The COPY

PARTE OF THE PER

CANADA

DEPARTMENT OF TRADE AND COMMERCE
DOMINION BUREAU OF STATISTICS
CENSUS OF INDUSTRY

MINING, METALLURGICAL & CHEMICAL BRANCH

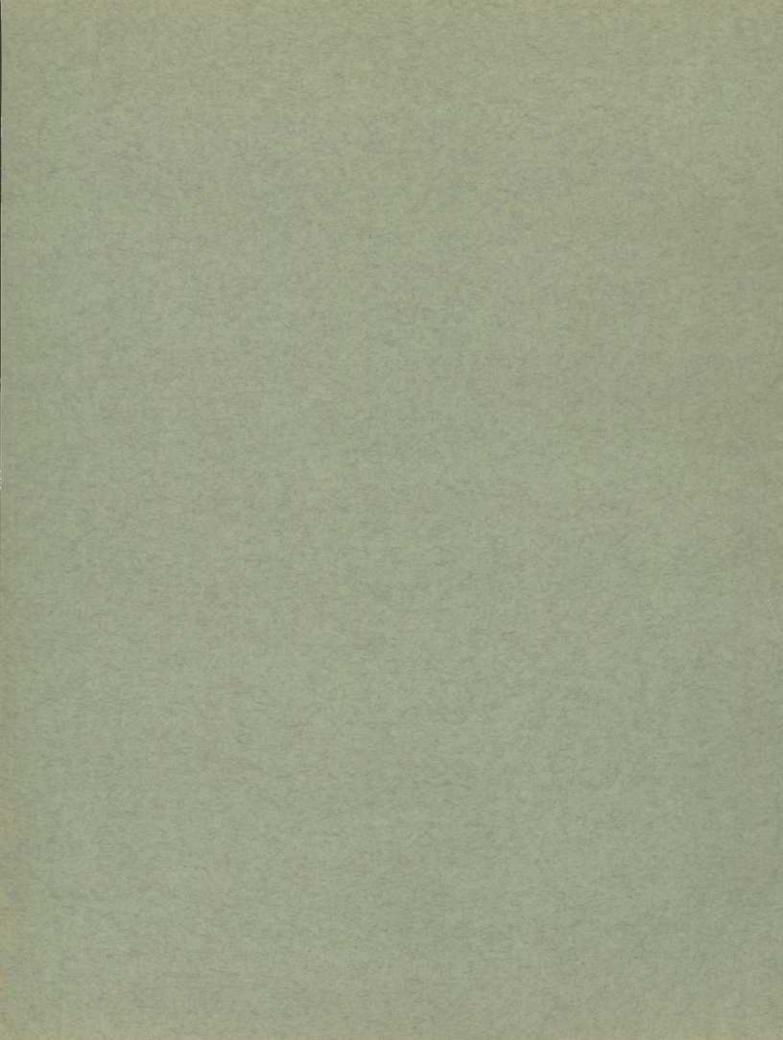
THE BOILERS, TANKS & ENGINES INDUSTRY

IN

CANADA

1934

Published by Authority of the HON. R. B. HANSON, K.C., M.P., Minister of Trade and Commerce



DEPARTMENT OF TRADE AND COMMERCE
DOMINION BUREAU OF STATISTICS
CENSUS OF INDUSTRY
MINING, METALLURGICAL AND CHEMICAL BRANCH
OTTAWA - CANADA

Dominion Statistician: R. H. Coats, LL.D., F.R.S.C., F.S.S. (Hon.) Chief - Mining, Metallurgical and Chemical Branch: W. H. Losee, B.Sc.

IRON AND STEEL AND THEIR PRODUCTS

THE BOILERS, TANKS AND FNGINES INDUSTRY, 1934.

In accordance with the Statistics Act each manufacturing concern in Canada is required to submit to the Dominion Bureau of Statistics at Ottawa, a yearly report covering such items as production, employment, capital, etc. In most cases a manufacturer makes more than one product but is not asked to apportion these details between the different products which he manufactures. It is impossible, therefore, except in a few cases, to compile detailed figures of employment, etc., for any single commodity.

For the presentation of these detailed statistics, the Bureau has sub-divided manufacturing into nine groups of industries, producing concerns being classified according to the principal component material of their major products. For example, the pulp and paper industry is classified under "Wood and Paper"; boiler manufacturers under "Iron and Steel and Their Products," etc. These main groups are further divided into industries to which the concerns are allotted according to the nature of their main products. The iron and steel group is subdivided into 14 industries, one being the Boilers, Tanks and Engines Industry which is reviewed in this bulletin. This industry covers the operations of establishments which made as their chief products such articles as boilers or heating radiators, engines, tanks, and miscellaneous products from steel plate such as bins, hoppers, smokestacks, etc. It is apparent, however, from the explanation given above, that the production figures as compiled for this industry do not necessarily represent the total Canadian output for the commodities listed as they may have been produced also as minor products of firms in other industries. Supplementary tables have been added to give total output figures for boilers, engines, tanks and steel plate products.

Fifty-one establishments were included in the Boilers, Tanks and Engines Industry in 1934, there being 26 in Ontario, 9 in Quebec, 8 in British Columbia, 6 in Nova Scotia, 1 in Manitoba, and 1 in Saskatchewan. These works reported fixed and working capital at \$14,202,122, employed an average of 2,047 workers, and paid out \$2,291,422 in salaries and wages. Materials for manufacturing cost \$2,432,907 and the value of products was \$6,485,814.

