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THE JEWELLERY AND SILVERWARE INDUSTRY 1956



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NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: **Volume I** — The Primary Industries, including mining, forestry and fisheries; **Volume II** — Manufacturing; **Volume III** — Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries or provinces which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

- I — General Review of the Manufacturing Industries, \$1.50
- II — The Manufacturing Industries of Canada, (7 sections, as follows):
 - Section A. Summary for Canada, 25¢
 - Section B. Atlantic Provinces, 50¢
 - Section C. Quebec, 25¢
 - Section D. Ontario, 25¢
 - Section E. Prairie Provinces, 40¢
 - Section F. British Columbia, 25¢
 - Section G. The Manufacturing Industries of Canada,
Regional Distribution, 75¢
- III — Foods and Beverages
- IV — Tobacco and Tobacco Products
- V — Rubber Products
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- VII — Textile Mills
- VIII — Knitting Mills
- IX — Clothing
 - X — Wood and Paper Products
 - XI — Printing Trades
- XII — Iron and Steel Products
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- XIV — Non-ferrous Metal Products
- XV — Electrical Apparatus and Supplies
- XVI — Non-metallic Mineral Products
- XVII — Products of Petroleum and Coal
- XVIII — Chemicals and Allied Products
- XIX — Miscellaneous Manufactures

The present report belongs in Part XIV, Non-ferrous Metal Products. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

- A — General Review, 25¢
- B — The Aluminum Products Industry, 25¢
- C — The Brass and Copper Products Industry, 25¢
- D — The White Metal Alloys Industry, 25¢
- E — The Jewellery and Silverware Industry, 25¢
- F — The Smelting and Refining Industry, 25¢
- G — The Miscellaneous Non-ferrous Metal Products Industry, 25¢

THE JEWELLERY AND SILVERWARE INDUSTRY 1956

Manufacturers of jewellery, silverware and other precious metal products reported the value of their 1956 shipments at \$53,460,985, which was an increase of 11.3 per cent over the total of \$48,016,269 reported in 1955.

In 1956 there were 220 plants engaged in this line of manufacture, including 103 in Ontario, 90 in Quebec, 17 in British Columbia, 4 in Manitoba, 3 in Saskatchewan, 2 in Alberta and 1 in the Yukon. The 202 works in the jewellery manufacturing division of this industry employed 3,186 people to make goods worth \$24,595,835; the 11 silverware plants with 1,213 employees made products worth \$12,257,236 and the remaining 7 plants, which were occupied in recovering precious metals from scrap or in preparing gold and silver for use in the arts and industries, employed 478 people and had a combined output valued at \$16,607,914.

Altogether, the 220 plants gave work to 4,877 people as against 5,178 persons working in 221 plants during 1955. Payments in salaries and wages increased to \$13,990,509 in 1956 from \$13,680,463 in the previous year.

Materials used in manufacturing processes, exclusive of fuel and electricity, cost \$29,499,839 in 1956 as against \$25,711,100 in the previous year.

Among the principal materials were gold and gold alloys, silver and silver alloys, nickel-silver, precious and semi-precious stones and jewellers' findings.

As reviewed in this bulletin, the jewellery and silverware industry includes all plants in Canada which made the following classes of goods as their main products; (a) rings and other jewellery; (b) sterling silverware and silver-plated ware; and (c) dental supplies, gold leaf, gold and silver melted or rolled or otherwise prepared for the arts and industries; and precious metals recovered from old materials, jewellers' sweepings and scrap. Wholesalers, retailers, or shops engaged only in repair work have not been included.

Note. Figures for value added by manufacture, shown in Table 1, prior to 1952 were obtained by subtracting the cost of materials used, including fuel and electricity, from the value of production. In 1952 the gross value of production was replaced by value of factory shipments, f.o.b. plant. As no information on inventory change is available for 1952 and 1953, value added figures for these years were obtained by subtracting from the value of shipments the cost of materials, fuel and electricity. In 1954 and later years information on the value of year-end inventory holdings at plant and plant warehouses was collected as part of the annual Census of Industry and information thus made available was taken into account in calculating the value added figures.

TABLE 1. Principal Statistics of the Jewellery and Silverware Industry, Significant Years 1929-1956 and by Provinces, 1955 and 1956

