



WIRE AND WIRE PRODUCTS MANUFACTURERS 1963

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WIRE AND WIRE PRODUCTS MANUFACTURERS 1963

Data presented in this report under the heading of Wire and Wire Products Manufacturers reflect implementation of the revised Standard Industrial Classification (S.I.C.) and the New Establishment Concept which are being used by the Dominion Bureau of Statistics in its compilation of industry statistics—see items "Standard Industrial Classification" and "Establishment" in the Explanatory Notes section of this report. For statistical purposes the industry titled Wire and Wire Products Manufacturers in the revised Standard Industrial Classification covers the operations of establishments primarily engaged in drawing wire from rods and in manufacturing nails, spikes, staples, bolts, nuts, rivets, screws, washers, wire fencing, screening, wire cloth, barbed wire, tire chains, uninsulated wire rope and cable, kitchen wire goods and other wire products. Establishments primarily engaged in manufacturing insulated wire and cable are included in Industry No. 338—Manufacturers of Electric Wire and Cable,

SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- p preliminary figures.
- revised figures.
- \boldsymbol{x} confidential to meet secrecy requirements of the Statistics $A \operatorname{ct.}$

TABLE 1 A. Principal Statistics classified by Province, 1962 and 1963

				Man	ufacturing	activity				7	lotal acti	vity	
Year and	Estab-		oduction ated wor		Cost of	Cost of	Value of shipments			g owners artners		otal loyees	777 - A - 1
province	ments	Number	Man- hours paid	Wages		materials and supplies		Value added	Number	With- drawals	Num ber	Salaries and wages	Total value added
	No.		'000			\$'000				\$'000		\$'0	000
1961													
Totals	200	9,099	19,470	40,148	3,062	124,029	220,940	93,197	48	195	12,227	58,484	95,581
1962													
Newfoundland	1	7											
Prince Edward Island	_												
Nova Scotia	1	117	277	561	100	1,678	2,537	582	_		143	703	580
New Brunswick	2												
Quebec	52	3,103	6,914	13,351	1,038	47,304	79,995	32,394	10	41	4,058	19,340	34,108
Ontario	121	6,012	12,820	27,976	1,957	83,639	150,199	65,832	33	115	8,098	39,676	66,750
Manitoba	4	1											
Saskatchewan	_	83	168	306	19	1,336	2,548	1,218	х	x	108	419	1,213
Alberta	7]											
British Columbia	22	436	842	1,916	156	6,431	12,744	6,238	х	х	638	3,249	6,429
Yukon and Northwest Territories						_							1
Totals	210	9,751	21.020	44,110	3.270	140,388	249,023	106.264	48	175	13,045	63,387	109,080
										4			
1963													
Newfoundland	1	1											
Prince Edward Island	_												
Nova Scotia	1	105	243	533	97	1,581	2,262	521		=	131	676	571
New Brunswick	2												
Quebec	53	3,223	7,161	14,658	1,132	53,335	90,706	36,663	5	20	4,250	21,058	38,390
Ontario	122	6,453	13,722	30,286	2,060	93,530	167,364	72,256	26	105	8,581	42,619	73,409
Manitoba	5	28	56	86	5	121	286	168		x	34	106	168
Saskatchewan	_	_	_	_	_	_		_		_			
Alberta	7	67	137	284	19	1,302	2,093	792	x	х	92	445	784
initish Columbia	22	452	914	2,107	158	7,415	14,547	6,957	x	х	655	3,412	7,401
Yukon and Northwest Terri- lories	_		_	_		_	_		_	_	_	_	_
Totals	213	10,328	22,232	47,954	3.47i	157,284	277,258	117,357	35	141	13,743	69,317	120,723

TABLE 1 B. Principal Statistics classified by Size Groups based on Shipments of Goods of Own Manufacture, 1962 and 1963

				Manu	ufacturing	; activity				Т	Total activ	vity	
Size group	Estab- lish- ments		duction ated work		Cost of	Cost of	Value of shipments of goods	Value		g owners artners	1	otal loyees	Total
	ments	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	value added
	No.		'000			\$'000				\$'000		\$'0	000
1962			1										
Under \$10,000. \$ 10,000 to \$ 24,999. 25,000 " 49,999. 50,000 " 199,999. 100,000 " 499,999. 500,000 " 499,999. 1,000,000 " 4,999,999. 5,000,000 " 4,999,999. 5,000,000 and over. Head offices, sales offices and auxiliary units.	8 12 25 29 26 39 27 31 13	3 12 73 161 254 938 1,008 2,842 4,460	3 17 142 331 543 2,042 2,219 6,083 9,640	5 27 229 514 896 3,170 3,659 12,866 22,743	2 5 17 35 48 189 217 924 1,833	13 54 298 735 1,604 5,138 8,914 35,423 88,209	46 175 910 2.042 3.951 12.915 17.998 73.430 136,557	28 116 596 1,266 2,312 7,649 9,083 37,540 47,673	11 13 11 4 1	17 36 47 42 28 5 —	5 15 94 207 324 1,183 1,337 4,008 5,872	7 31 299 710 1,234 4,670 5,412 19,580 31,444	30 116 625 1,296 2,335 8,109 9,127 39,436 48,005
Totals	210	9,751	21.020	44,110	3,270	140,388	248.023	106,264	48	175	13,045	63.387	109,080
1963													
Under \$10,000. \$ 10,000 to \$ 24,999. 25,000 " 49,999. 50,000 " 99,999. 100,000 " 199,999. 200,000 " 499,999. 500,000 " 999,999. 1,000,000 " 4,999,999. 5,000,000 and over. Head offices, sales offices and auxiliary units.	4 14 19 34 26 39 31 30 16	13 41 166 261 798 1,261 2,573 5,215	27 82 341 524 1,732 2,749 5,601 11,176	38 133 576 893 2,988 4,598 12,045 26,682	1 5 10 45 45 176 255 868 2,066	6 89 254 961 1,614 5,664 10,691 34,605 103,401	28 236 677 2,313 3,674 12,801 21,507 69,389 166,633	22 143 424 1,327 2,172 7,100 10,950 33,218 62,000	_	15 39 25 58 5 —	16 57 216 341 1,025 1,619 3,663 6,806	49 202 793 1,290 4,336 6,785 18,297 36,564	22 143 424 1,365 2,257 7,678 11,417 34,898 62,521
Totals	213	10,328	22.232	47.954	3,471	157.284	277,258	117,357	35	141	13,743	68,317	120.723

