CATALOGUE No.
41-215
ANNUAL



METAL ROLLING, CASTING AND EXTRUDING, N.E.S. 1965

ANNUAL CENSUS
OF MANUFACTURES

OF STATISTICS

NOV 24 1967

PROPERTY OF THE
LIBRARY

Published by Authority of The Minister of Trade and Commerce

DOMINION BUREAU OF STATISTICS

Manufacturing and Primary Industries Division

November 1967 6506-806

Price: 50 cents

PUBLICATIONS

In addition to the report on this industry, the DBS publishes annual statistics on a number of related industries and current statistics on the more important commodities. Copies of reports provided in the following list are available from the Publications Distribution, Dominion Bureau of Statistics, Ottawa or from the Queen's Printer, Hull, P.Q.

			Pr	ice
Catalogue number	Title		Per	Per
		-	000	J
41 - 203	Iron and Steel Mills	A	, 50	, 50
41 - 203		A	. 50	. 5
41 - 204	Aluminum Rolling, Casting and Extruding	A	.50	. 5
	Smelting and Refining Industry	A	.50	. 5
41-215	Metal Rolling, Casting and Extruding, n.e.s.	A	.50	. 5
41-220	Steel Pipe and Tube Mills		.50	.5
41 - 224	Copper and Alloy Rolling, Casting and Extruding	A	.50	. 5
41 - 226	Iron Foundries	A	. 30	, 0
26 - 003	Copper and Nickel Production	M	. 10	\$1.0
26 - 008	Silver, Lead and Zinc Production	M	.10	1.0
26 - 203	Preliminary Report on Mineral Production	A	. 75	. 7
26-211	Nickel-Copper Mining, Smelting and Refining Industry	A	. 50	. 5
26 - 216	Silver-Lead-Zinc Mining Industry	A	.50	
31-001	Inventories, Shipments and Orders in Manufacturing Industries	M	.30	3.0
31-201	General Review of the Manufacturing Industries of Canada	A	\$2.00	2.0
41-001	Primary Iron and Steel	M	. 30	3.0
41-002	Steel Ingots and Pig Iron	M	. 10	1.0
41-004	Iron Castings and Cast Iron Pipes and Fittings	M	. 10	1.0
41-007	Non-Ferrous Scrap Metal	Q	. 25	1.(
41-212	Scrap Iron and Steel	A	. 25	
65 - 004	Exports by Commodities	M	. 75	7.5
65 - 007	Imports by Commodities	M	. 75	7.5
Special	Consumption of Refined Metals (11 Items)	A		
Special	Consumption of Ferro-Alloys and Addition Agents	A		
Special	Grinding Balls	A		
Special	Consumption of Lead and Zinc	Q		

A - Annual Q - Quarterly M - Monthly

Remittances should be in the form of cheque or money order, made payable to the Receiver General of Canada and forwarded to the Publications Distribution, Dominion Bureau of Statistics, Ottawa or to the Queen's Printer, Hull, P.Q.

METAL ROLLING, CASTING AND EXTRUDING, N.E.S.

1965

For statistical purposes the industry dised Metal Rolling, Casting and Extruding, N.E.S. in the revised Standard Industrial Classification covers establishments primarily engaged in manufacturing non-ferrous metals such as zinc, tin, lead, nickel and titanium and their alloys in shapes such as bars, rods, plates, sheets and castings. In addition, this industry includes establishments primarily engaged in pressure die casting of all con-ferrous metals and their alloys and those engaged in the recovery of non-ferrous metals from scrap.

Value of shipments and other revenue of the Metal Rolling, Casting and Extruding, N.E.S. industry in 1965 totalled \$152 million. This amount included products of own manufacture such as secondary non-ferrous metals, non-ferrous alloys, castings and diegastings, other rolled, drawn and extruded non-ferrous products and secondary products valued at \$129 million. Other revenue was reported at \$23 million.

The cost of materials and supplies, etc. used in the production of goods of own manufacture increased by \$15.2 million. Cost of materials and supplies, etc. (inputs) represented 67 per cent of the value of shipments of own manufacture (outputs), compared to 68.5 per cent in 1964.

It should be noted that Table 13 covers the shipments of the establishments classified to this industry, whereas Table 14, presents the total value of shipments of specific commodities of Canadian manufacture, and includes shipments of those commodities reported by establishments classified to other industries.

SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- P preliminary figures.
- revised figures.
- x confidential to meet secrecy requirements of the Statistics Act.

