# SMELTING AND REFINING <br> 1964 

ANNUAL CENSUS OF MANUFACTURES



Published by Authority of
The Minister of Trade and Commerce

## DOMINION BUREAU OF STATISTICS

Manufacturing and Primary Industries Division

## PUBLICATIONS

In addition to the report on this industry, the DBS publishes annual statistics on a number of related industries and current statistics on the more important commodities. Copies of reports provided in the following list are available from the Publications Distribution, Dominion Bureau of Statistics, Ottawa or from: the Queen's Printer, Hull, P.Q.

| Catalogue number | Title |  | Price |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | Per copy | Per year |
| 41-203 | Iron and Steel Mills | A | . 50 | . 50 |
| 41-204 | Aluminum Rolling, Casting and Extruding | A | . 50 | . 50 |
| 41-214 | Smelting and Refining Industry | A | . 50 | . 50 |
| 41-215 | Metal Rolling, Casting and Extruding, n.e.s. | A | . 50 | . 50 |
| 41-220 | Steel Pipe and Tube Mills | A | . 50 | . 50 |
| 41-224 | Copper and Alloy Rolling, Casting and Extruding | A | . 50 | . 50 |
| 41-226 | Iron Foundries .. ................................................. | A | . 50 | . 50 |
| 26-003 | Copper and Nickel Production | M | . 10 | \$1.00 |
| 26-008 | Silver, Lead and Zinc Production | M | . 10 | 1.00 |
| 26-203 | Preliminary Report on Mineral Production......................................... | A | . 75 | . 75 |
| 26-211 | Nickel-Copper Mining, Smelting and Refining Industry .................... | A | . 50 | . 50 |
| 26-216 | Silver-Lead-Zinc Mining Industry ................................................... | A | . 50 | . 50 |
| 31-001 | Inventories, Shipments and Orders in Manufacturing Industries ........ | M | . 30 | 3.00 |
| 31-201 | General Review of the Manufacturing Industries of Canada .............. | A | \$2.00 | 2.00 |
| 41-001 | Primary Iron and Steel. | M | . 30 | 3.00 |
| 41-002 | Steel Ingots and Pig Iron ............................................................... | M | . 10 | 1.00 |
| 41-004 | Iron Castings and Cast Iron Pipes and Fittings .. ............................. | M | . 10 | 1.00 |
| 41-007 | Non-Ferrous Scrap Metal. | $Q$ | . 25 | 1.00 |
| 41-212 | Scrap Iron and Steel ....... | A | . 25 | . 25 |
| 65-004 | Exports by Commodities | M | . 75 | 7.50 |
| 65-007 | Imports by Commodities | M | . 75 | 7.50 |
| Special | Consumption of Refined Metals (11 Items). | A |  |  |
| Special | Consumption of Ferro-Alloys and Addition Agents ........................... | A |  |  |
| Special | Grinding Balls | A |  |  |
| Special | Consumption of Lead and Zinc | Q |  |  |

A-Annual Q-Quarterly M-Monthiy

Remittances should be in the form of cheque or money order, made payable to the Receiver General of Canada and forwarded to the Publications Distribution, Dominion Bureau of Statistics, Ottawa or to the Queen's Printer, Hull, P.Q.

# SMELTING AND REFINING 

## 1964

This report includes statistics for S.I.C. Industry 295-Smelting and Refining. As defined in the Standard Industrial Classification Manual (Catalogue No. 12-510), Industry 295 includes establishments primarily engaged in the smelting of ores bearing non-ferrous metals and/or the refining of non-ferrous metals.

In Canadian practice, a high degree of vertical integration exists between the major metal mines and the smelting and refining industry, that is to say, the mining, smelting and refining or some combination of two or more of them are carried on as one integrated operation. This situation obtains even though the mine(s) may or may not be located at the same site as the smelter and/or refinery.

In the past, the procedure followed in compiling statistics for the smelting and refining industry duplicated, on the output side, some of the values already credited to the mines. Also, since no market values exist in many cases for the ores, concentrates, matte, etc., that are used as inputs of the smelting and/or refining operations, the estimated falues attached to these transfers were not considered realistic. In addition, there was incomplete soverage of materials, supplies, etc., used by the various units of the integrated companies. In order to produce more meaningful and co-ordinated statisthes for both the metal mining and the smelting and refining industries, it was necessary to make a fundamental change in the statistical treatment of these companies.

Consideration was given to the suggestion of treating smelting and refining operations of integrated companies as part of the mining industry, but this would be difficult to justify from the statistical viewpoint. Smelting and refining, by the nature of its operations, constitutes a manufacturing activity and is defined as such not only in the Canadian classification system but also in the international system and in that of most foreign countries. To include it as part of the mining universe would not only impair intemational comparisons but would deprive the manufacturing universe of an important component.

After a thorough study of the problems involved and consultations with several of the integrated companies, it was found that the most satisfactory solution was to continue to consider smelting and refining as a manufacturing industry but to treat such activities of the vertically integrated companies as "custom" operations regardless of whether or not the smelting and refining plants of these companies were concemed solely with the smelting and refining of ore, concentrates, etc., of their own company. This procedure eliminated the need to apply artificial values to the ores, concentrates, etc., transferred to the smelters and to value the output of the
smelters and refineries in terms of commodities produced. Although, for the purpose of commodity statistics, these are still valued on the basis of recoverable metal content, the revenue from integrated operations now accrues to the mines concerned and will not be duplicated, as in the past, in both the mining and the smelting and refining industries. Thus, the revenue from smelting and refining in such integrated operations now consists primarily of treatment costs of own ores, etc., plus any revenue from toll charges of non-company ores, byproducts, etc. In turn, the treatment costs of own ores, etc., are now charged to the mining establishments concerned as additional inputs.

The effects of the changes in procedure described above in the case of the Smelting and Refining Industry are reflected in the 1963 and 1964 figures presented in Tables 1-13 of this report. In addition, these tables reflect the inclusion of the non-manufacturing activities of this industry in arriving at a measure of the total activity concept. Table 1 carries as well statistics for this industry on a revised basis back to 1961, comparable to the new 1964 figures.

