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MINING, METALLURGICAL AND CHEMICAL BRANCH

OTTAWA - CANADA

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ANNUAL INDUSTRY REPORT

MANUFACTURES OF THE NON-FERROUS METALS GROUP

# THE ALUMINUM PRODUCTS INDUSTRY, 1944

As reviewed in this report, the Aluminum Products Industry covers only the operations of factories which were occupied chiefly in casting, rolling or fabricating aluminum to make bars, rods, sheets, wire, cable, foil, cooking utensils, etc. It does not include the primary aluminum smelters as these works have been classified to the Non-Ferrous Smelting and Refining Industry which is reviewed in a separate pamphlet. Nor does it include the aluminum castings, cable, utensils, etc., which were made as secondary or minor products of brass and iron foundries or other manufacturing establishments.

Twenty-one factories were classified to this industry in 1944, including 3 rolling mills. Of the remaining plants, 9 were occupied chiefly in the manufacture of miscellaneous castings, 2 made aircraft parts and special war supplies, 1 made hat dies and blocks, 1 made thermit welding supplies, 2 made kitchen utensils, 2 made aluminum powder and 1 made miscellaneous household items.

Employees in this industry numbered 5,561; salaries and wages totalled \$9,918,846; materials used in manufacturing processes cost \$14,096,430, and production was valued at \$31,686,134. This value was 3.8 per cent under the \$32,936,285 of 1943.

Output of aluminum cooking utensils in this industry was valued at \$291,029 in 1944, but in addition, concerns in other industries made aluminumware worth \$121,187, bringing the total for Canada to \$412,216. In 1943 the corresponding total was \$280,608 and in 1942 it was \$343,079.

Table 1 - PRINCIPAL STATISTICS OF THE ALIMINUM PRODUCTS INDUSTRY, 1934-1944

_	PRINCIPAL	STATISTICS	OF THE ALUM	INUM PRODUCTS	INDUSTRY, 193	4-1944
		Average		Cost of		Gross sell-
	Number	number	Salaries	fuel and	Cost of	ing value
	of	of em-	and	electricity	materials	of products
	plants	ployees	wages	at works	at works	at works
U.J			\$	\$	\$	\$
	16	789	826,597	104,115	2,115,100	3,745,433
	19	998	1,089,487	128,653	3, 258, 310	4,992,640
	19	1,101	1,194,999	119,320	3,799,688	5,438,281
	18	1,345	1,535,112	140,180	4,525,571	7,156,243
	19	1,372	1,619,082	136,690	4,078,112	6,924,088
	23	1,570	1,742,420	160,946	4,562,803	7,178,334
	26	2,300	2,724,123	262,500	8,920,649	14,895,282
	20	3,127	4,094,085	428,465	8,552,035	18,148,205
	14	4,419	6,381,685	550,485	13,155,250	26, 462, 235
	17	5,938	8,763,823	758,124	15,136,675	32,936,285
	21	5,561	9,918,846	864,883	14,096,430	31,686,134
		Number of plants  16 19 19 19 23 26 20 14	Average Number number of of emplants ployees  16 789 19 998 19 1,101 18 1,345 19 1,372 23 1,570 26 2,300 20 3,127 14 4,419 17 5,938	Average Number number Salaries of of em— and plants ployees wages  16 789 826,597 19 998 1,089,487 19 1,101 1,194,999 18 1,345 1,535,112 19 1,372 1,619,082 23 1,570 1,742,420 26 2,300 2,724,123 20 3,127 4,094,085 14 4,419 6,381,685 17 5,938 8,763,823	Average Cost of Number number Salaries fuel and of of em- and electricity plants ployees wages at works  16 789 826,597 104,115 19 998 1,089,487 128,653 19 1,101 1,194,999 119,320 18 1,345 1,535,112 140,180 19 1,372 1,619,082 136,690 19 1,372 1,619,082 136,690 23 1,570 1,742,420 160,946 26 2,300 2,724,123 262,500 20 3,127 4,094,085 428,465 14 4,419 6,381,685 550,485 17 5,938 8,763,823 758,124	Number         number         Salaries         fuel and electricity         Cost of materials at works           plants         ployees         wages         at works         at works           16         789         826,597         104,115         2,115,100           19         998         1,089,487         128,653         3,258,310           19         1,101         1,194,999         119,320         3,799,688           18         1,345         1,535,112         140,180         4,525,571           19         1,372         1,619,082         136,690         4,078,112           23         1,570         1,742,420         160,946         4,562,803           26         2,300         2,724,123         262,500         8,920,649           20         3,127         4,094,085         428,465         8,552,035           14         4,419         6,381,685         550,485         13,155,250           17         5,938         8,763,823         758,124         15,136,675

For FOOTNOTE see Page 2.

#### Footnote to Table 1

Profits or losses cannot be calculated from the above figures as data are not available for general expense items, such as interest, rent, depreciation, taxes, advertising, etc.