Year and province	Establishments	Employees	Salaries and wages	Cost of fuel and electricity at plant	Cost of materials at plant	Value added by manufacture ¹	Gross selling value of products ¹
	No.	No.	\$	\$	\$	\$	\$
1929	98	2,931	3,998,851	100,912	4,913,604	6,919,077	11,933,593
1932	93	2,169	2,322,392	72,434	2,432,728	3,613,709	6,118,871
1937	121	3,316	3,801,230	112,616	6,647,300	6,633,630	13,093,546
1939	116	3,390	4,095,783	115,729	7,210,524	6,903,307	14,229,560
1945	158	5,514	8,108,837	197,435	16,164,076	14,837,706	31,199,217
1946	172	6,691	10,507,305	244,177	22,873,016	18,411,485	41,528,678
1949	209	6,219	13,160,094	291,594	26,878,852	23,587,014	50,757,460
1952	215	5,548	13,486,371	358,193	22,612,299	22,135,745	45,106,237
1953	207	5,703	14,416,095	395,571	27,149,796	23,875,903	51,421,270
1954	217	5,074	13,487,379	386,005	23,986,439	22,183,114	46,792,579
1955							
Quebec	89	1,799	4,109,307	80,636	5,673,488	6,852,202	12,337,359
Ontario	106	3,207	9,129,530	302,895	19,544,734	14,682,288	34,486,531
Manitoba	4	30	77,208	1,861	145,257	190,319	319,717
British Columbia	17	124	315,813	5,341	315,405	455,550	773,475
Saskatchewan	2						
Alberta	2						
Yukon	1						
Canada	221	5,178	13,680,463	391,782	25,711,100	22,245,768	48,016,269
1956							
Quebec	90	1,810	4,244,551	84,766	5,923,722	7,729,514	13,746,023
Ontario	103	2,892	9,249,450	301,886	23,059,488	15,641,247	38,429,021
Manitoba	4	26	77,453	1,808	121,626	200,807	319,220
British Columbia	17	126	347,696	4,913	365,188	498,000	833,451
Saskatchewan	3						
Alberta	2						
Yukon	1						
Canada	220	4,877	13,990,509	394,988	29,499,839	24,171,407	53,460,985

1. See footnote to Text.

Note. Profits or losses cannot be calculated from the above figures as data are not available for general expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

TABLE 2. Principal Statistics of the Jewellery and Silverware Industry, by Subgroups, 1955 and 1956

Year	Establishments	Employees	Salaries and wages	Cost of fuel and electricity at plant	Cost of materials at plant	Value added by manufacture ¹	Gross selling value of products ¹
	No.	No.	\$	\$	\$	\$	\$
1955							
Refined precious metals and dental supplies	7	492	1,529,236	80,307	10,303,695	2,819,277	13,069,217
Silver-plated ware	12	1,471	4,334,226	135,434	6,172,848	7,010,334	13,002,758
Jewellery	202	3,215	7,817,001	176,041	9,234,557	12,416,157	21,944,294
Total	221	5,178	13,680,463	391,782	25,711,100	22,245,768	48,016,269
1956							
Refined precious metals and dental supplies	7	478	1,767,786	78,699	13,270,082	3,801,628	16,607,914
Silver-plated ware	11	1,213	3,898,529	131,865	5,547,201	6,432,503	12,257,236
Jewellery	202	3,186	8,324,194	184,424	10,682,556	13,937,276	24,595,835
Total	220	4,877	13,990,509	394,988	29,499,839	24,171,407	53,460,985

1. See footnote to Text.

TABLE 3. Inventories¹, 1956

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
Opening:				
Quebec	2,050,342	324,420	1,613,851	3,988,613
Ontario	4,167,756	2,740,626	3,262,047	10,170,429
Other provinces	161,204	1,554	95,940	258,698
Canada	6,379,302	3,066,600	4,971,838	14,417,740
Closing:				
Quebec	1,982,291	309,417	1,620,833	3,912,541
Ontario	4,030,941	2,560,388	4,015,885	10,607,214
Other provinces	136,312	24,143	113,021	273,476
Canada	6,149,544	2,893,948	5,749,739	14,793,231

1. (a) Book value of all manufacturing inventories owned and held at plant and plant warehouses.

(b) Beginning with 1954, information on the value of year-end inventory holdings at plant and plant warehouses is being collected as part of the annual Census of Industry. These data were formerly collected by a separate survey. The summarized results for the Jewellery and Silverware Industry for the year under review are shown in the above table.

(c) The opening inventory for 1956 does not necessarily agree with the closing inventory for 1955, because of the addition of new plants, the transfer of plants to other industries and plants going out of business, etc. However, the value added figures for the previous year have not been recalculated to allow for the changes mentioned above.