The changes described above and the incorporation of new definitions and concepts in accordance with the revised Standard Industrial Classification and the new establishment concept are part of a continuing programme undertaken by the Manufacturing and Primary Industries Division of DBS during the past several years in order to improve the quality and consistency of statistics in the manufacturing and primary industries. In the case of smelting and refining, differences between statistics previously published and the revised data included in this report resulted primarily from the application of the new measurement approach described above to the vertically integrated firms. However, the revision program also had some effect on the statistics of the non-integrated firms. This latter group includes companies primarily engaged in smelting and refining only whose operations mostly consist of market transactions. In general, the materials used are purchased Canadian or imported ores and concentrates (including transferred ores and concentrates treated as "purchased" in the books of some companies). An interesting feature of this group of firms is the nature of their output. Although this still consists primarily of refined metals, products and by-products such as titanium slag, pig iron, chemicals (especially fertilizer materials) are being produced in increasing volumes. Because of the independent character of their operations, no significant changes were made to the statistics of these firms and their contribution to the difference between the originally published and revised figures for this industry was minor.

## SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:
. figures not svallable.
... figures not appropriate or not applicable.

- nil or zero.
- amount too small to be expressed.
p preliminary figures.
${ }^{\text {r }}$ revised figures.
x confidential to meet secrecy requirements of the Statistics Act.

TABLE 1. Principal Statistics, 1961-64

|  | Estabiish ments | Manufacturing activity |  |  |  |  |  |  | Total activity |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Production and related workers |  |  | Cost of fuel and electriclty | Cost of materials and supplies | Value of shipments of goods of own manulacture | Value <br> added | Working awners and partners |  | Employees |  | Value added |
|  |  | Number | Manhours paid | Wages |  |  |  |  | Number | Withdrawals | Number | $\begin{gathered} \text { Salaries } \\ \text { and } \\ \text { wages } \end{gathered}$ |  |
|  | No. |  | '000 |  |  | \$'000 |  |  |  | \$ 000 |  | \$'0 |  |
| Totals ................................. | 23 | 23, $508{ }^{\text {P }}$ | 48, $244{ }^{\text {r }}$ | 118, $332^{\text {r }}$ | 49,92 ${ }^{\text {r }}$ | 268, $015^{8}$ | 617,125 ${ }^{\text {r }}$ | 299,183 ${ }^{7}$ | - | - | 29,938 ${ }^{\text {\% }}$ | 159,688 ${ }^{5}$ | 304, $891{ }^{\text {r }}$ |
| Totals ..................................... | $22^{\text {r }}$ | 22.621 | 46,320 | 116, 049 | 46, 697 ${ }^{\text {t }}$ | 291, $166{ }^{\text {r }}$ | 649, $79{ }^{\text {r }}$ | 311,929 ${ }^{\text {r }}$ | - | - | 29,093 ${ }^{7}$ | $158,163^{\prime}$ | 320, $373^{\text {r }}$ |
| Newfoundl and ............................. | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Prince Edward Isfand ...........neomen | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Nove Scotia................................. | - | - | - | - | - | - | - | - | - | - | - | - | - |
| New Brunswlck ........................... | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Splehec .....................................o. | $10^{\text {r }}$ | 8, $563{ }^{\text {r }}$ | 18.089 ${ }^{\text {F }}$ | 46. $171{ }^{\text {F }}$ | 19,537 ${ }^{\text {P }}$ | 159.560 ${ }^{\text {r }}$ | 336.793 ${ }^{\text {P }}$ | 157.696 ${ }^{\text {F }}$ | - | - | 1t.664 ${ }^{\text {r }}$ | 66.515 | 165,026 |
| Oat:rio .-...............................onem | 7 F | 7,132 | 14, $694^{\text {r }}$ | $35,130^{\text {r }}$ | 16,730 | 67, $798^{\text {r }}$ | 146, 127 | 61,599 ${ }^{\circ}$ | - | - | 9,135 | 48,983r | $63,353{ }^{7}$ |
|  | 2 |  |  |  |  |  |  |  |  |  |  |  |  |
| Sakatchewen ....an-..........a.c.anomen | 1 | 5,858 | 12.394 | 30,890 | 10. $789^{\text {r }}$ | $68.467^{7}$ | 156. $739^{\text {r }}$ | $77.484^{r}$ | - | - | 7.717 ${ }^{\text {8 }}$ | 43. $700{ }^{\circ}$ | $78.888^{7}$ |
|  | 1 |  |  |  |  |  |  |  |  |  |  |  |  |
|  | 2 |  |  |  |  |  |  |  |  |  |  |  |  |
| Yukon and Northwest Territories | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Totals .................................... | 23 | 21,553 ${ }^{\text {r }}$ | 45, $176^{*}$ | 112, $191^{\text {F }}$ | 47, $055^{7}$ | 295, 825 ${ }^{\text {P }}$ | 639, $659{ }^{\text {r }}$ | 296,779 ${ }^{\text {² }}$ | - | - | 28, 51.6 | 159, $151^{\prime}$ | 307, $247^{\text {r }}$ |
| Newfoundland ...co..........an............... | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Prince Edward 1sland ...o.momo......... | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Nova Scotia ....o.c.a........................ | - | - | - | - | - | - | - | - | - | - | - | - | - |
| New Brunswick .......................... | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Quebec ........................................ | 10 | 9, 155 | 19,945 | 52,773 | 24,391 | 180,909 | 412,042 | 206,742 | - | - | 12,323 | 73,925 | 218.379 |
| Ontarlo ....................................... | 7 | 8, 112 | 16,586 | 40,103 | 18,541 | 49,549 | 133.341 | 62. 251 | - | - | 9.960 | 53,579 | 67,039 |
| Manltobs ...................................... | 2 |  |  |  |  |  |  |  |  |  |  |  |  |
| Saskatchewan ........................... | 1 |  |  |  |  |  |  |  |  |  |  |  |  |
|  | 1 | 3,972 | 12,369 | 33,233 | 10,056 | 84.109 | 172.871 | 78, 706 | - | - | 7,870 | 46,945 | 79,331 |
| S.3isk Columbia ......................... | 2 |  |  |  |  |  |  |  |  |  |  |  |  |
| Y/Amen whd Northwest Territorjes | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Tuals .................................... | 23 | 23,239 | 48,900 | 126, 109 | 52,988 | 314,567 | 718, 254 | 350,699 | - | - | 30, 153 | 174,430 | 364, 749 |

