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CANADA

DEPARTMENT OF TRADE AND COMMERCE

DOMINION BUREAU OF STATISTICS

CENSUS OF INDUSTRY

MINING, METALLURGICAL & CHEMICAL BRANCH

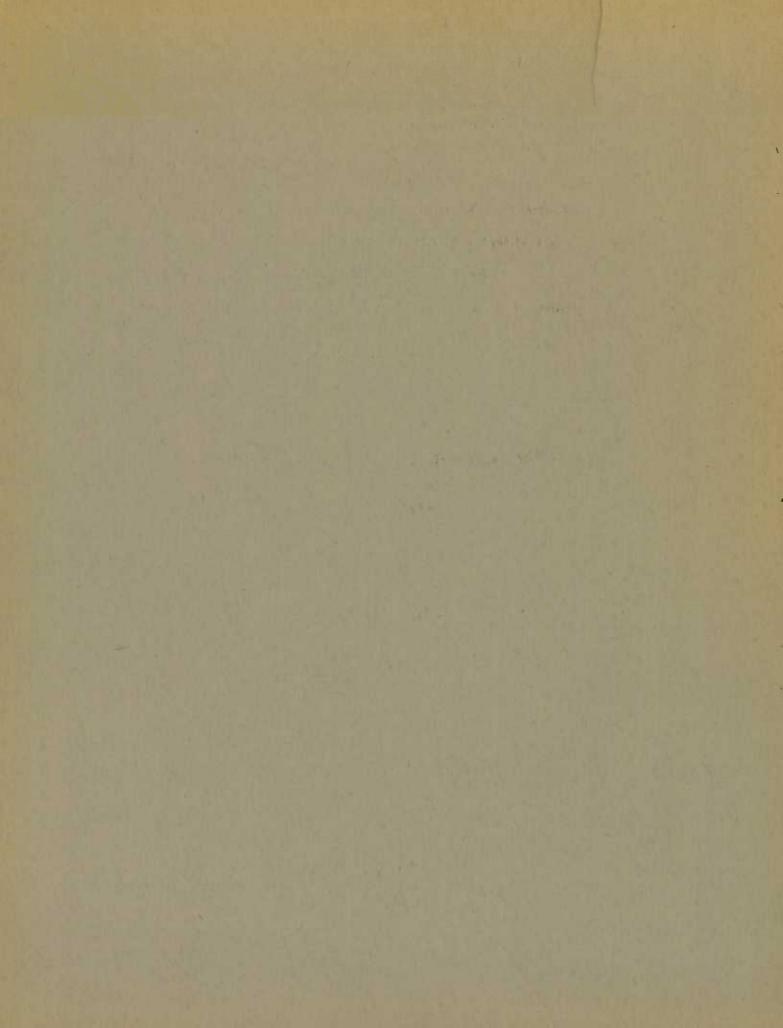
THE BOILERS, TANKS & ENGINES INDUSTRY

IN

CANADA

1937





DEPARTMENT OF TRADE AND COMMERCE

DOMINION BUREAU OF STATISTICS

CENSUS OF INDUSTRY

MINING, METALLURGICAL AND CHEMICAL BRANCH

OTTAWA - CANADA

Dominion Statistician: R. H. Coats, LL.D., F.R.S.C., F.S.S.(Hon.) Chief - Mining, Metallurgical and Chemical Branch: W. H. Losee, B.Sc. Statistician - Metal and Chemical Products: H. McLeod, B.Sc.

ANNUAL INDUSTRY REPORT IRON AND STEEL AND THEIR PRODUCTS GROUP THE BOILERS, TANKS AND ENGINES INDUSTRY, 1937.

In accordance with the Statistics Act each manufacturing concern in Canada is required to submit to the Dominion Bureau of Statistics at Ottawa a yearly report covering such items as production, employment, capital, etc. In most cases a manufacturer makes more than one product but is not asked to apportion these details between the different products which he manufactures. It is impossible, therefore, except in a few cases, to compile detailed figures of employment, etc., for any single commodity.

For the presentation of these detailed statistics, the Bureau has subdivided manufacturing into nine groups of industries, producing concerns being classified according to the principal component material of their major products. For example, the pulp and paper industry is classified under "Wood and Paper"; boiler manufacturers under "Iron and Steel and Their Products", etc.. These main groups are further divided into industries to which the concerns are allotted according to the nature of their main products. The iron and steel group is subdivided into 17 industries, one being the Boilers, Tanks and Engines Industry which is reviewed in this bulletin. This industry covers the operations of the establishments which made as their chief products such articles as boilers or heating radiators, engines, tanks, and miscellaneous products from steel plate such as bins, hoppers, smokestacks, etc. It is apparent, however, from the explanation given above, that the production figures as compiled for this industry do not necessarily represent the total Canadian output for the commodities listed as they may have been produced also as minor products of firms in other industries. Supplementary tables nos. 13 to 18, have been added to give total output figures for boilers, engines and heating radiators.

Production in the Boilers, Tanks and Engines Industry, attained a new high level in 1937 when it was valued at \$11,211,501. This output was 35 per cent over the \$8,305,860 of 1936 and exceeded the \$10,006,278 of 1929, the previous record year, by 12 per cent.

Fifty-four establishments were included in this industry in 1937, there being 27 in Ontario, 12 in Quebec, 9 in British Columbia, 4 in Nova Scotia, and 1 in each of Manitoba and Saskatchewan. These concerns, with a fixed and working capital amounting to \$13,875,620 gave employment to a monthly average of 2,936 people and paid \$3,694,393 in salaries and wages. Materials used in manufacturing processes cost \$4,872,296 at the plants and \$226,991 was spent for fuel and electricity.

Tables 1 to 12 of this report deal with the Boilers, Tanks and Engines Industry only, while Tables 13 to 18 give supplementary data covering the total production in Canada of boilers, engines and heating radiators. The total output value in 1937 for heating and power boilers of all kinds was \$2,329,452; for engines of all kinds (except automobile) \$1,569,917; and for heating radiators, \$1,534,056.

Table 1 - PRINCIPAL STATISTICS OF THE BOILERS, TANKS AND ENGINES INDUSTRY, 1921 - 1937.