TABLE 1 C. Principal Statistics classified by Size Groups based on Manufacturing Value Added, 1962 and 1963

				Man	ufacturing	activity					Fotal acti	vity	
Size group	Estab- lish-		oduction ated worl		Cost of	Cost of materials	Value of shipments of goods	Value		g owners artners	Total employees		Total
	ments	Number	Man- hours paid	Wages	elec- tricity	and supplies used	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	value added
1962	No.		'000			\$'000				\$'000		\$'(000
Jnder \$10,000 10,000 to \$ 24,999 25,000 " 49,999 100,000 " 199,999 200,000 " 499,999 500,000 " 999,999 1,000,000 " 4,999,999	17 21 27 30 27 47	52 121 290 419 1,706 1,097	10 99 231 618 890 3,777 2,357	14 158 383 1,012 1,397 6,266 4,422	6 13 27 80 77 432 314	53 315 633 2,384 2,500 14,954 13,797	166 719 1,597 4,621 6,212 29,992 27,532	105 384 938 2,180 3,651 14,680 13,443	17 9 13 7 2	46 30 52 33 13	13 70 155 368 544 2,182 1,569	19 213 516 1,422 2,053 8,988 7,213	10 39 96 2,27 3,93 14,88 14,75
f,000,000 and over	} 24	6,058	13,038	30,457	2,320	105,753	177,184	70,884	_		8,144	42,963	71,76
Totals	210	9,751	21.020	44,110	3.270	140,388	248,023	106.264	48	175	13,045	63,387	109.08
1963													
Inder \$10,000	11 23 32 32 26 44 15 27	3 39 142 305 446 1,681 1,014 4,728 1,970	6 79 289 617 954 3,713 2,193 10,259 4,123	8 129 475 1,056 1,562 6,430 4,093 23,950 10,250	3 11 42 50 115 427 254 1,862 708	48 313 841 2,146 4,234 15,660 10,656 86,636 36,749	127 728 2,014 4,568 7,865 29,857 21,602 155,519 54,978	76 406 1,158 2,377 3,830 14,161 10,454 67,220 17,675	9 13 10 3	27 53 49 13 — —	53 189 387 572 2,093 1,343 6,589 2,513	10 188 681 1,465 2,245 9,169 5,821 34,865 13,873	70 40 1,19 2,49 4,03 14,73 11,77 68 17,19
Totals	213	10,328	22,232	47,954	3,471	157,284	277,258	117,357	35	141	13,743	68,317	120,72

TABLE 1 D. Principal Statistics classified by Size Groups based on Total Value Added, 1962 and 1963

				Manı	ufacturing	activity				7	l'otal acti	vity	
Size group	Estab- lish- ments		oduction ated wor		Cost of	Cost of	Value of shipments of goods	Value		g owners artners	Total employees		Total
	memo	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	value added
	No.		'000			\$'000				\$'000		\$'(000
1962													
Under \$10,000. \$ 10,000 to \$ 24,999. 25,000 " 49,999. 50,000 " 99,999. 100,000 " 199,999. 200,000 " 499,999. 1,000,000 " 4,99,999. 5,000,000 " 4,99,999. Head offices, sales offices and auxiliary units.	17 20 28 29 25 50 15 23 3	8 49 124 271 406 1,738 968 4,463 1,724	10 92 238 580 862 3,844 2,062 9,667 3,686	14 145 398 955 1,331 6,390 3,849 22,067 8,963	6 12 28 55 94 441 254 41,727 653	53 304 644 2,108 2,484 15,245 11,922 76,413 31,214	166 689 1,627 4,250 5,793 30,782 23,654 133,648 47,413	105 366 956 2,108 3,229 15,174 11,551 56,685 16,091	17 9 13 7 2 — — — — 48	46 30 52 33 13 ————————————————————————————————	13 66 159 345 503 2,246 1,290 6,159 2,264	19 198 531 1.341 1.823 9.298 5.893 31,695 12,589	107 372 991 2,152 3,307 15,631 11,654 58,722 16,144
1963 Under \$10,000	11 23 30 32 25 45 15 29	3 39 132 291 415 1,646 926 4,906 1,970	6 79 269 587 887 3,601 2,052 10,629 4,123	8 129 437 1,006 1,457 6,233 3,667 24,766 10,250	3 11 38 50 79 439 222 1,920 708	48 313 757 2,008 3,658 15,611 10,060 88,080 36,749	127 728 1,844 4,319 6,950 29,777- 19,598 158,937 54,978	76 406 1,073 2,282 3,494 13,912 9,319 69,120 17,675	13 10 3 —	27 53 49 13 ———————————————————————————————————	4 53 174 371 530 2,044 1,211 6,843 2,513	10 188 611 1,387 2,074 8,956 5,131 36,088 13,873	76 406 1,084 2,309 3,648 14,339 10,149 70,820 17,892
Totals	213	10,328	22,232	47,954	3,471	157,284	277,258	117,357		141	13,743	68,317	120.723

TABLE 1 E. Principal Statistics classified by Size Groups based on Total Employed, 1962 and 1963

				Man	ufacturing	activity				7	otal acti	vity	
Size group	Estab- lish- ments		duction ated wor		Cost of	Cost of	Value of shipments of goods	Value		g owners artners		otal loyees	Total
	mento	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	value added
	No.		'000		1	\$'000				\$'000		\$'(000
1962													
Under 5 employed 5- 14 " 15- 49 " 50- 99 " 100-199 " 200-499 " 500 employed and over Head offices, sales offices and auxiliary units	39 56 60 23 14 15 3	53 338 1,375 1,227 1,306 3,718 1,734	97 685 3,007 2,677 2,938 7,903 3,714	161 1,147 5,101 4,630 5,323 18,311 9,437	20 84 348 278 415 1,314 782	410 2,534 12,992 13,916 16,361 60,426 33,748	1,003 6,158 26,788 27,901 32,002 105,618 48,553	567 3,554 13,588 14,066 15,281 44,677 14,531	27 18 2 1 —	82 75 13 5	72 456 1,742 1,604 1,885 5,009 2,277	221 1,727 7,343 6,921 8,484 25,664 13,025	584 3,676 14,038 14,537 16,630 45,031 14,585
Totals	210	9,751	21.020	44,110	3,270	140,388	248,023	106,264	48	175	13,045	63,387	109,080
1963													
Under 5 employed 5- 14 " 15- 49 " 50- 99 " 200-499 " 500 employed and over Head offices, sales offices and auxiliary units	39 58 56 30 12 14 4	51 356 1,300 1,735 1,110 3,355 2,421	103 728 2,817 3,830 2,482 7,115 5,158	171 1,309 4,843 7,148 4,649 17,202 12,633	16 84 333 471 324 1,310 931	529 2,910 13,183 20,251 16,455 61,005 42,952	1,175 6,570 25,964 41,031 32,375 104,552 65,591	644 3,674 12,803 20,468 15,358 42,267 22,143	23 12 — — —	85 57 — —	69 485 1,633 2,200 1,736 4,595 3,025	252 1,939 6,971 10,171 8,027 24,337 16,619	644 3,824 13,307 21,144 16,750 42,719 22,336
Totals	213	10,328	22,232	47,954	3,471	157,284	277,258	117,357	35	141	13,743	68,317	120.723

