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THE SHEET METAL PRODUCTS INDUSTRY 1958



Published by Authority of
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PUBLICATIONS

The results of the annual Census of Industry are published by the Dominion Bureau of Statistics in a series of industry reports which are released each year as the compilations are completed. Reports for industries classified to the Iron and Steel Products Major Group are listed below, along with current and annual publications of related interest. Similar reports are issued for other industries. A complete catalogue of publications of the Bureau is available on request from the Information Services Division, Dominion Bureau of Statistics, Ottawa, or from the Queen's Printer, Ottawa.

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41-213

Annual

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DOMINION BUREAU OF STATISTICS

OTTAWA - CANADA

Published by Authority of the Hon. Gordon Churchill, Minister of Trade and Commerce

ERRATUM

The Sheet Metal Products Industry

1958

In the list of firms for the province of Ontario shown on pages 18, 19, 20 and 21 only the following should be prefixed with an asterisk (*) to indicate that they are primarily manufacturers of tin cans:

American Can Company, 150 Richmond Street, Chatham

American Can Company, Emerald and Shaw Streets, Hamilton

American Can Company, Robinson and Metcalfe Streets, Simcoe

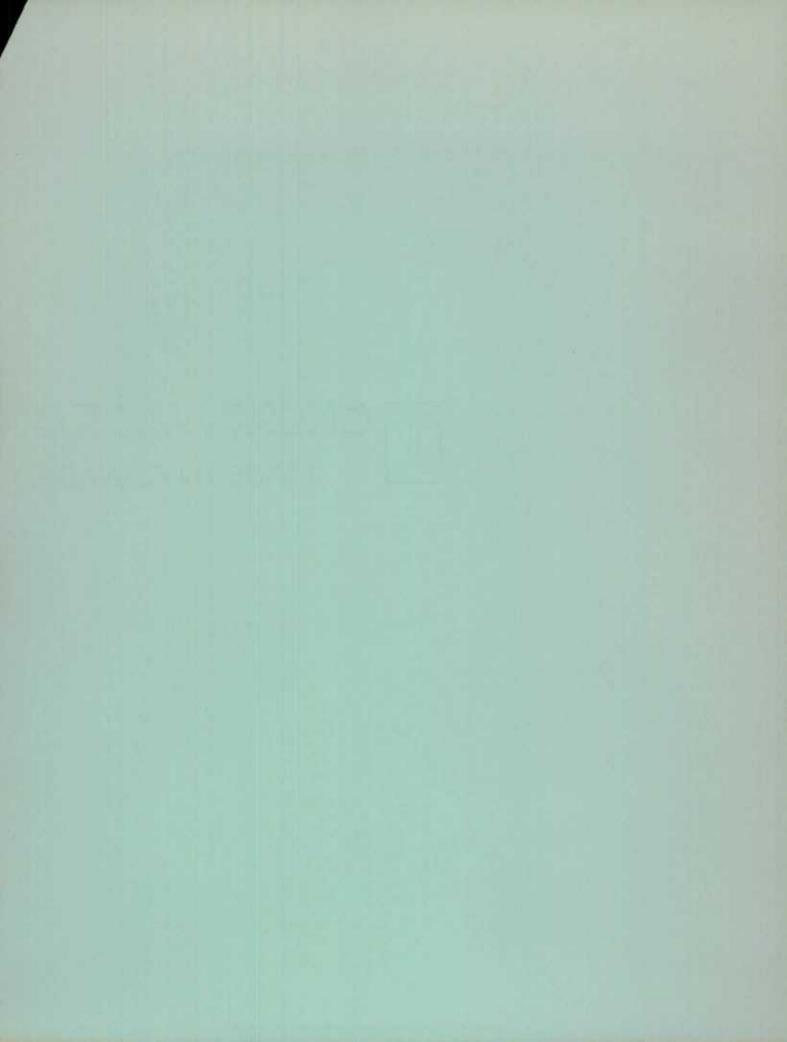
Borden Company Limited, Ingersoll

Continental Can Company of Canada, Limited, 3rd and Birmingham Street, New Toronto

Continental Can Company of Canada, Limited, 401 Richmond Street, West, Toronto

Standard Brands Limited, 121 Liberty Street, East, Toronto

Vulcan Containers Limited, 15 Bethridge Road, Rexdale



EXPLANATORY NOTES

This report is one in a series of about 130 publications which present the results of the 1958 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and for major industry groups. An annual Census of Manufactures has been carried out by the Dominion Bureau of Statistics since 1916.

Industry statistics given in these reports refer to number of establishments, employees, salaries and wages, cost of materials, supplies, fuel and electricity, gross value of shipments, inventories and value added by manufacturing. Details of materials used and products shipped are also given. Descriptions of the principal industry statistics, with special reference to 1958, are as follows:

Period Covered

Firms are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where the firms find it impossible to supply calendar year data from accounting records. However the data on employees, salaries and wages are requested on a calendar year basis in all cases.

Establishment

Data for the annual census is collected on an establishment basis. A firm with more than one plant is required to file a report for each plant. In most cases an establishment is a complete factory. Sometimes, however, a plant is divided into two or more establishments when it carries out operations classifiable to different industries and when separate accounting records are available. Usually the statistics for an establishment relate only to the manufacturing activities. Other activities such as construction at the plant by its own employees. wholesale or retail activities carried on at the plant location, etc., are not included. Plants engaged solely in repair work (except in the case of furniture. shipbuilding, boat building, aircraft and railway rolling stock industries) are not included but plants occupied in assembling parts into complete units are included.

Employees

Administrative and office employees include all executives and supervisory officials such as presidents, vice-presidents, secretaries, treasurers, etc., together with managers, professional and technical employees, superintendents and factory supervisors above the working foremen level and clerical employees. Working owners and partners are also included in this category.

Production and related workers include all other factory workmen whether paid on a monthly, weekly, hourly or piece-work basis. Working foremen doing work similar to that of the employees they supervise are included, as are maintenance, warehousing and delivery staffs. Employees on new construction work, in retail or wholesale operations, on outside piece work etc., are not included.

Production workers are reported by months, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months. Figures on employment refer to calendar years whether or not some establishments reported other data on a financial year basis.

Salaries and Wages

Salaries and wages refer to gross earnings of the employees described above, including salaries, wages, commissions, bonuses, the value of room and board where provided, deductions for income tax and social services such as sickness and unemployment insurance, pensions, etc., as well as any other allowances forming part of the employees' wages. Payments for overtime are included.

Salaries refer to amounts paid to administrative and office employees. Withdrawals by working owners or partners for normal living expenses for self and family are included but not their withdrawals for income tax. Wages refer to the amounts paid to production and related workers as defined above. Data on earnings refer to the calendar year whether or not some establishments reported other data on a financial year basis.

Cost of Fuel and Electricity

Figures for fuel refer to amounts actually used, (including fuel used in cars and trucks), not to purchases unless the quantities are the same. Values refer to the laid-down cost at the works, including freight, duty, etc.

Materials and Supplies Used

Figures represent quantities and laid-down cost values, at the works, of materials and supplies actually used during the year whether purchased from others or received as transfers from other plants of the reporting company. Amounts paid to other manufacturers for work done on materials owned by the reporting company are included. Returnable containers or any other items charged to capital account are not included. Fuels are not included. Goods bought from others or received as transfers from other plants of reporting companies

for resale without further processing are not included. Maintenance and repair supplies not chargeable to capital account are included.

Factory Shipments

Factory shipments refer to shipments of goods made from own materials either in the reporting plant or by other manufacturers on the basis of a charge to the reporting plant for work done. All products and by-products shipped from the establishment are included whether for domestic use, export, or for government departments. Transfer shipments to sales outlets, distributing warehouses or to other manufacturing units of the reporting firm are included. Goods bought or received as transfers and resold without further processing are not included. Values are computed on f.o.b. plant or plant warehouse basis, and do not include sales tax or excise duties. Values of containers not returnable are included. Amounts received in payment for work done on materials owned by others are included.

In a few industries such as shipbuilding, aircraft, etc., where work on principal products extend over a relatively long period, the value of production is recorded rather than the value of shipments. For those industries production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on finished units delivered in the year under review.

Inventories

Values represent the book values of manufacturing inventories owned and held at the reporting plant. Figures include inventories held in warehouses or selling outlets which have been included with plant operations for purposes of reporting shipments.

Value Added by Manufacturing

Figures are computed from value of shipments plus or minus changes in inventories of finished

goods and goods in process less cost of materials, fuel and electricity. This figure is sometimes referred to as net production.

Standard Industrial Classification

The Standard Industrial Classification Manual, prepared by the Dominion Bureau of Statistics, provides for 135 three-digit industries in the manufacturing sector, arranged in 17 major groups. Reporting establishments are classified or allotted to specific industries on the basis of the value of principal products made or shipped.

Short Forms

Prior to 1949 all manufacturing firms, regardless of size, were required to complete a standard form annually covering all census details, but for later years an effort was made to ease the reporting burden for smaller firms which usually do not maintain regular records in the required detail. A modified or short form was introduced in 1949 asking for the total value of shipments only, or in industries with a large number of small firms, for total value of shipments and quantities and values of a few principal products. Using the ratio of value of shipments in the current year to value of shipments in the base year, 1948, estimates of other census data were made for each plant for inclusion in the regular compilations. In general, the cut-off point for short forms was set at \$50,000 gross value of shipments annually, but there were lower cut-offs for a number of industries in which the small firms accounted for a larger share of total shipments. About 40 per cent of the total number of establishments reported on the modified or short form. They accounted for less than 3 per cent of the total value. In 1958, to establish a new base year, the small firms were again asked to report data on employees, salaries and wages, and other principal statistics together with some detail on material and products.