TABLE 4. Products of the Jewellery and Silverware Industry, 1955 and 1956

Product	Value of factory shipments	
	1955	1956
	\$	\$
Precious metals (gold, silver, etc.) in the following forms: recovered (for sale) from old material, sweepings, waste, etc., also precious metals purchased as such and only melted and rolled and otherwise prepared without alloying, for resale to the arts and industries and other precious metal alloys not specified elsewhere.		
Gold	3,676,640	3,920,791
Silver	3,746,362	4,701,050
Other precious metals including platinum, crucibles and electrodes	1,018,906	1,176,207
Gold leaf, gold filled wire and other gold filled stock	425,049	676,130
Watch cases	330,767	100,893
Jewellery	19,159,678	20,154,212
Church goods (chalices, etc.)	87,674	229,557
Emblems, badges and medals	724,260	806,835
Hollow-ware, silver-plated on Britannia metal	82,045	63,121
Hollow-ware, silver-plated on nickel-silver	14,253	69,704
Hollow-ware, silver-plated on brass and copper	1,504,866	1,175,923
Hollow-ware, silver-plated on lead alloy	130,133	62,399
Hollow-ware, sterling silver	1	1
Flatware and cutlery, silver-plated	6,155,926	5,878,192
Flatware and cutlery, sterling silver	2,181,577	1,796,942
Flatware and cutlery, other, including stainless steel, other plated and other metal flatware, not plated	831,275	1,064,848
Toiletware and dresserware, sterling silver	218,609	412,660
Toiletware and dresserware, other metals (brass, bronze, chrome, etc.) ..	178,158	
Jewellers' findings	270,362	485,658
Trophies	604,238	596,660
Received for custom or repair work	1,153,639	1,199,895
Other products	5,521,852	8,889,308
Total	48,016,269	53,460,985

1. Included with "other products". See Table 7 for total production in Canada.

TABLE 5. Materials Used in the Jewellery and Silverware Industry, 1955 and 1956

Material	Cost at works	
	1955	1956
	\$	\$
Precious metals:		
Gold:		
Fine:		
New	3,959,226	5,205,150
From old material	193,262	239,162
Gold alloys (18k, 12k, etc.)	1,299,382	1,421,905
Iridium	10,320	19,039
Palladium	230,026	240,831
Platinum	579,060	1,218,798
Rhodium	116,232	128,635
Silver:		
Fine:		
Anodes	664,208	609,203
Other	2,363,122	3,068,010
Sterling	2,764,156	2,559,643
Other silver alloys	38,586	61,328
Old gold for remelting and refining	344,136	699,680
Waste and scrap for remelting and refining	1,382,124	973,047
Gold-filled wire and other gold-filled stock	138,030	146,254
Base metals and alloys:		
Aluminum	16,526	7,665
Antimony metal	14,679	10,842
Brass, including blanks for plating	346,387	581,854
Britannia metal, including blanks for plating	148,662	103,416
Cadmium metal	9,432	3,713
Copper, including blanks for plating	313,467	248,735
Lead	43,775	42,866
Nickel	37,796	13,948
Nickel-silver, including blanks for plating	1,241,733	1,401,574
Tin	29,045	35,733
Other non-ferrous metals	330,284	456,803
Other materials:		
Cutlery steel	196,354	90,121
Diamonds (for rings, etc.)	2,296,047	2,631,496
Other precious and semi-precious stones	844,524	1,122,458
Glass linings and blanks	238,480	133,871
Rouge and other polishes	109,580	100,038
Stainless steel	251,394	352,034
Synthetic resins and plastics	30,111	98,467
Pearl essence	41,699	22,265
Beads for artificial or simulated pearls	391,622	454,298
Jewellers' findings	868,924	903,189
Shipping containers and packaging materials	730,280	639,463
All other materials and process supplies	3,098,429	3,454,305
Total	25,711,100	29,499,839

TABLE 6. Production¹ of Jewellery in Canada, 1947-1956 (From all Industries)

Year	Selling value at works	Year		Selling value at works
		\$	\$	
1947	10,029,000	1952		18,522,000
1948	13,668,000	1953		20,580,000
1949	18,001,000	1954		18,624,000
1950	17,931,000	1955		19,466,000
1951	16,400,000	1956		20,780,000

1. Factory shipments since 1952.

TABLE 7. Production¹ of Silverware in Canada, 1947-1956 (From all Industries)

Year	Hollow-ware, electroplated			Flatware, and cutlery, electro- plated	Sterling silver hollow- ware, flatware and cutlery	Sterling silver toilet- ware and dresserware
	On Britannia metal	On nickel- silver	On other metals			
	\$	\$	\$	\$	\$	\$
1947	51,000	164,534	3,041,565	5,254,385	1,817,997	442,197
1948	199,939	200,422	3,033,466	5,900,626	2,246,337	339,387
1949	301,130	140,867	2,648,823	7,294,002	3,160,843	437,265
1950	327,110	82,190	2,405,908	6,716,307	3,602,206	429,189
1951	160,189	124,252	2,041,490	5,981,279	3,207,605	328,753
1952	128,809	75,974	1,863,895	5,647,955	2,388,972	310,271
1953	137,156	57,412	1,827,887	6,668,069	2,747,692	353,422
1954	74,665	8,609	1,515,514	6,159,148	2,511,545	279,443
1955	82,045	14,253	1,634,999	6,155,926	2,454,031	218,609
1956	63,121	69,704	1,238,322	5,878,192	2,083,917	2

1. Factory shipments since 1952.

2. Not available separately.

TABLE 8. Principal Statistics, Classified According to Type of Ownership, 1955 and 1956

