

Published by Authority of the HON. JAMES A. MacKINNON, M.P., Minister of Trade and Commerce

24-12-41 Price -10 cents

DEPARTMENT OF TRADE AND COMMERCE
DOMINION BUREAU OF STATISTICS
CENSUS OF INDUSTRY
MINING, METALLURGICAL AND CHEMICAL BRANCH

OTTAWA - CANADA

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#### MONTHLY REPORT

### PRODUCTION OF IRON AND STEEL IN CANADA

#### MOVEMBER, 1941

PIG IRON - Production of pig iron in November totalled 133,735 gross tons compared with 137,114 tons in the previous month and with 109,576 tons in November of last year. The total for this month included 111,619 tons of basic iron, 12,456 tons of foundry iron and 3,660 tons of malleable iron.

Blast furnace charges during Movember included 243,078 gross tons of iron ore, 65,795 net tons of limestone and 135,981 net tons of coke. For the year to date, a total of 2,153,850 gross tons of ore, 578,776 net tons of limestone and 1,212,601 net tons of coke were charged to iron blast furnaces in Canada to make 1,215,957 gross tons of pig iron. In the first eleven months of last year the output of pig iron amounted to 1,058,417 tons.

FERRO-ALLOYS - The output of ferro-alloys in November totalled 17,078 gross tons compared with 16,809 tons in the previous month and 11,654 tons in November of last year. This month's total was made up of the following alloys - ferrosilicon, ferrochrome, silicomanganese, ferromanganese, ferrochrome silicon, silicospiegel and ferrophosphorus.

STEEL INCOTS AND STEEL CASTINGS - Production of steel ingots and steel castings totalled 221,307 gross tons in November compared with 222,853 tons in the previous month and with 176,113 tons in November of a year ago. This month's total included 203,801 tens of steel ingots and 11,566 tons of steel castings.

For this year to the end of November, the output of steel amounted to 2,193,276 tons compared with 1,825,752 tons in the corresponding period of last year.

PRODUCTION IN THE UNITED STATES - (From the "Iron Age") - In the United States the output of pig iron on a daily basis increased slightly to 156,764 net tons from 156,655 net tons per day in October. The operating rate in November was 97.7 per cent of capacity. Steel furnaces operated at about 97 per cent of capacity during November when 6,969,987 net tons of steel were produced.

### (a) PIG IRON AND FERRO-ALLOYS

| T.  | 7-7 | e 1 - | PRODUCTION  | DITECTIO | MOMESTER    | ATIT   | OCTOBER   | 13/1 |
|-----|-----|-------|-------------|----------|-------------|--------|-----------|------|
| 1.9 | FOT | e 1 - | THU DUCTION | DULLING  | INO VILIDER | Linell | OCTODINE. | 1つ41 |

|                | NON     | EMBER, 1 | 341          | OCI        | OCTOBER, 1941 |          |  |
|----------------|---------|----------|--------------|------------|---------------|----------|--|
|                | For own | For      |              | For own    | For           |          |  |
|                | use     | sale     | TOTAL        | นรе        | sale          | TOTAL    |  |
|                |         | (1       | lons of 2,24 | 10 pounds) |               |          |  |
| PIG IRON -     |         |          |              |            |               |          |  |
| Basic          | 106,133 | 5,486    | 111,619      | 111,400    | 3,197         | 1.14,597 |  |
| Foundry        | 0 4 0   | 12,456   | 12,456       |            | 11,717        | 11,717   |  |
| Malleable      | 0 0 0   | 9,660    | 9,660        |            | 10,800        | 10,800   |  |
| TOTAL PIG IRON | 106,133 | 27,602   | 133,735      | 111,400    |               |          |  |
|                |         |          |              |            | 16,809        | 16,809   |  |

Table 2 - CUMULATIVE PRODUCTION FOR THE ELEVEN MONTHS ENDING NOVEMBER 1941 and 1940

|                |         | 1 9 4   | 11            |            | 1 9 4   | 0         |
|----------------|---------|---------|---------------|------------|---------|-----------|
|                | For own | For     | . 1           | For own    | For     |           |
|                | use     | sale    | TOTAL         | use        | sale    | TOTAL     |
|                |         | (       | Tons of 2, 24 | 40 pounds) |         |           |
| PIG IRON -     |         |         |               |            |         |           |
| Basic          | 997,074 | 20,320  | 1,017,394     | 841,071    | 31,957  | 873,028   |
| Foundry        | a 0 0   | 93,035  | 93,035        | 99         | 102,639 | 102,738   |
| Malleable      | 647     | 104,381 | 105,528       | 104        | 82,547  | 82,651    |
| TOTAL PIG IRON | 997,721 | 218 236 | 1,215,957     | 841,274    | 217,143 | 1,058,417 |
| Ferro-alloys   | 0.0     | 177,530 | 173,530       | 0 0 0      | 117,015 | 117,015   |

