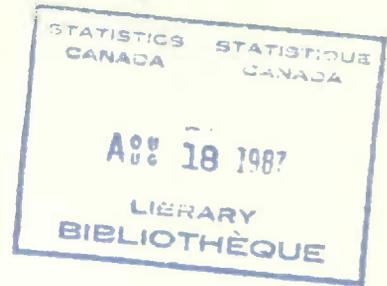


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THE SHEET METAL PRODUCTS INDUSTRY

1955



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NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: **Volume I** – The Primary Industries, including mining, forestry and fisheries; **Volume II** – Manufacturing; **Volume III** – Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries or provinces which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

- I – General Review of the Manufacturing Industries, \$1.50
- II – The Manufacturing Industries of Canada, (7 sections, as follows):
 - Section A. Summary for Canada, 25¢
 - Section B. Atlantic Provinces, 50¢
 - Section C. Quebec, 25¢
 - Section D. Ontario, 25¢
 - Section E. Prairie Provinces, 40¢
 - Section F. British Columbia, 25¢
 - Section G. The Manufacturing Industries of Canada, Regional Distribution, 75¢
- III – Foods and Beverages
- IV – Tobacco and Tobacco Products
- V – Rubber Products
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- XII – Iron and Steel Products
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- XV – Electrical Apparatus and Supplies
- XVI – Non-metallic Mineral Products
- XVII – Products of Petroleum and Coal
- XVIII – Chemicals and Allied Products
- XIX – Miscellaneous Manufactures

The present report belongs in Part XII, Iron and Steel Products. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

- A – General Review, 25¢
- B – The Agricultural Implements Industry, 25¢
- C – The Boilers and Plate Work Industry, 25¢
- D – The Bridge Building and Structural Steel Industry, 25¢
- E – The Hardware, Tools and Cutlery Industry, 25¢
- F – The Heating and Cooking Apparatus Industry, 25¢
- G – The Machinery Industry, 25¢
- H – The Machine Shops Industry, 25¢
- I – The Iron Castings Industry, 25¢
- J – The Primary Iron and Steel Industry, 25¢
- K – The Sheet Metal Products Industry, 25¢
- L – The Wire and Wire Goods Industry, 25¢
- M – The Miscellaneous Iron and Steel Products Industry, 25¢

THE SHEET METAL PRODUCTS INDUSTRY

1955

In 1955 there were 360 concerns in Canada which were occupied chiefly in the manufacture of articles from steel sheets, tinplate, or galvanized plate. Their main products were tin cans, galvanized sheets, metal bottle caps, sheet metal building materials, enamelled kitchenware, culverts, galvanized ware, steel barrels and drums, eavestrough, stove pipe, etc. The numerous sheet metal shops, which do contract and repair work and which do not manufacture a regular line of goods for sale, have not been included in this industry but have been covered in the annual Census of Construction.

Factory shipments by plants in this group during 1955 were valued at \$260,167,480, an increase of 11.8 per cent over the total of \$232,686,878 for the previous year. One hundred and eighty-nine of these factories were located in Ontario, 88 in Quebec, 30 in British Columbia, 21 in Manitoba, 13 in Alberta, 7 in Saskatchewan, 6 in Nova Scotia, 5 in New Brunswick and 1 in Yukon. Works in Ontario made \$153,471,849 or 59 per cent of the total for

Canada, and Quebec plants fabricated products valued at \$65,384,524 or 25 per cent of the total.

A total of 19,080 people were employed during 1955 and their earnings amounted to \$66,662,817 compared with 18,049 workers with salaries and wages at \$61,444,775 in 1954.

Note: Figures for value added by manufacture shown in Table 1, prior to 1952, were obtained by subtracting the cost of materials used, including fuel and electricity, from the value of production. In 1952, the gross value of production was replaced by value of factory shipments, f.o.b. plant. As no information on inventory change is available for 1952 and 1953, value added figures for these years were obtained by subtracting from the value of shipments the cost of materials, fuel and electricity. In 1954 and 1955, information on the value of year-end inventory holdings at plant and plant warehouses was collected as part of the annual Census of Industry and information thus made available was taken into account in calculating the value added figure for 1954 and 1955.

TABLE 1. Principal Statistics of the Sheet Metal Products Industry, Significant Years 1929-1955, and by Provinces, 1954 and 1955

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity at plant	Cost of materials at plant	Value added by manufacture ¹	Gross selling value of products ¹
	No.	No.	\$	\$	\$	\$	\$
1929	152	9,286	11,228,170	542,324	28,076,595	24,532,779	53,151,698
1933	172	6,000	6,033,783	453,753	13,828,178	11,681,897	25,963,828
1937	148	8,499	9,518,325	645,412	28,338,113	20,149,241	49,132,766
1939	172	8,479	10,001,539	679,815	29,612,215	21,235,199	51,527,229
1942	185	16,597	24,269,001	1,144,740	58,883,664	50,413,855	110,442,259
1946	230	16,858	27,574,283	1,419,454	62,991,981	51,288,120	115,699,555
1949	275	16,414	39,304,865	1,808,386	84,810,689	70,098,369	156,717,444
1951	277	17,437	49,037,352	2,150,024	108,335,172	86,629,030	197,114,226
1952	304	17,341	52,568,840	2,279,359	115,072,180	96,233,575	213,585,114
1953	316	18,275	58,831,831	2,410,343	119,186,160	103,826,528	225,423,031
1954							
Nova Scotia	4	19	37,030	3,304	77,677	133,753	214,734
New Brunswick	5	88	196,897	13,695	1,099,411	836,550	1,987,449
Quebec	80	4,940	16,102,092	438,763	29,019,924	27,410,202	56,431,921
Ontario	181	10,554	36,896,764	1,528,675	67,960,816	68,939,882	138,116,977
Manitoba	23	875	2,748,482	96,904	4,822,069	4,147,720	9,145,410
Saskatchewan	5	228	660,220	17,969	1,743,569	1,740,243	3,485,640
Alberta	13	384	1,176,820	32,400	3,286,310	2,846,668	6,259,399
British Columbia	31	961	3,626,470	184,485	10,822,762	6,179,474	17,045,348
Yukon	1						
Canada	343	18,049	61,444,775	2,316,195	118,832,538	112,234,492	232,686,878
1955							
Nova Scotia	6	67	154,811	14,994	181,858	275,329	480,965
New Brunswick	5	99	204,746	13,516	1,006,418	500,508	1,466,890
Quebec	88	5,013	17,152,521	532,136	33,560,733	32,690,477	65,384,524
Ontario	189	11,314	40,096,857	1,687,843	81,284,310	70,490,712	153,471,849
Manitoba	21	890	2,951,729	98,989	5,054,125	4,187,868	9,582,763
Saskatchewan	7	256	815,809	20,152	2,035,136	1,548,348	3,514,423
Alberta	13	474	1,559,717	38,927	3,351,355	3,097,444	6,363,485
British Columbia	30	967	3,726,627	152,874	11,737,359	8,226,286	19,902,581
Yukon	1						
Canada	360	19,080	66,662,817	2,559,431	138,211,294	121,016,972	260,167,480

Note. Profits or losses cannot be calculated from the above figures as data are not available for general expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

