1941

PASSALL - NAFE STEEL

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MINING, METALLURGICAL AND CHEMICAL BRANCH

OTTAWA - CANADA

Dominion Statistician: R. H. Coats, LL.D., F.R.S.C., F.S.S. (Hon.)
Chief - Mining, Metallurgical and Chemical Branch: W. H. Losee, B.Sc.

MONTHLY REPORT

PRODUCTION OF IRON AND STEEL IN CANADA

OCTOBER, 1941

PIG IRON - Production of pig iron in October totalled 137,114 tons compared with 111 757 tons in the previous month and with 109,385 tons in October of last year. The total this month included 114,597 tons of basic iron, 11,717 tons of foundry iron and 10,800 tons of malleable iron.

Blast furnace charges during October included 245,377 tons of iron ore, 66,074 short tons of limestone and 134,806 short tons of coke. For the year to date, a total of 1,910,772 tons of ore, 512,981 tons of limestone and 1,076,620 tons of coke were charged to iron furnaces in Canada to make 1,082,222 tons of pig iron. During the first ten months of last year the output of pig iron amounted to 948,841 tons.

FERRO ALLOYS Output of ferro alloys in October amounted to 16,809 tons compared with 16 912 tons for last month and with 15 016 tons for October, 1940. This month s total was made up of the following alloys listed in order of tonnage made: ferrosilicon, ferrochrome, silicomanganese, spiegeleisen, ferromanganese, ferrochrome silicon, calcium silicon, and silicospiegel

STEEL INCOTS AND STEEL CASTINGS Production of steel ingots and steel castings totalled 222 853 tons in October compared with 200 559 tons in the previous month and with 185 091 tons in October of a year ago. This month s total included 211,309 tons of steel ingots and 11 544 tons of steel castings.

During the first ten months of this year, the cumulative production of steel amounted to 1.971 900 tons, this representing an increase of 19.5 per cent ever the total of 1.649 639 tons made in the corresponding period last year.

PRODUCTION IN THE UNITED STATES (From the "Iron Age") - In the United States the tonnage of pig iron made during October was 2,7 per cent greater than in September, although on a daily basis the output decreased to 156,665 net tons from 157 230 tons. The rate of operations decreased to 97.9 per cent of capacity from 98.8 per cent in September.

Steel production in the United States during October exceeded that of any previous month. In establishing this new record, the industry operated at an average of 99.0 per cent of capacity.

