

CATALOGUE No.

41-004

MONTHLY

DOMINION BUREAU OF STATISTICS

OTTAWA - CANADA

Published by Authority of the Minister of Trade and Commerce

Vol. 17, No. 4

Price: 10 cents, \$1.00 a year

IRON CASTINGS AND CAST IRON PIPES AND FITTINGS (Including steel pipe, tubing and fittings)

APRIL 1966

TABLE 1. Production(1), Producers' Shipments(2) of Iron Castings,
Pipes and Fittings

	1965		1966	
	Made	Shipped	Made	Shipped
	net tons of 2,000 pounds			
<u>Iron castings (except pipe and fittings):</u>				
Grey iron	67,957 ^r	40,595 ^r	65,068	40,483
White iron	378	373	1,297	1,109
Malleable iron	5,522	2,586	4,375	3,116
Ductile (Nodular)	639 ^r	1,785 ^r	5,971	2,723
Alloy	(3)	(3)	(3)	(3)
<u>Cast iron pipe and fittings:</u>				
Cast iron soil pipe:				
Under 6" inside diameter ...	2,626	3,463	3,001	2,242
6" inside diameter and over	1,110	1,748	1,135	666
Cast iron soil pipe fittings, all sizes	1,565	1,677	1,776	1,385
Cast iron water pipe	10,448	9,039	12,219	9,682
Cast iron water pipe fittings, all sizes	835	804	410	717
Cast iron pipe fittings, other than those reported above ..	382	311	909	1,013
Malleable iron pipe fittings, all sizes	706	723	805	845
<u>Total castings, pipe and fittings</u>	<u>92,168</u>	<u>63,104</u>	<u>96,966</u>	<u>63,981</u>

Note: Data carried in this report reflect the experience of the respondent firms listed in the January report. However, please note the following changes for the month under review.

NIL

In the case of the commodities contained herein it is estimated that coverage is approximately 95% or more.

(1) Including tonnage made for own use. (2) For use in Canada and for export. Does not include quantities used in reporting plant to make other products, such as stoves, machinery, etc. (3) Included with Ductile. ^r Revised figures.

Industry Division

June 1966

6507-809

ROGER DUNAMEL, F.R.S.C., Queen's Printer and Controller of Stationery, Ottawa

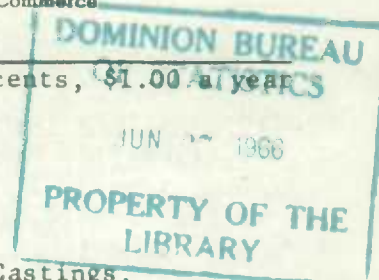


TABLE 2. Production(1), Producers' Shipments(2) of Iron Castings, Pipes and Fittings

	1965		1966	
	Made	Shipped	Made	Shipped
	net tons of 2,000 pounds			
<u>Four months ended April</u>				
<u>Iron castings (except pipe and fittings):</u>				
Grey iron	248,568 ^r	151,106 ^r	245,424	160,497
White iron	1,401	1,381	4,387	3,158
Malleable iron	19,942	10,775	17,911	12,322
Ductile (Nodular)	7,759 ^r	6,042 ^r	17,301	10,562
Alloy	(3)	(3)	(3)	(3)
<u>Cast iron pipe and fittings:</u>				
Cast iron soil pipe:				
Under 6" inside diameter ...	11,043	9,995	12,635	10,838
6" inside diameter and over	3,191	4,083	4,741	2,979
Cast iron soil pipe fittings,				
all sizes	6,426	5,322	6,900	5,335
Cast iron water pipe	44,716	30,442	46,180	33,779
Cast iron water pipe fittings,				
all sizes	3,402	3,107	3,060	2,441
Cast iron pipe fittings, other				
than those reported above ..	1,334	1,585	2,952	2,961
Malleable iron pipe fittings,				
all sizes	2,591	3,026	2,818	2,881
Total castings, pipe and fittings	350,373	226,864	364,309	247,753

Note: See page 1 for footnotes.

TABLE 3. Consumption of Pig Iron and Scrap Iron and Steel in Iron Foundries

	1965		1966	
	Used(1)	On hand	Used(1)	On hand
	net tons of 2,000 pounds			
<u>April</u>				
Pig iron	33,616	19,516	29,327	21,392
Scrap iron and steel:				
Own make	30,633	12,091 ^r	36,879	21,472
Purchased	52,885	49,393 ^r	58,256	65,491
<u>Four months ended April</u>				
Pig iron	129,695	...	120,313	...
Scrap iron and steel:				
Own make	115,633	...	145,109	...
Purchased	193,734	...	225,505	...

... Figures not appropriate or not applicable.

^r Revised figures.

TABLE 4. Production and Shipments of Steel Pipes, Tubes and Fittings

	1965		1966	
	Made	Shipped	Made	Shipped
net tons of 2,000 pounds				
<u>April</u>				
<u>Pipe and tubing, welded and seamless:</u>				
4 1/2 outside diameter and under (excluding tubing and casing)	22,982	20,234	19,927	18,728
Over 4 1/2 outside diameter (excluding tubing and casing)	(2)	(2)	36,563	29,086
Mechanical and pressure tubing, casing and oil well tubing	(2)	(2)	13,011	10,116
Totals	72,393	66,944	69,501	57,930
<u>Steel pipe fittings:</u>				
Buttwelding fittings	137	186	139	125
Nipples	(1)	(1)	(1)	(1)
Other, including flanges and flanged fittings	611	621	543	652
Totals	748	807	682	777
<u>Four months ended April</u>				
<u>Pipe and tubing, welded and seamless:</u>				
4 1/2 outside diameter and under (excluding tubing and casing)	75,448	75,179	71,347	71,571
Over 4 1/2 outside diameter (excluding tubing and casing)	(2)	(2)	117,028	110,426
Mechanical and pressure tubing, casing and oil well tubing	(2)	(2)	74,322	62,054
Totals	246,700	239,968	262,697	244,051
<u>Steel pipe fittings:</u>				
Buttwelding fittings	510	653	510	494
Nipples	(1)	(1)	(1)	(1)
Other, including flanges and flanged fittings	2,309	2,553	2,132	2,315
Totals	2,819	3,206	2,642	2,809

(1) Included with "other".

(2) 1965 figures not available on comparable basis due to change in 1966 item definition.

STATISTICS CANADA LIBRARY
BIBLIOTHÈQUE STATISTIQUE CANADA



1010697940