197	2,480	5,409	514	8,823	21,807	12,457	
16	100,000- 199,999 .....	248	1,538	288	3,835	8,425	707	15,725	35,643	19,510	
17	200,000- 499,999 .....	295	3,198	625	8,048	18,134	1,644	47,273	92,092	43,734	
18	500,000- 999,999 .....	146	3,025	606	7,740	17,761	1,610	55,081	104,793	48,120	
19	1,000,000- 4,999,999 .....	178	8,666	1,459	21,079	52,813	5,629	215,728	382,092	161,588	
20	5,000,000- .....	67	10,657	1,959	26,699	78,186	16,045	692,930	1,016,115	310,356	
21	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	
22	Total .....	1,822	28,678	5,284	71,432	183,747	26,490	1,041,058	1,667,034	604,529	
<b>BRITISH COLUMBIA</b>											
23	\$ - \$ 9,999 .....	225	48	5	109	184	52	489	1,465	951	
24	10,000- 24,999 .....	461	283	55	677	1,287	168	2,804	7,854	4,936	
25	25,000- 49,999 .....	499	785	160	1,916	4,172	446	6,646	18,040	11,012	
26	50,000- 99,999 .....	490	1,563	341	3,904	9,078	725	13,387	34,750	20,870	
27	100,000- 199,999 .....	409	2,460	513	6,155	15,442	1,235	23,126	57,914	33,966	
28	200,000- 499,999 .....	474	5,758	1,024	13,810	36,683	2,670	68,194	150,559	80,430	
29	500,000- 999,999 .....	252	5,584	1,040	13,473	38,446	2,648	91,856	184,190	91,939	
30	1,000,000- 4,999,999 .....	367	19,435	3,521	46,414	136,963	13,695	442,313	822,683	378,730	
31	5,000,000- .....	154	43,911	2,782	96,029	332,032	64,909	1,262,022	2,272,944	952,602	
32	Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	
33	Total .....	3,331	79,827	9,441	182,486	574,288	86,547	1,910,838	3,550,399	1,575,436	
<b>YUKON AND NORTHWEST TERRITORIES</b>											
34	\$ - \$ 9,999 .....	7	4	-	10	x	2	9	45	15	
35	10,000- 24,999 .....	4	3	-	6	x	3	42	73	47	
36	25,000- 49,999 .....	8	17	6	45	x	9	154	302	186	
37	50,000- 199,999 .....	10	30	5	75	190	26	233	792	539	
38	200,000- 4,999,999 .....	3	57	12	143	584	36	1,929	3,322	1,322	
39	Total .....	32	111	23	280	879	76	2,367	4,535	2,130	

TABLEAU 10. STATISTIQUES PRINCIPALES SUIVANT LA VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION PAR ÉTABLISSEMENT,  
CANADA ENTIER ET PROVINCES, 1968 - fin

TOTAL ACTIVITY - ACTIVITÉ TOTALE													Province et tranche de taille	
Working owners and partners		Employees - Employés					Total cost of materials, supplies and goods for re-sale		Total value of shipments and other revenue		Value added - total activity			
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees			Total employees - Total des employés									
Number - Nombre	With- drawals - Re- traits	Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number - Nombre	Salaries and wages - Traitements et salaires	Coût total des matières, des fournitures et des marchan- dises desti- nées à être revendues		Valeur totale des expédi- tions et autres recettes		Valeur ajoutée - activité totale			
		Male - Hommes	Female - Femmes	Salaries - Traitements										
\$'000		number - nombre		\$'000			\$'000							
<u>SASKATCHEWAN</u>														
70	137	1	1	x	13	56	125	389	255	\$	-	9,999	1	
79	309	15	16	x	114	383	641	1,737	1,051	10,000-	-	24,999	2	
107	590	65	74	476	425	1,569	2,042	5,369	3,183	25,000-	-	49,999	3	
38	210	141	102	1,113	748	3,187	4,531	10,241	5,360	50,000-	-	99,999	4	
15	92	215	140	1,778	1,067	4,796	8,985	17,366	8,005	100,000-	-	199,999	5	
9	64	413	131	3,139	1,641	7,896	21,403	35,671	13,617	200,000-	-	499,999	6	
-	-	504	144	4,027	1,773	9,425	22,979	42,096	18,179	500,000-	-	999,999	7	
-	-	1,382	409	11,053	5,157	28,359	98,855	168,237	66,993	1,000,000-	-	4,999,999	8	
-	-	740	178	6,715	4,081	29,174	189,748	254,789	62,655	5,000,000-	-	-	9	
...	...	511	124	5,111	635	5,111	846	1,281	122	Sièges sociaux, bureaux de vente et unités auxiliaires.			10	
318	1,403	3,987	1,319	33,509	15,654	89,955	350,154	537,176	179,420	Total .....			11	
<u>ALBERTA</u>														
79	183	15	11	72	48	153	967	1,436	511	\$	-	9,999	12	
136	792	35	34	210	238	833	1,732	4,190	2,419	10,000-	-	24,999	13	
136	809	150	136	1,127	845	3,442	4,846	11,654	6,632	25,000-	-	49,999	14	
136	589	297	222	2,593	1,710	8,001	10,751	24,538	13,246	50,000-	-	99,999	15	
36	190	511	241	4,178	2,578	12,603	19,636	41,089	21,182	100,000-	-	199,999	16	
15	76	997	347	8,427	5,167	26,561	58,959	106,954	46,980	200,000-	-	499,999	17	
2	x	1,081	285	9,473	4,997	27,234	69,503	123,830	52,420	500,000-	-	999,999	18	
3	x	2,998	769	25,285	13,892	78,098	250,448	424,529	168,902	1,000,000-	-	4,999,999	19	
-	-	4,559	1,058	41,029	18,233	119,215	739,295	1,069,807	317,210	5,000,000-	-	-	20	
...	...	1,643	408	16,843	2,051	16,843	607	358	- 305	Sièges sociaux, bureaux de vente et unités auxiliaires.			21	
579	2,820	12,286	3,511	109,237	49,759	292,983	1,156,744	1,808,383	629,197	Total .....			22	
<u>COLOMBIE-BRITANNIQUE</u>														
190	468	27	6	68	86	253	643	1,716	1,048	\$	-	9,999	23	
373	1,590	82	87	513	507	1,800	3,053	8,285	5,118	10,000-	-	24,999	24	
324	1,658	274	266	2,024	1,485	6,196	8,009	20,111	11,718	25,000-	-	49,999	25	
158	904	495	423	4,137	2,822	13,214	15,109	37,369	21,778	50,000-	-	99,999	26	
33	223	722	383	6,495	4,078	21,937	27,608	64,451	36,064	100,000-	-	199,999	27	
18	x	1,690	736	16,183	9,208	52,866	82,485	170,609	86,087	200,000-	-	499,999	28	
-	-	1,368	652	15,040	8,644	53,486	105,604	202,556	96,908	500,000-	-	999,999	29	
2	x	4,596	1,506	48,335	29,058	185,298	481,621	872,718	390,592	1,000,000-	-	4,999,999	30	
-	-	11,386	2,567	114,996	60,646	447,029	1,360,194	2,384,565	965,742	5,000,000-	-	-	31	
...	...	3,638	1,318	44,592	4,956	44,592	69,579	70,483	525	Sièges sociaux, bureaux de vente et unités auxiliaires.			32	
1,098	4,988	24,278	7,944	252,383	121,490	826,671	2,153,905	3,832,863	1,615,580	Total .....			33	
<u>YUKON ET TERRITOIRES DU NORD-OUEST</u>														
x	1	--	x	5	19	9	45	35	\$	-	9,999	34		
x	1	--	x	4	15	43	74	47	10,000-	-	24,999	35		
x	5	1	x	29	96	219	387	207	25,000-	-	49,999	36		
x	12	6	92	53	282	343	935	572	50,000-	-	199,999	37		
-	12	7	131	88	715	2,145	3,923	1,707	200,000-	-	4,999,999	38		
50	31	14	248	179	1,127	2,758	5,365	2,569	Total .....			39		

