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IRON CASTINGS AND CAST IRON PIPES AND FITTINGS (Including steel pipe, tubing and fittings)

MAY 1963

TABLE 1. Production(1), Producers' Shipments(2) of Iron Castings, Pipes and Fittings

	1962		1963	
	Made	Shipped	Made	Shipped
	net tons of 2,000 pounds			
<u>May</u>				
<u>Iron castings (except pipe and fittings):</u>				
Grey iron	45,387	31,374	47,287	30,888
White iron	372	293	386	332
Malleable iron	2,740	1,778	2,610	2,051
<u>Cast iron pipe and fittings:</u>				
<u>Cast iron soil pipe:</u>				
Under 6" inside diameter ...	3,604	3,555	3,210	3,049
6" inside diameter and over	1,481	1,405	1,387	894
Cast iron soil pipe fittings, all sizes	1,874	2,154	1,830	1,816
Cast iron water pipe	12,422	14,987	11,552	11,791
Cast iron water pipe fittings, all sizes	878	848	906	773
Cast iron pipe fittings, other than those reported above ..	369	429	468	520
Malleable iron pipe fittings, all sizes	516	543	700	744
<u>Total castings, pipe and fittings</u>				
	69,643	57,366	70,336	52,858

(1) Including tonnage made for own use.

(2) For use in Canada and for export. Does not include quantities used in reporting plant to make other products, such as stoves, machinery, etc.

(3) Actual production reported by foundries which normally account for about 95 per cent of the total Canadian production. The figures have not been expanded to 100 per cent.

July 1963
6523-505

Industry Division

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TABLE 2. Production(1), Producers' Shipments(2) of Iron Castings,
Pipes and Fittings

	1962		1963	
	Made	Shipped	Made	Shipped
	net tons of 2,000 pounds			
<u>Five months ended May</u>				
<u>Iron castings (except pipe and fittings):</u>				
Grey iron	199,998	136,733	215,535	140,329
White iron	2,008	1,637	1,861	1,682
Malleable iron	13,485	8,754	15,438	10,423
<u>Cast iron pipe and fittings:</u>				
<u>Cast iron soil pipe:</u>				
Under 6" inside diameter ...	13,839	12,916	14,673	12,176
6" inside diameter and over	4,712	4,195	5,543	3,530
Cast iron soil pipe fittings, all sizes	7,861	7,345	9,023	7,233
Cast iron water pipe	53,718	42,821	52,357	39,058
Cast iron water pipe fittings, all sizes	3,245	3,019	4,243	3,066
Cast iron pipe fittings, other than those reported above ..	2,197	1,797	2,250	2,253
Malleable iron pipe fittings, all sizes	2,643	2,541	3,171	3,608
Total castings, pipe and fittings	303,706	221,758	324,094	223,358

Note: See page 1 for footnotes.

TABLE 3. Consumption of Pig Iron and Scrap Iron and Steel in Iron Foundries

	1962		1963	
	Used(1)	On hand	Used(1)	On hand
	net tons of 2,000 pounds			
<u>May</u>				
Pig iron	24,500	14,998	27,296	17,410
Scrap iron and steel:				
Own make	13,794	5,125	18,574	7,213
Purchased	44,087	60,760	42,013	57,953
<u>Five months ended May</u>				
Pig iron	105,359	...	126,589	...
Scrap iron and steel:				
Own make	67,260	...	87,640	...
Purchased	172,774	...	197,166	...

... Figures not appropriate or not applicable.

Note: See page 1 for footnotes.

TABLE 4. Production and Shipments of Steel Pipes, Tubes and Fittings

	1962		1963	
	Made	Shipped	Made	Shipped
	net tons of 2,000 pounds			
<u>May</u>				
Pipe, welded and seamless:				
4 1/2" outside diameter and under (excluding casing)	16,995	17,825	16,296	17,146
Over 4 1/2" outside diameter (including all sizes of casing) ...	18,678	14,756	40,023	43,476
Mechanical and pressure tubing, welded and seamless (including boiler and oil well tubing but excluding casing)	7,356	6,449	5,933	4,322
Totals	43,029	39,030	62,252	64,944
Steel pipe fittings:				
Buttwelding fittings	102	129	102	171
Nipples	(1)	(1)	(1)	(1)
Other, including flanges and flanged fittings	649	515	502	615
Totals	751	644	604	786
<u>Five months ended May</u>				
Pipe welded and seamless:				
4 1/2" outside diameter and under (excluding casing)	82,272	70,136	78,523	69,746
Over 4 1/2" outside diameter (including all sizes of casing) ...	71,347	60,230	154,744	142,013
Mechanical and pressure tubing, welded and seamless (including boiler and oil well tubing but excluding casing)	31,803	33,648	31,945	28,084
Totals	185,422	164,014	265,212	239,843
Steel pipe fittings:				
Buttwelding fittings	488	515	714	735
Nipples	(1)	(1)	(1)	(1)
Other, including flanges and flanged fittings	2,290	2,463	2,529	2,692
Totals	2,778	2,978	3,243	3,427

(1) Included with other.

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