## 41 003 CANADA

#### DOMINION BUREAU OF STATISTICS

Vol. 3

R. H. COATS,

Dominion Statistician

No. 9

with the set wit without

Rec'd MAY 1 1024

DOMINION WHILE ALL UF STATISTICS

Copy

Monthly Report

of the

PRODUCTION OF IRON AND STEEL
IN CANADA

SEPTEMBER, 1923

Prepared under the direction of

S. J. COOK,

Chief of the
MINING, METALLURGICAL
AND CHEMICAL BRANCH

Published by Authority of the Hon. Thos. A. Low M. P.,

Minister of Trade and Commerce.

### PRODUCTION OF ERON AND STEEL IN CANADA

September - 1923

#### PIG IRON AND FERRO-ALLOYS

The production of pig iron and ferro-alloys in Canada during the month of September was 75,216 long tons, a decline of 18.8% from the August production of 92,587 tons. The output of basic pig iron was 27.5% less at 46,580 tons; foundry iron amounted to 17,536 tons, a decline of 29.8% while the output of malleable iron showed an increase of 232% to a total of 11,100 tons.

As usual, practically the whole output of basic pig iron reported was made for the use of the producing firms; but the slackening demand for iron was reflected in the lowered output. September tonnage made for use was only about two-thirds of that reported in August. Foundry iron and malleable iron, on the other hand were largely made for sale.

The cumulative production for the three quarters ending September was 684,596 tons, the output for the nine months of 1922 and 1921 being 275,989 tons and 457,157 tons respectively. The average monthly production during the first nine months of the present calendar year was 75,000 tons. This record has only been exceeded once before, during the past five years, namely, in 1920, when the average for the nine months' period was about 80,000 tons.

Ferro-alloys rose to 2,581 tons, a slight increase over the 2,258 tons in August. The production consisted almost entirely of the grade containing 15% silicon content.

Two furnaces at Sault Ste. Marie were banked leaving seven furnaces in blast at the end of the month, including two at Hamilton, Ont.; one at Port Colborne, Ont.; one at Sault Ste. Marie, Ont.; and three at Sydney, N.S.

Table 1 (a) shows the production of pig iron by grades, and ferroalloys during the month. For comparison Table 1 (b) shows the corresponding data for the preceding month and Table 1 (c) shows the total cutput of pig iron and ferro-alloys for the nine menths ending September 1923.

#### PIG IRON AND FERRO-ALLOYS PRODUCTION (Tons of 2240 lbs.)

Table 1	(a) -	SEPTEMBE	R - 1923.
---------	-------	----------	-----------

	IN BLAST	FURNACES		C FURNACES	
		For Sale	For Own Use	For Sale	PRODUCTION
पक्ष क्रमाव्यक्तकारकार्यों में रोग विभागेतः १९ ४	mer dag lijetilenden jitte filjeddilenge etysfolytiljen militer er endelse en			Commence of the Commence of th	
PIG IRON					
Basic		754			46,580
Foundry		17,439			17,536
Malleable		10,702			11,100
All other					
TOTAL PIG IRON	46,321	28,895			75,216
TOTAL FERRO-ALLOYS				2,581	2.581
TOTAL PERMOTA				2,001	<i>7</i> 0,001
Table 1 (b) - AUGUS	T - 1923.			P P 1 P 1 P 1 P 1 P 1 P 1 P 1 P 1 P 1 P	
PIG IRON:					
Basic Basic	63 909	377			64,286
Foundry		24,853			24,962
Malleable		3,339	-		3,339
All other					
TOTAL PIG IRON		28,569		-	92,587
TOTAL FERRO-ALLOYS				2,258	2,258
Table 1 (c) - TOTAL	for the	NINE months	ending SEPTEM	MBER, 1923.	
gas an employed a digital (100 m), I a colonic or you are consequently a consequently and an employed and produced and pro	the time and the state of the s	The Paris Country of the Country of			
PIG IRON:					
Basic					434,678
FoundryMalleable	858	175,537		***	176,395
			AND 1870		73,523
All other				ever eso	
TOTAL PIG IRON	427,457	257,129	Total Table	-1-	684,596
MOMAT DEDO ATTOVE				00.304	00 304
TOTAL ERRO-ALLOYS	21-24 BEEN BEEN BEEN BEEN BEEN BEEN BEEN BEE	in albei nig river in a Minimal in mani, all faller in the allefalleren. Anders arabilitier en man		20,194	20,194
No. of blast furnac	es:				
		First of Mo	nth En	d of Month	
ACTIVE				7	
IDLE		11		13	

