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## STOVES AND FURNACES

APRIL 1964

TABLE 1. Production, Shipments and Value of Shipments

|  | April 1964 |              |                       |
|--|------------|--------------|-----------------------|
|  | Production | Shipments(1) | Value of shipments(2) |
|  | number     |              | dollars               |
| 1. Solid fuel cooking stoves and ranges ..   | 483        | 472          | 52,398                |
| 2. Solid fuel heating stoves and space heaters .....   | 769        | 775          | 30,408                |
| 3. Gas combination stoves and ranges:  |            |              |                       |
| Gas - Solid fuel combinations .....  | 15         | 19           | ...                   |
| Gas - Oil combinations .....   | 42         | 44           | ...                   |
| Gas - Gas combinations .....   | 120        | 69           | ...                   |
| Total item 3 .....   | 177        | 132          | 31,930                |
| 4. Combination stoves and ranges, combined with electric (not including stoves and ranges with electric extensions): |            |              |                       |
| Solid fuel combinations .....  | 66         | 60           | ...                   |
| Oil combinations .....   | 140        | 105          | ...                   |
| Total item 4 .....   | 206        | 165          | 44,704                |
| 5. Gas cooking stoves and ranges (not combinations):   |            |              |                       |
| 3-burner gas ranges .....  | (3)        | (3)          | ...                   |
| 4-burner under 28" S. ....   | 1,740      | 2,086        | ...                   |
| 4-burner under 28" A.C.C. ....   | 615        | 430          | ...                   |
| 4-burner 28" to 32" S. ....  | 596        | 504          | ...                   |
| 4-burner 28" to 32" A.C.C. ....  | 1,343      | 1,500        | ...                   |
| 4-burner over 32" S. ....  | -          | -            | ...                   |
| 4-burner over 32" A.C.C. ....  | -          | -            | ...                   |
| Built-in gas cooking ovens .....   | ..         | ..           | ...                   |
| Built-in gas cooking top mountings .....   | ..         | ..           | ...                   |
| Total item 5 (value only) .....  | ...        | ...          | 531,819               |

See page 4 for footnotes.

June 1964

6522-810

Industry Division

ROGER DUNAMEL, F.R.S.C., Queen's Printer and Controller of Stationery, Ottawa

TABLE 1. Production, Shipments and Value of Shipments - Concluded

|  | April 1964           |              |                                     |
|--|----------------------|--------------|-------------------------------------|
|  | Production<br>number | Shipments(1) | Value of<br>shipments(2)<br>dollars |
| 6. Gas heating stoves and space heaters ...  | 800                  | 977          | 70,110                              |
| 7. Gas cooking plates - no oven .....  | ..                   | ..           | ..                                  |
| 8. Electric cooking stoves, or ranges,<br>domestic type, all styles with ovens:        |                      |              |                                     |
| 3-elements under 28" wide .....  | (4)                  | (4)          | ...                                 |
| 4-elements under 28" S. ....   | 6,101                | 5,846        | ...                                 |
| 4-elements under 28" A.C.C. ....   | 3,988                | 3,057        | ...                                 |
| 4-elements 28" to 32" S. ....  | 471                  | 282          | ...                                 |
| 4-elements 28" to 32" A.C.C. ....  | 17,541               | 15,703       | ...                                 |
| 4-elements over 32" S. ....  | -                    | -            | ...                                 |
| 4-elements over 32" A.C.C. ....  | 26                   | 28           | ...                                 |
| Built-in electric cooking ovens .....  | 3,521                | 2,255        | ...                                 |
| Built-in electric cooking top<br>mountings .....                                       | 2,005                | 1,792        | ...                                 |
| Total item 8 .....   | 33,653               | 28,963       | 3,933,732                           |
| 9. Electric rangettes, including cord<br>attachment and oven as one unit .....         | ..                   | ..           | ..                                  |
| 10. Fuel oil (distillate) cooking stoves and<br>ranges (including stripped ranges) ... | 720                  | 618          | 88,688                              |
| 11. Fuel oil (distillate) heating stoves and<br>space heaters .....                    | 6,029                | 3,841        | 99,365                              |
| 12. Warm air furnaces (gravity or forced<br>air):                                      |                      |              |                                     |
| Designed for coal or wood burning .....  | 69                   | 41           | 7,768                               |
| Designed exclusively for oil burning<br>(except floor and wall furnaces) .....         | 5,736                | 3,664        | 779,228                             |
| Designed exclusively for gas burning<br>(except gas, floor and wall<br>furnaces) ..... | 6,831                | 4,432        | 531,943                             |
| Floor and wall furnaces - Gas .....  | -                    | -            | -                                   |
| Floor and wall furnaces - Oil .....  | 256                  | 252          | 27,026                              |
| Total item 12 .....  | 12,892               | 8,389        | 1,345,965                           |

See page 4 for footnotes.