Table 2 -	EMPLOYEES.	SALARIES	AND	WAGES.	1943	and 1944
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	1943	1944
Salaried employees-Male	389	462
Female	316	273
Total	705	735
Wage-earnersMale	3,784	3,656
Female	1,449	1,170
Total	5, 233	4,826
TOTAL EMPLOYEES	5,938	5,561
Salaries\$	1,194,325	1,819,397
Wages \$	7,569,498	8,099,449
TOTAL SALARIES AND WAGES \$	8,763,823	9,918,846

Table 3 - WAGE-EARNERS, BY MONTHS, 1943 and 1944 (On the last day of each month)

30 13	1	9 4 3			1 9 4 4	
Month	Male	Female	TOTAL	Male	Female	TOTAL
January	3,576	1,216	4,792	4,054	1,548	5,602
February	3,524	1,182	4,706	3,877	1,458	5,335
March	3,549	1,221	4,770	3,624	1,377	5,001
April	3,615	1,322	4,937	3,724	1,338	5,062
May	3,755	1,338	5,093	3,645	1,111	4,756
June	3,775	1,495	5, 270	3,638	1,023	4,661
July	3,902	1,543	5,445	3,743	1,035	4,778
August	3,872	1,562	5,434	3,767	1,057	4,824
September	3,935	1,542	5,477	3,603	1,044	4,647
October	3,749	1,569	5,318	3,574	1,049	4,623
November	4,148	1,721	5,869	3,446	1,048	4,494
December	4,004	1,677	5,681	3,183	952	4,135
AVERAGE	3,784	1,449	5,233	3,656	1,170	4,826

Table 4 - HOURS WORKED PER WEEK BY WAGE-EARNERS, 1944

Hours per week	Numbe wage-e	r of arners	Hours per week	Number of wage-earners		
	Male			Male		
30 hours or less	141	83	55 hours	61	9	
31-43 hours	386	393	56-64 hours	370	11	
44 hours	318	200	65 hours or over	47		
45-47 hours	246	106	TOTAL	4,252	1,584	
48 hours	1,532	648				
49-50 hours	302	18	Total earnings			
51-54 hours	849	116	in selected week \$	143,858	41,863	

		1	9 4	The state of the s	1 9	4	4
Kind Ur	it of	Quanti	+==	Cost at	Quanti t	T.F.	Cost at
me	easure	Quant	· Uy	works	Quanta c	y	works
				\$			\$
	ort ton		109	1,185		40	400
	ort ton		415	110,531	14,		129,167
	ort ton		79	838		46	584
	ort ton		635	168,615	16,		185,612
	o. gal.		421	792		146	3,427
	o. gal.			8,960			7,821
	gal.		822		742,		
	cu. ft.			52,942	67,		
	eu. ft.	9	, 385	6,277	5,	7	3,872
	cord	94 639	102	<b>43</b> 353,872	102 162		0.
	W. H.	94,639		758,124	102,162,		411,693 864,883
TOTAL	• • •		000	100,162		000	001,00
Table 6 - POWER EQUIPMENT, 194	13 and	1944					
TAME OF TOWNER MOOT MEANS, 10-	ZU CHICL		lvi	n IIse	In Reser	ve o	r Idle
		Number			Number		
		of units			of units		
1 9 4 3							
	000	4		135			
Steam engines and steam turbin		4		133			• • •
Electric motors run by purchas		1,718	97	,874	44		25
nower		1,722		,009	44		25
TOTAL		15		,947			
Stationary boilers		21		.199			150
lotor generator sets	• • •	- Full	- 4	, 100			130
1 3 4 4							
				000			
Steam engines and steam turbin		7		220	* * *		* * *
Electric motors run by purchas		1 070	17:17	07.5	51		3.40
power		1,979	51	,015	51		142
Gasoline, gas and oil engines,					,		5
other than Diesel		1 006	27	0.75	<u>1</u> 52		
TOTAL		1,986	3/	,835	36		147
Stationary boilers for power p		10	1	507	1		100
poses only some sate		26		,507	2		170
Motor generator sets	• • •	20	J	, 000			110
Table 7 - MATERIALS USED IN M.	AUTTEACT	TRING 194	Z and	1944			
TABLE I - MATERIAND UDBD IN MA	MULHUI	ORING, 134		3	1	9 4	1 4
		Short		ost at	Short		Cost at
		tons		works	tons		works
		00113		\$	30110		\$
Aluminum ingots, sheets, cast	ings.						
scrap, etc		35,212	14	,676,377	40,300	72	3,471,47
All other materials			1.3	460,298	40,000	7.6	624,953
			3.5	,136,675		7.4	1,096,430
TOTAL							

Table 8 - PRODUCTS MADE, 1942-1944

Product	1942	1943	1944
	\$	\$	\$
Cooking utensils (a)	274, 392	215,732	291,029
All other products (b)	26,187,843	32,720,553	31,395,105
TOTAL	26, 462, 235	32,936,285	31,686,134

- (a) In addition to the above output, aluminum cooking utensils valued at \$121,187 in 1944; \$64,876 in 1943; \$68,687 in 1942 were made as minor products by concerns in other industrial groups.
- (b) Includes aluminum alloy ingots, wire, cable, foil, forgings, stampings, rivets, tubing, aircraft parts, rods, bars, sheets, extruded shapes, castings, hat dies and shoe lasts; also wooden hat blocks, bronze castings and brass die castings. Figures for these commodities cannot be shown separately as in each case there were only one or two producers in this industry.