TABLE 1. Principal Statistics, 1961-65

				Man	ufacturing	activity				т	otal activ	rity	
You	Estab-		oduction a ated work		Cost of fuel and	Cost of materials	Value of shipments of goods	Value		owners artners	Emp	ioyees	Value
province	ments	Number	Man- hows paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		'000			\$'000				\$'000		\$10	00
1961													
Totals	73	1,848	3,821	6,867	1,105	40,871	63, 576	22,508	16	78	2,731	11,742	23,872
1962													
Totals	74	1,908	3,996	7,437	1,163	46,800	79 470	22,342	14	88	2,770	12,533	23,564
E-176-ma-67		1,000	0,000	,, ,,	* (2 0 1)	10,000	10,110	20,010		00		241000	401004
1963													
Totals	74	2, 123	4,437	8,430	1,249	51,354	77, 808	26,044	11	64	3,038	13,968	29,432
1964					1			į	į				
Newfoundland		_	_	_		_	_	_	_				
Prince Edward Island	_		-				_	_					
Nova Scotia													
New Brunswick	1	х	Х	X	x	X	Х	х	-	-	Х	Х	Х
Quebec	13	х	Х	х	Х	Х	Х	х	х	Х	Х	х	Х
Ontario	45	1,814	3,891	7,517	1,117	54, 878	79,755	24,764	5	31	2,544	12, 328	27,520
Manitoba	4	97	187	373	60	2,575	4, 314	1,983		-	136	669	2,058
Saskatchewan	_	_	-	_	-	-	_	_	-	-	-	-	_
Alberta	4	х	х	х	х	х	x	х	х	x	х	х	х
British Columbia	5	79	155	363	59	2, 188	3, 517	1, 450	_	-	115	584	1,482
Yukon and Northwest Territories	_	-	-	-	-		-	-	-	-	-	-	
Totals	72	2,461	5,241	9,945	1,436	71,833	102,837	31,701	8	52	3,382	15,923	36,081
1965													
Newfoundland	_		_	_	-	-	_	_	_	_	_	-	
Prince Edward Island	_	_	_		_	_	-	_	_	_	_	_	_
Nova Scotia	_	_	_	_	_	_	_	_	_	_	_	_	_
New Brunswick	1	x	x	x	х	x	x	X	_	_	x	x	x
Quebec	14	x	X	x	х	x	x	x	х	x	X	x	x
Ontario	44		4, 260	9,175	1,266			31, 221	5	32	2,785	14, 337	33,642
Manitoba	5		243	517	74		4, 854	1,969	_	-	181	928	2, 270
Saskatchewan	_	121		-	_	2,040	4,004	1,303		_	101	520	2,210
Alberta	3												x
British Columbia			X 100	477.5	X	X	X 757	X 100	Х	х	X 126	X 756	
	6		193					2, 192		-	135		2,204
Yulium and Northwest Territories	_		_		ham.	_	-	-	-	-	-		_
Totals	73	2,753	5,821	12,261	1,625	87, 053	129,406	41,340	8	55	3,736	18,800	44,589

TABLE 2. Principal Statistics classified by Size Group based on Value of Shipments of Goods of Own Manufacture, 1964 and 1965

				Man	ufacturing	activity				Т	otal activ	ity	
Size group	Estab- lish- ments		duction a		Cost of	Cost of	Value of shipments of goods	Value	Working and pa	owners artners	Empl	oyees	Value
		Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawais	Number	Salaries and wages	added
Maria III	No.		'000			\$'000				\$'000		\$*0	00
1964													
Under \$10,000	} 7	11	22	32	7	73	197	117	5	26	13	39	117
50,000 " 99,999	8 7 17 7 20 6	31 66 329 226 1,127 671	64 134 673 448 2,366 1,535	126 281 1,101 749 4,594 3,062	14 32 93 85 719 485	343 486 2,717 2,785 32,114 33,315	648 1.159 5.499 4.865 43.681 46,788	291 636 2,725 2,095 12,546 13,291	2	8 18 - - -	39 86 402 308 1,510 1,024	182 375 1,540 1,251 7,015 5,521	294 643 2, 843 2, 224 14, 789 15, 172
auxiliary units					* * *	* * *							
Totals	72	2,461	5,241	9,945	1,436	71,833	102,837	31,701	8	52	3,382	15,923	36,081
1965	- 14												
Under \$10,000	3 5 5 8 18 7 19 8	2 20 17 79 356 217 1,107 955	4 40 34 167 717 466 2,306 2,088	4 69 66 372 1,248 776 4,761 4,966	1 6 10 36 102 70 741 660	15 81 191 572 3, 476 2, 939 30, 906 48, 872	44 196 363 1,332 6,345 5,081 47,251 68,794	29 112 168 724 2,854 2,212 15,470 19,772	2 2 2 2 2 2	9161020	3 25 21 93 470 261 1.472 1.391	5 91 83 478 1,949 1,109 7,062 8,023	31 176 167 738 3,076 2,807 15,565 22,028
Totals	73	2,753	5.821	12,261	1.625	87,053	129,406	41,340	8	55	3,736	18,800	44,589

TABLE 3. Principal Statistics classified by Size Group based on Manufacturing Value Added, 1964 and 1965