TABLE 2. Production, Shipments and Value of Shipments

| Four months ended April 1964(5)  |            |              |                       |
|--|------------|--------------|-----------------------|
|  | Production | Shipments(1) | Value of shipments(2) |
|  | number     |              | dollars               |
| 1. Solid fuel cooking stoves and ranges ....   | 1,708      | 1,453        | 157,799               |
| 2. Solid fuel heating stoves and space heaters .....   | 4,247      | 3,938        | 146,351               |
| 3. Gas combination stoves and ranges:  |            |              |                       |
| Gas - Solid fuel combinations .....  | 59         | 55           | ...                   |
| Gas - Oil combinations .....   | 207        | 105          | ...                   |
| Gas - Gas combinations .....   | 281        | 166          | ...                   |
| Total item 3 .....   | 547        | 326          | 79,837                |
| 4. Combination stoves and ranges, combined with electric (not including stoves and ranges with electric extensions): |            |              |                       |
| Solid fuel combinations .....  | 102        | 158          | ...                   |
| Oil combinations .....   | 403        | 281          | ...                   |
| Total item 4 .....   | 505        | 439          | 127,519               |
| 5. Gas cooking stoves and ranges (not combinations):   |            |              |                       |
| 3-burner gas ranges .....  | (3)        | (3)          | ...                   |
| 4-burner under 28" S. ....   | 7,052      | 6,174        | ...                   |
| 4-burner under 28" A.C.C. ....   | 2,305      | 1,567        | ...                   |
| 4-burner 28" to 32" S. ....  | 1,598      | 1,254        | ...                   |
| 4-burner 28" to 32" A.C.C. ....  | 5,480      | 4,838        | ...                   |
| 4-burner over 32" S. ....  | -          | -            | ...                   |
| 4-burner over 32" A.C.C. ....  | -          | -            | ...                   |
| Built-in gas cooking ovens .....   | ..         | ..           | ...                   |
| Built-in gas cooking top mountings ....  | ..         | ..           | ...                   |
| Total item 5 (value only) .....  | ...        | ...          | 1,715,669             |
| 6. Gas heating stoves and space heaters ....   | 4,115      | 3,877        | 266,410               |
| 7. Gas cooking plates - no oven .....  | ..         | ..           | ..                    |

See page 4 for footnotes.



TABLE 2. Production, Shipments and Value of Shipments - Concluded

| Four months ended April 1964(5)  |            |              |              |
|--|------------|--------------|--------------|
|  | Production | Shipments(1) | Value of     |
|  | number     |              | shipments(2) |
|  |            |              | dollars      |
| 8. Electric cooking stoves, or ranges,<br>domestic type, all styles with ovens:        |            |              |              |
| 3-elements under 28" wide .....  | (4)        | (4)          | ...          |
| 4-elements under 28" S. ....   | 20,612     | 18,288       | ...          |
| 4-elements under 28" A.C.C. ....   | 13,777     | 11,693       | ...          |
| 4-elements 28" to 32" S. ....  | 1,410      | 830          | ...          |
| 4-elements 28" to 32" A.C.C. ....  | 62,213     | 58,822       | ...          |
| 4-elements over 32" S. ....  | -          | -            | ...          |
| 4-elements over 32" A.C.C. ....  | 126        | 163          | ...          |
| Built-in electric cooking ovens .....  | 10,252     | 9,758        | ...          |
| Built-in electric cooking top<br>mountings .....                                       | 7,509      | 7,010        | ...          |
| Total item 8 .....   | 115,899    | 106,564      | 14,436,146   |
| 9. Electric rangettes, including cord<br>attachment and oven as one unit .....         | ..         | ..           | ..           |
| 10. Fuel oil (distillate) cooking stoves and<br>ranges (including stripped ranges) ... | 2,462      | 1,900        | 288,944      |
| 11. Fuel oil (distillate) heating stoves and<br>space heaters .....                    | 14,545     | 12,652       | 527,314      |
| 12. Warm air furnaces (gravity or forced<br>air):                                      |            |              |              |
| Designed for coal or wood burning .....  | 297        | 325          | 83,990       |
| Designed exclusively for oil burning<br>(except floor and wall furnaces) .....         | 29,946     | 26,652       | 5,349,519    |
| Designed exclusively for gas burning<br>(except gas, floor and wall<br>furnaces) ..... | 32,258     | 30,120       | 3,754,226    |
| Floor and wall furnaces - Gas .....  | -          | 34           | 4,082        |
| Floor and wall furnaces - Oil .....  | 804        | 989          | 118,702      |
| Total item 12 .....  | 63,305     | 58,120       | 9,310,519    |