TABLE 11. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, 1968

No.	Industry group and shipments per establishment	Establishments Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE								
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and electricity — Coût du combustible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added — manufacturing activity — Valeur ajoutée — activité manufac- turière	
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- hommes payées	Wages — Salaires					
					number — nombre	'000		\$'000			
1	<u>Food and beverage industries</u>										
2	\$ - \$ 9,999 .....	182	33	2	79	110	83	572	1,092	596	
3	10,000- 24,999 .....	590	216	99	614	892	384	4,941	10,453	5,126	
4	25,000- 49,999 .....	865	787	324	2,283	3,648	1,073	15,062	31,404	15,414	
5	50,000- 99,999 .....	841	1,769	642	5,112	8,590	1,810	31,849	60,678	26,973	
6	100,000- 199,999 .....	901	3,389	1,080	9,492	15,968	3,669	76,417	128,371	48,321	
7	200,000- 499,999 .....	1,111	7,287	2,239	20,491	35,655	8,114	233,311	358,798	117,777	
8	500,000- 999,999 .....	631	8,564	3,081	25,068	44,613	9,387	283,271	442,869	151,366	
9	1,000,000- 4,999,999 .....	905	31,135	13,804	95,499	185,498	30,675	1,314,851	1,999,268	662,334	
10	5,000,000- .....	335	49,838	17,442	142,181	373,287	44,214	3,013,116	4,641,367	1,608,821	
11	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
12	Total	6,361	103,018	38,713	300,817	668,261	99,410	4,973,389	7,674,300	2,636,728	
13	<u>Tobacco products industries</u>										
14	\$ 10,000 - \$ 99,999 .....	3	4	6	22	31	4	60	122	50	
15	200,000 - 4,999,999 .....	9	202	121	668	1,346	127	6,061	11,365	4,952	
16	5,000,000(1)- .....	18	3,551	3,621	14,310	40,875	1,572	314,665	497,328	164,805	
17	Total	30	3,757	3,748	15,000	42,252	1,702	320,785	508,814	169,808	
18	<u>Rubber industries</u>										
19	\$ - \$ 24,999 .....	7	8	2	19	36	4	39	106	65	
20	25,000- 49,999 .....	5	10	2	24	50	4	74	197	119	
21	50,000- 99,999 .....	6	22	9	64	119	9	199	450	247	
22	100,000- 199,999 .....	7	27	21	98	187	28	397	989	573	
23	200,000- 499,999 .....	17	171	76	527	1,111	99	2,673	5,641	2,912	
24	500,000- 999,999 .....	13	272	122	845	1,766	180	3,955	9,456	5,529	
25	1,000,000- 4,999,999 .....	20	1,333	310	3,525	8,101	801	23,807	50,725	25,752	
26	5,000,000- .....	29	11,589	2,390	29,573	81,746	6,824	225,049	497,775	268,085	
27	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
28	Total	104	13,432	2,932	34,674	93,116	7,948	256,192	565,339	303,283	
29	<u>Leather industries</u>										
30	\$ - \$ 9,999 .....	20	1	1	3	x	3	45	117	69	
31	10,000 - 24,999 .....	43	28	18	88	x	11	286	708	412	
32	25,000 - 99,999 .....	83	212	205	860	1,370	48	1,975	4,782	2,750	
33	100,000 - 499,999 .....	176	1,626	2,045	7,301	12,366	340	20,970	45,118	23,931	
34	500,000 - 999,999 .....	69	1,732	1,889	7,420	12,958	296	23,731	49,317	25,640	
35	1,000,000 - 4,999,999 .....	114	7,692	8,758	33,956	61,514	1,651	117,274	243,154	124,403	
36	5,000,000(1)- .....	8	1,781	1,029	5,520	11,691	578	28,485	53,046	24,714	
37	Total	513	13,072	13,945	55,147	100,033	2,927	192,767	396,242	201,918	
38	<u>Textile industries</u>										
39	\$ - \$ 9,999 .....	48	7	15	40	x	8	70	295	217	
40	10,000- 24,999 .....	74	36	66	203	x	18	425	1,265	817	
41	25,000- 49,999 .....	111	130	208	689	1,064	57	1,487	4,070	2,551	
42	50,000- 99,999 .....	128	298	438	1,521	2,443	165	3,762	9,210	5,297	
43	100,000- 199,999 .....	117	585	767	2,794	4,436	239	6,661	17,123	10,280	
44	200,000- 499,999 .....	151	1,381	1,461	6,089	10,074	700	24,117	48,831	24,450	
45	500,000- 999,999 .....	84	1,473	1,643	6,661	11,118	687	32,910	59,825	26,659	
46	1,000,000- 4,999,999 .....	176	10,010	7,605	37,783	70,181	5,459	228,418	404,018	170,132	
47	5,000,000- .....	78	22,945	8,772	67,478	154,253	15,468	550,079	982,188	412,031	
48	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
49	Total	967	36,865	20,975	123,258	253,898	22,801	847,929	1,526,824	652,432	

(1) Includes head offices, sales offices and auxiliary units.

TABLEAU 11. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION PAR ÉTABLISSEMENT, 1968

TOTAL ACTIVITY - ACTIVITÉ TOTALE												Groupe d'industries et expéditions par établissement	
Working owners and partners		Employees - Employés				Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity					
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees		Total employees - Total des employés		Coût total des matières, des fournitures et des marchandises destinées à être revendues	Valeur totale des expéditions et autres recettes	Valeur ajoutée - activité totale					
Number - Nombre	With-drawals - Retraits	Employés de l'administration, du bureau et autres non engagés dans la fabrication		Number - Nombre	Salaries and wages - Traitements et salaires	Coût total des matières, des fournitures et des marchandises destinées à être revendues	Valeur totale des expéditions et autres recettes	Valeur ajoutée - activité totale					
		Male - Hommes	Female - Femmes	Salaries - Traitements	Number - Nombre							N°	
		\$'000	number - nombre	\$'000		\$'000							
									<u>Industrie des aliments et boissons</u>			1	
155	318	92	20	371	147	481	7,662	8,780	1,278	\$ -\$ 9,999 .....		2	
572	1,902	123	237	800	675	1,692	6,724	12,719	5,609	10,000- 24,999 .....		3	
826	3,559	410	699	3,010	2,220	6,657	20,362	37,984	16,695	25,000- 49,999 .....		4	
639	3,283	960	940	6,393	4,311	14,984	41,239	72,650	29,550	50,000- 99,999 .....		5	
375	2,101	2,133	939	12,955	7,541	28,923	104,776	161,823	53,579	100,000- 199,999 .....		6	
216	1,429	4,954	1,595	32,231	16,075	67,886	297,742	433,760	128,173	200,000- 499,999 .....		7	
38	1,281	5,867	1,353	40,441	18,865	85,054	358,809	532,285	164,756	500,000- 999,999 .....		8	
27	307	17,872	4,294	138,830	67,105	324,328	1,541,057	2,265,662	705,087	1,000,000- 4,999,999 .....		9	
-	-	25,572	6,162	224,149	99,014	597,436	3,325,909	5,006,610	1,661,217	5,000,000- .....		10	
...	...	8,095	2,422	83,602	10,517	83,602	64,614	70,867	5,165	<u>Sièges sociaux, bureaux de vente et unités auxiliaires.</u>			11
2,848	13,179	66,078	18,661	542,782	226,470	1,211,043	5,768,895	8,603,139	2,771,110	Total .....		12	
										<u>Industrie du tabac</u>			13
2	x	3	2	15	15	46	64	126	50	\$ 10,000 - \$ 99,999 .....		14	
-	-	77	25	721	425	2,067	6,203	11,525	4,988	200,000- 4,999,999 .....		15	
-	-	1,854	713	20,914	9,739	61,788	318,167	501,804	165,713	5,000,000(1)- .....		16	
+	x	1,934	740	21,650	10,179	63,901	324,433	513,455	170,751	Total .....		17	
										<u>Industrie du caoutchouc</u>			18
4	x	4	-	13	14	49	46	119	72	\$ -\$ 24,999 .....		19	
1	x	5	2	29	19	79	82	208	122	25,000- 49,999 .....		20	
-	-	5	1	42	37	161	199	450	247	50,000- 99,999 .....		21	
2	x	18	8	193	74	380	529	1,191	642	100,000- 199,999 .....		22	
-	-	78	33	952	358	2,063	4,131	7,687	3,499	200,000- 499,999 .....		23	
-	-	157	40	1,564	591	3,131	6,007	12,062	6,493	500,000- 999,999 .....		24	
-	-	504	153	4,757	2,300	12,858	28,070	55,754	26,568	1,000,000- 4,999,999 .....		25	
-	-	3,472	977	33,280	18,428	115,027	284,061	566,323	278,039	5,000,000 .....		26	
...	...	2,357	655	21,212	3,012	21,212	22,321	23,901	2,618	<u>Sièges sociaux, bureaux de vente et unités auxiliaires.</u>			27
7	59	6,600	1,869	61,842	24,833	154,959	345,447	667,696	318,300	Total .....		28	
										<u>Industrie du cuir</u>			29
18	39	4	1	x	7	15	59	137	76	\$ -\$ 9,999 .....		30	
41	141	6	5	x	57	158	338	437	10,000-	24,999 .....		31	
56	294	53	26	368	496	1,738	2,523	5,590	3,009	25,000- 99,999 .....		32	
20	149	437	298	4,207	4,406	16,574	25,582	50,790	25,161	100,000- 499,999 .....		33	
-	-	298	193	3,772	4,112	16,730	25,530	51,538	26,035	500,000- 999,999 .....		34	
-	-	1,610	915	17,206	18,975	78,720	123,518	249,616	124,947	1,000,000- 4,999,999 .....		35	
-	-	562	316	6,253	3,688	17,945	31,777	56,412	24,790	5,000,000(1)- .....		36	
135	623	2,970	1,754	31,846	31,741	131,879	209,328	414,868	204,455	Total .....		37	
										<u>Industrie textile</u>			38
41	111	1	1	x	24	52	79	317	230	\$ -\$ 9,999 .....		39	
67	250	12	4	x	118	326	458	1,324	843	10,000- 24,999 .....		40	
76	405	54	31	382	423	1,446	1,902	4,693	2,760	25,000- 49,999 .....		41	
59	394	106	60	780	902	3,222	4,254	9,817	5,409	50,000- 99,999 .....		42	
22	203	199	220	2,035	1,771	6,471	7,495	18,215	10,537	100,000- 199,999 .....		43	
19	180	382	247	4,447	3,471	14,521	29,035	54,635	25,444	200,000- 499,999 .....		44	
2	x	366	235	4,606	3,717	15,724	36,763	64,347	27,406	500,000- 999,999 .....		45	
x	x	2,363	1,253	26,718	21,231	96,900	250,404	429,209	174,128	1,000,000- 4,999,999 .....		46	
-	-	5,660	2,085	55,059	39,462	209,312	587,367	1,022,766	414,957	5,000,000- .....		47	
...	...	1,326	789	16,123	2,115	16,123	11,716	11,870	- 497	<u>Sièges sociaux, bureaux de vente et unités auxiliaires.</u>			48
135	1,708	10,469	4,925	110,199	73,234	364,097	929,475	1,617,193	661,218	Total .....		49	

(1) Comprend les sièges sociaux, bureaux de vente et unités auxiliaires.