1. See footnote to text.

TABLE 2. Principal Statistics, by Sub-Groups, 1954 and 1955

Year	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity at works	Cost at plant of materials used	Gross selling value of shipments at works
	No.	No.	\$	\$	\$	\$
1954						
Tin cans mostly	14	4,370	16,471,301	513,735	50,360,715	79,432,735
Other sheet metal products	329	13,679	44,973,474	1,802,460	68,471,823	153,254,143
Total	343	18,049	61,444,775	2,316,195	118,832,538	232,686,878
1955						
Tin cans mostly	13	4,190	17,897,035	574,603	56,462,040	90,101,350
Other sheet metal products	347	14,890	48,765,782	1,984,828	81,749,254	170,066,130
Total	360	19,080	66,662,817	2,559,431	138,211,294	260,167,480

TABLE 3. Inventories¹, 1955

Province	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
Opening:				
Nova Scotia	75,607	6,961	32,111	114,679
New Brunswick	92,144	—	63,696	155,840
Quebec	6,337,611	3,212,930	4,204,077	13,754,618
Ontario	10,904,367	4,359,743	8,310,091	23,574,201
Manitoba	992,087	370,341	762,862	2,125,290
Saskatchewan	422,900	75,348	204,422	702,670
Alberta	595,470	202,050	264,572	1,062,092
British Columbia and Yukon	2,089,413	1,030,731	969,535	4,089,679
Canada	21,509,599	9,258,104	14,811,366	45,579,069
Closing:				
Nova Scotia	61,447	2,463	23,327	87,237
New Brunswick	164,180	—	117,248	281,428
Quebec	6,488,715	2,865,447	5,602,899	14,957,061
Ontario	14,832,857	6,290,478	8,301,107	29,424,442
Manitoba	1,383,868	390,459	521,081	2,295,408
Saskatchewan	600,405	141,611	293,635	1,035,651
Alberta	940,313	233,653	388,813	1,562,779
British Columbia and Yukon	2,709,178	1,693,320	1,183,473	5,585,971
Canada	27,180,963	11,617,431	16,431,583	55,229,977

1. Book value of all manufacturing inventories owned and held at plant and plant warehouses.

Note (a) Beginning with 1954, information on the value of year-end inventory holdings at plant and plant warehouses is being collected as part of the annual Census of Industry. These data were formerly collected by a separate survey. The summarized results for the Sheet Metal Products Industry for the year under review are shown in the above table.

(b) The opening inventory for the current year may not necessarily agree with the closing inventory published the previous year because of changes in the composition of the industry such as, the addition of new establishments, the disappearance of old ones, or the transfer of establishments to other industries for statistical purposes. The figure for value added by manufacture for the previous year does not need to be altered because of such changes in the composition of the industry.

TABLE 4. Products of the Sheet Metal Products Industry, 1954 and 1955

Product	Value of factory shipments	
	1954	1955
	\$	\$
Barrels and drums, steel:		
Repeat shippers	370,955	872,995
One-time shippers	2,312,771	2,921,503
Bodies for motor vehicles, including truck, tank, etc.	3,833,927	5,410,513
Bottle caps and seals, metal	10,560,077	11,494,683
Cans:		
Metal	77,842,123	88,558,761
Copperware and nickel-plated ware	323,528	329,280
Culvert pipe	10,790,456	14,099,964
Curtain rods and fixtures	1,641,321	1,811,428
Dairy supplies:		
Cream and milk cans	713,729	714,952
Other dairy supplies	347,045	303,488
Furnaces, warm air	266,268	1,015,387
Furniture and equipment, office-steel	464,863	209,557
Galvanized ware (pails, wash tubs, etc., but not garbage or ash cans)	1,919,290	1,853,992
Garbage and ash cans	981,418	1,112,150
Kitchen equipment for hotels, cafeterias, hospitals, etc.	4,459,270	5,062,211
Kitchenware, household:		
Aluminum	445,093	455,000
Vitreous-enamelled	1,535,907	1,187,646
Maple syrup equipment:		
Evaporators (complete sets of pans)	108,691	89,782
Furnaces	62,000	180,160
Other	120,233	109,239
Metal building material products:		
Ceilings, acoustical (see also next item)	91,377	99,525
Ceilings and interior wall coverings - steel	438,111	553,150
Doors, solid and clad:		
Steel	1,390,723	1,883,660
Aluminum	2,136,153	4,458,042
Other	722,299	535,541
Flooring	411,100	576,600
Lockers and shelving	1,973,288	1,712,725
Metal lath and corner bead	3,413,580	3,664,278
Partitions:		
Steel	1,423,922	1,695,969
Aluminum	63,875	54,002
Roof deck	1,759,075	2,505,673
Roof drainage equipment (gutters, down spout, etc., but excluding flashings):		
Steel	2,337,076	3,102,900
Other	199,519	323,493
Sheets, roofing and siding - steel and aluminum	6,809,988	8,311,566
Ventilators including ducts	1,397,832	1,347,346
Windows - Factory and commercial, including screws and accessories:		
Steel	3,414,047	2,902,902
Aluminum	4,716,687	8,665,984
Other	-	22,679
Residential, including screws and accessories:		
Steel	1	1
Aluminum	1,944,074	2,796,696
Other	-	-
Combination storm and screen (as accessories to regular windows):		
Steel	628,013	719,975
Aluminum	4,032,860	5,686,169
Other	226,358	226,330
Other building material products	7,855,208	6,453,109
Range boilers	2,395,179	2,434,476

See footnotes at end of table.

TABLE 4. Products of the Sheet Metal Products Industry, 1954 and 1955 - Concluded

Product	Value of factory shipments	
	1954	1955
	\$	\$
Sanitaryware (sheet metal baths, sinks, etc.).....	498,902	736,407
Signs, metal	799,005	709,638
Stampings, not specified elsewhere	7,387,758	8,926,661
Stoves, heating and cooking	168,913	96,988
Stove and furnace pipe and elbows	2,318,178	2,278,561
Tanks:		
Steel storage:		
Black	3,714,473	3,850,168
Galvanized	411,357	384,687
Steel, septic	247,940	329,866
Steel, pneumatic	559,016	618,751
Other tanks	1,432,890	1,646,301
Tinware, japanned or not	427,280	936,378
Custom enamelling, value of work done	748,312	518,766
Custom galvanizing, value of work done	192,546	50,830
Received for repair and other custom work	2,406,219	2,906,125
All other products	42,494,780	37,651,872
Total	232,686,878	260,167,480

1. Included with "Factory and commercial" type.

Note. Data in this table are for the Sheet Metal Products Industry which includes only the concerns that make sheet metal goods as their major products. The figures for the individual items do not necessarily represent the total Canadian output of these articles as they may have been produced also as minor products of concerns which have been classified to other industrial groups. For the total Canadian production of the more important items see Tables 5 to 17.

