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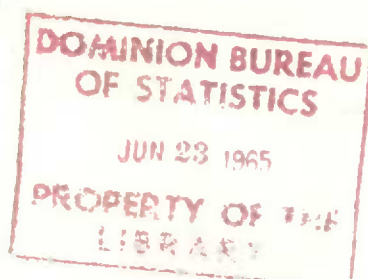
ANNUAL



COPPER AND ALLOY ROLLING, CASTING AND EXTRUDING

1962

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SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
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- nil or zero.
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- ⌘ preliminary figures.
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COPPER AND ALLOY ROLLING, CASTING AND EXTRUDING

1962

Data presented in this report under the heading of Copper and Alloy Rolling, Casting and Extruding reflect implementation of the revised Standard Industrial Classification (S.I.C.) and the New Establishment Concept which are being used by the Dominion Bureau of Statistics in its compilations of industry statistics — see items "Standard Industrial Classification" and "Establishment" in the Explanatory Notes section of this report.

For statistical purposes the industry titled Copper and Alloy Rolling, Casting and Extruding in the revised Standard Industrial Classification covers the operations of establishments primarily engaged in manufacturing copper and copper alloy shapes such as bars, rods, plates, sheets and castings. Pressure die casting of copper alloys is included in the Metal Rolling, Casting and Extruding, n.e.s. industry, and the extraction of copper from the ore is classified in the Smelting and Refining industry.

The combination of improvements in internal procedures with the introduction of the final stage of the Establishment Concept has produced changes which, for some industries, have required adjustments to industry statistical data. In the case of the industry under review changes affecting manufacturing activity were minimal.

TABLE 1. Principal Statistics — Manufacturing Activity,¹ 1957-61
Basis: Revised Standard Industrial Classification and New Establishment Concept²

Year	Estab- lish- ments	Employees						Cost of fuel and elec- tricity ⁴	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu- facture ⁴	Value added ⁴
		Production and related workers ⁴		Administrative and office employees ⁵		Total ⁴					
		Number	Wages	Number	Salaries	Number	Salaries and wages				
	No.		\$'000		\$'000				\$'000		
1957	74	2,579	10,287	584	3,169	3,163	13,456	1,277	80,165	106,916	..
1958	68	2,973	12,187	798	4,395	3,771	16,582	1,526	77,187	108,628	30,428
1959	67	2,875	12,814	744	4,030	3,619	16,845	1,684	90,102	121,152	31,855
1960	69	2,749	12,371	734	4,086	3,483	16,457	1,519	86,512	117,770	29,012
1961	69	2,710	12,493	731	3,981	3,441	16,474	1,562	92,138	122,308	29,510

See footnotes following Table 3 A.

TABLE 1A. Principal Statistics — Manufacturing Activity and Total Activity,¹ 1961 and 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept²

Year and province	Estab-lish-ments	Manufacturing activity							Total activity				
		Production and related workers ⁴			Cost of fuel and elec-tricity ⁵	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu-facture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷		Total value added ⁴
		Number	Man-hours paid	Wages					Number	With-drawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
1961													
Quebec	22	813	1,604	3,626	492	42,927	52,033	9,337	10	28	1,098	5,068	9,224
Ontario	34	1,649	3,683	7,803	868	44,221	62,683	17,495	14	52	2,022	10,186	17,583
Manitoba	13	242	481	1,063	181	4,893	6,882	2,018	5	18	362	1,632	2,050
Alberta													
British Columbia													
Totals	69	2,704	5,769	12,493	1,562	92,042	121,599	28,850	29	98	3,482	16,886	28,857
1962													
Quebec	20	828	1,714	3,697	523	52,811	62,136	6,174	9	26	1,119	5,407	6,127
Ontario	36	1,718	3,949	8,672	928	53,838	74,251	19,494	15	59	2,107	11,235	19,639
Manitoba	11	196	371	794	138	3,465	5,823	1,157	5	20	266	1,214	1,161
Alberta													
British Columbia													
Totals	67	2,742	6,034	13,163	1,590	110,114	142,210	26,826	29	105	3,492	17,856	26,926

See Table 2 and footnotes following Table 3 A.