				Mar	ufacturing	activity				7	'otal acti	vity	
Size group	Estab- lish- ments		duction s ited work		Cost of	Cost of	Value of shipments of goods	Value	Working and pa	owners urtners	Emp	loyees	Value
		Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		'000			\$'000				\$'000		\$*0	000
1964						1							
Under \$10,000] 8	32	56	113	36	1,168	1.248	84	3	14	43	174	79
\$ 10,000 to \$ 24,999 25,000 " 49,999 50,000 " 99,999 100,000 " 199,999 200,000 " 499,999 500,000 " 999,999	9 4 18 15 8	30 32 238 497 495	64 66 495 1,044 1,039	120 142 969 1,770 2,010	27 13 115 203 327	699 261 5, 865 14, 527 10, 622	1,053 547 8,431 18,766 15,911	328 273 2,552 4,648 5,828	5	38	39 39 330 667 628	173 179 1,466 2,887 2,935	365 273 3,211 6,180 6,078
1,000,000 " 4,999,999 5,000,000 and over Head offices, sales offices and auxillary units	} 10	1,137	2,478	4,821	715	38, 689	56, 882	17,988	-	gma 4 * 0	1,636	8,109	19,896
Totals	72	2,461	5, 241	9,945	1,436	71,833	102,837	31,701	8	52	3,382	15,923	36,081
1965													
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 " 49,999 50,000 " 99,999 100,000 " 199,999 200,000 " 499,999 1,000,000 " 4,999,999 1,000,000 " 4,999,999 5,000,000 and over Head offices, sales offices and auxiliary units	3 5 7 7 14 13 12 12	2 20 26 37 195 386 666 1,421	4 40 58 76 398 792 1,415 3,037	4 69 105 167 888 1,340 2,829 6,861	2 7 14 33 77 183 437 872	26 138 470 1, 456 2, 411 10, 463 28, 242 43, 848	51 248 749 1,991 4,336 14,574 37,993 69,465	23 106 271 521 1.913 4.136 9.278 25,092	22222	12 14 10 20	3 22 37 58 255 497 861 2,003	5 81 170 298 1,263 2,091 4,356 10,536	23 166 297 577 2, 041 4, 163 9, 40 26, 2
Totals	73	2,753	5,821	12,261	1,625	87,053	129,406	41,340	8	55	3,736	18.800	44.58

TABLE 4. Principal Statistics classified by Size Group based on Total Value Added, 1964 and 1965

				Man	ufacturing	activity				T	otal acti	vity	
Size group	listab- lish-		duction ated work		Cost of	Cost of	Value of shipments			owners	Emp	loyees	
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		1000			\$1000				\$'000		\$10	000
1964						1							
Under \$10,000	} 8	32	56	113	36	1.168	1.248	84	3	14	43	174	79
25,000 " 49,999	8 5 16 13	24 38 193 418	48 81 390 851	97 165 772 1,307	24 16 86 133	495 465 3,116 8,850	806 795 5,420 12,428	287 314 2. 243 3, 665	5 -	38	32 46 259 529	143 209 1.137 2.020	297 341 2, 283 3, 895
500,000 ' 999,999 1,000,000 ' 4,999,999	10	489	1.031	1,976	325	11,736	16,988	5,833	_	_	646	3, 091	7, 143
5,000,000 and over	} 12	1, 267	2, 783	5,516	816	46,002	65.152	19, 275	-		1,827	9.149	22, 043
auxillary units				* * * *						4.2.5			
Totals	72	2, 461	5, 241	9, 945	1.436	71,833	102,837	31,701	8	52	3, 382	15, 923	36, 081
Juder \$10,000	3 3 7 7 15 14 9	2 4 21 48 181 402 495	4 8 42 104 375 825 1.042 3.421	4 11 86 199 843 1.410 1.929 7.777	2 4 t 2 31 81 180 291	26 100 211 1,066 2,970 10,567 12,996 59,117	51 162 463 1.489 4.936 15.208 19.533	23 59 248 415 1.931 4.653 6.090 27.922	2123	12 6 10 28 -	3 5 31 64 236 522 620 2. 255	5 17 150 292 1.197 2.163 2.823 12.154	23 60 261 506 2,005 4,518 6,933 30,282
auxiliary units								* 1 0					
Totals	73	2, 753	5.821	12, 261	1,625	87,053	129, 406	41.340	8	55	3.736	18,800	44.589

TABLE 5. Principal Statistics classified by Size Group based on Total Employed, 1964 and 1965

				Mai	nufacturing	activity				*]	rotal acti	vity	
Size group	Estab-		oduction ated worl		Cost of	Cost of	Value of shipments			owners artners	Emp	loyees	
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		'000			\$*000	1			\$'000		\$*0	00
1964								T.					
Jnder 5 employed	12 16 23 10 7 4	20 106 416 547 653 719	40 219 896 1, 106 1, 409 1, 571	72 464 1.777 1.840 2.795 2.998	24 70 345 260 368 369	340 3.496 22,895 15.819 9,997 19,285	630 5,380 29,208 21,376 15,973 30,269	266 1,941 6,888 5,996 6,103 10,506	7 1	8	26 150 601 731 849 1,025	114 688 3.049 3.134 3.916 5.021	276 2.032 8.445 6.541 6.732 12.055
auxiliary units	* * *		2 h g			1 4 1							
Totals	72	2, 461	5, 241	9, 945	1,436	71,833	102, 837	31.701	8	52	3, 382	15, 923	36.081
1965									I IV				
Jnder 5 employed	12 15 24 8 11 3	17 110 454 429 1.115 628	34 234 954 922 2,358 1,319	67 530 1,996 1,489 5,051 3,127	26 65 302 241 623 368	387 3.826 20.819 10.054 30,562 21.405	713 5.345 28.994 15.662 43,690 35.002	303 1,530 8,115 5,190 12,683 13,518	7 - 1	48 - 8 - - -	26 154 647 516 1,484 909	126 786 3, 328 2, 106 7, 460 4, 994	334 1. 647 8. 870 5. 246 13. 385 15. 107
Totals	73	2, 753	5, 821	12, 261	1,625	87, 053	129,406	41, 340	8	55	3, 736	18,800	44, 589