TABLE 2. Principal Statistics classified by Size Group based on Value of Shipments of Goods of Own Manufacture, 1963 and 1964

| Size group | Estab-11shments | Manufacturing activity |  |  |  |  |  |  | Total actirit: |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Production and related workers |  |  | Cost of fuel and elec= trlcity | Cost of materials and supplies | Value of shipments of goods of own manufacture | Value added | Working owners and partners |  | Employees |  | Value added |
|  |  | Number | Manhours paid | Wages |  |  |  |  | Number | Withdrawals | Number | Salaries and wages |  |
|  | No. |  | '000 |  |  | \% ${ }^{1} 000$ |  |  |  | \$'000 |  |  | 000 |
| Under \$10,000, .......................... | - | - | - | - | - | $\cdots$ | - | - | - | - | - | - | - |
| * 10,000 to 24,999 .n.on..... | - | - | - | - | - | - | - | - | - | - | - | - | - |
| 50,000 11 99,999 .........ece | - | - | - | - | - | - | - | - | - | - | - | - | - |
| 100,000 " 199,999 ........ene | - | - | - | - | - | - | - | - | - | - | - | - | - |
| 200,000 " 499,999 .......... | , - | - | - | - | - | - | - | - | - | - | - | - | - |
|  | \} $5^{8}$ | $865^{\text {r }}$ | $1.817^{\text {P }}$ | 4.219 ${ }^{\text {P }}$ | 3,855 ${ }^{\text {r }}$ | 4. $754^{5}$ | 15,568 ${ }^{\circ}$ | $6.960^{\circ}$ | - | - | $990{ }^{\text {r }}$ | $4.987^{\text {r }}$ | 7, 149 ${ }^{\text {\% }}$ |
| 5,000,000 and over ..................... | $18^{7}$ | 20,688 ${ }^{\text {P }}$ | $43,360^{\circ}$ | 107,972 ${ }^{\text {f }}$ | $43.201^{\text {r }}$ | 291.071 ${ }^{\text {² }}$ | 624,091 ${ }^{\circ}$ | $289,820^{\circ}$ | - | - | 27.526 ${ }^{\text {r }}$ | 154, $163^{\circ}$ | 300, 098 ${ }^{\text {r }}$ |
| Head offices, sales offices and auxillary units $\qquad$ | . |  |  |  |  |  |  |  | . . | ... |  |  |  |
|  | 23 | 21,553 ${ }^{\text {P }}$ | 45, 176 | $112,191^{\circ}$ | 47,055 ${ }^{\text {r }}$ | 295, 825 ${ }^{2}$ | 639,659 ${ }^{\text {r }}$ | 296, $779^{\text {r }}$ | - | - | 28,516 | $139,151^{\text {F }}$ | $307.247^{\text {P }}$ |
| 1964 |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Under \$10,000 ............ | - | - | - | - | - | - | - | - | - | - | - | - | - |
| \$ 10,000 to \$ 24.999 ........... | - | - | - | - | - | - | - | - | - | - | - | - | - |
|  | - | - | - | - | - | - | - | - | - | - | - | - | - |
| 100,000 * 199,999 ........... | - | - | - | - | - | - | - | - | - | - |  | - |  |
| 200,000 " 499.999 ............ | - | - | _ | - | - | - | - | - | - | - | - | - |  |
| 500,000 0 - 999,999 ........... | - | - | - | - | - | - | - | - | - | - | - | - |  |
| 1,000,000 " $4,999.999$............ | 5 | 1,056 | 2. 204 | 5,113 | 4,880 | 7,830 | 19,677 | 6,967 | - | - | 1,205 | 6.016 | 6.987 |
| 5,000.000 and over .............. | 18 | 22.183 | 46,696 | 120,997 | 48,109 | 306,737 | 698, 577 | 343,732 | - | - | 28,917 | 188, 112 | 357. 769 |
| Head offices, sales offices and auxiliary units $\qquad$ | - $\cdot$ * |  |  |  | ... |  |  |  | $\ldots$ |  | 31 | 322 | ( 7 ) |
| Totals | 23 | 23,239 | \$8. 900 | 126, 109 | 52, 988 | 314, 567 | 718,254 | 350, 699 | - | - | :30, 1.5.3 | 174,450 | 364.744 |




IARIE 4. Principal Statistics classified by Size Group based on Total Value Added, 1963 and 1964