TABLE 1 F. Principal Statistics classified by Type of Organization, 1962 and 1963

				Mani	ufacturing	activity				7	Cotal acti	vity	
Type of organization	Estab- lish- ments		oduction ated work		Cost of	Cost of	Value of shipments of goods	Value		g owners artners		otal loyees	Total
	Inches	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	value added
1962	No.		'000			\$'000				\$'000		\$'(000
Individual ownerships	31	155	318	406	23	434	1,391	932	32	110	165	425	941
Partnerships	8	18	27	50	6	93	315	217	16	65	18	50	217
Incorporated companies	171	9,578	20,676	43,654	3,241	139,861	246,317	105,115	_	_	12,862	62,911	107,922
Cooperatives		_	-		_	-		_		_	_		-
Head offices, sales offices and auxiliary units													
Totals	210	9,751	21,020	44,110	3,270	140,388	248.023	106,264	48	175	13,045	63,387	109,080
1963			70.										
Individual ownerships	28	344	695	1,418	117	2,502	7,390	4,897	27	106	532	2,167	5,237
Partnerships	4	10	20	28	3	55	153	99	8	36	10	28	99
Incorporated companies	181	9,974	21,517	46,508	3,351	154,728	269,716	112,361	_	_	13,201	66,122	115,387
Cooperatives	_	_			_					_		_	
Head offices, sales offices and auxiliary units				* * *		* * *	* * *			,			·
Totals	213	10.328	22,232	47,954	3,471	157.284	277,258	117.357	35	141	13,743	68.317	120,723

TABLE 2. Industry Output, Input and Value Added, 1962 and 1963

	Manufacti activit		Non-manufa activiti		Tota activi	
	1962	1963	1962	1963	1962	1963
			\$'000			
Output						
1. Shipments and other revenue	248,023	277,258	18,676	19,485	266,699	296,74
Inventories—Goods of own manufacture:						
Add closing—Goods in process	3,525	4,017	,		3,525	4,01
Finished goods	26,668	28,008			26,668	28,00
Less opening—Goods in process	3,218	3,383		444	3,218	3,383
Finished goods	25,076	27,789			25,076	27,789
2. Net inventory change	1,899	853			1,899	853
3. Gross output (1 + 2)	249,922	278,111	18,676	19,485	268,598	297,590
Input						
4. Purchases of goods not of own manufacture			15,380	15,341	15,380	15,34
Inventories-Goods not of own manufacture:						
Add opening	4 0 1		2,798	3,082	2,798	3,082
Less closing			3,060	3,131	3,060	3,13
5. Cost of goods sold (not of own manufacture)			15,118	15,292	15,118	15,29:
6. Materials, supplies, components and semi-processed goods	140,388	157,284	743	827	141,131	158,11
7. Fuel and electricity	3,270	3,471			3,270	3,47
8. Gross input (5 + 6 + 7)	143,658	160,755	15,861	16,119	159,519	176,87
Census value added (3-8)	106,264	117.357	2.815	3,366	109,080	120,723

TABLE 3. Employment and Payroll, 1962 and 1963

					Emplo	yees						Salari	ies and wa	iges	
Year and		Product related				tive	a	les nd		tal oyees	Producti- related w		Admin- istra-	Sales	Total
province	Manufa	cturing	0	ther	and	office	distri	bution	empi	Oyces	1 clated w	OI NEI 3	tive and	and distri- bution	salaries and wages
	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female	Manufac- turing	Other	office	00000	1701,000
					num	ber							\$'000		
1962												100		1	
Newfoundland	7														
Prince Edward Island										_			140		703
Nova Scotia	117	_	_	_	24	2		_	141	2	561	_	142		103
New Brunswick															
Quebec	2,902	201	7	_	567	168	197	16	3,673	385	13,351	32	4,606	1,351	19,340
Ontario	5,270	742	1		1,218	511	281	75	6,770	1,328	27,976	25	9,881	1,794	39,676
Manitoba	24	2	_	_	3	_	_	_	27	2	72	_	10	-	82
Saskatchewan		_	_	_	_	_	_	_	_	_	-	-		_	_
Alberta	57	_	-	_	17	4	1	_	75	4	234	_	100	3	337
British Columbia	395	41		_	90	49	57	6	542	96	1,916	-	885	448	3,249
Yukon and Northwest Territories	_	_	_	_	_	_	_	_	_	_	-		_	_	
Totals	8,765	986		_	1,919	734	536	97	11,228	1,817	44,110	57	15,624	3,596	63,387
1963									-						
Newfoundland	1														
Prince Edward Island					23	3	_	_	128	3	533		144	_	676
Nova Scotia	105				43	3			140	3	000				011
New Brunswick	J														0.00
Quebec	3,018	205	2	_	584		236	16	3,840	410	14,658	6		1,581	21,051
Ontario	5,598	857	18	_	1,173		335	69	7,122	1,459	30,286	98		2,169	42,611
Manitoba	28	_	_	_	6	_	_	_	34	_	86		20		100
Saskatchewan	_	_	_	_	_	-	_	_	_	_	-		1.45	15	441
Alberta		_	_	-	17		3	_	87	5	284		147	15	44
British Columbia	432	20	-		88	42	68	7	586	69	2,107		829	476	3,41
Yukon and Northwest		17							1						
Territories	0.740	1.082	20		1,889	772	642	92	11,797	1,946	47,954	105	16.018	4,240	68,31
Totals	9,246	1,002	20		1,003	778	0.48	0.8	44,1.07	1,040	1.7504			2/20 20	

