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DOMINION BUREAU OF STATISTICS

## MINING，METALLURGICAL AND CHEMICAL BRANCH

OTTAWA－CANADA
Wminion Statistician：R。H．Coats，LL．D．，F。R。S．C．，FoS．S．（Hon。）
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The aluminium products industry for which statistics are given in this bulletin includes the factories in Canada which were engaged chiefly in making aluminium articles such as kitchen utensils，etc．The large aluminium smelters at Arvida，$P_{0} Q_{0}$ ，and Shawi－ nigan Falls，P．Q．，are not included in this group as these works have been classified to the Non－Ferrous Smelting and Refining Industry which is reviewed in a separate bulletin． In connection with the smelter at Shawinigan Falls there is a large fabricating mill in which wire and other such products are manufactured but all information for this depart－ ment has been included in the general report for the smelter at that point．Therefore the data given in this bulletin are incomplete to the extent that they do not cover the manufacture of aluminium products at Shawinigan Falls．Aluminium castings were made also in brass and iron foundries，but as the casting of aluminium was only a small part of their business such works were necessarily classified to the brass and iron industries．

Production from this industry in 1934 was valued at $\$ 3,745,433$ an Increase of 35 per cent over the 1973 total of $\$ 2,779,274$ ．Sixteen plants were in operation and nine of these were engaged chiefly in the manufacture of cooking utensils and hollow－ ware．Capital employed by these concerns amounted to $\$ 3,759,900$ of which $\$ 1,793,118$ wes the value of lands，buildings and equipment．The number of employees was 789 and pay－ ments in salaries and wages to these workers totalled $\$ 826,597$ ．Materials used in manu－ facturing，chiefly aluminium sheets and circles，cost $\$ 2,115,100$ delivered at the works．

Nine plants in this industry manufactured aluminium kitchenware， 1 made fabri－ cated products，and among the products mede by the other concerns were hot blocks and dies，boot and shoe lasts，rail welding portions，forging and nickel thermit，electric heaters，hair wavers and curlers，etc．．

The production of aluminium kitchenware in this industry was valued at $\$ 995,135$ in 1934，but，in addition，concerns in other industries made aluminium kitchenware worth $\$ 178,742$ ，bringing the total for Canada to $\$ 1,173,877$ ；the comparable total figure for 1933 amounted to $\$ 969,948$ ．

Table 1 - PRINCIPAL STATISTICS OF THE ALIMMINIUM PRODUCTS INDUSTRY IN CANADA, 1930-1934.


Table 2 - CAPITAL EMPLOYED, 1933 and 1934.
Capital employed as represented by: $\quad \begin{aligned} & 1933\end{aligned} 1934$

| Present value of lands, buildings, machinery and other equipment ..............................................................1,891,039 1,793,118 |  |  |
| :---: | :---: | :---: |
| Inventory value of materials on hand, stocks in process fuel and other supplies on hand | 386,382 | 319,138 |
| Inventory value of finished products on hand | 931,832 | 1,104,167 |
| Operating capital (cash, bills and accounts receivable, prepaid expenses, etc.) | 445,238 | 543,477 |
| TOTAL | 3,654,541 | 3,759,900 |

Table 3 - EMPLOYEES, SALARIES AND WAGFS, 1933 and 1934.
1933
1934


Table 4 - SIZE OF ESTABLISHMENTS ACCORDING TO PRODUCTION, NUMBER OF EMPLOYEES AND CAPITAL EMPLOYED, 1933 and 1934.

|  | Number of plants | Capital employed | Number of employees | Selling value of products at works |
| :---: | :---: | :---: | :---: | :---: |
| 1933 |  | * |  | \# |
| (a) Production |  |  |  |  |
| Under $\$ 25,000 \ldots . . . . .$. | 6 | 118,225 | 29 | 96,407 |
| \$25,001 to \$100,000 | 4 | 185,777 | 71 | 183,799 |
| Over \$ $\$ 100,000$ | 5 | 3,350,539 | 538 | 2,498,068 |
| Total | - 15 | 3,654,541 | -638 | 2,778,274 |
| (b) Number of employees |  |  |  |  |
| Under 10 .................. | 7 | 144,685 | 36 | 124,400 |
| 10 and over | 8 | 3,509,856 | 60 ? | 2,653,874 |
| Total | 15 | 3,654,541 | 638 | 2,778,274 |

Table 4 - SIZE OF ESTABLISHHENTS ACCORDING TO PRODUCTION, NUMBER OF EILPLOYEFS AND CAPITAL EMPLOYED, 1333 and 1934 (concluded).