TABLE 11. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, 1968 - Continued

No.	Industry group and shipments per establishment	Establishments Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE								
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and electricity - Coût du combustible et de l'électricité	Cost of materials and supplies used - Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture - Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity - Valeur ajoutée - activité manufac- turière	
			Male - Hommes	Female - Femmes	Mon- hours paid - Heures- hommes payées	Wages - Salaires					
			number - nombre		'000			\$'000			
1	<u>Printing, publishing and allied industries</u>										
2	\$ - \$ 9,999 .....	219	13	2	29	46	2	489	1,324	837	
3	10,000- 24,999 .....	547	263	56	638	1,190	59	3,507	9,405	5,845	
4	25,000- 49,999 .....	701	1,024	227	2,556	5,347	356	8,689	25,336	16,323	
5	50,000- 99,999 .....	689	2,012	561	5,282	11,955	572	16,619	49,375	32,222	
6	100,000- 199,999 .....	527	2,900	857	7,732	19,230	639	25,036	74,091	48,518	
7	200,000- 499,999 .....	480	5,193	1,639	14,039	37,866	1,111	52,700	150,539	96,805	
8	500,000- 4,999,999 .....	391	15,201	4,888	40,979	120,963	3,484	184,984	533,063	347,137	
9	5,000,000- .....	46	11,237	2,072	26,277	92,781	3,216	156,143	527,217	368,710	
10	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
11	Total .....	3,600	37,843	10,302	97,533	289,379	9,440	448,168	1,370,351	916,397	
12	<u>Primary metal industries</u>										
13	\$ - \$ 9,999 .....	10	5	-	9	x	1	25	67	41	
14	10,000- 24,999 .....	13	12	-	23	x	4	85	224	138	
15	25,000- 49,999 .....	20	66	1	132	224	13	374	785	398	
16	50,000- 99,999 .....	30	166	2	347	723	52	859	2,283	1,377	
17	100,000- 199,999 .....	35	337	17	713	1,584	93	2,037	4,972	2,812	
18	200,000- 499,999 .....	62	1,195	39	2,636	6,075	487	8,467	20,202	11,312	
19	500,000- 999,999 .....	51	1,719	114	3,959	9,052	903	15,524	35,980	19,775	
20	1,000,000- 4,999,999 .....	86	7,256	343	15,896	40,269	5,274	93,985	195,200	96,483	
21	5,000,000- .....	98	74,199	766	156,387	512,209	136,117	1,612,054	3,124,535	1,382,527	
22	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
23	Total .....	405	84,955	1,282	180,101	570,183	142,944	1,733,408	3,384,248	1,514,867	
24	<u>Metal fabricating industries (except machinery and transportation equipment industries)</u>										
25	\$ - \$ 9,999 .....	1,643	4,071	101	8,623	18,998	1,347	23,261	69,870	45,518	
26	100,000- 199,999 .....	623	4,876	209	10,774	26,519	1,386	31,369	88,932	56,669	
27	200,000- 499,999 .....	745	10,965	897	25,329	63,114	3,454	95,651	238,312	140,805	
28	500,000- 999,999 .....	413	11,708	1,223	28,052	71,702	3,670	126,474	293,813	167,038	
29	1,000,000- 4,999,999 .....	441	29,583	3,541	70,401	182,126	10,492	473,362	950,645	469,738	
30	5,000,000- .....	118	31,939	2,206	73,922	224,711	11,906	642,071	1,258,303	613,754	
31	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
32	Total .....	3,983	93,142	8,177	217,102	587,170	32,256	1,392,189	2,899,875	1,493,521	
33	<u>Machinery industries (except electrical machinery)</u>										
34	\$ - \$ 9,999 .....	8	1	-	2	x	2	20	51	34	
35	10,000- 24,999 .....	28	24	1	50	x	7	200	483	293	
36	25,000- 99,999 .....	124	369	12	789	1,837	105	3,062	7,256	4,285	
37	100,000- 199,999 .....	103	745	20	1,628	3,699	194	7,273	15,132	8,047	
38	200,000- .....	532	41,263	1,922	91,903	263,729	11,161	724,584	1,457,453	724,740	
39	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
40	Total .....	795	42,402	1,955	94,371	269,355	11,470	735,139	1,480,375	737,399	
41	<u>Transportation equipment industries</u>										
42	\$ - \$ 9,999 .....	36	17	-	34	46	5	84	250	172	
43	10,000- 99,999 .....	279	721	19	1,520	2,945	177	4,964	11,717	6,788	
44	100,000- 199,999 .....	93	721	41	1,581	3,452	212	6,224	13,367	7,175	
45	200,000- 999,999 .....	213	4,669	483	10,842	25,581	1,103	50,261	103,622	52,536	
46	1,100,000- 4,999,999 .....	145	11,268	2,071	28,741	69,649	3,389	184,847	348,705	167,515	
47	5,000,000- .....	105	83,923	4,662	195,235	646,093	31,521	3,306,513	5,119,781	1,916,366	
48	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	
49	Total .....	871	101,319	7,276	237,952	747,765	36,408	3,552,894	5,597,443	1,942,338	

TABLEAU 11. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION PAR ÉTABLISSEMENT, 1968 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE													Groupe d'industries et expéditions par établissement		
Working owners and partners		Employees - Employés					Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity						
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees		Total employees - Total des employés											
Number	With-drawals	Employés de l'administration, du bureau et autres non engagés dans la fabrication		Number	Salaries and wages - Traitements et salaires	Cout total des matières, des fournitures et des marchandises destinées à être revendues	Valeur totale des expéditions et autres recettes		Valeur ajoutée - activité totale						
Nombre	Ré-traits	Male - Hommes	Female - Femmes	Nombre	Traitements								N°		
	\$'000	number - nombre		\$'000		\$'000									
										<u>Imprimerie, édition et industries connexes</u>			1		
197	468	12	13	56	40	102	514	1,355	842	\$ - \$	9,999	.....	2		
467	2,006	99	77	534	495	1,724	3,780	9,774	5,941	10,000-	24,999	.....	3		
477	2,689	397	306	2,943	1,954	8,290	9,336	26,209	16,547	25,000-	49,999	.....	4		
262	1,905	855	608	7,429	4,036	19,385	17,980	51,033	32,527	50,000-	99,999	.....	5		
78	734	1,271	831	12,546	5,859	31,776	27,766	77,319	49,164	100,000-	199,999	.....	6		
13	x	2,515	1,525	26,400	10,872	64,266	58,118	158,309	99,058	200,000-	499,999	.....	7		
4	x	7,852	4,821	86,188	32,762	207,151	211,629	567,759	356,734	500,000-	4,999,999	.....	8		
-	-	9,160	5,285	106,350	27,754	199,131	166,532	539,439	370,455	5,000,000-	.....	9			
...	...	255	116	3,411	371	3,411	54	-	- 54	<u>Sièges sociaux, bureaux de vente et unités auxiliaires.</u>			10		
1,498	8,011	22,416	13,582	245,858	84,143	535,237	495,708	1,431,196	931,213	Total	.....	.....	11		
										<u>Industrie métallique primaire</u>			12		
7	18	5	-	x	10	21	30	83	50	\$ - \$	9,999	.....	13		
14	52	1	-	x	13	37	85	224	138	10,000-	24,999	.....	14		
8	x	15	3	73	85	297	391	803	399	25,000-	49,999	.....	15		
11	56	32	12	235	212	958	984	2,447	1,416	50,000-	99,999	.....	16		
3	x	61	25	484	440	2,068	2,257	5,260	2,880	100,000-	199,999	.....	17		
-	-	183	61	1,770	1,478	7,844	9,506	21,341	11,561	200,000-	499,999	.....	18		
-	-	307	113	3,251	2,253	12,303	19,219	40,714	20,818	500,000-	999,999	.....	19		
-	-	1,356	437	13,942	9,392	54,211	135,373	238,235	97,910	1,000,000-	4,999,999	.....	20		
-	-	18,104	2,831	181,409	95,900	693,619	1,950,606	3,488,649	1,408,192	5,000,000-	.....	21			
...	...	2,200	1,040	32,097	3,240	32,097	31,501	22,587	- 8,920	<u>Sièges sociaux, bureaux de vente et unités auxiliaires.</u>			22		
43	190	22,264	4,522	233,273	113,023	803,456	2,149,954	3,820,343	1,534,444	Total	.....	.....	23		
										<u>Industrie des produits métalliques (à l'exclusion des machines et du matériel de transport)</u>			24		
1,039	5,509	928	361	6,489	5,461	25,487	26,158	74,055	46,827	\$ - \$	9,999	.....	25		
88	695	1,113	458	10,284	6,656	36,803	38,091	97,363	58,523	100,000-	199,999	.....	26		
18	x	2,544	964	26,532	15,370	89,646	114,116	262,493	146,605	200,000-	499,999	.....	27		
-	-	2,810	947	30,881	16,688	102,583	149,265	320,978	171,867	500,000-	999,999	.....	28		
3	x	8,774	2,957	88,810	44,855	270,936	577,152	1,077,315	491,565	1,000,000-	4,999,999	.....	29		
-	-	10,162	2,733	99,886	47,040	324,598	716,918	1,368,164	647,679	5,000,000-	.....	30			
...	...	1,115	374	14,146	1,489	14,146	849	-	- 849	<u>Sièges sociaux, bureaux de vente et unités auxiliaires.</u>			31		
1,148	6,495	27,446	8,794	277,029	137,559	864,199	1,622,549	3,200,366	1,562,217	Total	.....	.....	32		
										<u>Industrie de la machinerie (sauf le matériel électrique)</u>			33		
7	x	2	-	x	3	10	21	70	51	\$ - \$	9,999	.....	34		
14	55	14	5	x	44	162	239	540	312	10,000-	24,999	.....	35		
47	273	118	45	923	544	2,759	4,032	8,717	4,786	25,000-	99,999	.....	36		
3	x	217	86	1,932	1,068	5,631	8,810	17,385	8,774	100,000-	199,999	.....	37		
13	218	17,078	5,073	170,811	65,336	434,540	923,903	1,900,326	968,030	200,000-	.....	38			
...	...	7,877	1,478	77,029	9,355	77,029	16,780	40,769	24,966	<u>Sièges sociaux, bureaux de vente et unités auxiliaires.</u>			39		
84	591	25,306	6,687	250,775	76,350	520,131	953,785	1,967,806	1,006,918	Total	.....	.....	40		
										<u>Industrie du matériel de transport</u>			41		
33	81	3	-	12	20	58	140	336	203	\$ - \$	9,999	.....	42		
195	884	136	40	815	916	3,760	6,120	13,299	7,237	10,000-	99,999	.....	43		
11	x	158	71	1,307	991	4,759	7,322	14,717	7,442	100,000-	199,999	.....	44		
4	x	861	311	8,789	6,324	34,370	59,290	114,662	54,892	200,000-	999,999	.....	45		
-	-	2,899	944	28,209	17,182	97,858	215,005	385,408	170,089	1,000,000-	4,999,999	.....	46		
-	-	26,067	5,769	283,450	120,421	929,542	4,086,658	6,054,238	1,972,627	5,000,000	.....	47			
...	...	2,824	701	31,880	3,525	31,880	324,292	418,879	93,964	<u>Sièges sociaux, bureaux de vente et unités auxiliaires.</u>			48		
245	1,058	32,948	7,836	354,461	149,379	1,102,226	4,698,827	7,001,539	2,306,454	Total	.....	.....	49		