TABLE 1B. Principal Statistics classified by Size Groups based on Shipments of Goods of Own Manufacture, 1961 and 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept²

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers ⁴			Cost of fuel and elec- tricity ⁵	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu- facture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷		Total value added ⁸
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
1961													
Under \$10,000	5	4	2	4	1	7	26	18	3	5	5	4	18
\$ 10,000 to \$ 24,999	13	14	22	39	9	86	233	134	15	49	16	40	134
25,000 "	7	14	22	36	9	111	261	145	3	11	23	70	149
50,000 "	13	76	146	282	32	428	920	483	1	3	97	368	497
100,000 "	12	160	307	540	59	638	1,674	982	6	23	184	659	985
200,000 "	7	142	328	547	61	1,148	2,360	1,183	1	8	167	702	1,201
500,000 "	6	259	534	1,060	169	4,085	7,330	3,048	—	—	328	1,464	3,084
1,000,000 "													
5,000,000 and over	6	2,035	4,408	9,986	1,222	85,539	108,794	22,856	—	—	2,651	13,480	22,791
Head offices, sales offices and auxiliary units ¹⁰	11	99	(3)
Totals	69	2,704	5,769	12,493	1,562	92,042	121,599	28,850	29	98	3,482	16,886	28,857

See footnotes following Table 3 A.

TABLE 1 B. Principal Statistics classified by Size Groups based on Shipments of Goods of Own Manufacture, 1961 and 1962 - Concluded

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers ⁴			Cost of fuel and elec- tricity ⁵	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu- facture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷		Total value added ⁸
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
1962													
Under \$10,000.....	16	12	16	33	8	90	232	133	21	64	14	36	133
\$ 10,000 to \$ 24,999.....	6	17	25	47	7	93	221	121	4	19	23	67	121
25,000 " 49,999.....	9	53	94	189	17	281	614	325	1	3	69	259	344
50,000 " 99,999.....	15	174	285	573	66	994	2,078	1,067	3	16	206	709	1,069
100,000 " 199,999.....	8	186	398	688	61	1,255	2,799	1,508	-	-	218	911	1,515
200,000 " 499,999.....	5	195	389	755	75	1,784	3,598	1,755	-	-	250	1,044	1,761
500,000 " 999,999.....	3	192	402	916	225	6,685	9,851	1,987	-	-	251	1,356	1,981
1,000,000 " 4,999,999.....	5	1,913	4,426	9,963	1,128	98,931	122,817	19,931	-	-	2,447	13,373	20,006
5,000,000 and over.....	14	104	(4)
Head offices, sales offices and auxiliary units ¹⁰
Totals	67	2,742	6,034	13,163	1,590	110,114	142,210	26,826	29	105	3,492	17,856	26,926

See footnotes following Table 3 A.

TABLE 1 C. Principal Statistics classified by Size Groups based on Manufacturing Value Added, 1961 and 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept²

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers ⁴			Cost of fuel and elec- tricity ⁵	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu- facture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷		Total value added ⁸
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
1961													
Under \$10,000.....	11	6	6	11	4	51	120	62	11	30	8	12	62
\$ 10,000 to \$ 24,999.....	17	43	68	120	22	274	575	305	11	38	55	180	309
25,000 " 49,999.....	8	46	88	160	20	267	579	291	1	5	62	219	306
50,000 " 99,999.....	12	136	263	480	55	604	1,508	851	5	18	157	561	854
100,000 " 199,999.....	8	166	376	631	65	1,113	2,349	1,204	1	8	196	823	1,222
200,000 " 499,999.....	5	167	329	624	61	1,187	2,835	1,515	-	-	222	911	1,548
500,000 " 999,999.....	3	130	267	534	145	40,905	43,198	2,051	-	-	160	696	2,044
1,000,000 " 4,999,999.....	5	2,008	4,372	9,933	1,188	47,641	70,435	22,571	-	-	2,611	13,406	22,515
5,000,000 and over.....	11	99	(3)
Head offices, sales offices and auxiliary units ¹⁰
Totals	69	2,704	5,769	12,493	1,562	92,042	121,599	28,850	29	98	3,482	16,886	28,857
1962													
Under \$10,000.....	13	11	14	29	7	68	172	96	15	46	13	32	96
\$ 10,000 to \$ 24,999.....	10	22	36	71	10	163	338	173	11	40	28	95	173
25,000 " 49,999.....	7	39	65	126	14	203	473	257	-	-	54	185	277
50,000 " 99,999.....	15	168	278	556	63	954	1,977	1,009	3	18	198	684	1,011
100,000 " 199,999.....	5	93	186	371	27	590	1,340	731	-	-	110	510	731
200,000 " 499,999.....	10	385	779	1,503	218	5,469	9,727	2,982	-	-	499	2,181	2,967
500,000 " 999,999.....	3	142	320	625	160	50,253	52,636	2,358	-	-	172	784	2,357
1,000,000 " 4,999,999.....	4	1,882	4,356	9,882	1,090	52,413	75,547	19,220	-	-	2,404	13,281	19,298
5,000,000 and over.....	14	104	(4)
Head offices, sales offices and auxiliary units ¹⁰
Totals	67	2,742	6,034	13,163	1,590	110,114	142,210	26,826	29	105	3,492	17,856	26,926