TABLE 3 A. Production and Related Workers,—Manufacturing Activity, by Months, 1962 and 1963

	Esta	blishme nt s report	ing monthly det	ail
Month	196	2	196	3
	Male	Female	Male	Female
		numb	er	
January	7;583	785	8,157	947
February	7,641	793	8,281	950
March	7,707	820	8,398	938
April	7,801	851	8,466	984
May	8,091	863	8,686	979
June	8,237	850	8,790	985
July	8,092	879	8,344	822
August	7,882	798	8,447	997
September	8,121	852	8,726	1,034
October	8,070	894	8,744	1,053
November	8,016	936	8,742	1,038
December	8,019	904	8,684	1,032
werage for establishments reporting monthly detail (collected only for large establish-	7.050	858	0.501	982
ments)	7,950	928	8,521	982
Average for small establishments (only annual averages collected)	815	128	725	100
Average for all establishments	8,765	986	9,246	1,082

TABLE 4. Industry Inventories, 1963

		Manuf	acturing		Non- manufacturing	
Province	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total manufacturing	Products or materials purchased for resale	Total inventories
			book va	lue \$'000		
Opening:						
Newfoundland)					
Prince Edward Island						
Nova Scotia New Brunswick	121	105	499	725	24	749
Quebec	9,105	610	9,647	19,362	1,549	20,911
Ontario	12,691	2,437	15,941	31,069	1,364	32,433
Manitoba		_	39	39	_	39
Saskatchewan	_	_	_	_		
Alberta	76		55	131	_	131
British Columbia	1,418	232	1,607	3,256	145	3,401
Yukon and Northwest Territories	_		_		_	_
Totals	23,411	3,383	27,789	54,582	3.082	57,664
Closing:						
Newfoundland	7					
Prince Edward Island	141	112	400	001		
Nova Scotia	141	112	429	681	29	710
New Brunswick						
Quebec	8,803	693	9,988	19,484	1,452	20,936
Ontario	13,087	2,960	15,900	31,946	1,405	33,352
Manitoba	_		48	48	_	48
Saskatchewan	_	_	_	_	_	-
Alberta	152		74	226		221
British Columbia	1,811	252	1,570	3,633	245	3.871
Yukon and Northwest Territories	_	_	_	-	_	_
Totals	23,993	4,017	28,008	56,018	3.131	59,149

TABLE 5. Purchased Fuel and Electricity Used in Manufacturing Activity, 1962 and 1963

Description		1962		1963	
Description	50	Quantity	Cost	Quantity	Cost
V			\$'000		\$'000
1. Large establishments which reported commodity detail:					
Bituminous coal:					
(a) From Canadian mines	ton	7,388	81	2,022	22
(b) Imported	46	4,781	61	4,731	61
Sub-bituminous coal (from Alberta mines only)	14			33	1
Anthracite coal	4.6	559	8	551	8
Lignite coal	46	_	_	Offenso	_
Coke	46	79	1	84	1
Gasoline (including gasoline used in cars and trucks)	Imp. gal.	375,613	140	421,519	158
Fuel oil including kerosene or coal oil	44	2,673,271	304	3,022,107	345
Wood,	cord	381	3	452	3
Gas:					
(a) Liquefied petroleum gases	Imp. gal.	348,599	73	346,853	75
	M cu. ft.	135,737	27	145.321	29
(c) Natural gas	46	1,655,381	888	1,836,494	1.007
Other fuel			2		2
Electricity purchased	kwh.	166,272,362	1,426	176,573,464	1,511
Steam purchased	20 17 201		81		79
			0.2		4.0
2. Estimate for small establishments;					100
Fuel and electricity			174	1.00	1.09
3. All establishments:					
Total fuel and electricity used			3.270	1.51	3,471

TABLE 6. Materials and Supplies - Manufacturing Activity, 1962 and 1963

	1962		1963	
Description	Quantity	Cost	Quantity	Cost
		\$'000		\$'000
Materials used:				
Iron and steel:				
Bars ton	28, 463	3,873	54,955	7, 116
Wire rods	394.353	52, 967	410, 563	54,557
Wire:				
Plain	116,338	22, 402	132,978	26,994
Galvanized	33,929	7,479	38,877	8, 189
Sheets	7,005	1,572	23,319	3,696
Strips	7,358	1.732	3,546	810
Pipe and tubing		1,068		1, 238
Nail and tack plate 1b.	2, 131, 178	158	2, 291, 668	142
Other iron and steel		13.449		12, 867
Stainless Steel:				
Wire	1, 764, 526	1,501	2, 157, 745	1,911
Other forms	758,884	465	1, 224, 046	741
Non-ferrous metals:				
Aluminum:				
Castings	1,353	1	1,040	1
Sheet	70,613	36	157, 152	75
Other forms	2, 117, 713	1.058	3, 117, 960	1,532
Brass and bronze	10,528,247	6, 163	11,493,960	6,745
Copper				
Sheet	48,400	27	75, 795	43
Wine	297, 905	151	300,398	164
Other forms	351, 384	119	467,916	162
Lead	1,477,685	155	2,709,993	27
Tim	12, 210	16	13,629	10
Zinc	8,497,099	1,076	8,986,642	1, 12
All other non-ferrous metals	4 9 9	654	* * *	744
Acid muriatic 1b,	3,078,717	66	3,422,773	70
Acid sulphuric, 100%	17, 441, 279	266	17, 178, 478	260
All other materials and components used	111	12,464		14, 89
		3,016		3, 437
Containers and other packaging materials and supplies used	4 * *			
Operating, maintenance and repair supplies used (excluding fuel)	***	6.684	2 4 4	7, 088
. Amount paid out to others for work done on materials owned by establishments		1,770		2,398
Totals		140, 388		157, 284

No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. These estimated costs were \$4,485,210 in 1962 and \$5,025,137 in 1963.