|  | Number of plants | Capital employed | er oyee | ing value ducts at : |
| :---: | :---: | :---: | :---: | :---: |
|  |  | , |  | $\$$ |
| (c) Canital employed <br> Under $\$ 25,000$................ | 5 | 62,915 | 48 | 119,830 |
| \$25,001 to \$100,000 ....... | 5 | 241,087 | 52 | 160,376 |
| İver $\$ 100,000$............... | 5 | 3,350,539 | 538 | 2,498,068 |
| Totel .......... | 15 | 3,654,541 | 638 | 2,778,274 |
| $\begin{aligned} & 1934 \\ & \text { (a) Production } \end{aligned}$ |  |  |  |  |
| Under \$25,000 | 3 | 93,558 | 20 | 37,153 |
| \$25,001 to \$100,000 | 8 | 197,390 | 133 | 348,459 |
| Over \$100,000 .. | 5 | 3,468,952 | 636 | 3,359,821 |
| Total | 16 | 3,759,900 | 789 | 3,745,433 |
| (b) Number of employees |  |  |  |  |
| Under $10 \ldots$.................. | 6 | 128,970 | 36 | 138,688 |
| 10 and over | 10 | 3,630,930 | 753 | 3,6106,745 |
| Total | 16 | 3,759,900 | 789 | 3,745,433 |
| (c) Capital employed |  |  |  |  |
| Under \$25,000 .............. | 7 | 94,654 | 92 | 217,440 |
| \$25,001 to \$100,000 |  | 196,294 | 61 | 1ถิ3,172 |
| Over ${ }^{\text {d }} 100,000$. | 5 | 3,468,95? | 636 | 3,359,821 |
| Total. | 16 | 3,759,900 | 789 | 3,745,433 |

Table 5 - WAGE-EARNERS, BY MONTHS, 1933 and 1934.


| Unit of | 19 | $3 \quad 3$ | 1.9 | $3 \quad 4$ |
| :---: | :---: | :---: | :---: | :---: |
| Kinds measure | Quantity | Value | Cuantity | Value |
|  |  | \$ |  | 1 |
| Bituminous coal - Canadian .. short ton | 36 | 404 | 58 | 555 |
| Imported . . short ton | 1,814 | 10,045 | 2,197 | 12,612 |
| Coke ........................ short ton | 1,326 | 10,026 | 1,916 | 15,663 |
| Fuel oil .................... Imp. gal. | 111,782 | 8,283 | 105,672 | 8,631 |
| Gas - Manuracturei . . . . . . . . M cu.ft. | 4,989 | 4,819 | 5,929 | 5,422 |
| Other fuel ................... xxx |  | 97 |  |  |
| Electricity ......................... | 5,327,148 | 42,941 | $6,503,335$ | 61,232 |
| TOTAL............. $x^{\text {xx }}$ |  | 77,615 |  | 104,115 |

Table 7 - POWER EQUIPMENT, 1933 and 1934.

|  | 1.9 | $3 \quad 3$ | 1 | $9 \quad 3 \quad 4$ |
| :---: | :---: | :---: | :---: | :---: |
| Kinds | Number of units | Total rated horse power | Number of | Total rated horse power |
| Total primary power |  |  |  |  |
| Electric motors run by purchased power | 195 | 2,857 | 200 | 2,964 |
| TOTAL ..................... | 195 | 2,857 | 200 | 2,964 |
| Boilers | 4 | 403 | 4 | 403 |

Table 8 - MATERIALS USED, 1933 and 1934.

| Materials | 9 | $3 \quad 3$ | 1 | 3.4 |
| :---: | :---: | :---: | :---: | :---: |
|  | Pounds | Cost at works | Pounds | Cost at Works |
| Aluminium sheets, circles, etc. Handles, trimmings, etc....... All other materials ............ | 7,417,635 | $\begin{array}{r} \$ \\ 1,372,249 \\ 27,324 \\ 58,871 \\ \hline \end{array}$ | 10,531,691 | $\begin{array}{r} 2,033,441 \\ 22,043 \\ 59,616 \\ \hline \end{array}$ |
| TOTAL ......... | $\cdots$ | 1,458,444 | $\cdots$ | 2,115,100 |

Table 9 - PRODUCTS MADE, 1932, 1933, and 1934.
Products
1932
1933
1934

Kitchen utensils (a)
All other products (b)
908,184
831,274
995,135
TOTAL
1,795,028
1,947,000
2,750,298
TOTAL
2,705,212
2,778,274
3,745,433
(a) In addition to the above output, aluminium kitchen utensils valued at about $\$ 178,742$ in 1934, $\$ 138,674$ in 1933 and $\$ 134,254$ in 1932 were made as minor products by concerns in other industrial groups.
(b) Includes data for miscellaneous fabricated products, electric heaters, welding portions, boot and shoe lasts, hat blocks and dies, washing machines, hair curlers and wavers, forging and nickel thermit, etc.