SYMBOLS

The interpretation of the symbols used in the tables throughout this publication is as follows:

¹ To arrive at the National Accounts concept of "gross domestic product at factor cost", it would be necessary to subtract also the cost of office supplies used, advertising, insurance and other goods and services obtained from other businesses. Data on these inputs are not collected on the annual Census of Manufactures. Value added figures for "The primary industries and construction" are published in D.B.S. publication 61—202, Survey of Production.

^{..} figures not available.

^{...} figures not appropriate or not applicable.

⁻ nil or zero.

THE SHEET METAL PRODUCTS INDUSTRY, 1958

In 1958 there were 473 concerns in Canada which were occupied chiefly in the manufacture of articles from steel sheets, tin plate or galvanized sheets. Their main products were tin cans, metal bottle caps, sheet metal building materials, enamelled kitchenware, culverts, galvanized ware, steel barrels and drums, eavestrough, stove pipe, etc. The numerous sheet metal shops, which do contract and repair work and which do not manufacture a regular line of goods for sale, have not been included in this industry but have been covered in the annual Census of Construction.

Factory shipments by plants in this group during 1958 were valued at \$333,264,998, an in-

crease of 7.7 per cent over the total of \$309,498,908 for the previous year. Two hundred and forty of these factories were located in Ontario, 109 in Quebec, 43 in British Columbia, 33 in Manitoba, 23 in Alberta, 10 in Nova Scotia, 8 in Saskatchewan, 5 in New Brunswick, and 1 in each of Prince Edward Island and Newfoundland, Works in Ontario made \$197,589,106 or 59.3 per cent of the total for Canada, and Quebec plants fabricated products valued at \$79,118,485 or 23.7 per cent of the total.

A total of 19,107 people were employed during 1958 and their earnings amounted to \$78,135,571 compared with 19,733 workers with salaries and wages at \$77,109,470 in 1957.

TABLE 1. Principal Statistics of the Sheet Metal Products Industry, Significant Years 1929-58 and by Provinces, 1957 and 1958

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity at plant	Cost of materials at plant	Value added by manufacture ¹	Gross selling value of products ¹
	nun	nber			dollars		
1929	152 172 148 172 185 230 275 343 360 381	9, 286 6, 000 8, 499 8, 479 16, 597 16, 858 16, 414 18, 049 19, 080 20, 012	11, 228, 170 6, 033, 783 9, 518, 325 10, 001, 539 24, 269, 001 27, 574, 283 39, 304, 865 61, 444, 775 66, 662, 817 73, 745, 487	542, 324 453, 753 645, 412 679, 815 1, 144, 740 1, 419, 436 2, 316, 195 2, 559, 431 3, 172, 301	28,076,595 13,828,178 28,338,113 29,612,215 58,883,664 62,991,981 84,810,689 118,832,538 138,211,294 162,747,069	24,532,779 11,681,897 20,149,241 21,235,199 50,413,855 51,288,129 70,098,369 112,234,492 121,016,972 135,728,461	53, 151, 698 25, 963, 828 49, 132, 766 51, 527, 229 110, 442, 259 115, 699, 555 156, 717, 444 232, 686, 878 260, 167, 480 296, 043, 128
Prince Edward Island Newfoundland Nova Scotia New Brunswick Quebec Ontario Manitoba Saskatchewan Alberta British Columbia Yukon Canada	1 1 9 5 100 216 28 9 24 38 1	106 90 4,996 11,700 994 238 501 1,108 19,733	215, 322 221, 453 19, 270, 248 46, 601, 595 3, 418, 375 849, 955 1, 785, 505 4, 747, 017 77, 109, 470	12,533 19,949 780,071 2,187,828 116,452 24,022 57,519 197,721 3,396,095	562,601 1,221,571 37,249,284 99,144,950 7,124,725 2,814,549 5,102,325 14,611,952 167,831,957	747,419 612,440 35,111,708 81,133,755 4,156,765 1,381,120 3,341,967 10,190,357	1, 327, 209 1, 888, 835 74, 248, 554 182, 954, 665 11, 548, 452 4, 160, 052 8, 680, 855 24, 690, 286 309, 498, 908
Prince Edward Island	1 10 5 109 240 33 8 23 43	96 4,621 11,390 924 252 551 1,145 19,107	319, 965 283, 723 18, 508, 341 47, 661, 750 3, 371, 649 862, 365 1, 884, 751 5, 243, 027 78, 135, 571	28, 266 829, 165 2, 171, 596 118, 516 38, 649 63, 500 186, 378 3, 447, 728	663, 831 1, 768, 776 38, 891, 104 104, 468, 192 6, 063, 871 2, 829, 720 5, 669, 455 14, 896, 862 175, 251, 811	888,878 854,988 39,677,904 91,067,411 5,166,825 1,844,849 3,977,556 10,921,819 154,400,230	1,606,225 2,474,669 79,118,485 197,589,106 11,452,071 4,710,323 9,919,483 26,394,636 333,264,998

¹ Due to lack of inventory data, figures for value added by manufacture prior to 1954 were obtained by subtracting the cost of materials used, including fuel and electricity, from the total value of factory shipments. In 1954 and 1955 the ''Value added'' adjustment incorporated the increase or decrease to shipments values resulting from changes in the value of inventories over the period. For these two years, the adjustments that were made used only the change in finished product inventory owned by manufacturers. Beginning with 1956 the calculation of the "Value added" figure was further adjusted to take into account the "Goods in process" as well as the finished goods held at plant or plant warehouse.

Note: Profits or losses cannot be calculated from the above figures as data are not available for general expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

TABLE 2. Principal Statistics, by Sub-Groups, 1957 and 1958

Year	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity at works	Cost at plant of materials used	Gross selling value of shipments at works
	num	ber		doll	ars	
1957			1.67			
Tin cans mostly	13	4,098	20,775,605	910,948	62,614,752	99,468,130
Other sheet metal products	419	15,635	56, 333, 865	2,485,147	105, 217, 205	210, 030, 778
Totals	432	19, 733	77, 109, 470	3,396,095	167, 831, 957	309, 498, 908
1958						
Tin cans mostly	15	3,996	21,475,593	923, 137	66, 114, 172	115, 207, 288
Other sheet metal products	458	15,111	56,659,978	2,524,591	109, 137, 639	218, 057, 710
Totals	473	19, 107	78, 135, 571	3, 447, 728	175, 251, 811	333, 264, 998

TABLE 3. Inventories, 1 1958

Province	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
		doll	ars	
Opening:				
Nova Scotia, Prince Edward Island and Newfoundland	158,370	74,657	53,776	286,803
New Brunswick	106,899	11,190	70,573	188,662
Quebec	6,172,837	2, 552, 966	4,705,523	13, 431, 326
Ontario	14,347,641	6,921,268	7,940,716	29, 209, 625
Manitoba	1,208,517	463,189	559,088	2, 230, 794
Saskatchewan	657,630	148,036	150, 232	955, 898
Alberta	983,437	491,028	423, 245	1,897,710
British Columbia	2, 375, 145	1,721,377	1,728,386	5, 824, 908
Canada	26, 010, 476	12, 383, 711	15, 631, 539	54,025,726
Closing:				
Nova Scotia, Prince Edward Island and Newfoundland	189,872	56,087	30, 488	276, 447
New Brunswick	184,576	85,421	173,703	443,700
Quebec	6,082,840	2,462,351	5,075,826	13,621,017
Ontario	15, 224, 995	6,852,812	8, 127, 265	30, 205, 072
Manitoba	1,078,761	486,628	432,790	1,998,179
Saskatchewan	451, 136	139,370	161,793	752, 299
Alberta	1,121,309	363,585	341,716	1,826,610
British Columbia	2, 160, 139	1,430,066	1,630,120	5, 220, 325
Canada	26, 493, 628	11, 876, 320	15, 973, 701	54, 343, 649

¹ Book value of all manufacturing inventories owned and held at plant and plant warehouses.

Note: (a) Beginning with 1954, information on the value of year-end inventory holdings at plant and plant warehouses is being collected as part of the annual Census of Industry. These data were formerly collected by a separate survey. The summarized results for the Sheet Metal Products Industry for the year under review are shown in the above table.

(b) The opening inventory for the current year may not necessarily agree with the closing inventory published the previous year because of changes in the composition of the industry such as, the addition of new establishments, the disappearance of old ones, or the transfer of establishments to other industries for statistical purposes. The figure for value added by manufacture for the previous year does not need to be altered because of such changes in the composition of the industry. industry.