Table 9 - TOTAL PRODUCTION OF ALUMINUM HOLLOW-WARE AND KITCHENWARE IN CANADA,

1934-1944 Selling value Selling value Year Year at works at works \$ 1934 ..... 1,173,877 1940 ..... 2,256,710 1,328,527 1941 ..... 1,084,611 1935 ..... 1942 ..... 1936 ..... 1,327,141 343,079 1943 ..... 1,534,199 280,608 1937 ..... 1938 ..... 1,529,280 1944 ..... 412,216 1,666,716 1939 .....

NOTE: The above table shows total production in Canada regardless of the industry in which produced.

Table 10 - EXPORTS FROM CANADA OF ALUMINUM AND ITS PRODUCTS, 1943 and 1944

	1	9 4 3	1	9 4 4
	Tons	\$	Tons	\$
Aluminum in home blooks insets)				
Aluminum in bars, blocks, ingots) and blooms	375,384	124,400,894	295, 227	93,493,588
Aluminum in rods, sheets and ) circles			3,124	2,310,424
Aluminum kitchen utensils and hollow-ware	xxx	• • •	XXX	779
Aluminum wire and cable	XXX	2,082	XXX	59,498
Aluminum manufactures, other	xxx	4,780,904	xxx	9,441,522
Aluminum scrap	100	18,305	1,802	214,572
TOTAL	XXX	129,202,185	xxx	105,520,383

Table 11	- IMPORTS	TNTO	CANADA	OF	ALTIMENTIM	AND	TTS	PRODUCTS.	1943	and	1944	
Table Fi	- IMPURIS	TMIO	CANADA	UL	AL UNIT IN OUR	STITES	7 10	I IMPOUTO !	TOAR	ELLILL	エハスボ	

	1 9	4 3	1 9 4 4		
	Quanti ty	Value	Quanti ty	Value	
	lb.	\$	1b.	\$	
Aluminum in pigs, ingots, blocks, notch					
bars, slabs, billets and blooms	2,300	650	132,400	27,085	
Aluminum scrap	154,800	17,013	456, 400	33,034	
Aluminum angles, channels, beams, tees					
and other rolled or drawn sections or					
shapes	748,100	355,880	337,200	180,226	
Aluminum in bars, rods and wire	2,227,000	533,720	3,542,400	853,672	
Aluminum leaf or foil		3,054		47,845	
Aluminum pipes and tubes	142,900	129,718	59,400	70,323	
Aluminum in plates, sheets, strips and					
circles	1,257,800	438,034	2,700,700	945,287	
Aluminum powder	3,855		2,922	2,435	
Aluminum wire and cable, twisted or	0,000	2,000	2,022	۸, 200	
	700	285			
stranded, reinforced with steel or not	700	200	• • •	• • •	
Aluminum kitchen or household hollow-		7 551		22 675	
ware	• • •	3,551	•••	11,635	
Other manufactures of aluminum		489,593		420, 261	
TOTAL		1,973,581		2,591,803	

### LIST OF FIRMS IN THE ALUMINUM PRODUCTS INDUSTRY, 1944

Note: This industry includes only the concerns which were occupied chiefly in making aluminum products. Some concerns in other industries make aluminum castings, etc., as secondary or minor products; they are not listed below.

Name of Firm Address

#### Quebec -

Aluminum Company of Canada, Limited
Aluminum Foundry and Pattern Works, Limited
Les Produits en Aluminium et Acier
Inoxydable l'Hoir Inc.

#### Ontario -

Dunbar Aluminum Foundry, Limited
Hamilton Aluminum Ware Co.
Aluminum Company of Canada, Limited
Metal and Thermit Corporation
Aluminum Goods, Limited
Canadian Die Casters
Aluminum Company of Canada, Limited
Super Health Aluminum Co., Ltd.
H. G. Shaw Company
Alumaloy Castings, Limited
Aluminum Company of Canada, Limited
Aluminum Company of Canada, Limited
Aluminum Match Plates
Gratton's Aluminum & Brass Foundry

## British Columbia -

A 1 Aluminum Foundry, Limited Burrard Industries Ltd.

Mani to ba -Fisher, W. J. & Sons Isle Maligne, Arvida, Shawinigan Falls 4 St. Philippe St., St. Laurent

229 St. Laurent St., Levis

983 King St. E., Kitchener
13 Ferguson Ave. N., Hamilton
158 Sterling Road, Toronto
15 Emily St., Toronto
158 Sterling Road, Toronto
180 Beverly St., Galt
Kingston
107 McGill St., Toronto
24 Mercer St., Toronto
483 Eastern Ave., Toronto
Long Branch
195 S Woodrow Blvd., Toronto
13

5 West 2nd Avenue, Vancouver 374 Powell St., Vancouver

60 Maryland St., Winnipeg

