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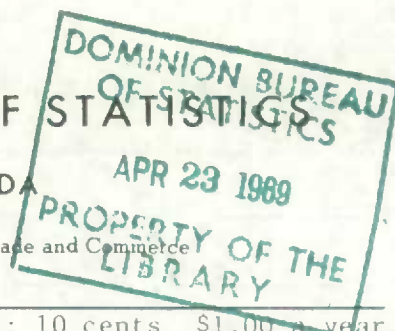
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IRON CASTINGS AND CAST IRON PIPE AND FITTINGS
(Including steel pipe, tubing and fittings)

FEBRUARY 1969

TABLE 1. Production(1), Producers' Shipments(2) of Iron Castings,
Pipe and Fittings

	1968		1969	
	Made	Shipped	Made	Shipped
	net tons of 2,000 pounds			
<u>Iron castings (except pipe and fittings)</u>				
Grey iron	51,968	28,577	64,908	36,067
White iron	1,082	1,051	696	507
Malleable iron	3,188	2,706	2,563	2,218
Ductile (Nodular)	5,964	1,847	7,178	2,723
Alloy	(3)	(3)	(3)	(3)
<u>Cast iron pipe and fittings</u>				
Cast iron soil pipe:				
Under 6" inside diameter ...	2,626	2,897	2,772	3,542
6" inside diameter and over	561	654	858	844
Cast iron soil pipe fittings,				
all sizes	1,115	1,292	1,258	1,267
Cast iron water pipe	9,411	6,669	8,879	4,687
Cast iron water pipe fittings,				
all sizes	396	349	363	224
Cast iron pipe fittings, other				
than those reported above ..	850	692	984	1,217
Malleable iron pipe fittings,				
all sizes	648	625	654	606
 Total castings, pipe and fittings	 77,809	 47,359	 91,113	 53,902

Note: Data carried in this report reflect the experience of the respondent firms listed in the December report. However, please note the following changes for the month under review:

NIL

In the case of the commodities contained herein it is assumed that coverage is approximately 95%.

- (1) Including tonnage made for own use.
- (2) For use in Canada and for export. Does not include quantities used in reporting plant to make other products, such as stoves, machinery, etc.
- (3) Included with "Ductile".

Manufacturing and Primary Industries Division

April 1969

6506-709

TABLE 1A. Production(1), Producers' Shipments(2) of Iron Castings, Pipe and Fittings

	1968		1969	
	Made	Shipped	Made	Shipped
	net tons of 2,000 pounds			
<u>Two months ended February</u>				
<u>Iron castings (except pipe and fittings)</u>				
Grey iron	114,717	57,453	136,899	77,509
White iron	1,986	1,624	1,347	1,059
Malleable iron	6,920	5,436	5,283	4,473
Ductile (Nodular)	9,733	3,179	12,684	5,986
Alloy	(3)	(3)	(3)	(3)
<u>Cast iron pipe and fittings</u>				
Cast iron soil pipe:				
Under 6" inside diameter ...	4,927	5,017	5,375	5,282
6" inside diameter and over	1,531	1,525	1,882	1,257
Cast iron soil pipe fittings,				
all sizes	2,330	2,234	2,510	2,078
Cast iron water pipe	19,921	11,744	18,055	9,387
Cast iron water pipe fittings,				
all sizes	905	708	819	496
Cast iron pipe fittings, other				
than those reported above ..	1,391	1,151	1,833	2,322
Malleable iron pipe fittings,				
all sizes	1,183	1,164	1,217	1,363
Total castings, pipe and fittings	165,544	91,235	187,904	111,212

Note: See page 1 for footnotes.

TABLE 2. Consumption and Stocks of Pig Iron and Scrap Iron and Steel in Iron Foundries

	1968		1969	
	Used	On hand	Used	On hand
	net tons of 2,000 pounds			
<u>February</u>				
Pig iron	26,976	9,889	29,414	9,721
Scrap iron and steel:				
Own make	21,060	12,041	37,714	8,602
Purchased	44,922	56,016	60,023	48,592
 <u>Two months ended February</u>				
Pig iron	55,373	...	57,384	...
Scrap iron and steel:				
Own make	56,569	...	73,801	...
Purchased	97,907	...	123,114	...

... Figures not appropriate or not applicable.

TABLE 3. Production(1) and Shipments(2) of Steel Pipe, Tubing and Fittings

	1968		1969	
	Made	Shipped	Made	Shipped
net tons of 2,000 pounds				
<u>February</u>				
<u>Pipe and tubing, welded and seamless</u>				
4 1/2" outside diameter and under (excluding tubing and casing)	23,568	21,045	24,476	21,073
Over 4 1/2" outside diameter and under (excluding tubing and casing)	46,552	54,938	33,462	37,930
Mechanical and pressure tubing, casing and oil well tubing	15,647	18,598	19,967	21,958
Totals	85,767	94,581	77,905	80,961
<u>Steel pipe fittings</u>				
Buttwelding fittings	145	132	102	112
Nipples	(3)	(3)	(3)	(3)
Other, including flanges and flanged fittings	493	562	569	530
Totals	638	694	671	642
<u>Two months ended February</u>				
<u>Pipe and tubing, welded and seamless</u>				
4 1/2" outside diameter and under (excluding tubing and casing)	46,221	40,967	45,429	41,232
Over 4 1/2" outside diameter (excluding tubing and casing)	100,440	105,659	71,829	74,705
Mechanical and pressure tubing, casing and oil well tubing	35,501	37,239	42,176	43,443
Totals	182,162	183,865	159,434	159,380
<u>Steel pipe fittings</u>				
Buttwelding fittings	237	252	195	228
Nipples	(3)	(3)	(3)	(3)
Other, including flanges and flanged fittings	990	1,008	1,201	1,198
Totals	1,227	1,260	1,396	1,426

(1) Including tonnage made for further fabrication.

(2) For use in Canada and for export.

(3) Included with "other".



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