Child a Charles and Continue of the Continue o			THE DOTAL	MIND THIND	WHD LUGTHED	THIDODINI.	TAME TOOLS
Years	No. of plants	Capital employed	Average number of employees	Salaries and Wages	Cost of fuel and electricity		products at works
		\$		\$	\$	\$	\$
1929	35 40 41 50 51 56	10,665,197 9,982,016 10,833,223 10,231,811 13,331,336 14,202,122 15,417,364	2,410	3,043,768 2,649,804 2,376,416 1,636,953 1,742,257 2,291,422 2,771,854	163,137 159,813 135,668 116,755 168,784 194,556 231,328	5,091,406 4,565,856 2,640,600 1,527,402 1,553,690 2,432,907 2,774,327	10,006,278 9,597,239 6,367,008 4,465,089 4,445,256 6,485,814 7,365,523
1936	56	14,848,789	2,519	3,066,242	244,687	3,567,813	8,305,860
1937 % change 1937		13,875,620	2,936	3,694,393	226,991	4,872,296	11,211,501
from 1936.	3.6	-6.6	+16.5	+20.5	-7.0	+36.5	+35.0
and an additional and a second condense of the second condense of th	Committee of the state of the last of the	Annual Control of Street, Street	ATT - Countillantina deletrosember (n. 6 p. 0) -		The state of the s	Transport of the state of the s	

Table 2 PRINCIPAL STATISTICS, BY PROVINCES, 1936 and 1937.

Table 2 - PRINC	JIPAL S	TATISTICS, I	BY PROVINCE	15, 1936 an	d 1957.		
							Gross
			Average	Salaries	Cost of	Cost of	selling
Years	No. of	Capital	number of	and	fuel and	materials	value of
	plants	employed	employees	Wages	electricity	at works	products
							at works
Fire 2 - Specific adds and also build revell out also date breakful		\$		\$	\$	\$	\$
1936							
Nova Scotia	6	964,344	148	183,570	16,136	222,192	444,062
Quebec	. 12	2,625,404	552	666,508	60,275	942,519	1,821,884
Ontario	27	10,448,331	1,628	1,958,364	158,126	2,154,300	5,391,003
Manitoba	. 1)	09 209	7.2	27 909	2 7 2 2	31 CCE	90 046
Saskatchewan	1)	92,302	33	31,292	3,133	34,665	80,946
British Columbi	ia 9	718,408	158	226,508	7,017	214,137	567,965
CANADA	56	14,848,789	2,519	3,066,242	244,687	3,567,813	8,305,860
1937							
Nova Scotia	4	963,811	158	172,787	16,075	267,534	514,705
Quebec		2,969,128	592	693,058		1,130,032	2,156,886
Ontario		9,134,164	1,984	2,531,175		3,213,471	7,844,253
Manitoba							
Saskatchewan		115,643	33	50,494	2,932	40,689	97,707
British Columbi		692,874	169	246,879	7,181	220,570	597,950
CANADA .	54	13,875,620	2,936	3,694,393	226,991	4,872,296	11,211,501

Table 3 - SIZE OF ESTABLISHMENTS ACCORDING TO PRODUCTION, NUMBER OF EMPLOYEES and CAPITAL EMPLOYED. 1937.

	CAPITAL	EMPLUIED, 1991	0	
	Number of plants	Capital employed	Number of employees	Gross selling value of products at works
		\$		\$
(a) PRODUCTION				"
Under \$10,000	5	86,781	1.6	23,512
\$10,000 to \$25,000	8	262,556	- 70	130,541
\$25,001 to \$50,000	8	395,211	107	313,117
\$50,001 to \$100,000	10	721,242	212	718,214
\$100,001 to \$200,000	7	1,786,928	293	1,121,563
\$200,001 to \$300,000	5	1,854,550	391	1,293,343
Over \$300,000	11	8,768,352	1,847	7,611,211
TOTAL	54	13,875,620	2,936	11,211,501

