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# PRIMARY IRON AND STEEL

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TABLE 1. Description of Iron Blast Furnaces(1) at end of February, 1962

	Number of furnaces(2)	Total annual capacity	
		Net tons	Per cent
In blast .....	12	3,865,800	78.8
Banked .....	1	190,000	3.9
Blown out .....	4	849,100	17.3
Totals .....	17	4,904,900	100.0

(1) Does not include capacity of equipment used in the smelting of titanium ores.

(2) Includes one electric reduction furnace.

TABLE 2. Iron Blast Furnaces Charges(1)

	February, 1962	Two months ended February, 1962
	net tons of 2,000 pounds	
<u>Crude iron ore:</u>		
From Canadian mines .....	58,840	127,338
From foreign mines .....	138,177	289,071
Pyrite cinder .....	(2)	(2)
<u>Iron ore (sintered, pelletized, etc.):</u>		
From Canadian mines .....	102,534	219,249
From foreign mines .....	183,395	353,279
From own processing .....	123,518	279,470
Mill cinder, roll scale, slag and flue dust (not sintered, pelletized, etc.) .....	13,477	29,678
Scrap iron and steel .....	4,285	10,413
Limestone .....	53,941	108,987
Dolomite .....	27,629	51,193
Coke .....	238,907	495,460

(1) Does not include charges into furnaces used in the smelting of titanium ores.

(2) Included with mill cinder, roll scale, slag and flue dust (not sintered, pelletized, etc.).

TABLE 3. Production and Shipments of Pig Iron and Ferro-alloys, February

	1961		1962	
	Tonnage made (1)	Tonnage shipped	Tonnage made (1)	Tonnage shipped
	net tons of 2,000 pounds			
<u>Pig iron:</u>				
Basic .....	286,417	2,983	340,535	1,785
Foundry (including silvery pig) (2) .....	28,998	7,270	28,271	12,132
Malleable .....	7,909	13,501	24,330	16,095
Total pig iron .....	323,324	23,754	393,136	30,012
Ferro-alloys .....	7,786	6,929	9,255	8,531
Stocks of pig iron on hand at end of month .....	339,015		406,958	

(1) Includes amounts for sale and for own use.

(2) Includes the re-melt iron product produced in connection with the smelting of titanium ores.

TABLE 4. Production and Shipments of Pig Iron and Ferro-alloys, Two Months Ended February

	1961		1962	
	Tonnage made (1)	Tonnage shipped	Tonnage made (1)	Tonnage shipped
	net tons of 2,000 pounds			
<u>Pig iron:</u>				
Basic .....	586,337	4,919	701,725	4,678
Foundry (including silvery pig) (2) .....	53,063	14,240	60,624	24,050
Malleable .....	14,952	26,889	49,662	33,414
Total pig iron .....	654,352	46,048	812,011	62,142
Ferro-alloys .....	16,417	15,077	18,693	17,066

(1) Includes amounts for sale and for own use.

(2) Includes the re-melt iron product produced in connection with the smelting of titanium ores.

TABLE 5. Steel Furnace Capacity at First of January, 1962

	Annual capacity
	net tons of 2,000 pounds
Ingots - Basic open hearth .....	5,002,000
Electric .....	954,000
Oxygen .....	1,870,000
Total ingots .....	7,826,000
Steel castings .....	487,400
Total ingots and castings .....	8,313,400

TABLE 6. Pig Iron and Scrap charged to Steel Furnaces

	February		Two months ended February	
	1961	1962	1961	1962
	net tons of 2,000 pounds			
Pig iron .....	289,967	330,459	583,328	694,497
Scrap - Own make .....	133,398	148,485	265,260	307,840
Purchased .....	100,358	123,040	180,457	247,532
Total pig iron and scrap .....	523,723	601,984	1,029,045	1,249,869

