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DEPARTMENT OF TRADE AND COMMERCE DOMINION BUREAU OF STATISTICS CENSUS OF INDUSTRY

MINING, METALLURGICAL AND CHEMICAL BRANCH

OTTAWA - CANADA

Dominion Statistician: R. H. Coats, LL.D., F.R.S.C., F.S.S. (Hon.) Chief - Mining, Metallurgical and Chemical Branch: W. H. Losee, B.Sc. Statistician - Metal and Chemical Products: H. McLeod, B.Sc.

ANNUAL INDUSTRY REPORT

ANUFACTURES OF THE NON-FERROUS METALS GROUP

THE ALUMINIUM PRODUCTS INDUSTRY, 1938

As reviewed in this report the Aluminium Products Industry covers only the operations of factories which were occupied chiefly in casting, rolling or fabricating aluminium to make bars, rods, sheets, wire, cable, foil, cooking utensils, commercial castings, boot and shoe lasts, etc. It does not include the two aluminium smelters, one at Arvida, Quebec, and one at Shawinigan Falls, Quebec, as these works have been classified to the Non-Ferrous Smelting and Refining Industry which is reviewed in a separate pamphlet. Nor does it include the aluminium castings, cable, utensils, etc., which were made as secondary or minor products of brass and iron foundries or other manufacturing establishments.

Nineteen factories were classified in this industry in 1938, including 2 rolling mills, 8 establishments engaged chiefly in making cooking utensils, 3 in making hat dies, 1 in making boot and shoe lasts, 1 in making die castings, 1 in making thermit rail welding materials, 2 in making miscellaneous stampings and spinnings, and 1 in making aluminium curlers and wave clips. Capital employed by these concerns amounted to \$4,798,855, employees numbered 1,372, salaries and wages totalled \$1,619,082, materials used in manufacturing processes cost \$4,078,112 and production was valued at \$6,924,088. This output value was 3 per cent less than in 1937 which in turn was 32 per cent over 1936.

Output of aluminium cooking utensils in this industry was valued at \$1,361,185 in 1938 but, in addition, concerns in other industries made aluminium-ware worth \$168,095; bringing the total for Canada to \$1,529,280. In 1937 the total was reported at \$1,534,199 and in 1936 at \$1,327,141.

Table 1 - PRINCIPAL STATISTICS OF THE ALUMINIUM PRODUCTS INDUSTRY, 1931 - 1938

Average Cost of Gross

Gross sell-No. of Capital number Salaries fuel and Cost of ing value plants Year employed of emand electricity materials of products ployees wages at works at works at works \$ \$ \$ \$ 79,364 3,597,764 1931 ... 4,540,834 923,546 2,066,851 14 793 1932 ... 678,400 2,703,212 14 3,906,196 661 66,628 1,375,902 638 671,287 77,615 1,458,444 2,778,274 1933 ... 15 3,654,541 1934 ... 3,759,900 789 826,597 104,115 2,115,100 3,745,433 16 3,791,756 3,258,310 4,992,640 1935 ... 998 1,089,487 128,653 19 1,101 3,884,241 1,194,999 119,320 3,799,688 5,438,281 19 1936 ... 4,525,571 1937 ... 18 4,630,491 1,345 1,535,112 140,180 7,156,243 1,619,082 136,690 4,078,112 6,924,088 1938 19 4,798,855 1,372

NOTE: Profits or losses cannot be calculated from above figures as data are not available for general expense items such as interest, rent, depreciation, taxes,

insurance, advertising, etc.