TABLE 7. Shipments of Goods of Own Manufacture, 1962 and 1963

			1962			1963	
Description		Quantity made	Quantity shipped	Value	Quantity made	Quantity shipped	Value
		+		\$'000			\$'000
Wires							
(Total production, whether for sale or for further manufacture)							
ron and steel wires: Plain wire (including welding wire but not welding rods)	et ton	351, 432 62, 768 5, 365 5, 595	164,746 49,111 4,422 5,278	30,792 10,885 1,445 923	389,137 66,805 5,845 6,670	170,894 55,918 4,701 5,993	32,544 11,825 1,576 1,005
Nails, staples and tacks							
Wire nails, iron and steel (all wire nails, including shoe rivets and other small sizes of wire nails) Wire staples, iron and steel, of all kinds Tacks, all kinds (all cut and wire tacks, including hob nails, clout nails, trunk nails and other small cut nails, but not cut shingle	keg	1,422,230	1.435,787 21,776	14, 292 268	1,679,574 23,481	1,663,180 36,628	16, 790 451
nails) iscellaneous, including thumb tacks, upholstery nails, brass and cooper nails, cut nails, aluminum nails and staples for paper stitching		}		3, 163		***	3,01
Wire fencing and wire netting							
	ton		14,059	3,062	100	13,763	2, 93
loven wire chain link fabric, steel (including tonnage for industrial fences) teel fence posts iates inow fence	No.	0 0 0 0 0 0 0 0 0	6, 208 4, 618 27, 163	1,726 678 580 186	0 0 0	8,696 4,977 23,558	1,70 73: 48' 23
velded or woven wire mesh, steel for concrete reinforcement, or purposes other than fencing	ton		57,068	11,558	•••	62,687	12,56
Vire cloth: Fourdrinier wire cloth		* * *	***	10,869		***	10, 90
Other wire cloth, including insect wire screening-steel, including stainless steel		***		3,254 828			3,58
Non-ferrous metal Miscelianeous fencing and netting				832			72

TABLE 7. Shipments of Goods of Own Manufacture, 1962 and 1963 - Concluded

		1962		1963		
Description	Quantity made	Quantity shipped	Value	Quantity made	Quantity shipped	Value
			\$'000			\$'000
Wire goods						
Steel wire rope or cable (multiple strand-all types) ton		25,574	17, 259		25, 749	18,465
Twisted strand wire (including galvanized guy wire, wire clothes-		7, 984	2, 699		** 0*0	2 214
Tiles, twisted bed Stishu)		1,904			11, 219	3,814
Steel wire upholstering springs and constructions			15,492	***	* * *	18,633
Other steel wire springs (except bed springs)	***		6,433		0 4 4	7,877
Miscellaneous wire goods (including wire lacing, hairpins, tire braids, wire paper clips, wire guards, welding rods, etc.)			25,614		• • •	19, 238
Fasteners and miscellaneous						
Automatic screw machine products			7,344			8,940
Fasteners (bolts, nuts, rivets, washers, screws, etc.)	4		42,994			44,608
All other products			33,224			52, 152
Amount received in payment for work done on materials and products owned by others	* * *		1,025			667
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above			(497)			(497
Net adjustment for establishments receiving progress payments	11		(431)	***		(45 (
Met adjustment for establishments receiving blokiess balments """"			-	• • •	***	
Total adjusted value of shipments and work done			248,023			277, 258

TABLE 8. Shipments of Selected Goods of Own Manufacture - All Industries (Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed) A. Steel Wire, 1959 - 63

	Year		Plain wire	Galvanized wire	Barbed wire	Wire, other coated
	1959					
Quantity made	14 4 4 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	ton	360,674	62, 269	3,755	4,450
Quantity shipped		44	146, 271	31,695	3,393	4, 33
Value		\$'000	27, 557	7,587	632	1, 27
	1960					
Quantity made		ton	301,140	52,706	2,916	4,606
Quantity shipped	123222500000,0T020001007700000010 ⁰ 007000000000000000000	£ \$	150,371	39,960	2,971	4, 23
/alue		\$'000	29,354	9, 239	550	1,334
	1961					
Quantity made		ton	315,316	56,289	4,244	4,72
Quantity shipped	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	4.0	152,913	43,100	4,000	4,04
Value	***************************************	\$'000	28,507	9,393	732	1, 27
	1962					
Quantity made	\$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$	ton	355,786	64, 688	5,740	5,37
Quantity shipped	\$\$\$\$\$P\$\$\$\$\$G\$G\$	4 9	162,336	49,818	5,391	4, 42
Value	**************************************	\$'000	30,448	11,026	943	1, 44
	1963				- 111	
Quantity made	4-6-01810-18-19-00-00-00-00-00-00-00-00-00-00-00-00-00	ton	401,945	70,939	6,972	5,84
Quantity shipped	989899999999999999999999999999999999999	7.4	175, 112	57,067	6,443	4.70
Value		\$'000	32,544	12,000	1,087	1,57

Note: Figures on quantity made include the amounts made and used in subsequent processes in the same plants such as, in the manufacture of nails, galvanized wire, etc.

FABLE 8. Shipments of Selected Goods of Own Manufacture - All Industries - Continued B. Steel Wire Fencing, 1959-63

	Year	Quantity shipped	Value
		net ton	\$'000
	1959		
arm fence		15,522	3,248
awn fence		1,327	371
hain link fabric		7,458	1,953
Totals		24, 307	5,573
	4000		
	1960	10.252	2,768
			414
	***************************************		1,889
Totals		21,384	5,072
	1961		
'arm fence		13, 906	3,074
			369
			2,133
			5,576
A proposition of the contract			
	1962		
arm fence	0.000-0	14, 059	3,062
awn fence	***************************************		447
hain link fabric	>>====================================	9,069	2,423
Totals		24,768	5,932
	1963		
	1803	13,763	2,934
			425
			2,979
Totals	\$\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	25, 220	6,338

C. Nails, Tacks and Staples, 1959-63

	Year	Iron and steel wire staples	Iron and steel wire nails and spikes	Wire and cut tacks of all kinds
	1959	keg	S	lbs.
Quantity shipped	1939	27,042	1,481,101	2,042,335
	\$' 000	318	15, 230	742
	1960			
Quantity shipped		24,670	1,238,072	2, 102, 035
Value	\$'000	298	12,912	690
	1961			
Quantity shipped		20,106	1,431,874	1,866,000
Value	\$'000	247	14,960	730
	1962			
Quantity shipped	1943 14 44 14 14 14 14 14 14 14 14 14 14 14	21.776	1,515,047	1,708,000
Value	\$'000	268	15, 437	684
	1963			
quantity shipped	127-40-144-50-20-0-40-44-45-9-4-9-4-45-9-9-4-4-9-9-4-4-9-9-4-9-9-4-9-9-4-9-9-4-9-4-4-9-4	36,628	1,699,409	1,820,209
Value	\$'000	457	17, 271	688

Note: 1 keg - 100 pounds.