TABLE 7. Production and Shipments of Steel Ingots and Castings, February

	1961		1962	
	Tonnage made (1)	Tonnage shipped	Tonnage made (1)	Tonnage shipped
	net tons of 2,000 pounds			
<u>Steel ingots (both carbon and alloy):</u>				
Basic open hearth .....	423,641	291	471,273	214
Electric .....	40,882	7,872	52,638	7,541
Oxygen .....	(2)	(2)	(2)	(2)
Total steel ingots . . . . .	464,523	8,163	523,911	7,755
Alloy steel ingots included in above .....	23,457	503	25,121	671
<u>Steel castings (both carbon and alloy):</u>				
Basic open hearth .....	173	173	192	192
Electric .....	7,713	6,542	9,685	9,223
Other .....	-	-	-	-
Total steel castings .....	7,886	6,715	9,877	9,415
<u>Alloy steel castings included in above:</u>				
High alloy, except manganese and abrasion resistant .....	188	162	241	212
High alloy, manganese and abrasion resistant ...	1,364	1,139	1,483	1,424
All other alloys .....	330	223	285	236
Total alloy castings .....	1,882	1,524	2,009	1,872

(1) Includes amounts for sale and for own use.

(2) Included with "Basic open hearth".

Note: High alloy castings include all castings with an alloy content of 8% and over.

TABLE 8. Production and Shipments of Steel Ingots and Castings, Two Months Ended February

	1961		1962	
	Tonnage made (1)	Tonnage shipped	Tonnage made (1)	Tonnage shipped
	net tons of 2,000 pounds			
<u>Steel ingots (both carbon and alloy):</u>				
Basic open hearth .....	829,268	613	982,289	342
Electric .....	85,846	13,755	107,665	15,822
Oxygen .....	(2)	(2)	(2)	(2)
Total steel ingots .....	915,114	14,368	1,089,954	16,164
Alloy steel ingots included in above .....	43,058	745	52,386	1,381
<u>Steel castings (both carbon and alloy):</u>				
Basic open hearth .....	346	346	543	543
Electric .....	14,337	13,947	19,343	17,750
Other .....	-	-	-	-
Total steel castings .....	14,683	14,293	19,886	18,293
Alloy steel castings included in above:				
High alloy, except manganese and abrasion resistant .....	386	343	559	426
High alloy, manganese and abrasion resistant ...	2,446	2,208	2,922	2,913
All other alloys .....	824	740	545	558
Total alloy castings .....	3,656	3,291	4,026	3,897

(1) Includes amounts for sale and for own use.

(2) Included with "Basic open hearth".

Note: High alloy castings include all castings with an alloy content of 8% and over.

TABLE 9. Disposition of Shipments(1) of Steel Castings

	February, 1962		Two months ended February, 1962	
	Carbon	Alloy	Carbon	Alloy
	net tons of 2,000 pounds			
Direct export - British Commonwealth .....	-	-	-	-
All other .....	30	235	35	393
Automotive industries .....	152	6	325	13
Agricultural, including implement and equipment manufacturers .....	64	26	150	54
Machinery and tools .....	1,546	236	2,997	584
Mining, lumbering and quarrying industries .....	686	814	1,445	1,757
Oil and gas, including refineries .....	74	13	153	36
National defence .....	2	6	6	23
Public works and public utilities .....	15	13	23	39
Railway operating .....	4,689	172	8,658	300
Railway cars and locomotives .....	91	27	221	45
Shipbuilding .....	93	6	153	8
Miscellaneous and unclassified .....	101	318	230	645
Total shipments .....	7,543	1,872	14,396	3,897

(1) Compiled by principal consuming industries, according to the Revised Steel Distribution Index. As of January, 1957, includes producers' own-make castings allocated to appropriate consuming industry.



TABLE 10. Monthly Production of Pig Iron, Ferro-alloys and Steel Ingots and Castings

	Pig Iron	Ferro- alloys	Steel		
			Ingots	Castings	Total steel
			net tons of 2,000 pounds		
<u>1961</u>					
January .....	331,028	8,631	450,591	6,797	457,388
February .....	323,324	7,786	464,523	7,886	472,409
March .....	388,851	10,083	555,299	9,899	565,198
April .....	412,022	8,638	545,408	8,760	554,168
May .....	419,746	9,605	552,806	9,261	562,067
June .....	418,320	8,120	554,756	10,488	565,244
July .....	441,328	9,111	531,868	7,469	539,337
August .....	437,808	9,367	573,062	9,899	582,961
September .....	441,168	10,752	552,564	9,742	562,306
October .....	458,738	13,315	577,998	10,223	588,221
November .....	446,175	11,047	523,609	10,716	534,325
December .....	406,887	11,481	473,673	9,027	482,700
Totals .....	4,925,395	117,936	6,356,157	110,167	6,466,324
<u>1962</u>					
January .....	418,875	9,438	566,043	10,009	576,052
February .....	393,136	9,255	523,911	9,877	533,788
March .....					
April .....					
May .....					
June .....					
July .....					
August .....					
September .....					
October .....					
November .....					
December .....					
Totals .....					