TABLE 4. Products of the Sheet Metal Products Industry, 1957 and 1958

	Value of fact	ory shipments
Product	1957	1958
	dol	lars
Barrels and drums, steel:	700 005	115 200
Repeat shippers One-time shippers	766,285 3,882,581	415,303
Bodies for motor vehicles, including truck, tank, etc.	2,738,481	1,717,341
Bottle caps and seals, metal	13,470,530	14,264,001
Cans:	,,	
Metal	97,521,292	107,125,434
Copperware and nickel-plated ware	281,655	198,314
Culvert pipe	18,250,955	18,885,355
Curtain rods and fixtures	2,099,874	2,154,16
Dairy supplies:		
Cream and milk cans Other dairy supplies	658, 731 421, 217	945, 035 259, 095
Furnaces, warm air	115,170	211, 72
Furniture and equipment, office—steel	448, 980	352,16
Galvanized ware (pails, wash tubs, etc., but not garbage or ash cans)	1,898,196	1,458,085
Garbage and ash cans	1,062,512	1,307,33
Kitchen equipment for hotels, cafeterias, hospitals, etc.		
Kitchenware, household (aluminum, stainless steel and vitreous enamelled-	5,856,433	7, 088, 415
see Table 14)	2,583,816	2,025,084
Maple syrup equipment: Evaporators (complete sets of pans)	104.577	164,686
Furnaces	91,800	30,000
Other	144,508	63,530
Metal building material products:	173.410	167, 008
Ceilings, acoustical (see also next item) Ceilings and interior wall coverings—steel	282,372	308,198
- aluminum	617,550	22,100
Doors, solid and clad:	4 500 005	4 105 000
Steel Aluminum	4,583,025 3,968,121	4,185,692 6,685,652
Other	192,940	908, 008
Lockers and shelving	2,717,503	2,717,048
Metal lath and corner bead	4,136,305	4,691,184
Metal moulding and trim	471,016	522,33
Partitions:		
Steel	2,824,382 291,390	3,035,880
Aluminum Pre-fabricated building panels and ready-cut buildings		
	4,826,636	5,199,300
Roof deck Roof drainage equipment (gutters, down spout, etc., but excluding flashings):	4,103,589	3,011,173
Steel Other	2,681,082 12,865	2,914,858 42,410
Sheets, roofing and siding - steel and aluminum	7, 637, 678	10,376,99
Ventilators, including ducts	2,659,572	3,124,50
Windows - Factory and commercial, including screws and accessories:	2,000,012	5,121,50
Steel	4,594,689	3,998,698
Aluminum	12,695,405 38,624	14,314,58
Other Residential, including screws and accessories:	50,024	400,00
Steei	2	2
Aluminum	4,492,755	5, 936, 76
Combination stormand screen (as accessories to regular windows):	2	2
Steel Aluminum	7,399,112	8, 877, 26
Other building material products	13,439,836	12,173,89
Range boilers	1, 926, 636	2, 082, 61

TABLE 4. Products of the Sheet Metal Products Industry, 1957 and 1958 - Concluded

	Value of fact	ory shipments
Product	1957	1958
	dol	lars
Sanitaryware (sheet metal baths, sinks, etc.)	986,523	718,225
Signs, metal	994,789	997,707
Stampings, not specified elsewhere	8,933,992	8,613,233
Stoves, heating and cooking	90,184	71,983
Stove and furnace pipe and elbows	3,812.295	3,970,290
Tanks: Steel storage Steel, septic Steel, pneumatic Other tanks	4,623,962 349,707 464,588 2,874,430	3, 990, 134 200, 073 664, 756 1, 918, 029
Finware, japanned or not	1,403,250	1,677,869
Custom enamelling, value of work done	1,605,336	1,709,912
Custom galvanizing, value of work done	137,722	593,700
Received for repair and other custom work	3,234,530	2,727,547
All other products	40,823,514	46,620,409
Totals	309, 498, 908	333,264,998

Note: Data in this table are for the Sheet Metal Products Industry which includes only the concerns that make sheet metal goods as their major products. The figures for the individual items do not necessarily represent the total Canadian output of these articles as they may have been produced also as minor products of concerns which have been classified to other industrial groups. For the total Canadian production of the more important items see Tables 6 to 17.

TABLE 5. Materials Used in the Sheet Metal Products Industry, 1957 and 1958

THE PERSON NAMED IN COLUMN TWO IS NOT THE PERSON NAMED IN COLUMN TWO IS NAMED IN COLUMN TW	1957		1958	
Materia1	Quantity	Cost at works	Quantity	Cost at works
		\$		\$
Iron and steel:				
Bars ton	16,666	2,620,010	14,007	2,274,662
Plates	15,359	2,502,885	16,161	2,546,127
Sheets: Black Galvanized Tin plate	142,860 117,884 262,557	21,823,398 23,157,037 51,420,276	133,253 127,764 296,744	20, 613, 012 24, 392, 518 56, 710, 620
Strip	10,633	1,794,973	13,687	2, 290, 614
Structural shapes	6,999	1,338,616	7,189	1,392,500
Wire	5,428	881,441	4,505	834,840
Pipe, tubes and fittings	_ }	682,065	_	569,886
Alloy steel in all forms: Carbon and alloy steel, including tool steel: Billets, bars and rods Other shapes Stainless: Billets, bars and rods Sheets Other shapes	= = = = = = = = = = = = = = = = = = = =	144, 964 67, 220 107, 891 2,756, 394 520, 106	=	134,469 170,005 234,190 2,781,881 560,398
Other iron and steel	_	1,216,414	_	1.023.371

See footnote to Table 7.
 Included with "Factory and commercial" type.

TABLE 5. Materials Used in the Sheet Metal Products Industry, 1957 and 1958 - Concluded

		19)57	1958	
Material		Quantity	Cost at works	Quantity	Cost at works
			\$		\$
Non-ferrous metals:					
Aluminum: Castings Sheet Other forms	pound	358, 428 13, 138, 884 18, 876, 020	209, 643 4, 990, 063 10, 104, 027	313, 458 15, 075, 690 23, 401, 037	176, 553 5, 536, 559 11, 843, 284
Brass and bronze	66	905, 996	459, 363	991, 846	497, 205
Copper: Sheet Wire Other	66	656, 212 56, 919 64, 970	371, 974 31, 110 41, 799	819, 711 6, 193 104, 916	431, 938 2, 523 54, 121
Lead	44	240,078	58,698	287, 280	50, 038
Nickel	44	2,637	3,813	1, 941	1,820
Tin	44	87,023	85, 817	153, 329	155, 712
Zinc	4.4	6,925,022	816, 166	9, 310, 399	1,029,702
Solders	44	2, 191, 785	636,716	2, 119, 164	509, 730
Other non-ferrous metals		_	125, 378	-	87, 484
Other materials:				7 7 1	
Lumber M	ft. b.m.	8, 230	782, 175	8, 272	949,714
Frit for enamelling		_	325, 164	_	356, 211
Muriatic acid	pound	200, 940	10, 996	188, 757	14,958
Paints oils and varnishes		-	2, 802, 802	-	3,765,618
Cork discs		_	1, 504, 497		1, 240, 125
Ammonium chloride	pound	167, 978	13, 422	268,030	25,833
Sulphuric acid, 100%	6.6	1,079,291	23,468	1,440,245	24, 359
Containers and packing materials		_	3,330,773	_	3, 472, 240
All other materials		7-1	30, 070, 403	154.5	28, 496, 991
Totals			167, 831, 957	-	175, 251, 811

TABLE 6. Production of Metal Cans, 1949-58 (from All Industries)

Year	Selling value at works	Year	Selling value at works
	\$		\$
1949	56, 562, 000	1954	77, 842, 000
1950	63, 130, 000	1955	88, 559, 000
951	74, 335, 000	1956	90, 188, 000
952	78, 943, 000	1957	97, 521, 000
953	74, 309, 000	1958	107, 125, 000

¹ Factory shipments since 1952.

TABLE 7. Production of Steel Barrels and Drums, 1949-58 (from All Industries)

The same of the sa	Repeat s	shippers	One-time shippers		
Year	Number	Selling value at works	Number	Selling value at works	
		\$		\$	
1949	77, 219	627, 429	460, 173	1, 602, 586	
1950	66, 083	505, 759	568, 770	2, 028, 813	
1951	55, 658	653, 442	546,090	2, 531, 850	
1952	59, 759	666, 240	679,886	2, 668, 789	
1953	55, 099	528, 885	852, 205	2, 715, 185	
1954	39, 484	392, 788	816, 596	2, 570, 998	
1955	123, 530	909, 119	1,019,297	3, 199, 540	
1956	160, 753	1, 353, 066	1, 269, 304	3,568,836	
19573	87, 633	844, 250	1, 104, 869	3, 984, 077	
1958	51, 504	523,708	1, 112, 810	4, 409, 680	

¹ Factory shipments since 1952.

TABLE 8. Production¹ of Domestic Range Boilers, 1949-58 (from All Industries)

	Galva	Galvanized ²		Copper, everdur and monel		Total	
Year	Number	Selling value at works	Number	Selling value at works	Number	Selling value at works	
		\$		\$		\$	
1949	187, 430	2, 201, 825	4,771	200, 234	192, 201	2, 402, 059	
1950	188, 290	2, 357, 914	5, 907	245, 678	194, 197	2,603,592	
1951	167, 790	2, 381, 437	4, 889	251,727	172,679	2,633,164	
1952	161, 325	2, 331, 788	5, 963	329, 499	167, 288	2, 661, 287	
1953	164, 531	2,611,228	8,962	484,960	173, 493	3,096,188	
1954	185, 670	2,680,068	10,891	619, 791	196, 561	3, 299, 859	
1955	217, 694	2,818,783	14, 278	681, 278	231,972	3, 500, 062	
1956	165, 253	2,598,180	8, 773	549, 328	174,026	3, 147, 508	
1957	136, 223	2, 191, 682	8, 502	487,018	144, 725	2,678,700	
1958	164, 946	2, 495, 190	19, 776	699, 639	184,722	3, 194, 829	

TABLE 9. Production of Metal Lath and Corner Bead, 1949-58 (from All Industries)

Year	Selling value at works	Year	Selling value at works
	\$		\$
949	1,508,000	1954	3, 414, 000
950	1,577,000	1955	3,664,000
951	1,954,000	1956	4, 299,000
952	2,880,000	1957	4, 136, 000
953	2,667,000	1958	4,691,000

¹ Factory shipments since 1952.