(1) Products of own manufacture only.

(2) Factory selling value exclusive of sales tax or excise duties.

.. Figures not available.

... Figures not appropriate or not applicable.

Note: A.C.C. - Automatic clock control.

S. - Standard.

(3) Included with 4-burner under 28" S.

(4) Included with 4-elements under 28" S.

(5) Includes revisions for February and March. See table 3, page 5 for details.

TABLE 3. Revised Production, Shipments and Value of Shipments, February and March 1964

|  | February   |           |                    | March      |           |                    |
|--|------------|-----------|--------------------|------------|-----------|--------------------|
|  | Production | Shipments | Value of shipments | Production | Shipments | Value of shipments |
|  | number     |           | dollars            | number     |           | dollars            |
| 5. Gas cooking stoves and ranges (not combinations):                         |            |           |                    |            |           |                    |
| 3-burner gas ranges .....  | (3)        | (3)       | ...                | (3)        | (3)       | ...                |
| 4-burner under 28" S. ....   | 1,843      | 1,335     | ...                | 2,003      | 1,657     | ...                |
| 4-burner under 28" A.C.C. ....   | 313        | 336       | ...                | 917        | 476       | ...                |
| 4-burner 28" to 32" S. ....  | 249        | 273       | ...                | 436        | 271       | ...                |
| 4-burner 28" to 32" A.C.C. ....  | 1,568      | 1,246     | ...                | 1,479      | 1,159     | ...                |
| 4-burner over 32" S. ....  | -          | -         | ...                | -          | -         | ...                |
| 4-burner over 32" A.C.C. ....  | -          | -         | ...                | -          | -         | ...                |
| Built-in gas cooking ovens .....   | ..         | ..        | ...                | ..         | ..        | ...                |
| Built-in gas cooking top mountings   | ..         | ..        | ...                | ..         | ..        | ...                |
| Total item 5 (value only) .....  | ...        | ...       | 411,406            | ...        | ...       | 457,064            |
| 6. Gas heating stoves and space heaters                                      | 987        | 705       | 46,509             | 1,459      | 1,197     | 77,299             |
| 8. Electric cooking stoves, or ranges, domestic type, all styles with ovens: |            |           |                    |            |           |                    |
| 3-elements under 28" wide .....  | (4)        | (4)       | ...                | (4)        | (4)       | ...                |
| 4-elements under 28" S. ....   | 5,208      | 4,260     | ...                | 6,369      | 4,713     | ...                |
| 4-elements under 28" A.C.C. ....   | 4,061      | 3,069     | ...                | 3,717      | 3,018     | ...                |
| 4-elements 28" to 32" S. ....  | 347        | 192       | ...                | 288        | 204       | ...                |
| 4-elements 28" to 32" A.C.C. ....  | 13,025     | 14,800    | ...                | 17,404     | 14,778    | ...                |
| 4-elements over 32" S. ....  | -          | -         | ...                | -          | -         | ...                |
| 4-elements over 32" A.C.C. ....  | 25         | 36        | ...                | 50         | 34        | ...                |
| Built-in electric cooking ovens ..   | 1,730      | 2,199     | ...                | 3,198      | 3,691     | ...                |
| Built-in electric cooking top mountings .....                                | 1,686      | 1,573     | ...                | 2,561      | 2,570     | ...                |
| Total item 8 .....   | 26,082     | 26,129    | 3,545,858          | 33,587     | 29,008    | 3,867,166          |
| 11. Fuel oil (distillate) heating stoves and space heaters .....             | 3,388      | 2,186     | 111,794            | 3,591      | 5,512     | 254,726            |

See page 4 for footnotes.





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