# $0^{04}$ D.B.S. MEMORANDUM 

## Dominion Bureau of Statistics, Ottawa, Canadac $C_{C}$

## Vol. 4 -No, $7_{\text {Filo }}$

## IRON CASTINGS AND CAST IRON PIPES AND FITTINGS

## JULY - 1953

<price $\$ 1.00$ per/year


Total tonnage of iron castings of all kinds made during July amounted to 58,500 tons, of which 51,600 tons were shipped and about 6,900 tons used in the producing plants.

Pig iron used by iron foundries during the month amounted to 24,200 tons, while consumption of scrap iron and steel totalled 40,600 tons in the same period.

Table 1 - Production and Producers' Shipments of Iron Castings and Cast Iron Pipe and Fittings, July, 1252 and 1953

|  | July, 1952 |  | July, 1953 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Tot,a] <br> tonnage made, including tonnage made for own use | Tonnage shipped ( t ) for use in Canada or for export | Total tonnage made, including tonnage made for own use | Tonnage shipped ( $\mathbf{t}$ ) for use in Canada or for export |
|  | (Tons of 2,000 pounds) |  |  |  |
| Iron Castings - |  |  |  |  |
| (except pipe and fittings) - |  |  |  |  |
| Grey iron | 40,500 | 27,800 | 41,800 | 32,300 |
| White iron | 2,100 | 1,600 | 2,100 | 1,100 |
| Malleable iron | 3,200 | -, 800 | 2,800 | 1,900 |
| Cast Iron Pipe and Fittings - |  |  |  |  |
| Cast iron soil pipe: |  |  |  |  |
| (a) Under 6" inside diameter . | 1,700 | 2,200 | 1,400 | 2,500 |
| (b) $6^{\prime \prime}$ inside diameter and over. | 200 | 500 | 200 | 600 |
| Cast iron soil pipe fittings, all sizes | 1,000 | 1,400 | 1,600 | 2,000 |
| Cast iron water pipe and fittings, all sizes | 6,100 | 7,800 | 7,000 | 9,600 |
| Cast iron pipe fittings, other than those reported above .. | 600 | 800 | 1,100 | 1,000 |
| Malleable iron pipe fittings, all | 400 | 500 | 500 | 600 |
| Total castings, pipe and fittings | 55.800 | 44.400 | 58.500 | 51,600 |

(4) Not including quantities which were used in the reporting plant to make other products, such as stoves, machinery, etc.
Table 2 - Consumption and Stocks of Pig Iron and Scrap Iron and Steel (including purchased and recovered in own works). July, 1952 and 1953

| July, 1952 | July 1953 |
| :---: | :---: |
| Tonnage used in Tonnage on hand | Tonnage used in Tonnage on hand |
| iron foundries at iron foundries during month at end of month | iron foundries at iron foundries during month at end of month | (Tons of 2,000 pounds)

Pig iron
Scrap: (a) Iron.
(b) Steel

8,000
25,100
47,500
62,600
26,000

| 24,200 | 40,700 |
| ---: | ---: |
| 32,700 | 50,900 |
| 7,900 | 30,500 |

7,900
30,500

Note: Above figures represent estimated totals for Canada and are based on reports from iron foundries which account for 85 per cent of the total production.

Table 3 - Production and Producers' Shipments of Iron Castings and Cast Iron Pipe and Fittings, Seven Months Ended July, 1952 and 1953

Seven months ended JuIU, 1952
Total Tomage tonnage made, shipped (\$) including for use in tonnage made Canada or for owil use for export

Seven months ended July, 1953
Total Tonnage tonnage made, shipped ( including for use in tonnage made Canada or for own use for export pounds)

## Iron Castiriss -

(except pipe and fittiugs) -
 Cast iron soil pipe:

| (a) Under $6^{\prime \prime}$ inside diameter .... | 11,800 | 11,000 | 15,700 | 11,900 |
| :---: | :---: | :---: | :---: | :---: |
| (b) 61 inside diameter and over.. | 2,700 | 2,700 | 4,300 | 3,100 |
| Cast iron soil pipe fittings, all sizes | 6,800 | 7,000 | 10,900 | 8,300 |
| Cast iron water pipe and fittings, all sizes | 50,200 | 46,000 | 40,800 | 46,000 |
| Cast iron pipe fittings, other than those reported above | 4,000 | 4,000 | 6,700 | 5,600 |
| Malleable iron pipe fittings, all sizes | 3.500 | 3.600 | 4.900 | 4.400 |
| Total castings, pipe and fittings | 472,900 | 323,100 | 491,800 | 336,700 |

( ) Not including quantities which were used in the reporting plant to make other products, such as stoves, machinery, etc.

Table 4 - Consumption of Pig Iron and Scrap. Iron and Steel (including purchased and recovered in own works). Seven Months Ended July, 1952 and 1953

| Seven months ended July, 1952 | Seven months ended July, 1953 |
| :---: | :---: |
| Tonnage used in iron | Tonnage used in iron |
| foundries during period | foundries during period |

(Tons of 2,000 pounds)

| Pig iron $\ldots \ldots . . .$. | 231,900 | 208,000 |
| :--- | ---: | ---: |
| Scrap: (a) Iron $\ldots \ldots$ | 231,600 | 269,600 |
| (b) Steel $\ldots$. | 65,100 | 71,600 |

Note: Above figures represent estimated totals for Canada and are based on reports from iron foundries which account for 85 per cent of the total production.