Table 2 - CAPITAL EMPLOYED, 1	937 and 1938			
Capital employed - as represe	nted by:		19	37 1938
Present value of lands, build other equipment			2,244	\$,466
fuel and other supplies on process	hand, and st	ocks in	991	,147 938,674
able, prepaid expenses, etc			1,394	,878 1,535,868
TOTAL	4		4,630	,491 4,798,855
Table 3 - EMPLOYEES, SALARIES	AND WAGES.	1 93 7 and 1938		
			19	37 1938
Salaried Employees	Male Female			138 159 55 58
	T	otal		193 217
Wage-earmers	Male Female		1	,022 1,045 130 110
		otal	1	,152 1,155
	TOTAL EMPLOY		The same of the sa	,345 1,372
Salaries			335 1,199	,984 385,278 ,128 1,233,840
TOTAL SALARIES			1,535	
Table 4 - SIZE OF ESTABLISHME		G TO PRODUCTI MPLOYED, 1938		OF EMPLOYEES and
	Number of	A	Number of	Selling value of
	plants	employed \$	employees	products at works
(a) PRODUCTION	,	*		т
Under \$25,000	8	169, 271	29	77,227
\$25,001 to \$100,000 Over \$100,000	4 7	224,694 4,404,890	84 1,259	257,515 6,58 9 ,346
Total	19	4,798,855	1,372	6,924,088
(b) NUMBER OF EMPLOYEES				
Under 10	8	169,271	29	77,227
10 and over	_11	4,629,584	1,343	6,846,861
Total	19	4,798,855	1,372	6,924,088
(c) CAPITAL EMPLOYED				
Under \$25,000	8	104,359	37	95,128
\$25,001 to \$100,000	3 8	153,130	41	151,182
Over \$100,000	19	4,541,366	1,294	6,677,778
Total	13	4,798,855	1,372	6,924,088