See footnotes following Table 3 A.

TABLE 1 D. Principal Statistics classified by Size Groups based on Total Value Added, 1961 and 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Size group	Estab- lish- ments	Manufacturing activity							Total activity			
		Production and related workers ⁴			Cost of fuel and elec- tricity ⁵	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu- facture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷	
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages
	No.		'000			'000				'000		'000
1961												
Under \$10,000	11	6	6	11	4	51	120	62	11	30	8	12
\$ 10,000 to \$ 24,999	16	41	64	114	22	259	536	282	11	38	51	146
25,000 " 49,999	8	42	74	136	19	240	533	275	1	5	55	189
50,000 " 99,999	13	144	280	510	57	647	1,593	891	5	18	168	605
100,000 " 199,999	8	166	377	631	65	1,113	2,349	1,204	1	8	196	823
200,000 " 499,999	5	167	329	624	61	1,187	2,835	1,515	—	—	222	911
500,000 " 999,999	3	130	267	534	145	40,905	43,198	2,051	—	—	160	696
1,000,000 " 4,999,999	5	2,008	4,371	9,933	1,188	47,641	70,435	22,571	—	—	2,611	13,406
5,000,000 and over	5	2,008	4,371	9,933	1,188	47,641	70,435	22,571	—	—	2,611	13,406
Head offices, sales offices and auxiliary units ¹⁰	11	99
Totals	69	2,704	5,769	12,493	1,562	92,042	121,599	28,850	29	98	3,482	16,886
1962												
Under \$10,000	13	11	14	29	7	68	172	96	15	46	13	32
\$ 10,000 to \$ 24,999	10	22	36	71	10	163	338	173	11	40	28	95
25,000 " 49,999	6	31	51	99	12	158	382	212	—	—	43	144
50,000 " 99,999	16	176	292	584	66	999	2,067	1,053	3	18	209	725
100,000 " 199,999	5	93	186	371	27	590	1,340	731	—	—	110	510
200,000 " 499,999	10	385	779	1,503	218	5,469	9,727	2,982	—	—	499	2,181
500,000 " 999,999	3	142	320	625	160	50,253	52,636	2,358	—	—	172	784
1,000,000 " 4,999,999	4	1,882	4,356	9,882	1,090	52,413	75,548	19,220	—	—	2,404	13,281
5,000,000 and over	4	1,882	4,356	9,882	1,090	52,413	75,548	19,220	—	—	2,404	13,281
Head offices, sales offices and auxiliary units ¹⁰	14	104
Totals	67	2,742	6,034	13,163	1,590	110,114	142,210	26,826	29	105	3,492	17,856

See footnotes following Table 3 A.

