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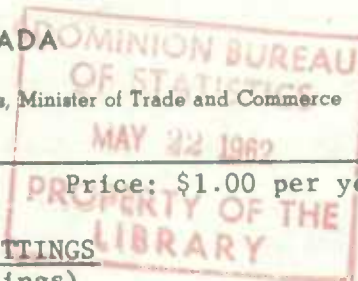
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MONTHLY

DOMINION BUREAU OF STATISTICS

OTTAWA - CANADA

Published by Authority of the Honourable George Hees, Minister of Trade and Commerce



Vol. 13 - No. 3

Price: \$1.00 per year

IRON CASTINGS AND CAST IRON PIPES AND FITTINGS (Including steel pipe, tubing and fittings)

MARCH, 1962

TABLE 1. Production(1) Producers' Shipments(2) of Iron Castings,
Pipes and Fittings

	1961		1962	
	Made	Shipped	Made	Shipped
	net tons of 2,000 pounds			
<u>March</u>				
<u>Iron castings (except pipe and fittings):</u>				
Grey iron	45,037(3)	33,226	44,134(3)	30,450
White iron	303	276	514	478
Malleable iron	2,768	1,812	3,217	2,075
<u>Cast iron pipe and fittings:</u>				
Cast iron soil pipe:				
Under 6" inside diameter ...	3,247	2,110	2,707	2,465
6" inside diameter and over	741	560	954	777
Cast iron soil pipe fittings, all sizes	1,619	1,172	1,674	1,370
Cast iron water pipe	(4)	(4)	10,309	7,923
Cast iron water pipe fittings, all sizes	5,714	6,813	417	615
Cast iron pipe fittings, other than those reported above ..	647	754	427	386
Malleable iron pipe fittings, all sizes	476	434	600	615
<u>Total castings, pipe and fittings</u>	<u>60,552</u>	<u>47,157</u>	<u>64,953</u>	<u>47,154</u>

(1) Including tonnage made for own use.

(2) For use in Canada and for export. Does not include quantities used in reporting plant to make other products, such as stoves, machinery, etc.

(3) Actual production reported by foundries which normally account for 95 per cent of the total Canadian production. The figures have not been expanded to 100 per cent.

(4) Included with "cast iron water pipe fittings".

Industry and Merchandising Division

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TABLE 2. Production(1) Producers' Shipments(2) of Iron Castings, Pipes and Fittings

	1961		1962	
	Made	Shipped	Made	Shipped
	net tons of 2,000 pounds			
<u>Three months ended March</u>				
<u>Iron castings (except pipe and fittings):</u>				
Grey iron	120,496	92,433	113,330	77,312
White iron	789	797	1,228	1,041
Malleable iron	8,052	5,310	8,210	5,325
<u>Cast iron pipe and fittings:</u>				
<u>Cast iron soil pipe:</u>				
Under 6" inside diameter ...	7,632	5,596	7,246	6,067
6" inside diameter and over	1,578	1,470	2,302	1,868
Cast iron soil pipe fittings, all sizes	3,820	2,963	4,356	3,454
Cast iron water pipe	(4)	(4)	31,839	18,858
Cast iron water pipe fittings, all sizes	17,519	16,903	1,663	1,393
Cast iron pipe fittings, other than those reported above ..	1,905	2,092	1,316	999
Malleable iron pipe fittings, all sizes	1,405	1,564	1,580	1,553
<u>Total castings, pipe and fittings</u>				
	163,196	129,128	173,070	117,870

Note: See page 1 for footnotes.

TABLE 3. Consumption of Pig Iron and Scrap Iron and Steel in Iron Foundries

	1961		1962	
	Used(1)	On hand	Used(1)	On hand
	net tons of 2,000 pounds			
<u>March</u>				
Pig iron	22,290	...	16,717	...
Scrap iron and steel:				
Own make	10,076	...	13,552	...
Purchased	41,551	...	38,572	...
<u>Three months ended March</u>				
Pig iron	57,836	...	58,712	...
Scrap iron and steel:				
Own make	34,390	...	39,144	...
Purchased	108,519	...	98,803	...

... Figures not appropriate or not applicable.

Note: See page 1 for footnotes.

TABLE 4. Production and Shipments of Steel Pipes, Tubes and Fittings

	1961		1962	
	Made	Shipped	Made	Shipped
	net tons of 2,000 pounds			
<u>March</u>				
Pipe, welded and seamless:				
4 1/2" outside diameter and under (excluding casing)	18,086	17,079	18,055	13,702
Over 4 1/2" outside diameter (including all sizes of casing) ...	52,758	55,991	16,932	16,387
Mechanical and pressure tubing welded and seamless (including boiler and oil well tubing but excluding casing)	6,845	6,822	6,526	8,868
Totals	77,689	79,892	41,513	38,957
Steel pipe fittings:				
Buttwelding fittings	47	51	97	152
Nipples	(1)	(1)	(1)	(1)
Other, including flanges and flanged fittings	461	508	453	491
Totals	508	559	550	643
<u>Three months ended March</u>				
Pipe welded and seamless:				
4 1/2" outside diameter and under (excluding casing)	45,893	37,601	46,172	37,641
Over 4 1/2" outside diameter (including all sizes of casing) ...	138,686	143,994	36,555	35,544
Mechanical and pressure tubing welded and seamless (including boiler and oil well tubing but excluding casing)	16,998	17,218	17,411	20,442
Totals	201,577	198,813	100,138	93,627
Steel pipe fittings:				
Buttwelding fittings	122	143	267	295
Nipples	(1)	(1)	(1)	(1)
Other, including flanges and flanged fittings	1,106	1,416	1,204	1,448
Totals	1,228	1,559	1,471	1,743

(1) Included with other.

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