TABLE 8. Shipments of Selected Goods of Own Manufacture - All Industries - Concluded D. Steel Wire Rope and Cable, 1954-63

Year	Wire rope a (multiple all typ	Wire rope and cable ¹ (multiple strand all types)		Twisted strand wire (single strand all types inc. plastic coated)	
	Quantity shipped	Value	Quantity shipped	Value	value
	tons	\$'000	tons	\$'00'	0
1954	20, 337	12,804	7, 938	2,665	15, 469
1955	23,658	14,599	8.018	2,684	17, 283
1956	30,006	18,537	10,582	3, 952	22, 489
1957	28, 304	18,906	7, 745	2, 758	21,664
1958	24, 182	16,655	7,536	2,828	19,483
1959	26, 109	17,841	8,511	3, 084	20,925
1960	25,746	17,423	9,517	3,427	20,850
1961	23, 459	15,782	7,773	2,988	18,771
1962	26,518	17,608	9, 267	3, 150	20,758
1963	25,749	18, 465	13, 819	4,577	23,042

E. Welded Wire Mesh, 1959-63

Year	Quantity shipped	Value
	tons	\$*000
959	44,979	9,423
080	39,676	8,126
161	44,568	8, 946
62	58,876	11,816
963	64, 139	12,945

F. Welding Rods, 1959 - 63

Year	Quantity	Value
	tons	\$'000
959	21,777	8,460
960	19,490	7,342
061	21,236	9,054
962	26,039	11,073
963	25,620	12,230

¹ Totals shown under this heading for earlier years (prior to 1961) excluded some tonnages of multiple strand wire not classed as "wire rope" which water reported separately. As of 1961, this category is being interpreted to include all types of multiple strand wire. Totals shown under this heading prior to 1961 have been adjusted to reflect this change in interpretation.

² Includes only ferrous type gas and electric welding rod.

List of Establishments classified to this Industry, 1963
ents classified to other industries, which as a secondary activity, manufacture products typical of this industry)

Name	Location
4.54.31.	
ewfoundland:	
Dawes' Nail and Hardware Ltd.	Bay Roberts
ave Seetles	
ova Scotia: Dominion Steel & Coal Corp. Ltd. (Sydney works)	Sydney
Dominion Steel & Coal Corp. Ltd. (Sydney works)	SJ sate J
ew Brunswick;	
New Brunswick Wire Fence Co. Ltd.	402 Main St., Moncton
Grand Falls Industries Ltd.	Grand Falls
uebec:	
Air Reduction Canada Ltd.	905 Hodge Avenue, Montreal 9
Anglo-Canadian Wire Rope Co. Ltd.	125 Rockfield Ave., Lachine
Argo Machine Tools Inc	5605 St. Andre St., Montreal 10
Artistic Wire Works Limited B.D.O. Products	8185 Henri Julien Montreal 18
Bélanger, J.A.	Rivière Bleue
Canadian Blank Book Company	
Christie, George Canada Limited	1584 Laurier Ave. E., Montreal
Cogan Wire and Metal Products Limited	2245 De la Salle Ave., Montreal 4
Debro Metal Products Ltd. Dominion Steel & Coal Corporation Limited	5410 Ferrier St., Montreal 9
Dominion Wire Rope Limited	
Eltectic Welding Alloys Co. of Canada Ltd	5051 Cote de Liesse Rd., Montreal
Ferro Products Co. Ltd. Formaster Inc.	i 10049 London Ave., Montreal North Ville St. Michel
Foster Springs Limited	Granby
General Spring Co. Ltd. Gerrard Co. Limited	1885 Darling St., Montreal 4
Heiplex Springs Ltd.	7940-54th Ave., Rivieres des Prairies
Industrial Fasteners Ltd.	Marieville
Industrial Screw Machine Works Ltd	5445 Pare St., Montreal 9 530 Decourcelles St., Montreal 30
Jones Lamp Frame Co.	5549-11th Ave., Rosemont, Montreal
L'Air Liquide	5030 Rouen St., Montreal
Laramée Wire Works Ltd	9221 St. Lawrence Bivd., Montreal
Les Produits d'Acier Morco Life	Baie Comeau
London Zig Zag Spring Ltd. Machineries Pont-Rouge Ltée	Pont-Rouge
Manhattan Wire Works Co. Ltd.	2331 Provencale Lane, Montreal 24
Maxwell Wire Products Ltd.	5000 Brock St., Cote St Paul, Montreal
Mercury Wire & Nail Co. Ltd. New York Wire Works Ltd.	5555 Notre-Dame E., Montreal
No-Sag Spring Co. Ltd.	297 Taschereau Bivd., Greenfield Park
Nucleonic-Electric Equipment & Development Company Ontario Wire Works Mfg, Limited	4166 Rue Parthenais, Montreal
Pan-American Screw Corp.	57 Queen St., Montreal
Pennsylvania Wire Products	1361 Notre-Dame E., Montreal 24
Precision Automatique J.R.N. Ltée	Granby
Signode Canada 1.td	6705 Upper Lachine Rd, Montreal
Sivaco Wire and Nail Co. Steel Company of Canada Limited	Marieville Montreal
Steel Company of Canada Limited	Lachine
Steel Heddie Co. of Canada Limited	Granby
Superior Wire & Paper Products Ltd. Triplex Engineering Co. Ltd.	2625 Duchesne, St., Laurent 9810 St. Urbain St., Montreal
Variétés Industrielles Inc.	Sberbrooke
Wailace Barnes Co. Limited, The	Valois
Webster & Horsfali (Canada) Ltd. Whitehouse Fastenings Limited	
World Wide Staple Co.	397 Piace de Louvain, Montreal 11
ntario:	
Accumatic Mfg. Co. Ltd.	302 Bridgeland Ave., Toronto 19
Acorn Manufacturing Ltd.	Fort Erie
Andrews Wire Works of Canada Ltd.	Watford
Armour Art Craft Artcraft Shoppe	
Argos Mfg. Co.	Stoney Creek
Atias Nail & Wire Company	
Automatic Steples Mfg, Ltd,	Downsview
Beaverton Specialties Limited	Beaverton
Bennett Wire Products Co. Benne Industries Ltd.	349 Huron St., Toronto 5 1153 Queen St., W., Toronto 3
Bestitch (Toronto), Ltd.	55 Judson St., Toronto 18
Breen Wire Products, Ltd.	13 Blackburn St., Toronto 8
Buil Dog Lacer Co. of Canada Ltd.	200 Queen St. N., Hamilton 14 Breadalbane St., Toronto 5