TABLE 1 E. Principal Statistics classified by Size Groups based on Total Employed,¹¹ 1961 and 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Size group	Estab- lish- ments	Manufacturing activity							Total activity			
		Production and related workers ⁴			Cost of fuel and elec- tricity ⁵	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu- facture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷	
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages
	No.		'000			'000				'000		'000
1961												
Under 5 employees	22	23	32	56	14	156	407	234	20	62	29	74
5- 14 employees	22	147	289	542	63	909	2,103	1,158	6	26	181	686
15- 49 "	16	345	723	1,278	162	15,496	18,916	3,094	3	11	404	1,616
50- 99 "	5	250	511	1,028	218	30,520	33,619	2,990	—	—	326	1,446
100-199 "	—	—	—	—	—	—	—	—	—	—	—	—
200-499 "	—	—	—	—	—	—	—	—	—	—	—	—
500 employees and over	4	1,939	4,212	9,589	1,105	44,961	66,552	21,375	—	—	2,531	12,965
Head offices, sales offices and auxiliary units ¹⁰	11	99
Totals	69	2,704	5,769	12,493	1,562	92,042	121,599	28,850	29	98	3,482	16,886
1962												
Under 5 employees	20	21	29	60	12	150	367	205	23	75	26	73
5- 14 employees	19	125	249	497	51	917	1,858	947	6	30	156	638
15- 49 "	19	428	824	1,553	192	18,572	22,725	3,987	—	—	506	1,989
50- 99 "	6	357	744	1,558	337	41,382	46,067	3,525	—	—	469	2,260
100-199 "	—	—	—	—	—	—	—	—	—	—	—	—
200-499 "	—	—	—	—	—	—	—	—	—	—	—	—
500 employees and over	3	1,811	4,188	9,496	999	49,093	71,193	18,161	—	—	2,321	12,793
Head offices, sales offices and auxiliary units ¹⁰	14	104
Totals	67	2,742	6,034	13,163	1,590	110,114	142,210	26,826	29	105	3,492	17,856

See footnotes following Table 3 A.

TABLE 1 F. Principal Statistics classified by Type of Organization, 1961 and 1962

Basis: Revised Standard Industrial Classification and New Establishment Concept²

Type of organization	Establishments	Manufacturing activity							Total activity				
		Production and related workers ⁴			Cost of fuel and electricity ⁵	Cost of materials and supplies used ⁴	Value of shipments of goods of own manufacture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷		Total value added ⁸
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
1961													
Individual ownerships	15	48	88	147	17	276	626	330	13	48	52	153	331
Partnerships	9	37	67	116	17	162	451	274	16	51	38	118	274
Incorporated companies	45	2,619	5,614	12,230	1,528	91,605	120,521	28,246	—	—	3,381	16,516	28,256
Cooperatives	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units ¹⁰	11	99	(3)
Totals	69	2,704	5,769	12,493	1,562	92,042	121,599	28,850	29	98	3,482	16,886	28,857
1962													
Individual ownerships	13	20	32	63	10	154	332	167	14	54	21	64	167
Partnerships	8	21	34	68	11	125	319	183	15	51	22	69	183
Incorporated companies	46	2,701	5,966	13,032	1,569	109,835	141,560	26,476	—	—	3,435	17,619	26,580
Cooperatives	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units ¹⁰	14	104	(4)
Totals	67	2,742	6,034	13,163	1,590	110,114	142,210	26,826	29	105	3,492	17,856	26,926

See footnotes following Table 3 A.

TABLE 2. Industry Outputs, Inputs and Value Added, 1961 and 1962

Basis: Revised Standard Industrial Classification and New Establishment Concept²

Item	1961	1962
	\$'000	
Manufacturing activity:		
Value of shipments — Goods of own manufacture	121,599	142,210
Add: Closing inventory — Goods in process	3,579	1,300
Finished goods	4,303	3,245
Deduct: Opening inventory — Goods in process	2,920	3,561
Finished goods	4,107	4,665
Gross output — Manufacturing activity	122,454	138,529
Deduct: Cost of materials and supplies used in manufacturing activity	92,042	110,114
Cost of fuel and electricity used	1,562	1,590
Value added — Manufacturing activity	28,850	26,826
Non-manufacturing activities:		
Value of shipments — Goods not of own manufacture	848
Add: All other revenue	269
Closing inventory — Goods purchased for resale	102	159
Deduct: Purchases of goods for resale as such	786
Opening inventory — Goods not of own manufacture	83	139
Cost of all other materials and supplies used	251
Value added — Non-manufacturing activities	7	100
Total value added	28,857	26,926

See footnote following Table 3 A.

TABLE 3. Employment and Payroll, 1961 and 1962

Basis: Revised Standard Industrial Classification and New Establishment Concept²

Year and province	Employees										Salaries and wages				
	Production and related workers				Adminis- trative and office ^{1,2}		Sales, and distribution ³		Total employees ^{7,8}		Production and related workers		Admin- istrative and office	Sales, and distri- bution	Total salaries and wages
	Manufacturing ⁶		Other ⁹												
	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female	Manufac- turing	Other			
1961	number										\$'000				
Quebec	804	9	1,038	60	3,626	5,068
Ontario	1,643	6	1,927	95	7,803	10,186
Manitoba	242	—	342	20	1,063	1,632
Alberta															
British Columbia															
Totals	2,689	15	3,307	175	12,493	16,886
1962															
Quebec	818	10	—	4	173	53	39	22	1,030	89	3,697	8	1,428	274	5,407
Ontario	1,711	7	—	—	244	80	50	15	2,005	102	8,672	—	2,029	533	11,235
Manitoba	196	—	—	—	54	10	5	1	255	11	794	—	373	47	1,214
Alberta															
British Columbia															
Totals	2,725	17	—	4	471	143	94	38	3,290	202	13,163	8	3,830	854	17,856

See footnotes following Table 3 A.