TABLE 5. Materials Used in the Sheet Metal Products Industry, 1954 and 1955

Material	Unit of measure	1954		1955	
		Quantity	Cost at works	Quantity	Cost at works
			\$		\$
Iron and steel:					
Bars	ton	14,159	1,931,478	13,128	1,871,517
Plates	"	10,984	1,495,483	12,340	1,632,107
Sheets:					
Black	ton	125,703	16,878,403	142,001	19,165,481
Galvanized	"	72,031	12,789,379	98,067	17,541,089
Tin plate	"	252,372	45,431,698	271,104	49,150,713
Strip	ton	8,152	1,122,975	6,188	1,000,015
Structural shapes	"	10,526	1,416,283	7,804	1,070,470
Wire	"	5,793	799,055	6,507	959,509
Pipe, tubes and fittings	-	-	496,524	-	869,002
Alloy steel in all forms:					
Carbon and alloy steel, including tool steel:					
Billets, bars and rods	-	-	69,346	-	125,325
Other shapes	-	-	111,087	-	27,728
Stainless:					
Billets, bars and rods	-	-	199,220	-	162,952
Sheets	-	-	1,666,125	-	2,095,083
Other shapes	-	-	316,944	-	477,604
Other iron and steel	-	-	939,149	-	1,052,444

TABLE 5. Materials Used in the Sheet Metal Products Industry, 1954 and 1955 - Concluded

Material	Unit of measure	1954		1955	
		Quantity	Cost at works	Quantity	Cost at works
			\$		\$
Non-ferrous metals:					
Aluminum:					
Castings	pound	214,643	100,433	215,082	104,934
Sheet	"	8,886,170	2,670,082	10,524,510	3,580,749
Other forms	"	9,506,879	4,142,730	16,349,531	7,154,387
Brass and bronze	"	829,268	362,060	891,504	437,075
Copper:					
Sheet	"	1,372,627	676,616	1,191,756	768,437
Wire	"	25,274	12,075	21,169	10,398
Other	"	71,087	39,852	93,723	39,314
Lead	"	200,056	30,419	308,751	49,088
Nickel	"	2,856	1,817	3,951	2,484
Tin	"	130,012	117,868	86,025	81,281
Zinc	"	8,838,869	1,043,578	8,924,269	1,192,362
Solders	"	2,138,717	688,411	2,505,542	705,318
Other non-ferrous metals	-	-	224,029	-	204,883
Other materials:					
Lumber	M ft. b.m.	4,770	473,585	5,410	561,093
Frit for enamelling	-	-	228,145	-	228,747
Muriatic acid	pound	253,619	12,256	357,462	18,609
Paints, oils and varnishes	-	-	2,810,193	-	3,445,552
Cork discs	-	-	1,286,060	-	1,347,659
Ammonium chloride	pound	171,142	18,485	144,617	16,568
Sulphuric acid, 100%	"	727,213	22,517	1,419,880	34,472
Containers and packing materials	-	-	2,523,646	-	2,653,633
All other materials	-	-	15,684,532	-	18,373,213
Total	-	-	118,832,538	-	138,211,294

TABLE 6. Production¹ of Metal Cans, 1946-1955 (From all industries)

Year	Selling value at works	Year	Selling value at works
	\$		\$
1946	48,759,000	1951	74,335,000
1947	48,982,000	1952	78,943,000
1948	53,159,000	1953	74,309,000
1949	56,562,000	1954	77,842,000
1950	63,130,000	1955	88,559,000

1. Factory shipments since 1952.

TABLE 7. Production² of Steel Barrels and Drums¹, 1946-1955 (From all industries)

Year	Repeat shippers		One-time shippers	
	Number	Selling value at works	Number	Selling value at works
		\$		\$
1946	127,805	823,391	282,286	875,224
1947	168,115	1,220,458	388,827	1,120,395
1948	128,350	1,040,345	609,563	2,168,541
1949	77,219	627,429	460,173	1,602,586
1950	66,083	505,759	568,770	2,028,813
1951	55,658	653,442	546,090	2,531,850
1952	59,759	666,240	679,886	2,668,789
1953	55,099	528,885	852,205	2,715,185
1954	39,484	392,788	816,596	2,570,998
1955	123,530	909,119	1,019,297	3,199,540

1. Not including drums made by some companies for their own use only.
2. Factory shipments since 1952.

TABLE 8. Production² of Domestic Range Boilers, 1946-1955 (From all industries)

Year	Galvanized ¹		Copper, everdur and monel		Total	
	Number	Selling value at works	Number	Selling value at works	Number	Selling value at works
		\$		\$		\$
1946	137,856	1,342,006	540	27,360	138,396	1,369,366
1947	153,229	1,495,978	4,520	188,826	157,749	1,684,804
1948	186,735	2,034,174	3,224	128,338	189,959	2,162,512
1949	187,430	2,201,825	4,771	200,234	192,201	2,402,059
1950	188,290	2,357,914	5,907	245,678	194,197	2,603,592
1951	167,790	2,381,437	4,889	251,727	172,679	2,633,164
1952	161,325	2,331,788	5,963	329,499	167,288	2,661,287
1953	164,531	2,611,228	8,962	484,960	173,493	3,096,188
1954	185,670	2,680,068	10,891	619,791	196,561	3,299,859
1955	217,694	2,818,783	14,278	681,278	231,972	3,500,062

1. Includes some black steel type.
2. Factory shipments since 1952.

TABLE 9. Production of Metal Lath and Metal Sash¹, 1942-1951 (From all industries)

Year	Selling value at works		Year	Selling value at works	
	Metal lath	Metal sash		Metal lath	Metal sash
	\$	\$		\$	\$
1942	491,000	1,141,000	1947	576,000	2,261,000
1943	152,000	724,000	1948	603,000	2,039,000
1944	212,000	583,000	1949	991,000	2,104,000
1945	337,000	766,000	1950	1,137,000	2,120,000
1946	460,000	1,022,000	1951	1,185,000	3,384,000

1. Includes aluminum sash since 1947 but not bronze or aluminum windows as complete units.

Note: The collection of separate data for metal lath and metal sash was discontinued in 1952. These products are now included in new categories which were established in 1952 - see Tables 10 and 11.

TABLE 10. Production² of Metal Lath and Corner Bead¹, 1946 - 1955 (From all industries)

Year	Selling value at works	Year	Selling value at works
	\$		\$
1946	686,000	1951	1,954,000
1947	904,000	1952	2,880,000
1948	981,000	1953	2,667,000
1949	1,508,000	1954	3,414,000
1950	1,577,000	1955	3,664,000

1. See footnote to Table 9.
2. Factory shipments since 1952.

TABLE 11. Factory Shipments of Metal Windows, 1954 and 1955 (From all industries)

Item	Value of factory shipments	
	1954	1955
	\$	\$
Factory and commercial, including screws and accessories:		
Steel	3,414,000	2,903,000
Aluminum	5,169,000	9,431,000
Residential, including screws and accessories:		
Steel	1	1
Aluminum	2,023,000	2,873,000
Combination storm and screen (as accessories to regular windows):		
Steel	628,000	720,000
Aluminum	4,098,000	5,686,000

1. Included with "Factory and commercial" type.

TABLE 12. Production¹ of Metal Bottle Caps, 1946 - 1955 (From all industries)

Year	Selling value at works	Year	Selling value at works
	\$		\$
1946	6,350,000	1951	10,623,000
1947	6,794,000	1952	10,964,000
1948	8,931,000	1953	11,937,000
1949	8,883,000	1954	11,134,000
1950	10,298,000	1955	12,172,000

1. Factory shipments since 1952.

TABLE 13. Production¹ of Sheet Metal Culvert Pipe, 1946-1955 (From all industries)

Year	Quantity	Selling value at works	Year	Quantity	Selling value at works
	tons	\$		tons	\$
1946	2	1,627,000	1951	2	7,176,000
1947	2	2,669,000	1952	27,987	9,492,000
1948	2	4,344,000	1953	30,348	10,048,000
1949	2	5,378,000	1954	34,700	11,205,000
1950	2	5,944,000	1955	46,600	14,526,000

1. Factory shipments since 1952.
2. Not available.

TABLE 14. Production¹ of Eavestrough, 1946-1955 (From all industries)