The total Canadian production of heating and power boilers of all kinds, including the output in other industrial groups, was valued at \$1,598,939 in 1934; engines (excluding automobile engines) were valued at \$877,862, and tanks of all kinds at \$1,526,758.

Imports into Canada during the calendar year 1934; included 29,760 automobile engines valued at \$5,282,822; 304 diesel engines at \$761,698; 257 marine type internal combustion engines at \$146,192; 734 outboard motors at \$82,816; 19 aircraft engines at \$62,356; 70 engines at \$16,746 for use in fishing boats; 2,844 other internal

combustion engines at \$405,669; and 16 steam engines at \$44,865. Imports of boilers and complete parts were valued at \$70,869.

Exports during 1934 included 236 internal combustion engines valued at \$45,461 and 1 steam engine at \$349. Re-exports of imported internal combustion engines numbered 87 worth \$75,834.

engines numbered	87 wor	th \$75,834.					
Table 1 - PRINCI	PAL STAT	TISTICS OF	THE BOILE	ERS, TANKS	AND ENGINES	INDUSTRY. I	921-1934.
			Average			Selling	Value
	No. of	Capital	number	Salaries	Cost of	value of	added by
Years	plants	employed	of em-	and	materials	products	manu-
			ployees	wages	at works	at works	facturing
		\$		\$	\$	\$	\$
1921	39	9,783,160		2,455,769	2,479,032	6,960,170	4,481,138
1922	43	10,370,771	1,616	2,045,712	2,036,213	4,904,613	2,868,400
1923		8,907,457	1,422	1,856,119	2,144,355	4,929,920	2,785,565
1924	32	9,140,981	1,242	1,619,323	1,588,530	3,667,610	2,079,080
1925		8,638,759	1,367	1,832,540	2,322,798	4,540,706	2,217,908
1926		8,880,350	1,532	1,993,722	2,576,122	5,343,208	2,767,086
1927		9,329,528		2,260,284	2,853,951	5,945,694	3,091,743
1928		9,352,068		2,395,200	3,228,497	6,507,437	3,278,940
1929		10,665,197	2,157	3,043,768	5,091,406	10,006,278	4,914,872
1930		9,982,016		2,649,804	4,565,856	9,597,239	5,031,383
1931		10,833,223		2,376,416	2,640,600	6,367,008	3,726,408
1932		10,231,811		1,636,953	1,527,402	4,465,089	2,937,687
1933		13,331,336		1,742,257	1,553,690	4,445,256	2,891,566
1934	51	14,202,122	2,047	2,291,422	2,432,907	6,485,814	4,052,907
Table 2 - PRINCI	PAL STA	ristics, by		JPS, 1933 8	and 1934.		
			Average			Selling	Value
	No. of	Capital		Salaries	Cost of	value of	added by
Sub-groups	plants	employed		and	materials	products	manu-
			ployees	wages	at works	at works	facturing
1077		*				₩	*
1 9 3 3 Boilers, radiato tanks and plate							
work, chiefly		11,888,423	1,380	1,484,386	1,227,123	3,766,213	2,539,090
Engines, chiefly		1,442,913		257,871	326,567	679,043	352,476
TOTAL		13,331,336		1,742,257		4,445,256	
1 9 3 4 Boilers, radiato							
work, chiefly .		12,728,403				5,461,667	3,452,652
Engines, chiefly	。。13	1,473,719	255	337,816	423,892	1,024,147	600,255

TOTAL 51 14,202,122 2,047 2,291,422 2,432,907 6,485,814 4,052,907

Table 3 - PRINCIPAL STATISTICS, BY PROVINCES, 1955 and 1954.

Table 0 - Lighter!	THE PART	BIIDIIOS D	A THOUTH	OBO I TOU	and Tanks		
			Average			Selling	Value
No	o. of	Capital	number	Salaries	Cost of	value of	added by
Provinces p	Lants	employed	of em-	and	materials	products	manu-
			ployees	Wages	at works	at works	facturing
		\$		\$	\$	\$	\$
1933							
Nova Scotia	5	1,124,994	125	130,278	168,981	372,593	203,612
Quebec	8	2,318,074	332	369,479	321,459	965,955	644,496
Ontario	26	9,249,348	1,002	1,110,530	911,718	2,767,757	1,856,039
British Columbia.	9	540,791	85	96,449	124,551	237,936	113,385
Manitoba		98,129	28	35,521	26,981	101,015	74,034
Saskatchewan) ~	00,120	~~	00,022	20,001	101,010	14,004
CANADA	50	13,331,336	1,572	1,742,257	1,553,690	4,445,256	2,891,566
1934		9					
Nova Scotia	6	1,025,658	170	171,919	244,080	468,907	224,827
Quebec	9	2,465,547	400	431,821	475,313	1,380,513	905,200
Ontario	26	9,986,060	1,329	1,494,492	1,532,869	4,158,670	2,625,801
British Columbia.	8	606,165	122	161,069	152,438	404,967	252,529
Manitoba	2	118,692	26	32,121	28,207	72,757	44,550
Saskatchewan) ~	110,03%	20	OK 9 IKI	20,201	16,101	44,000
CANADA	51	14,202,122	2,047	2,291,422	2,432,907	6,485,814	4,052,907

Table 4 - SIZE OF ESTABLISHMENTS ACCORDING TO PRODUCTION, NUMBER OF EMPLOYEES AND CAPITAL EMPLOYED, 1934.

