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DEPARTMENT OF TRADE AND COMMERCE DOMINION BUREAU OF STATISTICS CENSUS OF INDUSTRY

MINING, METALLURGICAL AND CHEMICAL BRANCH OTTAWA - CANADA

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ANNUAL INDUSTRY REPORT

MANUFACTURES OF THE NON-FERROUS METALS GROUP

THE ALUMINIUM PRODUCTS INDUSTRY, 1939

As reviewed in this report the Aluminium Products Industry covers only the operations of factories which were occupied chiefly in casting, rolling or fabricating aluminium to make bars, rods, sheets, wire, cable, foil, cooking utensils, etc. It does not include the two aluminium smelters, one at Arvida, Quebec, and one at Shawinigan Falls, Quebec, as these works have been classified to the Non-Ferrous Smelting and Refining Industry which is reviewed in a separate pamphlet. Nor does it include the aluminium castings, cable, utensils, etc., which were made as secondary or minor products of brass and iron foundries or other manufacturing establishments.

Twenty-three factories were classified to this industry in 1939, including 2 rolling mills. Of the remaining plants, 7 engaged thiefly in the manufacture of kitchen utensils and hollowware, 3 made stampings and spinnings, 2 made hat dies and blocks, 2 made hair curlers, and the following lines were each the principal product of 1 plant: die castings, boot and shoe lasts, thermit welding portions, bottle caps and seals, window accessories, wallboard moulding and aluminium foil.

Capital employed by these concerns amounted to \$6,761,669, employees numbered 1,570, salaries and wages totalled \$1,742,420, materials used in manufacturing processes cost \$4,562,803 and their production was valued at \$7,178,334. This value was 4 per cent over the \$6,924,088 of 1938.

Output of aluminium cooking utensils in this industry was valued at \$1,483,154 in 1939, but in addition, concerns in other industries made aluminiumware worth \$183,562, bringing the total for Canada to \$1,666,716. In 1938 the total was reported at \$1,529,280 and in 1937 at \$1,534,199.

Table 1 - PRINCIPAL STATISTICS OF THE ALUMINIUM PRODUCTS INDUSTRY, 1931 - 1939 Cost of Gross sell-Average No. of Capital number Salaries fuel and ing value Cost of Year plants employed of emand electricity materials of products ployees wages at works at works at works \$ \$ \$. 3,597,764 14 4,540,834 793 923,546 79,364 2,066,851 1931 ... 1932 ... 14 3,906,196 661 678,400 66,628 1,375,902 2,703,212 15 638 77,615 1933 ... 3,654,541 671,267 1,458,444 2,778,274 104,115 1934 ... 16 3,759,900 789 826,597 2,115,100 3,745,433 128,653 1935 ... 19 3,791,756 998 1,089,487 3,258,310 4,992,640 1936 ... 19 3,884,241 1,101 1,194,999 119,320 3,799,688 5,438,281 ., 345 140,180 4,525,571 1937 ... 18 4,630,491 1,535,112 7,156,243 1938 ... 19 1.36,690 4,078,112 4,798,855 1,372 1,619,082 6,924,088 1,570 1939 ... 23 6,761,669 1,742,420 160,946 4,562,803 7,178,534

FOOTNOTE to TABLE 1 - Profits or losses cannot be calculated from above figures as data are not available for general expense items such as interest, rent, depreciation, taxes, insurance, advertising, etc.