Year	Selling value at works	Year	Selling value at works
	\$		\$
1946	491,000	1951	1,981,000
1947	666,000	1952	1,857,000
1948	1,299,000	1953	2,209,000
1949	1,549,000	1954	2,537,000
1950	1,766,000	1955	3,426,000

1. Factory shipments since 1952.

TABLE 15. Production¹ of Enamelled and Aluminum Kitchenware, 1946-1955 (From all industries)

Year	Selling value at works		Year	Selling value at works	
	Vitreous-enamelled	Aluminum		Vitreous-enamelled	Aluminum
	\$	\$		\$	\$
1946	1,911,000	7,605,000	1951	1,983,000	9,128,000
1947	2,094,000	7,333,000	1952	1,137,000	8,142,000
1948	1,744,000	8,520,000	1953	1,299,000	8,187,000
1949	1,899,000	10,125,000	1954	1,536,000	7,976,000
1950	1,838,000	8,521,000	1955	1,188,000	6,831,000

1. Factory shipments since 1952.

TABLE 16. Production of Galvanized Sheets, 1946-1955 (From all industries)

Year	Tonnage made	Tonnage sold	Selling value at works
			\$
1946	56,054	56,096	5,152,299
1947	88,894	87,176	9,176,656
1948	99,456	98,972	11,403,660
1949	97,373	97,856	12,114,961
1950	97,851	96,998	12,447,339
1951	112,731	113,242	16,308,608
1952	1	110,888	18,193,989
1953	1	105,980	17,470,592
1954	1	101,000	16,526,000
1955	1	156,000 ²	25,426,000

1. Not available.

2. Does not include approximately 2,000 tons of galvanized sheet further processed into "Roofing".

TABLE 17. Production¹ of Stove and Furnace Pipe, 1946-1955 (From all industries)

Year	Selling value at works	Year	Selling value at works
	\$		\$
1946	1,464,000	1951	2,652,000
1947	1,821,000	1952	2,337,000
1948	1,871,000	1953	2,231,000
1949	1,820,000	1954	2,318,000
1950	2,156,000	1955	2,279,000

1. Factory shipments since 1952.

TABLE 18. Employees and Their Earnings in the Sheet Metal Products Industry, 1954 and 1955

Province	Number of employees					Earnings		
	Supervisory and office		Production workers		Total	Supervisory and office	Production workers	Total
	Male	Female	Male	Female				
						\$	\$	\$
1954								
Nova Scotia	7	—	9	3	19	20,470	16,560	37,030
New Brunswick	7	1	75	5	88	24,728	172,169	196,897
Quebec	649	192	3,610	489	4,940	3,215,587	12,886,505	16,102,092
Ontario	1,748	684	7,064	1,058	10,554	10,661,270	26,235,494	36,896,764
Manitoba	159	59	649	8	875	849,053	1,899,429	2,748,482
Saskatchewan	39	16	173	—	228	148,088	512,132	660,220
Alberta	86	27	261	10	384	357,910	818,910	1,176,820
British Columbia	131	43	719	68	961	875,728	2,750,742	3,626,470
Yukon								
Canada	2,826	1,022	12,560	1,641	18,049	16,152,834	45,291,941	61,444,775
1955								
Nova Scotia	14	5	38	10	67	55,887	98,924	154,811
New Brunswick	7	1	83	8	99	19,268	185,478	204,746
Quebec	672	184	3,711	446	5,013	3,433,569	13,718,952	17,152,521
Ontario	1,854	774	7,615	1,071	11,314	11,640,694	28,456,163	40,096,857
Manitoba	180	62	640	8	890	1,051,478	1,900,251	2,951,729
Saskatchewan	44	17	195	—	256	206,166	609,643	815,809
Alberta	85	32	332	25	474	494,639	1,065,078	1,559,717
British Columbia	143	40	729	55	967	854,888	2,871,739	3,726,627
Yukon								
Canada	2,999	1,115	13,343	1,623	19,080	17,756,589	48,906,228	66,662,817

TABLE 19. Production Workers, by Months, 1954 and 1955

Month	1954			1955		
	Male	Female	Total	Male	Female	Total
	Number					
January	12,118	1,563	13,681	11,674	1,434	13,108
February	12,063	1,595	13,658	11,815	1,422	13,237
March	12,158	1,605	13,763	12,092	1,493	13,585
April	12,172	1,639	13,811	12,628	1,553	14,181
May	12,528	1,672	14,200	13,218	1,687	14,905
June	13,133	1,726	14,859	13,803	1,696	15,499
July	13,258	1,767	15,025	14,111	1,651	15,762
August	13,374	1,682	15,056	14,533	1,724	16,257
September	13,198	1,613	14,811	14,494	1,680	16,174
October	12,724	1,634	14,358	14,208	1,671	15,879
November	12,343	1,553	13,896	13,771	1,623	15,394
December	11,640	1,522	13,162	13,477	1,673	15,150
Average	12,560	1,641	14,201	13,343	1,623	14,966

TABLE 20. Principal Statistics of the Sheet Metal Products Industry, Classified According to Type of Ownership, 1954 and 1955

Type	Estab- lish- ments	Employees	Salaries and wages	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$
1954					
Individual ownership	63	355	946,412	1,625,575	3,312,641
Partnerships	36	288	821,631	1,054,261	2,546,713
Incorporated companies	244	17,406	59,676,732	116,152,702	226,827,524
Total	343	18,049	61,444,775	118,832,538	232,686,878
1955					
Individual ownership	59	300	823,069	1,218,135	2,496,548
Partnerships	35	266	696,689	1,171,803	2,333,009
Incorporated companies	267	18,514	65,143,059	135,821,356	255,337,923
Total	361	19,080	66,662,817	138,211,294	260,167,480

TABLE 21. Principal Statistics of the Sheet Metal Products Industry in Canada, Grouped According to Size of Establishment, 1954 and 1955

Establishments reporting value of factory shipments	Estab- lish- ments	Employees	Salaries and wages	Cost at plant of materials used	Selling value of factory shipments
	No.	No.	\$	\$	\$
1954					
Under \$10,000	11	20	29,642	11,545	46,861
\$10,000 to \$24,999	35	106	220,612	215,960	597,528
\$25,000 to \$49,999	39	218	507,607	570,743	1,417,652
\$50,000 to \$99,999	64	616	1,670,922	2,133,370	4,851,446
\$100,000 to \$199,999	50	807	2,313,919	2,796,590	6,905,448
\$200,000 to \$499,999	68	1,955	5,976,727	9,601,885	21,138,763
\$500,000 to \$999,999	27	1,680	5,295,870	8,803,853	18,772,573
\$1,000,000 to \$4,999,999	40	7,481	26,257,329	42,120,332	92,927,716
\$5,000,000 and over	9	5,166	19,172,147	52,578,260	86,028,891
Total	343	18,049	61,444,775	118,832,538	232,686,878
1955					
Under \$10,000	11	17	26,600	18,892	62,362
\$10,000 to \$24,999	39	129	276,555	278,223	686,292
\$25,000 to \$49,999	38	235	560,320	579,159	1,458,804
\$50,000 to \$99,999	49	434	1,172,054	1,564,988	3,516,390
\$100,000 to \$199,999	56	908	2,640,343	3,847,128	8,198,869
\$200,000 to \$499,999	81	2,304	7,279,554	12,803,750	26,451,094
\$500,000 to \$999,999	39	2,323	7,611,246	12,741,375	26,951,020
\$1,000,000 to \$4,999,999	37	6,868	23,444,585	43,857,213	87,897,254
\$5,000,000 and over	11	5,862	23,651,560	62,520,566	104,945,395
Total	361	19,080	66,662,817	138,211,294	260,167,480