Table 5 - WAGE-EARNERS, BY	1			the 15t	1		8
Month	Male	Female	TOTAL		Male	Femal	e TOTA
January	906	110	1,01	3	1,161	116	1,27
February	914	118	1,03		1,127	113	1,24
March	921	121	1,04		1,053	114	1,16
April	975	125	1,100		1,043	115	1,18
May	976	124	1,100		984	111	1,09
June	9 85	134	1,119		1,000	117	1,11
	1,063	140	1,20		1,015	112	1,0
July	·	139	-		-	104	_
August	1,072	140	1,211		1,034	123	1,13
September	1,075		1,21		1,048		1,17
October	1,112	136	1,248		1,042	104	1,14
November	1,140	135	1,27		1,009	101	1,11
December	1,128	128	1,250		1,019	92	1,11
AVERAGE	1,022	130	1,15	2	1,045	110	1,15
Table 6 - HOURS WORKED PER	WPWK BY WACE	FARMERS	1038				
	Per cent of					Per	cent of
Hours per Week		Ho	urs pe	er week			e-earner
	wage-earners					wag	e-earner
30 hours or less	2.6	49	- 50	hours .			5.7
31 - 43 hours	13.2	51	- 54	hours .			1.4
44 hours	26.1	55	hour	5			2.6
45 - 47 hours	13.5	56	- 64	hours .			0.5
48 hours	34.0	65	hour	or ove	r		0.4
Table 7 - FUEL AND ELECTRIC	ITY USED, 19			7		7 0	7 0
			9 3	7		1 9	3 8
	Unit of	1	9 3	Cost at			Cost
			9 3	Cost at works		1 9	Cost a
Kind	Unit of measure	1	9 3 ty	Cost at works		ntity	Cost a
Kind Bituminous coal - Canadian	Unit of measure	Quanti	9 3 ty 61	Cost at works \$ 579		ntity 40	Cost a
Kind Bituminous coal - Canadian Imported	Unit of measure short ton short ton	Quanti	9 3 ty 61 107	Cost at works \$ 579 12,566		40 2,183	Cost a works \$
Kind Bituminous coal - Canadian Imported Anthracite coal	Unit of measure short ton short ton short ton	Quanti	9 3 ty 61 107 3	Cost at works \$ 579 12,566 45		40 2,183 26	Cost a works \$ 32 13,17
Kind Bituminous coal - Canadian Imported Anthracite coal	Unit of measure short ton short ton short ton short ton	Quanti 2, 2,	9 3 ty 61 107 3	Fost at works \$ 579 12,566 45 25,220		40 2,183 26 2,559	Cost a works \$ 32 13,17 34 20,44
Bituminous coal - Canadian Imported Anthracite coal Coke	Unit of measure short ton short ton short ton short ton Imp. gal.	Quanti 2, 2, 3,	9 3 ty 61 107 3 798 435	Fost at works 579 12,566 45 25,220 835		40 2,183 26 2,559 2,419	Cost a works \$ 33 13,17 20,44
Kind Bituminous coal — Canadian Imported Anthracite coal Coke Gasoline Kerosene	Unit of measure short ton short ton short ton Imp. gal. Imp. gal.	Quanti 2, 2, 3, 2,	9 3 ty 61 107 3 798 435 066	Cost at works \$ 579 12,566 45 25,220 835 404	Qua	40 2,183 26 2,559 2,419 3,470	Cost a works \$ 32 13,17 20,44 64 63
Kind Bituminous coal — Canadian Imported Anthracite coal Coke Gasoline Kerosene	Unit of measure short ton short ton short ton Imp. gal. Imp. gal. Imp. gal.	Quanti 2, 2, 3, 2, 120.	9 3 (ty) 61 (107 3 798 435 066 722	Tost at works \$ 579 12,566 45 25,220 835 404 9,785	Qua	40 2,183 26 2,559 2,419 3,470 20,028	Cost a works \$ 32 13,17 34 20,44 64 63 9,43
Kind Bituminous coal - Canadian Imported Anthracite coal Coke Gasoline Kerosene Fuel oil Gas - Manufactured	Unit of measure short ton short ton short ton Imp. gal. Imp. gal. M cu. ft.	2, 2, 3, 2, 120, 10,	9 3 ty 61 107 3 798 435 066 722 077	Tost at works 579 12,566 45 25,220 835 404 9,785 8,876	Qua	40 2,183 26 2,559 2,419 3,470 20,028 9,681	Cost a works \$ 33 13,17 34 20,44 64 63 9,43 8,17
Kind Bituminous coal — Canadian Imported Anthracite coal Coke Gasoline Kerosene Fuel oil Gas — Manufactured Natural	Unit of measure short ton short ton short ton Imp. gal. Imp. gal. Imp. gal. M cu. ft. M cu. ft.	2, 2, 3, 2, 120, 10, 8,	9 3 (ty) 61 (107 3 798 435 066 722 077 903	Tost at works 579 12,566 45 25,220 835 404 9,785 8,876 4,828	Qua	40 2,183 26 2,559 2,419 3,470 20,028 9,681 4,651	Cost a works \$ 33,13,13,13,13,13,13,13,13,13,13,13,13,1
Kind Bituminous coal — Canadian Imported Anthracite coal	Unit of measure short ton short ton short ton Imp. gal. Imp. gal. Imp. gal. M cu. ft. M cu. ft. cord	2, 2, 3, 2, 120, 10, 8,	9 3 (ty) 61 (107 3 798 435 066 722 077 903 5	Tost at works 579 12,566 45 25,220 835 404 9,785 8,876 4,828 51	Qua	40 2,183 26 2,559 2,419 3,470 20,028 9,681 4,651	Cost a works \$ 33,13,13 34,20,44 64,63 9,43 8,13 2,61
Kind Bituminous coal - Canadian Imported Anthracite coal Coke Gasoline Kerosene Fuel oil Manufactured Natural	Unit of measure short ton short ton short ton Imp. gal. Imp. gal. Imp. gal. M cu. ft. M cu. ft.	2, 2, 3, 2, 120, 10, 8,	9 3 (ty) 61 (107 3 798 435 066 722 077 903 5	Tost at works 579 12,566 45 25,220 835 404 9,785 8,876 4,828	Qua	40 2,183 26 2,559 2,419 3,470 20,028 9,681 4,651	Cost a works \$ 33,13,13 34,20,44 64,63 9,43 8,13 2,61
