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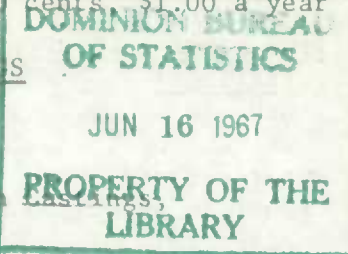
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IRON CASTINGS AND CAST IRON PIPES AND FITTINGS

(Including steel pipe, tubing and fittings)

MARCH 1967

TABLE 1. Production(1), Producers' Shipments(2) of Iron Castings, Pipe and Fittings



	1966		1967	
	Made	Shipped	Made	Shipped
	net tons of 2,000 pounds			
<u>Iron castings (except pipe and fittings)</u>				
Grey iron	67,293 ^r	47,873 ^r	65,778	44,440
White iron	399 ^r	330 ^r	389	283
Malleable iron	4,938	3,319	3,158	2,336
Ductile (Nodular)	4,847	2,980	5,694	2,211
Alloy	(3)	(3)	(3)	(3)
<u>Cast iron pipe and fittings</u>				
Cast iron soil pipe:				
Under 6" inside diameter ...	3,388	2,592	2,653	2,225
6" inside diameter and over	1,134	577	1,110	458
Cast iron soil pipe fittings,				
all sizes	1,839	1,299	1,599	1,053
Cast iron water pipe	12,037	10,355	10,790	7,899
Cast iron water pipe fittings,				
all sizes	711	784	644	473
Cast iron pipe fittings, other				
than those reported above ..	845	783	1,358	1,421
Malleable iron pipe fittings,				
all sizes	788	730	1,131	932
 Total castings, pipe and fittings	 98,219	 71,622	 94,304	 63,731

Note: Data carried in this report reflect the experience of the respondent firms listed in the January report. However, please note the following changes for the month under review:

Deletion; American Standard Products (Canada) Ltd., Toronto, Ont.

In the case of the commodities contained herein it is assumed that coverage is approximately 95%.

(1) Including tonnage made for own use. (2) For use in Canada and for export. Does not include quantities used in reporting plant to make other products, such as stoves, machinery, etc. (3) Included with "Ductile". (4) Includes revisions to date.

^r Revised figures.

Manufacturing and Primary Industries Division

June 1967

6507-809

TABLE 2. Production(1), Producers' Shipments(2) of Iron Castings, Pipe and Fittings

	1966		1967	
	Made	Shipped	Made	Shipped
	net tons of 2,000 pounds			
<u>Three months ended March</u>				
<u>Iron castings (except pipe and fittings)</u>				
Grey iron	182,294 ^r	121,090 ^r	176,155	125,980
White iron	1,152 ^r	973 ^r	1,175	859
Malleable iron	13,536	9,206	9,906	6,984
Ductile (Nodular)	11,330	7,839	16,314	7,064
Alloy	(3)	(3)	(3)	(3)
<u>Cast iron pipe and fittings</u>				
Cast iron soil pipe:				
Under 6" inside diameter ...	9,634	8,596	6,920(4)	6,078(4)
6" inside diameter and over	3,606	2,313	2,273	1,547
Cast iron soil pipe fittings,				
all sizes	5,124	3,950	3,884(4)	3,063(4)
Cast iron water pipe	33,961	24,097	30,274	18,035
Cast iron water pipe fittings,				
all sizes	2,650	1,724	1,484	1,156
Cast iron pipe fittings, other				
than those reported above ..	2,043	1,948	3,199	3,209
Malleable iron pipe fittings,				
all sizes	2,013	2,036	2,869	2,310
Total castings, pipe and fittings	267,343	183,772	254,453(4)	176,285(4)

Note: See page 1 for footnotes.

TABLE 3. Consumption of Pig Iron and Scrap Iron and Steel in Iron Foundries

	1966		1967	
	Used	On hand	Used	On hand
	net tons of 2,000 pounds			
<u>March</u>				
Pig iron	31,976	18,656	27,715	14,351
Scrap iron and steel:				
Own make	39,276	25,420	30,477	16,121
Purchased	62,429	68,559	56,207	47,825
<u>Three months ended March</u>				
Pig iron	90,986	...	70,056(4)	...
Scrap iron and steel:				
Own make	108,230	...	90,457	...
Purchased	167,249	...	159,783(4)	...

... Figures not appropriate or not applicable.

Note: See page 1 for footnotes.

TABLE 4. Production(1) and Shipments(2) of Steel Pipe, Tubing and Fittings

	1966		1967	
	Made	Shipped	Made	Shipped
net tons of 2,000 pounds				
<u>March</u>				
<u>Pipe and tubing, welded and seamless</u>				
4 1/2 outside diameter and under (excluding tubing and casing)	19,361	17,962	23,429	22,032
Over 4 1/2 outside diameter (excluding tubing and casing)	16,226	16,521	39,472	35,638
Mechanical and pressure tubing, casing and oil well tubing	19,547	15,920	16,397	19,079
Totals	55,134	50,403	79,298	76,749
<u>Steel pipe fittings</u>				
Buttwelding fittings	120	104	133	132
Nipples	(3)	(3)	(3)	(3)
Other, including flanges and flanged fittings	550	575	658	677
Totals	670	679	791	809
<u>Three months ended March</u>				
<u>Pipe and tubing, welded and seamless</u>				
4 1/2 outside diameter and under (excluding tubing and casing)	51,420	52,843	63,372	60,711
Over 4 1/2 outside diameter (excluding tubing and casing)	80,465	81,340	81,472	75,417
Mechanical and pressure tubing, casing and oil well tubing	61,311	51,938	45,167	49,129
Totals	193,196	186,121	190,011	185,257
<u>Steel pipe fittings</u>				
Buttwelding fittings	371	369	413	365
Nipples	(3)	(3)	(3)	(3)
Other, including flanges and flanged fittings	1,589	1,663	1,817	1,864
Totals	1,960	2,032	2,230	2,229

(1) Including tonnage made for further fabrication.

(2) For use in Canada and for export.

(3) Included with "other".

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