TABLE 22. Capital and Repair Expenditures in the Sheet Metal Products Industry, 1951-1955

Year	Capital expenditures		Sub-total	Repair and maintenance expenditures		Sub-total	Total capital and repair expenditures
	Construction	Machinery and equipment		Construction	Machinery and equipment		
	\$'000						
1951	3,492	3,901	7,393	970	3,134	4,104	11,497
1952	1,579	3,188	4,767	908	3,001	3,909	8,676
1953	2,205	4,191	6,396	770	3,123	3,893	10,289
1954	1,910	4,553	6,463	808	3,373	4,181	10,644
1955 ¹	1,339	4,673	6,012	757	3,744	4,501	10,513

1. Preliminary.

TABLE 23. Imports and Exports of Specified Stamped and Coated Products, 1954 and 1955

Item	1954	1955
	\$	\$
IMPORTS		
Baths and bathtubs of iron or steel	806,792	1,030,626
Basins, closets, lavatories, urinals, sinks and laundry tubs, of iron or steel	1,945,295	2,249,373
Containers, manufactured from tinplate for sealing of food products	1,329,478	1,048,950
Containers, manufactured from tinplate, n.o.p.	911,384	1,868,605
Hollow-ware of iron or steel, coated with vitreous enamel	507,896	490,209
Hollow-ware of iron or steel, n.o.p.	3,290,800	4,060,836
Kitchen and dairy hollow-ware of iron or steel, coated with tin, including cans for shipping milk or cream, not painted, japanned or decorated	246,924	322,115
Manufactures of tinplate, and manufactures of tin, n.o.p.	2,970,883	3,012,594
Aluminum kitchen or household hollow-ware, n.o.p.	1,374,452	2,044,315
Household hollow-ware of nickel or nickel-plated	2,262	2,218
EXPORTS		
Enamelware of iron and steel	12,007	16,706
Kitchen hollow-ware of iron	41,094	54,276
Tinware	359,722	46,826
Aluminum kitchen utensils and hollow-ware	52,850	34,620

Directory of Firms in the Sheet Metal Products Industry, 1955

Note. All manufacturing concerns which made metal products of sheet iron and steel as their chief products are classified to the Sheet Metal Products Industry. This directory is a list of the concerns included in this group in 1954, but it does not necessarily include the names of all makers of sheet metal goods in Canada as some firms in other industries may have produced such goods as secondary or minor products.

Name of firm	Location of plant
Nova Scotia:	
Canadian Assemblies Ltd.,	Amherst
Gypsum Accessories Limited	Halifax Road, Truro
MacLeod, A.G.	Queen St., North Sydney
Maritime Aluminum Ltd.	544 George St., Sydney
Smith, H.V.	Shubenacadie
Warner Werthermaster	159 Clifton St., Halifax
New Brunswick:	
*Connors Brothers Limited	Black's Harbour
Hill, Thomas A.	5 Regent St., Sunny Brae
Leger Metal Workers	277 St. George Street, Moncton
*Magee, Fred, Limited	Port Elgin
McDade, James	53-55 Dock St., Saint John
Quebec:	
Accessories Manufacturers, Limited	641 St. James Street West, Montreal
Air-Vent Sheet Metal Company	1515 Bercy St., Montreal
All Weather Aluminum Industries Ltd.	8945 St. Lawrence Blvd., Montreal
Alco (Montreal) Incorporated	1373 Beaubien E., Montreal
Aluminum Door & Window Co., Ltd.	2745 Grand Trunk, Montreal
*American Can Company	92 King St., E., Montreal
Apex Win-Dor Ltd.	6045 Côte-de-Liesse, Montreal
Armco Drainage & Metal Products of Canada, Ltd.	Rue Conley, Lennoxville
Artnetwork Reg'd.	90 Mozart W., Montreal
Aviation Products Co.	400 Laurentian Blvd., Cityville
Besmetal Industries Inc.	Cap Rouge
Bolar Food Grill Ltd.	4362 Forest, Montreal
Bridge Machinery Company (Inc.)	3951 Lanouette St., Montreal
Bumeda Steel Products Ltd.	1063 Papineau St., Montreal
Burmac Metal Products	1801 St. Patrick St., Montreal
Burns, John, & Co.	910B St-Georges St., Montreal
Canadian Crown Cork Company, Limited	695 Dollard St., Ville La Salle
Canadian Kitchen & Sheet Metal Works	4128 St. Lawrence Blvd., Montreal
Canadian Metal Forming Co.	Pierreville
Canadian Sheet Galvanizers Ltd.	814 Royal Bank Building, Montreal
Cantin, H.E., Enrg.	Champigny
*Continental Can Company of Canada, Limited	3455 Côte-de-Liesse Rd., St-Laurent
Cresswell-Pomeroy Ltd.	2425 Grand Blvd., Montreal
Crown Cork & Seal Company Ltd.	925 Panet St., Montreal
D. & L. Sheet Metal Works Reg'd.	1575 Taschereau Blvd., Ville Jacques-Cartier
Daye Associates Ltd.	542 Beaudry St., Montreal
Defender Metal Fabricators Ltd.	180 Victoria St., Lachine
Die Cast Engineering Co.	81 Commissioners St. E., Montreal
Dominion & Grimm Inc.	1630 de Lorimier St., Montreal
Doors & Accessories Reg'd.	Case P. 590, Ste-Rose De Laval
Drummond Metal Reg'd.	125 Blvd. St. Joseph, Drummondville
Durable Steel Products Reg'd.	2824 MacKay St., Montreal
Eastern Steel Products, Limited	1335 de Lorimier Ave., Montreal
Edwards, O.M., Company of Canada, Limited	335 Laurentien Blvd., Saint-Laurent
Foresteel Products Ltd.	2405 Ville-Marie, Montreal
Foisy, R., Ltd.	2140 Theodore St., Montreal
General Metal Works, Limited	4021A Cool St., Montreal
General Steel Wares, Limited	2355 Delisle Street, Montreal
Gero Ltd.	7701-17th Ave., Ville St. Michel
Guyot, Arthur, & Fils Limitée	1031A Rachel St. E., Montreal
Hardt, J., Mfg. Inc.	560-19 Ave., Lachine
Hebert Metalcraft Enrg.	6282, rue St-Laurent, Montréal
Hopkins Specialities Mfg. Co. Ltd.	7220 Clark St., Montreal
Humphrey Aluminum Products Co.	12232 Lachapelle St., Cartierville
Industries Mercier	8318-10ième ave , Ville St-Michel
International Cooperage Co. De Canada Ltd.	Buckingham
Julien, Leo. T., Enrg.	St. Malo, Quebec
K & G Sheet Metal Reg'd.	105 Elmslie St., Ville La Salle
La Cie Métallique Victoria Ltée	1384 St-Antoine St., Montreal
Labelle Kitchen Equipment Company Limited	378 Beaumont Ave., Montreal
Laval Sheet Metal Works	St-Martin