Table 2 (a) shows the average monthly production of pig iron in Canada for the ten-year period from 1909 to 1918, inclusive, and Table 2 (b) shows the actual production by months for the years 1919 to date.

# Table 2 (A), AVERAGE MONTHLY PRODUCTION OF PIG IRON, STEEL INGOTS AND CASTINGS

IN CANADA, 1909 - 1918.

In 1000's of Long Tons

YEAR	MONTHLY Iron	AVERAGE Steel	YEAR	Iron	AVERAGE Steel
1909	56	56	1914	58	62
1910	60	61	1915	68	76
1911	68	66	1916	87	106
1912	75	71	1917	87	130
1913	84	87	1918	89	140

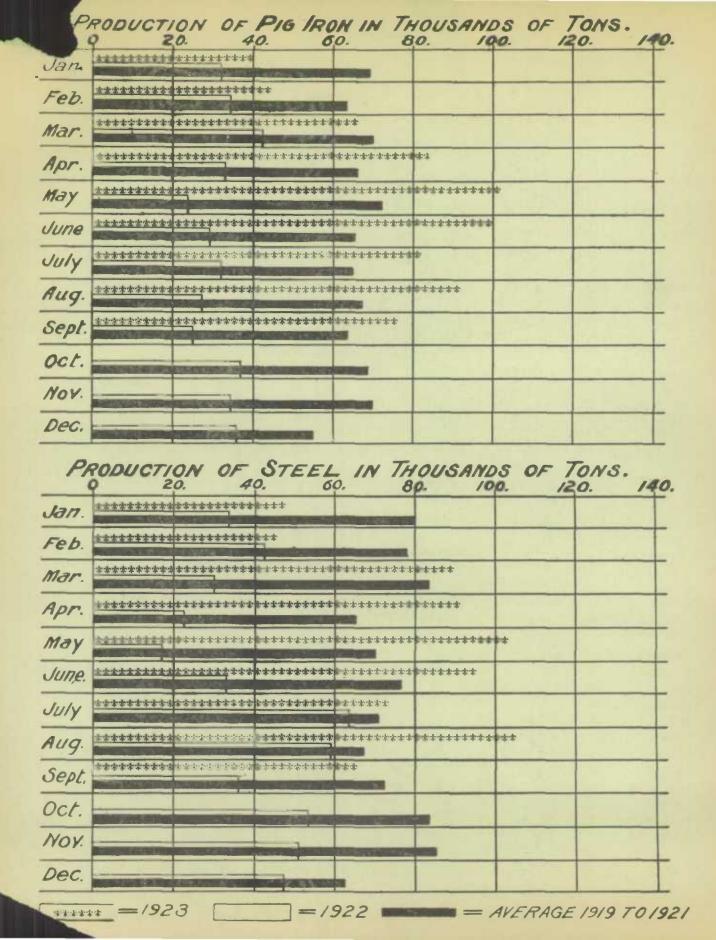
#### TABLE 2 (B) TOTAL PRODUCTION OF PIG IRON, STEEL INGOTS AND CASTINGS

#### IN CANADA BY MONTHS

From 1919 to Date

(In 1000's of Long Tons)