| Size groud | Estab-lishments | Manufacturing activity |  |  |  |  |  |  | Total activity |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Production and related workers |  |  | Cost of fuel and electricity | Cost of materials and supplies | Value of shipments of goods of own manvfacture | Value added | Working owners and partners |  | Employees |  | Value added |
|  |  | Numbel | Manhours paid | Wages |  |  |  |  | Number | Withdrawnals | Numher | Salarles and wages |  |
|  | No. |  | ${ }^{\prime} 000$ |  |  | 87000 |  |  |  | *'000 |  | \%'0 |  |
| Under \$10,000 | - | - | - | - | - | - | - | - | - | - | - | - | - |
| \$ 10,000 to \$ 24,999 ........... | - | - | - | - | - | - | - | - | - | - | - | - | - |
|  | - | - | - | - | - | - | - | - | - | - | - | - | - |
| 50,000 \# $\quad 99,999$.......... | - | - | - | - | - | - | - | - | - | - | - | - | - |
| $\begin{array}{lll}100,000 & 199,999 & \text {.....a.t. } \\ 200,000\end{array}$ | - | - | - | - | - | - | - | - | - | - | - | - | - |
| $\begin{aligned} & \text { 200,000 } \\ & 500,000\end{aligned} \quad 499,999$.........ot. | \} $9^{+}$ | 2.157 | 4.473 ${ }^{\circ}$ | 10,157 | 6.404 ${ }^{5}$ | $71283{ }^{\circ}$ | 93, $462^{\circ}$ | 15,775 ${ }^{\text {P }}$ | - | - | $2,634^{5}$ | 13,396 ${ }^{\text {f }}$ | 16,022 ${ }^{\text {r }}$ |
|  | $14^{r}$ | 19, 396 | 40, 704 | 102, 034 ${ }^{\text {f }}$ | $40,651^{\prime \prime}$ | 224, 542 | 546, $198{ }^{\circ}$ | 281,004 ${ }^{\text {r }}$ | - | - | $25.882^{\text {² }}$ | $145,754^{\text {r }}$ | 291,225 |
| Head offices. sales offices and auxiliary units $\qquad$ | $\ldots$ |  |  | ... | ... |  |  |  | . $\cdot$ |  | . . . |  |  |
| Totals | 23 | 21,543 | $45.176^{\prime \prime}$ | $112.191^{\prime}$ | 47,055 | 285, 825 | $639,659^{1}$ | 296,779 | - | - | 28,516 ${ }^{5}$ | 259,154 ${ }^{\text {P }}$ | 307,247 |
| 1964 |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Under \$10,000.... | - | - | $\sim$ | - | - | - | - | - | - | $\cdots$ | - | - | - |
| \$ 10,000 to \$ 24,999 ........... | - | - | - | - | - | - | - | - | - | - | - | - | - |
| 25,000 \% 49,999 .acous... | - | - | - | - | - | - | - | - | - | - | - | - | - |
| 50,000 . 99.999 ...-****** | - | - | - | - | - | - | - | - | - | - | - | - | - |
| 100,000 \% 199,999 ........... | 1- | - | - | - | - | - | - | - | - | - | - | - | - |
| 200.000 <br> 500 <br> 1000$\quad 499.999$.......... | $\} 3$ | 293 | 602 | 1,524 | 856 | 32,750 | 32,323 | (1.283) | - | - | 424 | 2,466 | ( 1.252 ) |
| 500,000 -1 999,999 ........... |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 1,000,000 \% 4,999,999 .......... | ${ }^{6}$ | 1,813 | 3.765 | 8, 2689 | 7.167 44.968 | 7,124 | 27,322 | $13,032$ | - | - | 2.091 | 9.933 161.779 | $13.018$ |
| 5,000,000 and over ........... | 14 | 21.133 | 44.533 | 116,316 | 44.966 | 274,693 | 658,609 | 338.950 | - | - | 27.607 | 161,729 | $352,990$ |
| thead offices, sales offices and s:ixillary units $\qquad$ | -" | ... |  |  | =. |  |  |  | -•• | * 0 | 31 | 322 | (7) |
| Totals .................................. | 23 | 23, 239 | 48,900 | 126,109 | 52,988 | 314, 567 | 718,254 | 350,699 | - | - | 30,153 | 174,450 | 364.749 |

TABLE 5. Principal Statistics classified by Size Group based on Total Employed, 1963 and 1964


TABLE 6. Principal Statistics classified by Type of Organization, 1963 and 1964



|  | Manufacturing actlvity |  | Non-manupacturing activities |  | Total activity |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1963 | 1964 | 1983 | 1964 | 1983 | 1964 |
|  | \$ 000 |  |  |  |  |  |
| Output |  |  |  |  |  |  |
| 1. Shipments and other revenue ................................................es | $639,659^{\text {r }}$ | 718.254 | 154,656 ${ }^{\text {r }}$ | 178,544 | 794, $315^{\text {r }}$ | 896.798 |
| Add closing - Goods in process................................... | . | . ${ }^{\text {a }}$ | ** | ** | . | * |
| Finished goods . | . | - . | $\cdots$ | $\cdots$ | . . . | . |
| Deduct opening - Goods in process ............................... | -•• | -•• | *** | ** | * $\cdot$ | * |
| Finished goods ......enter.e.............eve..... | - . | -•• | ** | $\cdots$ | -•• | * |
|  | . . | - | -** |  | $\cdots$ | - |
|  | $639,859^{\text {F }}$ | 718,254 | 154, $656^{\text {r }}$ | 178,544 | 794, $315^{\text {r }}$ | 896,798 |
| Input |  |  |  |  |  |  |
| 4. Purchases of goods not of own manufacture .......................... | ** | . | $140.975^{\text {P }}$ | 160, 308 | $140.975^{\text {\% }}$ | 160,308 |
| Inventorles-Goods not of own manufacture: |  |  |  |  |  |  |
| Add opening ...eosen | - | - | - | - | - | - |
|  | - | - | - | - | - | - |
| 5. Cost of goods sold (not of own manufecture) ........................ | ... | *** | 140.975 | 160.308 | 140,975 | 160,308 |
| 6. Materlals, supples, etc. ...................................................... | 295, 825 ${ }^{\text {r }}$ | 314,567 | $3,213^{\text {r }}$ | 4.186 | 299,038 ${ }^{\text {r }}$ | 318,753 |
|  | 47,055 ${ }^{\text {r }}$ | 52,988 | $\cdots$ | * ${ }^{\text {c }}$ | 47, 055 ${ }^{\text {\% }}$ | 52,986 |
| 8. Gross Input (5+6+7) .......................................................... | $342,880^{\text {r }}$ | 367,555 | $144,188^{\circ}$ | 164.494 | 487, 068 ${ }^{\text {r }}$ | 532,045 |
|  | 296, $779^{\circ}$ | 350, 699 | 10, 468 ${ }^{\text {P }}$ | 14,050 | $307.247^{8}$ | 364, $74!$ |

