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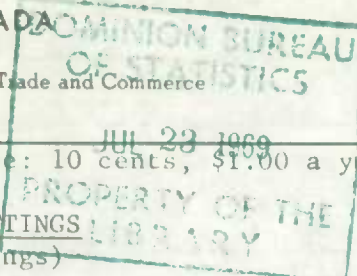
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MONTHLY

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IRON CASTINGS AND CAST IRON PIPE AND FITTINGS  
(Including steel pipe, tubing and fittings)

MAY 1969

TABLE 1. Production(1), Producers' Shipments(2) of Iron Castings,  
Pipe and Fittings

	1968		1969	
	Made	Shipped	Made	Shipped
<u>May</u>	net tons of 2,000 pounds			
<u>Iron castings (except pipe and fittings)</u>				
Grey iron .....	58,310	34,902	65,921	37,094
White iron .....	594	397	326	304
Malleable iron .....	3,721	2,916	2,729	2,399
Ductile (Nodular) .....	5,283	1,588	5,029	2,815
Alloy .....	(3)	(3)	(3)	(3)
<u>Cast iron pipe and fittings</u>				
Cast iron soil pipe:				
Under 6" inside diameter ...	3,157	3,344	3,430	3,488
6" inside diameter and over	1,212	1,169	764	899
Cast iron soil pipe fittings, all sizes .....	1,381	1,488	1,612	1,468
Cast iron water pipe .....	11,597	12,781	8,862	9,992
Cast iron water pipe fittings, all sizes .....	648	513	844	773
Cast iron pipe fittings, other than those reported above ..	1,101	837	730	689
Malleable iron pipe fittings, all sizes .....	622	681	649	422
Total castings, pipe and fittings .....	87,626	60,616	90,896	60,343

Note: Data carried in this report reflect the experience of the respondent firms listed in the December report. However, please note the following changes for the month under review:

NIL

In the case of the commodities contained herein it is assumed that coverage is approximately 95%.

- (1) Including tonnage made for own use.
- (2) For use in Canada and for export. Does not include quantities used in reporting plant to make other products, such as stoves, machinery, etc.
- (3) Included with "Ductile."

Manufacturing and Primary Industries Division

July 1969  
6506-709

TABLE 1A. Production(1), Producers' Shipments(2) of Iron Castings,  
Pipe and Fittings

	1968		1969	
	Made	Shipped	Made	Shipped
	net tons of 2,000 pounds			
<u>Five months ended May</u>				
<u>Iron castings (except pipe and fittings)</u>				
Grey iron .....	276,022	143,838	341,277	193,886
White iron .....	4,612	3,594	3,023	2,468
Malleable iron .....	17,212	13,494	13,351	11,680
Ductile (Nodular) .....	22,382	8,659	33,376	14,874
Alloy .....	(3)	(3)	(3)	(3)
<u>Cast iron pipe and fittings</u>				
Cast iron soil pipe:				
Under 6" inside diameter ...	13,518	14,117	14,160	14,948
6" inside diameter and over	4,501	4,875	4,161	4,131
Cast iron soil pipe fittings,				
all sizes .....	6,395	6,294	6,554	5,968
Cast iron water pipe .....	50,012	42,110	47,023	33,418
Cast iron water pipe fittings,				
all sizes .....	2,473	1,765	2,892	2,267
Cast iron pipe fittings, other				
than those reported above ..	4,623	3,500	4,179	5,250
Malleable iron pipe fittings,				
all sizes .....	3,120	2,970	3,123	3,027
Total castings, pipe and fittings .....	404,870	245,216	473,119	291,917

Note: See page 1 for footnotes.

TABLE 2. Consumption and Stocks of Pig Iron and Scrap Iron  
and Steel in Iron Foundries

	1968		1969	
	Used	On hand	Used	On hand
	net tons of 2,000 pounds			
<u>May</u>				
Pig iron .....	27,021	11,015	28,706	8,013
Scrap iron and steel:				
Own make .....	33,763	11,443	29,716	9,142
Purchased .....	55,714	52,583	56,733	43,808
<u>Five months ended May</u>				
Pig iron .....	133,784	...	147,611	...
Scrap iron and steel:				
Own make .....	143,483	...	181,450	...
Purchased .....	246,350	...	299,455	...

... Figures not appropriate or not applicable.

TABLE 3. Production(1) and Shipments(2) of Steel Pipe, Tubing and Fittings

	1968		1969	
	Made	Shipped	Made	Shipped
	net tons of 2,000 pounds			
<u>May</u>				
<u>Pipe and tubing, welded and seamless</u>				
4 1/2" outside diameter and under (excluding tubing and casing) .....	22,952	24,062	28,060	27,379
Over 4 1/2" outside diameter and under (excluding tubing and casing)	68,318	63,728	57,607	59,278
Mechanical and pressure tubing, casing and oil well tubing .....	19,720	19,861	19,545	19,461
Totals .....	110,990	107,651	105,212	106,118
<u>Steel pipe fittings</u>				
Buttwelding fittings .....	115	173	81	108
Nipples .....	(3)	(3)	(3)	(3)
Other, including flanges and flanged fittings .....	325	561	642	691
Totals .....	440	734	723	799
<u>Five months ended May</u>				
<u>Pipe and tubing, welded and seamless</u>				
4 1/2" outside diameter and under (excluding tubing and casing) .....	111,094	104,322	125,791	117,288
Over 4 1/2" outside diameter (excluding tubing and casing) .....	279,897	289,609	237,380	233,710
Mechanical and pressure tubing, casing and oil well tubing .....	91,478	93,863	105,328	105,310
Totals .....	482,469	487,794	468,499	456,308
<u>Steel pipe fittings</u>				
Buttwelding fittings .....	566	605	538	522
Nipples .....	(3)	(3)	(3)	(3)
Other, including flanges and flanged fittings .....	2,140	2,482	3,057	3,177
Totals .....	2,706	3,087	3,595	3,699

(1) Including tonnage made for further fabrication.

(2) For use in Canada and for export.

(3) Included with "other".



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