TABLE 11. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, 1968 - Continued

No.	Industry group and shipments per establishment Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE								
		Production and related workers Travailleurs de la production et connexes				Cost of fuel and elec- tricity — Coût du combus- tible et de l'élec- tricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity — Valeur ajoutée - activité manufac- turière	
		Male — Hommes	Female — Femmes	Man- hours paid — Heures- hommes payées	Wages — Salaires					
		number - nombre		'000			\$'000			
1	<u>Knitting mills</u>									
2	\$ - \$ 24,999 .....	18	8	26	68	95	8	97	300	207
3	25,000- 49,999 .....	19	12	39	100	139	6	247	646	401
4	50,000- 99,999 .....	24	40	91	268	391	28	794	1,634	852
5	100,000- 199,999 .....	30	119	259	779	1,209	48	2,075	4,446	2,415
6	200,000- 499,999 .....	60	453	1,056	3,194	4,785	162	10,800	20,510	9,565
7	500,000- 999,999 .....	79	908	2,480	7,177	11,406	375	31,903	56,422	25,057
8	1,000,000- .....	112	5,124	10,000	32,230	53,047	2,121	163,284	293,111	131,756
9	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
10	Total	342	6,664	13,951	43,816	71,072	2,747	209,199	377,069	170,252
11	<u>Clothing industries</u>									
12	\$ - \$ 9,999 .....	69	4	20	44	58	4	125	403	275
13	10,000- 24,999 .....	135	45	157	381	568	24	759	2,365	1,592
14	25,000- 49,999 .....	210	188	662	1,671	2,389	77	2,677	7,809	5,062
15	50,000- 99,999 .....	312	464	2,566	5,890	8,696	189	7,593	22,756	14,920
16	100,000- 199,999 .....	367	1,033	4,870	11,610	18,979	279	21,278	53,466	31,825
17	200,000- 499,999 .....	504	3,045	10,841	27,551	46,716	659	79,833	167,437	86,835
18	500,000- 999,999 .....	345	3,778	12,335	32,342	56,137	726	132,845	246,192	114,464
19	1,000,000- 4,999,999 .....	322	8,071	28,523	73,409	126,808	1,726	344,521	620,017	280,240
20	5,000,000- .....	18	2,346	6,447	17,547	31,709	425	72,359	137,825	64,920
21	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
22	Total	2,282	18,974	66,421	170,446	292,060	4,109	661,990	1,258,268	600,133
23	<u>Wood industries</u>									
24	\$ - \$ 9,999 .....	527	88	1	308	446	121	778	2,562	1,667
25	10,000- 24,999 .....	464	477	1	1,020	1,579	228	3,005	7,676	4,508
26	25,000- 49,999 .....	471	1,298	16	2,779	4,627	571	6,947	17,118	9,763
27	50,000- 99,999 .....	407	2,223	41	4,818	8,414	945	12,264	28,989	15,900
28	100,000- 199,999 .....	414	3,978	68	8,669	16,430	1,762	26,118	59,231	31,892
29	200,000- 499,999 .....	495	9,260	335	20,848	39,731	4,108	76,789	155,740	76,149
30	500,000- 999,999 .....	290	10,264	604	23,608	47,380	4,367	113,641	211,541	95,548
31	1,000,000- 4,999,999 .....	340	25,447	1,603	58,183	136,715	13,299	392,405	731,443	334,304
32	5,000,000- .....	69	21,331	627	44,914	141,070	8,441	420,444	752,041	326,330
33	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
34	Total	3,477	74,366	3,296	165,147	396,392	33,842	1,052,390	1,966,340	896,061
35	<u>Furniture and fixture industries</u>									
36	\$ - \$ 24,999 .....	785	337	27	723	1,141	57	4,152	9,987	5,814
37	25,000- 49,999 .....	448	920	131	2,138	3,806	225	6,476	16,087	9,419
38	50,000- 99,999 .....	284	1,171	168	2,795	5,507	291	8,317	19,996	11,442
39	100,000- 199,999 .....	181	1,470	186	3,421	7,035	320	11,711	26,037	14,200
40	200,000- 499,999 .....	276	4,408	662	10,688	21,431	912	40,892	84,899	43,537
41	500,000- 999,999 .....	143	4,796	970	12,316	24,847	1,015	51,081	105,400	53,966
42	1,000,000- 4,999,999 .....	172	14,281	2,243	35,118	73,511	3,044	158,522	328,058	170,036
43	5,000,000- .....	11	2,868	479	7,085	17,210	661	31,016	69,817	38,391
44	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
45	Total	2,300	30,251	4,866	74,285	154,488	6,525	312,168	660,281	346,805
46	<u>Paper and allied industries</u>									
47	\$ - \$ 24,999 .....	16	15	5	41	59	3	85	203	115
48	25,000- 49,999 .....	20	32	12	89	159	10	308	707	388
49	50,000- 99,999 .....	30	75	41	239	423	31	1,000	2,198	1,176
50	100,000- 499,999 .....	140	1,102	782	3,919	7,240	456	20,789	38,946	17,562
51	500,000- 4,999,999 .....	270	12,524	4,226	36,171	84,815	11,326	284,873	514,029	219,585
52	5,000,000- .....	159	66,048	3,706	151,850	491,345	178,026	1,446,765	2,865,933	1,240,404
53	Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...
54	Total	635	79,796	8,772	192,309	584,041	189,853	1,753,820	3,422,015	1,479,229

TABLEAU 11. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION PAR ÉTABLISSEMENT, 1968 - suite