List of Establishments classified to this Industry, 1963 - Continued

Name	Location
Ontario - Continued:	
Canada Wire Ropes Ltd.	Smiths Falls
Canadian Rockweld Co.	46 Northline Rd., Toronto 16
Canadian Spring Co.	2784 Dundas St. W., Toronto 9
Canadian Wire Specialties Ltd.	3370 Dufferin St., Toronto 19
Capital Metal Industries Limited	61 Milne Ave., Toronto 13
Capital Wire Cloth Ltd.	Hinton Ave., Ottawa 3
Central Electric Wire Ltd. Charlton, J.J. Co.	Perth 115 Milvan Drive, Weston
City Wire Works Co.	1082 Queen St. W., Toronto 3
Collison-Goll Ltd.	41 Millwick Dr., Weston
Cooper Bros & Wilson	4-6 Kelvin Ave., Toronto 13
Diamond Hard Company Ltd.	99A Coleman Ave., Toronto 13
Doherty Industries Ltd.	371 Ryding Ave., Toronto
Dominion Chain Company Limited	Niagara Falls 686 Parkdale Ave. N , Hamilton
Dominion Fence & Wire Products Ltd.	120 Judge Rd., Toronto 18
Dominion Screw Co. Ltd.	173 McCormack St., Toronto 9
Dominion Steel & Coal Corp. Limited	1020 Martingrove Rd., Etobicoke
Dominion Tack & Nail Company Limited	Galt
Domora Jobbers	Belleville
Dur-o-Wall Ltd.	180 King William St., Hamilton 789 Woodward Ave., Hamilton
Elgin Springs & Steel Products	Cayuga
Federal Bolt & Nut Corp.	55 Browns Line, Toronto 14
Ferrier Wire Goods Company	22 Mulock Ave., Toronto 9
Fitzgerald McAvoy Wire Goods	
Florists' Wire Works	
G.W. Wire Specialtles	P.O. Box 55, Statlon B, Hamilton 276 Mary St. N., Hamilton
Garden City Wire Works Co.	
General Spring Products Ltd.	Kitchener
Gerrard Company Ltd.	140 Hunter St. E., Hamilton
Gibb Manufacturing Co. Ltd.	
Globe Spring and Cushion Co. Limited	
Greening Industries Ltd.	55 Queen St. N., Hamilton Midland
Greening Industries, Ltd.	Orangeville
Griplock of Canada, Limited	76 Howden Rd., Scarborough
Haca Supplies, Ltd.	30: Market St., Hamilton
Hamilton Wire Products Company, Ltd.	304 Gage Ave. N., Hamilton
Hamond Industries, Ltd. Hi-Bek Precision Spring Co.	67 Fifteenth St., Toronto 14
Hoskins Alloys of Canada, Ltd.	741 Woodward Ave., Hamilton 20 Racine Rd., Rexdale
Hyde Spring & Wire (Canada), Ltd.	
Interlake Steel Products Co. Ltd.	Thorold
Isard-Lefevre Mfg. Co. Ltd.	45 Dickens St., Toronto 8
Kelson Spring Products Ltd.	
Kitchener Spring Co. Limited L & M Screw Machine Products Ltd.	Waterloo 66 Milvan Drive, Weston
Largo Manufacturing Co.	154 King St. E., Toronto 2
Lewis Screw & Fittings, Ltd.	
Linread Canada, Ltd.	Guelph
Lundy Steel Products, Limited	Dunnville
Marcus Spring Co. Ltd.	71 Ossington Ave., Toronto 3
Marshall Industries Ltd. May, Bruce, Manufacturing	
Mercury Welding Machine Shop	Oshawa
Mills Steel Products Ltd.	P.O. Box 83, Station "C", Hamilton
Morrow Screw & Nut Company Limited	Ingersoll
M-Perial Wire Ltd.	217 Lambton Ave., Toronto 9
Myers Wire Products Ltd. National Socket Screw Mfg. Ltd.	Cooksville
National-Standard Company of Canada Ltd.	Beamsville Guelph
Neat Clip Manufacturers	
Niagara Wire Weaving Co. Ltd., The	Niagara Falls
No-Sag Spring Company Limited	Industrial Rd., London
Otomarc Manufactures Ltd.	71 Ossington Ave., Toronto 3
Oxford Precision Products Ltd. Parmenter & Bulloch	Woodstock Gananoque
Point Display Limited	64 Birch Avenue, Toronto 7
Poplar Screw Mach. Prods. Ltd.	5 Magnificent Rd. Toronto 18
Premier Spring & Mfg. Co.	Ayr
Prestole Corp. of Canada	20 Racine Rd., Rexdale
Power Fastener Co. Ltd.	284 St. Helene Ave., Toronto 4
Pritchard, E.W. and Sons	99 Torrens Ave., Toronto 6 Guelph
Rice Wire Products	3077 Danforth Ave., Scarborough
Robertson, P.L. Mfg. Co. Ltd.	Milton
Rollit Products Limited	Brockville
Root Wire Ltd.	Bramalea
Sample, J.R. Sence Products (Canada) Ltd	61 Duke St., Toronto 2
Senco Products (Canada) Ltd. Small, Y.W. Parts Ltd.	64 Sheffleld St., Toronto 15 Willowdale
Steel Company of Canada Limited	Swanses
Steel Company of Canada Limited	Brantford
Steel Company of Canada Limited	Hamilton
Steel Company of Canada Limited	Hamilton
Steele Bros. (Guelph) Ltd.	Guelph
Steeles' Wire Springs Limited	La Salle
Thomson (Canada) Rivet Co. Ltd.	Gananoque
Toronto Wire Works Co.	2018 Dundas St. W., Toronto 3

