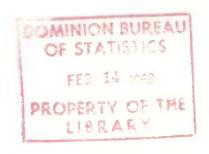
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ANNUAL C. Y



METAL ROLLING, CASTING AND EXTRUDING, N.E.S. 1963

ANNUAL CENSUS OF MANUFACTURES



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METAL ROLLING, CASTING AND EXTRUDING, N.E.S.

1963

Data presented in this report under the heading of Metal Rolling, Casting and Extruding, N.E.S. reflect implementation of the revised Standard Industrial Classification (S.I.C.) and the New Establishment Concept which are being used by the Dominion Bureau of Statistics in its industry statistics compilations—see items "Standard Industrial Classification" and "Establishment" in the Explanatory Notes section of this report.

For statistical purposes the industry titled Metal Rolling, Casting and Extruding, N.E.S. in the revised Standard Industrial Classification covers establishments primarily engaged in manufacturing non-ferrous metals such as zinc, tin, lead, nickel and titanium and their alloys in shapes such as bars, rods, plates, sheets and castings. In addition, this industry includes establishments primarily engaged in pressure die casting of all non-ferrous metals and their alloys and those engaged in the recovery of non-ferrous metals from scrap.

SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- p preliminary figures.
- revised figures.
- x confidential to most secrecy requirements of the Statistics Act.

TABLE 1 A. Principal Statistics classified by Province, 1962 and 1963

				Man	ufacturing	activity			1	7	otal acti	vity	
Year and	Estab-		oduction ated wor		Cost of	Cost of	Value of			g owners artners		otal loyees	M2 - 4 - 1
province	ments	Number	Man- hours paid	Wages		materials and supplies		Value added	Number	With- drawals	Number	Salaries and wages	Total value added
	No.		'000			\$'000				\$'000		\$'0	100
1961													
1801													
Totals	73	1.848	3.621	6,867	1,105	40.871	63,576	22,508	16	78	2.731	11.742	23,872
1962													
Newfoundland	_	_	_	_		_	_	_	_	_	_	_	_
Prince Edward Island	_	_	_	_	_	_		_	_	_	_	_	_
Nova Scotia	_		_	-	_	_		_	_	_	_	_	_
New Brunswick	17	317	687	1,224	168	7,248	10,882	3,247	4	29	424	1,789	3,506
Quebec	,		+ ***	04	0.004	0.000	55.450				4 000	0.500	10 201
Ontario	44	1,411	2,950	5,494	871	35,782	52,276	16,023	8	50	2,089	9,563	16,731
Manitoba	4	82	172	305	57	1,728	3,294	1,353		_	120	545	1,530
Saskatchewan	_	_	_	_	_	400		-	_	_	_	_	_
Alberta	4	23	44	78	12	498	796	221	2	9	31	104	22
British Columbia	5	75	143	337	55	1,544	3,221	1,499			106	532	1,576
Yukon and Northwest Terri- tories	_	_	_	_	_	-	_	_	-	_	_	-	-
Totals	74	1,908	3,896	7,437	1,163	46,800	70,470	22,342	14	88	2,770	12,533	23,584
									1		10		
1963													
Newfoundland	_	_	_	-	_	_	_	_	_	-	_		
Prince Edward Island	_	_	_	_	_	_	_		_	_	_	_	-
Nova Scotia	_	_	-	_	_	_	_	_	_	_	_	_	-
New Brunswick	2	х	х	x	х	x	x	x	x	х	х	х	х
Quebec	14	292	636	1,238	154	7,474	10,365	2,701	х	x	399	1,823	3,87
Ontario	45	1,584	3,329	6,297	952	39,011	59,408	19,890	7	41	2,312	10,762	21,79
Manitoba	4	96	182	342	59	2,447	3,836	1,299	_	_	131	578	1,34
Saskatchewan	-	_		_	_	_	_	_	_	_	_	-	-
Alberta	4	х	x	х	х	х	х	х	х	х	x	х	х
British Columbia	5	80	160	364	56	1,705	2,897	1,602	-	_	112	557	1,61
Yukon and Northwest Terri-	_	-		_	_	-			_	_	_		
Totals	74	2,123	4,437	8,430	1,249	51,354	77,808	26.044	11	64	3,038	13,968	29,432

TABLE 1 B. Peincipal Statistics classified by Size Groups based on Shipments of Coods of Own Manufacture, 1962 and 1963