	CAPIT	AL EMPLOYED,	1934.	
	Number of	Capital	Average number	Selling value of
	plants	employed	of employees	products at works
				\$
(a) PRODUCTION				
Under \$10,000	5	77,214	23	34,040
\$10,000 to \$25,000	13	759,717	127	245,523
\$25,001 to \$50,000	8	482,245	97	287,758
\$50,001 to \$100,000	8	1,029,296	131	547,152
\$100,001 to \$200,000	4	1,338,147	218	660,125
\$200,001 to \$300,000	7	4,451,350	560	1,776,036
Over \$300,000	6	6,064,153	891	2,935,180
TOTAL	51	14,202,122	2,047	6,485,914
(b) EMPLOYEES (Number)				
10 and under	19	663,531	123	397,622
11 to 25	14	1,453,257	228	633,851
26 to 50	3	526,837	111	384,502
51 to 75	5	3,300,421	313	1,108,915
Over 75	10	8,258,076	1,272	3,960,924
TOTAL	51	14,202,122	2,047	6,485,814
(c) <u>CAPITAL</u>				
Under \$25,000	9	147,098	46	89,763
\$25,001 to \$100,000	18	1,015,995	200	596,006
\$100,001 to \$250,000	12	2,277,178	405	1,559,340
Over \$250,000	12	10,761,851	1,396	4,240,705
TOTAL	51	14,202,122	2,047	6,485,814

Table 5 - CAPITAL EMPLOYED, BY PROVINCES, 1933 and 1934.

		-	Invento	ry value		and the second s	Operati	ing		- Name of Street
	Present	value		rials on				l (cash,		
	of lands			tocks in			bills a		TOT	'AL
Provinces	building			, fuel a			accoun		CAPI	
	machine	- P	miscell				ceivabl		EMPLO	
	equipmen	_		s on han			etc.)	y	Time DO	- 2260
	g g		DAPPITE	\$		\$	*	and the second s	8	-
1933	*			W		H			4	
Nova Scotia	617	570	7.1	1 002	10	2 803	201	7 610	1 194	994
		,579		1,002		2,803 8,332		7,610	2,318,	
Quebec				8,822		6,953		1,825 3,376	9,249,	
British Columbia		,360		0,365		0,969		3,097	540,	
Other provinces		365		4,457		4,666		0,641	98,	
CANADA				6,197		3,723		6,549	13,331,	
VALVADA 3030000	0,004	9001	1900	09101	1,00	09160	N 3 2 0 1	7770	TOJOUT	000
3 0 7 4										
1934	074	7.40	0.4	4 050		0 405	27.	0.03	1 005	250
Nova Scotia		, 342		4,050		8,405		8,861	1,025,	
Quebec				5,529		5,212		6,039	2,465,	
Ontario				8,563		2,043		8,018	9,986,	
British Columbia		,583		7,969		8,675		2,938	606,	
Other provinces		,157		5,829		1,167	Statement of the statem	3,539	118,	MANAGEMENT COLUMN
CANADA	9,315	,285	1,45	1,940	87	5,502	2,55	9,395	14,202,	155
Table 6 - EMPLOY						1933 an	d 1934	2		-
				f emplo	yees				TOT	
Provinces	On sale	aries	On wag	es		Salari	es	Wages	SALAF	
	Male 1	Female	Male	Female	TOTAL			Marin an arrangement of the Marine	AND W	
						\$		\$	\$	5
1 9 3 3										
Nova Scotia	. 25	4	96	0 3 0	125	46,8	94	83,384	130,	278
Quebec		10	236	J2 9 3	332	162,2		207,203	369,	479
Ontario		48	743	5	1,002	462,4		648,065	1,110,	
British Columbia		1	66	00 0 0	85	25,5		70,853		449
Other provinces.		2	20	000	28	11,0		24,521		521
CANADA		65	1,161	5	1,572	708,2		034,026	1,742,	
						and the second second second second	and the contraction for	the or the same of	and the second	Paparite com II fing a
1934										
Nova Scotia	. 29	5	136	000	170	50,7		121,189	171.,	
Quebec	. 91	12	297	0.00	400	169,8		261,952	431,	
Ontario		52	1,041	3	1,329	51.4,0		980,482	1,494,	
British Columbia		0 4 3	103	000	122	37,5		123,519	161,	
Other provinces		2	17	303	26	11,4		20,654		121
CANADA		71	1,594	3	2,047	783,6		507,796	2,291,	
Table 7 - WAGE-E	ARNERS,	BY MONT	HS, 1933	and 193	4. (On	the 15th	of ea	ch, month	or nea	arest
			1 0 7	7	ren	resentat		The state of the s		and the same of th
36. 13		16.2	1 9 3	3	TAT	Mal.	P. CATTON, AND THE TRACK AND	3 4	VITAL	an out out, but
Months		Male	Femal	.e T0	TAL	Male	Fema	T.G.	OTAL	
January	0.202	904	5		909	1,300	3	1	,303	
February		975	5		980	1,382	3]	.,385	
March	0000	1,209	5 5		21.4	1,534	3]	.,537	
April		1,166	5			1,687	3 3 3 3 3		,690	
May		1,072	5 5		077 178	1,712	3		,715	
June		1,173	5			1,668	3		671	
August		1,308	5 5			1,621	3		,624	
September	0090	1,265	5 4	1.	270	1,690	3		. 693	
October	0000	1,247		1,	251	1,784	3		.,787	
November		1,171	4 4		175 129	1,586	3		589 489	
December	0000	1,125	4 E	4.9	155	1 FOA	- 2		507	and him really and