Table 3 - SIZE OF ESTABLISHMENTS ACCORDING TO PRODUCTION, NUMBER OF EMPLOYEES and

uebec 1,755,648 456,861 412,895 2,625,404 ntario 6,816,200 1,965,845 1,666,286 10,448,331 ritish Columbia 427,852 145,165 145,391 718,408 ther provinces 58,065 12,307 21,930 92,302 TOTAL 9,691,652 2,762,021 2,395,116 14,848,789 iova Scotia 612,941 221,719 129,151 963,811 uebec 1,652,613 617,848 698,667 2,969,128 ntario 5,193,602 2,659,088 1,281,474 9,134,164 ritish Columbia 400,686 128,146 164,042 692,874		Number of plants	Capital employed	Number of employees	Gross selling value of products at work
0 and under	appelente de retaine de la rétaine de la		\$		\$
0 and under	(2) PIÓT OVERE				
1 to 25	(D) EMPLOYEES				
6 to 50 7 905,118 245 858,328 1 to 75 4 1,538,414 257 864,189 ver 75 15 9,649,461 2,078 8,097,120 TOTAL 54 13,875,620 2,936 11,211,501 (c) CAPITAL 54 13,875,620 2,936 11,211,501 (c) CAPITAL 11 161,550 60 135,972 25,001 to \$100,000 19 1,170,275 330 1,018,800 100,001 to \$250,000 7 1,181,774 408 1,191,397 ver \$250,000 7 1,181,774 408 1,191,397 ver \$250,000 7 1,181,774 408 1,191,397 ver \$250,000 7 1,183,774 202 2,138 8,867,332 TOTAL 54 13,875,620 2,936 11,211,501 and equipment solve of land, buildings, machinery and equipment stocks in products on and accounts CAPITAL products on and accounts of land, buildings, machinery and equipment stocks in proposes expenses, etc.) \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$	O and under	13		69	
1 to 75					
ver 75 13 9,649,461 2,078 8,097,120 TOTAL 54 13,875,620 2,936 11,211,501 (c) CAPITAL 11 161,550 60 135,972 25,001 to \$100,000 19 1,170,275 350 1,018,800 100,001 to \$250,000 7 1,181,774 408 1,191,397 ver \$250,000 17 11,362,021 2,138 8,867,332 TOTAL 54 13,875,620 2,936 11,211,501 able 4 - CAPITAL EMPLOYED, 1936 and 1957. Inventory value of materials cof lend, build- ings, machinery and equipment 2,936 11,211,501 able 4 - CAPITAL EMPLOYED, 1936 and 1957. Inventory value of materials core in and accounts hand and products on and accounts hand and process expenses, etc.) CAPITAL *** *** *** 1 9 3 6 *** *** *** ova Scotia 633,887 cores acceptance 18,843 cores acceptance 148,614 cores acceptance 964,344 cores acceptance ntatic Columbia 427,852 cores acceptance 145,165					
TOTAL					
(c) CAPITAL nder \$25,000	ver 75	10	9,043,401	6,010	0,037,120
1	TOTAL	54	13,875,620	2,936	11,211,501
1	(c) CAPITAL				
25,001 to \$100,000 19 1,170,275 330 1,018,800 100,001 to \$250,000 7 1,181,774 408 1,191,397 ver \$250,000 17 11,362,021 2,138 8,867,332			161.550	60	133,972
100,001 to \$250,000					
TOTAL 54 13,875,620 2,936 11,211,501 able 4 - CAPITAL EMPLOYED, 1936 and 1937. Total					
able 4 - CAPITAL EMPLOYED, 1936 and 1937.				2,138	
able 4 - CAPITAL EMPLOYED, 1936 and 1937. Present value of materials capital capital of land, build-ings, machinery and equipment and equipment stocks in prepaid expenses, etc.) \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$	TOTAL	54	13,875,620	2,936	11,211,501
### Present value of land, build—products on hand and accounts capital (cash, bills and finished products on hand and accounts stocks in prepaid process expenses, etc.) #### 1936 *** 1936	able 4 - Carlial Em	PLOTED, 1990 and 18	Inventory		
### Present value of land, build—products on hand and accounts capital (cash, bills and finished products on hand and accounts stocks in prepaid process expenses, etc.) #### 1936 *** 1936					
Present value of land, build-ings, machinery and equipment stocks in prepaid expenses, etc.) \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$					
rovince of land, build-ings, machinery and equipment stocks in process expenses, etc.) \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$		Present value			ΤΟΤΑΤ.
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and equipment stocks in prepaid expenses, etc.) \$ \$ \$ \$ \$ 1 9 3 6 ova Scotia 633,887	- 0 1 22000		_		
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1 9 3 6 ova Scotia 633,887 181,843 148,614 964,344 uebec 1,755,648 456,861 412,895 2,625,404 ntario 6,816,200 1,965,845 1,666,286 10,448,331 ritish Columbia 427,852 145,165 145,391 718,408 ther provinces 58,065 12,307 21,930 92,302 TOTAL 9,691,652 2,762,021 2,395,116 14,848,789 ova Scotia 612,941 221,719 129,151 963,811 uebec 1,652,613 617,848 698,667 2,969,128 ntario 5,193,602 2,659,088 1,281,474 9,134,164 ritish Columbia 400,686 128,146 164,042 692,874 ther provinces 71,839 25,200 18,604 115,643			process	expenses, etc	»)
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uebec 1,652,613 617,848 698,667 2,969,128 ntario 5,193,602 2,659,088 1,281,474 9,134,164 ritish Columbia 400,686 128,146 164,042 692,874 ther provinces 71,839 25,200 18,604 115,643	1937				
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ritish Columbia 400,686 128,146 164,042 692,874 ther provinces 71,839 25,200 18,604 115,643	uebec				
ther provinces 71,839 25,200 18,604 115,643	ntario				
	British Columbia				
TOTAL 7,931,681 3,652,001 2,291,938 13,875,620	ther provinces	71,839	25,200	18,604	115,643

Table 5 - EMPLOYEES, SALARIES AND WAGES, BY PROVINCES, 1936 and 1937.

The state of the s		Average	number	of emplo	yees			TOTAL
Provinces	On sa	laries	On	wages		Salaries	Wages	SALARIES
	Male	Female	Male	Female	TOTAL			AND WAGES
						\$	\$	\$
1936								
Nova Scotia	23	8	117		148	51,484	132,086	183,570
Quebec	113	13	426	0 0 0	552	207,922	458,586	666,508
Ontario	294	80	1,253	1	1,628	642,661	1,315,703	1,958,364
British Columbia.	24	1	133	0 0 0	158	55,685	170,823	226,508
Other provinces	6	1	26	0 0 0	33	11,136	20,156	31,292
TOTAL	460	103	1,955	1	2,519	968,838	2,097,354	3,066,242
1937								
Nova Scotia	22	5	131		158	51,266	121,521	172,787
Quebec	110	14	468		592	201,838	491,220	693,058
Ontario	322	98	1,563	1	1,984	764,363	1,766,812	2,531,175
British Columbia.	25		144		169	47,693	199,186	246,879
Other provinces .	8	0.00	25		33	12,713	37,781	50,494
TOTAL	487	117	2,331	1	2,936	1,077,873	2,616,520	3,694,393

Table 6 - WAGE-EARNERS, BY MONTHS, 1936 and 1937.

Ionth]	9 3	6	1	9 3	7
1011011	Male	Female	Total	Male	Female	Total
anuary	1,793	. 1	1,794	2,052	1	2,053
ebruary	1,892	1	1,893	2,092	1	2,093
arch	1,944	1	1,945	2,260	1	2,261
pril	2,050	1	2,051	2,428	1	2,429
ay	1,958	1	1,959	2,444	1	2,445
une	1,970	1	1,971	2,496	1	2,497
uly	1,864	1	1,865	2,411	1	2,412
ugust	1,910	1	1,911	2,463	1	2,464
eptember	1,982	1	1,983	2,453	1	2,454
ctober	2,125	1	2,126	2,389	1	2,390
ovember	1,997	1	1,998	2,274	1	2,275
ecember	1,936	1	1,937	2,222	1	2,223
AVERAGE	1,955	1	1,956	2,331	1	2,332

Table 7 - REGULAR HOURS WORKED PER WEEK BY WAGE-EARNERS, 1936 and 1937. (Overtime not included)