² Not including drums made by some companies for their own use only.
³ For 1957 and 1958, Steel barrels and drums were defined as being over 10 Imperial gallons capacity. Repeat shippers were defined as being made of 16 gauge material or heavier while one-time shippers were defined as being made of 18-24 gauge material, but including 28 gauge asphalt drums. Data prior to 1957 were not so defined and, as a result, are not strictly comparable with 1957 and 1958.

¹ Factory shipments since 1952. ² Includes some black steel type.

TABLE 10. Factory Shipments of Metal Windows, 1957 and 1958 (from All Industries)

Item	Value of factory shipments			
well.	1957	1958		
	dol	lars		
Factory and commercial, including screws and accessories: Steel Aluminum	4,931,000 14,723,000	4,245,000 14,173,000		
Residential, including screws and accessories: Steel	4,718,000	6,243,000		
Combination storm and screen (as accessories to regular windows): Steel Aluminum	7,399,000	8,877,000		

¹ Included with "Factory and commercial" type.

TABLE 11. Production of Metal Bottle Caps, 1949 - 58 (from All Industries)

Year	Selling value at works	Year	Selling value at works
	\$		\$
949	8,883,000	1954	11,134,000
950	10,298,000	1955	12,172,000
961	10,623,000	1956	13,130,000
962	10,964,000	1957	13,990,000
963	11,937,000	1958	14,491,000

¹ Factory shipments since 1952.

TABLE 12. Production¹ of Sheet Metal Culvert Pipe, 1949-58 (from All Industries)

Year	Quantity	Selling value at works	Year	Quantity	Selling value at works
	tons	\$		tons	\$
1949		5,944,000	1954 1955	34,700 46,600	11,205,000 14,526,000
1951 1952 1953	27,987 30,348	7,176,000 9,492,000	1956 1957 1958	57,800 56,100 59,600	19,188,000 18,786,000 19,634,000

¹ Factory shipments since 1952.

TABLE 13. Production of Roof Drainage Equipment, 1949-58 (from All Industries)

Year	Selling value at works	Year	Selling value at works
	\$		\$
949 950 951 952 953	1,549,000 1,766,000 1,981,000 1,857,000 2,209,000	1954 1955 1956 1957 1958	2,537,000 3,426,000 3,485,000 2,694,000 2,957,000

¹ Factory shipments since 1952.

TABLE 14. Production' of Enamelled, Aluminum and Stainless Steel Kitchenware, 1949 - 58 (from All Industries)

Year Vitreous- enamelled Aluminum		Selling value at works				
		Aluminum	Year	Vitreous- enamelled	Aluminum	Stainless steel
	dol	lars			dollars	
1949 1950 1951 1952 1953	1,899,000 1,838,000 1,983,000 1,137,000 1,299,000	8,521,000		1,536,000 1,188,000 1,374,000 1,265,000 758,000	7,976,000 6,831,000 6,263,000 6,802,000 7,293,000	1,413,000 1,666,000 1,964,000 2,882,000

<sup>Factory shipments since 1952.
Not available prior to 1955.</sup>

TABLE 15. Production of Galvanized Sheets, 1949-58 (from All Industries)

Year	Tonnage made	Tonnage sold	Selling value at works
			\$
1949 1950 1951 1952	97,373 97,851 112,731	97,856 96,998 113,242 110,888	12,114,96 12,447,33 16,308,60 18,193,98
953 954 955 956 957 958		105, 980 101, 000 156, 000 ¹ 206, 000 ¹ 170, 000 ¹ 192, 000 ¹	17,470,59 16,526,00 25,426,00 34,194,00 28,893,00 32,636,00

¹ Does not include approximately 2,000 tons of galvanized sheet further processed into "Roofing" in 1955; approximately 3,000 tons in 1956; approximately 3,000 tons in 1958.

TABLE 16. Production of Stove and Furnace Pipe, 1949 - 58 (from All Industries)

Year	Selling value at works	Year	Selling value at works
	\$		\$
1949 1950 1951 1952	1,820,000 2,156,000 2,652,000 2,337,000 2,231,000	1954 1955 1956 1957 1958	2,318,000 2,279,000 3,228,000 3,812,000 3,970,000

¹ Factory shipments since 1952.

TABLE 17. Factory Shipments of Aluminum and Steel Roofing and Siding, 1955 - 58

Year	Value of factory shipments			
real	Aluminum	Steel		
	doll	ars		
955 956 957 958	5,369,000 4,522,000 4,406,000 5,978,000	4,691,000 4,992,000 4,303,000 5,751,000		

TABLE 18. Employees and their Earnings in the Sheet Metal Products Industry, 1957 and 1958

		- 1	Employee	s			Earnings	
Province		Supervisory and office		Production workers		Supervisory	Production	Total
	Male	Female	Male	Female		and office	workers	
			number				dollars	
1957			1	!	1			1
Prince Edward Island Nova Scotia Newfoundland	30	23	50	3	106	96,396	118,926	215, 32
New Brunswick Quebec Ontario Manitoba Saskatchewan Alberta	6 875 2,033 202 47 116	225 863 68 16 34	80 3,557 7,752 716 175 310	339 1,052 8 - 41	90 4,996 11,700 994 238 501	19,500 5,347,560 14,288,854 1,106,992 241,097 680,791	201, 953 13, 922, 688 32, 312, 741 2, 311, 383 608, 858 1, 104, 714	221, 45; 19, 270, 24; 46,601, 59; 3,418,37; 849,95; 1,785,50;
British Columbia	} 178	50	828	52	1,108	1,215,064	3,531,953	4,747,01
Canada	3,487	1, 279	13, 468	1,499	19,733	22, 996, 254	54, 113, 216	77, 109, 47
1958								
Prince Edward Island Nova Scotia Newfoundland	35	23	69	1	128	151,466	168,499	319, 96
Vew Brunswick Quebec Ontario Annitoba Saskatchewan	752 1,896 206	2 228 904 68 17	3,316 7,535 644	325 1,055 6	96 4,621 11,390 924	36, 259 4, 641, 363 14, 684, 645 1, 244, 617	247, 464 13, 866, 973 32, 977, 105 2, 127, 032	283, 72 18,508,34 47,661,75 3,371,64
Alberta	48 128 251	37 77	187 329 765	57 52	252 551 1,145	256,021 710,536 1,542,528	606,344 1,174,215 3,700,499	862,36 1,884,75 5,243,02
Canada	3,324	1,356	12,927	1,500	19, 107	23, 267, 435	54, 868, 136	78, 135, 57

TABLE 19. Production Workers, by Months, 1958

Month	Establishments reporting monthly detail ¹		Establishments not reporting monthly detail ¹		All establishments		
	Male	Female	Male	Female	Male	Female	Total
	number						
January February March April May June July August September October November December	11,506 11,339 11,571 11,991 12,515 13,113 13,332 13,455 13,525 13,098 12,793 12,128	1,316 1,337 1,334 1,396 1,504 1,536 1,591 1,591 1,589 1,574 1,515 1,390	397	24	12,912	1, 528	14,440
Average ²					12,927	1,500	14, 427

¹ The number of production workers, by months, was generally collected only for establishments reporting value of factory shipments of \$100,000 and over. For smaller establishments, only the number employed during the last payperiod of May, 1958, was collected.

² The average for establishments generally reporting shipments of less than \$100,000 was estimated by using average annual earnings data from large establishments in conjunction with reported payrolls for the small establishments.