Directory of Firms in the Sheet Metal Products Industry, 1955 - Continued

Name of firm	Location of plant
Quebec - concluded:	
Le Blond, Joseph	7492 Bloomfield Ave., Montreal
Les Industries Farnham Limitée	4995 rue Bellechasse est, Montréal
Ligula Inc.,	80-9th St., Charlesburg
Liquid Carbonic Canadian Corporation, Limited	8400 Decarie Blvd., Montreal
Lunn, G.J., Mfg. Co. Ltd.	106 Elmslie St., Ville La Salle
Luxor Hardware Mfg.,	4400 Rue Iberville, Montreal
MacDonald Drums Mfg. Corporation	772 Aqueduct Street, Montreal
MacQueen, Donald, Co. Ltd.	831 Wellington St., Montreal
Marcil Pattern Shop.....	10223 Blvd. St-Laurent, Montreal
McGruer, Fortier, Meyers, Limited	1971 Tansley St., Montreal
Modern Metal Industries	2843 Gilford, Montréal
Montreal Shower Door Co.	2151 Bleury St., Montreal
National Window Company Limited.....	10729 St-Denis St., Montreal
Nu-Way Products Ltd.....	5836 St. Lawrence St., Montreal
Paterson, Wm., & Co. Inc.	6940 Park Ave., Montreal
Plumbing & Stainless Steel Works Ltd.	2251 Wurtele St., Montreal
Premium Stamping & Mfg. Co. Ltd.	185 Laval St., Granby
R.J. Stamping Co. Ltd.	8001 - 18th Ave., Ville St. Michel
R.L. Metal Ltée.....	7956 Hugo St., Ville St. Michel
Reliable Sheet Metal & Stamping Reg'd.	7046 St. Urbain St., Montreal
Reno Metal Specialities Ltd.	542 Beaudry St., Montreal
Riverin, S.O., & Cie Ltée	Centre Industriel No. 5, Quebec
Saxe Bros. Inc.	8025 - 17th Ave., Ville St. Michel
St. Johns Sheet Metal Ltd.	20 Jacques Cartier, St. Johns
Security Window Corporation Ltd.	305 Decarie Blvd., Ville St. Laurent
Small Brothers Reg'd.	Dunham
Stainless Steel Metalcraft Co. Ltd.	5363 - 12th Ave., Rosemont, Montreal
Standard Barrels & Drums Inc.	25 Mill St., Ville St. Pierre
*Standard Brands Ltd.	1010 Ste. Catherine St. W., Montreal
Superior Window Co. Ltd.	Douville, St. Hyacinthe
Teknik Enrg.	Valcourt
Tripax Stamping & Mfg. Co. Inc.	555 Hays Ave., Montreal
Unic Steel Products Ltd.	1430 Marie Victorian Blvd., Longueuil
Utility Metal Products	270 Queen St., Montreal
Vic Metals	Victoriaville
Warner Weathermaster Ltd.	224 Labelle Blvd., St. Rose
Westeel Products Limited	4107 Richelieu St., Montreal
Ontario:	
Abramovitz, Louis	49 Ossington Ave., Toronto
Accurate Machine & Tool Co.	1844 Wilson Ave., Toronto
Advance Steel Products, Ltd.	49 Wellington St. W., Chatham
Air Con Ltd.,	Erydon Drive, Rexdale
Ajax Precision Mfg. Co. Ltd.	390 Weston Rd., Toronto
Allflex Company Ltd	73 Manville Rd., Scarborough
Alloy & Steel Fabricators of Canada Ltd.	169 Bartley Drive, Toronto
Alseal Aluminum Products Ltd	9 Oakland St., Downsview
AlSCO Products of Canada Limited.....	191 Ashtonbee Rd., Scarborough
Alumatic of Canada Limited	6161 Tecumseh Rd., Windsor
*American Can Company	Chatham
*American Can Company	92 King St. E., Hamilton
*American Can Company	Robinson and Metcalfe Streets, Simcoe
Anchor Cap and Closure Corp. of Canada, Limited	275 Wallace Avenue, Toronto
Applebaum, Benjamin	302 Murray Street, Ottawa
Appleton J.S., Mfg. Co.,	8 Beaconsfield Ave., Toronto
Arlington Mfg. Co.	945 Weston Rd., Toronto
Armco Drainage & Metal Products of Canada, Ltd.	George St., Guelph
Babcock Mfg. Co.	75 Oak Ave., Hamilton
Baden Electric Fence Co.,	Baden
Barber, G.A., & Sons, Ltd.	Rear 1201 Queen St. E., Toronto
Beach Industries Ltd.	30 Victoria Ave., Smiths Falls
Beadex of Canada Ltd.	Brantford
Beattie Aluminum Products Ltd.	Malton
Blair Metal Products	460 Industrial Ave., Woodstock
The Blouse Shank Company	325 Breithaupt St., Kitchener
*Borden Co. Ltd.	Ingersoll
Brantford Mechanical Devices Ltd.	94 Grey St., Brantford
Brantford Soda Fountain Company	248 Colborne St. W., Brantford
Broome, J. Ward, Ltd.	455 Main Street South, Weston
Brunt Mfg. Co. Ltd.	462 Bathurst St., Toronto
Bueler Metal Products Ltd.	112 Guelph Ave., Hespeler
Butler Metal Products Ltd.	400 Guelph St., Preston

