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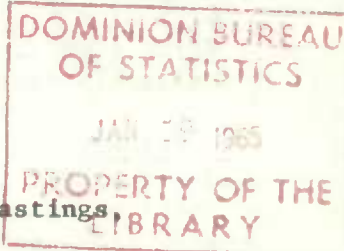
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IRON CASTINGS AND CAST IRON PIPES AND FITTINGS (Including steel pipe, tubing and fittings)

NOVEMBER 1964

TABLE 1. Production(1), Producers' Shipments(2) of Iron Castings,
Pipes and Fittings



	1963		1964	
	Made	Shipped	Made	Shipped
	net tons of 2,000 pounds			
<u>November</u>				
<u>Iron castings (except pipe and fittings):</u>				
Grey iron ^r	49,612(3)	34,872	54,658(3)	31,663
White iron ^r	402	400	251	234
Malleable iron	3,641	2,275	4,376	2,576
<u>Cast iron pipe and fittings:</u>				
Cast iron soil pipe:				
Under 6" inside diameter ...	2,154	3,003	3,230	3,188
6" inside diameter and over	925	753	823	1,093
Cast iron soil pipe fittings, all sizes	1,554	1,638	1,605	1,506
Cast iron water pipe	9,999	10,791	10,720	11,570
Cast iron water pipe fittings, all sizes	352	607	539	661
Cast iron pipe fittings, other than those reported above ..	480	558	588	653
Malleable iron pipe fittings, all sizes	525	541	545	745
Total castings, pipe and fittings	69,644	55,438	77,335	53,889

(1) Including tonnage made for own use.

(2) For use in Canada and for export. Does not include quantities used in reporting plant to make other products, such as stoves, machinery, etc.

(3) Actual production reported by foundries which normally account for about 95 per cent of the total Canadian production. The figures have not been expanded to 100 per cent.

^r Revised figures 1963 only.

January 1965
6522-809

Industry Division

TABLE 2. Production(1), Producers' Shipments(2) of Iron Castings, Pipes and Fittings

	1963		1964	
	Made	Shipped	Made	Shipped
	net tons of 2,000 pounds			
<u>Eleven months ended November</u>				
<u>Iron castings (except pipe and fittings):</u>				
Grey iron	481,619(3)	321,543	544,896(3)	347,138
White iron	3,999	3,970	3,393	3,378
Malleable iron	34,276	22,056	41,586	26,058
<u>Cast iron pipe and fittings:</u>				
Cast iron soil pipe:				
Under 6" inside diameter ...	30,522	32,046	32,251	34,358
6" inside diameter and over	10,546	8,963	9,565	11,141
Cast iron soil pipe fittings, all sizes	18,412	18,204	17,069	18,049
Cast iron water pipe	110,042	109,094	122,726	127,232
Cast iron water pipe fittings, all sizes	7,149	7,382	5,649	7,328
Cast iron pipe fittings, other than those reported above ..	4,921	5,604	6,033	6,538
Malleable iron pipe fittings, all sizes	6,514	7,189	5,593	5,485
Total castings, pipe and fittings	708,000	536,051	788,761	586,705

Note: See page 1 for footnotes.

TABLE 3. Consumption of Pig Iron and Scrap Iron and Steel in Iron Foundries

	1963		1964	
	Used(1)	On hand	Used(1)	On hand
	net tons of 2,000 pounds			
<u>November</u>				
Pig iron	21,202	18,415	27,716	13,227
Scrap iron and steel:				
Own make	19,715	9,643	25,178	11,056
Purchased	49,450	43,826	46,948	42,055
 <u>Eleven months ended November</u>				
Pig iron	272,798	...	304,928	...
Scrap iron and steel:				
Own make	182,350	...	229,696	...
Purchased	431,977	...	465,270	...

(1) Actual totals as reported by foundries which normally account for 95 per cent of the total Canadian Consumption. The figures have not been expanded to 100 per cent.

... Figures not appropriate or not applicable.

TABLE 4. Production and Shipments of Steel Pipes, Tubes and Fittings

	1963		1964	
	Made	Shipped	Made	Shipped
	net tons of 2,000 pounds			
<u>November</u>				
Pipe, welded and seamless:				
4 1/2" outside diameter and under (excluding casing)	12,614	15,306	25,888	21,005
Over 4 1/2" outside diameter (including all sizes of casing) ...	17,191	18,182	14,102	17,155
Mechanical and pressure tubing, welded and seamless (including boiler and oil well tubing but excluding casing)	7,700	7,154	8,758	7,985
Totals	37,505	40,642	48,748	46,145
Steel pipe fittings:				
Buttwelding fittings	158	148	206	98
Nipples	(1)	(1)	264	224
Other, including flanges and flanged fittings	643	573	350	345
Totals	801	721	820	667
<u>Eleven months ended November</u>				
Pipe welded and seamless:				
4 1/2" outside diameter and under (excluding casing)	164,408	168,378	202,508	196,139
Over 4 1/2" outside diameter (including all sizes of casing) ...	298,723	304,541	417,900	412,217
Mechanical and pressure tubing, welded and seamless (including boiler and oil well tubing but excluding casing)	74,458	68,247	87,427	83,362
Totals	537,589	541,166	707,835	691,718
Steel pipe fittings:				
Buttwelding fittings	1,532	1,725	1,675	1,775
Nipples	(1)	(1)	2,630	2,570
Other, including flanges and flanged fittings	5,763	6,088	3,154	3,534
Totals	7,295	7,813	7,459	7,879

(1) Included with "Other".

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