Type	Establishments	Employees	Salaries and wages	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$
1955					
Individual ownership	74	383	923,404	1,328,286	2,846,474
Partnerships	32	264	510,048	944,579	1,903,674
Incorporated companies	115	4,531	12,247,011	23,438,235	43,266,121
Total	221	5,178	13,680,463	25,711,100	48,016,269
1956					
Individual ownership	69	358	947,836	1,319,768	2,850,198
Partnerships	33	219	566,622	1,075,066	2,107,115
Incorporated companies	118	4,300	12,476,051	27,105,005	48,503,672
Total	220	4,877	13,990,509	29,499,839	53,460,985

TABLE 9. Principal Statistics of the Jewellery and Silverware Industry in Canada, Grouped According to Size of Establishment, 1955 and 1956

Establishments reporting factory shipments	Establishments	Employees	Salaries and wages	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$
1955					
Under \$25,000	73	218	407,612	328,011	928,963
\$25,000 to \$49,999	27	219	420,437	419,908	986,880
\$50,000 to \$99,999	33	379	907,043	1,059,259	2,292,349
\$100,000 to \$199,999	35	697	1,747,957	2,325,921	5,219,900
\$200,000 to \$499,999	36	1,624	4,022,449	4,630,782	10,964,669
\$500,000 to \$999,999	8	561	1,531,874	2,065,894	4,626,585
\$1,000,000 and over	9	1,480	4,643,091	14,881,325	22,996,923
Total	221	5,178	13,680,463	25,711,100	48,016,269
1956					
Under \$10,000	26	43	70,215	54,450	157,090
\$10,000 to \$24,999	36	120	265,770	218,771	609,124
\$25,000 to \$49,999	38	216	497,857	594,743	1,382,574
\$50,000 to \$99,999	33	353	935,205	1,227,178	2,527,616
\$100,000 to \$199,999	32	536	1,507,864	2,184,222	4,540,019
\$200,000 to \$499,999	39	1,607	4,225,329	5,438,527	12,319,274
\$500,000 to \$999,999	9	516	1,388,539	2,975,843	6,098,752
\$1,000,000 and over	7	1,486	5,099,730	16,806,105	25,826,536
Total	220	4,877	13,990,509	29,499,839	53,460,985

**TABLE 10. Employees and Their Earnings in the Jewellery and Silverware Industry,
1955 and 1956**

Province	Number of employees				Earnings			
	Supervisory and office		Production workers		Total	Supervisory and office	Production workers	
	Male	Female	Male	Female		\$	\$	
1955								
Quebec	185	105	869	640	1,799	1,063,984	3,045,323	4,109,307
Ontario	399	318	1,638	852	3,207	2,635,084	6,494,446	9,129,530
British Columbia	34	13	60	17	124	127,206	188,607	315,813
Other provinces	15	4	25	4	48	53,337	72,476	125,813
Canada.....	633	440	2,592	1,513	5,178	3,879,611	9,800,852	13,680,463
1956								
Quebec	201	113	842	654	1,810	1,126,096	3,118,455	4,244,551
Ontario	390	296	1,445	761	2,892	2,665,204	6,584,246	9,249,450
British Columbia	31	17	65	13	126	138,681	209,015	347,696
Other provinces	13	4	28	4	49	53,008	95,804	148,812
Canada.....	635	430	2,380	1,432	4,877	3,982,989	10,007,520	13,990,509

TABLE 11. Production Workers, by Months, 1955 and 1956

Month	1955			1956		
	Male	Female	Total	Male	Female	Total
January	2,517	1,408	3,925	2,395	1,494	3,889
February	2,510	1,423	3,933	2,376	1,509	3,885
March	2,472	1,408	3,880	2,372	1,451	3,823
April	2,450	1,358	3,808	2,348	1,371	3,719
May	2,455	1,301	3,756	2,325	1,356	3,681
June	2,428	1,363	3,791	2,320	1,333	3,653
July	2,474	1,490	3,964	2,321	1,414	3,735
August	2,550	1,610	4,160	2,371	1,531	3,902
September	2,637	1,744	4,381	2,437	1,575	4,012
October	2,622	1,800	4,422	2,453	1,604	4,057
November	2,606	1,723	4,329	2,439	1,555	3,994
December	2,586	1,553	4,139	2,403	1,454	3,857
Average	2,592	1,513	4,105	2,380	1,471	3,851

TABLE 12. Capital and Repair Expenditures in the Jewellery and Silverware Industry, 1952-1956

Year	Capital expenditures		Sub-total	Repair and maintenance expenditures		Sub-total	Total capital and repair expenditures
	Con- struction	Machinery and equipment		Con- struction	Machinery and equipment		
\$'000							
1952	69	418	487	144	390	534	1,021
1953	239	540	779	147	401	548	1,327
1954	123	450	573	103	389	492	1,065
1955	500	613	1,113	103	400	503	1,616
1956 ¹	599	509	1,108	96	386	482	1,590

1. Preliminary.

TABLE 13. Imports into Canada and Exports of Jewellery and Precious Metal Products,
1955 and 1956