Kind Bituminous coal — Canadian Imported Anthracite coal	Unit of measure short ton short ton short ton Imp. gal. Imp. gal. Imp. gal. M cu. ft. M cu. ft. cord	Quanti 2, 2, 3, 2, 120, 10, 8,	9 3 ty 61 107 3 798 435 066 722 077 903 5 792	Tost at works 579 12,566 45 25,220 835 404 9,785 8,876 4,828 51	Qua	40 2,183 26 2,559 2,419 3,470 20,028 9,681 4,651 2	Cost a works \$ 33,13,13 34,20,44 64,63 9,43 8,13 2,61
Kind Bituminous coal - Canadian Imported Anthracite coal Coke Gasoline Kerosene Fuel oil Gas - Manufactured Natural Wood	Unit of measure short ton short ton short ton Imp. gal. Imp. gal. Imp. gal. M cu. ft. M cu. ft. cord K. W. H.	Quanti 2, 2, 3, 2, 120, 10, 8,	9 3 ty 61 107 3 798 435 066 722 077 903 5 792	Tost at works 579 12,566 45 25,220 835 404 9,785 8,876 4,828 51 76,991	Qua	40 2,183 26 2,559 2,419 3,470 20,028 9,681 4,651 2	Cost a works \$ 32 13,17 20,44 64 63 9,43 8,17 2,61
Imported Anthracite coal Coke Gasoline Kerosene Fuel oil Matural Wood Electricity purchased	Unit of measure short ton short ton short ton Imp. gal. Imp. gal. Imp. gal. M cu. ft. Cord K. W. H.	Quanti 2, 2, 3, 2, 120, 10, 8, 10,463,	9 3 ty 61 107 3 798 435 066 722 077 903 5 792 1	Tost at works 579 12,566 45 25,220 835 404 9,785 8,876 4,828 51 76,991	Qua	40 2,183 26 2,559 2,419 3,470 20,028 9,681 4,651 2	Cost a works \$ 32 13,17 20,44 64 63 9,43 8,17 2,61
Bituminous coal — Canadian Imported Anthracite coal	Unit of measure short ton short ton short ton Imp. gal. Imp. gal. Imp. gal. M cu. ft. cord K. W. H.	Quanti 2, 2, 3, 2, 120, 10, 8, 10,463,	9 3 ty 61 107 3 798 435 066 722 077 903 5 792 1	Cost at works 579 12,566 45 25,220 835 404 9,785 8,876 4,828 51 76,991 140,180	Qua	40 2,183 26 2,559 2,419 3,470 20,028 9,681 4,651 2	Cost a works \$ 32 13,17 20,44 64 63 9,43 8,17 2,61
Bituminous coal — Canadian Imported Anthracite coal	Unit of measure short ton short ton short ton Imp. gal. Imp. gal. Imp. gal. M cu. ft. cord K. W. H.	Quanti 2, 2, 3, 2, 120, 10, 8, 10,463, 8 1 9 Number of	9 3 ty 61 107 3 798 435 066 722 077 903 5 792 1	Tost at works 579 12,566 45 25,220 835 404 9,785 8,876 4,828 51 76,991 140,180	Qua	40 2,183 26 2,559 2,419 3,470 20,028 9,681 4,651 2 57,249 er of	Cost a works ** ** 13,17 34 20,44 64 63 9,43 8,17 2,61 80,87 136,69 Total ra
Bituminous coal — Canadian Imported Anthracite coal	Unit of measure short ton short ton short ton Imp. gal. Imp. gal. Imp. gal. M cu. ft. cord K. W. H.	Quanti 2, 2, 3, 2, 120, 10, 8, 10,463,	9 3 ty 61 107 3 798 435 066 722 077 903 5 792 1	Cost at works 579 12,566 45 25,220 835 404 9,785 8,876 4,828 51 76,991 140,180	Qua	40 2,183 26 2,559 2,419 3,470 20,028 9,681 4,651 2 57,249 er of	Cost a works \$ 32 13,17 20,44 64 63 9,43 8,17 2,61
Kind Bituminous coal — Canadian Imported Anthracite coal	Unit of measure short ton short ton short ton Imp. gal. Imp. gal. Imp. gal. M cu. ft. M cu. ft. cord K. W. H.	Quanti 2, 2, 3, 2, 120, 10, 8, 10,463, 8 1 9 Number of units	9 3 ty 61 107 3 798 435 066 722 077 903 5 792 1	Cost at works 579 12,566 45 25,220 835 404 9,785 8,876 4,828 51 76,991 140,180 7 al rated se power	Qua 13,9 Numbe	40 2,183 26 2,559 2,419 3,470 20,028 9,681 4,651 2 57,249 er of	Cost a works \$ 32 13,17 20,44 64 63 9,43 8,17 2,61 136,69 Total rahorse por
Bituminous coal — Canadian Imported Anthracite coal	Unit of measure short ton short ton short ton Imp. gal. Imp. gal. Imp. gal. M cu. ft. M cu. ft. cord K. W. H.	Quanti 2, 2, 3, 2, 120, 10, 8, 10,463, 8 1 9 Number of units	9 3 ty 61 107 3 798 435 066 722 077 903 5 792 1	Cost at works 579 12,566 45 25,220 835 404 9,785 8,876 4,828 51 76,991 140,180 7 al rated se power	Qua	40 2,183 26 2,559 2,419 3,470 20,028 9,681 4,651 2 57,249	Cost a works \$ 32 13,17 20,44 64 63 9,43 8,17 2,61 136,69 Total rahorse por
Bituminous coal — Canadian Imported Anthracite coal	Unit of measure short ton short ton short ton Imp. gal. Imp. gal. Imp. gal. M cu. ft. M cu. ft. cord K. W. H. \$ 1937 and 193	Quanti 2, 2, 3, 2, 120, 10, 8, 10,463, 8 1 9 Number of units	9 3 ty 61 107 3 798 435 066 722 077 903 5 792	Cost at works 579 12,566 45 25,220 835 404 9,785 8,876 4,828 51 76,991 140,180 7 al rated se power	Qua	40 2,183 26 2,559 2,419 3,470 20,028 9,681 4,651 2 57,249	Cost a works \$ 32 13,17 20,44 64 63 9,43 8,17 2,61 38 136,63
Bituminous coal — Canadian Imported Anthracite coal	Unit of measure short ton short ton short ton Imp. gal. Imp. gal. Imp. gal. M cu. ft. cord K. W. H. \$ 1937 and 193	Quanti 2, 2, 3, 2, 120, 10, 8, 10,463, 8 1 9 Number of units 337	9 3 ty 61 107 3 798 435 066 722 077 903 5 792 1	Cost at works 579 12,566 45 25,220 835 404 9,785 8,876 4,828 51 76,991 140,180 7 al rated se power	Qua	40 2,183 26 2,559 2,419 3,470 20,028 9,681 4,651 2 57,249 9 er of ts	Cost a works \$ 32 13,17 34 20,44 64 63 9,43 8,17 2,61 136,69