Table 2 - CAPITAL EMPLOYED,	1938 and 1939)		
Capital employed - as repres			193	8 1939
	alan saga madamagan segip melah melahumbat melah belagan sembanyarik		\$	\$
Present value of lands, buil other equipment Inventory value of materials	, finished p	roducts,	2,324,3	13 3,377,641
fuel and other supplies of process	000000000000	3030000000	938,6	74 1,683,559
able, prepaid expenses, e	etc.)	100 10001	1,535,8	68 1,700,469
	OTAL		4,798,8	55 6,761,669
Table 3 - EMPLOYEES, SALARIE	S AND WAGES.	1938 and 193	59	
Laute 0 - Min Bor inde Similari	J Bulk - G. Agla N (L.S.) - T Y Y Y G (Agla (L.S.)) Bulk (J S.) Agla (L.S.) Bulk (J S.) Agla (L.S.) Ag		193	8 1939
Salaried Employees	. Male		1	59 182
DOLLOW LEEPLOT COST 11 COST COST	Female		Annual State of State	58 74
	Total	al	process and the second	17 256
Wage carners			1,0	
	Female		1	10 123
		1	1,1	
	TOTAL EMPLO	to the second se	1,3	
Salaries			385,2 1,233,8	
Wages TOTAL SALARIES			1,619,0	
Table 4 - SIZE OF ESTABLISHM		NG TO PRODUCT EMPLOYED, 19 Capital		OF EMPLOYEES and Selling value of
		employed		products at works
The state of the s	branes	\$	embroleep	produced as north
(a) PRODUCTION		₽		4
Under \$25,000	9	108,579	50	120,967
\$25,001 to \$100,000	5	185,952	62	236,320
Over \$100,000	9	6,467,138	1,458	6,821,047
Total	23	6,761,669	1,570	7,178,334
(b) NUMBER OF EMPLOYEES			in a time	
Under 10	9	150,002	31	99,145
10 and over	14	6,611,667	1,539	7,079,189
Total	23	6,761,669	1,570	7,178,334
(c) CAPITAL EMPLOYED				
Under \$25,000	9	108,579	50	120,967
\$25,001 to \$100,000	6	280,609	112	393,464
Over \$100,000	8	6,372,481	1,408	6,663,903
Total	23	6,761,669	1,570	7,178,334