Regular hours	Percen	t of arners	Regular hours		Percent of wage-earners		
worked per week	1936		worked per week	1936	1937		
40 hours or less	5.6	8.6	51 - 53 hours	. 1.2	. 7		
41 - 43 hours	.6	2.1	54 hours	. 2.5	1.7		
44 hours	17.4	18.1	55 hours	8	1.5		
45 - 47 hours	12.4	11.6	56 - 59 hours	. 2.9	3.5		
48 hours	9.4	9.5	60 hours and over	. 4.8	6.8		
49 - 50 hours	42.4	35.9	30 - 1				

Table 8 - FUEL AND ELECTRICITY USED. 1936	and 1	937
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		1 9	3 6	1 9	3 7
Kinds	Unit of		Cost at		Cost at
	meagure	Quantity	works	Quantity	works
Bituminous coal - Canadian	short ton	5,148	31,886	3,735	23,304
Imported		3,500	23,540	2,840	18,948
Anthracite coal	short ton	6,649	44,142	6,896	45,525
Lignite coal	short ton	33	267	56	183
Coke	short ton	867	7,528	986	8,985
Gasoline	Imp. gal.	26,745	5,743	44,648	8,242
Kerosene	Imp. gal.	2,690	431	3,054	496
Fuel oil	Imp. gal.	158,941	14,096	106,891	9,683
Wood	cord	339	1,858	462	2,355
Gas - Manufactured	M cu. ft.	2,045	2,047	3,060	2,378
Natural	M cu. ft.	3,532	2,134	3,208	1,973
Electricity purchased	Kw. H.	6,942,283	105,962	9,655,654	104,298
Other fuel	xxx	0 0 0	5,053		621
TOTAL			244,687		226,991
Electricity generated for					
own use	Kw. H.	37,000	0 0 0	6,000	

Table 9 - POWER EQUIPMENT, 1936 and 1937.

	1 9	3 6	1 9	3 7
Туре	Number of	Total rated	Number of	Total rated
	units	horse power	units	horse power
Steam engines and turbines	32	2,628	22	2,185
Diesel engines	7	300	7	300
Gasoline, gas and oil engines		345	15	380
Hydraulic turbines or water wheels		30	1	30
Total Primary	54	3,303	45	2,895
Electric motors run by purchased power.	817	14,498	781	13,626
TOTAL	871	17,801	826	16,521
Electric motors run by primary power	113	2,564	130	2,300
Total Electric Motors	930	17,062	911	15,926
Boilers	23	3,454	20	3,017

Table 10 - POWER EQUIPMENT, 1937, SHOWING - ORDINARILY IN USE - separately from - IN RESERVE OR IDLE.

	Orindar	ily in Use	In Reser	ve or Idle
Туре	Number of	Total rated		Total rated
	units	horse power	units	horse power
Steam engines and turbines	22	2,185		
Diesel engines	5	245	2	55
Gasoline, gas and oil engines	14	360	1	20
Hydraulic turbines or water wheels	1	30		
Total Primary	42	2,820	3	75
Electric motors run by purchased power.	773	13,452	8	174
TOTAL	815	16,272	11	249
Electric motors run by primary power	130	2,300	0.5 8	0 0 0
Total Electric Motors	903	15,752	8	174
Boilers	19	2,927	1	90

	- 6	-			
Table 11 - MATERIALS USED, 1936 and	1037				
AUDIO II MATERIANO COEDO 1300 dia	10010	1 9	3 6	1 9	3 7
Materials	Unit of		Cost at		Cost at
	measure	Quantity	works	Quantity	works
			\$		*
IRON					
Pig iron			219,294	9,974	
Iron castings	short to	n 869	88,570	684	86,706
STEEL, HOT OR COLD ROLLED -					
	short to	n 167	43 070	975	C 4 5770
Steel castings	short to		41,070 44,959	235	64,730 68,673
Forgings			12,334	86	18,637
Shafting			9,154	68	8,934
Sheets, plain		,	190,442	3,708	238,492
Sheets, galvanized	short to		16,996	205	17,471
Strip			23,588	441	25,700
Plates, boiler			136,041 475,549	2,735 8,977	185,125 584,708
Stampings			1,536	0,011	2,667
Structural shapes			215,820	5,046	328,936
Boiler tubes		722,497	170,969		270,370
Wire		n 28	3,134	30	5,337
Alloy steels			3,591	16	2,373
Scrap iron and steel			173,242	19,591	294,298
Other iron and steel	XXX	0 • •	23,985	• • •	7,527
NON-FERROUS METALS, including scrap	_				
		20 220	- 000	00 504	F 3.48
Aluminium		16,116	5,098 32,069)	20,394	5,147
Brass and bronze sheets		52,834	16,317)	117,702	31,859
Copper bars, sheets, etc	_	48,307	8,902	88,871	14,324
Lead	-	3,055	294	3,730	321
Nickel	pound	166	50	788	143
Tin	*	52,383	29,580	47,945	24,547
Zinc		213,762	10,088	269,504	11,146
Babbitt metals and solders Other non-ferrous metals	-	41,687	17,296 983	32,324	12,700
Other Hon-left ods metars	***	0 0 0	300		1,110
OTHER MATERIALS -					
Parts for engines, boilers, etc	XXX		683,723		1,221,828
Iron and steel pipe and fittings		0 0 0	129,405		70,675
Bolts, nuts, rivets and screws		0 0 0	65,271		86,109
Electrical goods, including motors.		063	11,462		10,748
Paints, oils and varnishes	XXX	0 0 0	26,985		32,291
Asbestos and other linings and	vvv		4,547		3,914
Foundry coke		7,027	80,822	9,044	104,037
Moulding sands			22,242	5,066	23,825
Silica sand for sand-blasting			299	74	360
Core sands	short to	6,792	15,211	9,809	23,566
Other foundry sands			1,916	90	730
Starch	_	1,400	112	90 903	1 905
Other foundry fraings		15,994	1,042	20,201	1,285
Other foundry facings		400,202	6,462	718,756	9,058
000000000000000000000000000000000000000			20,210		0,000

Table 11 - MATERIALS USED, 1936 and 1937 (Concluded).