Item	1955		1956	
	Quantity	Value	Quantity	Value
		\$		\$
(a) Imports				
Precious metals and their products:				
Electroplated ware and giltware, n.o.p.	—	15,543,409	—	16,927,199
Gold and silver sweepings and bullion fringe or gold fringe	—	36,458	—	50,636
Gold, silver and Dutch or schlag metal leaf	—	139,961	—	148,213
Gold, manufactures of, n.o.p.	—	113,095	—	130,804
Platinum wire and platinum bars, strips, sheets and plates; platinum, palladium, iridium, osmium, ruthenium and rhodium, in lumps, ingots, powder, sponge or scrap	—	15,723,099	—	19,579,826
Platinum crucibles	—	1,140,206	—	1,766,733
Platinum retorts, pans, condensers, tubing, pipe and preparations of platinum for the manufacture or concentration of sulphuric acid	—	—	—	—
Platinum and black oxide of copper for the manufacture of chlorate and colours	lb.	4,400	1,878	900
Silver in bars, blocks, ingots, drops, sheets or plates, unmanufactured	oz.	87,128	75,345	1,010,180
Toilet articles of all kinds, of which the component material of chief value is sterling silver	—	26,176	—	27,237
Silver, manufactures of, n.o.p., and articles consisting wholly or in part of sterling or other silverware	—	737,255	—	744,793
Jewellery:				
Jewellery, n.o.p.	—	5,511,263	—	5,802,952
(b) Exports				
Jewellers' sweepings and precious metal scrap, n.o.p.	—	1,119,499	—	1,174,794
Silver manufactures, n.o.p.	—	54,482	—	34,188
Plated ware, silver	—	73,490	—	79,383
Plated ware, n.o.p.	—	21,930	—	27,178
Jewellery of all kinds, n.o.p.	—	171,431	—	192,276

Note. The letters "n.o.p." mean "not otherwise provided for" in the statistical classification.

TABLE 14. Fuel and Electricity Used in the Jewellery and Silverware Industry, 1956¹

Kind	Unit of measure	Quantity	Cost at works
			\$
Bituminous coal (a) From Canadian mines	ton	339	4,987
(b) Imported	"	3,313	39,138
Anthracite coal	"	10	318
Gasoline (including gasoline used in cars and trucks)	imp. gal.	55,697	24,504
Fuel oil	"	549,503	83,501
Gas (a) Liquefied petroleum gases	"	23,428	5,889
(b) Other manufactured gas	1,000 cu. ft.	4,040	4,462
(c) Natural gas	"	24,186	43,446
Other fuel	—	—	9,427
Electricity purchased	kwh.	12,112,119	179,316
Total	—	—	394,988

1. Last collected in this detail in 1953.

Directory of Firms in the Jewellery and Silverware Industry, 1956

Name of firm	Location of plant
(a) Refined Precious Metals Chiefly – Secondary Refiners	
Quebec:	
Canadian Refining Co. Ltd.	1426 Clarke St., Montreal
Ontario:	
Baker Platinum of Canada Ltd.	512 King St. E., Toronto
Goldsmith Bros. Smelting & Refining Co. Ltd.	512 King St. E., Toronto
Handy & Harman of Canada Ltd.	141 John St., Toronto
Imperial Smelting & Refining Co. Ltd.	34 Beverley St., Toronto
Johnson, Matthey & Mallory, Limited	110 Industry St., Toronto
Williams Gold Refining Co. of Canada Ltd.	30 Courtwright St., Fort Erie North
(b) Silver-Plated Ware Chiefly	
Quebec:	
Birks, Henry & Sons (Montreal) Ltd.	620 Cathcart St., Montreal
Camirand Co., Ltd.	2126 de Lasalle Ave., Montreal
Wallace Silversmiths (Canada) Ltd.	Cookshire
Ontario:	
Benedict-Proctor Mfg. Co. Ltd.	74 Ontario St., Trenton
Canadian Silversmiths Ltd.	80-84 Chestnut St., Toronto
International Silver Co. of Canada, Ltd.	303 River Road, Niagara Falls
McGlashan Silverware Ltd.	Bells Corners
Morton-Parker Limited	Dufferin Ave., Trenton
Oneida Ltd.	Niagara Falls and Toronto
Royale Silverware Mfg. Co.	250 Emerson Ave., Toronto
(c) Jewellery Chiefly	
Quebec:	
Actman Jewellers Reg'd.	1449 St. Alexander St., Montreal
Adler, B., & Sons Inc.	1260 University St., Montreal
A.L.S. Inc.	704 Notre Dame St. W., Montreal
American Novelties & Castings	987 Cote St., Montreal
Am-Lee (Canada) Jewellery Co.	1250 Alexander St., Montreal
Amsel Bros.	3409 St. Lawrence Blvd., Montreal
Ano Limitée	2937 Avenue Lacombe, Montreal
Barrette, John	477 St. Francois Xavier, Montreal
Beaudoin Spinning Enrg.	3870 Chemin St-Michel, Ville St-Michel
Beaugrand, Gilles, Inc.	846, ave de l'Epée, Outremont
Bick & Ostor Co., Limited	6924 Park Avenue, Montreal
Bijouterie Centrale Inc.	3250 St. Zotique, Montreal
Bijouterie Comet Inc.	1705, Est rue Laurier, Montreal
Bijouterie, Roy	350 Notre Dame Est, Montreal
Bijouterie Style Enrg.	620 Jarry St. E., Montreal
Bourassa, J.A.	1290 St. Denis St., Montreal
Breadner Company, Limited	55 Talon St., Hull
Bruner-Ritter Ltd. of Canada	1276 St. Urbain St., Montreal