TABLE 8. Employment and Payroll, 1963 and 1964

| $\begin{aligned} & \text { Iven } \\ & \text { und } \\ & \text { province } \end{aligned}$ | Employees |  |  |  |  |  |  |  |  |  | Salaries and wages |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Production and pelated workers |  |  |  | Adminjstralive and office |  | Sales and distribution |  | Total |  | Production and related workers |  | Administsa= tive and office | Sales and distributlon | Total |
|  | Manufacturing |  | Other |  |  |  |  |  |  |  |  |  |  |  |  |
|  | Male | Female | Male | Female | Male | Female | Male | Female | Male | Female | Manulacturing | Other |  |  |  |
| 1963 | number ${ }^{\text {a }}$ (000 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Newfoundland | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Prince Edward Island | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Nova Scotia ........................... | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| New Brunswick | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Quebec | 8,552 ${ }^{\text {r }}$ | 11 | $381^{5}$ | $39^{\text {r }}$ | 2.401 ${ }^{\text {r }}$ | $277^{\circ}$ | 2 | 1 | 11. $336{ }^{\circ}$ | 328 | 46, $171^{\prime \prime}$ | 2,358 ${ }^{\text {r }}$ | 17,952 ${ }^{\text {P }}$ | 34. | 68. $515^{\text {r }}$ |
| Ontario | 7, 125 ${ }^{\text {r }}$ | 7 | $295^{\circ}$ | - | 1.518 ${ }^{\text {r }}$ | 196 | 3 | 1 | 8.931 | 204 | $35.130^{\circ}$ | 1,354 ${ }^{\text {r }}$ | 12.413 ${ }^{\text {r }}$ | 38 | 48, $935{ }^{\circ}$ |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Saskatchewan | 5,824 | 34 | $168^{*}$ | $21^{T}$ | 1,477 | $193{ }^{\text {r }}$ | - | - | 7.469 ${ }^{7}$ | $248{ }^{\text {b }}$ | 30,890 | 1,317 ${ }^{\text {P }}$ | 11,493 ${ }^{\text {r }}$ | - | $43,70{ }^{1}$ |
| British Columbia ................ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Yukon and Northwest Territorles | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Totals | 21, $301{ }^{\text {r }}$ | 52 | $834^{8}$ | $60^{\text {r }}$ | 5,396 ${ }^{\text {r }}$ | $666^{7}$ | 5 | 2 | 27, $736{ }^{\circ}$ | $780 \%$ | 112, $191^{\circ}$ | 3,029 ${ }^{7}$ | 41,859 ${ }^{\text {P }}$ | 71 | 159. $151^{7}$ |
| 1964 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Newfoundland | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Prince Edward Island | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Nova Scotia | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| New Brunswick | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Caeteec | 9,144 | 11 | 367 | 35 | 2.502 | 260 | 3 | 1 | 12,016 | 307 | 52,773 | 2,287 | 18,822 | 43 | 73,925 |
| -nimio | 8,108 | 4 | - | - | 1.626 | 199 | 14 | 9 | 9,748 | 212 | 40,103 | - | 13,264 | 212 | 53,579 |
| Einaitoba |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Snakatchewan ... |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Absila | 5.936 | 36 | 159 | 10 | 1.518 | 211 | - | - | 7.613 | 257 | 33.233 | 1,201 | 12,511 | - | 46.945 |
| Pittisu Columbia ...... |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Yukon and Northwest Territories $\qquad$ | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Totals | 23, 188 | 51 | 526 | 45 | 5,646 | 670 | 17 | 10 | 29.377 | 776 | 136, 109 | 3, 488 | 44, 397 | 255 | 174,450 |

TABLE 9. Production and Related Workers, - Manufacturing Activity, 1963 and 1964

| Month | 1963 |  | 1964 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Male | Female | Male | Female |
|  | number |  |  |  |
| Establishments reporting monthly detail (large establishments only): |  |  |  |  |
| J anuary | 20,583 ${ }^{\text {P }}$ | 51 | 21.474 | 48 |
| February | 20,397 ${ }^{\text {P }}$ | 51 | 22,015 | 47 |
| March | 20, $403^{\text {F }}$ | 51 | 22,341 | 50 |
| Aprii | $21.130^{\text {P }}$ | 51 | 22,387 | 52 |
| May | 21,441 ${ }^{\text {F }}$ | 51 | 23,092 | 53 |
| June | 22, $137{ }^{\text {r }}$ | 51 | 23,734 | 54 |
| July | 22,632 ${ }^{\text {F }}$ | 55 | 24,020 | 55 |
| August | 22, $376{ }^{\text { }}$ | 55 | 23,842 | 54 |
| September | 21.955 ${ }^{\text {P }}$ | 51 | 23, 274 | 51 |
| October | 21, 864 ${ }^{8}$ | 52 | 23, 393 | 52 |
| November | $21.695^{\text {r }}$ | 51 | 23,309 | 51 |
| Desemher | 21, $494{ }^{\text {f }}$ | 51 | 23.452 | 51 |
| Etrages | 21, 501 ${ }^{7}$ | 52 | 23, 188 | 51 |
| Ssiabunaments reporting annual averages (small establishments only) | - $\cdot$. | . | $\cdots$ | ... |
| hractat for all establishments ................................................................ | 21.501 ${ }^{\text {P }}$ | 52 | 23,188 | 51 |