TABLE 11. Production and Shipments of Steel Pipes, Tubes and Fittings, February

	1961		1962	
	Made	Shipped	Made	Shipped
	net tons of 2,000 pounds			
<u>Pipe, welded and seamless:</u>				
4 1/2 " outside diameter and under (excluding casing) .....	17,370	10,157	14,064	12,109
Over 4 1/2" outside diameter (including all sizes of casing) .....	32,599	34,511	11,486	9,573
Mechanical and pressure tubing, welded and seamless (including boiler and oil well tubing but excluding casing) .....	5,455	5,524	5,153	5,378
Totals .....	55,424	50,192	30,703	27,060
<u>Steel pipe fittings:</u>				
Buttwelding fittings .....	25	39	80	66
Nipples .....	(1)	(1)	(1)	(1)
Other, including flanges and flanged fittings .....	264	418	373	503
Totals .....	289	457	453	569

(1) Included with other

TABLE 12. Production and Shipments of Steel Pipes, Tubes and Fittings, Two Months Ended February

	1961		1962	
	Made	Shipped	Made	Shipped
	net tons of 2,000 pounds			
<u>Pipe, welded and seamless:</u>				
4 1/2" outside diameter and under (excluding casing) .....	27,807	20,522	28,117	23,939
Over 4 1/2 " outside diameter (including all sizes of casing) .....	85,928	88,003	19,623	19,157
Mechanical and pressure tubing, welded and seamless ( including boiler and oil well tubing but excluding casing) .....	10,153	10,396	10,885	11,574
Totals .....	123,888	118,921	58,625	54,670
<u>Steel pipe fittings:</u>				
Buttwelding fittings .....	75	92	170	143
Nipples ..	(1)	(1)	(1)	(1)
Other, including flanges and flanged fittings .....	645	908	751	957
Totals .....	720	1,000	921	1,100

(1) Included with other.



TABLE 13. Production and Disposition of Shipments of Rolled Steel Products, February, 1962

	Production	Total of all shipments	Shipments for further processing	Net shipments
	net tons of 2,000 pounds			
<u>Carbon steel:</u>				
<u>Hot rolled:</u>				
Semi-finished shapes:				
For re-rolling .....	7,543	6,845	6,845	-
For forging and piercing .....	20,906	16,626	-	16,626
Rails .....	19,750	17,886	-	17,886
Wire rods .....	29,335	29,062	-	29,062
Structural shapes:				
Heavy, including piling .....	26,184	25,195	-	25,195
Light .....	7,370	5,115	-	5,115
Concrete reinforcing bars .....	34,051	24,365	-	24,365
Other hot rolled bars .....	31,652	29,148	2,316	26,832
Tie plates and track material:				
Angle bars .....	1,515	1,645	-	1,645
Tie plates .....	8,435	6,835	-	6,835
Track spikes .....	731	750	-	750
Plates (including plates for pipes and tubes) .....	44,362	40,645	-	40,645
Hot rolled sheets and strip ....	189,483	189,950	138,685	51,265
Total hot rolled products ..	421,317	394,067	147,846	246,221
<u>Cold rolled and coated:</u>				
Cold finished bars .....	3,154	3,217	-	3,217
Cold reduced strip .....	4,523	4,191	-	4,191
Cold reduced sheets, tin mill black plate and tin plate ....	139,849	134,309	64,164	70,145
Galvanized sheets .....	33,200	30,265	-	30,265
Total cold rolled and coated .	180,726	171,982	64,164	107,818
Total carbon steel .....	602,043	566,049	212,010	354,039
<u>Alloy steel:</u>				
Semi-finished shapes:				
For re-rolling .....	-	-	-	-
For forging and piercing .....	1,169	1,594	-	1,594
Alloy plates .....	240	104	-	104
Other hot rolled bars, including high-speed steel and other alloy tool steel .....	10,270	6,834	44	6,790
Structurals .....	-	-	-	-
Cold finished bars .....	521	506	-	506
Wire rods .....	160	91	-	91
Hot and cold rolled sheets and strip, silicon sheets and strip and stainless steel .....	2,204	2,162	-	2,162
Total alloy steel .....	14,564	11,291	44	11,247