TABLE 3 A. Production and Related Workers,⁴ - Manufacturing Activity, by Months, 1962

Basis: Revised Standard Industrial Classification and New Establishment Concept²

Month	Establishments reporting monthly detail	
	Male	Female
	number	
January	2,303	12
February	2,324	11
March	2,341	11
April	2,357	11
May	2,373	11
June	2,411	12
July	2,399	13
August	2,412	14
September	2,417	16
October	2,427	16
November	2,426	19
December	2,424	20
Average for establishments reporting monthly detail (collected only for large establishments)	2,384	15
Average for small establishments (only annual averages collected)	341	2
Average for all establishments	2,725	17

¹ See Table 2 and Explanatory Notes concerning manufacturing and non-manufacturing activities.

² See Explanatory Notes.

³ This category, in this table only, includes working owners and partners. Since administrative and office employees are engaged in a variety of activities they have been excluded from manufacturing activity beginning with the revised 1961 series shown in the following tables. They are included here for purposes of comparison with the tabulations of previous years.

⁴ Conceptually identical to previous years. See Explanatory Notes.

⁵ Cannot be reported separately for manufacturing and non-manufacturing activities but related substantially to manufacturing activity. Identical concept to previous years.

⁶ Working owners and partners were included with administrative and office employees in the "Manufacturing series" published in former years. See Explanatory Notes.

⁷ Includes production and related workers, administrative and office employees, sales distribution and other employees. See Explanatory Notes for the treatment of head office employees and those employed in auxiliary units.

⁸ Value of total shipments and other operational revenue less total cost of materials, supplies, fuels used and purchases of products and materials for resale in the same condition; all adjusted for inventory changes where required. See Table 2 and Explanatory Notes.

⁹ Sales and distribution workers and production workers (non-manufacturing) are included for the first time as a result of the full implementation of the new definition of the establishment. The figures for production workers (non-manufacturing), administrative and office employees and sales and distribution workers are not yet available for 1961 but form part of total employees. Sales and distribution workers may include some employees that are reported as part of a manufacturing establishment but are not working at the establishment's location. Head offices, sales offices, etc., which report separately are included in the figures for the province in which they are located.

¹⁰ These data cover the activities reported by separately located units such as head offices, sales offices, administrative offices, laboratories, warehouses, etc. Such units do not usually constitute separate "establishments" as they do not normally generate all the necessary elements of input and output statistics. However, they are treated as extensions of manufacturing establishments and, in the case of individual industries, may be located in provinces where no processing plants are situated. For the most part, these units contribute only to costs of operations (mainly salaries and wages) and they are included here to provide completeness and consistency of the statistics. See Explanatory Notes which deal with single and multi establishments for a complete explanation of procedures.

¹¹ Includes paid employees and working owners but excludes unpaid family workers.

Note: Figures may not add due to rounding.

TABLE 4. Materials and Supplies Used in Manufacturing Activity, 1962

Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Description	Quantity	Cost
		\$'000
1. Materials used:		
Aluminum:		
Ingots	lb. 197,907	63
Scrap	" 732,478	159
Other forms	" 5,659,452	1,620
Antimony	" 10,125	2
Brass and bronze:		
Ingots	" 1,639,793	549
Scrap	" 15,835,195	3,595
Bars and rods	" 66,923	35
Pipe and tubing	" 100,257	65
Other forms	" 16,134	6
Copper:		
Ingots, slabs, wire bars, etc.	" 269,679,153	84,692
Scrap	" 27,027,627	7,798
Plates, sheets and strip	" 6,090	2
Wire	" 290,561	96
Other forms	" 116,599	40
Lead, all forms	" 413,379	41
Manganese metal		
Monel metal	lb. 86,094	117
Nickel	" 543,442	453
Nickel-copper shot	" 2,449	2
Nickel-silver, all forms	" 993,241	309
Tin all forms:		
Phosphor tin	" 273,550	345
Other tin	" 38,570	51
Zinc:		
Ingots and slabs	" 13,338,233	1,600
Other forms		
Other non-ferrous metals		104
Lumber	M. bd. ft. 2,274	253
Silica sand	ton 137	3
Foundry sands	" 770	10
Graphite	lb. 94,421	5
Refractories	" ..	38
All other materials and components used ²	3,192
2. Containers and other packaging materials and supplies used		941
3. Operating, maintenance and repair supplies used (excluding fuel)		3,823
4. Amount paid out to others for work done on materials owned by establishments		103
Total		110,114