TABLE 10. Inventories, 1964

| Province | Manufacturing |  |  |  | Nonmanufacturing | intas <br> in:tworlas |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Materials, supplies, etc. | Goods in process | Finished goods of own manufacture | Total | Products of materials purchased for resale |  |
|  |  |  | book val |  |  |  |
| Opening: |  |  |  |  |  |  |
| Newfoundland | - | - | - | - | - | - |
| Prince Edward Island | - | - | - | - | - | - |
| Nova Scotia | - | - | - | - | - | - |
| New Brunswick | - | - | - | - | - | - |
| Quebec | 48.315 | 8,015 | 26,538 | 82,869 | - | 82,869 |
| Ontario | 19,872 | 1. 503 | 2,150 | 23,525 | - | 23,525 |
| Manitota |  |  |  |  |  |  |
| Saskatchewan | 24.529 | 949 | 11,191 | 36,669 | - | 36,669 |
| Alberta ....... |  |  |  |  |  |  |
| Bitish Columbia |  |  |  |  |  |  |
| Yukon and Nortawest Territories | - | - | - | - | - | - |
| Totals | 92,716 | 10,467 | 39,879 | 143,062 | - | 143,062 |
| Closing: |  |  |  |  |  |  |
| New foundl and | - | - | - | - | - | - |
| Prince Edward Island | - | - | - | - | - | - |
| Nova Scotia | - | - | - | - | - | - |
| New Brunswick | - | - | - | - | - | - |
| Quebec | 47,323 | 6.240 | 36.459 | 90,021 | - | 90,021 |
| Ontario | 18,328 | 3,216 | 1,679 | 23. 223 | - | 23,223 |
| Maniloba |  |  |  |  |  |  |
| Saskatchewan | 28,232 | 1,482 | 16, 156 | 45,870 | - | 13.509 |
| Alberta |  |  |  |  |  |  |
| British Columbia |  |  |  |  |  |  |
| Yukon and Northwest Territories | - | - | - | - | - | - |
| Totals | 93,883 | 10,938 | 54. 294 | 159. 114 | - | 139, 114 |

TABLE 11. Purchased Fuel and Electricity Used in Manufacturing Activity, 1963 and 1964

| Description |
| :--- |

TABIE 12. Materials and Supplies - Manufacturing Activity, 1963 and 1964

| Description | Cost |  |
| :---: | :---: | :---: |
|  | 1963 | 1964 |
|  | \$000 |  |
| 1. Materials used: |  |  |
| All materials and components used | 276.689 | 293.090 |
| 2. Conlalners and other packaging materials and supplies used | 1.292 | 1,527 |
| 3. Operating, maintenance and repalt supplies used (excluding fuel) | 17.530 | 19.213 |
| 4. Amount pald out to others for work done on materials owned by establiahments. | 313 | 737 |
| Totals | 293, 825 | 314,567 |

TABLE: 13. Shipments of Goods of Own Manufacture, 1963 and 1964


TABLE 14. Average Annual Metal Prices, in Canadian Dollars, 1955-64

|  | Gold | Silver | Copper | Lead | Zinc |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Troy oz. | Troy 0z. | Pound | Pound | Pound |
|  | dollars |  |  |  |  |
| 1955 | 34.52 | 0.8818 | 0.3687 | 0. 1438 | 0. 1385 |
| 1956 | 34. 43 | 0. 8968 | 0.4141 | 0. 1551 | 0.1484 |
| 1957. | 33. 55 | 0. 8737 | 0.2895 | 0. 1396 | 0. J209 |
| 1958 | 33.98 | 0.8681 | 0.2542 | 0. 1138 | 0. 1088 |
| 1959 | 33.57 | 0.8778 | 0.2961 | 0.1061 | 0. 1224 |
| 1960. | 33.95 | 0.8891 | 0.3029 | 0.1068 | 0. 1335 |
| 1961 | 35. 46 | 0.9426 | 0.2919 | 0.1021 | 0.1259 |
| 1962. | 37.41 | 0. 1650 | 0. 3100 | 0.0992 | 0. 1210 |
| 1963 | 37. 75 | t. 3840 | 0.3150 | 0. 1100 | 0. 1278 |
| 1964 | 37. 75 | 1.4000 | 0.3340 | 0.1344 | 0.1417 |

TABLE 15. Production of New Gold and Sllver, $1960-64$ (From all types of ores)

| Year |  | Gold |  | Sulver |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Fine ounces | Value | Fine ounces | Value |
|  |  |  | \$ |  | \$ |
| 1960 |  | 4, 628,911 | 157, 151, 527 | 34.016, 829 | 30, 244, 363 |
| 1961. |  | 4,473,699 | 158, 637. 366 | 31,381,977 | 29,580.651 |
| ¢962. |  | 4, 178,396 | 156, 313, 794 | 30,422,972 | 35.442.761 |
| 1963. |  | 4,003,127 | 151,118, 045 | 29.932.003 | 41, 425, 891 |
| :964. |  | 3.835,4.54 | 144. 788, 388 | 29.902.611 | 41,863,655 |

TABLE 16. Source of Canadian Gold Production, 1960-64

| Source | 1960 | 1961 | 1962 | 1963 | 1964 |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | per cent |  |  |  |  |
| In alluwial gold | 1.75 | 1.55 | 1.38 | 1.45 | 1.53 |
| In crude gold bullion produced at mines | 83, 18 | 83.08 | 82.73 | 82.89 | 81.16 |
| In base bullion produced at lead smelters | 0.26 | 0.22 | 0.21 | 0.26 | 0.13 |
| In blister copper | 12.82 | 13.25 | 13.72 | 13.24 | 14.93 |
| In ores, matte, slags, etc., exported | 1.99 | 1.90 | 1.96 | 2.16 | 2.25 |

TABLE 17. Source of Canadian Silver Production, $1960-64$

| Source | 1960 | 1961 | 1962 | 1963 | 1964 |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | per cent |  |  |  |  |
| In silver-cobalt ores | 21. 04 | 14.92 | 15.47 | 16.88 | 17. 77 |
| In base bullion ${ }^{1}$ | 23.58 | 25. 50 | 19.91 | 21.32 | 16.86 |
| In gold bullion and placer | 2.05 | 2,17 | 2.15 | 2.05 | 1.83 |
| In blister and anode copper | 23.52 | 24.38 | 26. 46 | 26.27 | 31.45 |
| In matte, copper ores and silver-lead ores, etc, exported (other than silver-cobalt ores) | 29. 81 | 33.03 | 36.01 | 33.48 | 32.09 |

${ }^{2}$ Includes silver bullion from silver-lead ores.

TABLE 18. Production of Copper, 1960-64 (From all types of ores)

${ }^{1}$ Blister copper plus recoverable copper in concentrates and matte exported.
${ }^{2}$ Does not include a small tonnage recovered from scrap in secondary smelters.

