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DEPARTMENT OF TRADE AND COMMERCE
DOMINION BUREAU OF STATISTICS
CENSUS OF INDUSTRY
MINING, METALLURGICAL AND CHEMICAL INDUSTRY
OTTAWA - CANADA

PROPERTY OF THE

Dominion Statistician: R. H. Coats, LL.D., F.R.S.C., F.S.S. (Hon.) Chief - Mining, Metallurgical and Chemical Branch: W. H. Losee, B.Sc. Statistician - Metal and Chemical Products: H. McLeod, B.Sc.

ANNUAL INIUSTRY PEPORT

MANUFACTURES OF THE NON-FERROUS METALS GROUP

THE ALUMINIUM PRODUCTS INDUSTRY, 1937.

As reviewed in this report the Aluminium Products Industry covers only the operations of factories which were occupied <u>chiefly</u> in casting, rolling or fabricating aluminium to make bars, rods, sheets, wire, cable, foil, cooking utensils, commercial castings, boot and shoe lasts, etc.. It does not include the two aluminium smelters, one at Arvida, Quebec, end one at Shawinigan Falls, Quebec, as these works have been classified to the Non-Ferrous Smelting and Refining Industry which is reviewed in a separate pamphlet. Nor does it include the aluminium castings, cable, utensils, etc., which were made as secondary or minor products of brass and iron foundries or other manufacturing establishments.

Eighteen factories were classified to this industry in 1937, including 2 rolling mills, 8 establishments engaged chiefly in making cooking utensils, 2 in making hat dies, 1 in making boot and shoe lasts, 1 in making die castings, 1 in making thermit rail welding materials, 2 in making miscellaneous stampings and spinnings, and 1 in making aluminium curlers and wave clips. Capital employed by these concerns amounted to \$4,630,491, employees numbered 1,345, salaries and wages totalled \$1,535,112, materials for manufacturing cost \$4,525,571, and production was valued at \$7,156,243. The output value was 32 per cent greater than in 1936.

Output of aluminium cooking utensils in this industry was valued at \$1,337,216 in 1937 but, in addition, concerns in other industries made aluminium-ware worth \$196,983, bringing the total for Canada to \$1,534,199 compared with \$1,327,141 in 1936 and \$1,328,527 in 1935.

Table 1 - PRINCIPAL STATISTICS OF THE ALUMINIUM PRODUCTS INCUSTRY, 1931 - 1937.

l'e ar	No. of plants	Capital employed	Average number of em- ployees	Salaries and wages	Cost of fuel and electricity at works	Cost of materials at works	ing value of products at works
		\$		\$	\$	\$	\$
931	. 14	4,540,834	793	923,546	79,364	2,066,851	3,597,764
932	. 14	3,906,196	661	678,400	66,628	1.375.902	2,703,212
933	. 15	5,654,541	658	671.267	77.615	1.458.444	2,778,274
934	. 16	3,759,900	789	826.597	104,115	2,115,100	3,745,453
935	. 19	3,791,756	998	1,089,487	128,653	3,258,310	4,992,640
936	. 19	3,884,241	1,101	1.194.999	119.320	3,799,688	5,438,281
1937		4,630,491	1,345	1,535,112	140,180	4,525,571	7,156,243

able 2 - CAPITAL EMPLOYED, 1936 and 1	937.			
apital employed - as represented by:			1936	1937
			\$	\$
resent value of lands, buildings, mac	hinery and other	equipment	2,243,634	2,244,466
nventory value of materials, finished supplies on hand, and stocks in proces	SS		831,300	991,147
perating capital (cash, bills and according expenses, etc.)			809,307	1,394,878
TOTAL			3,884,241	4,630,491
able 3 - EMPLOYEES, SALARIES AND WAGE	S, 1936 and 1937			
	and the second s		1936	1937
alaried Employees Male			150	138
	e		42	55
	Total		192	193
-Bo oversions and the state of			812	1,022
Femal	e		97	130
TOTAL	EMPLOYEES		1,101	1,345
alaries			347,744	335,984
ages TOTAL SALARIES and WAGES			847,255 1,194,999	1,199,128 1,535,112
able 4 - SIZE OF ESTABLISHMENTS ACCOR	DING TO PRODUCTI	ON. NUMBER OF	EMPLOYEES and CAR	PITAL EMPLOYED. 1
GOLD 1 0200 08 DESIGNATION OF THE PROPERTY OF	Number of	Capital		Selling value of
	plants	employed	employees 1	products at works
(a) PRODUCTION		4		40
nder \$25,000	. 7	128,386	27	74,636
		101,257	50	176,267
	. 8	4,400,848	1,268	6,905,340
ver \$100,000			1,345	7,156,243
		4,630,491		
ver \$100,000		4,000,451		
ver \$100,000	. 18	128,386	27	74,636
ver \$100,000	. 18	128,386 4,502,105	1,318	7,081,607
(b) NUMBER OF EMPLOYEES	. 18 . 7 . 11	128,386		
Total	. 18 . 7 . 11	128,386 4,502,105	1,318	7,081,607
Total (b) NUMBER OF EMPLOYEES inder 10 O and over Total	. 18 . 7 . 11	128,386 4,502,105	1,318	7,081,607
Total (b) NUMBER OF EMPLOYEES inder 10 o and over Total (c) CAPITAL EMPLOYED	. 18 . 7 . 11 . 18	128,386 4,502,105 4,630,491	1,318 1,345 30 94	7,081,607 7,156,243 73,562 306,498
Total (b) NUMBER OF EMPLOYEES inder 10 O and over Total (c) CAPITAL EMPLOYED inder \$25,000	. 18 . 7 . 11 . 18	128,386 4,502,105 4,630,491 69,503	1,318 1,345	7,081,607 7,156,243 73,562