TOTAL ACTIVITY - ACTIVITÉ TOTALE											Groupe d'industries et expéditions par établissement
Working owners and partners		Employees - Employés					Total cost of materials, supplies and goods for re-sale	Total value of shipments and other revenue	Value added - total activity		
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees			Total employees - Total des employés						
Number	With-drawals	Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number	Salaries and wages - Traitements et salaires	Coût total des matières, des fournitures et des marchandises destinées à être revendues	Valeur totale des expéditions et autres recettes	Valeur ajoutée - activité totale		
Nombre	- Retraits	Male - Hommes	Female - Femmes	Salaries - Traitements	Nombre	Traitements et salaires					
\$'000	number - nombre	\$'000			\$'000		\$'000				
11	34	1	2	9	37	104	98	302	208	Bonnererie	1
9	32	10	3	42	64	181	247	646	401	\$ - \$ 24,999 .....	2
8	42	21	10	129	162	519	829	1,691	874	25,000- 49,999 .....	3
5	x	39	31	378	448	1,586	2,335	4,788	2,475	50,000- 99,999 .....	4
5	x	132	79	1,335	1,720	6,120	11,033	20,813	9,625	100,000- 199,999 .....	5
5	x	240	176	3,306	3,804	14,712	33,306	57,931	25,165	200,000- 499,999 .....	6
2	x	1,160	847	14,186	17,131	67,233	166,858	296,799	131,651	500,000- 999,999 .....	7
...	...	279	200	3,878	479	3,878	1,048	1,226	209	1,000,000- Sièges sociaux, bureaux de vente et unités auxiliaires.	8
45	290	1,882	1,348	23,263	23,845	94,334	215,754	384,196	170,607	Total .....	10
56	143	3	2	5	29	64	129	406	275	Industrie du vêtement	11
123	453	17	11	86	230	654	827	2,486	1,647	\$ - \$ 9,999 .....	12
168	760	81	25	415	956	2,804	3,048	8,365	5,244	10,000- 24,999 .....	13
183	1,086	201	146	1,444	3,377	10,140	8,228	23,586	15,122	25,000- 49,999 .....	14
150	1,061	419	293	3,825	6,615	22,804	22,292	54,689	31,973	50,000- 99,999 .....	15
49	483	1,073	815	12,137	15,774	58,853	84,688	173,884	88,287	100,000- 199,999 .....	16
14	125	1,191	1,071	16,111	18,375	72,248	139,645	253,795	115,488	200,000- 499,999 .....	17
287		2,619	2,509	39,316	41,722	166,123	362,637	640,233	282,810	500,000- 999,999 .....	18
-		682	504	8,799	9,979	40,508	73,331	138,476	64,717	1,000,000- 4,999,999 .....	19
...	...	338	201	4,496	539	4,496	169	5	- 164	5,000,000- Sièges sociaux, bureaux de vente et unités auxiliaires.	20
53	4,398	6,624	5,577	86,634	97,596	378,694	694,994	1,295,925	605,399	Total .....	21
495	790	9	-	14	98	460	881	2,743	1,745	Industrie du bois	23
445	1,351	40	5	120	523	1,700	3,232	8,008	4,614	\$ - \$ 9,999 .....	24
398	1,539	106	22	487	1,442	5,114	7,843	18,330	10,078	10,000- 24,999 .....	25
277	1,240	228	69	1,224	2,561	9,637	13,322	30,413	16,271	25,000- 49,999 .....	26
117	666	587	160	3,906	4,793	20,335	28,406	62,399	32,773	50,000- 99,999 .....	27
48	293	1,347	334	10,202	11,276	49,932	87,390	169,065	78,895	100,000- 199,999 .....	28
3	x	1,347	360	11,961	12,575	59,341	125,478	227,126	99,182	200,000- 499,999 .....	29
6	x	3,404	777	32,891	31,231	169,606	412,636	753,704	336,466	500,000- 999,999 .....	30
-	-	2,336	500	24,211	24,794	165,282	449,390	784,456	329,704	1,000,000- 4,999,999 .....	31
...	...	654	362	9,313	1,016	9,313	2,985	3,701	5	5,000,000- Sièges sociaux, bureaux de vente et unités auxiliaires.	32
1,789	6,005	10,058	2,589	94,329	90,309	490,721	1,131,564	2,059,945	909,732	Total .....	33
821	2,742	24	7	91	395	1,232	4,444	10,388	5,922	Industrie du meuble et des articles d'ameublement	35
442	2,118	104	36	585	1,191	4,392	7,150	17,000	9,656	\$ - \$ 24,999 .....	36
195	1,061	193	67	1,198	1,599	6,705	9,108	21,064	11,722	25,000- 49,999 .....	37
55	347	266	119	2,169	2,041	9,204	13,455	28,165	14,628	50,000- 99,999 .....	38
24	202	874	356	7,695	6,300	29,125	44,702	89,674	44,576	100,000- 199,999 .....	39
8	x	729	372	8,560	8,566	6,867	33,407	54,860	55,290	200,000- 499,999 .....	40
2	x	2,473	1,222	27,603	20,219	101,114	171,822	342,062	171,031	500,000- 999,999 .....	41
-	-	789	321	7,780	4,457	24,990	35,734	75,254	39,095	1,000,000- 4,999,999 .....	42
...	...	85	17	972	102	972	41	-	- 41	5,000,000- Sièges sociaux, bureaux de vente et unités auxiliaires.	43
1,547	6,609	5,537	2,517	56,653	43,171	211,140	341,317	694,071	351,880	Total .....	44
5	x	4	1	13	25	72	154	284	125	Industrie du papier et produits connexes	46
8	42	13	2	59	59	219	365	781	405	\$ - \$ 24,999 .....	47
13	75	27	13	208	156	631	1,179	2,439	1,237	25,000- 49,999 .....	48
3	x	358	168	3,604	2,410	10,844	23,284	42,246	18,420	50,000- 99,999 .....	49
-		3,580	1,388	39,141	21,718	123,956	320,197	534,252	225,037	100,000- 499,999 .....	50
x	13,820	3,493	145,155	87,067	636,500	1,516,447	2,957,130	1,261,650	5,000,000-	500,000- 4,999,999 .....	51
...	...	4,525	1,999	63,863	6,524	63,863	64,454	63,495	- 965	Sièges sociaux, bureaux de vente et unités auxiliaires.	52
223	22,327	7,064	252,043	117,959	836,084	1,926,081	3,620,627	1,505,910	Total .....	53	

TABLE 11. PRINCIPAL STATISTICS BY INDUSTRY GROUP AND VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE PER ESTABLISHMENT, 1968 - Concluded

No.	Industry group and shipments per establishment Établissements	Establishments Établissements	MANUFACTURING ACTIVITY - ACTIVITÉ MANUFACTURIÈRE											
			Production and related workers Travailleurs de la production et connexes				Cost of fuel and electricity — Coût du combustible et de l'électricité	Cost of materials and supplies used — Coût des matières et fournitures utilisées	Value of shipments of goods of own manufacture — Valeur des expéditions de marchan- dises de propre fabrication	Value added - manufacturing activity — Valeur ajoutée - activité manufac- turière				
			Male — Hommes		Female — Femmes									
			Male — Hommes	Female — Femmes	Man- hours paid — Heures- hommes payées	Wages — Salaires								
			number - nombre		'000		\$'000							
1	<u>Electrical products industries</u>													
2	\$ - \$ 9,999 .....		12	3	1	7	12	3	24	80	53			
3	10,000- 49,999 .....		49	61	16	160	303	26	707	1,495	933			
4	50,000- 199,999 .....		106	412	191	1,235	2,499	139	5,646	11,571	6,216			
5	200,000- 499,999 .....		118	947	820	3,670	7,120	290	18,832	38,571	19,357			
6	500,000- 999,999 .....		94	1,554	1,386	6,113	12,112	545	35,796	69,044	33,519			
7	1,000,000- 4,999,999 .....		201	10,409	8,439	39,223	82,808	3,746	249,592	490,130	235,582			
8	5,000,000- .....		109	35,639	16,532	110,695	296,316	13,441	909,690	1,796,581	878,141			
9	Head offices, sales offices and auxiliary units		...	...	...	...	...	...	...	...	...			
10	Total		689	49,025	27,385	161,102	401,171	18,189	1,220,287	2,407,472	1,173,800			
11	<u>Non-metallic mineral products industries</u>													
12	\$ - \$ 49,999 .....		268	481	22	997	1,687	231	2,818	7,229	4,256			
13	50,000- 99,999 .....		140	589	33	1,283	2,516	434	4,042	10,318	5,888			
14	100,000- 199,999 .....		171	1,239	41	2,744	5,496	1,152	10,527	24,702	13,190			
15	200,000- 499,999 .....		273	3,461	196	8,158	17,380	4,107	37,338	86,103	45,124			
16	500,000- 999,999 .....		165	3,722	204	8,877	20,600	5,597	51,566	114,701	57,787			
17	1,000,000- 4,999,999 .....		182	11,582	412	27,017	71,972	21,441	168,177	403,020	216,603			
18	5,000,000- .....		61	14,117	1,696	35,151	103,523	35,007	182,401	558,105	343,193			
19	Head offices, sales offices and auxiliary units		...	...	...	...	...	...	...	...	...			
20	Total		1,260	35,191	2,604	84,228	223,174	67,968	456,870	1,204,177	686,041			
21	<u>Petroleum and coal products industries</u>													
22	\$ - \$ 49,999 .....		6	8	—	16	30	2	34	120	85			
23	50,000- 499,999 .....		24	130	—	268	739	219	3,472	6,385	2,711			
24	500,000- 999,999 .....		15	146	—	317	897	354	5,658	10,537	4,556			
25	1,000,000- 4,999,999 .....		11	336	7	759	2,292	271	19,551	27,355	7,667			
26	5,000,000- .....		39	6,230	19	14,300	52,746	15,921	1,318,705	1,631,602	314,398			
27	Head offices, sales offices and auxiliary units		...	...	...	...	...	...	...	...	...			
28	Total		95	6,850	26	15,659	56,703	16,768	1,347,420	1,675,999	329,417			
29	<u>Chemical and chemical products industries</u>													
30	\$ - \$ 9,999 .....		55	11	3	27	32	3	122	332	213			
31	10,000- 24,999 .....		58	46	7	105	204	16	417	1,003	583			
32	25,000- 49,999 .....		63	84	25	224	413	78	1,182	2,400	1,255			
33	50,000- 99,999 .....		86	141	37	361	733	80	2,980	6,236	3,228			
34	100,000- 199,999 .....		125	413	108	1,100	2,375	244	9,425	18,457	9,009			
35	200,000- 499,999 .....		210	1,201	354	3,252	7,060	1,067	35,327	70,899	34,785			
36	500,000- 999,999 .....		125	1,195	328	3,239	7,232	1,287	45,423	89,655	42,908			
37	1,000,000- 4,999,999 .....		281	7,825	2,221	21,549	53,451	16,076	310,018	634,203	312,638			
38	5,000,000- .....		121	20,895	3,954	53,064	160,890	70,094	655,798	1,605,409	880,398			
39	Head offices, sales offices and auxiliary units		...	...	...	...	...	...	...	...	...			
40	Total		1,124	31,811	7,037	82,921	232,389	88,946	1,060,692	2,428,595	1,285,018			
41	<u>Miscellaneous manufacturing industries</u>													
42	\$ - \$ 9,999 .....		248	38	5	74	131	39	441	1,576	1,151			
43	10,000- 24,999 .....		486	298	79	747	1,351	157	2,255	8,207	5,842			
44	25,000- 49,999 .....		445	835	212	2,171	4,376	292	5,046	15,911	10,659			
45	50,000- 99,999 .....		410	1,437	440	3,888	8,350	463	10,189	29,302	18,852			
46	100,000- 199,999 .....		376	2,442	761	6,705	14,310	794	21,088	53,710	32,275			
47	200,000- 499,999 .....		369	4,432	2,294	14,247	29,108	1,361	49,959	118,561	68,394			
48	500,000- 999,999 .....		218	5,164	3,362	17,853	35,025	1,830	70,046	156,445	85,942			
49	1,000,000- 4,999,999 .....		218	10,897	7,598	39,215	80,754	3,986	209,683	439,418	230,127			
50	5,000,000- .....		40	8,372	5,164	28,024	72,121	3,589	194,566	434,399	240,179			
51	Head offices, sales offices and auxiliary units		...	...	...	...	...	...	...	...	...			
52	Total		2,810	33,915	19,915	112,923	245,526	12,511	563,272	1,257,529	693,522			