TABLE 6. Principal Statistics classified by Type of Organization, 1964 and 1965

				Man	ufacturing	activity		-3		Т	otal acti	vity	
Type of organization	Estab-		duction a		Cost of	Cost of	Value of shipments		Working and pa	owners utners	Empl	oyees	17.1
A Benti Steraou	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		'000			\$'000				\$'000		\$'0	00
1964							ĺ						
Individual ownerships	} 6	12	24	44	16	188	345	143	8	52	12	44	149
Incorporated companies	66	2, 449	5, 217	9,901	1,420	71,645	102.491	31.558			3,370	15,879	35.932
Co-operatives	_	no-	-	_	_	-	-	_			_	_	-
Head offices, sales offices and auxiliary units							4 3 4				* * *		
Totals	72	2, 461	5, 241	9,945	1,436	71,833	102.837	31,701	8	52	3, 382	15,923	36, 081
1965												1100	
Individual ownerships	} 6	20	40	71	18	189	359	154	8	55	20	71	221
Incorporated companies	67	2.733	5,781	12, 190	1.607	86, 864	129,047	41.186		, , ,	3.716	18,729	44, 369
Co-operatives	-	-	-	-	-	_	-	=			-	_	-
Head offices, sales offices and auxiliary units		0 0 4	4 9 4		0 4 4					1			
Totals	73	2, 753	5.821	12, 261	1, 625	87, 053	129, 406	41,340	8	55	3, 736	18, 800	44.585

TABLE 7. Calculation of Output, Input and Value Added, 1964 and 1965

	Manufacti activit		Non-manufa activiti		Tota: activi	
	1964	1965	1964	1965	1964	1965
			\$'000)		
Output		†	1	1	1	
1. Shipments and other revenue	102, 837	129, 406	19.676	22, 990	122, 513	152, 396
Inventories - Goods of own manufacture:						
Add closing - Goods in process	2.167	2.002			2, 167	2,002
Flnished goods	7. 255	7,920			7, 255	7,920
Deduct opening - Goods in process	1,534	2, 231			1,534	2, 231
Finished goods	5, 756	7,078			5.756	7,078
2. Net inventory change	2. 132	613			2,132	613
3. Gross output (1+2)	104.969	130, 019	19,676	22, 990	124, 645	153,009
Input					- 111	
4. Purchases of goods not of own manufacture	* * *		15.516	19,031	15.616	19.031
Inventories - Goods not of own manufacture:						
Add opening			1, 213	2, 117	1.213	2, 117
Deduct closing			2.105	2, 126	2, 105	2, 126
5. Cost of goods sold (not of own manufacture)			14.724	19,022	14,724	19,023
6. Materials, supplies, etc.	71,833	87.053	572	719	72,405	87, 77
7. Fuel and electricity	1.436	1.625			1,436	1.65
8. Gross input (5 + 6 + 7)	73. 269	88, 678	15. 296	19.741	88, 565	108. 41
Value added (3 - 8)	31, 701	41,340	4, 380	3, 249	36,081	44.589

TABLE 8. Employment and Payroll, 1964 and 1965

					Emplo	yees						Salari	es and wa	iges	
Year and		Product related				inis-		les		1	Producti	on and	Admin-	C-1	
privince	Manufa	cturing	01	ther	and o	office		nd bution	10	tal	related v	vorkers	istra- tive and	Sales and distri-	Total
	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female	Manufac- turing	Other	Office	bution	
					numi	per							\$'000		
1964								1				1	1		
Newfoundland	_	-	_	-	-	-	-	-	4-9	_	_	-	-	-	-
Prince Edward Island	_	-	_	_	-	_	_	-		-	_	-	_	-	-
Nova Scotia	_	_	_	_	-	-	-	-		-	_	-	-	_	-
New Brunswick	х	x	_	_	х	X	-	-	х	x	x	-	х	-	X
Quebec	X	х	_	_	х	X	X	-	x	x	х		x	x	x
Ontario	1,549	265	4	-	429	140	132	25	2, 114	430	7, 517	21	3,563	1,228	12,32
Manitoba	89	8	_	_	31	6	2	-	122	14	373		275	22	66
Saskatchewan	_	_	_	_	_	-	_	_	_	-	-	-	-	-	-
Alberta	х	X	_	_	х	x	_	-	x	x	x	_	x	_	х
British Columbia	77	2	_	-	21	9	4	2	102	13	363	-	190	31	58
Yukon and Northwest Terri-	_	_	_	_	_	_		_	_	_	_	_	_	_	_
Totals	2,127	334	4	-	546	177	167	27	2,844	538	9, 945	21	4,497	1,460	15, 92
1965															
Newfoundland	_	_	_	_	_	_	_	-	_	_	_	i –	-	_	-
Prince Edward Island	_	_		_	_	_	_	_	_	_	_	_	_	_	_
Nova Scotia	_	_	_	_	_	_	_	_	_	_	_	_	_	_	
New Brunswick	x	x		-	х	X	_	_	×	x	x	_	x	_	x
Quebec	х	x	_	_	x	x	х	_	x	х	x	_	x	x	x
Ontario	1,792	227	8	_	418	150	167	23	2, 385	400	9, 175	45	3, 766	1.351	14. 33
Manitoba	109	15	-	_	34	10	13	_	156	25	517	_	338	73	92
Saskatchewan	_	_	_	_	-	_	_	_	_	_	_	_	-		
Alberta	х	x	_	_	x	х	X	_	x	x	x	_	x	x	x
British Columbia	90	-	_	_	29	10	5	1	124	11	475	_	247	34	75
Yukun and Northwest Terri-	_	_	_	_	-	_	-	_	-	_		_	_	_	_
Totals	2,473	280	8	_	543	194	214	24	3, 238	498	12,261	45	4,852	1,642	18, 80