Table 5 - WAGE-EARNERS, BY MONTHS.	1936 and 193	7. (On the	e 15th of	each month).		
Marrish.]	9 3 6			1 9 3	7
lonth	Male	Female	TOTAL	Male	Female	TOTAL
anuary	749	80	829	906	110	1,016
ebruary	720	87	807	914	118	1,032
larch	693	92	785	921	121	1,042
pril	723	95	818	975	125	1,100
lay	751	93	844	976	124	1,100
une	8 6 8	93	961	985	134	1,119
uly	930	93	1,023	1,063	140	1,208
ugust	854	104	958	1,072	139	1.211
September	825	108	983	1,075	140	1,215
ctober	821	108	929	1,112	136	1,248
ovember	913	107	1,020	1,140	135	1,275
December	890	96	986	1,128	128	1,256
AVERAGE	812	97	909	1,022	130	1,152

Table 6 - REGULAR HOURS WORKED PER WEEK BY WAGE-EARNERS, 1936 and 1937. (Based on period of highest employment)

Regular hours	Per cent of	wage-earners	Regular h	ours	Per cent of wage	-earners
worked per week	1936	1937	worked pe	r week	1956	1957
40 hours or less	7.8	2.8	54 hours		0.2	
41 - 43 hours	1.0	0.1			2.9	7.4
44 hours	19.3	18.9		ours	0.3	
45 - 47 hours	6.5	12.2		and over	0.5	0.5
48 hours	56.0	45.1				
49 - 50 hours	5.5	13.2				
Table 7 - FUEL AND ELH	ECTRICITY USE	D. 1936 and 1937				
			1 9	3 6	1 9 3	7
Kind		Unit of		Cost at		Cost at
		measure	Quantity	works	Quantity	works
				\$		
Bituminous coal - Can	adian	short ton	83	724	61	579
		short ton	2,230	13,219	2,107	12,566
Anthracite coal		short ton	1	7	3	4.5
Coke		short ton	2,717	20,682	2,798	25,220
Gasoline		Imp. gal.	653	199	3,435	835
Kerosene		Imp. gal.	1,869	354	2,066	404
Fuel oil			113,446	9,263	120,722	9,785
Gas - Manufactured			8,734	7,421	10,077	8,876
Natural			872	506	8,903	4,828
Wood			6	55	5	51
Other fuel				12	***	
Electricity		K. W. H.	11,083,653	66,880	10,463,792	76,991
TOTAL		\$		119,320	•••	140,180
Table 8 - POWER EQUIPM	MENT, 1936 ar	nd 1937.		734 11 13		
			1	9 3 6	1 9 3	7
			Number of	Total rated	Number of Tot	al rated
			units	horse power	units hor	se power
Steam engines and turk	bines		1	10	• • •	

Table 9 - MATERIALS USED IN MANUFACTURING, 1936	and	1937
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Total Primary Equipment

TOTAL

Electric motors run by purchased power

Boilers

Materials	1 8	3 6	1 9 3 7		
MG 001 LGLD	Short tons	Cost at works	Short tons	Cost at works	
		*			
Aluminium ingots, sheets, circles, etc	9,343	3,559,403	10,830	4,118,972	
Handles, trimmings, etc		74,419		123,658	
All other materials	* * * *	165,866		282,941	
TOTAL		3,799,688		4,525,571	

355

356

5

6,434

6,444

650

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337

337

4

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525

6,565

Table 10 -	PEODUCTS	MADE.	1935.	1936	and 1937	· .