(a) PIG IRON AND FERRO-ALLOYS

Table 1 - PRODUCTION DURIN	G OCTOBER A	ND SEPTEM	BER. 1941			
OCTOBER, 1941 SEPTEMBER, 19					941	
		For		For own		
	use	sale T	the second second second	use	sale	TOTAL
		(Ton	s of 2,240	0 pounds)		
PIG IRON -	333 400	g 700 77	4 508	00 500	0.100	0.0 770
Basic			4,597		6,186	
Foundry	_		1,717		7,167	7,167
Malleable			0,800	86,586	11,818	11,818
TOTAL PIG IRON		the state of the s	7,114 6,809		16,912	16,912
Ferro-alloys	• • • L	0,000 1	0,003		10,016	109016
Table 2 - CUMULATIVE PRODU	CTION FOR T	HE TEN MO	NTHS ENDI	NG OCTOBER	, 1941 ar	d 1940
		4 1		1	9 4 0	
Fo	r own For			For own	For	
	use sal		TAL	use	sale	TOTAL
		(To	ns of 2,24	40 pounds)		
PIG IRON -					HEATT	
	0,941 14,		5,775	760,496	29,590	790,086
Foundry	80,		0,579	99	7	88,171
Malleable	647 95,			52	70,532	70,584
	personal in the second of the contract of the	634 1.08		760,647	188,194	948,841
Ferro-alloys	155,	451 15	5,451	0 > 0	105,361.	105,361
Table 3 - IRON BLAST FURNA	CE CHARGES	DURING OC 1941				
	OCTOB	*	SEPTEMBE		TEN MO	
Unit	OCTOB 1941	*	SEPTEMBEI 1941			NTHS BER, 1941
	1941	reader resource orders for the little day.	1941		ding OCTO	BER, 1941
Iron ore Long tons	1941 245,3°	77	1941 200,308		ding 0CT0	BER, 1941 ,772
	1941 245,3 s 66,0	77	1941	en	ding 0CT0	BER, 1941 ,772 ,981
Iron ore Long tons Limestone Short ton	245,3°s 66,0°	77	1941 200,308 52,681	en	1,910 512	BER, 1941 ,772 ,981
Iron ore Long tons Limestone Short ton Coke Short ton	245,3°s 66,0°	77 74 06	1941 200,308 52,681 112,362	en	1,910 512	BER, 1941 ,772 ,981
Iron ore Long tons Limestone Short ton Coke Short ton	1941 245, 5 s 66,0 s 134,8 (b) STEEL I	77 74 06 NGOTS AND	1941 200,308 52,681 112,362 STEEL CAS	en STINGS	1,910 512 1,076	BER, 1941 ,772 ,981 ,620
Iron ore Long tons Limestone Short ton Coke Short ton	1941 245,3 s 66,0 s 134,8 (b) STEEL I	77 74 06 NGOTS AND	1941 200,308 52,681 112,362 STEEL CAS	en STINGS (Tons	1,910 512 1,076	BER, 1941 ,772 ,981 ,620
Iron ore Long tons Limestone Short ton Coke Short ton	1941 245,3° s 66,0° s 134,8° (b) STEEL I	77 74 06 NGOTS AND ND SEPTEM CTOBER, 1	1941 200,308 52,681 112,362 STEEL CAS	en STINGS (Tons SEP	of 2,240	BER, 1941 ,772 ,981 ,620
Iron ore Long tons Limestone Short ton Coke Short ton	1941 245,37 s 66,07 s 134,86 (b) STEHL II G OCTOBER AI For own	77 74 06 NGOTS AND ND SEPTEM CTOBER, 1	1941 200,308 52,681 112,362 STEEL CAS BER, 1941	en STINGS (Tons SEP For own	of 2,240 TEMBER. 1 For	BER, 1941 ,772 ,981 ,620 pounds)
Iron ore Long tons Limestone Short ton Coke Short ton	1941 245,3° s 66,0° s 134,8° (b) STEEL I	77 74 06 NGOTS AND ND SEPTEM CTOBER, 1	1941 200,308 52,681 112,362 STEEL CAS	en STINGS (Tons SEP	of 2,240	BER, 1941 ,772 ,981 ,620
Iron ore Long tons Limestone Short ton Coke Short ton Table 4 - PRODUCTION DURIN	1941 245,3 s 66,0 s 134,8 (b) STEEL II G OCTOBER A OFFOR OWN use	77 74 06 NGOTS AND ND SEPTEM CTOBER, 1 n For sale	1941 200,308 52,681 112,362 STEEL CAS BER, 1941 941 TOTAL	STINGS (Tons SEP For own use	of 2,240 TEMBER. 1 For sale	pounds) 941 TOTAL
Iron ore Long tons Limestone Short ton Coke Short ton Table 4 - PRODUCTION DURIN STEEL INGOTS - Open hearth - Basic	1941 245,3 s 66,0 s 134,8 (b) STEEL II G OCTOBER A OFFOR OWN use	77 74 06 NGOTS AND ND SEPTEM CTOBER, 1 n For sale 6 7,378	1941 200,308 52,681 112,362 STEEL CAS BER, 1941 941 TOTAL	en STINGS (Tons SEP For own use	of 2,240 TEMBER. 1 For salc	pounds) 941 TOTAL
Iron ore Long tons Limestone Short ton Coke Short ton Table 4 - PRODUCTION DURIN STEEL INGOTS - Open hearth - Basic Electric	1941 245,3° s 66,0° s 134,8° (b) STEEL II G OCTOBER A OTHER For own use 186,26° 13,45°	NGOTS AND NGOTS AND ND SEPTEM CTOBER, 1 n For sale 6 7,378 2 4,213	1941 200,308 52,681 112,362 STEEL CAS BER, 1941 941 TOTAL 193,644 17,665	en STINGS (Tons SEP For own use 167,347 12,441	of 2,240 TEMBER. 1 For salc 6,039 4,519	pounds) 941 TOTAL 173,386 16,960
Iron ore Long tons Limestone Short ton Coke Short ton Table 4 - PRODUCTION DURIN STEEL INGOTS - Open hearth - Basic	1941 245,3° s 66,0° s 134,8° (b) STEEL II G OCTOBER A OTHER For own use 186,26° 13,45°	NGOTS AND NGOTS AND ND SEPTEM CTOBER, 1 n For sale 6 7,378 2 4,213	1941 200,308 52,681 112,362 STEEL CAS BER, 1941 941 TOTAL	en STINGS (Tons SEP For own use	of 2,240 TEMBER. 1 For salc	pounds) 941 TOTAL