TABLE 9. Production and Related Workers, - Manufacturing Activity, 1964 and 1965

W = 0	196	14	196	5
Month	Male	Female	Male	Female
		numb	er	
Establishments reporting monthly detail (large establishments only):	1	1	1	
January	1,833	312	1,999	24
February	1,630	321	2,008	25
March	1,799	305	2,005	25
April	1.786	299	2,078	25
May	1,767	298	2, 166	22
June	1,780	308	2, 156	24
July	1,805	301	2,184	24
August	1,839	298	2, 220	22
September	1,884	278	2, 240	24
October	1,932	295	2, 271	25
November	1,945	303	2,360	26
December	1,893	300	2, 283	260
Averages	1,838	301	2, 169	24'
Establishments reporting annual averages (small establishments only)	289	33	304	3:
Average for all establishments	2,127	334	2, 473	28

TABLE 10. Inventories, 1965

		Manufa	cturing		Non- manufacturing	
Province	Materials, supplies, etc.	Goods in process	Finished goods of own manufacture	Total	Products or materials purchased for resale	Total inventories
Opening:			book value	\$'000	1	
Newfoundland			_	_	-	
Prince Edward Island		_		_		
New Brunswick		x	x	х -		
Quebec Quebec		x	x x	X	X	^
		1,778	4, 117	12,608	1,518	14, 196
Ontario		90	527	992	1,310	20:
Manitoba		30	321	552	2	200
Saskatchewan			x -	x	x	
Alberta British Columbia		156	1, 163	1,809	^	1 200
Yukon and Northwest Territories		150	1,103	1,005		3.600
I OKON AND MORNIMEST TENTIONES						
Totals	8, 461	2,231	7,078	17,771	2,117	19, 888
Closing:					18	
Newfoundiand	_	_	_	_	_	
Prince Edward Island		_	_			-
Nova Scotia		-	_		_	-
New Brunswick		x	x	х	_	2
Quebec		X	x	ж	X	2
Ontario	5,360	1,439	4,654	11,454	1,450	12,30
Manitoba	289	65	589	943	1	243
Saskatchewan		_	_	_		2
Alberta	. х	_	x	x	X	2
British Columbia	619	251	1,036	1,906	36	57940
Yukon and Northwest Territories	_	_	-	_	_	-
Totals	7, 198	2,002	7,920	17, 119	2,126	19, 247

TABLE 11. Purchased Fuel and Electricity Used, 1964 and 1965

		1964		1965	
Description		Quantity	Cost	Quantity	Cost
			\$.000		5/300
Large establishments reporting commodity detail:					
Bituminous coat:					
(a) From Canadian mines	ton	-	-	-	-
(b) Imported	6.5	471	8	344	
Sub-bituminous coal (from Alberta mines only)	4.4		-	-	-
Anthracite coal	e 3	298	4	32	100
Lignite coal	Q F	-	-	-	-
Coke	e. •	1,603	49	2, 368	- 3
Gasoline (including gasoline used in cars and trucks)	imp. gal.	239,847	94	240,797	20
Fuel oil including kerosene or coal oil	4.6	3, 214, 286	398	3, 265, 296	4.1
Wood	cord	8		16	
Gas:					
(a) Liquefied petroleum gases	Imp. gal.	209,633	41	279.581	10
(b) Other manufactured gas	M cu. ft.	3,650	1	even.	
(c) Natural gas	4.4	646,904	378	831.028	41
Other fuel		* * *	7		9
Electricity purchased	kwh.	35,632,588	343	38,148,462	35
Steam purchased					
Small establishments not reporting commodity detail:					
Estimate for fuel and electricity	age.		113		100
All establishments:					
Total fuel and electricity used	-		1,436		1, 1