				Man	ufacturing	activity				7	Cotal acti	illy	
Size group	Estab- lish-		duction ated wor		Cost of	Cost of	Value of shipments of goods	Value	Working and pa	owners rtners		otal oyees	Total
	ments	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	value added
1962	No.		'000			\$'000				\$'000		\$10	100
Under \$10,000 \$ 10,000 to \$ 24,999	} 6	6	8	13	3	35	102	63	2	10	7	17	73
25,000	3 7 17 14 7	12 32 180 214 116	21 64 386 426 224 2,867	34 104 631 722 436 5.497	5 19 72 99 62	34 240 1,388 1,883 2,893 40,325	93 521 2,592 4,333 5,209 57,620	53 259 1,316 2,347 2,184 16,119	2 4 4 -2	12 22 29 16	13 42 241 302 216	35 156 931 1,159 1,001 9,235	76 304 1,336 2.50 1 1 1 1
5,000,000 and over		1,010	2,007		304	10,023	31,020	10,113		,	1,010	5,200	Carrier .
Totals	74	1,908	3,996	7,437	1,163	46,800	70,470	22,342	14	88	2.990	02.533	22,584
1963						1			1				
Under \$10,000 \$ 10,000 to \$ 24,999	} 3	3	6	9	2	11	39	26	_	_	3	9	26
25,000 49,999 50,000 99,999 100,000 199,999 200,000 499,999 500,000 999,999	5 9 12 17 8	7 37 123 324 218	14 75 253 639 426	18 146 437 1,012 870	5 17 50 114 124	72 235 821 2,996 3,619	159 663 1,841 5,443 6,583	81 397 1,002 2,405 3,297	5 4 2 -	27 22 15 —	47 164 417 336	200 665 1,486 1,608	40. 1,124 2,774 4,022
1,000,000 " 4,999,999 5,000,000 and over Head offices, sales offices and	} 20	1,411	3,023	5,939	939	43,600	63,080	18,836	_	-	2,082	9,873	20,002
auxiliary units	* * 1									535	2.85	(772)	127
Totals	7.4	2.133	1,427	9.430	1.249	51,354	77,908	26.044	11	64	2.038	13,963	25,623

TABLE 1 C. Principal Statistics classified by Size Groups based on Manufacturing Value Added, 1962 and 1965

				Man	ufacturing	activity				7	Total acti	vity	
Size group	Estab- lish-		oduction ated worl		Cost of	Cost of	Value of shipments of goods	Value	Working and pa	owners ortners		otal loyees	Total
	ments	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	value odded
1962	No.		'000			\$'000				\$'000		87	100
Inder \$10,000	3 8 8 9 16 15 12 3	3 14 51 90 252 339 776 383	19 101 197 516 735 1,601 822	6 32 172 313 887 1,260 3,038 1,730	2 16 35 35 31 111 228 464 272	22 283 735 762 3,489 11,008 16,851 13,650	43 421 898 1,624 6,376 14,568 26,989 19,550	18 118 310 828 2,628 3,531 9,053 5,855	2	43 29 — 16 —	4 20 70 121 335 481 1,116 623	1,327 2,058 5,080 3,261	99 2,8 00 3,7 00 9,28 0 8,880
Totals	74	1,908	3,996	7,437	1,163	46,800	70,470	22.342	14	88	2.770	12,533	23,564
Juder \$10,000	} 9 10 11 15 14 11 4	12 56 94 290 369 719 583	24 114 192 585 789 1,533 1,200	32 206 345 933 1,575 2,975 2,364	9 48 41 82 310 439 322	126 949 882 3,146 15,197 16,738 14,314	266 1,242 1,821 5,376 20,115 24,922 24,065	124 297 929 2,133 4,734 8,219 9,608	6 3 2	32 22 10 —	14 76 127 354 588 992 887	37 304 531 1,295 2,882 4,670 4,249	307 1,098 2,466 6,291 8,666
Totals	74	2,123	4,437	8,430	1,249	51,354	77,808	26.044	11	64	3,038	13,968	39,43

TABLE 1 D. Principal Statistics classified by Size Groups based on Total Value Added, 1962 and 1963