TABLE 14. Production and Disposition of Shipments of Rolled Steel Products, Two Months Ended February, 1962

February, 1962

	Production	Total of all shipments	Shipments for further processing	Net shipments
	net tons of 2,000 pounds			
<u>Carbon steel:</u>				
<u>Hot rolled:</u>				
Semi-finished shapes:				
For re-rolling .....	17,369	16,724	16,724	-
For forging and piercing .....	36,113	30,503	-	30,503
Rails .....	44,578	37,275	-	37,275
Wire rods .....	55,910	54,542	-	54,542
Structural shapes:				
Heavy, including piling .....	48,046	47,349	-	47,349
Light .....	12,371	12,320	-	12,320
Concrete reinforcing bars .....	75,832	49,824	-	49,824
Other hot rolled bars .....	62,235	61,649	5,674	55,975
Tie plates and track material:				
Angle bars .....	2,673	2,541	-	2,541
Tie plates .....	12,592	10,931	-	10,931
Track spikes .....	1,052	1,022	-	1,022
Plates (including plates for pipes and tubes) .....	80,934	78,412	-	78,412
Hot rolled sheets and strip ....	411,121	402,956	301,792	101,164
Total hot rolled products ..	860,826	806,048	324,190	481,858
<u>Cold rolled and coated:</u>				
Cold finished bars .....	6,636	6,729	-	6,729
Cold reduced strip .....	9,602	8,555	-	8,555
Cold reduced sheets, tin mill black plate and tin plate ....	288,209	285,199	131,307	153,892
Galvanized sheets .....	61,363	57,177	-	57,177
Total cold rolled and coated .	365,810	357,660	131,307	226,353
Total carbon steel .....	1,226,636	1,163,708	455,497	708,211
<u>Alloy steel:</u>				
Semi-finished shapes:				
For re-rolling .....	-	-	-	-
For forging and piercing .....	2,012	2,470	-	2,470
Alloy plates .....	355	160	-	160
Other hot rolled bars, including high-speed steel and other alloy tool steel .....	20,866	15,716	139	15,577
Structurals .....	-	-	-	-
Cold finished bars .....	1,031	1,028	-	1,028
Wire rods .....	300	213	-	213
Hot and cold rolled sheets and strip, silicon sheets and strip and stainless steel .....	4,656	4,638	-	4,638
Total alloy steel .....	29,220	24,225	139	24,086

TABLE 15. Disposition of Shipments(1) of Rolled Steel Products

SDI No.		February, 1962		Two months ended February, 1962	
		Carbon	Alloy	Carbon	Alloy
net tons of 2,000 pounds					
4	Wholesalers and warehouses .....	47,836	469	100,431	1,117
5	Direct export:				
	(a) British Commonwealth .....	2,614	392	4,644	733
	(b) All other .....	21,891	881	51,243	1,736
6	Automotive industries .....	22,141	4,287	41,819	9,945
7	Agricultural, including implement and equipment manufacturers .....	10,697	179	20,296	369
8	Building construction .....	63,650	164	129,694	241
9	Container industry .....	24,728	5	60,064	31
10	Machinery and tools .....	18,540	2,247	36,967	4,455
11	Merchant trade products .....	33,792	568	65,769	1,765
12	Mining, lumbering, etc. ....	5,010	1,166	10,566	2,222
13	National defence .....	259	25	415	47
14	Pressing, forming and stamping .....	21,921	311	47,447	690
15	Public works and utilities .....	3,641	-	4,975	-
16	Railway operating .....	27,224	10	43,418	24
17	Railway cars and locomotives .....	3,270	180	4,571	194
18	Shipbuilding .....	9,652	12	14,938	28
19	Pipes and tubes .....	35,992	351	68,912	489
20	Miscellaneous and unclassified .....	1,181	-	2,042	-
	Net shipments .....	354,039	11,247	708,211	24,086

(1) Compiled by principal consuming industries, according to the revised "Steel Distribution Index", copies of which are available on request.