Table 3 - IRON BLAST FURNACE CHARGES DURING NOVEMBER AND ELEVEN MONTHS ENDING

|                               |      | NOARMBE  | R, 1341                      |  |
|-------------------------------|------|--|------------------------------|--|
|                               | Unit | NOVEMBER<br>1941                               | OCTOBER<br>1941              | ELEVEN MONTHS ENDING<br>NOVEMBER, 1941 |
| Iron ore<br>Limestone<br>Coke | -    | 243,078<br>65,7 <b>9</b> 5<br>135, <b>9</b> 81 | 245,377<br>66,074<br>134,806 | 2,153,850<br>578,776<br>1,212,601      |

# (b) STEEL INGOTS AND STEEL CASTINGS

| Table 4 - PRODUCTION DUNING N | NOVEMBER AND OCTOBER, 1941 NOVEMBER, 1941 |                | And in contrast of the last of | (Tons of 2,240 pounds) OCTOBER, 1941 |          |                   |  |
|-------------------------------|---|----------------|--|--------------------------------------|----------|-------------------|--|
|                               | For own use                               | For sale       | TOTAL  | For own                              | For sale | TOTAL             |  |
| danar Tarona                  | use                                       | Sare           | TOTATI   | use                                  | 2876     | TATATA            |  |
| STEEL INGOTS -                | 100 100                                   | 0 154          | 101 214  | 100 000                              | 7 770    | 107 644           |  |
| Open hearth - Basic           | 182,160                                   | 9,154<br>2,838 | 191,314  | 186,266                              | 7,378    | 193,644<br>17,665 |  |
| Total Steel Ingots            | 197,809                                   | 11,992         | 209,801  | 199,718                              | 11,591   | 211,309           |  |
| STEEL CASTINGS -              |   |                |  |                                      |          |                   |  |
| Open hearth - Basic           | 251                                       | 2,393          | 2,644  | 296                                  | 1,985    | 2,281             |  |
| Converter                     | 0 0 0                                     | 322            | 322  | 0 0 0                                | 316      | 316               |  |
| Electric                      | 2,865                                     | 5,735          | 8,600  | 2,912                                | 6,035    | 8,947             |  |
| Total Steel Castings          | 3,116                                     | 8,450          | 11,566   | 3,208                                | 8,336    | 11,544            |  |
| TOTAL INGOTS AND CASTINGS     | 200,925                                   | 20,442         | 221,367  | 202,926                              | 19,927   | 222,853           |  |

| Table 5 - CUMULATIVE | PRODUCTION :   | FOR TH | E ELEVEN | MONTHS   | ENDING | NOVEMBER | 1941 | and | 1940 |
|----------------------|--|--------|----------|--|--------|----------|------|-----|------|
|                      | the state of the s |        |          | the state of the s |        |          |      |     |      |

| TODIC O - COMODIVITAD LICONO | OTTOIL TOIL |         |             | HADTIAC IAC A FRUI | -      |           |
|------------------------------|-------------|---------|-------------|--------------------|--------|-----------|
|                              |             | 1 9 4   | 1           | 1                  | 9 4    | 0         |
|                              | For own     | For     |             | For own            | For    |           |
|                              | use         | sale    | TOTAL       | use                | sale   | TOTAL     |
|                              |             |         | (Tons of 2, | 240 pounds)        |        |           |
| STEEL INGOTS -               |             |         |             |                    |        |           |
| Open hearth - Basic          | 1,841,339   | 104,325 | 1,945,664   | 1,602,668          | 45,639 | 1,648,357 |
| Electric                     | 127,790     | 20,587  | 148,377     | 112,844            |        | 112,844   |
| Total Steel Ingots           | 1,969,123   | 124,912 | 2,034,041   | 1,715,512          | 45,689 | 1,761,201 |
| STEEL CASTINGS -             |             |         |             |                    |        |           |
| Open hearth - Basic          | 2,559       | 21,233  | 23,792      | 2,720              | 15,227 | 17,947    |
| Converter                    |             | 2,309   | 2,309       |                    | 1,495  | 1,495     |
| Electric                     | 21,751      | 51,383  | 73,134      | 12,570             | 32,539 | 45,109    |
| Total Steel Castings         | 24,310      | 74,925  | 99,235      |                    | 49,261 | 64,551    |
| TOTAL INCOTS AND CASTINGS    | 1,903,439   | 199,837 | 2,193,276   | 1,730,802          | 94,950 | 1,825,752 |