Directory of Firms in the Jewellery and Silverware Industry, 1956 — Continued

Name of firm	Location of plant
(c) Jewellery Chiefly — Continued	
Quebec — continued:	
Bureau, Roger	5018, rue Papineau, Montreal
Carrier, P.E., Co. Ltée	4226, rue Hogan, Montreal
Cavendish Jewellery Ltd.	434 Ste. Helen St., Montreal
Colombia Jewellery Co.	400 Ontario, Montreal
Colonial Rhinestone Novelty Inc.	425 River St., Verdun, Montreal
Continental Jewellery Co.	265 Vitre St., Montreal
Daros Ltd.	937 Victoria Sq., Montreal
Delrue, Georges	3489 Marlowe Ave., Montreal
Dominion Tool & Metal Products Ltd.	425 St. Francois Xavier St., Montreal
Doucet, Victor, Inc.	10597 Pelletier Ave., Montreal
Economy Jewellery Reg'd	2024 McGill College Ave, Montreal
Enco Manufacturing Co. Ltd.	428 St. Peter St., Montreal
Filigrane Specialty Company Ltd.	69 Albert St., Sherbrooke
Forstner Chain Co. (Canada) Ltd.	830 George St., Sherbrooke
Foucher, B. & Belanger Inc.	46 Notre Dame O., Montreal
Gold Arts Jewellery Co. Reg'd.	1504 Sherbrooke St. W., Montreal
Gendon Mfg. Jewellers Inc.	455 Craig St. W., Montreal
Green Bros. Inc.	1010 Ste. Catherine St. E., Montreal
Har-mor Jewellery Co.	202 Maisonneuve St., Hull
Hill, Cecil, Associates Ltd.	1653A Ste. Catherine St. W., Montreal
Imperial Jewellery Mfg. Co.	913 St. George St., Montreal
Jay Flex Limited	1295 des Carrières St., Montreal
Jaystone Ornaments	460 Ste. Catherine St. W., Montreal
Jewel Bearings Ltd.	187 Grande Allée, Quebec 4
Jewel Craft Reg'd.	1536 Bishop St., Montreal
Jobin, Paul, Inc.	685 St. James St. W., Montreal
Julian Jewellery Mfg. Co.	1408 Bleury St., Montreal
Keyes Jewellers Ltd.	685 St. James St. W., Montreal
Krasnow, Sam, & Co.	1214 Peel St., Montreal
Lamond, C., & Fils Limitée	1065 Bleury St., Montreal
Langlois, Paul A.	37-512 de la Couronne, Quebec
LaSalle Jewellery	8482, rue St-Hubert, Montreal
Lasker, Moses, Co.	1070 Bleury St., Montreal
Laurentian Jewellers	3609 St. Lawrence Blvd., Montreal
Lemaitre, Paul, Limitée	2505 Ste. Catherine St. E., Montreal
Lenmar Jewellery Inc.	3784 MacKenzie St., Montreal
Lindover, H.	1500 Ste. Catherine St. W., Montreal
London Jewellery Co.	5002 Borden Ave., Montreal
Manhattan Jewellery	423 Mayer St., Montreal
Marion, Aly	360 Craig St. W., Montreal
Metalliflex Ltd.	8955 Park Ave., Montreal
Montreal Plating & Casting Co. Ltd.	6726 St. Vallier St., Montreal
Morin & Lebrecque Enrg.	1045 King St. E., Sherbrooke
Nemo — Brier Limited	105 Montcalm St., Hull
New York Rhinestone Novelties	396 Craig St. W., Montreal
Paquet, Gidéon, Enrg.	74 St. Joseph St., Quebec
Parisian Jewellery Mfg. Co.	179 Craig St. W., Montreal
Pelletier, E., & Fils Enrg.	179 Ouest, rue Craig, Montréal