				Man	ufacturing	activity				7	Cotal acti	vity	
Size group	Estab- lish- ments		oduction ated wor		Cost of	Cost of	Value of shipments of goods	Value		owners artners		otal oyees	Total
	11161163	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	value added
	No.		'000			\$'000				\$'000		\$'0	000
1962							1						
Under \$10,000	3 8 8 9 16 15 12 3	3 14 51 69 234 378 776 383	19 101 149 491 808 1,601 822 	6 32 172 234 807 1,419 3,038 1,730	2 16 35 28 85 261 464 272	22 283 735 713 2,715 11,831 16,851 13,650	43 421 898 1,398 4,973 16,198 26,989 19,550	18 118 310 659 2,100 4,228 9,053 5,855	2	43 29 — 16 — —	20 70 91 298 548 1,116 623	7 48 254 355 1,187 2,341 5,080 3,261	18 129 339 669 2,138 4,593 9,289 6,389
1963													
Jnder \$10,000	} 9	12	24	32	9	126	266	124	6	32	14	37	129
\$ 10,000 to \$ 24,999. 25,000 " 49,999. 50,000 " 99,999. 100,000 " 199,999. 500,000 " 499,999. 1,000,000 " 4,999,999. 5,000,000 and over.	10 8 16 14 11 8	56 79 237 352 771 616	114 162 488 719 1,645 1,285	206 286 806 1,311 3,268 2,521	48 31 82 259 474 348	949 602 3,253 11,998 18,314 16,111	1,242 1,288 5,421 16,645 25,824 27,121	297 667 2,102 4,463 7,583 10,808		22 10 —	76 97 306 514 1,064 967	304 381 1,213 2,228 5,097 4,708	308 666 2,269 5,025 8,465 12,570
Boad offices, sales offices and auxiliary units								,					
Totals	74	2,123	4,437	8,430	1,249	51,354	77,808	26,044	11	64	3,038	13.868	29,432

TABLE 1 E. Principal Statistics classified by Size Groups based on Total Employed, 1962 and 1963

				Man	ufacturing	activity				7	Cotal acti	vity	
Size group	Estab- lish- ments		oduction ated wor		Cost of	Cost of	Value of shipments of goods	Value		g owners artners		otal loyees	Total
	пспе	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	value added
	No.		,000			\$'000				\$'000		\$10	000
1962													
Under 5 employed	11 20 28 7	15 120 507 370	24 254 1,060 772	39 441 1.838 1,558	11 81 314 285	187 3,254 13,680 11,155	418 4,922 19,935 16,617	220 1,531 6,054 5,077	4 8 2	22 50 16	22 168 737 537	73 666 3,180 2,611	231 1,719 6,414 5,028
100-199 "	} 8	896	1,887	3,561	472	18,524	28,577	9,459	-	_	1,306	6,003	10,173
500 employed and over Head offices, sales offices and auxiliary units		_	-	-	_								
Totals	74	1,906	3,996	7.437	1,163	46.800	70,470	22,342	14	88	2,770	12,533	23,564
1963													
Under 5 employed 5-14 15-49 60-99 60-199 600-499 600 employed and over Head offices, sales offices and auxiliary units	12 19 26 7 7 3	18 120 519 336 684 436	36 257 1,084 708 1,476 876	50 488 1,881 1,451 2,883 1,679	15 77 312 302 312 230	226 3,374 14,802 12,993 7,392 12,568	501 5,145 21,227 17,313 14,043 19,578	234 1,768 6,162 4,578 6,393 6,910	8 5 — — — — — — — — — — — — — — — — — —	32 32	24 165 724 517 911 697	84 721 3,167 2,648 4,063 3,286	246 1,859 7,700 4,816 7,022 7,791
Totals	74	2.123	4,437	8,430	1,249	51,354	77,808	26,044	11	64	3,038	13,968	29,432

TABLE 1 F. Principal Statistics classified by Type of Organization, 1962 and 1963

				Man	ufacturing	activity				7	lotal acti	vity	
Type of organization	Estab- lish- ments		oduction ated wor		Cost of	Cost of	Value of shipments of goods	Value		g owners artners		otal loyees	Total
		Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	value added
1962	No.		'000			\$1000				\$'000		\$'(000
Individual ownerships	4	3	3	5	2	21	61	39	2	10	3	5	46
Partnerships	8	77	151	234	85	2,882	3,769	833	12	78	97	331	861
Incorporated companies	62	1,828	3,842	7,199	1,076	43,897	66,640	21,471			2,670	12,197	22,658
Cooperatives	_	_	_	_	-	_	_	_	_	_	_	_	
Head offices, sales offices and auxiliary units										10.			7414
Totals	74	1,908	3,996	7.437	1,163	46,800	70,470	22,342	14	66	2,770	12,533	23,564
1983													
Individual ownerships	4	7	15	24	4	76	149	66	3	19	7	24	69
Partnerships	4	8	16	22	14	138	282	141	8	46	8	22	150
Incorporated companies	66	2,108	4,406	8,384	1,231	51,140	77,377	25,837			3,023	13,922	29,213
Cooperatives		_	******	_	_	_	-	_	_	_	_	_	-
Head offices, sales offices and auxiliary units													
Totals	74	2.123	4,437	8,430	1,249	51,354	77,608	26,044	11	64	3,038	13,968	29,432