			39 (On 8	the last	day of		onth)
Month	the same of the sa	Female	TOTAL	Ma		male	TOTAL
January ,	1,161	116	1,277			09	1,125
February	1,127	113	1,240			09	1,111
March	1,053	114	1,167	,		15	1,103
April	1,043	115	1,158			20	1,152
May	984	111	1,095	_		12	1,161
June	1,000	117	1,117			15	1,211
July ,	1,015	112	1,027			23	1,269
August	1,034	104	1,138			23	1,277
September	1,048	123	1,171			28	1,364
October	1,042	104	1,146			37	1,371
November	1,009	101	1,110			48	1.,379
December	1,019	92	1,111			44	1,377
AVERAGE	1,045	110	1,155			23	1,314
AVEITAGE 60000	1,040	110	19100		3.02. 3.	~~	I g U A A
Table 6 - HOURS WORKED PER	WEEK BY WAG	E-EARNER	s, 1958	and 1939			
Per	cent of			1,000		Per ce	ent of
Hours per week wage	earmers 1939	H	ours pe	er week_		wage-6	1939
30 hours or less 2.6	2.3	4	9 - 50	hours	0 0 0	5.7	6.3
31 - 43 hours 13.2	6.6			hours		1.4	1.5
44 hours 26.1						2.6	3.8
45 - 47 hours 13.5				hours		0.5	1.0
48 hours 34.0				or over		0.4	0.3
			helikisisi, aga-alpaga-adag				all the second second
Table 7 - FUEL AND ELECTRIC	ITY USED, 1						A THEORY SET AND DELLARS.
		1	9 3	8	1	9 3	3 9
Kind	Unit of		(Cost at			Cost at
					0 1		
	measure	Quant	ity	works	Quant	ity	works
		Quant	ity	\$	Quant	ity	works
Bituminous coal - Canadian	short ton		40	\$ 327	Quant	i ty 59	works
Imported	short ton	2	40 ,183	\$ 327 13,178	3	59	**************************************
Anthracite coal	short ton short ton short ton	2	40 ,183 26	\$ 327 13,178 348	2	59 5,024 9	**************************************
Imported Anthracite coal	short ton short ton short ton short ton	2	40 ,183 26 ,559	\$ 327 13,178 348 20,440	3	59 5,024 9	**************************************
Imported Anthracite coal Coke Gasoline	short ton short ton short ton short ton Imp. gal.	2 2 2	40 ,183 26 ,559 ,419	\$ 327 13,178 348 20,440 643	2 2	59 ,024 9 ,616 ,887	587 19,891 122 21,640 713
Imported Anthracite coal Coke Gasoline Kerosene	short ton short ton short ton short ton Imp. gal. Imp. gal.	2 2 2 3	40 ,183 ,26 ,559 ,419	\$ 327 13,178 348 20,440 643 634	2 2 4	59 ,024 9 ,616 ,887 ,375	587 19,891 122 21,640 713 731
Imported Anthracite coal Coke Gasoline Kerosene Fuel oil	short ton short ton short ton short ton Imp. gal. Imp. gal. Imp. gal.	2 2 2 3 1.20	40 ,183 ,26 ,559 ,419 ,470 ,028	\$ 327 13,178 348 20,440 643 634 9,433	2 2 4 163	59 5,024 9 6,616 8,887 ,875	587 19,891 122 21,640 713 731 10,477
Imported Anthracite coal Coke Gasoline Kerosene Fuel oil Gas - Manufactured	short ton short ton short ton short ton Imp. gal. Imp. gal. M cu. ft.	2 2 2 3 1.20	40 ,183 ,26 ,559 ,419 ,470 ,028 ,681	\$ 327 13,178 348 20,440 643 634 9,433 8,171	2 2 4 163 10	59 ,024 9 ,616 ,887 ,375 ,541	587 19,891 122 21,640 713 731 10,477 8,625
Imported Anthracite coal Coke Gasoline Kerosene Fuel oil Manufactured Natural	short ton short ton short ton short ton Imp. gal. Imp. gal. Imp. gal. M cu. ft. M cu. ft.	2 2 2 3 1.20	40 ,183 ,26 ,559 ,419 ,470 ,028 ,681 ,651	\$ 327 13,178 348 20,440 643 634 9,433 8,171 2,619	2 2 4 163 10	59 ,024 9 ,616 ,887 ,875 ,541 ,118	587 19,891 122 21,640 713 731 10,477 8,625 3,181
Imported Anthracite coal Coke Gasoline Kerosene Fuel oil Manufactured Natural Wood	short ton short ton short ton short ton Imp. gal. Imp. gal. M cu. ft. M cu. ft. cord	2 2 2 3 1.20 9	40 ,183 ,26 ,559 ,419 ,470 ,028 ,681 ,651	\$ 327 13,178 348 20,440 643 634 9,433 8,171 2,619 20	2 2 4 163 10	59 ,024 9 ,616 ,887 ,375 ,541 ,118 ,717 2	587 19,891 122 21,640 713 731 10,477 8,625 3,181
Imported Anthracite coal Coke Gasoline Kerosene Fuel oil Manufactured Natural	short ton short ton short ton Imp. gal. Imp. gal. Imp. gal. M cu. ft. cord K. W. H.	2 2 3 1.20 9 4 13,957	40 ,183 ,26 ,559 ,419 ,470 ,028 ,681 ,651 ,2	\$ 327 13,178 348 20,440 643 634 9,433 8,171 2,619 20 80,877	2 2 4 163 10 5	59 ,024 9 ,616 ,887 ,375 ,541 ,118 ,717 2	* 587 19,891 122 21,640 713 731 10,477 8,625 3,181 20 94,959
Imported Anthracite coal Coke Gasoline Kerosene Fuel oil Manufactured Natural Wood	short ton short ton short ton short ton Imp. gal. Imp. gal. M cu. ft. M cu. ft. cord K. W. H.	2 2 2 3 1.20 9	40 ,183 ,26 ,559 ,419 ,470 ,028 ,681 ,651 ,2	\$ 327 13,178 348 20,440 643 634 9,433 8,171 2,619 20 80,877	2 2 4 163 10 5	59 ,024 9 ,616 ,887 ,375 ,541 ,118 ,717 2	587 19,891 122 21,640 713 731 10,477 8,625 3,181