Table 9 - MATERIALS USED IN MANUFACTURING, 1937 and 1938

	1 9	3 7	1 9	3 8
Materials	Short	Cost at	Short	Cost at
	tons	works	tons	works
		\$		\$
Aluminium ingots, sheets, circles, etc	10,830	4,118,972	10,295	3,741,609
Handles, trimmings, etc		123,658		122,545
All other materials		282,941	• • •	213,958
TOTAL	• • •	4,525,571		4,078,112

Table 10 - PRODUCTS MADE, 1936, 1937 and 1938

Products	1936	1937	1938	
	\$	\$	\$	
Cooking utensils (a)	1,143,692	1,337,216 5,819,027	1,361,185 5,562,903	
TOTAL	5,438,281	7,156,243	6,924,088	

- (a) In addition to the above output, aluminium cooking utensils valued at \$168,095 in 1938, \$196,983 in 1937 and \$183,449 in 1936 were made as minor products by concerns in other industrial groups.
- (b) Includes aluminium wire, cable, rods, bars, sheets, castings, hat dies and boot and shoe lasts; also plaster hat blocks, electric space heaters and zinc die castings. Figures for these commodities cannot be shown separately as in each case there were only one or two producers in this industry.

Table 11 - TOTAL PRODUCTION OF ALUMINIUM HOLLOW-WARE AND KITCHENWARE IN CANADA,

1925 - 1938

NOTE - This table shows total production in Canada regardless of the industry in which produced.