Directory of Firms in the Jewellery and Silverware Industry, 1956 — Continued

Name of firm	Location of plant
(c) Jewellery Chiefly — Continued	
Quebec — concluded:	
Picard, J.E.	401 Blvd. Charest, Quebec
Primavesi & Kaufmann	1466 Drummond St., Montreal
Ross Bros. Inc.	1244 Ste. Catherine St. W., Montreal 25
Sabbath, Lawrence, Co.	1231 Ste. Catherine St. W., Montreal
Scepter Jewellery Company	403 St. James St. W., Montreal
Shectman, G.A., & Sons, Ltd.	460 Ste. Catherine St. W., Montreal
Sherman, G., & Co.	905 Old Orchard Ave., Montreal
Sidney Skelton Ltd.	1456 McGill College Ave., Montreal
Sloves, N., & Co.	1029 Beaver Hall Hill, Montreal
Spark Jewellers Mfg.	366 Mayor Ave., Montreal
Star Jewellery Manufacturing	20 St. James St. W., Montreal
Stephenson, Osher, Co. Ltd., The	630 Dorchester St. W., Montreal
Swisor Inc.	2556 Chemin St-Louis, Québec
Tardy, Charles E.	486 St. John St., Montreal
Trico Ring Mfg. Inc.	460 Ste. Catherine St. W., Montreal
Triad Creations Limited	420 St. Georges St., Drummondville
Vanity Jewellery Mfg. Co.	359 St. James St. W., Montreal
Variety Ring Co.	5327 Notre Dame St. W., Montreal
Venus Jewellery Mfg. Co.	117 St. Paul E., Montreal
Watchstraps Inc.	2875 Hochelaga St., Montreal
Ontario:	
A. & A. Jewellers	284A Yonge St., Toronto
Adams Jewellery Mfg. Co.	5 Commercial St., Toronto
Alpha Jewellery Co.	95½ Church St., Toronto
Amell, Robert, & Co. Limited	145 Adelaide St. W., Toronto
Ampeco Limited	604 King St. W., Toronto
Anthony Bros. Limited	39 Lombard St., Toronto
Arman Trophy Manufacturing Co.	191 George St., Toronto
Artistic Jewellery Co.	688 Richmond St. W., Toronto
Attractive Jewellery Co.	39 Wellington St. E., Toronto
Austin, Carl, & Co. Ltd.	44 Church St., Weston
Avon Jewellery Limited	295 Dundas St. E., Belleville
Baker, T.H., Limited	1023 Princess Ave., London
Bassett, W.F., Company	10 Duke St., Toronto
Bennett Trophies	188 Parliament St., Toronto
Bijou Jewellery Mfg.	77 Victoria St., Toronto
Bond-Boyd & Company Limited	2433 Dufferin St., Toronto 10
Boyd, Douglas	66 Centre St. W., Richmond Hill
Burkhardt Jewellers Limited	3 Mutual St., Toronto
Cadman Mfg. Co. Ltd.	Courtland
Canada Diamond Mount Co.	14 Temperance St., Toronto
Canadian Gold Leaf Manufacturers	14 Bettes St., Belleville
Canadian Pearl Co.	18 Haymarket St., Hamilton
Canadian Trophies Ltd.	442 Adelaide St. W., Toronto
Century Novelty Co. Ltd.	144 Front St. W., Toronto
Colonial Jewellery Limited	215 Spadina Ave., Toronto

Directory of Firms in the Jewellery and Silverware Industry, 1956 — Continued

Name of firm	Location
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(c) Jewellery Chiefly—Continued

Ontario—continued:

Coro (Canada) Limited	186 Bartley Dr., Toronto
Coronet Jewellery Mfg. Co.	95A King St. W., Toronto
Craft Jewellery Products Ltd.	37 McCaul St., Toronto
Dafri Jewellery Co.	107 Richmond St. E., Toronto
Electric Chain Co. of Canada Ltd., The	86 Bathurst St., Toronto
Elliott-Bishop Co. Ltd.	71 Lombard St., Toronto
Empire Silversmiths	10-16 Ripley Ave., Toronto
Evenchick, M., Ltd.	291 Albert St., Ottawa
Excellent Jewellery Co. Ltd.	600 Bay St., Toronto
Excelsior Jewellery Manufacturing Company	9 Beverley St., Toronto
Fashion Jewellery Company	39 Lombard St., Toronto
Favorite Jewellery Co.	10 St. Patrick St., Toronto
Forth, H., & Co. Limited	284A Yonge St., Toronto
Fremes, S., & Co. Limited	317 Adelaide St. W., Toronto
Friedman & Hurwitz	12 Queen St. E., Toronto
Fussell, Andrew	10 Asquith Ave., Toronto
Gem Jewellery	53 Richmond St. E., Toronto
Gorel Chain Co.	39 Wellington St. E., Toronto
Gunning Bros.	3 Duchess St., Toronto
Hamilton Manufacturing Jewellers Limited	37-39 King William St., Hamilton
Houghton's Silverware, Plating, Ltd.	313 Church St., Toronto
Ideal Jewellers Mfg.	15 Temperance, Toronto
International Jewellery Co.	15 Temperance St., Toronto
Jewel Studio	73 Adelaide St. W., Toronto
Karel Craft Jewellery Mfg. Co.	10 Stanley Terrace, Toronto
Kral, Franz	150 Earlsdale Ave., Toronto
Kilpatrick, C., Mfg. Co. Limited	130 London St. E., Windsor
Kin Kraft Jewellers	240 King St. E., Toronto
Lackie Manufacturing Company	106-108 Lombard St., Toronto
Laugher & Patton Limited	114 Jarvis St., Toronto
Leek, Jensen & Feller, Ltd.	14 Mutual St., Toronto
Lees, Geo. H., & Co., Ltd.	47 Main St. E., Hamilton
Levy Brothers Company Ltd.	25 Main St. W., Hamilton
Libman & Shaw Limited	21 Dundas St., Toronto
Lister, Harry	2 Temperance St., Toronto
Lorie, Limited	200 Adelaide St. W., Toronto
Marlboro Jewellery Co.	43 Adelaide St. E., Toronto
Marvel Jewellery Ltd.	159 McCaul St., Toronto
McVeen, Gordon	73 Adelaide St. W., Toronto
Mitschele Jewellery	47 Wellington St., E., Toronto
Model Jewellery Mfg. Co.	54 Adelaide St. E., Toronto
Moor, Alex	133½ Sparks St., Ottawa
Nantais & Hill Ltd.	152 Pitt St. W., Windsor
Noble, F.H., & Co., Canada Ltd.	298 Murray St., Brantford
Peerless Jewellery Manufacturers	2 Temperance St., Toronto
Piffard, R., & Sons	28-30 Wellington St. W., Toronto
Platinum Art Company	39 Lombard St., Toronto
Quality Jewellery Manufacturing	95A King St. W., Toronto

