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IRON CASTINGS AND CAST IRON PIPE AND FITTINGS

(Including steel pipe, tubing and fittings)

FEBRUARY 1968

TABLE 1. Production(1), Producers' Shipments(2) of Iron Pipe and Fittings

	1967		1968	
	Made	Shipped	Made	Shipped
	net tons of 2,000 pounds			
<u>Iron castings (except pipe and fittings)</u>				
Grey iron	55,591 ^F	37,302 ^F	51,968	28,577
White iron	372	254	1,082	1,051
Malleable iron	3,031	2,028	3,188	2,706
Ductile (Nodular)	4,469 ^F	2,056 ^F	5,964	1,847
Alloy	(3)	(3)	(3)	(3)
<u>Cast iron pipe and fittings</u>				
Cast iron soil pipe:				
Under 6" inside diameter ...	2,251 ^F	1,849 ^F	2,626	2,897
6" inside diameter and over	679	510	561	654
Cast iron soil pipe fittings,				
all sizes	1,291 ^F	907 ^F	1,115	1,292
Cast iron water pipe	9,153	4,603	9,411	6,669
Cast iron water pipe fittings,				
all sizes	434	295	396	349
Cast iron pipe fittings, other				
than those reported above ..	1,109	952	850	692
Malleable iron pipe fittings,				
all sizes	996	655	648	625
Total castings, pipe and fittings	79,376 ^F	51,411 ^F	77,809	47,359

Note: Data carried in this report reflect the experience of the respondent firms listed in the January report. However, please note the following changes for the month under review.

NIL

In the case of the commodities contained herein it is assumed that coverage is approximately 95%.

(1) Including tonnage made for own use. (2) For use in Canada and for export. Does not include quantities used in reporting plant to make other products, such as stoves, machinery, etc. (3) Included with "Ductile". ^F Revised figures.

Manufacturing and Primary Industries Division

April 1968
6506-709

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APR 30 1968

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TABLE 2. Production(1), Producers' Shipments(2) of Iron Castings, Pipe and Fittings

	1967		1968	
	Made	Shipped	Made	Shipped
	net tons of 2,000 pounds			
<u>Two months ended February</u>				
<u>Iron castings (except pipe and fittings)</u>				
Grey iron	110,353 ^r	81,610 ^r	114,717	57,453
White iron	786	576	1,986	1,624
Malleable iron	6,748	4,648	6,920	5,436
Ductile (Nodular)	10,714 ^r	4,947 ^r	9,733	3,179
Alloy	(3)	(3)	(3)	(3)
<u>Cast iron pipe and fittings</u>				
Cast iron soil pipe:				
Under 6" inside diameter ...	4,267 ^r	3,853 ^r	4,927	5,017
6" inside diameter and over	1,163	1,089	1,531	1,525
Cast iron soil pipe fittings,				
all sizes	2,285 ^r	2,010 ^r	2,330	2,234
Cast iron water pipe	19,484	10,136	19,921	11,744
Cast iron water pipe fittings,				
all sizes	840	683	905	708
Cast iron pipe fittings, other				
than those reported above ..	1,841	1,788	1,391	1,151
Malleable iron pipe fittings,				
all sizes	1,738	1,378	1,183	1,164
Total castings, pipe and fittings	160,219 ^r	112,718 ^r	165,544	91,235

Note: See page 1 for footnotes.

TABLE 3. Consumption and Stocks of Pig Iron and Scrap Iron and Steel in Iron Foundries

	1967		1968	
	Used	On hand	Used	On hand
	net tons of 2,000 pounds			
<u>February</u>				
Pig iron	24,330 ^r	14,303 ^r	26,976	9,889
Scrap iron and steel:				
Own make	28,090	15,859	21,060	12,041
Purchased	48,349 ^r	54,224 ^r	44,922	56,016
<u>Two months ended February</u>				
Pig iron	42,341 ^r	...	55,373	...
Scrap iron and steel:				
Own make	59,980	...	56,569	...
Purchased	103,576 ^r	...	97,907	...

... Figures not appropriate or not applicable.

^r Revised figures.

TABLE 4. Production(1) and Shipments(2) of Steel Pipe, Tubing and Fittings

	1967		1968	
	Made	Shipped	Made	Shipped
net tons of 2,000 pounds				
<u>February</u>				
<u>Pipe and tubing, welded and seamless</u>				
4 1/2" outside diameter and under (excluding tubing and casing)	23,136 ^r	20,159 ^r	23,568	21,045
Over 4 1/2" outside diameter (excluding tubing and casing)	18,116	16,809	46,552	54,938
Mechanical and pressure tubing, casing and oil well tubing	14,699 ^r	14,988 ^r	15,647	18,598
Totals	55,951 ^r	51,956 ^r	85,767	94,581
<u>Steel pipe fittings</u>				
Buttwelding fittings	148	116	145	132
Nipples	(3)	(3)	(3)	(3)
Other, including flanges and flanged fittings	575	555	493	562
Totals	723	671	638	694
<u>Two months ended February</u>				
<u>Pipe and tubing, welded and seamless</u>				
4 1/2" outside diameter and under (excluding tubing and casing)	43,920 ^r	41,235 ^r	46,221	40,967
Over 4 1/2" outside diameter (excluding tubing and casing)	42,000	39,779	100,440	105,659
Mechanical and pressure tubing, casing and oil well tubing	29,860 ^r	30,948 ^r	35,501	37,239
Totals	115,780 ^r	111,962 ^r	182,162	183,865
<u>Steel pipe fittings</u>				
Buttwelding fittings	280	233	237	252
Nipples	(3)	(3)	(3)	(3)
Other, including flanges and flanged fittings	1,159	1,187	990	1,008
Totals	1,439	1,420	1,227	1,260

(1) Including tonnage made for further fabrication.

(2) For use in Canada and for export.

(3) Included with "other".

r Revised figures.



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