Table 6 - AVERAGE MONTHLY PRODUCTION OF PIG IRON, STEEL INGOTS AND CASTINGS IN

|      |            | CANADA, | 1916 - 1939 (In | 1000's of long | The same of the sa |
|------|------------|---------|-----------------|----------------|--|
|      | Monthly Av | verage  |                 | Monthly A      | verage   |
| Year | Pig Iron   | Steel   | Year            | Pig Iron       | Steel  |
| 1916 | 87         | 106     | 1928            | 86             | 103  |
| 1917 | 87         | 130     | 1929            | 30             | 115  |
| 1918 | 89         | 139     | 1930            | 62             | 34   |
| 1919 | 68         | 77      | 1951            | 35             | 56   |
| 1920 | 81         | 92      | 1932            | 12             | 28   |
| 1921 | 50         | 56      | 1933            | 19             | 34   |
| 1922 | 32         | 40      | 1954            | 34             | 63   |
| 1923 | 73         | 73      | 1935            | 50             | 78   |
| 1924 | 49         | 55      | 1930            | 57             | 93   |
| 1925 | 48         | 63      | 1937            | 75             | 117  |
| 1926 | 63         | 65      | 1938            | 59             | 96   |
| 1927 | 59         | 75      | 1939            | 0.57           | 115  |

Table 7 - PRODUCTION OF PIG IRON, BY MONTHS AND BY PROVINCES, and STEEL INGOTS AND CASTINGS. BY MONTHS, 1940 and 1941 (In 1990's of long tons)

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|--|----------------|-----------|----------|------|--|------------|--------------|-------|--|
|  |                | PIG       |          |      | IRON   |            | ST           | STEEL |  |
|  | NOVA           | SCOTIA    | ONTARIO  |      | TOTAL  | CANADA     | TOTAL CANADA |       |  |
|  | 1940           | 1941      | 1340     | 1941 | 1940   | 1941       | 1940         | 1941  |  |
| January  | 34             | 36        | 71       | 67   | 105  | 103        | 167          | 136   |  |
| February   | 23             | 29        | 64       | 62   | 87   | 91         | 140          | 173   |  |
| March  | 34             | 33        | 58       | 69   | 92   | 102        | 157          | 195   |  |
| April  | 31             | 34        | 53       | 69   | 84   | 103        | 153          | 201   |  |
| Tay  | 37             | 34        | 56       | 80   | 93   | 114        | 175          | 206   |  |
| June   | 53             | 31        | 56       | 81   | 83   | 112        | 166          | 137   |  |
| July   | 34             | 28        | 62       | 74   | 96   | 102        | 170          | 197   |  |
| August   | 34             | 23        | 55       | 83   | 89   | 106        | 172          | 203   |  |
| September  | 32             | 24        | 73       | 88   | 105  | 112        | 165          | 201   |  |
| October  | 35             | 32        | 74       | 105  | 109  | 137        | 185          | 223   |  |
| November   | 33             | 33        | 77       | 101  | 110  | 134        | 176_         | 221   |  |
| TOTAL - 11 MONTHS  | 360            | 337       | 699      | 879  | 1,059  | 1,216      | 1,826        | 2,193 |  |
| December   | 35             |           | 75       |      | 110  |            | 136          |       |  |
| TOTAL  | 395            |           | 774      |      | 1,169  |            | 2,012        |       |  |

## Iron and Steel

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Table 8 - IRON BLAST FURNACES IN CANADA

|                                    | Location             | Number | Total Daily |
|------------------------------------|----------------------|--------|-------------|
| Name of Company                    | of                   | of     | Capacity    |
|                                    | furnace              | stacks | (Long tons) |
|                                    |                      |        |             |
| Dominion Steel and Coal Corp. Ltd. | Sydney, N.S.         | 3      | 1,200       |
| Canadian Furnace Limited           | Port Colborne, Ont.  | 1      | 350         |
| The Steel Company of Canada, Ltd.  | Hamilton, Ont.       | 3      | 1,825       |
| The Algoma Steel Corporation       | Sault Ste. Marie, On | t. 4   | 1,600       |
|                                    |                      |        |             |

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Table 2 - DESCRIPTION OF FURNACES AT END OF OCTOBER, 1941

|                          | Number of | Total Dail | y Capacity |
|--------------------------|-----------|------------|------------|
| Condition of Furnaces    | furnaces  | Long tons  | Per cent   |
| In blast                 | 10        | 4,675      | 94.0       |
| Blown out                | 1(x)      | 300        | 6.0        |
| TOTAL FURNACES REPORTING | 11        | 4,975      | 100.0      |

<sup>(</sup>x) This furnace has not operated for some years.

NOTE: Figures in this report are the latest available at time of printing. Where necessary, data for earlier months have been revised.

Unless otherwise specified, a ton equals 2,240 pounds.