TABLE 20. Principal Statistics of the Sheet Metal Products Industry, classified according to Type of Ownership, 1957 and 1958

Type	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at plant of materials used	Selling value of factory shipments
1957	num	iber		dollars	
Individual ownership Partnerships Incorporated companies	74 25 333	322 174 19,237	909,743 520,408 75,679,319	1,381,345 763,671 165,686,941	3,110,438 2,000,555 304,387,915
Totals	432	19, 733	77, 109, 470	167, 831, 957	309, 498, 908
1958					
Individual ownership Partnerships Incorporated companies	78 31 364	398 201 18,508	1,147,520 661,101 76,326,950	1,560,514 1,114,254 172,577,043	3,411,856 2,339,329 327,513,813
Totals	473	19, 107	78, 135, 571	175, 251, 811	333, 264, 998

TABLE 21. Principal Statistics of the Sheet Metal Products Industry in Canada, grouped according to Selling Value of Factory Shipments, 1957 and 1958

Establishments reporting value of factory shipments	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at plant of materials used	Selling value of factory shipments
1957	number			dollars	
Under \$10,000	11 37 54 60 64 102 44 47 13	10 102 246 448 905 2,575 2,484 7,044 5,919	22,780 223,845 661,160 1,417,383 2,958,309 9,220,996 8,898,805 25,992,423 27,713,769	25,025 228,644 755,958 1,895,364 4,176,300 15,837,247 14,154,926 54,205,372 76,553,121	69, 998 644, 123 2, 027, 918 4, 308, 648 9, 055, 870 33, 674, 391 31, 284, 857 101, 875, 628 126, 557, 475
	432	19, 733	77, 109, 470	167, 831, 957	309, 498, 908
1958 Under \$10,000 \$10,000 to \$24,999 \$25,000 '' \$49,999 \$50,000 '' \$199,999 \$100,000 '' \$199,999 \$200,000 '' \$499,999 \$500,000 '' \$999,999 \$1,000,000 '' \$4,999,999 \$5,000,000 '' \$4,999,999	18 44 57 58 77 104 53 50 12	35 131 299 444 1,078 2,407 2,485 6,920 5,308	63,088 299,336 845,408 1,461,695 3,443,551 9,326,825 9,354,671 26,800,691 26,540,306	46,261 351,645 892,002 1,882,056 5,009,277 16,312,077 18,648,411 54,597,145 77,512,937	106,390 757,250 2,071,668 4,110,763 11,151,042 33,245,758 36,965,427 109,945,720 134,910,980
Totals	473	19, 107	78, 135, 571	175, 251, 811	333, 264, 998

TABLE 22. Capital and Repair Expenditures in the Sheet Metal Products Industry, 1954-58

Year	Capital expenditures			Repair and maintenance expenditures			Total capital
	Con- struction	Machinery and equipment	Sub-total	Con- struction	Machinery and equipment	Sub-total	and repair expenditures
			tho	ousands of do	llars		
1954 1955 1956 1957 1958	1,910 1,453 2,849 3,107 1,607	4,553 5,783 6,601 5,112 5,271	6,463 7,236 9,450 8,219 6,878	808 761 1,073 929 901	3,373 3,737 3,861 3,914 4,130	4,181 4,498 4,934 4,843 5,031	10,644 11,734 14,384 13,062 11,909

TABLE 23. Imports and Exports of Specified Stamped and Coated Products, 1957 and 1958

Item	1957	1958
	dol	lars
Imports		1
Baths and bathtubs of iron or steel Basins, closets, lavatories, urinals, sinks and laundry tubs, of iron or steel Containers, manufactured from tinplate for sealing of food products Containers, manufactured from tinplate, n.o.p. Hollow-ware of iron or steel, coated with vitreous enamel Hollow-ware of iron or steel, n.o.p. Kitchen and dairy hollow-ware of iron or steel, coated with tin, including cans for shipping milk or cream, not painted, japanned or decorated Manufactures of tinplate, and manufactures of tin, n.o.p. Aluminum kitchen or household hollow-ware, n.o.p. Household hollow-ware of nickel or nickel-plated	1,071,525 1,562,419 1,595,831 1,890,816 377,097 3,917,746 261,317 3,447,513 1,794,358 2,930	1, 180, 401 1, 558, 814 2, 006, 388 3, 109, 203 337, 796 3, 569, 398 218, 366 3, 769, 147 1, 598, 846 2, 513
Exports		
Enamelware of iron and steel	61, 905 92, 913 60, 109 68, 737	85. 228 94. 127 52. 656 27. 576

TABLE 24. Fuel and Electricity Used in the Sheet Metal Products Industry, 1958

	Quantity	Cost value at factory
Establishments reporting commodity detail Bituminous coal (a) From Canadian mines ton (b) Imported Sub-bituminous coal (from Alberta mines only) "Anthracite coal "Lignite coal "Coke (for fuel only) "Gasoline (including gasoline used in cars and trucks) Imp. gal. Fuel oil (including kerosene or coal oil) "Gas (a) Liquefied petroleum gases (propane etc.) "Co) Natural gas "Co) N	2.062 14.097 101 844 14 784 1.315,756 5.230,011 176,179 38,679 633,680 	\$ 27. 149 181. 752 1, 638 11. 709 195 19. 007 500, 814 669, 614 38, 852 26, 926 652, 706 15, 251 1, 182, 566 46, 455
Establishments not reporting commodity detail: Total cost of fuel Electricity purchased		40.758 32.336
Total cost of fuel		2, 232, 826 1, 214, 902 3, 447, 728

Data on the quantity and value of the different kinds of fuel and on the quantity of electricity purchased were generally not collected for establishments reporting value of shipments of less than \$100,000. Only the total cost of fuel and total cost of electricity were collected for these establishments.

TABLE 25. Total Horsepower Rating of Power Equipment in Use or Available for Use in the Sheet Metal Products Industry at the End of 1958

Type of equipment	Driving generators	Not driving generators
	horsepower	
Steam turbines		600 392
Totals	2	992
Electric motors (one-quarter horsepower and over)	-	59, 065

Directory of Firms in the Sheet Metal Products Industry, 1958

Note: All manufacturing concerns which made metal products of sheet iron and steel as their chief products are classified to the Sheet Metal Products Industry. This directory is a list of the concerns included in this group in 1956, but it does not necessarily include the names of all makers of sheet metal goods in Canada as some firms in other industries may have produced such goods as secondary or minor products.

Name of firm	Location of plant
Newfoundland:	
Armco Drainage & Metal Products of Canada, Ltd.	Bishop's Falls
Walnes Edward Valordy	
Prince Edward Island;	
Charlottetown Metal Products Ltd.	Allen St., Charlottetown
Nova Scotia:	
Alsco Atlantic Limited	303 Welton St., Sydney
Sypsum Accessories Limited	Hilden District, P.O. Box 295, Truro
MacLeod, A. G. Nova Sheet Metal	4 Brook St., North Sydney Box 500, Bedford
Regent Aluminum Products (Maritimes) Ltd.	Industrial Park, Woodside
Roper Aluminum Products	94 Birmingham Street, Halifax
Security Sash & Screen Maritimes Reg'd	1 Gaspereau Ave., Wolfville
Smith, H.V.	
Stott Aluminum Corp. Ltd	66 Kings Rd., Sydney
watter weather Master of Sydney	114 Bentinck St., Sydney
New Brunswick:	
Armco Drainage & Metal Products	Sackville
*Connors Brothers Limited	Black's Harbour
Leger Metal Workers Ltd.	277 St. George Street, Moncton
*Magee, Fred, Limited	Port Flgin
McDade, James	53-35 Dock St., Saint John
Quebec:	
Accessories Manufacturers Limited	641 St. James Street West, Montreal
All Weather Aluminum Industries Ltd.	190 Ash Ave Point St Charles Mantres
Alsco (Montreal) Incorporated Aluminum Construction Inc.	401 Courtemanche, Montreal
Aluminum Door & Window Co., Ltd.	1111 D'Argenson Montreel
*American Can Co, of Canada Ltd.	2065 Jeanne D'Arc St., Montreal
Apex Win-Dor Ltd.	6045 Cote-de-Liesse, Montreal
Armco Drainage & Metal Products of Canada, Ltd.	Charny
Art Steel Products Ltd.	90 Mozart W., Montreal
Ateliers Des Sourds-Muets	2966 Mackay St. Mackayville 65 rue de Castlenau
Aviation Products Co	400 Laurentian Blvd., Ville St. Laurent
Barriere, Gilles	89 Cote des Ouimet, Ste-Rose
Beclawat (Canada) Ltd.	
Besmetal Industries Inc. Bolar Foot Grill Ltd.	Cap Rouge
Bridge Machinery Company	4362 Forest, Montreal 3951 Lanouette St., Verdun
Bumeda Steel Products Ltd.	5075 Fullum, Montreal
Burmac Metal Products	432 Greenoch Ave Town of Mount Royal
Canadian Aluminum Window Co.	6545 Durocher St. Montfeal
Canadian Aquarium Co.	1397 Torrance, Montreal
Canadian Crown Cork Company, Limited Canadian Kitchen & Sheet Metal Works Inc.	695 Dollard St., Ville La Salle 4128 St. Lawrence Blvd., Montreal
Canadian Sheet Galvanizers Ltd.	127 King St., Montreal
Cantin, H.E., Enrg.	Champigny
Central Duct Work Reg'd	St Jean
*Continental Can Company of Canada, Limited	3455 Cote-de-Liesse Rd., St. Laurent
Cresswell-Pomeroy Ltd. Crown Cork & Seal Company Ltd.	553 Leon Harmel, Granby
D. & L. Sheet Metal Works Reg'd.	1575 Taschereau Rivd Ville Jacques Cartier
Daye Associates Ltd.	542 Regudry St Montreal
Defender Metal Fabricators Ltd.	180 Victoria St. Lachine
Dominion & Grimm Inc.	1630 de Lorimier St. Montreal
Doors & Accessories Peg'd. Drummond Metal Reg'd.	1456 Blvd. Laurentides, Belanger
Duo Temp of Montreal Reg'd.	125 Blvd. St. Joseph, Drummondville 2125 Marcil St. Montreal
Ferblanterie Generale Enr.	Etang du Nord, Montrea!
Fiquet, G.P. & Co. Reg'd.	

^{*} Tin can manufacturers mostly.