Directory of Firms in the Sheet Metal Products Industry, 1955 - Continued

Name of firm	Location of plant
Ontario - continued:	
Canada Culvert Co. Ltd.	Osler St., London
Canadian Calendar Metal Company	120 Glen Scarlett Rd., Toronto
Canadian Colortype, Limited	170 Chatham St., Hamilton
Canadian Fanner Ltd.	50 Frid St., Hamilton
Canadian Hinge Tube & Mfg. Co.	206 King St., Hamilton
Canadian Crittall Metal Window Limited	685 Warden Ave., Toronto
Canadian Rogers Eastern Ltd.	108 Vine Ave., Toronto
Canadian Steel Strapping Co. Ltd.	258 Wallace Ave., Toronto
Capital Metal Industries Ltd.	55 Milne Ave., Toronto
Carhayes Ltd.	Brantford
Carter Windows	269 Oxford St., Bridgeport
Casewin Company, Limited	Portland & Windsor Sts., Mimico
Century Engineering Co.	380 King St. E., Toronto
Chatco Steel Products, Limited	Tilbury
Chesky Metal Works	1648 Keele St., Toronto
Chromac Equipment Co.	1541 Davenport Rd., Toronto
Climatite Aluminum Sash Ltd.	Major St., Welland
Coleman Wood & Metal Products	Rear 134 Armstrong Ave., Toronto
Collins Never-Fail Products, Limited	161 Rebecca St., Hamilton
Colmor Metal Specialties Ltd.	1292 Dupont St., Toronto
Colson Products Ltd.	223 Sterling Rd., Toronto
Compo-Miracle Products (Canada) Ltd.	# 2 Highway, Tilbury
Condor Manufacturing Company	1408 Kingston Rd., Toronto
*Continental Can Co. of Canada, Limited	3rd and Birmingham Sts., New Toronto
*Continental Can Co. of Canada, Ltd.	401 Richmond St. W., Toronto
Cooper Bros. & Wilson	4-6 Kelvin Ave., Toronto
Cornell Engineering Company Limited	2125 Dundas St. W., Toronto
Corrugated Pipe Co.	182 Perth St., Stratford
Crown Cork & Seal Company, Limited	320 Carlaw Ave., Toronto
Dahmer Sheet Metals Ltd.	396 Victoria St. N., Kitchener
Dale, John, (Canada) Ltd.	95 Sterling Rd., Toronto
Dennisteel Corporation Limited	20-40 Dundas St., London
Dillon, W.E., Company Limited	Copeland St., Leaside
Dominion Kitchen Equipment Ltd.	Port Credit
Douglas, J.R. Limited	262 Slater Street, Ottawa
Dunco Limited	1 Hafic Rd., Toronto
Dundas Sheet Metal Work Ltd.	459 College St., Toronto
Duo Temp Niagara Ltd.	10 Ormond St. S., Thorold
Duro Metalwares, Limited	281 Birch Ave., Hamilton
Eastern Steel Products Limited	308 Guelph Street, Preston
Eastern Steel Products Limited	394 Symington Ave., Toronto
Elgin Industries	Market St., Port Elgin
Erno Mfg. Co. of Canada Ltd.	384 Dawes Rd., Toronto
Essex Metal Industries Ltd.	1151 Tecumseh Rd., Windsor
Fisher Metal Spinning & Stamping Co.	618 Vaughan Road, Toronto
Galt Metal Industries Limited	385 Dundas St., Galt
General Equipment Corp. Ltd.	1405 Weston Rd., Toronto 9
General Steel Wares Limited	York & Wellington Streets, London
General Steel Wares, Limited	199 River Street, Toronto
Graham-Bell Ltd.	Streetsville
Grosart Metal Products	1062 Nelson St., Oshawa
Hamilton Clamp & Stampings Ltd.	150 Chatham St., Hamilton
Haver Metalwares Ltd.	212 Lottridge St., Hamilton
Hind Mfg. Co.	Bracebridge
Homer & Wilson Ltd.	1-3-5 Lancaster St., Hamilton
Hospital & Kitchen Equipment Co. Ltd.	67 Portland Street, Toronto
Hubbell, E.S., & Sons Ltd.	Thamesville
Ideal Metal Stamping Ltd.	Erie St. S., Ridgetown
Ideal Roofing Company	Hurdman Road, Ottawa
International Cooperage Co. of Canada Ltd.	Sixth St., Fort William
International Cooperage Co. of Canada Ltd.	Birge St., Hamilton
J. & M. Metal Products	428 Cannon St. E., Hamilton
Jackson Metal Industries	Frid St., Hamilton
Janzen & Carter	16 Sydney St., Toronto
Johnstel Metal Products Ltd.	1628 Durham Place, Windsor
Jones Manufacturing Co. Ltd.	R.R. #4, Stratford
Kaufman Aluminum Products	1273 St. Mary's Ave., Port Credit
Ketchum Mfg. Co. Ltd.	396 Berkley St., Westboro
Kirsch Manufacturing Co. of Canada, Ltd.	Buller Street, Woodstock
Kitchener Electronics Industries Ltd.	139 Dundas St., Kitchener
L.K. Metal Products Company Ltd.	1673 May Ave., Windsor
Leamington Tool & Stamping Company	37 Westmoreland, Leamington
Lilo-Rail of Canada, Limited	300 Geary Ave., Toronto

Directory of Firms in the Sheet Metal Products Industry, 1955 - Continued

Name of firm	Location of plant
Ontario - continued:	
MacDonald Drums (Ontario) Ltd.	54 Esplanade St., Toronto
Macotta Company of Canada, Ltd.	83 Main St. S., Weston
MacKinnon & Urquhart	134 Brown's Line, Toronto
Master Seal Sash Ltd.	Cainsville
Mastin, James, Co.	2277 Gerrard St. E., Toronto
McBride Manufacturing Company	2321 Edna St., Windsor
McIntyre Aluminum Products Ltd.	Industrial Ave., Niagara Falls
Mercury Aluminum Ltd.	234 Birmingham, Toronto
Milne Steel Fabricating Co.	120 Frid St., Hamilton
Mitten Industries Limited	95 Dundas St., Galt
Modern Kitchen Equipment Company Ltd.	4 Mansion Ave., Toronto
Moyer & Diebel Metalcraft Limited	Jordan Station
Mundet Cork & Insulation, Limited	35 Booth Ave., Toronto
Munro Metal Products Limited	154 Oak Ave., Hamilton
Nash Aluminum Ltd.	94 Bruce St., Oshawa
National Aluminum Products Co. Ltd.	Pickering
Newcomb Industries Ltd.	1200 London St. W., Windsor
Newman, S.H., Company Limited	149 King St. W., Toronto
Newell Manufacturing Company Ltd.	Ann St., Prescott
Nu-Storm Aluminum Products	269 Spring Bank Rd., Kensal Park
Ontario Metal Specialties Ltd.	Bronx
Pedlar People, Limited	Simcoe Street South, Oshawa
Permaseal Home Products Ltd.	262 Main St. S., Weston
Praesto Aluminum Products Ltd.	Highway #53 Brantford
Pratt, J. Murray, Mfg. Co. Ltd.	155 Tiffin St., Barrie
Price & Knott Mfg. Co.	Box 73, Station J, Toronto
Reliable Sheet Metal Mfg. Co.	53 Ossington Ave., Toronto
Rheame & Son	Main St., Comber
Rheem Canada Ltd.	128 Barton St. W., Hamilton
Rideau Aluminum & Steel Ltd.	1320 Bank St., Ottawa
Robertson, Irwin, Ltd.	411 Parkdale Ave., Hamilton
Rolled Metal Products Ltd.	65 Brown's Ave., Toronto
Rosco Metal & Roofing Products Ltd.	840 Dupont St., Toronto
Ross, P.F., and Company	283 King St. E., Toronto
Rowe Bros. & Co. (Canada) Ltd.	Ajax
Russell, F.C., Co. of Canada Ltd.	2001 Eglinton St. E., Scarborough
Sasco Tubes Limited	952-958 Queen St. W., Toronto
Scott Manufacturing Company	49 Margueritta Street, Toronto
Seabrook Manufacturing Co.	R.R. #3, Weston
Season-Aire Aluminum Ltd.	Burlington
Selkirk Metal Products Ltd.	N. Augusta Rd., Brockville
Senco Sales	7 Regent Rd., Wilson Heights
Simon's Eastern Mfg. Co.	309 Victoria St. N., Kitchener
Soo Sheet Metal Works	232 Bruce St., Sault Ste. Marie
Stamped & Enamelled Ware, Limited	Guelph Street, Hespeler
Stainless Steel Products Ltd.	No. 24 Highway, Brantford
Stratford Machine & Tool Co.	684 Ontario St., Stratford
Sun Tool & Stamping Co. Ltd.	275 Eugenie St. E., Windsor
Superior Products, Limited	500 North Front Street, Sarnia
T.J.C. Home Products Ltd.	262 Main St. S., Weston
Thorn, W.J., Company	1 Riverview Avenue, London
Titchell, R.S., & Co. Ltd.	16 Tycos Drive, Toronto
Toronto Specialties Mfg. Co.	570 Queen St. E., Toronto
Toronto Steel Fabricators	33 Upton Rd., Scarboro
Tri-Sure Products, Ltd.	264 Welland Ave., St. Catharines
Truscon Steel Company of Canada, Limited	2275 Ottawa Street, Walkerville
Tweed Steel Works, Ltd.	1 James St., Tweed
Tyrrell, Evert	Oakville
Universal Sheet Metals Ltd.	350 Brimley Rd., Toronto 13
Vulcan Containers Ltd.	15 Bethridge Drive, Rexdale
W. & H. Aluminum Storms, Ltd.	50 Eugene St., Toronto
Ward, E.J., Ltd.	Scarborough
Warner Weathermaster Co. Ltd.	2 Ingram Drive Toronto
Weatherstone Windows Ltd.	39 Edgar St., Weston
Webber, G.E., & Son	64 Power St., Toronto
Weber, J., Sheet Metal Works	Simcoe
Welded Products Co.	Sterling St., Caledonia
Wentworth Industries Limited	118 Lake Ave. N., Stoney Creek
Westeel Products Ltd.	28 Atlantic Ave., Toronto
West End Engineering	Dundas
Wheeler & Bain Limited	108 George St., Toronto
White & Thomas	46 Kenora Crescent, Toronto 9
White, David, Sheet Metal Products	1025 Dupont St., Toronto