TABLE 12 Materials and Supplies - Manufacturing Activity, 1964 and 1965

(Introduction		1964		1965	
Description		Quantity	Cost	Quantity	Cost
And all words			\$'000		\$'000
terials used: Matals (other than scrap);					
Alaminum:					
ingots		7.924, 216	1,891	14. 092. 082	3.
Other forms		1,502.041	373	3. 043. 000	
Actimony		495.898	147	643.745	
Arsenic (elemental and oxide)		119,078	9	158.927	
Bismuth		39, 244	92	35, 010	
Brass and bronze, all forms	4.4	557.977	238	561.067	
Cadmium	4.4	132, 155	366	87, 511	
Copper ingots and slabs	4.6	287.966	114	407.297	
Die casting alioys	**	5,015,961	811	7.913.810	1.
Lead, pig:					
Pure	er te	36,007.642	4.659	39. 087. 914	5.
Antimonial	**	4,991,736	624	4.816.670	
Magnesium		826, 178	276	867.311	
Manganese metal	-11	52.406	20	96, 906	
Nickel		2, 013, 306	1.767	1.013.348	
Silicon metal	44	1, 220, 703	238	2.099.085	
Silver, fine	troy oz	48, 860	64	55. 784	
Tellurium	lb.	1.076	5	2,608	
Tin, pig	"	4. 042. 598	6.758	4.743.863	9,
Zinc slabs, bars and ingots	11	41, 878, 375	6, 138	48.972.051	7.
Other metals, except scrap, but including alloys	• •		1.114		1.
Scrap metals of all kinds:					
Aluminum	lb.	42,506,159	5,924	49.876.016	7.
Babbitt		4, 104, 867	811	2, 801, 798	
Brass and bronze		39, 718, 579	11.067	43, 077, 092	13,
Copper		15.834.530	5, 304	18. 544. 326	7.
Lead		106, 300, 053	7,473	99, 455, 991	8.
Magnesium	F 4	158.037	38	187, 959	0,
Solder		1, 616, 180	537	1, 854, 852	t.
Tin	11	208, 946	190	233, 040	6 -
Type metal		8, 448, 023	1,603	8. 085. 614	2.
Zinc		3, 987, 246	294		dia 8
Zinc dross		8, 386, 772	552	4.117.669 6.521.789	
Other scrap, including scrap unspecified by kind		168.356			
All other materials and components used			291	* * *	
per oster maserials and components used	• **	0 1 4	6,816		7.
untainers and other packaging materials and supplies used	• 6	4 0 1	610		
perating, maintenance and repair supplies used (excluding fuel)	**		1,497	* * *	1.
wount paid out to others for work done on materials owned by establishments	er sp	e + 6	2,919		2.
Totals			71, 833	4.1.4	87.

No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. These estimated costs materials used and \$3.321.677 in 1965.

TABLE 13 Shipments of Goods of Own Manufacture, 1964 and 1965

Description	1964		1965	
Description	Quantity	Value	Quantity	Value
	lbs.	\$'000	lbs.	\$*000
Products:				
Secondary non-ferrous metals (reclaimed from scrap or remelted) (all forms pig, ingot, shot, etc.): Aluminum Lead, unalloyed Tin Zinc Other	41, 475, 146 20, 874, 833 100, 042 7, 200, 037	9.475 2.812 170 1.112 41	53. 095. 183 24. 524, 346 138, 464 4. 194, 759	12, 364 3, 819 280 713
Alloys, non-ferrous (all forms, pig. ingot, shot, etc.): Babbitt Copper-base alloys (brass, bronze, etc.)	1,443,717 43,544,608 22,184,294 9,121,850 40,449,275 16,336,617 12,009,031	1, 098 15, 837 3, 928 1, 325 5, 808 9, 525 2, 769 2, 087	3. 335, 815 26. 718, 661 14. 467, 316 44, 470, 265 18, 362, 334 12, 620, 331	1, 961 4, 907 2, 374 7, 546 11, 726 4, 024 2, 884
Castings: Die casting: Aluminum-base alloy Zinc-base alloy Other castings	6, 838, 405 20, 327, 950	4, 559 10, 054 4, 372	12. 871. 251 28, 256, 758	7, 695 13, 558 4, 612
Lead products: Pipe and tubing, traps and bends Plate, sheet and strip Wire Other rolled, drawn or extruded lead shapes	4.513.852 4.727,671 817.740	1, 209 1, 067 464 292	4, 427, 027 4, 941, 965 770, 411	1.364 1.373 619 270
All other products		24, 435		46, 396
Amount received in payment for work done on materials and products owned by others		508		1, 055
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual items described above		(110)		(133
Net adjustment for establishments receiving progress payments	-	-	-	-
Total adjusted value of shipments and work done		102, 837		129, 406

¹ Confidential; included in "All other products".