Imported Anthracite coal Coke Gasoline Kerosene Fuel oil Matural Wood Electricity purchased	short ton short ton short ton short ton Imp. gal. Imp. gal. M cu. ft. cord K. W. H.	2 2 2 3 1.20 9 4 13,957	40 ,183 26 ,559 ,419 ,470 ,028 ,681 ,651 2	\$ 327 13,178 348 20,440 643 634 9,433 8,171 2,619 20 80,877 36,690	2 2 4 163 10 5	59 ,024 9 ,616 ,887 ,975 ,541 ,118 ,717 2	* 587 19,891 122 21,640 713 731 10,477 8,625 3,181 20 94,959 160,946
Imported Anthracite coal Coke Gasoline Kerosene Fuel oil Gas - Manufactured Natural Wood Electricity purchased TOTAL	short ton short ton short ton short ton Imp. gal. Imp. gal. M cu. ft. cord K. W. H.	2 2 3 120 9 4 13,957	40 ,183 ,26 ,559 ,419 ,470 ,028 ,681 ,651 ,249	\$ 327 13,178 348 20,440 643 634 9,433 8,171 2,619 20 80,877 36,690	1 2 2 4 163 10 5 15,274	59 ,024 9 ,616 ,887 ,375 ,541 ,118 ,717 2 ,375	** 587 19,891 122 21,640 713 731 10,477 8,625 3,181 20 94,959 160,946
Imported Anthracite coal Coke Gasoline Kerosene Fuel oil Gas - Manufactured Natural Wood Electricity purchased TOTAL	short ton short ton short ton short ton Imp. gal. Imp. gal. M cu. ft. cord K. W. H.	2 2 3 1.20 9 4 13,957 39 1 Number	40 ,183 ,26 ,559 ,419 ,470 ,028 ,681 ,651 ,249 J	\$ 327 13,178 348 20,440 643 634 9,433 8,171 2,619 20 80,877 36,690	1 Number	59 ,024 9 ,616 ,887 ,375 ,541 ,118 ,717 2 ,375	* 587 19,891 122 21,640 713 731 10,477 8,625 3,181 20 94,959 160,946
Imported Anthracite coal Coke Gasoline Kerosene Fuel oil Gas - Manufactured Natural Wood Electricity purchased TOTAL	short ton short ton short ton short ton Imp. gal. Imp. gal. M cu. ft. cord K. W. H.	2 2 3 120 9 4 13,957	40 ,183 ,26 ,559 ,419 ,470 ,028 ,681 ,651 ,249 J	\$ 327 13,178 348 20,440 643 634 9,433 8,171 2,619 20 80,877 36,690	1 Number	59 ,024 9 ,616 ,887 ,375 ,541 ,118 ,717 2 ,375	** 587 19,891 122 21,640 713 731 10,477 8,625 3,181 20 94,959 160,946
Imported Anthracite coal Coke Gasoline Kerosene Fuel oil Gas - Manufactured Natural Wood TOTAL Table 8 - POWER EQUIPMENT.	short ton short ton short ton short ton Imp. gal. Imp. gal. Imp. gal. M cu. ft. cord K. W. H.	2 2 3 1.20 9 4 13,957 39 1 Number unit	40 ,183 ,26 ,559 ,419 ,470 ,028 ,681 ,651 ,2 ,249 J	\$ 327 13,178 348 20,440 643 634 9,433 8,171 2,619 20 80,877 36,690	1 Number units	59 ,024 9 ,616 ,887 ,375 ,541 ,118 ,717 2 ,375	587 19,891 122 21,640 713 731 10,477 8,625 3,181 20 94,959 160,946
Imported Anthracite coal Coke Gasoline Kerosene Fuel oil Gas - Manufactured Natural Wood TOTAL Table 8 - POWER EQUIPMENT. Steam engines and turbines Total Primary Equipment	short ton short ton short ton short ton Imp. gal. Imp. gal. Imp. gal. M cu. ft. cord K. W. H. \$ 1938 and 19	2 2 3 1.20 9 4 13,957 39 1 Number unit	40 ,183 ,26 ,559 ,419 ,470 ,028 ,681 ,651 ,2 ,249 J	\$ 327 13,178 348 20,440 643 634 9,433 8,171 2,619 20 80,877 36,690 8 8 tal rated se power	1 Number units	59 ,024 9 ,616 ,887 ,375 ,541 ,118 ,717 2 ,375 of Tot	587 19,891 122 21,640 713 731 10,477 8,625 3,181 20 94,959 160,946
Imported Anthracite coal Coke Gasoline Kerosene Fuel oil Gas - Manufactured Natural Wood Electricity purchased TOTAL Table 8 - POWER EQUIPMENT. Steam engines and turbines Total Primary Equipment Electric motors run by purc	short ton short ton short ton short ton Imp. gal. Imp. gal. Imp. gal. M cu. ft. cord K. W. H. \$ 1938 and 19	2 2 3 120 9 4 13,957 39 1 Number unit	40 ,183 ,26 ,559 ,419 ,470 ,028 ,681 ,651 ,2 ,249 J	\$ 327 13,178 348 20,440 643 634 9,433 8,171 2,619 20 80,877 36,690 8 8 tal rated se power 7,257	1 Number units	59 ,024 9 ,616 ,887 ,875 ,541 ,118 ,717 2 ,375 	587 19,891 122 21,640 713 731 10,477 8,625 3,181 20 94,959 160,946
Imported Anthracite coal Coke Gasoline Kerosene Fuel oil Gas - Manufactured Natural Wood TOTAL Table 8 - POWER EQUIPMENT. Steam engines and turbines Total Primary Equipment	short ton short ton short ton short ton Imp. gal. Imp. gal. M cu. ft. M cu. ft. cord K. W. H. \$ 1938 and 19	2 2 3 1.20 9 4 13,957 39 1 Number unit	40 ,183 ,26 ,559 ,419 ,470 ,028 ,681 ,651 ,2 ,249 J	\$ 327 13,178 348 20,440 643 634 9,433 8,171 2,619 20 80,877 36,690 8 8 tal rated se power	1 Number units	59 ,024 9 ,616 ,887 ,875 ,541 ,118 ,717 2 ,375 	587 19,891 122 21,640 713 731 10,477 8,625 3,181 20 94,959 160,946