Table 8 -	FUEL	AND	ELECTRICITY	USED.	1953	and 1934.
-----------	------	-----	-------------	-------	------	-----------

		1 9 5 3		1 9	3 4
Kinds	Unit of		Cost at		Cost at
	measure	Quantity	works	Quantity	works
			\$		
Bituminous coal - Canadian	short ton	5,486	35,265	5,771	23,477
Imported	short ton	7,056	40,800	7,705	52,525
Anthracite coal	short ton	166	2,227	166	1,766
Lignite coal		52	199	31	216
Coke		930	7,792	1,166	10,502
Gasoline		14,754	3,305	25,964	4,643
Gerosene	_	1,494	241	2,897	491
Tuel oil		36,294	2,852	48,306	4,511
Tood		76	404	124	677
Gas - Manufactured		1,771	2.062	1,560	1,517
Natural		468	365	2,241	1,444
Other fuel		0 0 0	1,179		537
Electricity		4,085,590	72,093	5,805,123	92,250
TOTAL		0 0 0	168,784	• • •	194,556

Toble	0	DOWER	EQUIPMENT.	1933	end	3934
1011111	23	I O HEAL			autu	AWUT 0

THOLE 9 - FOWER EQUIPMENT, 1933 and 1934	1 9	3 3	1 9	3 4
	Number of	Total rated	Number of	Total rated
	units	horse power	units	horse power
Steam engines and turbines	26	2,163	25	2,145
Gasoline, gas and oil engines	20	507	21	645
Hydraulic turbines or water wheels		0.010	3	62
Total Primary		2,670	49	2,852
Electric motors run by purchased power		17,807	714	18,678
TOTAL	735	20,477	763	21,530
Electric motors run by above primary				
units	162	3,092	162	3,092
Total Electric Motors	851	20,899	876	21,770
Boilers	26	3,595	29	3,250

Table 10 - MATERIALS USED IN MANUFACTURING, 1933 and 1934.

		1 9	3 3	1 9	3 4
Materials	Unit of		Cost at		Cost at
	measure	Quantity	works	Quantity	works
			\$		\$
Iron and Steel -					
Pig iron	long ton	3,156	67,961	6,579	137,242
Wrought iron bars, skelp, etc			9,239	155	8,923
Malleable iron bars, etc			10,468	442	19,202
Iron castings of all kinds, purchased			47,707	964	47,321
Steel (other than special alloy stee					
Castings purchased		169	28,376	254	25,381
Ingots, blooms and billets	short ton	5	640	43	3,684
Bars and rods	short ton	238	14,079	544	31,262
Shafting	short ton	38	3,120	93	4,426
Sheets - Plain	short ton		118,253	1,694	104,627
Galvanized	short ton		6,986	633	47,969
Plates - Boiler	short ton		119,626	2,092	111,311
Other			152,875	11,608	327,980
Structural shapes (angles,					
channels, etc.)	snort top	1.832	83,349	3,715	175,481
	2.102 0 002	_, -,,	,,,,,,,	2,	,

Table 10 - MATERIALS USED IN MANUFACTURING, 1933 and 1934. (concluded)

Table 10 - MATERIALS USED IN MAN	UFACTURING,	1933	and 1934	. (conclud	ied)	
			1 9 3	3	1 9	3 4
Materials	Unit of			Cost at		Cost at
	measure	Q	uantity	works	Quanti ty	works
				\$		\$
Iron and Steel - (concluded)						
Steel (other than special alloy	steel) -					
(concluded)						
Boiler tubes	ft.		498,546	83,822	725,532	123,272
Wire	short	ton	13	1,853	13	2,090
Alloy steel	short	ton	909	564	5	1,704
Scrap iron and steel of all kin-			5,915	47,720	9,621	96,840
Other iron and steel	short	ton	25	2,899	19	2,680
Other metals -						
Aluminium	1b.		3,952	2,018	7,652	3,351
Brass and bronze castings purch	ased . lb.		84,245	19,789	115,506	38,383
Brass and bronze sheets, etc			106,492	11,659	35,299	8,626
Copper bars, sheets, etc			22,459	4,601	20,561	4,054
Lead			21,917	3,297	4,530	634
Tin	1b.		571	86	50,640	26,352
Zinc	1b.		22,511	11,021	201,060	8,103
Babbitt metals and solder purch	ased . 1b.		25,762	6,355	26,338	10,501
Other metals not included elsew	here . xx		000	543	02 0 0	9,880
Articles used for further manufa-	cture -					
Parts for engines, boilers, etc	XX		000	185,741	000	270,813
Iron and steel pipe and fitting	S XX		000	45,574	000	115,074
Bolts, nuts, rivets and screws	XX		000	41,708	900	44,928
Electrical goods	XX		000	5,673		5,302
Paints, oils and varnishes			000	16,668	900	18,976
Other articles of this class			000	106,303	0 0 0	50,864
Other materials -				ALTERNATION .		HEATTEN.
Asbestos and other linings and						
coverings	XX		900	1,704	900	2,534
Foundry coke (not for heat or po		ton	2,644	26,093		48,440
Moulding sands			1,310	4,233	5,731	14,115
Plumbago			6,535	486	16,388	910
Other foundry facings			030	2,782	465,034	6,453
Patterns and models			900	7,724	• • •	3,099
Lumber		b.m.	415	16,502	322	14,622
Firebrick	No.		42,341	2,929	32,852	2,214
Fireclay		bn	268	2,079	408	2,771
Cupola blocks			1,450	146	5,650	908
Core oil		gal	7,439	4,174	17,140	10,222
Core compounds			000	506	2,820	138
Shipping containers			000	495	000	831
All other materials			0 0 0	223,264	000	437,964
TOTAL	YYY		000	1,553,690	- 524 61	2,432,907
**************************************	00000 0000		000	2,000,000	993	~, ±0~, 001