TABLE 2. Industry Output, Input and Value Added, 1962 and 1963

	Manufact activi		Non-manuf activit		Tota activi	
	1962	1963	1962	1963	1962	1963
			\$*000)		
Output				l'a		
1. Shipments and other revenue	70,470	77,808	13,404	17,198	83,874	95,006
Inventories—Goods of own manufacture:						
Add closing—Goods in process	1,597	1,532			1,597	1,532
Finished goods	5,009	6,135			5,009	6,135
Less opening—Goods in process	1,469	1,448			1,469	1,448
Finished goods	5,301	5,379			5,301	5,379
2. Net inventory change	(164)	840			(164)	840
3. Gross output (1 + 2)	70,306	78,648	13,404	17,198	83,710	95,846
Input					- 63	
4. Purchases of goods not of own manufacture			11,997	13,762	11,997	13,762
Inventories—Goods not of own manufacture:						
Add opening			899	1,105	899	1,105
Less closing			1,021	1,374	1,021	1,374
5. Cost of goods sold (not of own manufacture)			11,875	13,493	11,875	13,493
6. Materials, supplies, components and semi-processed goods	46,800	51,354	306	316	47,106	51,670
7. Fuel and electricity	1,163	1,249			1,163	1,249
8. Gross input (5 + 6 + 7)	47,963	52,603	12,181	13,809	60,144	66,412
Census value added (3-8)	22,342	26,044	1,223	3,389	23.564	29.432

TABLE 3. Employment and Payroll, 1962 and 1963

					Emplo	yees						Salar	ies and wa	ages	
Year and	Manufa	Product related	worker		Adm trai	ive	a	les nd bution	-	otal loyees	Producti related w		Admin- istra- tive	Sales and distri-	Total salaries
	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female	Manufac- turing	Other	office	bution	wages
					num	per							\$'000		
19 62										Ì					
Newfoundland	_					_		_		_	_		-		
Prince Edward Island		_		_	_	_	_		_		_		-	_	
Nova Scotia	_	-		_	_	_		_	_	_	_		_	_	_
New Brunswick	1					0.0			201	4.0	1 004		415	150	1 700
Quebec	301	16		_	58	26	22	1	381	43	1,224	_	415	150	1,789
utario	1,217	194	4	_	402	139	114	19	1,737	352	5,494	13	3,181	876	9,563
anitoba	76	6	_		31	7	-	-	107	13	305	_	240	_	545
katchewan	_	_	_	_		_		_	_	_	_	_	_	-	-
Alberta	22	1	1	_	6	1	_	_	29	2	78	1	25	_	104
British Columbia	75		_	_	22	5	4	-	101	5	337	-	172	22	532
ruses and Northwest															
Territories	_	_	_	_	_	_						_		-	
Totals	1.691	217	5	_	519	178	140	20	2.355	415	7.437	14	4,033	1,049	12,533
1963														I	
Wew foundland	_	_	_	-		_	_	_	_		_	_		_	_
Prince Edward Island	_	_	_	_	_	_	_	_	_		_	-	_	_	-
Neva Scotia	_	_	_	_	_	_		-	_	_	_		_	_	_
New Brunswick	Х	X	х	x	х	Х	x	х	х	X	x	X	x	х	X
Guebec	280	12	_		55	20	31	1	366	33	1,238	_	396	189	1,823
Petario	1,338	246	4	-	425	140	138	21	1,905	407	6,297	13	3,386	1,065	10,762
Manitoba	90	6			29	6	_	_	119	12	342	_	236	_	578
sakatchewan	_	_	-	_		_	_	_	_		_	_	_	_	-
Alberta	X	x	х	х	X	X	Х	x	х	X	x	x x	х	x	x
Spitish Columbia	80	_	_	_	19	7	4	2	103	9	364	_	168	25	557
Yukon and Northwest															
Torritories	_		_					_			_	_	-		10.55
Totals	1,852	271	4	_	536	177	174	24	2,566	472	8,430	13	4,240	1.285	13,968

TABLE 3 & Production and Related Workers - Manufacturing Activity, by Months, 1962 and 1963