TABLEAU 11. STATISTIQUES PRINCIPALES PAR GROUPE D'INDUSTRIES ET VALEUR DES EXPÉDITIONS DE MARCHANDISES DE PROPRE FABRICATION PAR ÉTABLISSEMENT, 1968 - fin

TOTAL ACTIVITY - ACTIVITÉ TOTALE												Groupes d'industries et expéditions par établissement			
Working owners and partners		Employees - Employés					Total cost of materials, supplies and goods for re-sale		Total value of shipments and other revenue		Value added - total activity				
Propriétaires et associés actifs		Administrative, office and other non-manufacturing employees			Total employees										
Number	With-drawals - Re-traites	Employés de l'administration, du bureau et autres non engagés dans la fabrication			Number - Nombre	Salaries and wages - Traitements et salaires	Coût total des matières, des fournitures et des marchandises destinées à être revendues		Valeur totale des expéditions et autres recettes						
		Male - Hommes	Female - Femmes	Salaries - Traitements					Valeur ajoutée - activité totale						
\$'000		number - nombre		\$'000			\$'000								
<u>Industrie des appareils et du matériel électrique</u>															
8	24	2	2	13	8	25	82	136	98	\$ -\$ 9,999 .....	1				
12	59	39	12	219	128	522	818	1,646	973	10,000- 49,999 .....	2				
17	119	169	88	1,559	860	4,058	7,023	13,398	6,692	50,000- 199,999 .....	3				
3	x	486	224	4,854	2,477	11,974	23,919	44,855	20,980	200,000- 499,999 .....	4				
-	-	703	354	8,103	3,997	20,215	45,872	83,364	37,700	500,000- 999,999 .....	5				
4	x	4,579	1,987	47,934	25,414	130,742	297,553	546,679	245,375	1,000,000- 4,999,999 .....	6				
-	-	20,157	7,547	197,477	79,875	493,793	1,101,897	2,041,265	929,475	5,000,000- .....	7				
...	...	9,160	2,296	86,580	11,456	86,580	111,344	168,557	57,096	Sièges sociaux, bureaux de vente et unités auxiliaires.	8				
44	348	35,295	12,510	346,738	124,215	747,909	1,588,507	2,899,899	1,298,389	Total .....	9				
<u>Industrie des produits minéraux non métalliques</u>															
187	755	113	21	491	637	2,179	3,128	8,076	4,800	\$ -\$ 49,999 .....	10				
49	296	154	45	1,004	821	3,520	4,529	11,389	6,477	50,000- 99,999 .....	11				
20	135	309	103	2,294	1,692	7,790	12,569	28,002	14,446	100,000- 199,999 .....	12				
5	x	747	222	6,574	4,626	23,954	42,689	94,039	47,691	200,000- 499,999 .....	13				
4	x	765	223	7,246	4,914	27,844	58,515	123,481	59,635	500,000- 999,999 .....	14				
-	-	3,259	731	28,942	15,984	100,914	196,845	439,734	224,716	1,000,000- 4,999,999 .....	15				
-	-	3,212	823	29,723	19,848	133,246	215,612	597,070	348,715	5,000,000- .....	16				
...	...	2,244	904	26,595	3,148	26,595	29,533	33,485	4,134	Sièges sociaux, bureaux de vente et unités auxiliaires.	17				
365	1,300	10,803	3,072	102,867	51,670	326,042	563,421	1,335,276	710,614	Total .....	18				
<u>Industrie des dérivés du pétrole et du charbon</u>															
-	-	5	3	31	16	61	54	148	94	\$ -\$ 49,999 .....	19				
-	-	60	14	519	204	1,257	4,873	8,323	3,256	50,000- 499,999 .....	20				
-	-	63	21	675	230	1,572	6,197	11,621	5,113	500,000- 999,999 .....	21				
-	-	137	32	1,228	512	3,520	22,040	30,660	8,668	1,000,000- 4,999,999 .....	22				
-	-	2,509	286	26,968	9,046	79,714	1,406,179	1,724,952	321,410	5,000,000- .....	23				
...	...	3,614	2,011	52,345	5,625	52,345	4,520	1,116	- 3,404	Sièges sociaux, bureaux de vente et unités auxiliaires.	24				
-	-	6,388	2,367	81,766	15,631	138,470	1,443,864	1,776,821	335,134	Total .....	25				
<u>Industrie chimique et des produits connexes</u>															
34	76	13	4	25	31	57	161	412	254	\$ -\$ 9,999 .....	26				
25	100	34	16	193	103	397	584	1,299	710	10,000- 24,999 .....	27				
25	127	57	30	444	196	856	1,690	3,136	1,487	25,000- 49,999 .....	28				
16	83	140	60	994	378	1,727	3,903	7,589	3,641	50,000- 99,999 .....	29				
10	x	289	128	2,777	938	5,152	14,342	24,874	10,815	100,000- 199,999 .....	30				
3	x	1,091	387	10,929	3,033	17,988	50,211	91,404	40,271	200,000- 499,999 .....	31				
-	-	1,161	463	11,727	3,147	18,960	64,982	116,395	49,818	500,000- 999,999 .....	32				
-	-	6,657	2,523	69,480	19,226	122,930	395,534	744,041	340,231	1,000,000- 4,999,999 .....	33				
-	-	12,075	4,576	138,118	41,500	299,008	804,246	1,779,464	907,735	5,000,000- .....	34				
...	...	6,031	2,444	70,916	8,475	70,916	96,657	107,320	12,717	Sièges sociaux, bureaux de vente et unités auxiliaires.	35				
113	481	27,548	10,631	305,602	77,027	537,992	1,432,310	2,875,935	1,367,680	Total .....	36				
<u>Industries manufacturières diverses</u>															
228	674	13	4	46	60	176	500	1,723	1,239	\$ -\$ 9,999 .....	37				
421	2,242	77	44	466	498	1,817	2,560	8,679	6,008	10,000- 24,999 .....	38				
297	2,058	205	103	1,423	1,355	5,799	6,111	18,036	11,727	25,000- 49,999 .....	39				
188	1,580	415	228	3,602	2,520	11,952	11,772	32,153	20,149	50,000- 99,999 .....	40				
53	503	706	373	6,999	4,282	21,309	25,304	61,503	35,821	100,000- 199,999 .....	41				
15	166	1,386	787	15,619	8,899	44,726	62,509	138,462	75,925	200,000- 499,999 .....	42				
-	-	1,480	823	17,784	10,829	52,808	90,210	185,720	95,971	500,000- 999,999 .....	43				
-	-	3,928	1,957	45,615	24,380	126,369	254,211	507,128	255,247	1,000,000- 4,999,999 .....	44				
-	-	4,563	1,993	49,779	20,092	121,900	252,720	505,479	256,021	5,000,000- .....	45				
...	...	782	321	6,133	1,103	6,133	4,832	7,478	3,081	Sièges sociaux, bureaux de vente et unités auxiliaires.	46				
1,262	7,224	13,555	6,633	147,464	74,018	392,990	710,730	1,466,360	761,188	Total .....	47				