TABLE 14. Shipments of Selected Goods of Own Manufacture - All Industries

(Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

A. Babbitt, Solders, Type and Type Metal, 1956 - 65

	Babbitt metal		Solders of all kinds		Type and type metal	
Year	Quantity	Selling value at plant	Quantity	Selling value at plant	Quantity	Selling value at plant
	'000 lbs.	\$'000	'000 lbs.	\$'000	'000 lbs.	\$'000
1956 1957 1958 1959 1960 1961 1962 1963 1964	2. 963 2. 176 1. 595 1. 232 1. 941 1. 509 1. 455 1. 972 1. 533 3. 405	1.194 1.047 764 702 967 824 913 1,178 1,155 2,004	12, 937 11, 994 11, 470 11, 926 9, 515 13, 555 15, 996 16, 361 18, 387	6.086 5,890 5,033 5,151 5,386 4,804 6,065 6.957 9,545	9, 975 9, 086 6, 918 11, 141 10, 621 11, 376 11, 125 11, 455 12, 009	2.61- 2.69(2.37) 2.95(2.65) 2.67(2.68(2.77)

B. Die Castings, 1958 - 65

Year	Aluminum base		Zinc base	
7.001	Quantity	Value	Quantity	Value
	'000 lbs.	\$'000	'000 lbs.	\$,000
58	2. 560 3. 749	1.645 2.442	16, 561 17, 066	7.54
60	3.918 3.737	2. 699 2. 651	16,606 17.913	7. 4 9. 09
53	8.098 10.128 9.755	5.302 6.086 6.378	22, 249 23, 183 26, 573	10.1. 11.59
65	20, 439	12.363	36,791	19.3

Supposed for sale as such. Sees not burned cashings prounded for over any or esalings reported under caller commodity liabelings as in hardware, paths.

List of Establishments classified to this Industry, 1965
(Does not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

Name	Name Location	
New Brunswick: Pose A.O., Limited	90 Winter St., Saint John	
Ouebect Caunda Metal Co, Ltd. The Eagle Smelting and Refining Works Ltd. Eastern Die Castings Inc. Federated Metals (Canada) Ltd. Herlicon Metals and Plastics Inc. International Metal & Smelting Co. Ltd. Kay Lead and Alloys Co. Latulippe, Charles Lyster Die Casting Ltd. Metals and Alloys Ltd. Richler Metal Co. Richmond Machine Tool and Die Casting Co. Ltd. Riverside Smelting and Refining Works Ltd. Wall Colmonoy (Canada) Ltd.	1095 Smith St., Montreal 2020 Thimens, St-Laurent 1400 Norman St., Lachine 3815 Ruskin St., Ville St-Michel 1400, Boul. Labelle, StThérèse de Blainville, Qué. 7929 Dante Ave., ville St-Michel 519 rue Silvain, Notre-Dame de Sacré-Coeur 145, rue des Bouleaux, Lyster Station 1611 Bercy St., Montreal 10,244 Balzac St., Montreal 5689 Fairm St., Montreal 639 Farm St., Montreal	
Ontario:		
Ace Castings Armalite Co, Ltd. Allas Titanium Ltd. Balog Die Casting Barber Die Casting Co. Ltd. Bernard, H., (Canada) Ltd. Bernard, H., (Canada) Ltd. Burlington Die Caslings Ltd. Canada Metal Co. Ltd. Canadian Hanson and Van Winkle Co. Ltd. Canadian Magensium Products Ltd. Cohen, I, and Co. Ltd. Cohen, I, and Co. Ltd. Colen, I, and Co. Ltd. Deloro Stellite – Division of Deloro Smelting and Refining Co. Ltd. Die Casters Co. Ltd. Dominion Die Casting Ltd. Dominion Magnesium Ltd. Dominion Magnesium Ltd. Dominion and Monarch Type Ltd. Dundas Die Casters Ltd. E and S Quality Products Eastland Metals Ltd. Federated Metals (Canada) Ltd. General Smelting Company of Canada Ltd. Grenville Castings Ltd. Haley Industries Ltd. Hewitt Metals Corporation Ltd. Ingot Metal Co. Ltd., The J and K Zinc Die Castings Ltd. Last Minute Manufacturing Co. Ltd. Mendler Mfg. Co. Metal and Alloys Ltd. Moore Type Foundry Ltd. Pressure Castings of Canada Ltd. Pressure Castings of Canada Ltd. Ram Refined Alloys Ltd. Schultz Die Casting Co. of Canada Ltd. Toronto Refiners and Smelters Ltd. Wixbridge Foundry Wagman, Z., and Son Ltd. White Die Casting Co. Ltd. Wier Casting Co. Ltd. White Die Casting Co. Ltd. Wier Casting Co. Ltd. White Die Casting Co. Ltd. White Die Casting Co	907 Oxford St., Toronto Centre Street, Welland 67 Bechtel St., Hespeler Hillyard St., Hamilton 15 Wallsend Drive, West Hiil 2410 Industrial St., Burlington 721 Eastern Ave., Toronto 45 Vansco Rd., Etoblocke (Toronto 18) 225 Concession Rd. Preston 594 Montreal St., Kingston 80 Sinnott Rd., Scarborough 471 Dundas St. E., Belleville 45 Colville Rd., Toronto Libby St., Wallaceburg Haley 34 Mercer St., Toronto James St., Dundas #3 Highway, Cottam 79 Vulcan St., Rexdale 1110 Birchmount Rd., Scarborough 834 Appleby Line, Burlington Merrickville Haley 1554 McDougall Ave., Windsor 111 Fenmar Drive, Weston 48 Crockford Blvd., Scarborough 1 Prince Charles Rd., Brantford 482 Queen Elizabeth Way, Oakville 100 Wellington St. N., Thorold 20 Charlevoix St., Ottawa Malden and Hudson Sts., Sandwich West 205 Wicksteed Ave., Leaside 431 King St. W., Toronto 177 Weston Rd., Weston 113 St. Patrick St., Toronto 167 Barton St. W., Hamilton 77 St., David St., Lindsay 2414 Dixle Rd., Port Credit 28 Bathhurst St., Toronto Uxbridge 190 Edwin Ave., Toronto 354 McNab St., Dundas	
Manitoba: Rev Bronze (1962) Ltd	1520 Wall St. Winnings	
Bay Bronze (1962) Ltd. Canada Metal Co. Ltd., The Diccast Products Ltd. Microdar of Canada Ltd. Metals and Alloys Ltd.	I221 St James St, Winnipeg 1085 Winnipeg Ave, Winnipeg 1085 Winnipeg Ave, Winnipeg, Man.	
Alberta: Canada Metal Co. Ltd., The Roan-B Lead Shot Industries Ltd. Siren Mfg. Co. Ltd.		
British Columbia: Canada Metal Co. Ltd., The Canadian Lead and Alloys Ltd. Fourway Brass & Aluminum General Metals Industries Ltd. Kennametal Inc. Macro Division Stuart Die Casting Co. Ltd.	2345 Douglas Road, North Burnaby 1055 East Cordova St., Vancouver 6, B.C. 8726 Barnard St., Vancouver Kingsway, Port Coquitlam	

