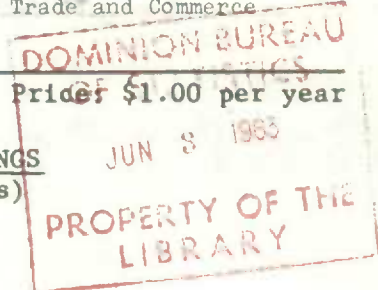


DOMINION BUREAU OF STATISTICS

OTTAWA - CANADA

Published by Authority of the Minister of Trade and Commerce

Vol. 14, No. 3



IRON CASTINGS AND CAST IRON PIPES AND FITTINGS
(Including steel pipe, tubing and fittings)

MARCH 1963

TABLE 1. Production(1), Producers' Shipments(2) of Iron Castings, Pipes and Fittings

	1962		1963	
	Made	Shipped	Made	Shipped
	net tons of 2,000 pounds			
<u>March</u>				
<u>Iron castings (except pipe and fittings):</u>				
Grey iron	44,134	30,450	44,599(3)	27,825
White iron	514	478	513	474
Malleable iron	3,217	2,075	3,179	2,093
<u>Cast iron pipe and fittings:</u>				
Cast iron soil pipe:				
Under 6" inside diameter ...	2,707	2,465	2,844	2,634
6" inside diameter and over	954	777	951	646
Cast iron soil pipe fittings, all sizes	1,674	1,370	1,831	1,480
Cast iron water pipe	10,309	7,923	9,856	7,659
Cast iron water pipe fittings, all sizes	417	615	645	582
Cast iron pipe fittings, other than those reported above ..	427	386	461	395
Malleable iron pipe fittings, all sizes	600	615	713	842
 Total castings, pipe and fittings	 63,279	 47,154	 65,592	 44,630

(1) Including tonnage made for own use.

(2) For use in Canada and for export. Does not include quantities used in reporting plant to make other products, such as stoves, machinery, etc.

(3) Actual production reported by foundries which normally account for about 95 per cent of the total Canadian production. The figures have not been expanded to 100 per cent.May 1963
6523-505

Industry and Merchandising Division

TABLE 2. Production(1), Producers' Shipments(2) of Iron Castings, Pipes and Fittings

	1962		1963	
	Made	Shipped	Made	Shipped
	net tons of 2,000 pounds			
<u>Three months ended March</u>				
<u>Iron castings (except pipe and fittings):</u>				
Grey iron	113,330	77,312	126,023	82,059
White iron	1,228	1,041	1,116	1,029
Malleable iron	8,210	5,325	9,636	6,089
<u>Cast iron pipe and fittings:</u>				
Cast iron soil pipe:				
Under 6" inside diameter ...	7,246	6,067	8,477	6,348
6" inside diameter and over	2,302	1,868	2,734	1,830
Cast iron soil pipe fittings, all sizes	4,356	3,454	5,378	3,883
Cast iron water pipe	31,839	18,858	31,623	20,823
Cast iron water pipe fittings, all sizes	1,663	1,393	2,617	1,662
Cast iron pipe fittings, other than those reported above ..	1,316	999	1,315	1,361
Malleable iron pipe fittings, all sizes	1,580	1,553	1,798	2,106
Total castings, pipe and fittings	173,070	117,870	190,717	127,190

Note: See page 1 for footnotes.

TABLE 3. Consumption of Pig Iron and Scrap Iron and Steel in Iron Foundries

	1962		1963	
	Used(1)	On hand	Used(1)	On hand
	net tons of 2,000 pounds			
<u>March</u>				
Pig iron	16,717	18,233	25,484	17,962
Scrap iron and steel:				
Own make	13,552	4,510	17,712	8,003
Purchased	38,572	48,101	39,849	60,266
<u>Three months ended March</u>				
Pig iron	58,712	...	74,890	...
Scrap iron and steel:				
Own make	39,144	...	50,533	...
Purchased	98,803	...	116,725	...

... Figures not appropriate or not applicable.

Note: See page 1 for footnotes.

TABLE 4. Production and Shipments of Steel Pipes, Tubes and Fittings

	1962		1963	
	Made	Shipped	Made	Shipped
	net tons of 2,000 pounds			
<u>March</u>				
Pipe, welded and seamless:				
4 1/2" outside diameter and under (excluding casing)	18,055	13,702	19,562	14,230
Over 4 1/2" outside diameter (including all sizes of casing) ...	16,932	16,387	30,244	33,453
Mechanical and pressure tubing, welded and seamless (including boiler and oil well tubing but excluding casing)	6,526	8,868	7,286	6,534
Totals	41,513	38,957	57,092	54,217
Steel pipe fittings:				
Buttwelding fittings	97	152	183	166
Nipples	(1)	(1)	(1)	(1)
Other, including flanges and flanged fittings	453	491	551	552
Totals	550	643	734	718
<u>Three months ended March</u>				
Pipe welded and seamless:				
4 1/2" outside diameter and under (excluding casing)	46,172	37,641	44,716	39,233
Over 4 1/2" outside diameter (including all sizes of casing) ...	36,555	35,544	73,856	75,321
Mechanical and pressure tubing, welded and seamless (including boiler and oil well tubing but excluding casing)	17,411	20,442	20,891	19,856
Totals	100,138	93,627	139,463	134,410
Steel pipe fittings:				
Buttwelding fittings	267	295	404	412
Nipples	(1)	(1)	(1)	(1)
Other, including flanges and flanged fittings	1,204	1,448	1,518	1,648
Totals	1,471	1,743	1,922	2,060

(1) Included with other.

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