	Estal	olishments report	ing monthly det	ail
Monih	196	2	196	3
	Male	Female	Male	Female
		numb	per	
MARKET CO	1,466	166	1,483	213
lobeuary	1,418	175	1,514	229
March	1,444	189	1,491	234
April	1,466	198	1,524	219
	1,477	186	1,535	235
Aine	1,500	193	1,530	245
July	1,435	195	1,546	241
August	1,464	190	1,570	229
eptember	1,488	213	1,609	255
October	1,436	211	1,623	260
fovember	1,464	209	1,712	273
December	1,407	210	1,652	283
everage for establishments reporting monthly detail (collected only for large establish-	1.455	100		0.45
ments)	1,455	195	1,557	245
Werage for small establishments (only annual averages collected)	236	22	295	26
Average for all establishments	1,691	217	1.852	271

TABLE 4. Industry Inventories, 1963

		Manufa	acturing		Non- manufacturing	
Province	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total manufacturing	Products or materials purchased for resale	Tetal lovenische
			book va	lue \$'000		
Opening:			1		T T	
Newfoundland			_*	_	-	-
Prince Edward Island	_	_	_	_	12.00	_
Nova Scotia			_	_	_	_
New Brunswick	x	x	х	X	x	X
Quebec	704	151	767	1,622	291	1,91
Ontario	4,208	1,136	3,665	9,009	676	9,68
Manitoba	256	51	286	593	3	5.9
Saskatchewan		_	_	_ :		-
Alberta	х	х	х	х	х	X
British Columbia	735	109	616	1,459	25	1.48
Yukon and Northwest Territories	-1	_	_		_	100
Totals	6,059	1,448	5.379	12,886	1,105	13,99
					10.7	
Closing:					3.1	
Newfoundland	_	_	. –	_	-	
Prince Edward Island	_	_	_	_		-
Nova Scotia		athles	_		-	-
New Brunswick	x	x	х	х	X	X
Quebec	849	103	779	1,731	391	2,12
Ontario	4,888	1,244	4,002	10,134	750	10,88
Manitoba	352	32	274	658	38	GU
Saskatchewan			_	_	-	-
Alberta	X	X	X	х	х	A.
British Columbia	555	152	1,039	1,746	33	1.77
Yukon and Northwest Territories			_		-	-
Totals	6,795	1,532	6,135	14,462	1,374	15,830

TABLE 5. Purchased Fuel and Electricity Used in Manufacturing Activity, 1962 and 1963

Description		1962		1963	
Description		Quantity	Cost	Quantity	Cost
. Large establishments which reported commodity detail; Bituminous coal:			\$'000		S10.00
(a) From Canadian mines	ton	_	-	-	
(b) Imported	4.6	610	8	601	
Sub-bituminous coal (from Alberta mines only)	9.6	_	_	_	_
Anthracite coal	4.6	285	4	221	
Lignite coal	4.6	-	-	-	-
Coke	46	1,650	49	1,356	4:
Gasoline (including gasoline used in cars and trucks)	Imp. gal.	224,956	90	234,034	0.
Fuel oil including kerosene or coal oil	66	2,434,164	301	2,694,667	331
Wood	cord	_	_	-	-
Gas:					
(a) Liquefled petroleum gases	Imp. gal.	147,776	33	166,765	15
(b) Other manufactured gas	M cu. ft.	117,573	34	700	
(c) Natural gas	24	403,542	252	497,415	320
Other fuel			3		
Electricity purchased	kwh.	27,672,351	284	25,454,591	104
Steam purchased		_	_	_	
. Estimate for small establishments:					
Fuel and electricity			106		111
. All establishments:					
Total fuel and electricity used		1	1,163	200	1,249