Table 11 - PRODECTS MADE IN THE BOILERS, TANKS AND ENGINES INDUSTRY, 1933 and 1934.

NOTE - Data in this table are for the Boilers, Tanks and Engines Industry which includes only the manufacturers that made boilers, tanks and engines as their main products. Figures for the individual commodities do not represent the total output in Canada as these articles were made also in other industries.

(See Tables 13. 15 and 16).

(See Tables 13, 15 and 16).	3 6			0 7 1
	1 9	3 3	1	9 3 4
Products	Number	lling value	1	Selling value at works
	Number	at works	Number.	at works
Heating boilers -		•		•
Cast iron sectional - hot water and steam	4,898	483,842	6,953	701,187
Steel firebox, locomotive type		18,412	23	7,009
Horizontal return tubular		2,990	7	8,575
Electric welded steel		73,233	302	115,612
Steel water tube		9,193	4	3,003
Other, kind not specified	2	12,196	4	16,840
Power boilers -	geninia.	1,100		10,010
Water tube, horizontal type	8	46,004	19	124,580
Water tube, bent tube type		49,373	10	72,788
Horizontal return tubular		54,735	47	61,755
Steel firebox, locomotive type		6,944	11	17,686
Fire tube, vertical type	103	26,986	131	46,628
Marine type		12,159	4	39,138
Other, kind not specified		375	** **	
Engines - Steam		30,418	36	31,295
Gasoline, marine type		278,658	2,489	459,042
Stationary type		6,530	78	12,365
Other, including diesel, aero-	0,	0,000	1.0	12,000
plane and railway hand car	77	62,750	124	169,278
Tanks, steel plate	9 9 0	837,409	900	898,356
Tanks, sheet steel -	9 9 0	301,400		900,000
Pressure	000	65,459	To see ?	121,358
Storage		87,239	000	107,505
Miscellaneous steel plate work -	0 0 0	CHICAGO AND		Manualayanga
Bins and hoppers	80	7,636	59	8,947
Smokestacks	200	27,390	000	27,573
Smoke breeching	29	7,139	000	6,668
Other plate work		280,017	0.00	259,577
Radiators, heating tons		373,841	7,428	882,145
Fabricated structural steel shapes tons		152,433	1,692	186,858
Parts for boilers		40,374	1,000	56,305
Parts for engines		165,914	200	123,941
Received for custom work and repairs		622,795	9 0 0	896,217
All other products		602,812	0 9 0	1,023,583
		000,010		2,000,000
				thirty of the
TOTAL 000000000000000000000000000000000000	000	4,445,256	0 0 0	6,485,814

DIRECTORY OF FIRMS INCLUDED IN THE BOILERS, TANKS AND ENGINES INDUSTRY, 1934.

NOTE - This is not intended to be a complete list of concerns which made boilers, tanks or engines. It is merely a directory of the firms which made these articles as their main products and which, therefore, were classified to this industry for statistical purposes.

Names of Firms

Location of Plants

(a) ENGINES, CHIEFLY

NOVA SCOTIA -Acadia Gas Engines Limited Atkinson's Limited Hawbolt Gas Engines

Bridgewater Shelburne Chester

QUEBEC - Canadian Pratt & Wh:

Canadian Pratt & Whitney Aircraft Co.Ltd.
Canadian Wright Ltd. and / or
Aero Engines of Canada, Ltd.

Longueuil

6259 Notre Dame St., Montreal

ONTARIO -

Buchanan, F. L., Limited
Canadian Johnson Motor Company Ltd.
Kermath Mfg. Co. of Canada, Ltd.
St. Lawrence Engine Co. Ltd., The
Sylvester Manufacturing Company Ltd.

129-131 Front St., Orillia Peterborough 619 King St. W., Toronto Brockville Lindsay

BRITISH COLUMBIA Easthope Brothers Limited
Empire Mfg. Co. Ltd.
Vivian Gas Engine Works

1747 West Georgia St., Vancouver 1201 West 6th St., Vancouver 1090 West Sixth Avenue., Vancouver

(b) BOILERS, RADIATORS, TANKS AND PLATE WORK CHIEFLY

NOVA SCOTIA -Hogan, T., & Co.