Name of firm	Location of plant
Quebec - Concluded:	
Foresteel Products Ltd.	10705 Leduc Blvd., Riviere-Des-Prairies
Foisy, R., Ltd.	2140 Theodore St., Montreal
General Metal Works Limited	4021A Cool St. Montreal
General Steel Wares Limited	2355 Delisle Street, Montreal
Gero Ltd. Guyot, Arthur, & Fils Limitée	7701-17th Ave., Ville St. Michel 1031A Rachel St. E., Montreal
Hardt, J., Mfg. Inc.	560-19 Ave., Lachine
Hebert Metalcraft Ltd.	6282 rue St Laurent, Montreal
Hochelago Metal Fabricators Inc.	1515 Bercy St., Montreal
Hopkins Specialities Mfg. Co. Ltd. Hotel & Restaurant Sheet Metal Works Inc.	7220 Clark St., Montreal
Humphrey Aluminum Products Co.	135 St. Peter St., Montreal 448 Laurentide Blvd., Pont Viau
Industries Harvey Inc.	108 St. Thomas, Jonquiere
International Cooperage Co. of Canada Ltd.	Buckingham
Julien, Leo, T., Inc.	St. Malo
Kitchen Specialities Inc. Labelle Kitchen Equipment Company Limited	180 Bates Rd., Town of Mount Royal 380 Beaumont Ave., Montreal
Laval Sheet Metal Works	St Martin
Laval Ventilation Ltée.	42 Des Rochers, Laval des Rapides
Le Blond, Joseph	7492 Bloomfield Ave., Montreal
Les Industries Dorval Enrg.	21 Ave. De Cary, Dorval
Les Industries Farnham Limitée Les Industries Metalliques de Lotbiniere	544 Blvd Laurentides, Pont Viau St Agapit
L'Islet Metal Inc.	L'Isletville
Limoges Jean-Paul	974 rue St. Antoine, St. Laurent
Loyal Industries	1815 Laurier E. Montreal
Lunn, G.J., Mfg. Co. Ltd.	106 Elmslie St., La Salle
Luxor Hardware Mfg	7941 Rue Dante, Ville St. Michel 23 Mill St. Ville St. Pierre
MacQueen, Donald, Co. Ltd.	831 Wellington St., Montreal
Marcil Pattern Shop Inc.	10223 Blvd. St Laurent, Montreal
McGruer, Fortier & Meyers, Limited	1971 Tansley St., Montreal
Modern Metal Industries Montmorency Corporation	2843 Gilford, Montreal 375 Lee St., Quebec
Montreal Shower Door Co.	277 St. Zotique W., Montreal
National Window Company Limited	10729 St Denis St., Montreal
North American Food Eqpt. Mfg. Ltd.	2765 Bates Rd., Montreal
Nu-Way Products Ltd. Otterburn Sheet Metal Industries	5836 St. Lawrence St., Montreal 3 Richelieu, St Hilaire
Paterson, Wm., & Co. Inc.	6940 Park Ave., Montreal
Plumbing & Stainless Steel Works Ltd.	2251 Wurtele St., Montreal
Poirier, J.M. Inc.	2050 Ruelle Amyot, Montreal
Precision Sheet Metal & Roofing Reg'd	4261 Barclay, Montreal
Produits Laurentide Inc. Provincial Machinery Reg'd	100 - 3ieme, Quebec 1649 Belvedere S. Sherbrooke
R.J. Stamping Co. Ltd.	8001 - 18th Ave., Ville St. Michel
R.L. Metal Ltée	7956-15ième Ave., Fille St. Michel
Reno Metal Specialities Ltd.	8422-10ième Ave., Ville St. Michel
Riverin, S.O., & Cie Ltée	990 St. Therese, Quebec 355 Guy Street, Montreal
Rosemount Metal Craft Inc.	5363-12 E. Ave. Rosemount, Montreal
Roy Metal Works Ltd.	4314 Hogan, Montreal
Saxe Bros. Inc.	8025 - 17th Ave., Ville St. Michel
Shalwin Co. Ltd.	550 - 104e Rue, Shawinigan Falls
Small Brothers Reg'd Standard Earrels & Drums Inc.	Dunham 25 Mill St., Ville St. Pierre
*Standard Brands Ltd.	31 Airlie Avenue, La Salle
Superior Windo w Co. Ltd.	Douville, St. Hyacinthe
Talarico Limited	3726 St. Ambroise, Montreal
Talbot Metal	8453 Drolet, Montreal Valcourt
Teknik B.S. Inc. Tripar Stamping & Mfg. Co. Inc.	555 Hays Ave., Montreal
Tru-Way Sheet Metal Works Co. Ltd.	8470 - 10th Ave., Ville St. Michel
Unic Steel Products Ltd.	1430 Marie Victorian Blvd., Longueuil
Vic Metals Inc.	Victoriaville
Victoria Metallic Co. Ltd.	230 Colborne St. Montreal
Warner Weathermaster Ltd.	Dunham Road, Cowansville 224 Labelle Blvd. St. Rose
Westeel Products Limited.	4107 Richelieu St., Montreal
Wilson, J.T. & Co. Ltd.	10435 Bellevois Ave., Montreal
Windoors Incorporated	2323 Desjardins, Montreal

^{*} Tin can manufacturer mostly.

Name of firm	Location of plant
Ontario:	
*Abramovitz, Louis	49 Ossington Ave., Toronto
*Accurate Machine & Tool Co.	
*Acton Home & Builders Supply	Fruitland
Air Master of Canada Ltd.	
*Ajax Precision Mfg. Co. Ltd.	
*Allied Metal Distributors	
Alloy Manufacturing & Welding Ltd.	the state of the s
*Alseal Aluminum Products Ltd.	
*Alsco Products of Canada Limited	191 Ashtonbee Rd., Scarborough
*Alsco Sales (Ont) Ltd.	709 Main St., Hamilton
*Alumatic of Canada Limited	6161 Tecumseh Rd., Windsor
*Alumatic of Sudbury	
Aluma Seal Company Ltd.	
*Aluminum Window Manufacturers Ltd.	100 01 1 1 01 1 01 11
*American Can Company *American Can Company	- 11 0 ml TY 171
*American Can Company	
*Anchor Cap and Closure Corp. of Canada, Limited	275 Wallace Avenue, Toronto
Anchor Metal Products	121 Logan Ave., Toronto
Andrews Sheet Metal Ltd.	Garrison Rd. Fort Erie
*Applebaum, Benjamin	
Architectural Aluminum Co. *Arlington Mfg. Co.	
*Armco Drainage & Metal Products of Canada, Ltd.	
Armstrong Windows Ltd.	
*Babcock Mfg. Co.	75 Oak Ave., Hamilton
*Barber, G.A. & Sons, Ltd.	Rear 1201 Queen St. E., Toronto
*Beach Industries Ltd.	
*Beadex of Canada Ltd.	
*Beattie Aluminum Products Ltd. Bell, P. Graham, Associates Ltd.	
Berry Door Co. Ltd.	
*Blair Metal Products	
*The Blouse Shank Company	R.R. 2 Breslau
*Borden Co, Ltd.	
*Brantford Mechanical Devices Ltd.	
*Brantford Lockwood Ltd.	Brock & Campbell Sts., Brantford
*Brantford Soda Fountain Co.	248 Colbourne St. W., Brantford
*Broome, J. Ward Ltd.	
*Brunt Mfg. Co. Ltd.	
Buckley's Sheet Metal Mfg. Ltd. *Burford Sheet Metal	
*Butler Metals Ltd.	
*Butler Mfg. Co. (Canada) Ltd.	
*Calco Metal Mfg.	New Sarum
*Cameron Windows (Aluminum) Ltd.	91 Kennedy Rd. South, Brampton
*Canada Culvert Co. Ltd. *Canadian Calendar Metal Company	Osler St., London 120 Glen Scarlett Rd., Toronto
*Canadian Calendar Metal Collipany *Canadian Fanner Ltd.	-0 - 1 1 Ct TT 134
*Canadian Hinge Tube & Mfg. Co.	
*Canadian Crittall Metal Window Limited	685 Warden Ave., Toronto
*Canadian Rogers Eastern Ltd.	108 Vine Ave., Toronto
*Canadian Steel Strapping Co. Ltd.	
*Capital Metal Industries Limited	
Caprin Ltd. *Carhayes Ltd.	The state of the s
*Carter Windows	100000 101 7011
*Casewin Company, Limited	Portland & Windsor Sts., Minico
*Century Engineering Co.	380 King St. E., Toronto
*Chatham Venetian Blind Co.	
Clark, John W., Ltd.	370 Olivewood Rd., Toronto
*Climatite Aluminum Sash Ltd.	
*Coleman Metal Products**Collins Never Fail Products, Limited	4 0 4 m 1 01 77 1174 11
*Colmor Metal Specialties Ltd.	
*Colson Products Ltd.	223 Sterling Rd., Toronto
Columbia Metal Rolling Mills Ltd.	60 Enterprise Rd., Rexdale
*Compo-Miracle Products (Canada) Ltd.	
*Condor Manufacturing Company	1408 Kingston Rd., Toronto

^{*} Tin can manufacturers mostly.