TABLE 6. Materials and Supplies - Manufacturing Activity, 1962 and 1963

		1962		1963	
Description		Quantity	Cost	Quantity	Cost
		-	\$'000		\$'000
Materials mont					
Metals dother than scrap):					
Alzminum:					
Lagots	lb.	4,361,380	1,028	5,932,107	1,3
Other forms	4.4	478, 258	116	1,517,606	3
Abilmony	##	1,280,218	269	868, 502	1
Arsenic (elemental and oxide)	4.4	86,591	6	76, 194	
Bismuth	2.4	30,473	69	39, 264	
Brass and bronze, all forms	44	1, 842, 619	652	2, 236, 089	7
Cadmium	4.4	27,035	47	260, 146	38
Copper ingots and slabs	24	519,542	162	470,465	1.4
Die casting alloys	6.6	9,065,433	1,200	9, 596, 930	1,29
Lead, pig:					
Pure	24	30, 909, 205	3,081	30,424,139	3, 17
Antimonial	14	3,632,313	372	13, 367, 301	1,06
Magneslum	14	189,939	59	294,611	5
Manganese metal		34, 104	12	32, 147	
Nickel	14	2,833,896	2, 454	2,331,062	1,9
Silicon metal		684,688	127	851,756	1:
Silver, fineti	roy 02.	34,541	49	31, 285	•
Tellurium	lb.	1,024	6	1,272	
Tin, pig	* 4	4,006,597	4,958	3,885,811	4,8
Zinc slabs, bars and ingots	4.0	24, 330, 137	3, 027	28, 762, 453	3, 8
Other metals, except scrap, but including alloys	4.4	2,935,648	1,322	3, 269, 784	1,4
Scrap metals of all kinds:					
Aluminum	24	27,527,321	3, 229	29, 228, 500	3,88
Babbltt	**	2, 156, 023	353	3,686,234	6
Brass and bronze	**	30,020,005	7, 032	32, 129, 551	6,75
Copper	4.9	6,760,717	1,531	9,116,926	2, 14
Lead	44	82, 831, 989	4,332	87, 660, 782	5, 13
Magneslum	**	81,976	15	152,010	
Solder	2.4	973, 334	284	1, 265, 173	3
Tin	4.4	39,073	23	190,840	.1
Type metal	4.4	8, 332, 674	1, 377	7,729,506	1, 2
Zinc	4.4	4,370,939	263	3, 235, 981	1.
Zinc dross	1.0	6,641,365	402	7,544,333	3
Other scrap, including scrap unspecified by kind	44	7,237,916	1, 432	4,567,703	8
All other materials and components used1			4,710		5,5
Containers and other packaging materials and supplies used			458	***	4
Operating, maintenance and repair supplies used (excluding fuel)			1, 284		1, 2
second paid out to others for work done on materials owned by establishments		4 4 4	1,062	.,,	1,0
	- 2		46, 800		51,3
Totais			-40, 500	* * *	0-,0

to contain the antion on materials used was collected from small establishments, the estimated costs for which are included here. In 1962 those main costs are \$1,907,507 in 1962 \$3,493,003.

TABLE 7. Shipments of Goods of Own Manufacture, 1962 and 1963

	1962		1963	
Description		Value	Quantity	Value
	pounds	\$'000	pounds	\$'000
. Products:				
Secondary non-ferrous metals (reclaimed from scrap or remeited) (all forms pig, ingot, shot, etc.): Aluminum Lead, unalloyed Tin Zinc Other	18,033,495 17,564,989 40,756 10,316,839 1,591,570	3,954 1,787 50 1,299 377	28,661,291 17,201,533 71,801 8,050,216 77,780	6,363 1,911 91 1,100 40
Alloys, non-ferrous (all forms, pig, ingot, shot, etc.): Babbitt Copper-base alloys (brass, bronze, etc.) Die casting alloy Lead, antimonial: Primary (made from virgin metal) Secondary (reclaimed from scrap) Solders Type and type metal Other alloys	11,512,922 34,856,817 13,536,672	846 10.253 2,400 1.251 3.804 6,058 2,675 3,425	1,882,360 35,210,910 18,888,406 4,284,469 43,899,952 15,979,630 11,455,082 5,137,845	1,124 10,937 2,956 495 5,158 6,952 2,686
Castings: Die casting: Aluminum-base alloy Zinc-base alloy Other castings	4,739,200 17,961,074 2,634,077	2,994 7,626 1,912	6,399,388 18,645,602 5,129,837	\$,000 \$,400 3,380
Lead products: Pipe and tubing, traps and bends Plate, sheet and strip Wire Other rolled, drawn of extruded lead shapes	2,404,143 5,683,402 982,365 186,249	941 1,214 415 26	3, 275, 741 3, 772, 256 986, 296 698, 885	1,015 811 427 237
All other products		17,087		18, 434
. Amount received in payment for work done on materials and products owned by others		266		429
Less adjustment for value of sales taxes, exclse duties and outward transportation charges which could not be deducted from individual items described above	***	(192)		(73)
Net adjustment for establishments receiving progress payments		_		_
Total adjusted value of shipments and work done	5 + a	70,470		77,808

