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MONTHLY

DOMINION BUREAU OF STATISTICS

OTTAWA - CANADA

Published by Authority of the Minister of Trade and Commerce ! 8 R A R Y

DOMINION BUREAU MAY 17 1965

PROPERTY OF THE

Vol. 16, No. 2

Price: 10 cents, \$1.00 a year

IRON CASTINGS AND CAST IRON PIPES AND FITTINGS (Including steel pipe, tubing and fittings)

FEBRUARY 1965

TABLE 1. Production(1), Producers' Shipments(2) of Iron Castings, Pipes and Fittings

	19	164	1965		
	Made	Shipped	Made	Shipped	
February		net tons of	2,000 pounds		
ron castings (except pipe and fittings):					
Grey iron ^r	50,493(3)	34,653	52,319(3)	32,406	
White iron ^r	431	437	354	350	
Malleable fron	4,067	2,305	4,447	2,495	
Ductile (Nodular)			504	335	
Alloy	. •		(4)	(4)	
ast iron pipe and fittings: Cast iron soil pipe:					
Under 6" inside diameter	2,821	2,875	2,257	1,970	
6" inside diameter and over Cast iron soil pipe fittings,	809	677	671	749	
all sizes	1,701	1,572	1,456	1,141	
Cast iron water pipe	9,958	7,333	10,902	5,898	
all sizes	358	450	911	868	
than those reported above	508	489	321	384	
Malleable iron pipe fittings, all sizes	503	371	527	607	
Total castings, pipe and fittings	71,649	51,162	74,669	47,203	

⁽¹⁾ Including tonnage made for own use. (2) For use in Canada and for export. Does not include quantities used in reporting plant to make other products, such as stoves, machinery, etc. (3) Actual production reported by foundries which normally account for about 95 per cent of the total Canadian production. The figures have not been expanded to 100 per cent. (4) Included with Ductile. (5) Includes revisions for January. r Revised figures for 1964 only.

May 1965 6522-809 Industry Division

ROGER DUHAMEL, F.R.S.C., Queen's Printer and Controller of Stationery, Ottawa

TABLE 2. Production(1), Producers' Shipments(2) of Iron Castings,
Pipes and Fittings

	1964		19	1965		
RU 23 22 12 A21	Made	Shipped	Made	Shipped		
		net tons	of 2,000 pounds			
Two months ended February						
ron castings (except pipe and						
fittings):						
Grey iron ^r	103,439(3)	72,374	108,325(3)	64,420		
White iron	679	679	565	554		
Malleable iron	8,219	4,705	9,290	5,089		
Ductile (Nodular)			888	597		
Alloy	• •	• •	(4)	(4)		
ast iron pipe and fittings: Cast iron soil pipe:						
Under 6" inside diameter	5,572	5,451	5,298	3,642(5		
6" inside diameter and over	1,518	1,220	1,236	1,200(5		
Cast iron soil pipe fittings,						
all sizes	3,307	2,944	3,126	2,173(5		
Cast iron water pipe	20,282	13,198	20,777	11,751		
Cast iron water pipe fittings,						
all sizes	903	903	1,640	1,639		
Cast iron pipe fittings, other						
than those reported above	1,084	994	605	670		
Malleable iron pipe fittings,	•					
all sizes	1,015	779	1,032	1,146		
Total castings, pipe and						
fittings	146,018	103,247	152,782	92,881(5		

Note: See page 1 for footnotes.

TABLE 3. Consumption of Pig Iron and Scrap Iron and Steel in Iron Foundries

	1964		1965	
	Used(1)	On hand	Used(1)	On hand
February		net tons of	2,000 pounds	
Pig iron	28,960	18,006	29,048	14,257
Own make	21,283	8,109	25,786	10,970
Purchased	40,909	41,582	43,775	45,488
Two months ended February				
Pig iron	59,565		59,037	
Own make	43,840		52,268	
Purchased	82,065		87,185	

⁽¹⁾ Actual totals as reported by foundries which normally account for 95 per cent of the total Canadian Consumption. The figures have <u>not</u> been expanded to 100 per cent.

^{...} Figures not appropriate or not applicable.

TABLE 4. Production and Shipments of Steel Pipes, Tubes and Fittings

	1964		1965	
	Made	Shipped	Made	Shipped
		net tons of	2,000 pound	8
February				
ipe, welded and seamless:				
4 1/2" outside diameter and under				
(excluding casing) r	14,503	14,376	14,687	15,374
Over 4 1/2" outside diameter	05 121	23,579	21 / 75	07 /0
(including all sizes of casing) lechanical and pressure tubing, welded	25,131	23,3/9	31,475	27,407
and seamless (including boiler and				
oil well tubing but excluding				
casing) ^r	8,371	7,319	8,085	7,554
Totals	48,005	45,274	54,247	50,335
teel pipe fittings:				
Buttwelding fittings	102	87	82	110
Nipples	(1)	(1)	(1)	(1)
Other, including flanges and flanged	-45	600	-44	4.0.0
fittings	565	639	598	683
Totals	667	726	680	793
Two months ended February				
Pipe welded and seamless:				
4 1/2" outside diameter and under				
(excluding casing)	29,352	28,668	34,101	32,230
Over 4 1/2" outside diameter				
(including all sizes of casing)	54,487	50,010	56,764	49,676
dechanical and pressure tubing, welded				
and seamless (including boiler and				
oil well tubing but excluding				
casing)r	16,553	15,116	15,510	14,807
Totals	100,392	93,794	106,375	96,713
teel pipe fittings:				
Buttwelding fittings	204	219	217	231
Other, including flanges and flanged	(1)	(1)	(1)	(1)
fittings	1,124	1,236	1,082	1,234
		1,455		

⁽¹⁾ Included with "Other".

r Revised figures for 1964 only.

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