Iron ore Long tons Limestone Short ton Coke Short ton Table 4 - PRODUCTION DURIN STEEL INGOTS - Open hearth - Basic Total Steel Ingots	1941 245,3° s 66,0° s 134,8° (b) STEEL II G OCTOBER A OTHER For own use 186,26° 13,45°	NGOTS AND NGOTS AND ND SEPTEM CTOBER, 1 n For sale 6 7,378 2 4,213	1941 200,308 52,681 112,362 STEEL CAS BER, 1941 941 TOTAL 193,644 17,665	en STINGS (Tons SEP For own use 167,347 12,441	of 2,240 TEMBER. 1 For salc 6,039 4,519	pounds) 941 TOTAL 173,386 16,960
Iron ore Long tons Limestone Short ton Coke Short ton Table 4 - PRODUCTION DURIN STEEL INGOTS - Open hearth - Basic Total Steel Ingots STEEL CASTINGS -	1941 245,3° s 66,0° s 134,8° (b) STEEL II G OCTOBER AI OFFOR OWN use 186,26° 13,45° 199,71°	77 74 76 77 74 76 77 74 76 77 78 78 78 78 78 78 78 78 78 78 78 78	1941 200,308 52,681 112,362 STEEL CAS BER, 1941 TOTAL 193,644 17,665 211,309	en STINGS (Tons SEP) For own use 167,347 12,441 179,788	of 2,240 TEMBER. 1 For sale 6,039 4,519 10,558	pounds) 941 TOTAL 173,386 16,960 190,346
Iron ore Long tons Limestone Short ton Coke Short ton Table 4 - PRODUCTION DURIN STEEL INGOTS - Open hearth - Basic Total Steel Ingots STEEL CASTINGS - Open hearth - Basic	1941 245,3° s 66,0° s 134,8° (b) STEEL II G OCTOBER A OTHER For own use 186,26° 13,45° 199,71°	77 74 06 NGOTS AND ND SEPTEM CTOBER, 1 n For sale 6 7,378 2 4,213 8 11,591	1941 200,308 52,681 112,362 STEEL CAS BER, 1941 TOTAL 193,644 17,665 211,309	ETINGS (Tons SEP) For own use 167,347 12,441 179,788	of 2,240 TEMBER. 1 For salc 6,039 4,519 10,558	pounds) 941 TOTAL 173,386 16,960 190,346
Iron ore Long tons Limestone Short ton Coke Short ton Table 4 - PRODUCTION DURIN STEEL INGOTS - Open hearth - Basic Total Steel Ingots STEEL CASTINGS - Open hearth - Basic Converter	1941 245,3° s 66,0° s 134,8° (b) STEEL II G OCTOBER A OFFOR OWN use 186,26° 13,45° 199,71°	77 74 06 NGOTS AND ND SEPTEM CTOBER, 1 n For sale 6 7,378 2 4,213 8 11,591 6 1,985 . 316	1941 200,308 52,681 112,362 STEEL CAS BER, 1941 941 TOTAL 193,644 17,665 211,309	en STINGS (Tons SEP For own use 167,347 12,441 179,788	of 2,240 TEMBER. 1 For sale 6,039 4,519 10,558	pounds) 941 TOTAL 173,386 16,960 190,346 2,489 216
Iron ore Long tons Limestone Short ton Coke Short ton Table 4 - PRODUCTION DURIN STEEL INGOTS - Open hearth - Basic Total Steel Ingots STEEL CASTINGS - Open hearth - Basic Converter	1941 245,3° s 66,0° s 134,8° (b) STEEL II G OCTOBER A OFFOR OWN use 186,26° 13,45° 199,71° 29° 2,91	77 74 06 NGOTS AND ND SEPTEM CTOBER, 1 n For sale 6 7,378 2 4,213 8 11,591 6 1,985 8 316 2 6,035	1941 200,308 52,681 112,362 STEEL CAS BER, 1941 941 TOTAL 193,644 17,665 211,309 2,281 316 8,947	en STINGS (Tons SEP For own use 167,347 12,441 179,788	of 2,240 TEMBER. 1 For sale 6,039 4,519 10,558	pounds) 941 TOTAL 173,386 16,960 190,346 2,489 216 7,508
Iron ore Long tons Limestone Short ton Coke Short ton Table 4 - PRODUCTION DURIN STEEL INGOTS - Open hearth - Basic Total Steel Ingots STEEL CASTINGS - Open hearth - Basic Converter	1941 245,3° s 66,0° s 134,8° (b) STEEL II G OCTOBER A OFFOR OWN use 186,26° 13,45° 199,71° 29° 2,91	77 74 06 NGOTS AND ND SEPTEM CTOBER, 1 n For sale 6 7,378 2 4,213 8 11,591 6 1,985 8 316 2 6,035	1941 200,308 52,681 112,362 STEEL CAS BER, 1941 941 TOTAL 193,644 17,665 211,309	en STINGS (Tons SEP For own use 167,347 12,441 179,788	of 2,240 TEMBER. 1 For sale 6,039 4,519 10,558	pounds) 941 TOTAL 173,386 16,960 190,346 2,489 216
Iron ore Long tons Limestone Short ton Coke Short ton Table 4 - PRODUCTION DURIN STEEL INGOTS - Open hearth - Basic Total Steel Ingots STEEL CASTINGS - Open hearth - Basic Converter	1941 245,3° s 66,0° s 134,8° (b) STEEL I) G OCTOBER AP OFFOR OWN USE 186,26° 13,45° 199,71° 29° 2,91° 3,20°	77 74 06 NGOTS AND ND SEPTEM CTOBER, 1 n For sale 6 7,378 2 4,213 8 11,591 6 1,985 316 2 6,035 8 8,336	1941 200,308 52,681 112,362 STEEL CAS BER, 1941 941 TOTAL 193,644 17,665 211,309 2,281 316 8,947	en STINGS (Tons SEP) For own use 167,347 12,441 179,788	of 2,240 TEMBER. 1 For sale 6,039 4,519 10,558	pounds) 941 TOTAL 173,386 16,960 190,346 2,489 216 7,508