TABLE 8. Shipments of Selected Goods of Own Manufacture - All Industries

(Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

A. Babbitt, Solders, Type and Type Metal, 1954-63

		Babhitt metal		Solders of all kinds		Type and type metal	
	Year	Quantity	Selling value at plant	Quantity	Selling value at plant	Quantity	Selling value at plant
		'000 lbs.	\$1000	'000 lhs.	\$'000	'000 lbs.	\$'000
954 955 956 957 958 959 960 961 962 963		2,036 2,848 2,963 2,176 1,595 1,232 1,941 1,509 1,455	905 1, 207 1, 194 1, 047 764 702 967 824 913 1, 178	10,356 12,814 12,937 11,994 11,435 11,700 11,926 9,515 13,555 15,996	4,592 5,764 6,086 5,890 5,033 5,151 5,386 4,804 6,065 6,957	8,149 7,794 9,975 9,086 6,918 11,141 10,621 11,376 11,125	1,73 1,89 2,61 2,69 2,37 2,95 2,65 2,79 2,65

B. Die Castings, 1958-63

	Year	Aluminum	base	Zinc base	
	Teat	Quantity	Value	Quantity	Value
		'000 lbs.	\$'000	'000 lhs.	\$*000
1958 1959 1960 1961 1962 1963		2,560 3,749 3,918 3,737 8,098 10,128	1.645 2.442 2.699 2.651 5.302 6.086	16,561 17,066 16,606 17,913 22,249 23,183	7.841 7.40 7.41 9.09 10.14 11.59

Resource for sale as such does not beclude neatings produced for own use or qualings reported uniter other commonthly headings abon as hardward, parks,

List of Establishments classified to This Industry, 1963

(Oces not include establishments classified to other industries, which as	a secondary activity, manufacture products typical of this industry)
Name	Location
New Brunswick:	
Levine, Abe, and Sons Ltd. Pope Limited, A.O.	
Quebec;	
Canada Metal Co. Ltd., The Eagie Smelting and Refining Works Ltd. Eastern Die Castings Inc. Federated Metals (Canada) Ltd. Herlicon Metals and Plastics Inc. Kay Lead and Alloys Co. Latulippe, Charles Lyster Die Casting Ltd. Metals and Alloys Ltd. Richler Metal Co. Richmond Machine Tool and Die Casting Co. Ltd. Riverside Smelting and Refining Works Ltd. Standard Metal Co. Inc. Wall Colmonoy (Canada) Ltd.	2020 Inimens, St-Latrien 1400 Norman St., Lachine 3815 Ruskin St., Ville St-Michel 7929 Dante Ave., Ville St-Michel 519 rue Silvain, Notre-Dame de Sacré-Coeur Lyster St., Megantic 1611 Bercy St Montreal 10,244 Balzac St., Montreal North 5680 Fullum St., Montreal 639 Farm St., Montreal 269 Prince St., Montreal 3
Ontario: Ace Castings	51 Amiens Rd., Scarborough
Ace Casungs Armalite Co. Ltd. Atlas Titanium Ltd. Barber Die Casting Co. Ltd. Bernard (Canada) Ltd., H. Binkley Die Castings Ltd. Canada Metal Co. Ltd., The Canadian Hanson and Van Winkle Co. Ltd. Canadian Magensium Products Ltd. Cohen and Co. Ltd., I. Cramco Alloy Sales Deloro Stellite – Division of Deloro Smelting and Refining Co. Ltd. Deminlon Die Casting Ltd. Deminlon Die Casting Ltd. Deminlon and Monarch Type Foundry Ltd. Deminlon and Monarch Type Ltd. Deminlon and Monarch Type Ltd. Deminlon Type Ltd. Deminlon and Monarch Type Ltd. Deminlon and Monarch Type Ltd. Deminlon and Monarch Type Ltd. Deminlon And Refining Co.	907 Oxford St., Toronto 18 Browleigh Ave., Welland Hillyard St., Hamilton 464 Queen St. E., Toronto 2 B 175 Samuelson St., Galt 721 Eastern Ave., Toronto 25 Morrow Ave., Toronto 3 225 Concession Rd., Preston 594 Montreal St., Kingston 80 Sinnott Rd., Scarborough 371 Dundas St. E., Belleville 45 Colville Rd., Toronto 15 Libby St., Wallaceburg 34 Mercer St., Toronto 2 B James St., Dundas # 3 Highway, Cottam 1110 Birchmount Rd., Scarborough 313 Enfort Rd., Richmond Hill Wilcox St., Hamilton Merrickville Haley 1554 McDougall Ave., Windsor 12 Vansco Rd., Etobicoke 471 Dundas St. East, Belleville 48 Crockford Blvd., Scarborough 28 Bathurst St., Toronto 1 Prince Charles Rd., Brantford 482 Queen Elizabeth Way, Oakville 100 Wellington St., N., Thorold 20 Charlevoix St., Ottawa 2 Malden & Hudson Sts., Sandwich West 205 Wicksteed Ave., Leaside 431 King St. W., Toronto 2 B 177 Weston Rd., York 113 St Patrick St., Toronto 2 B 167 Barton St. W., Hamilton 77 St. David St., Lindsay RR# 1 Markham 2414 Dixie Rd., Port Credit 283 King St. W., Toronto 9 354 McNab St., Dundas 5 Lea Ave., Toronto 9 354 McNab St., Dundas 5 Lea Ave., Toronto 17
Manitoba:	read Wall St. Winnings
Bay Bronze (1962) Ltd. Canada Metal Co. Ltd., The Diecast Products Ltd. Metals and Alloys Ltd.	1085 Winnipeg Ave., Winnipeg 21
Alberta:	
Canada Metal Co. Ltd., The Cascade Machine Co. Roan-B Lead Shot Industries Siren Mfg. Co. Ltd.	2916-11th Ave. N.W., Calgary
British Columbia:	
Canada Metal Co. Ltd., The Canadian Lead and Alloys Ltd. General Metals Industries Macro-Division of Kennametal Inc. Stuart Die Casting Co. Ltd.	2345 Douglas Road, North Burnaby 8726 Barnard St., Vancouver 14 Kingsway Ave, Port Coquitlam