Selling value at works Year Selling value at works Year 1.056,920 1,042,438 1932 1925 1926 1.028.261 1933 969.948 1,571,269 1934 1,173,877 1927 1,328,527 1928 1,457,679 1935 1929 1,303,010 1936 1,327,141 1,534,199 1,671,984 1937 1930 1,529,280 1,303,108 1938 1931

Table 12 - EXPORTS FROM CANADA OF MANUFACTURES OF ALUMINIUM, HY COUNTRIES OF DESTINATION - (Calendar Years 1937 and 1938)

	1 9	3 7	1 9	3 8
	Aluminium	Manufactures	Aluminium	Manufactures
Country of Destination	kitchenware	of	kitchenware	of
	and	'aluminium,	and	aluminium,
	hollowware	n.o.p.	hollowware	n.o.p.
Security and the security of t	\$	\$	\$	\$
Argentina	• • •	12,090		11,174
Australia	15	20,003	• • •	5,813
Bolivia		6,242		9,589
Brazil		4,021	• • •	91,013
British India		158,926		2,243
Chile		13,289		2,486
China	• • •	32,317		3,076
Cuba		2,654		566
Mexico	4 9 9	10,369		5,349
New Zealand	129	46,216	1,042	62,243
Peru	1,042	4,925		977
Portugal	• • •	16,164	10 6 6	1,429
Sweden	• • •	19,878		16,301
United Kingdom	14,475	107,842	13,468	55,280
United States	112	76,752	240	48,345
Venezuela		32,425		22,057
Other countries	6,007	69,155	7,030	54,079
TOTAL	21,780	633,268	21,780	392,020

NOTE: The letters "n.o.p." mean "Not otherwise provided for" in the trade classification. This item does not include ingots, bars, blocks, scrap, etc., which are listed separately in the trade report.

DIRECTORY OF FIRMS INCLUDED IN THE ALUMINIUM PRODUCTS INDUSTRY IN CANADA, 1938

Name of Firm	Location of Plants	Products reported 1938
QUEBEC - Aluminum Company of Canada Limited	Shawinigan Falls	Aluminium rods, bars, wire, cable and cable fittings.
Aluminium Moderne Enrg.	11245 Victoria St., Montreal East	Aluminium cooking utensils.
Brasloff, Jack	669 St. James St. W., Montreal	
ONTARIO - Aluminum Company of Canada Limited	158 Sterling Road, Toronto	Aluminium sheets, cast- ings, foil, wire, rivets, seels, screw machine products, cable accessories, etc.



DIRECTORY OF FIRMS INCLUDED IN THE ALUMINIUM PRODUCTS INDUSTRY IN CANADA, 1938 - Con.

Name of Firm	Location of Plants	Products reported 1938
ONTARIO - Concluded		
Aluminium Goods Limited	158 Sterling Road, Toronto	Aluminium cooking uten- sils, aluminium scrap, machine parts.
Aluminium Ware Mfg. Co. Ltd.	20 Dundas St., Oakville	Aluminium cooking uten- sils and stampings.
Canadian Die Casters	Beverly St., Galt	Aluminium and brass die castings.
Clark, Geo. C., Metal Last Co.	1889 Sandwich St., Windsor	Aluminium boot and shoe lasts.
Duro Aluminium Limited	80 Park St. N., Hamilton	Aluminium cooking uten- sils, aluminium scrap.
Hamilton Aluminum Ware Co.	13 Ferguson Ave. N., Hamilton	Aluminium cooking uten- sils.
Hudson Aluminum Ware	370 Dufferin St., Toronto	Aluminium spinnings and stampings.
Metal Stampings, Limited	435 Fleet St. W., Toronto	Aluminium cooking uten- sils, electric space heaters.
Metal & Thermit Corporation	15 Emily St., Toronto	Rail welding portions, forging thermit.
Oakville Machine Works	Randall St., Oakville	Aluminium and steel stampings.
Shaw, H. G.	24 Mercer St., Toronto	Aluminium hat dies and wood hat blocks.
Sterling Aluminum Co. Limited	2466 Dundas St. W., Toronto	
Super Health Aluminum Co. Ltd.	107 McGill St., Toronto	Aluminium cooking uten- sils, aluminium cast- ings.
Toronto Hat Block & Die	380 King St. W., Toronto	Aluminium and plaster hat blocks and dies.
Wintrob, M., & Sons, Ltd.	30 Duncan St., Toronto	Aluminium hair curlers and wave-clips, novelty jewellery.