List of Establishments classified to This Industry, 1963 - Concluded

Name	Location
ntario - Concluded:	the department of the same of
Tyler, W.S. Co, of Canada Ltd. The	Kensington Ave. St. Catharines
Vanstone, E.G. & Son Ltd.	126 Atlantic Ave., Toronto 3
Wallace Barnes Company Limited, The	274 Sherman Ave, N., Hamilton
Wallbank, P.J. Mfg. Co. Ltd.	
Warren Automatics Wiens Screw Machine Products	
Willow Mfg. Co. Ltd.	
Wiresmith Limited	44 Chauncey Ave., Toronto 18
Wire Tie Manufacturing Co. Ltd.	
Wittick, J.R. & Co. Ltd. Yonge Hanger & Wire Products Ltd.	
Young, G.R. Screw Machine Prod. Ltd.	
Young Spring & Wire Corp. of Canada Ltd.	
Zenith Screw Company Ltd.	
danitoba:	
Damascus Steel Products Ltd.	Cordite Rd., North Kildonan
Noiln-Hunter Mfg. Co.	
Regional Products Company	455 Provencher Ave., St. Bonlface
Scott Screen Wire Co. Ltd.	755 Tache Ave., St. Boniface
Wire & Metal Specialty Co. Ltd.	1960 Main St., Winnipeg 17
Alberta:	
Alberta Wire Works Ltd.	6904 - 103rd. St., Edmonton
Atlas Ty and Supply Co. Ltd.	1017-10th. Ave. S.W., Calgary
Drader C. H. Manufacturing Ltd.	Box 35A R.R. #2, South Edmonton
Gates Forming Accessories Ltd. Irving Industries Ltd.	125 - 66th Ave. S.W., Calgary
Soldan Fence & Metal Products Co. Ltd.	
Soroy Upholstery Springs	
British Columbia;	
Advance Wire Products Ltd.	1328 West 73rd Ave., Vancouver 19
B.C. Anchor Fence Co. Ltd.	1031 Pender St. W., Vancouver 1
B.C. Diesel Service Engineers Ltd.	Granville Island, Vancouver 9
British Reinforced Concrete Weldmesh (1960) Ltd.	3157 Grandview Hwy., Vancouver 12 3185 Grandview Highway, Vancouver 12
British Ropes Canadian Factory (1963) Ltd. Butler, E.A. Mfg. & Eng. Limited	
Capital Wire Cloth Western Limited	New Westminster
Chamberlain Spring Co. Ltd.	425 West 6th, Avenue, Vancouver 10
Columbia Mfg. Co. Ltd.	950 S.W. Marine Dr., Vancouver
Gerrard Co. Limited Hardfacing Alloys (Canada) Ltd.	Vancouver
Industrial Wire & Iron Works	
Justesen, E.P. Mfg. Co.	North Burnaby
Morrison Steel & Wire Co. Ltd.	Granville Island, Vancouver 9
No-Sag Spring Co. Ltd.	
Pacific Bolt Division - Vancouver Rolling Mills Ltd. Staymet Alloys Limited	
West Coast Wire Works Limited	8383 Manitoba St., Vancouver 15
Western Metai Products Ltd.	1000 Parker St., Vancouver 6
Western Wire Products Ltd.	1018 Burnaby St., Vancouver 5
Western Wirecraft	1101 Union St., Vancouver 6 350 South East Marine Drive, Vancouver
Wright's Canadian Ropes Limited	MO OVER MAN DELLE STATE TO THE STATE OF THE

CONCEPTS AND DEFINITIONS

Census of Manufactures

General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups. Of the 140 (3 digit) industries, 18 are further broken down into 58 (4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 178 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the establishment (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than \$100,000; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

The results of the Census are presented in some 140 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures: (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the activities of manufacturing non-manufacturing establishments. The statistics presented in the various 1963 reports reflect the complete implementation of these changes and enable comparisons to be made with the years 1961 and 1962. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics.

Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":

"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

Materials and supplies used
Goods purchased for resale as such
Fuel and power consumed
Number of employees and salaries and wages
Man-hours worked and paid
Inventories
Shipments or sales."

Each establishment is required to report on all the activities carried out within it's accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

Head Offices and Auxiliary Units

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc. are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:

- (a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry (3 or 4 digit) as the establishment:
- (b) In the case of multi-establishment firms, the statistics for such offices and units are coded to the same industry as the establishments of the

firm, when all establishments are in the same industry (3 or 4 digit). When establishments of such firms are coded (1) to different industries within a major group, (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry (3 or 4 digit) level in all cases will be left free of these company-wide data.

Employees

(a) Production and related workers - Manufacturing activity

In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. Production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual fulltime employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, etc.). In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

(b) Production and related workers - Non-manufacturing activities

Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a sawmllling establishment and any other production workers who are not engaged in manufacturing-type operations.

(c) Administrative and office employees

This category includes all executive and supervisory officials such as presidents, vice-presidents, comptrollers, secretaries, treasurers,

etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above.

(d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

(e) Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

Working Owners or Partners

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

Salaries and Wages

Salaries and wages refer to gross earnings of employees before deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, pensions, etc. They include all salaries, wages, bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any

other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages refer to the calendar year.

Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. Any fuel and electricity produced by establishments for internal consumption are not included in the total cost. Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

Materials and Supplies

(a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

(b) Non-manufacturing activities

1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of purchased machinery and equipment. Also included is the cost of office supplies not chargeable to

fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

Shipments

(a) General

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the net change in progress payments over the year.

(b) Shipments of goods of own manufacture

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included,

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are engaged in manufacturing as a subsidiary activity are collected by means of the Commodity questionnaire referred to earlier. Such shipments together

with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

(c) Shipments of goods not of own manufacture

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

(d) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees, such as revenue from goods produced or purchased for rental (the book value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture), servicing revenues, commissions on sales (when not included in value of sales), revenue for companyoperated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

Inventories

(a) Manufacturing activities

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the

receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

(b) Non-manufacturing activities

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

Value Added

(a) By manufacturing activities

Figures are compiled by deducting the cost of materials and fuel and electricity consumed from the value of production (value of shipments adjusted for changes in the value of inventories of finished goods and goods in process).

(b) By non-manufacturing activities

The figures are compiled by deducting the the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods

purchased for re-sale) and the cost of other materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.

(c) By Total activities

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, "Survey of Production".



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