Musgrave, R., & Sons, Ltd. Robb Engineering Works Ltd. 121 Lower Water St., Halifax North Sydney Amherst

OUEBEC -

Canadian John Woods Mfg. Co.
Latulippe, Michel
La Compagnie de Radiateurs Victoire Ltee.
McKay, Alex, Boiler and Tank Works Reg'd.
Morton Engineering and Dry Dock Co. Ltd.
Warden King Ltd.
Weir, J. & R., Ltd.
White, W. C., Boiler Works

2143 St. Patrick St., Montreal
303 Dorchester St., Quebec
925 Perrault Lane, Montreal
2156 DeMontigny St. E., Montreal
West End, Louise Embankment, Quebec
2104 Bennett Ave., Maisonneuve, Montreal
33 Nazareth St., Montreal
2745 Grand Trunk St., Montreal

ONTARIO -

Babcock-Wilcox and Goldie McCulloch Ltd.
Bell, Robt., Engine and Thresher Co.
Campbell Steel and Iron Works Ltd.
Canadian John Wood Mfg. Co. Ltd.

Grand Ave., Galt Seaforth 855 Carling Ave., Ottawa 101 Hanson St., Toronto

DIRECTORY OF FIRMS INCLUDED IN THE BOILERS, TANKS AND ENGINES INDUSTRY, 1934 (concluded)

NOTE - This is not intended to be a complete list of concerns which made boilers, tanks or engines. It is merely a directory of the firms which made these articles as their main products and which, therefore, were classified to this industry for statistical purposes.

Names of Firms

Location of Plants

(b) BOILERS, RADIATORS, TANKS AND PLATE WORK, CHIEFLY (concluded)

ONTARIO - (concluded) Dominion Radiator and Boiler Co. Ltd.

Gurney Foundry Co. Ltd. Horton Steel Works Ltd. Imperial Iron Corp. Ltd. Inglis, John, Co. Ltd. Leonard, E., and Sons, Ltd. Levy and Westwood Machinery Co. Macpherson, C. E. Napanee Iron Works Ltd. Ottawa Boiler and Steel Works Park, Archibald Pendell Boiler Ltd. Port Colborne Iron Works Ltd. Steel Fabricating & Welding Ltd. Sylvester Manufacturing Co. Ltd. Toronto Iron Works Ltd. Winnett, R., & Son

MANITOBA - Canadian Brown Steel Tank Co. Ltd.

SASKATCHEWAN - North Western Iron Works Ltd.

BRITISH COLUMBIA Blain Boiler Works Ltd.
Mainland Boiler Works
Patterson Boiler Works
Vancouver Iron Works Ltd.
Westminster Boiler and Tank Co.

17 S. Market St., Brantford, and Royce and Lansdowne Ave., Toronto 4 Junction Road, Toronto Jennett St., Fort Erie Berryman Ave., St. Catharines 14 Strachan Ave., Toronto 381 York St., London 340 Dufferin St., Toronto 468 Rideau St., Kingston Ann St., Napanee 158 Queen St. W., Ottawa 165 William St., Chatham 50 Bartlett Ave., Toronto Frazer St., Port Colborne Dundas Lindsay 629 Eastern Ave., Toronto 271 Hamilton Road, London

20th St. and Pacific Ave., Brandon

1419 Scarth St., Regina

494 Railway St., Vancouver 496 Alexander St., Vancouver 790 Alexander St., Vancouver 1155 - 6th Ave. W., Vancouver 111 - 11th St., New Westminster

SUPPLEMENTARY DATA

(a) BOILERS

As pointed out in the opening paragraphs of this report the Boilers, Tanks and Engines Industry includes only the firms which made boilers, engines, etc., as their major products so the figures given in Table 11 do not represent the total output in Canada of the commodities which are listed. To provide complete figures for boilers a special compilation has been made covering the reports of all concerns which reported boilers as one of their products.

In all, 48 establishments reported a production of heating or power boilers in 1934. These factories made goods having a total selling value of \$8,038,582 but boilers alone accounted for only \$1,598,541. The principal statistics covering the entire business of these works are given below.

Table 12 - PRINCIPAL STATISTICS FOR ALL ESTABLISHMENTS WHICH REPORTED A PRODUCTION OF BOILERS IN 1934.

Number of manufacturers	48
Total capital employed \$	23,246,692
Total number of employees	3,231
Total salaries and wages	3,448,221
Total cost of fuel and electricity \$	349,474
Total cost of all materials used \$	2,969,000
Selling value of boilers manufactured	1,598,541
Selling value of other products manufactured \$	6,440,041
TOTAL SELLING VALUE OF ALL PRODUCTS \$	8,038,582

Table 13 - TOTAL PRODUCTION IN CANADA OF HEATING AND POWER BOILERS, 1934.

NOTE - Figures in this table have been assembled from all industries and represent the TOTAL OUTPUT IN CANADA.