¹ See Explanatory Notes.

² No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. In 1962 these estimated costs were \$2,036,000.

TABLE 5. Fuel and Electricity Used¹ in Manufacturing Activity,² 1962

Basis: Revised Standard Industrial Classification and New Establishment Concept³

Description	Quantity	Cost
		\$'000
1. Large establishments which reported commodity detail:		
Bituminous coal:		
(a) From Canadian mines	ton —	—
(b) Imported	4,671	51
Sub-bituminous coal (from Alberta mines only)	—	—
Anthracite coal	—	—
Lignite coal	—	—
Coke	—	—
Gasoline (including gasoline used in cars and trucks)	Imp. gal. 92,363	26
Fuel oil including kerosene or coal oil	2,617,396	239
Wood	—	—
Gas:		
(a) Liquefied petroleum gases	Imp. gal. 147,563	22
(b) Other manufactured gas	—	—
(c) Natural gas	M cu. ft. 387,137	267
Other fuel	—	—
Electricity purchased	kwh. 97,451,517	849
Steam purchased	19
2. Estimate for small establishments for which no data were collected:		
Fuel and electricity	117
3. All establishments:		
Total fuel and electricity used	1,590

¹ Does not include fuel and electricity produced for own use.

² Includes only fuel and electricity purchased. Conceptually identical to previous years in that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

³ See Explanatory Notes.

TABLE 6. Shipments of Goods of Own Manufacture, 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Description	Quantity	Value
		\$'000
1. Products:		
Aluminum:		
Castings	1,003,630	866
Other forms (powder, etc.)	2,692
Copper and copper alloy (brass, bronze, etc.):		
Pipe and tubing	78,601,170	40,082
Plates, sheets, strip and flat products	44,055,095	21,367
Other forms (wire rods, castings, powder, etc.)	207,528,515	74,983
All other products	4,441
2. Amount received in payment for work done on materials and products owned by others		194
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above		(2,415)
Net adjustment for establishments receiving progress payments ²
Total adjusted value of shipments and work done		142,210

¹ See Explanatory Notes.

² See footnote 1, Table 7.

TABLE 7. Industry Inventories, 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Province	Manufacturing				Non-manufacturing	Total inventories
	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total manufacturing	Products or materials purchased for resale	
	book value \$'000					
Opening:³						
Quebec	1,483	2,162	1,905	5,550	20	5,570
Ontario	7,915	759	1,534	10,208	47	10,255
Manitoba	232	641	1,226	2,099	73	2,172
Alberta						
British Columbia						
Totals⁴	9,630	3,561	4,665	17,856	139	17,995
Closing:						
Quebec	5,226	459	981	6,666	32	6,698
Ontario	7,283	581	1,721	9,585	51	9,636
Manitoba	257	260	544	1,061	76	1,137
Alberta						
British Columbia						
Totals⁴	12,767	1,300	3,245	17,312	159	17,471

¹ Values represent book values of inventories owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained the change in these accounts is treated as a net adjustment to shipments.

² See Explanatory Notes.

³ The opening inventories may differ from the closing inventories for the previous survey year because of changes in classification, the receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

⁴ Figures may not add due to rounding.