MONTH	1	919	1	920	1	921	19	22	19	23
	Iron	Steel								
January	93	107	73	92	41	40	32	33	41	48
February	78	90	64	84	58	59	34	42	44	46
March	82	100	69	97	60	53	42	30	65	89
April	83	75	77	93	39	27	33	22	84	93
May	74	69	87	90	56	52	23	17	102	104
June	59	68	80	91	55	64	29	33	99	96
July	54	66	84	94	54	54	32	63	82	74
August	60	54	93	105	50	72	27	59	93	105
September	51	60	94	99	44	56	25	36	75	66
October	50	66	105	111	50	72	37	53		
November	65	82	94	97	48	75	34	51		
December	70	87	54	56	40	43	36	47		
TOTAL	819	924	974	1109	595	667	384	486	685	721
MONTHLY AVERAGE	68	77	81	92	50	56	32	40	76	80



#### STEEL INGOTS AND CASTINGS

The low output of pig iron in September was reflected in a decreased production of steel ingots and castings, the absolute quantity being 66,334 gross tens as compared with 105,056 tens, the preceding month. Practically the whole of this decline was in the production of basic open hearth steel ingots for the further use of the reporting firms, production of direct steel castings remaining at about the same level as during August.

The cumulative production for the nine months ending September was 721,352 tons, a marked increase over the quantity produced for the same periods of 1922 and 1921 when 334,835 tons and 477,588 tons, respectively, were made. The average monthly output to the end of September this year was 80,000 tons which average has only been exceeded in the last five years by the 9-months average in 1920 which was about 94,000 tons.

Orders booked during September for machine tools and other steel products were said to be for small quantities only. Activity in construction has stimulated the demand for machine tools, and dealers' also reported an improvement in the quantity of second-hand equipment turned over. Mining development has further stimulated this demand and the machinery interests were reported as anticipating an active demand for their products.

Table 3 (a) shows the production of steel ingots and castings in Canada during the month just closed and the month immediately preceding. For comparison Table 3 (b) shows the total production by grades, of steel ingots and castings during the nine months ending September 1923.

The bar chart shown on the preceding page enables the reader to make quick comparisons between the three-year average production in any month of pig iron and of steel ingots and castings with the actual output in the same month of 1922 and 1923.

#### Table 3 (a)

## PRODUCTION OF ETERS INGOTS AND CASTINGS IN CANADA FOR THE CURRENT AND PRECEDING MONTH (Tons of 2240 lbs.)

		UST 1923			SEPTEMBER 1	.923
	For Own Use	For Sale	Total	For Cwn Use	For Sale	Total
STEEL INGOTS:						
pen Hearth-Basic	100,817	* / 40 00 W/ W	100,817	62,135		62,135
Acid						
Bessemer						
Electric				~ 11 40 40 = -		
TOTAL STEEL INGOTS	100,817		100,817	62,135		62,135
STEEL CASTINGS:						
pen Hearth-Basic	317	2,355	2,672	378	2,203	2,581
Acid		523	523		536	536
dessemer	7	405	412	6	307	313
		601		14	704	769
Mectric	31	601	632	14	103	109
COTAL DIRECT STEEL						
CASTINGS	355	3,884	4,239	398	3,750	4,199
RAND TOTAL	101,172	3,884	105,056	62,533	3,750	66,334

#### Table 3 (b)

#### TOTAL PRODUCTION OF STEEL INGOTS AND CASTINGS

For the NIME MONTHS anding SEPTEMBER, 1923.

	For Own Une	For Sale	Total Production
PEL INGOTS:			
en Hearth-Basic	686,400	V 80 NO 80 00 00	686,400
Acid		40 de de se ve es	
nomer .			
MOTO TAL STEEL INCOME	686,400	A CONTRACT OF THE PARTY OF THE	686,400
na dina induit	0.00,300		000,100
EL CASTINGS:			
n hearth-Basic	1,861	20,415	22,278
Acid		3,077	3,077
emer	81	3,076	3,157
trio	88	6,303	6,442
L DIRECT STEEL			
CASTINGS	2.030	32,871	34,952
ND TOTAL	688.430	32,371	701 352



31 1 - Fre 1 1 - E