Types	Number of boilers	Total selling value at plant
**		\$
Heating boilers -	0 070	050 069
Cast iron sectional hot water and steam	8,279	859,062
Steel firebox, locomotive type	89	28,549
Horizontal return tubular	10	9,665
Steel water tube	9	4,753
Steel welded	302	115,612
Power boilers -		
Water tube, horizontal type	19	124,580
Water tube, vertical type	• • •	91,164
Water tube, bent tube type	2	16,000
Horizontal return tubular	72	81,001
Marine type - internally fired	3	14,052
Marine type, water tube	2	27.086
Steel firebox, locomotive type	11	17,686
Firetube, vertical type	142	49,823
Boilers, type not specified	90	159,906
TOTAL.	9,030	1,598,939

Names of Firms

Location of Plants

Babcock-Wilcox and Goldie McCulloch Limited Bastian-Morley Limited Beaver Foundry & Furnace Works Belanger, O., Enrg.
Bell, Robt., Engine and Thresher Co., The Blain Boiler Works, Ltd. Campbell Steel and Iron Works Limited Canadian Brown Steel Tank Company Limited Canadian General Electric Co. Ltd. Chalifoux & Fils, Limitee Dominion Engineering Works Ltd. Dominion Radiator and Boiler Co. Ltd. Enamel & Heating Products Limited Farand & Delorme Limited General Foundry Ltd. Gurney Foundry Co. Ltd., The Hogan, T., & Company Imperial Iron Corporation, Ltd. Inglis, John, Company Limited, The La Fonderie St. Anselme Ltee. La Cie de Machineries Mercier Latulippe, Michel Leonard, E., and Sons Limited Matheson, I., & Co. Ltd. Marine Iron Works Limited Napanee Iron Works Limited North Western Iron Works Ltd. Ottawa Boiler and Steel Works Park, Archibald Patterson Boiler Works Pendell Boiler Limited Pictou Foundry & Machine Co. Limited Port Colborne Iron Works Limited Robb Engineering Works Limited Saint John Iron Works Limited Spencer Foundry Co. Ltd. Stephens-Adamson Mfig. Co. of Canada, Ltd. Stewart, Bruce, & Co., Limited Taylor-Forhes Limited Thompson & Sutherland Limited Vancouver Iron Works Ltd. Victoria Machinery Depot Co., Ltd. Vulcan Iron Works Limited Warden-King Limited Waterous Limited Weir, J. & R., Ltd. White, George, & Sons Co, Ltd. Whitelaw, R., Estate of

Galt, Onto Toronto, Ont. Tillsonburg, Ont. Montreal, P.Q. Seaforth, Ont. Vancouver, B.C. Ottawa, Ont. Brandon, Man. Toronto, Ont. St. Hyacinthe, P.Q. Lachine, P.Q. Toronto, Ont. Sackville, N.B. Montreal, P.Q. Windsor Mills, P.Q. Toronto, Ont. Halifax, N.S. St. Catharines, Ont. Toronto, Ont. St. Anselme, P.Q. Levis, P.Q. Quebec, P.Q. London, Ont. New Glasgow, N.S. Victoria, B.C. Napanee, Ont. Regina, Sask. Ottawa, Ont. Chatham, Ont. Vancouver, B.C. Toronto, Ont. Pictou, N.S. Port Colborne, Ont. Amherst, N.S. Saint John, N.B. Penetanguishene, Ont. Belleville, Ont. Charlottetown, P.E.I. Guelph, Ont. North Sydney, N.S. Vancouver, B.C. Victoria, B.C. Winnipeg, Man. Montreal, P.Q. Brantford, Ont. Montreal, P.Q. London, Ont. Woodstock, Ont.

(b) ENGINES

A special compilation covering all industries shows that 30 establishments in Canada reported a production of engines (except automobile engines) in 1934. The principal statistics for these works are given below. The value of all products of these firms was \$4,678,754 of which engines accounted for only \$877,862.

Table 14 - PRINCIPAL STATISTICS FOR ALL ESTABLISHMENTS WHICH REPORTED A PRODUCTION of ENGINES IN 1934.

W. 1 0 0 0	70
Number of manufacturers	30
Total capital employed \$	27,486,693
Total number of employees	2,064
Total salaries and wages \$	2,295,085
Total cost of fuel and electricity \$	212,352
Total cost of materials	1,940,821
Selling value of engines made	877,862
Selling value of all other products	3,800,892
TOTAL SELLING VALUE OF PRODUCTS	4,678,754

Table 15 - TOTAL PRODUCTION OF ENGINES, 1934.

NOTE - Figures in this table have been assembled from all industries and represent the TOTAL OUTPUT IN CANADA

Types	Number of engines	Total horse power	Selling value at works	
			\$	
team	900	300	62,413	
Gasoline - Marine type	2,489	19,324	459,042	
Stationary type	78	279	12,365	
railway motor car	97	5,095	75,796	
Type not specified	000	0 0 0	68,600	
Gas and oil	000	000	199,646	
TOTAL ENGINES (except automobile)	000	000	877,862	
automobile engines	83,036		(not available)	

LIST OF ALL CONCERNS IN CANADA WHICH REPORTED A PRODUCTION OF ENGINES IN 1934.

Names of Firms

Acadia Gas Engines Limited
Atkinson's Limited
Babcock-Wilcox and Goldie-McCullough Ltd.
Buchanen, F. L., Limited
Canadian Johnson Motor Co. Ltd.
Canadian Pratt & Whitney Aircraft Co. Ltd.
Canadian Wright Ltd., and Aero Engines
of Canada, Ltd.
Desjardins Limitee
Easthope Brothers Limited
Empire Mfg. Co. Ltd.
Gilson Manufacturing Co. Ltd.