Products	1 9 3 5	1936	1937
	\$	\$	\$
Cooking utensils (a)	1,146,808 3,845,832	1,143,692 4,294,589	1,337,216
TOTAL	4,992,640	5,438,281	7,156,243

⁽a) In addition to the above output, aluminium cooking utensils valued at \$196,985 in 1937, \$185,449 in 1936, and \$81,719 in 1935 were made as minor products by concerns in other industrial groups.

⁽b) Includes aluminium wire, cable, rods, bars, sheets, castings, hat dies and boot and shoe lasts; also plaster hat blocks, electric space heaters and zinc die castings. Figures for these commodities cannot be shown separately as in each case there were only one or two producers in this industry.

Table 11 - TOTAL PRODUCTION OF ALUMINIUM HOLLOW-WARE AND KITCHENWARE IN CANADA, 1925 - 1937.

NOTE - This table shows total production in Canada regardless of the industry in which produced.

Year	Selling value at works	Year	Selling value at works
	\$		\$
1925	1,056,920 1,028,261 1,571,269 1,457,679 1,303,010 1,671,984 1,303,108	1932	1,042,438 969,948 1,173,877 1,328,527 1,327,141 1,534,199

Table 12 - EXPORTS FROM CANADA OF MANUFACTURES OF ALUMINIUM, BY COUNTRIES OF DESTINATION.

(Calendar Years 1936 and 1937) 1 9 3 6 Aluminium Manufactures Aluminium Manufactures Country of Destination kitchenware of kitchenware of aluminium, and and aluminium. hollowware hollowware n.o.p. n.o.p. \$ \$ \$ \$ 5,061 12,090 Argentina Australia 67 30,083 15 20,003 51,542 6,242 Bolivia 4,021 440 1,243 Brazil British India 36,277 158,926 Chile 29,852 13,239 China 32,317 3,149 8,509 Cuba 2,654 3,058 Mexico 10,369 . . . 16,218 New Zealand 145 129 46,216 1,042 Peru 9,909 926 4,925 Portugal 14,382 16,164 Spain 174 107,842 United Kingdom 98,017 5,889 14,475 United States 38 37,301 76,752 112 28,719 Venezuela 32,425 Other countries 3,740 19,250 6,007 88,973 TOTAL 20,228 363,761 21,780 633,208

NOTE - The letters "n.o.p." mean "Not otherwise provided for" in the trade classification. This item does not include ingots, bars, blocks, scrap, etc., which are listed separately in the trade report.

DIRECTORY OF FIRMS INCLUDED IN THE ALUMINIUM PRODUCTS INDUSTRY IN CANADA, 1937.

Name of Firm

QUEBEC -Aluminum Company of Canada Limited

Aluminium Moderne Enrg.

Brasloff, Jack

ONTARIO -Aluminum Company of Canada Limited

Aluminium Goods Limited

Aluminium Ware Mfg. Co. Ltd. Canadian Die Casters Clark, Geo. C., Metal Last Co. Duro Aluminium Limited

Hamilton Aluminum Ware Co.

Hudson Aluminum Ware Metal Stampings, Limited

Metal & Thermit Corporation

Oakville Machine Works Shaw, H. G.

Sterling Aluminum Co. Limited Super Health Aluminium Co. Ltd.

Wintrob, M., & Sons, Ltd.

Location of Plants

Shawinigan Falls

11245 Victoria St., Montreal East 669 St. James St. W., Montreal

158 Sterling Road, Toronto

158 Sterling Road, Toronto 20 Dundas St., Oakville Beverly St., Galt 80 Park St. N., Hamilton

13 Ferguson Ave. N., Hamilton

370 Dufferin St., Toronto 435 Fleet St., Toronto

15 Emily St., Toronto

Randall St., Oakville 24 Mercer St., Toronto

2466 Dundas St. W. 107 McGill St., Toronto

20 Duncan St., Toronto

Products reported 1957

Aluminium rods, bars, wire, cable and cable fittings.

Alumindum cooking utensils.

Metal hat blocks and dies.

Aluminium sheets, castings, foil, rivets, seals, screw machine products, cable accessories, etc.

Aluminium cooking utensils, aluminium scrap.

Aluminium cooking utensils. Aluminium and brass die castings. 1839 Sandwich St., Windsor Aluminium boot and shoe lasts. Aluminium cooking utensils, aluminium scrap.

Aluminium cooking utensils.

Aluminium spinnings. Aluminium cooking utensils, electric space heaters.

Rail welding portions, forging thermit.

Aluminium stampings.

Aluminium hat dies and wood hat blocks.

Aluminium cooking utensils. Aluminium cooking utensils. aluminium castings.

Aluminium and steel hair curlers and wave-clips, novelty jewellery.

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