TABLE 16. Disposition of Shipments(1) of Rolled Steel Products, by Product, February, 1962

SDI No.		Semi- finished shapes	Rails	Wire rods	Structural shapes		Concrete rein- forcing bars	Other hot rolled bars
					Heavy including piling	Light		
net tons of 2,000 pounds								
4	Wholesalers and warehouses .....	226	40	409	6,299	1,434	7,388	4,091
5	Direct export:							
	(a) British Commonwealth ....	-	-	-	-	-	2,015	249
	(b) All other .....	102	239	89	-	-	140	742
6	Automotive industries .	2,771	-	44	93	62	-	5,891
7	Agricultural, etc. ....	-	-	36	650	655	-	3,529
8	Building construction .	15	64	1,229	13,891	2,022	12,060	1,872
9	Container industry ....	-	-	20	-	-	-	3
10	Machinery and tools ...	685	58	292	1,180	181	122	4,470
11	Merchant trade .....	61	-	26,893	33	10	-	6,167
12	Mining, lumbering, etc.	321	849	80	205	3	17	3,735
13	National defence .....	-	-	-	-	-	244	19
14	Pressing, forming and stamping .....	-	-	6	208	353	-	549
15	Public works and utilities .....	-	-	-	207	-	2,356	4
16	Railway operating .....	-	16,636	55	747	96	-	709
17	Railway cars and locomotives .....	1,112	-	-	53	6	-	1,277
18	Shipbuilding .....	2	-	-	1,629	293	-	241
19	Pipes and tubes .....	12,925	-	-	-	-	-	5
20	Miscellaneous and unclassified .....	-	-	-	-	-	23	69
	Net shipments .....	18,220	17,886	29,153	25,195	5,115	24,365	33,622

(1) Compiled by principal consuming industries, according to the revise "Steel Distribution Index", copies of which are available on request.

TABLE 16. Disposition of Shipments(1) of Rolled Steel Products, by Product, February, 1962

Tie plates and track material	Plates including plates for pipes and tubes	Hot rolled sheets and strip	Cold finished bars	Cold reduced strip	Cold reduced sheets, tin mill black plate and tin plate	Gal- vanized sheets	Total	SDI No.
net tons of 2,000 pounds								
1,292	6,693	7,438	850	147	7,268	4,730	48,305	4
								5
-	-	506	1	-	6	229	3,006	(a)
4	1,764	3,016	4	-	8,952	7,720	22,772	(b)
-	308	8,665	952	889	5,860	893	26,428	6
-	859	3,001	685	11	1,120	330	10,876	7
2	11,494	3,757	19	227	3,722	13,440	63,814	8
-	-	168	1	62	24,406	73	24,733	9
-	6,386	4,112	490	206	2,321	284	20,787	10
9	15	92	438	13	612	17	34,360	11
89	393	223	49	-	186	26	6,176	12
-	-	2	4	3	12	-	284	13
1	429	5,083	210	1,625	11,509	2,259	22,232	14
-	1,074	-	-	-	-	-	3,641	15
7,833	816	284	3	-	9	46	27,234	16
-	661	294	-	-	47	-	3,450	17
-	7,331	166	2	-	-	-	9,664	18
-	2,520	16,620	-	108	3,971	194	36,343	19
-	6	-	15	900	144	24	1,181	20
9,230	40,749	53,427	3,723	4,191	70,145	30,265	365,286	

TABLE 17. Disposition of Shipments(1) of Rolled Steel Products, by Product, Two Months Ended February, 1962