## STANDARD INDUSTRIAL CLASSIFICATION (MANUFACTURING INDUSTRIES)

## CLASSIFICATION TYPE DES INDUSTRIES (INDUSTRIES MANUFACTURIÈRES)

S.I.C. Code	Industry group and industry	Code de la C.T.I.	Groupe d'industries et industrie
	1 - FOOD AND BEVERAGE INDUSTRIES		1 - INDUSTRIE DES ALIMENTS ET BOISSONS
101	Slaughtering and meat processors	101	Abattage et préparation de la viande
103	Poultry processors	103	Préparation de la volaille
105	Dairy factories	105	Fabriques laitières
107	Process cheese manufacturers	107	Fabricants de fromage refait
111	Fish products industry	111	Industrie du poisson
112	Fruit and vegetable canners and preservers	112	Conserveries et préparations de fruits et de légumes
123	Feed manufacturers	123	Manufacturiers d'aliments pour les animaux
124	Flour mills	124	Moulins à farine
125	Breakfast cereal manufacturers	125	Manufacturiers de céréales de table
128	Biscuit manufacturers	128	Manufacturiers de biscuits
129	Bakeries	129	Boulangeries
131	Confectionery manufacturers	131	Manufacturiers de confiserie
133	Sugar refineries	133	Raffineries de sucre
135	Vegetable oil mills	135	Industrie des huiles végétales
139	Miscellaneous food industries	139	Industrie d'aliments divers
141	Soft drink manufacturers	141	Manufacturiers de boissons gazeuses
143	Distilleries	143	Distilleries
145	Breweries	145	Brasseries
147	Wineries	147	Industrie du vin
	2 - TOBACCO PRODUCTS INDUSTRIES		2 - INDUSTRIE DU TABAC
151	Leaf tobacco processing	151	Traitements du tabac en feuilles
153	Tobacco products manufacturers	153	Manufacturiers de produits du tabac
	3 - RUBBER INDUSTRIES		3 - INDUSTRIE DU CAOUTCHOUC
161	Rubber footwear manufacturers	161	Manufacturiers de chaussures en caoutchouc
163	Rubber tire and tube manufacturers	163	Manufacturiers de chambres à air et pneus
169	Other rubber industries	169	Autres industries du caoutchouc
	4 - LEATHER INDUSTRIES		4 - INDUSTRIE DU CUIR
172	Leather tanneries	172	Tanneries
174	Shoe factories	174	Fabriques de chaussures
175	Leather glove factories	175	Fabriques de gants, en cuir
1792	Boot and shoe findings manufacturers	1792	Manufacturiers de crêpins, en cuir
1799	Miscellaneous leather products manufacturers	1799	Manufacturiers d'articles divers, en cuir
	5 - TEXTILE INDUSTRIES		5 - INDUSTRIE TEXTILE
183	Cotton yarn and cloth mills	183	Fabriques de filés et de tissus de coton
193	Wool yarn mills	193	Filature de la laine
197	Wool cloth mills	197	Fabriques de tissus de laine
201	Synthetic textile mills	201	Industrie des textiles synthétiques
211	Fibre preparing mills	211	Préparation des fibres
212	Thread mills	212	Fabrication du fil
213	Cordage and twine industry	213	Industrie des cordes et ficelles
214	Narrow fabric mills	214	Industrie des tissus étroits
215	Pressed and punched felt mills	215	Industrie du feutre pressé et du feutre aéré
216	Carpet, mat and rug industry	216	Industrie des tapis et carpettes
218	Textile dyeing and finishing plants	218	Teinture et apprêt des textiles
219	Linoleum and coated fabrics industry	219	Industrie des linoléums et des tissus enduits
221	Canvas products industry	221	Industrie de la grosse toile
223	Cotton and jute bag industry	223	Industrie des sacs de coton et de jute
229	Miscellaneous textile industries	229	Industries textiles diverses
2291	Automobile fabric accessory manufacturers	2291	Manufacturiers d'accessoires d'automobile, en tissu
2292	Embroidery, pleating and hemstitching manufacturers.	2292	Industrie des broderies, plissage et ourlets à jour
2299	Miscellaneous textiles industry, n.e.s.	2299	Industrie des textiles divers, n.c.a.
	6 - KNITTING MILLS		6 - BONNETERIE
231	Hosiery mills	231	Industrie des bas et chaussettes
239	Other knitting mills	239	Industrie des tricots (autres que bas et chaussettes)
	7 - CLOTHING INDUSTRIES		7 - INDUSTRIE DU VÊTEMENT
243	Men's clothing industry	243	Industrie des vêtements d'hommes
2431	Men's clothing factories	2431	Confection de vêtements d'hommes
2432	Men's clothing contractors	2432	Entrepreneurs en confection pour hommes
244	Women's clothing factories and contractors	244	Confection de vêtements de femmes et entrepreneurs
2441	Women's clothing factories	2441	Confection de vêtements de femmes
2442	Women's and children's clothing contractors	2442	Entrepreneurs en confection pour femmes et enfants
245	Children's clothing factories	245	Fabriques de vêtements d'enfants
246	Fur goods industry	246	Industrie des articles en fourrure
247	Hat and cap industry	247	Industrie des chapeaux et casquettes

## STANDARD INDUSTRIAL CLASSIFICATION (MANUFACTURING INDUSTRIES) — Continued

## CLASSIFICATION TYPE DES INDUSTRIES (INDUSTRIES MANUFACTURIÈRES) — suite

S.I.C. Code	Industry group and industry	Code de la C.T.I.	Groupe d'industries et industrie
248	7 — CLOTHING INDUSTRIES — Concluded	248	7 — INDUSTRIE DU VÊTEMENT — fin
249	Foundation garment industry	249	Industrie des corsets et soutiens-gorge
2491	Other clothing industries	2491	Autres industries du vêtement
2499	Fabric glove manufacturers	2499	Manufacturiers de gants de tissu
	Miscellaneous clothing industry, n.e.s.		Industrie des vêtements divers, n.c.a.
2511	8 — WOOD INDUSTRIES	2511	8 — INDUSTRIE DU BOIS
2513	Shingle mills	2513	Moulins à bardeaux
252	Sawmills and planing mills	252	Scieries et ateliers de rabotage
2541	Veneer and plywood mills	2541	Fabriques de placages et contre-plaqués
2542	Sash, door and other millwork plants	2542	Ateliers de portes, châssis et autres bois ouvrés
2542	Hardwood flooring	2542	Industrie des parquets en bois dur
256	Wooden box factories	256	Fabriques de boîtes en bois
258	Coffin and casket industry	258	Industrie des cercueils
259	Miscellaneous wood industries	259	Industries diverses du bois
2591	Wood preservation	2591	Industrie de la conservation du bois
2592	Wood turning	2592	Tournage du bois
2599	Miscellaneous wood industries, n.e.s.	2599	Industries diverses du bois, n.c.a.
261	9 — FURNITURE AND FIXTURE INDUSTRIES	261	9 — INDUSTRIE DU MEUBLE ET DES ARTICLES D'AMEUBLEMENT
264	Household furniture industry	264	Industrie des meubles de maison
266	Office furniture industry	266	Industrie des meubles de bureau
268	Miscellaneous furniture industries	268	Industries diverses du meuble
	Electric lamp and shade industry		Industrie des lampes électriques et des abat-jour
271	10 — PAPER AND ALLIED INDUSTRIES	271	10 — INDUSTRIE DU PAPIER ET PRODUITS CONNEXES
272	Pulp and paper mills	272	Les usines de pâtes et papiers
2731	Asphalt roofing manufacturers	2731	Manufacturiers de papier-toiture asphalté
2732	Manufacturers of folding cartons and set-up boxes	2732	Manufacturiers de cartons pliants et de boîtes montées
2733	Manufacturers of corrugated boxes	2733	Manufacturiers de boîtes en carton ondulé
274	Paper and plastic bag manufacturers	274	Manufacturiers de sacs en papier et en plastique
	Miscellaneous paper converters		Diverses transformations du papier
286	11 — PRINTING, PUBLISHING AND ALLIED INDUSTRIES	286	11 — IMPRIMERIE, ÉDITION ET INDUSTRIES CONNEXES
287	Commercial printing	287	Imprimerie commerciale
	Plate making, typesetting and trade bindery plants		Ateliers de clichage, de composition et de reliure commerciale.
288	Publishing only	288	Édition seulement
289	Publishing and printing	289	Édition et impression
291	12 — PRIMARY METAL INDUSTRIES	291	12 — INDUSTRIE MÉTALLIQUE PRIMAIRE
292	Iron and steel mills	292	Industrie du fer et de l'acier
294	Steel pipe and tube mills	294	Fabriques de tubes et tuyaux d'acier
295	Iron foundries	295	Fonderies de fer
296	Smelting and refining	296	Fonte et affinage
297	Aluminum rolling, casting and extruding	297	Laminage, moulage et refoulage de l'aluminium
298	Copper and alloy rolling, casting and extruding	298	Laminage, moulage et refoulage du cuivre et alliages
	Metal rolling, casting and extruding, n.e.s.		Laminage, moulage et refoulage des métaux, n.c.a.
301	13 — METAL FABRICATING INDUSTRIES (EXCEPT MACHINE- RY AND TRANSPORTATION EQUIPMENT INDUS- TRIES).	301	13 — INDUSTRIE DES PRODUITS MÉTALLIQUES (A L'EXCLUSION DES MACHINES ET DU MATÉRIEL DE TRANSPORT).
302	Boiler and plate works	302	Industrie des chaudières et des plaques
303	Fabricated structural metal industry	302	Industrie de la fabrication des éléments de charpentes métalliques.
303	Ornamental and architectural metal industry	303	Industrie des produits métalliques d'architecture et d'ornement.
304	Metal stamping, pressing and coating industry	304	Industrie de l'estampage, du matriçage et du revêtement des métaux.
305	Wire and wire products manufacturers	305	Industrie du fil métallique et ses produits
306	Hardware, tool and cutlery manufacturers	306	Manufacturiers de quincaillerie, d'outils et de coutellerie
307	Heating equipment manufacturers	307	Manufacturiers d'appareils de chauffage
308	Machine shops	308	Ateliers d'usinage
309	Miscellaneous metal fabricating industries	309	Industrie des produits métalliques divers
311	14 — MACHINERY INDUSTRIES (EXCEPT ELECTRICAL MA- CHINERY).	311	14 — INDUSTRIE DE LA MACHINERIE (SAUF LE MATÉRIEL ÉLEC- TRIQUE).
315	Agricultural implement industry	315	Manufacturiers de matériel agricole
316	Miscellaneous machinery and equipment manufac- turers.	316	Manufacturiers de machines et matériel divers
	Commercial refrigeration and air conditioning equipment manufacturers.		Manufacturiers de matériel frigorifique et de conditionnement de l'air (pour le commerce).