Location of Plants

Bridgewater, N.S. Shelburne, N.S. Calt, Ont. Orillia, Ont. Peterborough, Ont. Longueuil, P.Q.

Montreal, P.Q.
St. Andre de Kamouraska, P.Q.
Vancouver, B.C.
Vancouver, B.C.
Guelph, Ont.

Names of Firms

Hawbolt Gas Engines Ker and Goodwin Machinery Co. Ltd., The Kermath Mfg. Co. of Canada, Ltd. Lunenburg Foundry Co. Ltd. Massey-Harris Company Limited Matheson, I., & Co. Ltd. Montreal Locomotive Works Limited Oxford Foundry & Machine Co. Ltd. Plessisville Foundry, The Phoenix Foundry Co. Robertsonville Foundry Co. Ltd. Sheldons Limited Stewart, Bruce, & Co. Ltd. St. Lawrence Engine Co. Ltd., The Sylvester Manufacturing Co. Ltd., The Thompson Brothers Machinery Co. Ltd. Tyee Machinery Corp. Ltd. United Steel Corporation Ltd.

- (x) Ford Motor Company of Canada, Limited
- (x) General Motors of Canada Limited

Vivian Gas Engine Works

(x) Made automobile engines for own use.

Location of Plants

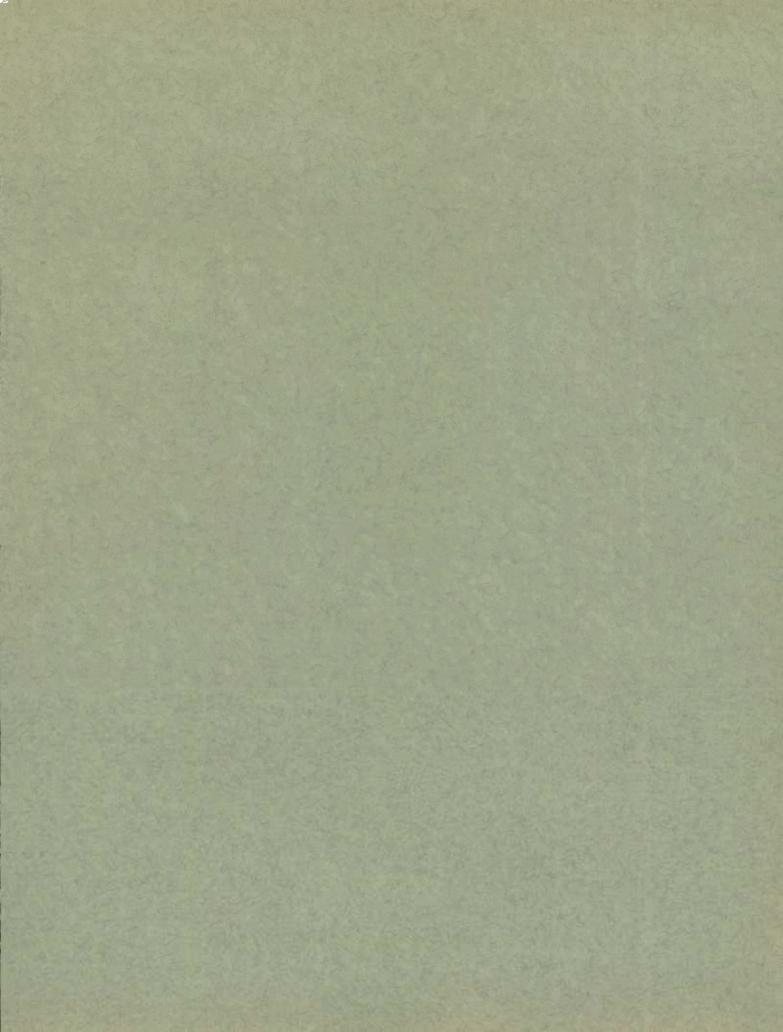
Chester, N.S. Brantford, Ont. Toronto, Ont. Lunenburg, N.S. Toronto, Ont. New Glasgow, N.S. Montreal, P.Q. Oxford, N.S. Plessisville, P.Q. Saint John, N.B. Robertsonville, P.Q. Galt, Ont. Charlottetown, P.E.I. Brockville, Ont. Lindsay, Ont. Liverpool, N.S. Vancouver. B.C. Vancouver, B.C. Vancouver, B.C.

East Windsor, Ont. Walkerville, Ont.

(c) HEATING RADIATORS, TANKS AND PLATE WORK

Ine total production for these items, assembled from all industries, was as follows in 1934:-

Tanks - Steel plate		\$ 941,026 \$ 130,491 \$ 455,236
Range boilers, galvanized No.	67,161	\$ 440,102
Radiators, heating - Direct or standing type		\$1,027,726
Concealed type		\$ 53,774
Fabricated structural shapes, sold as such tons	25,926	\$1,365,332
Fabricated structural shapes, erected -		
Bridges tons	3,175	\$ 422,715
Buildings, transmission towers, etc tons		\$2,193,483
Plate and tank works, including digesters, hoppers. etc.		\$ 691,408



STATISTICS CANADA LIBRARY
BIBLIOTHÉQUE STATISTIQUE CANADA

1010655489