TABLE 19. Production of Copper, by Sources, 1963 and 1964

| Source |
| :--- |

[^0]TABLE 20. Production ${ }^{1}$ of Nickel, 1960-64

| Year |  | Tons | Value |
| :---: | :---: | :---: | :---: |
|  |  |  | \$ |
| 1960 |  | 214,506 | 295, 640,279 |
| 1961 |  | 232,991 | 351. 261,720 |
| 1962 |  | 232, 242 | 383, 784, 622 |
| 1963 |  | 217.030 | 360,392,658 |
| 1964 |  | 228,496 | 379,320,510 |

${ }^{1}$ Includes nickel in matte exported, refined nickel produced in Canada and nickel in oxides and salts sold or produced.

TABLE 21. Production of Lead (From all types of ores), 1960-64

|  | Leead In all forms ${ }^{\text {1 }}$ |  | Refined lead' |
| :---: | :---: | :---: | :---: |
|  | Tons | Value | Tons |
|  |  | \$ |  |
| 1960 | 205,650 | 43, 926, 888 | 158,510 |
| 1961 | 230,435 | 47,054, 765 | 171,833 |
| 1962. | 215,329 | 42,721,341 | 152,217 |
| 1963 | 201. 165 | 44,256, 199 | 155, 000 |
| 1964 | 203.717 | 54, 759, 110 | 151.372 |

${ }^{1}$ Lead content of buse bullion produerd from Canadian ores plus reenverable lead in ores exportw.


TaBl.E. 22. Production of Zinc (From all wnea al wres. 1!日0-6.

|  | Zinc in all forms ${ }^{\text {l }}$ |  | Refined zinc ${ }^{\text {² }}$ |
| :---: | :---: | :---: | :---: |
|  | Tons | Value | Tons |
|  |  | \$ |  |
| 1960 | 406,873 | 108,635,003 | 260,968 |
| 1961. | 416,004 | 104, 749,879 | 268, 007 |
| 1962. | 463.145 | 112,080,981 | 280, 159 |
| 1963 | 473, 722 | 121,083, 466 | 284, 021 |
| 1964. | 684,512 | 193.990,897 | 337, 734 |

${ }_{2}^{1}$ Refined zinc produced in Canada plus recoverable zinc in ores exported.
${ }^{8}$ Includes some refined zinc from foreign ores; does not include a small tonnage recovered from scrap in secondary smelters.

TABLE 23. Production ${ }^{2}$ of Bismuth and Cadmium, 1960-64

|  | Bismuth |  | Cadmium |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Pounds | Value | Pounds | Value |
|  |  | \$ |  | \$ |
| 1960 | 423.827 | 762,048 | 2,357,497 | 3,347, 646 |
| 1961 | 478.118 | 957,625 | 2. 221,950 | 3, 555, 128 |
| 1962 | 425, 102 | 839, 912 | 2,604, 873 | 4,730,957 |
| 1963 | 359, 125 | 704, 103 | 2,475,485 | 5, 941.164 |
| 1964 | 399,958 | 816,628 | 2, 772,984 | 8,984,467 |

[^1]TABLE: 24. Production of Selenium and Tellurium, 1960-64


TABLE: 25. Production (Shipments) of New Aluminum and Magnesium, 1960-64



TAKIE 26. Production of Ser Antimony and In, 8960-6t

|  | Antimony ${ }^{1}$ |  | Tin ${ }^{2}$ |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Pounds | Value | Pounds | Value |
|  |  | \$ |  | \$ |
| 1960 | 1.651.786 | 538,482 | 621.718 | 522.243 |
| 1961 | 1.331,297 | 469.948 | 1.119,350 | 727. 578 |
| 1962 | 1.931.397 | 748.223 | 650,941 | 442,640 |
| 1963 | 1,601,253 | 624. 489 | 927.062 | 648.943 |
| 1964 | 1.591.523 | 700.270 | 352.350 | 533.572 |

Content of antimonial lead. Dore slag and flue dust.
Tin content of concentrates and lead-tin alloy.

TABLE 27. Production (Shipments) of Molybdenum Concentrates and Tungsten Concentrates, 1960-64


TABLE PR. Production of Cohall and Arsenic, 1960-64

${ }^{2}$ Content in metal and oxide produced in Canada and in ores exported.
${ }^{2}$ Refined white arsenic produced in Canada plus arsente content of crude arsenic exported. Excludes arsentc in ores exporled from British Columbia as it is not paid for

Includes some arsenic recovered from foreign ores.

TABLE 29. Platinum Metal Producers' Shipments, 1960-64

|  | Year | Platinum palladium and other platinum metals |  |
| :---: | :---: | :---: | :---: |
|  |  | Troy ounces | Value |
|  |  |  | \$ |
| $\begin{aligned} & 1960 \\ & 1961 \\ & 1962 \\ & 1963 \\ & 1964 \end{aligned}$ |  | $\begin{aligned} & 483,604 \\ & 418,278 \\ & 470,787 \\ & 357,651 \\ & 376,238 \end{aligned}$ | $\begin{aligned} & 28,873,508 \\ & 24,534,349 \\ & 28,848,637 \\ & 22,585,205 \\ & 25,404,117 \end{aligned}$ |

${ }^{8}$ Figures fepresent the metal content of concentrates produced from nickel-copper ores. Included are metals recovered fram alluvial deposits.

T1BLE 30. Production of Titanium Dioxide and Iron (Remelt), 1960.64

${ }^{1}$ Producers' shlpments.