List of Establishments, 1962

Name	Location
Quebec:	
Alliance Foundry & Pattern Works Reg'd	Vaudreuil
Archambault Foundry	Montreal
Aubertin Foundries Ltd.	Montreal N.
Bouliane Brass Foundry	Montreal
Canada Wire & Cable Co. Ltd.	Montreal E.
Canadain Bronze Powder Works Ltd.	Valleyfield
Dauncey, P.A. Ltd.	Sherbrooke
Diversified Metallurgical Industries Ltd.	Dunham
Dominion Brass & Aluminum Foundry Ltd.	Ville St. Pierre
Eastern Brass Foundry Ltd.	Montreal
Empire Brass Foundry Ltd.	Montreal
Fonderie D'Art	Longueuil
Fonderie d'Art Vandevoorde	Jacques Cartier
Fonderie St. Maurice Ltée	Cap-de-la-Madeleine
La Métallurgie De St. Raphaël Ltée	St. Raphaël
La Prairie Brass and Aluminum Foundry	La Prairie
Miller's Brass Foundry	Three Rivers
Notanda Copper & Brass Ltd.	Montreal
Rapid Foundry	Napierville
Victory Brass & Aluminum Foundry	Montreal
Ontario:	
Anaconda American Brass Ltd.	New Toronto
Bond Brass Ltd.	Fastview
Calumet & Hecla of Canada Ltd.	London
Central Castings	Toronto
Craig Bronze Co.	Toronto
Dominion Gas Meter Co. Ltd., The	London
Eramosa Brass & Aluminum	Guelph
Fisher & Son Ltd.	Hamilton
Fry Metal Industries Ltd.	Seaforth
Guelph Brass & Aluminum Co.	Guelph
Kitchener Brass & Aluminum Foundry Ltd.	Kitchener
Lawrence, T.C. & Sons Limited	Galt
Long Branch Foundry, The	Toronto
May Foundry Co.	Niagara Falls
Mears & Son	Brantford
Metal Atomizing & Processing Corp. Ltd.	Oakville
National Brass & Aluminum Foundry	Toronto
Niagara Bronze	Niagara Falls
Non-Ferrous Castings Ltd.	Toronto
Ottawa Brass Mfg. Co.	Ottawa
Phillips Electrical Co. Ltd.	Brockville
Quality Brass Foundry	Port Credit
Queen City Brass Foundry	Toronto
Rahn Metals Ltd.	North Bay
Ratcliffs (Canada) Ltd.	Richmond Hill
Robinson, J. & Son	Ottawa
Roto-Cast Ltd.	Toronto
S.B. & A. Foundry Ltd.	Guelph
St. Catharines Brass Works Ltd.	St. Catharines
Samco Brass Ltd.	St. Catharines
Stoermer Bell & Brass Foundry	Breslau
Sully Castings Ltd.	Richmond Hill
Tallman, A.H. Bronze Co. Ltd.	Burlington
Warren Alloy (Canada) Ltd.	Chatham
Wilson Brass & Aluminum Foundries Ltd.	Toronto
Windsor Match Plate Ltd.	Windsor
Manitoba:	
Winnipeg Brass Ltd.	Winnipeg
Alberta:	
Paragon Bronze & Aluminum Products	Calgary
British Columbia:	
A.B.M. Foundry Ltd.	North Surrey
Green, Wm. & Sons Brass Foundry	Victoria
Hi-Way Foundry	Victoria
McPhail & Sons (1960) Ltd.	Vancouver
Metro Bronze & Aluminum Foundry Ltd.	South Burnaby
North Shore Foundry Ltd.	North Vancouver
Pacific Bronze Co. Ltd.	Vancouver
Summer Brass Foundry Ltd.	Vancouver
Western Copper Mills Ltd.	New Westminster

EXPLANATORY NOTES

This report is one in a series of about 140 publications which present the results of the 1962 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and special reports on geographical distribution and on type of ownership and size of establishments.

With the publication of the results of the 1962 Census of Manufactures, the Bureau has completed a major revision in the classification and concept of its annual census of manufacturing establishments. Because of its size and complexity, this project had to be carried out in three stages. The first stage was the change in classification and the results of the 1960 Census, together with the re-compilation of the 1957, 1958 and 1959 Censuses were published in the 1960 reports on the basis of the revised Standard Industrial Classification. This part of the project was confined entirely to a re-coding of existing reporting units. The second stage consisted of the implementation of the new definition of the reporting unit i.e. "establishment" as it applied to **manufacturing activities** of manufacturing establishments (See following note on "Establishment"). Results of the 1961 Census reflected this change in concept and, in order to provide comparability of data for recent years, the 1961 reports contained principal statistics on the basis of the new establishment definition for years back to 1957.