		1 9	3 6	1 9	3 7
Materials	Unit of		Cost at		Cost at
	measure	Quantity	works	Quantity	works
American de "Allandia de la compansión de compansión de proprieda de compansión de com			\$		\$
OTHER MATERIALS (Concluded) -					
Lumber	M ft.b.m.	875	36,361	906	41,008
Firebrick	Number	47,455	4,026	85,494	5,929
Fireclay	short ton	825	7,665	781	5,956
Cupola blocks	Number	7,848	1,401		1,159
Core oil	Imp. gal.	24,975	14,540	27,456	16,505
Core compounds	pound	2,000	100	5,650	241
Shipping containers	xxx		2,481		4,095
All other materials			467,616	• • •	640,125
TOTAL	xxx		3,567,813		4,872,296

Table 12 - PRODUCTS MADE IN THE BOILERS, TANKS AND ENGINES INDUSTRY, 1936 and 1937.

NOTE - Data in this table are for the Boilers, Tanks and Engines Industry which includes only the manufacturers that made boilers, tanks and engines as their main products. Figures for the individual commodities do not represent the total output in Canada as these articles were made also in other industries. (See Tables 14, 16 and 18).

		1 9 3 6 1 9 3 7			5 7
Products	Unit of		Selling		Selling
	measure	Quantity	value	Quantity	value
			at works		at works
			\$		\$
Boilers, heating -					
Cast iron sectional - hot water					
and steam	Number	10,775	798,611	13,352	1,050,709
Steel firebox, locomotive type		29	20,242	37	32,297
Horizontal return tubular		11	7,368	11	10,313
Electric welded, steel		243	97,670	248	
Water tube, steel		18	9,568	8	10,251
Boilers, power -					
Water tube - horizontal type	11	35	212,780	8	42,008
Water tube - vertical type				21	238,027
Water tube - bent tube type		8	74,751	6	. 77,654
Return tubular power, horizontal.		75	127,040	67	88,905
Marine type		1	3,000	6	38,853
Steel firebox, locomotive type		8	16,978	19	42,562
Fire tube, vertical type		129	59,629	149	42,836
All other boilers		48	18,482		33,075
Boiler parts			79,210		197,644
Radiators, heating -					
Cast iron, standing	Sq. ft.	4,113,996	1,116,510	4.704.095	1,316,345
Cast iron, concealed			63,613		80,181
Engines -					,
Gasoline - Marine type (outboard					
and other)	Number	4,751	548,741	6,540	817,663
Stationary		1,992	86,563	1,535	41,275
Aeroplane, hand car					
and railway motor ca	r	192	135,171	219	392,708
Steam and diesel, including steam			,		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
turbines		83	159,122	62	179,585
Engine and turbine parts			196,249		141,336

Table 12 - PRODUCTS MADE IN THE BOILERS, TANKS AND ENGINES INDUSTRY, 1936 and 1937.

	(COHC.	Ludea).			
		1 9	3 6	1 9	3 7
Products	Unit of		Selling		Selling
	measure	Quantity	value	Quantity	value
			at works		at works
			\$		\$
Miscellaneous plate work -					
Bins and hoppers		83	11,203		24,929
Smokestacks		184	37,309		30,217
Smoke breeching			22,297		13,028
Rivetted and welded steel pipe		77	9,352	41	6,455
Other plate work	XXX	10,714	1,337,840		2,119,297
Structural work, including fabri-					
cated and erected shapes	XXX				167,294
Tanks -					
Steel storage for water and fuel					
oil	XXX		239,245		239,330
Steel, septic	XXX		36,785		21,293
Steel, pneumatic	Number	4,067	60,645		106,358
All other pressure tanks	XXX				29,446
Tank heaters for domestic water					
		4,873	49,913	4,967	47,965
Pumps, all kinds, and parts	11	212	112,987		186,396
Stokers, mechanical, and parts	XXX		101,238		60,422
Receipts from custom work and					
repairs	XXX		902,510		1,053,466
All other products(x)	XXX		1,555,238		2,102,966
TOTAL	XXX	0 + 0	8,305,860		11,211,501

(x) Includes data for items made by less than three firms such as cast iron soil pipe, furnaces, pulverizers, milk cans, etc.

DIRECTORY OF FIRMS INCLUDED IN THE BOILERS, TANKS AND ENGINES INDUSTRY, 1937.

NOTE - This is not intended to be a complete list of concerns which made boilers, tanks or engines. It is merely a directory of the firms which made these articles as their main products and which, therefore, were classified to this industry for statistical purposes.

Names of Firms

Location of Plants

(a) ENGINES, Chiefly

NOVA SCOTIA Acadia Gas Engines Limited
Hawbolt Gas Engines

Engines of Canada. I.t.d.

Bridgewater Chester

Canadian Pratt & Whitney Aircraft Co.Ltd. Longueuil
Canadian Wright Ltd. and / or Aero

6259 Notre Dame St., Montreal

ONTARIO Buchanan, F. L., Limited
Outboard Marine & Manufacturing Co. of
Canada, Ltd

129 Front St., Orillia

Peterborough

DIRECTORY OF FIRMS INCLUDED IN THE BOILERS, TANKS AND ENGINES INDUSTRY, 1937.

Names of Firms

Location of Plants

(a) ENGINES, Chiefly (Concluded)

ONTARIO - (Concluded)

Kermath Mfg. Co. of Canada, Ltd. St. Lawrence Engine Co. Ltd. Sylvester Manufacturing Company Ltd. Russel Bros. Ltd.

619 King St. W., Toronto Brockville Lindsay 3rd Ave. E., Owen Sound

BRITISH COLUMBIA -

Easthope Brothers Limited Vivian Engine Works Ltd. Simplex Engine & Mfg. Co. Ltd. 1747 West Georgia St., Vancouver 1090 West Sixth Avenue, Vancouver 1963 West Georgia St., Vancouver

(b) BOILERS, RADIATORS, TANKS AND PLATE WORK, Chiefly

NOVA SCOTIA -

Hogan, T., & Co. Robb Engineering Works Ltd.