February, 1962								
SDI No.		Semi- finished shapes	Rails	Wire rods	Structural shapes		Concrete rein- forcing bars	Other hot rolled bars
					Heavy including piling	Light		
net tons of 2,000 pounds								
4	Wholesalers and warehouses .....	226	77	801	13,035	4,665	15,379	9,649
5	Direct export:							
	(a) British Commonwealth ....	-	-	103	-	-	3,088	605
	(b) All other .....	135	8,920	134	37	-	670	2,345
6	Automotive industries .	3,476	-	85	168	64	-	13,357
7	Agricultural, etc. ....	-	-	52	893	1,230	2	6,854
8	Building construction .	29	159	2,001	25,808	3,767	26,818	4,360
9	Container industry ....	-	-	29	-	-	-	82
10	Machinery and tools ...	1,217	135	815	2,152	553	122	8,270
11	Merchant trade .....	732	-	50,514	116	44	-	13,766
12	Mining, lumbering, etc.	691	1,224	129	1,116	11	64	7,226
13	National defence .....	-	-	-	-	-	393	26
14	Pressing, forming and stamping .....	-	-	13	294	1,274	1	1,605
15	Public works and utilities .....	-	-	-	343	-	3,240	109
16	Railway operating .....	-	26,760	78	1,078	172	8	1,037
17	Railway cars and locomotives .....	1,129	-	1	284	18	-	1,654
18	Shipbuilding .....	7	-	-	2,025	522	-	468
19	Pipes and tubes .....	25,331	-	-	-	-	-	30
20	Miscellaneous and unclassified .....	-	-	-	-	-	39	109
	Net shipments .....	32,973	37,275	54,755	47,349	12,320	49,824	71,552

(1) Compiled by principal consuming industries, according to the revise "Steel Distribution Index", copies of which are available on request.



TABLE 17. Disposition of Shipments(1) of Rolled Steel Products, by Product, Two Months Ended February, 1962

Tie plates and track material	Plates including plates for pipes and tubes	Hot rolled sheets and strip	Cold finished bars	Cold reduced strip	Cold reduced sheets, tin mill black plate and tin plate	Gal- vanized sheets	Total	SDI No.
net tons of 2,000 pounds								
1,292	12,744	14,953	1,804	353	17,092	9,478	101,548	4
								5
-	-	728	3	-	98	752	5,377	(a)
2,023	2,692	5,970	10	-	16,737	13,306	52,979	(b)
-	537	17,479	1,957	1,784	11,268	1,589	51,764	6
-	1,509	5,760	1,335	26	2,336	668	20,665	7
358	23,904	8,771	70	404	8,082	25,404	129,935	8
-	-	331	2	98	59,343	210	60,095	9
-	12,244	8,836	1,078	484	4,988	528	41,422	10
9	33	243	833	56	1,151	37	67,534	11
214	1,087	533	103	-	344	46	12,788	12
-	-	9	18	4	12	-	462	13
1	699	12,029	481	3,247	24,327	4,166	48,137	14
-	1,263	20	-	-	-	-	4,975	15
10,597	2,280	1,034	7	-	26	365	43,442	16
-	1,031	527	18	-	103	-	4,765	17
-	11,508	358	3	-	23	52	14,966	18
-	7,035	28,221	1	614	7,726	443	69,401	19
-	6	-	34	1,485	236	133	2,042	20
14,494	78,572	105,802	7,757	8,555	153,892	57,177	732,297	



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TABLE 18. Exports(1) of Selected Forms of Iron and Steel

	November, 1961	Eleven months ended November, 1961
	net tons of 2,000 pounds	
Pig iron .....	134,875	553,688
Sponge iron .....	311	2,539
Steel ingots .....	30,981	125,335
Blooms, billets, slab steel .....	2,976	167,508
Iron castings, n.e.s. ....	610	6,125
Steel castings .....	110	1,622
Forgings, n.e.s. ....	1,132	7,716
Bars steel, hot rolled .....	2,212	35,574
Wire rods steel, hot rolled .....	137	4,789
Bars steel, cold rolled .....	239	2,445
Plate steel .....	1,329	6,405
Sheets and strip, carbon steel, hot rolled .....	4,658	56,013
Sheets and strip steel, n.e.s. ....	9,350	131,948
Structural shapes .....	437	11,942
Rails .....	10,550	67,597
Cast iron pipe .....	-	32
Pipes and tubes, iron and steel, n.e.s. ....	4,467	29,903
Totals .....	204,374	1,211,181

(1) Customs clearance, latest available.

Note: Data in above table were compiled from Customs' export entries received by the External Trade Section and are, therefore, not exactly comparable with shipments data reported by producers in Tables 9, 14 and 15.

TABLE 19. Imports of Selected Forms of Iron and Steel

Note: Imports of steel shapes usually available for the current month under review have been delayed because of a change in compilation procedure. It is expected that it will be necessary to introduce a lag of two months in the presentation of the monthly import figures and, on this account, January data will be carried in the March issue.