CONCEPTS AND DEFINITIONS

Census of Manufactures

General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups, Of the 140 (3 digit) industries, 18 are further broken down into 55 (4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 176 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the establishment (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than \$100,000; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manefactured commodities (see the following note under Shipments).

The results of the Census are presented in some 135 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures; (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the reports reflect the complete implementation of these changes and enable comparisons to be made back to and including 1961. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics.

Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":

"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

Materials and supplies used Goods purchased for resale as such Fuel and power consumed Number of employees and salaries and waged Man-hours worked and paid Inventories Shipments or sales.¹⁸

Each establishment is required to report on all the activities carried out within it's accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own imanufacture, construction by own labour

force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

Head Offices and Auxiliary Units

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc. are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:

- (a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry (3 or 4 digit) as the establishment;
- (b) In the case of multi-establishment firms, the statistics for such offices and units are coded to the same industry as the establishments of the dam, when all establishments are in the same industry (3 or 4 digit). When establishments of

such firms are coded (1) to different industries within a major group, (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry (3 or 4 digit) level in all cases will be left free of these company-wide data.

Employees

(a) Production and related workers — Manufacturing activities

In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. For those establishments reporting on the "long" form, production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual full-time employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. In the case of those establishments reporting on the "short" form, respondents are requested to report average annual figures. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, etc.). Data on man-hours are not collected from establishments reporting on the short form. Man-hours for these establishments are estimated on the basis of ratios derived from the 1958 census. During this census all establishments reported on the long form. In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

(b) Production and related workers - Non-manufacturing activities

Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

(c) Administrative and office employees

This category includes all executive and supervisory officials such as presidents, vicepresidents, comptrollers, secretaries, treasurers, etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above.

(d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

(e) Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

Working Owners or Partners

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners are defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

Salaries and Wages

Salaries and wages refer to gross earnings of employees before deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, peasions, atc. They include all salaries, wages. bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages rafer to the calendar year.

Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. Any fuel and electricity produced by establishments for internal consumption are not included in the total cost. Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

Materials and Supplies

(a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials. supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

(b) Non-manufacturing activities

1. Purchases for re-sale as such

Figures represent cost of materials of products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on construment from other countries.

2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of

purchased machinery and equipment. Also included in the cost of office supplies not chargeable to fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

Shipments

(a) General

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the net change in progress payments over the year.

(b) Shipments of goods of own manufacture

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are sugged in manufacturing as a subsidiary activity

are collected by means of the Commodity questionnaire referred to earlier. Such shipments together with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

(c) Shipments of goods not of own manufacture

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

(d) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees, such as revenue from goods produced or purchased for rental (the book value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture), servicing revenues, commissions on sales (when not included in value of sales), revenue for companyoperated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

Inventories

(a) Manufacturing activities

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the

receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

(b) Non-manufacturing activities

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

Value Added

(a) By manufacturing activities

Figures are compiled by deducting the cost of manufacturing materials, supplies, etc. and fuel and electricity consumed from the (value of shipments of goods of own manufacture adjusted for changes in the value of inventories of finished goods and goods in process).

(b) By non-manufacturing activities

The figures are compiled by deducting the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods pur-

chased for re-sale) and the cost of non-manufacturing materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.

(c) By Total activities

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net output or net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, "Survey of Production".



STATISTICS CANADA UBRARY BIBLIOTHEQUE STATISTIC LE CANADA 1010699381