121 Lower Water St., Halifax Amherst

QUEBEC -

Canadian John Woods Mfg. Co.
Farand & Delorme Ltd.
Latulippe, Michel
La Compagnie de Radiateurs Victoire Ltée.
Manny, E. S., Co.
McKay, Alex, Boiler and Tank Works Reg'd.
Radiateur Plessis Ltée.
Warden King Ltd.
Weir, J. & R., Ltd.

2143 St. Patrick St., Montreal
385 Martin St., Montreal
303 Dorchester St., Quebec
925 Perrault Lane, Montreal
1820 Gilford St., Montreal
West End, Louise Embankment, Quebec
Plessisville
2104 Bennett Ave., Maisonneuve, Montreal
33 Nazareth St., Montreal

ONTARIO -

Babcock-Wilcox and Goldie-McCulloch Ltd.
Bell, Robt., Engine and Thresher Co.
Campbell Steel and Iron Works Ltd.
Canadian John Wood Mfg. Co. Ltd.
Dominion Radiator and Boiler Co. Ltd.

Gurney Foundry Co. Ltd.
Horton Steel Works Ltd.
Imperial Iron Corp. Ltd.
Leonard, E., and Sons, Ltd.
Levy and Westwood Machinery Co.
Macpherson, C. E.
Napanee Iron Works Ltd.
Ottawa Boiler and Steel Works
Park, Archibald
Pendell Boiler Ltd.
Port Colborne Iron Works, Ltd.
Steel Fabricating & Welding Ltd.
Taylor-Forbes, Ltd.
Toronto Iron Works Ltd.
Winnett, R., & Son
MANITOBA -

Grand Ave., Galt Seaforth 855 Carling Ave., Ottawa 101 Hanson St., Toronto 17 S. Market St., Brantford, and 1322 Dufferin St., Toronto 4 Junction Road, Toronto Jennett St., Fort Erie Berryman Ave., St. Catharines 381 York St., London 340 Dufferin St., Toronto 468 Rideau St., Kingston Ann St., Napanee 158 Queen St. W., Ottawa 165 William St. S., Chatham 50 Bartlett Ave., Toronto Fraser St., Port Colborne Dundas Queen St., Guelph 629 Eastern Ave., Toronto

MANITOBA - Canadian Brown Steel Tank Co. Ltd.

20th St. and Pacific Ave., Brandon

271 Hamilton Road, London

DIRECTORY OF FIRMS INCLUDED IN THE BOILERS, TANKS AND ENGINES INDUSTRY, 1937.

(b) BOILERS, RADIATORS, TANKS AND PLATE WORK, Chiefly (Concluded)

Names of Firms

Location of Plants

SASKATCHEWAN - North Western Iron Works Ltd

1419 Scarth St., Regina

BRITISH COLUMBIA —
Atlas Boiler & Ship Repairs
Blain Boilers Works Ltd.
Mainland Boiler Works Ltd.
Patterson Boiler Works
Vancouver Iron Works Ltd.
Westminster Boiler and Tank Co.

First Avenue, Prince Rupert
494 Railway St., Vancouver
496 Alexander St., Vancouver
750 Alexander St., Vancouver
1155 - 6th Avenue West, Vancouver
111 - 11th Street, New Westminster.

SUPPLEMENTARY DATA

(a) Boilers

As pointed out in the opening paragraphs of this report, the Boilers, Tanks and Engines Industry includes only the firms which made boilers, engines, etc., as their major products. Hence the production figures as given in Table 12 do not represent the total output in Canada of the commodities which are listed. To provide complete figures for heating and power boilers a special compilation has been made covering the reports of all concerns which reported boilers as one of their products.

In 1937, a total of 40 concerns reported a production of heating or power boilers. These factories made goods having a gross selling value of \$13,955,847 of which boilers alone accounted for only \$2,329,452. The principal statistics covering the entire business of these works are given below, there being no separation of the figures, except for production, for the various commodities made in these establishments.

Table 13 - PRINCIPAL STATISTICS FOR ALL ESTABLISHMENTS WHICH REPORTED A PRODUCTION OF BOILERS IN 1936 and 1937;

	1936	1937
Number of manufacturers	41 18,142,084 2,881 3,331,522 285,525 3,233,456	40 22,377,921 4,012 5,314,627 350,235 6,214,912
Selling value of boilers manufactured \$ Selling value of other products manufactured . \$	1,733,522 6,241,330	2,329,452 11,626,395
TOTAL SELLING VALUE OF ALL PRODUCTS \$	7,974,852	13,955,847

Table 14 - TOTAL PRODUCTION IN CANADA OF HEATING AND POWER BOILERS, 1936 and 1937.

	1 9 3 6		1 9	3 7
Types	Number of	Total selling	Number of	Total selling
	boilers	value at plant	boilers	value at plant
		\$		\$
Heating boilers -				
Cast iron sectional hot water				
and steam	10,997	831,127	13,529	1,070,169
Steel firebox, locomotive type	149	73,018	147	100,235
Horizontal return tubular		25,653	14	17,302
Steel water tube		21,328	28	19,834
Steel welded	243	97,670	249	128,812
Power boilers -				
Water tube, horizontal type	35	212,780	8	42,008
Water tube, vertical type		5,867	31	246,527
Water tube, bent tube type	8	74,751	6	77,654
Horizontal return tubular	77	130,193	69	92,155
Marine type - internally fired			5	35,853
Marine type, water tube	1	3,000	6	9,500
Steel firebox, locomotive type	11	21,515	25	67,462
Firetube, vertical type	. 152	64,933	169	47,964
Boilers, type not specified		171,687	150	373,977
TOTAL	0 0 0 1	1,733,522	14,436	2,329,452

LIST OF ALL ESTABLISHMENTS IN CANADA WHICH REPORTED A PRODUCTION OF HEATING OR POWER BOILERS, 1937

Names of Firms

Atlas Boiler & Ship Repair Works Babcock Wilcox & Goldie-McCulloch Ltd. Beaver Foundry & Furnace Works Bell, Robt., Engine & Thresher Co. Blain Boiler Works Ltd. Campbell Steel & Iron Works Ltd. Canadian Brown Steel Tank Co. Ltd. Canadian Vickers Ltd. Chalifoux & Fils Ltce. Dominion Radiator & Boiler Co. Ltd. Dominion Engineering Works Ltd. Fonderie Belanger Foster Wheeler Ltd. Imperial Iron Corporation Ltd. La Compagnie Jutras Ltée Latulippe, Michel Leonard, E., & Sons Ltd. Matheson, I., & Co. Ltd. McKay, Alex, Boiler & Tank Works Reg'd. Morton Engineering & Dry Dock Co. Ltd. Napanee Iron Works Ltd. Northwestern Iron Works Ltd. Ottawa Boiler & Steel Works Patterson Boiler Works Pender Boiler Ltd.