Directory of Firms in the Jewellery and Silverware Industry, 1956 — Continued

Name of firm	Location of plant
(c) Jewellery Chiefly — Continued	
Ontario — concluded:	
Regent Jewellery Co.	422 Adelaide St. W., Toronto
Rhinette Limited	604 King St. W., Toronto
Ringcraft Mfg. Ltd.	30 Duncan St., Toronto
Royal Jewellery Mfg. Co.	43 Adelaide St. E., Toronto
Strath-Croft	R.R. No. 7, London
Traub Mfg. Co. of Canada, Limited	1922 Wyandotte St. E., Walkerville
Turner, Fred F.	120 King St. E., Hamilton
Varley & Atkins Co.	4 Wellesley St., Toronto
Victoria Art Novelties Co. Ltd.	58 Richmond St. E., Toronto
Vienna Goldsmithing Art	80 Queen St., Kitchener
Walker, Ben, Jewellery Ltd.	229 Yonge St., Toronto
Walker, Harry	6 Terauley St., Toronto
Walker, J. and M.	3 Wellington St. E., Toronto
Wellings Mfg. Co. of Toronto Ltd.	67 Richmond St., Toronto
Wille, Frederick C., & Co.	20 Temperance St., Toronto
Windle, E. & Co.	521 Victoria Park Ave., Toronto
Manitoba:	
Clay Law Limited	62 Albert St., Winnipeg
Dunn, W.E.	264 Portage Ave., Winnipeg
Ray-Serene Company, The	669 Main St., Winnipeg
Winnipeg Silver Plate Co.	786 Toronto St., Winnipeg
Saskatchewan:	
Harrington, E. & J.	1755 Scarth St., Regina
Kennedy, Logan R.	212-219-2nd St. E., Saskatoon
Thompson, S.	214 Birks Bldg., Saskatoon
Alberta:	
Baker, Bert, & Company	127 Eighth Ave. E., Calgary
Jedco Ltd.	10041-102nd St., Edmonton
British Columbia:	
Allbright Jewellery Co.	576 Seymour St., Vancouver
Bercha, F.E.	709 W. Georgia, Vancouver
Capital Mfg. Jewellers Ltd.	745 Yates St., Victoria
Carmichael, W.M.	1023 Fort St., Victoria
Diment, R.F.	Colwood
Esto Company	2468 W.-12 Avenue, Vancouver
Flewelling, E.R.	18 Hastings St. W., Vancouver
Grimson & Sons Ltd.	163 Hastings St. W., Vancouver
Hawken & Co.	144 Hastings St. W., Vancouver
Irvine Jewellery Mfg. Co.	329 Seymour St., Vancouver
Jacoby Brothers Ltd.	434 Pender St., Vancouver
Jeffries & Co.	1028 Fort St., Victoria

Directory of Firms in the Jewellery and Silverware Industry, 1956 - Concluded

Name of firm	Location of plant
(c) Jewellery Chiefly - Concluded	
British Columbia - concluded:	
Peri Mfg. Co.	1226 Granville St., Vancouver
Schratter & Davies	210-680 Robson St., Vancouver
Trayling, E.J.	509 Richards St., Vancouver
Trayling-Waters	576 Seymour St., Vancouver
Zuker Jewellery Co. Ltd.	193 Hastings St. E., Vancouver
Yukon:	
Klondike Nuggett and Ivory Shop	Dawson

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