Directory of Firms in the Sheet Metal Products Industry, 1955 - Continued

Name of firm	Location of plant
Ontario - concluded:	
Wickware, Stackbin, Ltd.	1396 Bank St., Ottawa
Wilco Manufacturing	Quigley Rd., Hamilton
Williams & Williams (Eastern) Ltd.	West St., Trenton
Wingham Metal Fabricating	Wingham
Winsulite Co. Ltd.	61 Advance Rd., Islington
Winter Seal Windows Ltd.	345 Saskatoon St., London
Winter-Seal of Canada Ltd.	10 Tedder St., Toronto
Wisco Supply Co.	455 Beach Rd., Hamilton
Wonder Window Mfg. Co.	1602 Haig Blvd., Port Credit
Wood, John, Company Ltd.	101 Hanson St., Toronto
Wright, H.G., Mfg. Co. Ltd.	20 Jarvis St., Hamilton
Wrought Iron Range Co. of Canada, Ltd.	1360 Bloor St. W., Toronto
Manitoba:	
Acme Metal Products Ltd.	338 Selkirk Ave., Winnipeg
Aluminum Chimney Manufacturing Co.	288 St. James St., Winnipeg
Armco Drainage & Metal Products of Canada, Ltd.	37 Higgins Ave., Winnipeg
Arnett Co. Ltd.	Dufferin & Robinson Sts., Winnipeg
Canadian Corrugating & Stamping Company Ltd.	515 Archibald Street, St. Boniface
Canadian Rogers Western Ltd.	1109 Winnipeg Ave., Winnipeg
Empire Sheet Metal Manufacturing Co.	425 Selkirk Ave., Winnipeg
Engel Sheet Metal Mfg.	243 Jarvis St. W., Winnipeg
Great-West Metal Products Ltd.	90 Alexander Ave., Winnipeg
Master Metal Products Co.	424 Union Ave., Winnipeg
Pounder, T.J., & Co. Ltd.	1474 Wall St., Winnipeg
Progressive Mfg. Co.	1960 Main St., Winnipeg
Reimer, Mrs. Mary L.	Steinbach
Rosco Metal Products Ltd.	511 Madison St., Winnipeg
Selkirk Metal Products Ltd.	625 Wall St., Winnipeg
Simon's Manufacturing Co.	573 Talbot Ave., Winnipeg
Warner Weather-Master (Manitoba) Ltd.	410 Des Meurons St., St. Boniface
Westeel Products Ltd.	Winnipeg
Western Windows Limited	1530 Wall St., Winnipeg
Winnipeg Metal Mfg. Co.	137 Bannatyne Ave., Winnipeg
Wood, John, Company, Limited	1550 Dublin Ave., Winnipeg
Saskatchewan:	
Alumiseal Limited	113 Avenue B. S., Saskatoon
Armco Drainage & Metal Products of Canada Ltd.	Halifax St., Regina
Kester Sheet Metal Works	116 - 22nd St. W., Saskatoon
Rosco Metal Products Ltd.	7th Ave. & Halifax St., Regina
Westeel Products Ltd.	1100 Block Scorth St., Regina
Westeel Products Ltd.	Cor. Ave. F and 22nd Street, Saskatoon
Winter Seal Windows (Sask.) Ltd.	701 Main St. N., Moose Jaw
Alberta:	
AlSCO Limited	1602A - 9th Ave., Calgary
Armco Drainage & Metal Products of Canada Ltd.	9914 - 76th Ave., Edmonton
Barry Sheet Metal Company, Limited	10171 - 98th Street, Edmonton
McKinley & Taylor Ltd.	11941 - 73rd St., Edmonton
Metal Fabricators and Roofing Limited	12509 - 124 St., Edmonton
Norwood Sheet Metal Co. Ltd.	9568 - 111th Avenue, Edmonton
Palmer, R.H., Ltd.	11402 - 105 Ave., Edmonton
Robertson, Irwin, Co.	12607 - 82nd St., Calgary
Rosco Metal Products	40th Ave. & 15th St., Calgary
Steel Crafts (Alberta) Limited	4202 McLeod Trail, Calgary
Walter Wray Western Ltd.	10066 Whyte Ave., Edmonton
Westeel Products Ltd.	1902 - 12th Street E., Calgary
Westeel Products Ltd.	790 - 115th Avenue, Edmonton
British Columbia:	
Adka Industries Ltd.	1290 Boundary Rd., Vancouver
Advance Industries Ltd.	2034 - 12th Ave. W., Vancouver
Almetco Mfg. Corp.	301 #3 Rd., Lulu Island
*American Can Company	611 Alexander St., Vancouver
Armco Drainage & Metal Products of Canada Ltd.	8811 Laurel St., Vancouver
Bigio Manufacturing Company	1362 Franklin, Vancouver

Directory of Firms in the Sheet Metal Products Industry, 1955 - Concluded

Name of firm	Location of plant
British Columbia - concluded:	
Clendon Metal Stamping Works	1314 Gravely St., Vancouver
Coast Coppersmiths	1302 Powell St., Vancouver
Coast Metal Products Ltd.	553 West 7th Ave., Vancouver
Columbia Metal Rolling Mills Ltd.	385 Industrial Ave., Vancouver
Continental Aluminum Products	1668 W. 1st, Vancouver
*Continental Can Co. of Canada Ltd.	New Westminster
Crescent Sheet Metal	4510 Main St., Vancouver
Fisher Metal Products	170 Powell St., Vancouver
General Steel Wares, Ltd.	8976 Shaughnessy Street, Vancouver
Grant, E.H., & Son	76 East Cordova Street, Vancouver
Hammond Equipment Ltd.	2178 West 4th Ave., Vancouver
McRae, J.B.	3285 Kathleen Ave., South Burnaby
Metalcraft Limited	3501 Fraser St., Vancouver
Model Sheet Metal Works	2010 Douglas St., Victoria
Nesbit, G.O., & Son Co. Ltd.	1196 E. Pender Rd., Vancouver
Pacific Pipe & Flume, Limited	Winnipeg Street, Penticton
Pressed Metal Products, Limited	446 Railway Street, Vancouver
Quest Metal Works, Ltd.	871 Homer, Vancouver
Quik-Fit Aluminum Sash Ltd.	1069 S.W. Marine Drive, Vancouver
Rosco Metal Products (B.C.) Ltd.	8750 Ash St., Vancouver
Thom, W.A., Sheet Metal Works Ltd.	1770 West Georgia Street, Vancouver
Terminal Sheet Metal Works, Limited	1090 Pender Street West, Vancouver
Westeel Products Ltd.	Granville Island, Vancouver
Wood, John, Company Ltd.	Granville Island, Vancouver
Yukon:	
Lunde Metals Ltd.	White Horse

*Tin can manufacturers mostly.

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