TABLE 31. Capacities of Canadian Copper Smelting and Refining Works, 1964

| Company | Blast furnaces |  | Reverberatorles |  | Converters |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Number | Annual capacity Tons of ore and concentrates | Number | Annual capacity Tons of ore and concentrates | Number |
| Faicontridge Nickel Mines, Ltd. <br> Hudson Bay Mining and Smelting Co,. Led. <br> Nofanda Mines Ltd. <br> International Nickel Co. of Canada, Led.: <br> Copper Clift <br> Coniston <br> Thompson <br> Gaspe Copper Mines Lid. | 3 - - - - - | $650.000$ <br> 800,000 | -1 3 9 - $\cdots$ | $\begin{array}{r} 575,000 \\ 1,700,000 \\ 4,000,000 \\ 600,000 \\ 300,000 \end{array}$ | - 3 5 20 - $\cdots$ |
|  | Annual capactty |  |  |  |  |
| Zancurolytic coppot triineries: <br> Cinandins Depper Jamabs. ith. <br> Tanthathona! Nickel Co of Canada, Led. | $\begin{aligned} & 276,000 \\ & 168,000 \end{aligned}$ |  |  |  |  |

IAB1.E 32. I.ead Smelting Capacity of Canada, 1964

| Company | Number of blast <br> furnaces | Annual capurly |
| :--- | :---: | :---: |
| Consolidated Mining \& Smelting Company of Canada, Limited, Trail, Britlsh Columbia .......................................................... |  | 4 |

TABLE 33. Capacity of Electrolytic Zinc Plants in Canada, 1964

| Compasis | Estimated annual capacity for cathode zine |
| :---: | :---: |
|  | short tons |
| Canadian Electrolytic Zinc Letd. | 91,250 |
| Consolidated Mining \& Smelting Company of Canada, Led. | 208,000 |
| Hudson Bay Mining \& Smelting Co., Ltd. | 79,000 |

List of Establishments classified to This Industry, 1964
(Does not include estabilshments classified to other industries, which as a secondary activity, manufacture products typical of this industry)


[^2]
# CONCEPTS AND DEFINITIONS 

Census of Manufactures

## General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups, of the 140 ( 3 digit) industries, 18 are further broken down into 56 ( 4 digit ) sub classes. At the Canada level, principal statistics are collected and compiled for 176 separate industries. They cannot all be published separitely by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the establishment (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, tinancial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnalres used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than $\$ 100,000$; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but. which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

The results of the Census are presented in some 140 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures: (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the various 1963 reports reflect the complete implementation of these changes and enable comparisons to be made with the years 1961 and 1962. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics.

## Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a Separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":
"'The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

> Materials and supplies used
> Goods purchased for resale as such
> Fuel and power consumed
> Number of employees and salaries and wages
> Man-hours worked and paid
> Inventories
> Shipments or sales."

Each establishment is required to report on all the activities carried out within it's accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture. construction by own labour
force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

## Head Offices and Auxiliary Units

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc, are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:
(a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry ( 3 or 4 digit) as the establishment;
(b) In the case of multi-establishment firms, the statistics for such offices and units are coded to the same industry as the establishments of the firm, when all establishments are in the same industry ( 3 or 4 digit). When establishments of
such firms are coded (1) to different industries within a major group, (2) to industries in different majot groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major patt of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry ( 3 or 4 digit) level in all cases will be left free of these company-wide data.

## Employees

(a) Production and related workers - Manufacturing activities
In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. For those establishments reporting on the "long" form, production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual full-time employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. In the case of those establishments reporting on the "short" form, respondents are requested to report average annual figures. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, etc.). Data on man-hours are not collected from establishments reporting on the short form. Man-hours for these establishments are estimated on the basis of ratios derived from the 1958 census. During this census all establishments reported on the long form. In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls resulis in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.
(b) Production and related workers - Non-manufacturing activities
Such employees include those on manufacturing establishments' payrolls engaged in activitias such as construction undertaken for the ase of these establishments, some outside piece-workers employ ad in certain industries, logging employees who a:e reported as part of a sawmilling establishment anc: any other production workers who are not engaged in manufacturing-type operations.
(c) Administrative and office employees

This category includes all executive and sapervisory officials such as presidents, vicejrusidents, comptrollers, secretaries, treasurers, eit., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above.

## (d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

## (e) Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

## Working Owners or Partners

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners are defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

## Salaries and Wages

Salaries and wages refer to gross earnings of employees before deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, pensions, etc. They include all salaries. wages,
bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages refer to the calendar year.

## Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. Any fuel and electricity produced by establishments for internal consumption are not included in the total cost. Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

## Materials and Supplies

## (a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

## (b) Non-manufacturing activities

## 1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or recelved as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

## 2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included not is the cost of
purchased machinery and equipment. Also included is the cost of office supplies not chargeable to fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

## Shipments

## (a) General

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the net change in progress payments over the year.

## (b) Shipments of goods of own manufacture

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common of contract carriers. Trans portation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are engaged in manufacturing as a subsidiary activity
are collected by means of the Commodity questionnaire referred to earlier. Such shipments together with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

## (c) Shipments of goods not of own manufacture

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

## (d) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees, such as revenue from goods produced or purchase ? for rental (the book value of such goods are include? as part of shipments of goods of own manufacture or shipments of goods not of own manufacture). servicing revenues, commissions on sales (when not included in value of sales), revenue for companyoperated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

## Inventories

## (a) Manufacturing activities

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owred at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the
recaipt of revised data, the inclusion of new estabilshments and the removal of establishments which did act operate during the survey year.
(b) Non-manufacturing activities

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

## Value Added

(a) By manufacturing activities

Figures are compiled by deducting the cost of manufacturing materials, supplies, etc. and fuel and electricity consumed from the (value of shipments of goods of own manufacture adjusted for changes in the value of inventories of finished goods and goods in process).
(b) By non-manufacturing activities

The figures are compiled by deducting the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods pur-
chased for re-sale) and the cost of non-manufacturing materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.
(c) By Total activities

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net output or net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, "Survey of Production".
$\square$
$\square$


1010699209



[^0]:    ${ }^{1}$ Includes a quantity of copper contained in gold-sllver, and nickel-copper ores shipped to Canadian smelters.

[^1]:    ${ }^{1}$ Includes refined metal and recoverable metal in concentrates shipped.

[^2]:    Located on Manitoba-Saskatchewan boundary. For statistical purposes this plant is considered as 1 wo establishments.
    Note: Information relating to operations of the Eidorado Mining and Reñing Co. at Port Hope. Ontario, is excluded for the years $1941-54$.