Location of Plants

1st Avenue, Prince Ruper, B. C. 64 Grand Ave. S., Galt, Ont. Harvey St., Tilsonburg, Ont. Seaforth. Ont 494 Railway St., Vancouver, B. C. 855 Carling Ave., Ottawa, Ont. 20th St. & Pacific Ave , Brandon, Man. 4970 Notre Dame St. E , Montreal, Que. 11 Ste. Anne St., St. Hyacinth, Que. 17 S. Market St., Brantford, Ont. Lachine, Que. 2440 rue Des Carrieres, Montreal, Que. Westchester Ave., St. Catharines, Ont. Berryman Ave., St. Catharines, Ont. Victoriaville, Que, 303 rue Rochester, Quebec, Que. 381 York St., London, Ont. North Provost St., New Glasgow, N. S. 2162 Demontigny St. E., Montreal, Que. Louise Embankment, Quebec, Que. Ann St., Napanee, Ont. 1419 Scarth St., Regina, Sask. 158 Queen St. W., Ottawa, Ont. 750 Alexander St., Vancouver, B. U. 50 Bartlett Ave., Toronto, Ont.

LIST OF ALL ESTABLISHMENTS IN CANADA WHICH REPORTED A PRODUCTION OF HEATING OR POWER BOILERS, 1937.(Con.)

Names of Firms

Port Colborne Iron Works Spencer Foundry Co. Ltd. Standard Iron Works Ltd.

Stewart, Bruce & Co. Ltd.

Taylor-Forbes Ltd.
Thompson & Sutherland Ltd.
Vancouver Iron Works Ltd.
Victoria Machinery Depot Co. Ltd.
Vulcan Iron Works Ltd.
Waterous Ltd.
Westminster Boiler & Tank Co.
Winnett, R., & Son

Location of Plants

Fraser St., Port Colborne, Ont.

Fox St., Penetanguishene, Ont.

121 - 1st St. & 106th Ave., Edmonton,
Alta.

6 Great George St., Charlottetown,
P. E. I.

Queen St., Guelph, Ont.

North Sydney, N. S.

1155 West Sixth Ave., Vancouver, B. C.

343 Bay St., Victoria, B. C.

Pt. Douglas Ave., Winnipeg, Man.
S. Market St., Brantford, Ont.

111 Eleventh St., New Westminster, B.C.

271 Hamilton Road, London, Ont.

(b) HEATING RADIATORS

Only 10 companies in Canada made radiators for heating purposes during 1937. Their production totalled \$3,624,932 of which heating radiators accounted for \$1,534,056.

Table 15 - PRINCIPAL STATISTICS FOR ALL ESTABLISHMENTS WHICH REPORTED A PRODUCTION OF HEATING RADIATORS IN 1937.

	1 9 3 7
Number of manufacturers	10
Total capital employed \$	5,489,820
Total number of employees	952
Total salaries and wages \$	1,220,194
Total cost of fuel and electricity\$	72,696
Total cost of all materials used \$	1,357,517
Selling value of heating radiators manufactured \$	1,534,056
Selling value of other products manufactured\$	2,090,876
TOTAL SELLING VALUE OF ALL PRODUCTS \$	3,624,932

Table 16 - TOTAL PRODUCTION OF HEATING RADIATORS, 1936 and 1937.

tallet variant de la company de la compa		1 9	3 6	1 9	3 7
Туре		Quantity	Selling value at works	Quantity	Selling value at works
			\$		\$
Direct or standing type, cast iron Concealed type - Cast iron Sheet metal	sq.ft. sq.ft. sq.ft.	4,113,996 290,582	, ,	4,704,095 305,621 420,000	1,316,345 80,181 137,530
TOTAL	sq.ft.	• • •	1,229,483	5,429,716	1,534,056

LIST OF ESTABLISHM NTS IN CANADA WHICH REPORTED A PRODUCTION OF HEATING RADIATORS IN 1937

Names of Firms

Dominion Radiator & Boiler Co. Ltd. Dunham, C. A., Co. Ltd.
Gurney Foundry Co. Ltd.
Imperial Iron Corp. Ltd.
La Compagnie de Radiateurs Victoire Ltée.
Radiateur Plessis Limitée
Taylor-Forbes Ltd.
Trane Co. of Canada Ltd.
Vapor Car Heating Co. of Canada, Ltd.
Warden King Limited

Location of Plants

1322 Dufferin St., Toronto, Ont.
1523 Davenport Road, Toronto, Ont.
4 Junction Road, Toronto, Ont.
Berryman Ave., St. Catharines, Ont.
927 Perrault Lane, Montreal, Que.
Plessisville, Que.
Queen St., Guelph, Ont.
King & Mowat Sts., Toronto, Ont.
65 Dalhousie St., Montreal, Que.
2104 Bennett Ave., Montreal, Que.

(c) ENGINES

Twenty-five firms made engines (except automobile engines) in Canada during 1937. Their total output was valued at \$9,798,113, including engines worth \$1,569,917. Three of the motor car manufacturing companies made engines for their own use, but separate statistics covering this part of their business are not available.

Table 17 - PRINCIPAL STATISTICS FOR ALL ESTABLISHMENTS WHICH REPORTED A PRODUCTION OF ENGINES, 1936 and 1937. (Automobile engines and locomotive not covered).