Name of firm	Location of plant
Ontario - Continued:	
*Continental Can Co. of Canada, Limited	2rd and Dismingham Sts. New Toronto
*Continental Can Co. of Canada, Ltd.	3rd and Birmingham Sts., New Toronto 401 Richmond St. W., Toronto
Continue-Flo Heating Products Ltd.	507 James St., Hamilton
*Cooper Bros. & Wilson	4-6 Kelvin Ave., Toronto
*Cornell Engineering Company Limited	47 Atomic Ave., Toronto
*Corrugated Pipe Co.	182 Perth St., Stratford
*Crown Cork & Seal Company, Limited	. 320 Carlaw Ave., Toronto
*Custom-Aire Products & Mfg. Co. Ltd. *Customatic Alum. Prod. & Enterprises Ltd.	61 Arrow Rd., Weston 61 Arrow Rd., Weston
*Dahmer Sheet Metals Ltd.	396 Victoria St. N., Kitchener
*Dale, John, (Canada) Ltd.	95 Sterling Rd., Toronto
*Darrow, Geo. D.	30 King St. Georgetown
*Dennisteel Corporation Limited	. 120-40 Dundas St., London
*Dillon, W. E., Company Limited	. Copeland St., Leaside
*Dorvue Aluminum Industries Ltd.	67 Bridgeland Ave., Toronto 19
*Douglas, J.R. Limited Dual Temp. Prod. Ltd.	262 Slater Street, Ottawa 604 Dundas St., Woodstock
*Dunco Limited	1 Hafis Rd., Toronto
*Dundas Sheet Metal Work Ltd.	. 459 College St., Toronto
*Duo Temp Niagara Ltd.	. 10 Ormond St. S., Thorold
*Dupuis, C. Laurier	R.R. #2, Pakenham
*Duro Metalware, Limited	. 281 Birch Ave., Hamilton
*Eastern Steel Products Limited	777 Laurel St., Preston
Equipment Manufacturing Co. Ltd. *Frno Mfg. Co. of Canada Ltd.	82 Industry St., Toronto 384 Dawes Rd., Toronto
*Essex Metal Industries Ltd.	1151 Tecumseh Rd., Windsor
Everlast Aluminum Products Co.	62 Racine Rd., Rexdale
*F. & G. Aluminum Storms Ltd.	12 Queen Elizabeth Blvd., Toronto 14
*Fleetway Aluminum Mfg. Co. Ltd.	1557 St. Laurent Blvd., Ottawa
*Flintridge Canada Ltd.	. 102 Rivalda Rd., Weston
*Flockhart Bros. Ltd. *Frost Metal Products Ltd.	. 232 Bruce St., Sault Ste. Marie . 170 Chatham St., Hamilton
*Galt Metal Industries Limited	. 385 Dundas St., Galt
Galva Co.	. 3rd & Harewood, Ajax
*General Equipment Corp. Ltd.	. 1405 Weston Rd., Toronto 9
*General Steel Wares, Limited	. 199 River Street, Toronto
*Graham Bell Ltd. *Grosart Metal Products	Streetsville 1062 Nelson St., Oshawa
*Hamilton Clamp & Stampings Ltd.	150 Chatham St., Hamilton
Hartwell Sheet Metal Co.	. 61 McCormack St., Toronto
Hind Mfg. Co.	Bracebridge
*Homer & Wilson Ltd. *Hospital & Kitchen Equipment Co. Ltd.	. 1-3-5 Lancaster St., Hamilton . 67 Portland Street, Toronto
*Hubbell, E.S., & Sons Ltd,	Thamesville
Humphrey Aluminum of Ottawa	. 154 George St., Ottawa
*Ideal Metal Stamping Ltd.	Erie St. S., Ridgetown
Imperial Aluminum Co.	
Industrial Sheet Metal Inland Building Products Ltd.	. 27 Wade St., Chatham
*International Cooperage Co. of Canada Ltd.	
*International Cooperage Co. of Canada Ltd.	
Jackson Metal Industries Ltd.	Frid St., Hamilton
*Janzen & Carter	. 288A Adelaide St. W., Toronto
*Johnstel Metal Products Ltd.	. 1628 Durham Place, Windsor
*Jones Manufacturing Co. Ltd. *Ketchum Mfg. Co. Ltd.	Stratford, Box 1 396 Berkley St., Westboro
*Kirsch Manufacturing Co. of Canada, Ltd.	. 113 Winnett St., Woodstock
*Kitchener Electronics Industries Ltd.	. 139 Dundas St., Kitchener
*Kraemer, Leo & Co. Ltd.	. 140 Sydney St., Kitchener
*L.K. Metal Products Company Ltd.	. 1673 Moy Ave., Windsor
Lanark Sheet Metal Works Ltd. *Leamington Tool & Stamping Company	. 35 Densley Ave., Toronto . 39 Westmoreland, Leamington
Leigh Metal Products	72 York, London
*Lilo-Rail of Canada, Limited	300 Geary Ave., Toronto
Lloyd's Sheet Metal	. 82C Yarmouth, Guelph
Long, A.A. Metalcraft	. 72 Main St. E., Lambeth
MacDonald Drums (Ontario) Ltd. *MacFadyens Real Seal Aluminum Prod.	54 Esplanade St., Toronto 70 Crockford Blvd., Scarboro
*Macotta Company of Canada, Ltd.	
*MacKinnon & Urquhart	
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^{*} Tin can manufacturers mostly.

Name of firm	Location of plant
Ontario - Continued:	
	C
*Master Seal Sash Ltd.	
*Mastin James, Co.	
*McBride Manufacturing Company	
*McIntyre Aluminum Products Ltd.	
*Mercury Aluminum Ltd.	234 Birmingham, Toronto
*Milne Steel Fabricating Co. *Mitten Industries Limited	120 Frid St., Hamilton
*Modern Kitchen Equipment Company Ltd.	
Moloney Aluminum Prod. of Canada Ltd.	
Montgomery Metal Products Co.	
*Moyer & Diebel Metalcrafts Limited	Jordan Station
*Mundet Cork & Insulation, Limited	
*Munro Metal Products Limited	
Murphy Sheet Metal	
Myson Mfg, Co. Ltd.	
*Nash Aluminum Ltd.	
*National Aluminum Products Co. Ltd.	
*National Steel Drum Ltd.	
*Newman, S.H., Company Limited	
*Newell Manufacturing Company Ltd.	Hyde St., Prescott
Norseman Welding Ltd.	2833 Dufferin St., Toronto
Northwestern Sheet Metal Works	
*Nu-Storm Aluminum Products	
Ontario Culvert & Metal Prod. Ltd.	180 Columbia St., Waterloo
*Ontario Metal Specialties Ltd.	Bronte
*Pedlar People, Limited	Simcoe Street South, Oshawa
*Praesto Aluminum Products Ltd.	Highway * 53 Brantford
*Pratt, J. Murray, Mfg. Co. Ltd.	
*Precision Seal Mfg. Ltd.	
*Price & Knott Mfg. Co.	
R.D.K. Aluminum Ltd.	Baden
*Redi Steel Products Ltd.	
*Reliable Sheet Metal Mfg. Co.	
*Rheem Canada Ltd.	
*Richards Aluminum Products	117 Cartwright Ave., Toronto 10
*Rideau Aluminum & Steel Ltd.	
*Riexinger & Schultes	
*Robertson Irwin, Ltd.	
*Rolled Metal Products Ltd.	
*Rosco Metal & Roofing Products Ltd.	
*Rowe Bros. & Co. (Canada) Ltd.	
*Rumox Manufacturing	240 Dorocher St., Eastview 750 Warden Avenue, Scarborough
*Sasco Tubes Limited	
*Scott Manufacturing Company *Seabrook Manufacturing Co. Ltd.	
*Season-Aire Aluminum Ltd.	
*Selkirk Metal Products (Eastern) Ltd.	130 N. Augusta Rd., Brockville
*Senco Sales	
Sherwood, P.A. Windows Ltd.	
Shower Door Co. of Canada	
Smith, W.D. Aluminum Products	
*Stainless Steel Products Ltd.	
*Stamped & Enamelled Ware, Limited	
*Standard Brands Ltd.	
Star Sheet Metal Mfg. Co.	
Storm Seal Aluminum Ltd.	
*Sun Tool & Stamping Co. Ltd.	275 Eugenie St. E., Windsor
*Taymouth Industries Ltd.	
Tempo Toll & Manufacturing Co. Ltd.	
*T.J.C. Home Products Ltd.	262 Main St. S., Weston
*Thorn, W.J., Ltd.	1 Riverview Avenue, London
*Toronto Specialties Mfg. Co.	570 Queen St. E., Toronto
*Tri-Sur Products, Ltd. *Truscon Steel Company of Canada, Limited	264 Welland Ave., St. Catharines
Tudhope Specialties Ltd.	Colborne St., Orillia
*Tweed Steel Works, Ltd.	1 James St., Tweed
*Tyrell, Evert	Oakville
Vampeo Aluminum Products Ltd.	Strathroy
*Vent-Aire Aluminum Products	462 Gilbert Ave., Toronto
*Verral Metal Fabricators Ltd.	
*Viscount Supply Co. Ltd.	
*Vulcan Containers Ltd.	15 Bethridge Road, Rexdale

^{*} Tin can manufacturers mostly.