Table 10 - TOTAL PRODUCTION OF ALUMINIUM HOLLOW-WARE AND KITCHENWARE IN CANADA, 1925 - 1934 (This table shows total production in Canada regardess of the industry in which produced)

## Years

1925
1926
1927
1928
1929
1930
1931
1932
1933
1934

Selling value at works
－5－
Table 11 －EXPORTS FROM CANADA OF MANJFACTURES OF ALUMINIUK BY COUNTRIES OF DESTINATION， Calendar Years 1933 and 1934．

| Country of Destination | $\begin{array}{llll}1 & 9 & 3\end{array}$ |  | 1.9 | $\frac{4}{\text { Manufactures }}$ |
| :---: | :---: | :---: | :---: | :---: |
|  | Aluminium | Manufactures | Aluminium |  |
|  | kitchenware | of | kitchenware | of |
|  | and | aluminium， | and | aluminium， |
|  | hollowware | noop． | hollonware | noo．po |
|  | \＄ | \＄ | \＄ | 8 |
| Argentina ．．．．．．．0．0．0． | 000 | 8，351 | $0 \cdot$ | 8，695 |
| Australia | $\ldots$ | ， | ，．． | 4，136 |
| Belgium 0.0000 .000 | 000 | 421 | $\bigcirc 0$ | －030 |
| Brazil | －0． | 5，515 | $\ldots$ | 6，018 |
| British India ．．．．．．．． |  | 3，532 | －． | 9，846 |
| Chile ．．．0．0．．．．．．．．． | －0． |  | －．． | 10，389 |
| China ．0．0．0．0．0．0．0．0． | $\ldots$ | 1，134 | ．．． | 6，195 |
| Colombia | $\cdots$ | 2，323 | $\cdots$ | 559 |
| Cuba ． | $0 \cdot$ | 3，429 | －．． | 13，369 |
| Dutch East Indies ．．．． | 00 | 192 | 0. | ．．．。 |
| Italy 0000000000000 | ○○ | 10，793 | $\ldots$ |  |
| Japan ．．．．．．．．．．．．．．．。 | $\cdots$ | 482 | $\bigcirc$ | 176，391 |
| Mexico．．．．．．．．．．．．．．．． | －0． | 1，469 | ．．． | 14，672 |
| Newfoundland ．．．．．．．．． | 854 | $0 \cdot$ |  |  |
| New Zealand $\ldots \ldots 0 \cdot 0$ | － | 2，787 | $\bigcirc 00$ | 3，722 |
| Peru ．0．0．0．0．．．．．．．． | 192 | 162 | 2，255 | 12，782 |
| Spain ．．．0．．．．．．．． |  | 9，820 |  | 412 |
| United Kingdom ．．．．．．． | 6，642 | 51，960 | 7，153 | 94，059 |
| United States 000000 | －．． | 4，893 | 5 | 34，645 |
| Venezuela ．．．．．．．．．．． |  | 16，144 |  | 18，704 |
| Other countries ．．．．．． | 996 | 13，496 | 2，507 | 19，980 |
| TOTAL ．．．．．．．．．．．． | 8，634 | 137，083 | 11，920 | 434，564 |

NOTE－The letters＂n．O．p．＂mean＂not otherwise provided for＂in the trade classification． This item does not include ingots，bars，blocks，scrap，etc．，which are listed separately in the trade report．

DIRECTORY OF FIRMS INCLUDED IN THE ALUMINIUM PRODUCTS INDUSTRY IN CANADA，1934．

Names of Flrms

QUEBEC－
Maple Leaf Hat Block
ONTARIO
Aluminum Company of Canada，Ltd．
Aluminum Goods Limtted
Aluminium Ware Mfg．Co。Limited
Canadian Die Castings，Limited
Clark，Geo．Co，Metal Last Company

Location of Plant
Products reported 1934

916 St，George St．，Montreal

158 Sterling Rd．，Toronto
158 Sterling Rdo，Toronto
20 Dundas St．，Oakville
1790 3rd Ave，E 2 ，Owen Sound
Peabody Building，Walkerville

Aluminium dies； plaster blocks．

Fabricated aluminia products．
Aluminium hol low wa： of all kinds．
Aluminium kitchen utensils．
Zinc and aluminium die castings．
Aluminium boot and shoe lasts．


NOTE - The large fabricating plant of the Aluminum Company of Canada, Ltd, Shawinigan Falls, P.Q., is not classified in this industry but is considered as a part of the smelter at that point and is included in the Non-Ferrous Smelting and Refining Industry which is reviewed in a separate bulletin。