CONCEPTS AND DEFINITIONS

Census of Manufactures

General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups. Of the 140 (3 digit) industries, 18 are further broken down into 58 (4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 178 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the establishment (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than \$100,000; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

The results of the Census are presented in some 140 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures: (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the various 1963 reports reflect the complete implementation of these changes and enable comparisons to be made with the years 1961 and 1962. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics.

Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":

"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

Materials and supplies used
Goods purchased for resale as such
Fuel and power consumed
Number of employees and salaries and wages
Man-hours worked and paid
Inventories
Shipments or sales."

Each establishment is required to report on all the activities carried out within it's accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

Head Offices and Auxiliary Units

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc. are now surveyed as part of the Census of Manufactures,

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:

- (a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry (3 or 4 digit) as the establishment;
- (b) In the case of multi-establishment firms, the statistics for such offices and units are coded to the same industry as the establishments of the

firm, when all establishments are in the same industry (3 or 4 digit). When establishments of such firms are coded (1) to different industries within a major group, (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry (3 or 4 digit) level in all cases will be left free of these company-wide data.

Employees

(a) Production and related workers - Manufacturing activity

In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. Production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual fulltime employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, etc.). In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

(b) Production and related workers - Non-manufacturing activities

Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

(c) Administrative and office employees

This category includes all executive and supervisory officials such as presidents, vice-presidents, comptrollers, secretaries, treasurers,

etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above.

(d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

(e) Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

Working Owners or Partners

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

Salaries and Wages

Salaries and wages refer to gross earnings of employees before deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, pensions, etc. They include all salaries, wages, bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any

other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages refer to the calendar year.

Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. Any fuel and electricity produced by establishments for internal consumption are not included in the total cost. Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

Materials and Supplies

(a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials. supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising. insurance, depreciation, etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

(b) Non-manufacturing activities

1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of purchased machinery and equipment. Also included is the cost of office supplies not chargeable to

fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

Shipments

(a) General

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the set change in progress payments over the year.

(b) Shipments of goods of own manufacture

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are engaged in manufacturing as a subsidiary activity are collected by means of the Commodity questionnaire referred to earlier. Such shipments together

with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

(c) Shipments of goods not of own manufacture

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

(d) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees, such as revenue from goods produced or purchased for rental (the book value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture), servicing revenues, commissions on sales (when not included in value of sales), revenue for companyoperated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

Inventories

(a) Manufacturing activities

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the

receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

(b) Non-manufacturing activities

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

Value Added

(a) By manufacturing activities

Figures are compiled by deducting the cost of materials and fuel and electricity consumed from the value of production (value of shipments adjusted for changes in the value of inventories of finished goods and goods in process).

(b) By non-manufacturing activities

The figures are compiled by deducting the the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods purchased for re-sale) and the cost of other materials and supplies used from the value of shipments of goods not of own manufacture, plan other revenue.

(c) By Total activities

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, "Survey of Production".