Table 9 - MATERIALS USED IN MANUFACTURING, 1938 and 1939

	1 9	3 8	1 9	3 9
Materials	Short	Cost at works	Short	Cost at works
	ogstige vestige vestige vestige visitet stylletti till stylletti till stylletti till stylletti till stylletti	\$		\$
Aluminium ingots, sheets, circles, etc Handles, trimmings, etc	10,295	3,741,609 122,545 213,958	10,222	4,070,400 132,438 359,965
TOTAL		4,078,112	• • •	4,562,803

Table 10 - PRODUCTS MADE, 1937, 1938 and 1939

Products	1937	1938	1939
	\$	\$	\$
Cooking utensils (a)	1,337,216 5,819,027	1,361,185 5,562, 9 03	1,483,154 5,695,180
TOTAL	7,156,243	6,924,088	7,178,334

- (a) In addition to the above output, aluminium cooking utensils valued at \$183,562 in 1939, \$168,095 in 1938 and \$196,983 in 1937 were made as minor products by concerns in other industrial groups.
- (b) Includes aluminium wire, cable, rods, bars, sheets, castings, hat dies and boot and shoe lasts; also plaster hat blocks, electric space heaters and zinc die castings. Figures for these commodities cannot be shown separately as in each case there were only one or two producers in this industry.

Table 11 - TOTAL PRODUCTION OF ALUMINIUM HOLLOW-WARE AND KITCHENWARE IN CANADA,

1925 - 1939

NOTE - This table shows total production in Canada regardless of the industry in which produced.

Year	Selling value at works	Year	Selling value at works
	\$		\$
1925	1,056,920	1933	969,948
1926	1,028,261	1934	1,173,877
927	1,571,269	1935	1,328,527
.928	1,457,679	1936	1,327,141
929	1,303,010	1937	1,534,199
1930	1,671,984	1938	1,529,280
1931	1,303,108	1939	1,666,716
1932	1,042,438		

Table 12 - EXPORTS FROM CANADA OF MANUFACTURES OF ALUMINIUM, BY COUNTRIES OF DESTINATION - (Calendar Years 1938 and 1939)