TOTAL INGOTS AND CASTINGS

Table 5 - CUMULATIVE PRODUCTION FOR THE TEN MONTHS ENDING OCTOBER, 1941 and 1940 9 4 9 4 For For For own For own sale TOTAL sale TOTAL use use (Tons of 2,240 pounds) STEEL INGOTS -1,659,179 95,171 1,754,350 1,448,357 39,198 1,487,555 Open hearth - Basic 103,043 103,043 17,749 129,890 Electric 112,141 1.551.400 39.198 1.590.598 1,771,320 112,920 1,884,240 Total Steel Ingots ... STEEL CASTINGS -16,596 2,308 18,840 21,143 2,475 14,121 Open hearth - Basic 1,218 1,218 1.987 0 3 0 1,987 Converter 41,227 18,886 45,648 64,634 11,388 29,839 Electric 13,863 45,178 21,194 66,475 87,669 59,041 Total Steel Castings ...

Table 6 - AVERAGE MONTHLY PRODUCTION OF PIG IRON, STREL INGOTS AND CASTINGS IN

1,792,514 179,395 1,971,909

1,565,263 84,376 1,649,639

		OMMADI	4, 1310 - 1333 (111 10	00.2 01 10	The state of the s
	Monthly	Average		Monthly	Average
Year	Iron	Steel.	Year	Iron	Steel
1916	87	106	1928	86	103
1917	87	130	1929	90	11.5
1918	89	139	1930	62	84
1919	68	77	1931	35	56
1920	81	92	1932	12	28
1921	50	56	1933	19	34
1922	32	40	1934	34	63
1923	73	73	1935	50	78
1924	49	55	1936	57	93
1925	48	63	1937	75	117
1926	63	65	1938	59	96
1927	59	75	1939	63	115

Table 7 - PRODUCTION OF PIG IRON, BY MONTHS AND BY PROVINCES, and STEEL INGOTS AND

CASTINGS,	s, BY MONTHS, 1940 and 1941 (In 1000's of long tons)							
	PIG IRON			STEEL				
	NOVA	SCOTIA	ONTA	RIO	TOTAL	CANADA	TOTAL	CANADA
	1940	1941	1940	1941	1940	1941	1940	1941
January	34	36	71	67	105	103	167	186
February	23	29	64	62	87	91	140	173
March	34	33	58	69	92	102	157	195
April	31	34	53	69	84	103	153	201
May	37	34	56	80	93	114	175	206
June	33	31	56	81	89	112	166	187
July	34	28	62	74	96	102	170	197
August	34	23	55	83	89	106	172	203
September	32	24	73	88	105	112	165	201
October	35	32	74	105	109	137	185	223
TOTAL - 10 MONTHS	327	304	622	778	949	1,082	1,650	1,972
November	33		77		110		176	
December	35		75		110		186	
TOTAL	395	168	774		1,169		2,012	



Table 8 - IRON BLAST FURNACES IN CANADA

Name of Company	Location of furnace	Number of stacks	Total Daily Capacity (Long tons)
Dominion Steel and Coal Corp. Ltd.	Sydney, N.S.	3	1,200
Canadian Furnace Limited	Port Colborne, Ont.	1	350
The Steel Company of Canada, Ltd. The Algoma Steel Corporation	Hamilton, Ont. Sault Ste. Marie,	3	1,825
	Ont.	4	1,600

OF OCTOBER, 1941		
Number of	Total Dail;	Z Capacity
furnaces	Long tons	Per cent
10	4,675	94.0
000	0 0 0	B 5 5
1(x)	300	6.0
11	4,975	100.0
	furnaces	Number of Total Daily furnaces Long tons 10 4,675 1(x) 300

⁽x) This furnace has not operated for some years.

NOTE: Figures in this report are the latest available at time of printing. Where necessary, data for earlier months have been revised.

Unless otherwise specified, a ton equals 2,240 pounds.