	1 9 3 6	1 9 3 7
Number of manufacturers	26 23,541,247 2,457 2,745,716 184,614 2,921,334	25 14,409,842 2,547 3,462,265 214,874 4,784,218
Selling value of engines manufactured \$ Selling value of other products manufactured \$ TOTAL SELLING VALUE OF ALL PRODUCTS \$	1,031,277 5,650,746 6,682,023	1,569,917 8,228,196 9,798,113

Table 18 - TOTAL PRODUCTION OF ENGINES IN CANADA, 1937.

NOTE - Figures in this table have been assembled from all industries and represent the TOTAL OUTPUT IN CANADA.

The state of the s	1 9	3 6	1 9	3 7
	Number	Selling	Number	Selling
Type	of	value at	of	value at
	engines	works	engines	works
		\$		\$
Steam, including steam turbines		79,905	63	71,474
Diesel		119,806		157,278
Gasoline - Marine type, outboard and other	4,751	548,741	6,540	817,663
Stationary type	1,992	86,563	1,535	41,275
motor car	196	145,571	253	420,508
Type not specified		50,691	361	61,719
TOTAL ENGINES (except automobile)		1,031,277	6 3 3	1,569,917
Automobile engines	121,762		149,588	

LIST OF ALL ESTABLISHMENTS IN CANADA WHICH REPORTED A PRODUCTION OF ENGINES IN 1937.

Names of Firms

Acadia Gas Engines Ltd. Babcock-Wilcox & Goldie-McCulloch Ltd. Buchanan, F. L., Ltd. Canadian Pratt & Whitney Aircraft Co. Ltd. Canadian Wright Ltd., and Aero Engines of Canada Ltd. Desjardins Limitée Dominion Engineering Works Ltd. Easthope Brothers Ltd. Hambolt Gas Engines Kermath Mfg. Co. of Can. Ltd. Lunenburg Foundry Co. Ltd. Matheson, I., & Co. Ltd. Monarch Machinery Co. Ltd. Outboard Marine & Mfg. Co. of Can. Ltd. Oxford Foundry & Machine Co. Ltd. Plessisville Foundry Russell Bros. Ltd. Simplex Engine & Mfg. Co. Ltd. Stewart, Bruce & Co. Ltd. St. Lawrence Engine Co. Ltd. Sylvester Mfg. Co. Ltd. United Steel Corp. Ltd. Victoria Machinery Depot Co. Ltd. Vivian Engine Works Ltd. Wilson Machine Co. Ltd.

Location of Plants

Bridgewater, N. S. 64 Grand Ave. S., Galt, Ont. Orillia, Ont. Longeuil, Que.

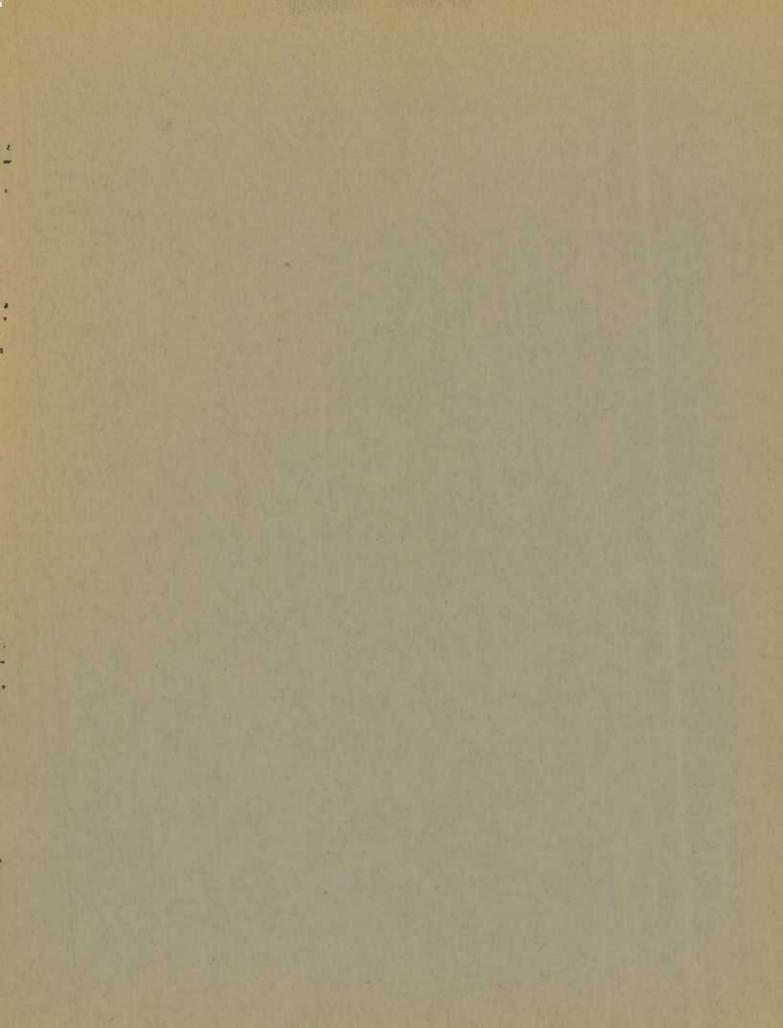
6259 Notre Dame E., Montreal, Que. St. Andre de Kamouraska, Que. Lachine, Que. 1747 Georgia St., Vancouver, B. C. Chester, N. S. 619 King St. W., Toronto, Ont. Lunenburg, N. S. N. Provost St., New Glasgow, N. S. 902 Horne St., Winnipeg, Man. Peterboro, Ont. Foundry St., Oxford, N. S. Plessisville, Que. 3rd Ave. E., Owen Sound, Ont. 1950 W. Georgia St., Vancouver, B. C. 6 Great George St., Charlottetown, P.E.I. St. Andrew St., Brockville, Ont. 1 Victoria Ave. S., Lindsay, Ont. Toronto and Welland, Ont. 343 Bay St., Victoria, B. C. 1090 W. Sixth Ave., Vancouver, B. C. 161 Nazareth St., Montreal, Que.

NOTE - In addition, the following firms make automobile engines for their own use.

Chrysler Corp. of Can., Ltd. Ford Motor Co. of Can., Ltd. General Motors of Can., Ltd.

Walkerville, Ont. East Windsor, Ont. Walkerville, Ont.

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