Ontario - Concluded:	
*W. & H. Aluminum Storms, Ltd.	45 Colville, North York
*Ward, E.J. Ltd.	104 Crockford Blyd., Scarborough
*Warner Weathermaster Co. Ltd.	2 Ingram Drive, Toronto
Weather-Seal Mfg. Co. Ltd.	1153 Kennedy Rd., Scarborough
Weather Shield Aluminum Products	733 Birchmount Rd., Searboro
*Webber, G.E. & Son Ltd.	64 Power St., Toronto
*Weber, J., Sheet Metal Works	Simcoe
*Webber, Syd., Sheet Metal Ltd.	127 Willowdale St., Willowdale
*Wentworth Industries Limited	118 Lake Ave. N., Stoney Creek
*Westeel Products Ltd. West Brant Welding	1 Atlantic Ave., Toronto 180 Mt. Pleasant St., Brantford
*West End Engineering	348 Macnab St., Dundas
*Wheeler & Bain Limited	108 George St., Toronto 2
*White_ David, Sheet Metal Products	1025 Dupont St., Toronto
*Wickware-Stackhin Ltd.	No. 2, Lansdowne Place, Perth
*Wilco Manufacturing Co. Ltd.	Quigley Rd., Hamilton
*Wilkinson Chutes (Canada) Ltd.	9 Dwight Ave. N., Mimico
*Williams & Williams (Eastern) Ltd.	West St., Trenton
Wing-Tex Aluminum Co. Ltd.	119 Manville Rd., Scarborough
*Winter Seal Windows (London) Ltd.	515 McCormick Blvd., London
*Winter-Seal of Canada Ltd.	10 Tedder St., Toronto 1602 Haig Blvd., Port Credit
Wonder Window Mfg. Co.	101 Hanson Ave., Toronto
*Wood, John, Company Ltd. *Wright, H.G., Mfg. Co. Ltd.	20 Jarvis St., Hamilton
*Wrought Iron Range Co. of Canada, Ltd.	1360 Bloor St. W Toronto
Windshift Bolt twings oo, or outside, 21st.	
anitoba:	
Acme Metal Products Ltd.	338 Selkirk Ave., Winnipeg
Armco Drainage & Metal Products of Canada, Ltd	37 Higgins Ave., Winnipeg
Arnett Co. Ltd.	Dufferin & Robinson Sts., Winnipeg
Barker Poultry Equipment Co. Ltd.	407 Desautels, St. Boniface
Canadian Corrugating & Stamping Company Ltd.	521 Archibald Street, St. Boniface
	1109 Winnipeg Ave., Winnipeg Charles St., Morris
Columbia Metal Rolling Mills Ltd.	861 Holden St., Winnipeg
Custom Sheet Metal Works	254 Madison St., St. James
Elite Metal Products Ltd.	573 Talbot Ave., Winnipeg
Empire Sheet Metal Manufacturing Co. Ltd.	725 Madison St., Winnipeg
Engel Sheet Metal Mfg	243 Jarvis St. W., Winnipeg
Great West Metal Products Ltd.	90 Alexander Ave Winnipeg
Henn-Rich Manufacturing Ltd.	771 Archibald St., St. Boniface
Master Metal Products Co.	470 Union Ave., Winnipeg
Meyer's Sheet Metal	472 Pritchard Ave., Winnipeg 144 Messager St., St. Boniface
Modern Iron Works Ltd.	405 Hartford Ave., Winnipeg
Norwesto Aluminum Products Pounder, T J., & Co. Ltd.	1474 Wall St Winnings
Progressive Mfg. Co.	1960 Main St., Winnipeg
Provincial Metal & Heating Co.	380 Selkirk Ave., Winnipeg
Reimer Mr. Walter F.	Steinbach
Rosco Metal Products Ltd.	511 Madison St., Winnipeg
Selkirk Metal Products Ltd.	625 Wall St., Winnipeg
Shieldall Aluminum Products (Western) Ltd.	1110 Notre Dame Ave., Winnipeg
Virden Sheet Metal Co.	Box 1329, Virden
Westeel Products Ltd.	St. Boniface
Western Furnace & Roofing Ltd.	887 Notre Dame Ave., winnipeg
Western Standard Fittings Ltd.	Fort Whyte
Western Windows Limited Winnipeg Metal Mfg. Co.	137 Bannatuna Ava Winnings
Wood, A.R., Manufacturing Ltd.	450 Provencher, St. Boniface
Wood, John, Company, Limited	1550 Dublin Ave., Winnipeg
askatchewan:	113 Avenue B.S. Saskatoon
Alumicael I imited	601 Broad St., Regina
Alumiseal Limited	
Armoo Drainage & Metal Products of Canada Ltd.	1305 Winnipeg, Regina
Armco Drainage & Metal Products of Canada Ltd. Humphrey Aluminum Window Co. Hoffman Sheet Metal	1305 Winnipeg, Regina 739-13th St., Humboldt
Armco Drainage & Metal Products of Canada Ltd. Humphrey A 'uminum Window Co. Hoffman Sheet Metal Kester Sheet Metal Works.	1305 Winnipeg, Regina 739-13th St., Humboldt 116-22nd St. W., Saskatoon
Armco Drainage & Metal Products of Canada Ltd. Humphrey A luminum Window Co. Hoffman Sheet Metal Koster Sheet Metal Works	1305 Winnipeg, Regina 739-13th St., Humboldt 116-22nd St. W., Saskatoon 7th Ave. & Halifax St., Regina

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Name of firm	Location of plant
Alberta:	
Alberta Glass Products Ltd.	9641-82nd. Ave., Edmonton
Alberta Warner Weather Master Co. Ltd.	
Alsco Limited	
Alum Window Products	
Armco Drainage & Metal Products of Canada Ltd	
Capitol Sheet Metal	416-1st Ave. N.E., Calgary
Devac Western Limited	10203 - 86th Ave., Edmonton
Edmonton Tinsmith Supplies Ltd.	8108-114th Ave. Edmonton
Frontier Steel Industries Ltd.	Grande Prairie
Humphrey Aluminum Windows Ltd.	7415 - 82 Ave., Edmonton
McCready Products Ltd. McKinley & Taylor Ltd.	
Metal Fabricators and Roofing Limited	12509-124 St., Edmonton
Metalfold Door of Canada Ltd.	9908 - 65th Ave., Edmonton
Palmer, R.H., Ltd.	11402-105 Ave., Edmonton
Richardson Road Machinery	14240 - 115th Ave., Edmonton
Robertson - Irwin, Ltd.	
Rosco Metal Products (Alberta) Ltd. Schieve Sash & Door	
Westeel Products Ltd.	
Westeel Products Ltd.	
Western Aluminum Products Ltd.	
Rritish Columbia: Ace Sheet Metal Works	Box 233, Vanderhoof
Adka Industries Ltd.	1290 Boundary Rd., Vancouver
Advance Industries Ltd.	2034 - 12th Ave. W., Vancouver
Almetco Mfg. Corp. Ltd.	Annacis Ind. Estate, New Westminster
*American Can Co. of Canada Ltd.	611 Alexander St., Vancouver
Armco Drainage & Metal Products of Canada Ltd.	8811 Laurel St., Vancouver
Burgess Bead Ltd. Clendon Metal Stamping Works	316-West 2nd., North Vancouver 1314 Graveley St., Vancouver
Coast Coppersmiths	
Coast Metal Products Ltd.	
Columbia Metal Rolling Mills Ltd.	405 Industrial Ave., Vancouver
Columbia Sheet Metal Products Ltd.	New Westminster
*Continental Can Co. of Canada Ltd. Cranberry Sheet Metal Ltd.	3795 Cariboo Rd., Burnaby Cranberry Lake
Crescent Sheet Metal	4510 Main St., Vancouver
Expanded Metal Co. of Canada Ltd.	Annacis Ind. Estate, New Westminster
Fisher Metal Products	170 Powell St., Vancouver
General Steel Wares Ltd.	8976 Shaughnessy Street, Vancouver
Grant, E.H., & Son Ltd.	76 East Cordova Street, Vancouver 2178 West 4th Ave., Vancouver
Hammond Equipment Ltd. Hoberth American Metals Ltd.	Sardis
Hollycraft Building Products Ltd.	305 Knox St., Nev Westminster
Humphrey Windows Ltd.	751 Discovery St., Victoria
Kenmade Sheet Metal Ltd.	260 E. Georgia St., Vancouver
McRae Metal Stamping	3224 Mavis St., South Burnaby
Metalcraft Limited	3501 Fraser St., Vancouver 2010 Douglas St., Victoria
Nesco Aluminum Ltd.	
Norwesco Mfg. Ltd.	833 River Rd., Richmond, Vancouver
Pacific Pipe & Flume, Limited	145 Winnipeg Street, Penticton
Pare, T.P.	1260 - 8th St. N., North Kamloops
Quest Metal Works Ltd.	871 Homer, Vancouver
Quik-Fit Aluminum Sash Ltd.	1069 S.W. Marine Drive, Vancouver
Rosco Metal Products (B.C.) Ltd. Rupert Sheet Metal Ltd.	8750 Asn St., Vancouver 253 East First Ave., Prince Rupert
Swan Sheet Metal Ltd.	
Thom, W.A., Sheet Metal Works Ltd.	1770 West Georgia Street, Vancouver
Tidy D. Welders Ltd.	15387 Trans. Canada Hwy. R.R. 5, North Surrey
Terminal Sheet Metal Works Limited	1090 Pender Street West, Vancouver
Van Metal Products Lcd.	1750 - 19th, St., Burnaby
	8449 Main St., Vancouver
Westeel Products Ltd. Western Aluminum Products Ltd.	1220 Homer St., Vancouver

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