DESTI	NATION - (Caler	idar lears 1938 an	ld 1939	
	1 9	3 8	1 9	3 9
	Aluminium	Manufactures	Aluminium	Manufactures
Country of Destination	kitchenware	of	kitchenware	of
	and	aluminium,	and	aluminium,
	hollowware	n.o.p.	hollowware	n.o.p.
	\$	\$	\$	\$
Argentina	• • •	11,174		1,050
Australia	• • •	5,813		7,495
Bolivia	• • •	9,589		183
Brazil		91,013		863
British India		2,243		3,081
Chile		2,486		313
China		3,076	• • •	980
Colombia		10,812		4,093
Cuba		566		* * *
Dutch East Indies		31,119		5,499
Mexico		5,349		1,757
New Zealand	1,042	62,243		19,785
Newfoundland	3,339	2,850	4,192	2,850
Peru	367	977	• • •	
Portugal	Harris The	1,429		536
Sweden		16,301		7,548
United Kingdom	13,468	55,280	4,980	91,256
United States	240	48,345	26	61,707
Venezuela		22,057		2,373
Other countries	4,320	9,298	3,640	12,455
TOTAL	22,776	392,020	12,838	223,824

NOTE: The letters "n.o.p." mean "Not otherwise provided for" in the trade classification. This item does not include ingots, bars, blocks, scrap, etc., which are listed separately in the trade report.

DIRECTORY OF FIRMS INCLUDED IN THE ALUMINIUM PRODUCTS INDUSTRY IN CANADA, 1939

Name of Firm	Location of Plants	Products reported 1939
QUEBEC -		
Aluminum Company of Canada Limited	Shawinigan Falls	Aluminium rods, bars, wire, cable and cable fittings, moulding and tubing.
Aluminium Moderne Enrg.	11245 Victoria St., Montreal East	Aluminium cooking utensils.
Brasloff, Jack	699 St. James St. W., Montreal	Metal hat blocks and dies.
International Foils Ltd.	300 St. Laurent St., Cap de la Madeleine	Aluminium foil.
Produits Perfection	6538 Christophe Colomb Montreal	Aluminium window dressings.
Solo Products Ltd.	1224 St. Catherine St. W., Montreal	Aluminium hair accessories.



DIRECTORY OF FIRMS INCLUDED IN THE ALUMINIUM PRODUCTS INDUSTRY IN CANADA, 1939 (Concluded)

Name of Firm	Location of Plants	Products reported 1939
ONTARIO -		
Aluminum Company of Canada Limited	158 Sterling Road, Toronto	Aluminium ingots, sheets, bars, rods, castings, foil, wire, rivets, seals, screw machine products, cable accessories, etc.
Aluminium Goods Limited	158 Sterling Road, Toronto	Aluminium cooking utensils and bottle caps and seals, machine parts.
Aluminium Ware Mfg. Co. Ltd.	20 Dundas St., Oakville	Aluminium cooking utensils and stamp-ings.
Canadian Die Casters	Beverly St., Galt	Aluminium and brass die castings.
Clark, Geo. C., Metal Last Co.Inc.	1889 Sandwich St., Windsor	Aluminium boot and shoe lasts.
Duro Aluminium Limited	80 Park St. N., Hamilton	Aluminium cooking utensils.
Hamilton Aluminum Ware Co.	13 Ferguson Ave. N., Hamilton	Aluminium cooking utensils.
Hudson Aluminum Ware	370 Dufferin St., Toronto	Aluminium spinnings and stampings.
Metal Stampings, Limited	435 Fleet St. W., Toronto	Aluminium cooking utensils, electric space heaters.
Metal & Thermit Corporation	15 Emily St., Toronto	Rail welding portions, forging thermit.
Modern Moulding & Metal Craft Co. Ltd.	2466 Dundas St. W., Toronto	Aluminium wall board mouldings.
Oakville Machine Works	Randall St., Oakville	Aluminium and steel stampings.
Shaw, H. G.	24 Mercer St., Toronto	Aluminium hat dies and wood hat blocks.
Soren Mfg. Co.	11 Brant St., Toronto	Aluminium cooking utensils.
Sterling Aluminum Co. Limited	2466 Dundas St. W., Toronto	
Super Health Aluminum Co. Ltd.	107 McGill St., Toronto	Aluminium cooking utensils, sluminium castings and spinnings.
Wintrob, M., & Sons, Ltd.	30 Duncan St., Toronto	Aluminium hair curlers and wave-clips, novelty jewellery.