## STANDARD INDUSTRIAL CLASSIFICATION (MANUFACTURING INDUSTRIES) — Continued

## CLASSIFICATION TYPE DES INDUSTRIES (INDUSTRIES MANUFACTURIÈRES) — suite

S.I.C. Code	Industry group and industry	Code de la C.T.I.	Groupe d'industries et industrie
318	14 — MACHINERY INDUSTRIES (EXCEPT ELECTRICAL MACHINERY). — Concluded Office and store machinery manufacturers	318	14 — INDUSTRIE DE LA MACHINERIE (SAUF LE MATÉRIEL ÉLECTRIQUE). — fin Manufacturiers de machines de bureau et de magasin
321	15 — TRANSPORTATION EQUIPMENT INDUSTRIES Aircraft and parts manufacturers	321	15 — INDUSTRIE DU MATÉRIEL DE TRANSPORT Manufacturiers d'avions et d'éléments
323	Motor vehicle manufacturers	323	Manufacturiers de véhicules automobiles
324	Truck body and trailer manufacturers	324	Manufacturiers de carrosseries de camions et remorques
325	Motor vehicle parts and accessories manufacturers	325	Manufacturiers de pièces et accessoires d'automobiles
326	Railroad rolling stock industry	326	Manufacturiers de matériel roulant de chemin de fer
327	Shipbuilding and repair	327	Construction et réparation de navires
328	Boatbuilding and repair	328	Construction et réparation d'embarcations
329	Miscellaneous vehicle manufacturers	329	Manufacturiers de véhicules divers
331	16 — ELECTRICAL PRODUCTS INDUSTRIES Manufacturers of small electrical appliances	331	16 — INDUSTRIE DES APPAREILS ET DU MATÉRIEL ÉLECTRIQUES Manufacturiers de petits appareils électriques
332	Manufacturers of major appliances (electric and non-electric).	332	Manufacturiers de gros appareils (électriques ou non)
334	Manufacturers of household radio and television receivers.	334	Manufacturiers d'appareils électro-ménagers de radio et de télévision.
335	Communications equipment manufacturers	335	Manufacturiers de matériel de télécommunication
336	Manufacturers of electrical industrial equipment	336	Manufacturiers de matériel électrique industriel
337	Battery manufacturers	337	Manufacturiers de batteries
338	Manufacturers of electric wire and cable	338	Manufacturiers de fils et câbles électriques
339	Manufacturers of miscellaneous electrical products	339	Manufacturiers d'appareils électriques divers
341	17 — NON-METALLIC MINERAL PRODUCTS INDUSTRIES Cement manufacturers	341	17 — INDUSTRIE DES PRODUITS MINÉRAUX NON MÉTALLIQUES Manufacturiers de ciment
343	Lime manufacturers	343	Manufacturiers de chaux
345	Gypsum products manufacturers	345	Manufacturiers de produits du gypse
347	Concrete products manufacturers	347	Manufacturiers de produits en béton
348	Ready-mix concrete manufacturers	348	Industrie du béton préparé
351	Clay products manufacturers	351	Manufacturiers de produits de l'argile
3511	Clay products manufacturers (from domestic clays)	3511	Manufacturiers de produits de l'argile domestique
3512	Clay products manufacturers (from imported clays)	3512	Manufacturiers de produits de l'argile importée
352	Refractories manufacturers	352	Manufacturiers de produits réfractaires
353	Stone products manufacturers	353	Manufacturiers de produits en pierre
354	Mineral wool manufacturers	354	Manufacturiers de laine minérale
355	Asbestos products manufacturers	355	Manufacturiers de produits en amiante
356	Glass and glass products manufacturers	356	Manufacturiers de verre et d'articles en verre
3561	Glass manufacturers	3561	Manufacturiers de verre
3562	Glass products manufacturers	3562	Manufacturiers d'articles en verre
357	Abrasives manufacturers	357	Manufacturiers d'abrasifs
359	Other non-metallic mineral products industries	359	Manufacturiers d'autres produits minéraux non métalliques
365	18 — PETROLEUM AND COAL PRODUCTS INDUSTRIES Petroleum refineries	365	18 — INDUSTRIE DES DÉRIVÉS DU PÉTROLE ET DU CHARBON Raffineries de pétrole
3651	Petroleum refining	3651	Raffinage du pétrole
3652	Manufacturers of lubricating oils and greases	3652	Manufacturiers d'huiles et graisses lubrifiantes
369	Other petroleum and coal products industries	369	Manufacturiers d'autres dérivés du pétrole et du charbon
371	19 — CHEMICAL AND CHEMICAL PRODUCTS INDUSTRIES Explosives and ammunition manufacturers	371	19 — INDUSTRIE CHIMIQUE ET DES PRODUITS CONNEXES Manufacturiers d'explosifs et de munitions
372	Manufacturers of mixed fertilizers	372	Manufacturiers d'engrais mélangés
373	Manufacturers of plastics and synthetic resins	373	Manufacturiers de matières plastiques et de résines synthétiques.
374	Manufacturers of pharmaceuticals and medicines	374	Manufacturiers de produits médicinaux et pharmaceutiques
375	Paint and varnish manufacturers	375	Manufacturiers de peintures et vernis
376	Manufacturers of soap and cleaning compounds	376	Manufacturiers de savons et de composés de nettoyage
377	Manufacturers of toilet preparations	377	Manufacturiers de produits de toilette
378	Manufacturers of industrial chemicals	378	Manufacturiers de produits chimiques industriels
379	Other chemical industries	379	Autres industries chimiques
3791	Manufacturers of printing inks	3791	Manufacturiers d'encre d'imprimerie
3799	Other chemical industries, n.e.s.	3799	Autres industries chimiques, n.c.a.
381	20 — MISCELLANEOUS MANUFACTURING INDUSTRIES Scientific and professional equipment manufacturers.	381	20 — INDUSTRIES MANUFACTURIERES DIVERSES Manufacturiers d'instruments scientifiques et professionnels
3811	Instrument and related products manufacturers	3811	Manufacturiers d'instruments et produits connexes
3812	Clock and watch manufacturers	3812	Manufacturiers d'horloges et de montres
3813	Orthopaedic and surgical appliance manufacturers	3813	Manufacturiers d'appareils d'orthopédie et de chirurgie
3814	Ophthalmic goods manufacturers	3814	Manufacturiers d'articles d'ophtalmologie

## STANDARD INDUSTRIAL CLASSIFICATION (MANUFACTURING INDUSTRIES) — Concluded

## CLASSIFICATION TYPE DES INDUSTRIES (INDUSTRIES MANUFACTURIÈRES) — fin

S.I.C. Code	Industry group and industry	Code de la C.T.I.	Groupe d'industries et industrie
	20 — MISCELLANEOUS MANUFACTURING INDUSTRIES. — Concluded		20 — INDUSTRIES MANUFACTURIERES DIVERSES. — fin
3815	Dental laboratories	3815	Laboratoires dentaires
382	Jewellery and silverware manufacturers	382	Manufacturiers de bijouterie et d'orfèvrerie
383	Broom, brush and mop industry	383	Industrie des balais, brosses et vadrouilles
384	Venetian blind manufacturers	384	Manufacturiers de stores vénitiens
385	Plastics fabricators, n.e.s.	385	Manufacturiers d'articles en matière plastique, n.c.a.
393	Sporting goods and toy industry	393	Industrie des articles de sport et des jouets
3931	Sporting goods industry	3931	Industrie des articles de sport
3932	Toys and games industry	3932	Industrie des jouets et jeux
395	Fur dressing and dyeing industry	395	Industrie d'apprêt et teinture de la fourrure
397	Signs and displays industry	397	Industrie des enseignes et étalages
3981	Button, buckle and fastener industry	3981	Industrie des boutons, boucles et boutons-pression
3982	Candle manufacturers	3982	Manufacturiers de chandelles et clerges
3983	Hair goods manufacturers	3983	Manufacturiers d'articles en cheveux
3984	Artificial flowers and feathers manufacturers	3984	Manufacturiers de fleurs et plumes artificielles
3985	Model and pattern manufacturers	3985	Manufacturiers de modèles et patrons
3986	Musical instruments and sound recording industry	3986	Industrie des instruments de musique et de l'enregistrement du son.
3988	Typewriter supplies manufacturers	3988	Fabricants de fournitures de dactylographie
3989	Pen and pencil manufacturers	3989	Fabricants de stylos et de crayons
3995	Stamp and stencil (rubber and metal) manufacturers	3995	Manufacturiers d'estampes et stencils, caoutchouc et métal
3996	Statuary, art goods, regalia and novelty manufacturers.	3996	Manufacturiers de statuettes, œuvres d'art, insignes et nouveautés.
3997	Umbrella manufacturers	3997	Manufacturiers de parapluies
3998	Artificial ice manufacturers	3998	Manufacturiers de glace artificielle
3999	Other miscellaneous industries	3999	Autres industries diverses







STATISTICS CANADA LIBRARY  
BIBLIOTHÈQUE STATISTIQUE CANADA



1010647867