The third stage which was the extension of the definition of the establishment to cover **total activities** of manufacturing establishments is reflected in the statistics for 1961 and 1962 contained in this report. This full implementation of the new definition of the establishment has resulted in an extension of the data to non-manufacturing activities of manufacturing establishments and in additional changes in the 1961 statistics of manufacturing activities. Statistics on manufacturing activities will continue to be shown separately as in the past but, beginning with 1961, data on all operations (total activity) of manufacturing establishments will also be given. By definition "total activity" relates to all operational data and excludes such non-operational items as rent, interest and dividends. In addition, statistics on man-hours paid will be included as part of the regular series of industry statistics. For many industries, adjustments and revisions were made to the 1961 data on **manufacturing activities** which were published during the second stage to bring them in line with reporting procedures followed in the 1962 Census and to reflect the final application of the new concept. The 1961 statistics on manufacturing activities contained in this report are thus not entirely comparable with those published in the 1961 reports. However, the 1961 statistics are shown in this publication in both their original and revised forms in order to provide a link with the immediate past. A more complete account of recent changes and additions and brief descriptions of the principal industry statistics are given in following sections of these notes.

Standard Industrial Classification

The revised Standard Industrial Classification which was introduced with the 1960 Census of Manufactures and applied to the results of the 1957, 1958 and 1959 censuses provides for a breakdown of the manufacturing universe into 140 industries arranged in 20 major groups. Custom Tailoring Shops is the only industry class in the Manufacturing Industries Division of the classification which is not covered in the annual Census of Manufactures. It is surveyed as part of the Decennial Census of Merchandising and Service Establishments. Of the 140 "three-digit" industry classes in the Manufacturing Industries Division, 21 are further broken down into 67 "four-digit" sub-classes. With the exception of the Wood Preservation and Sound Recording industries, the figures for which are at present confidential and have to be included with those of related industries, the statistics for all of the "four-digit" sub-classes are published regularly. Thus, at the Canada level, principal statistics are compiled for 183 industries. These cannot all be published separately by province because of the confidential nature of the data in certain provinces.

Reporting establishments are classified or allotted to specific industries in the classification system on the basis of the value of principal products made or shipped. In general, establishments primarily engaged in repair work (Shoe Repair Shops, Motor Vehicle Repair Shops etc.) are not included in manufacturing industries. Exceptions are establishments primarily engaged in furniture, ship, boat, aircraft and railroad rolling stock repairs which are classified to the manufacturing industries producing the products involved. Establishments primarily engaged in assembling parts into complete units have always been included in manufacturing industries.

Full details concerning the revised classification system are contained in the Standard Industrial Classification Manual, Catalogue No. 12-501, which is available from either the Queen's Printer or the Dominion Bureau of Statistics.

It should be noted that two new industries (Poultry Processors and Dental Laboratories) and three new groups of establishments (book publishers in the Publishing Industry, electro-plating establishments in the Metal Stamping, Pressing and Coating Industry and prescription branches in the Ophthalmic Goods Manufacturers Industry) have been included in the 1961 (revised) and 1962 Census statistics and will continue to be included thereafter. They were surveyed for the first time in the 1960 Census (1961 Census in the case of prescription branches) in line with the revised classification but, since they did not represent new production, they were removed from the 1960 and 1961 compilations published in the 1961 Census reports in order to provide complete comparability of data over the period 1957-61. Statistics for this period are repeated in the 1962 reports to supply a link with the revised 1961 data and the new 1962 statistics.

Establishment

The reporting unit in the Census of Manufactures is the **establishment**. The majority of establishments are firms, but many firms have more than one manufacturing establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements described below.

Beginning with the 1961 Census of Manufactures the establishment is defined as follows:

"The smallest unit which is a separate operating entity capable of reporting all the following principal statistics:

- Materials and supplies used,
- Goods purchased for resale as such,
- Fuel and power consumed,
- Number of employees and salaries and wages,
- Inventories,
- Shipments or sales."

Following is a description of the main features of the new establishment concept introduced in the 1961 Census, how they differ from those of the old "activity" concept and the steps taken to correct for breaks in continuity.

(a) The establishment is to be distinguished from smaller subdivisions or departments which do not have records that permit them to report all items required of an establishment. Prior to 1961, some establishments were required to submit two or more separate reports when they were engaged in activities which were classifiable to different industries. Beginning with 1961, separate reports for such activities are required only in cases where accounting records can provide the necessary input and output elements of principal statistics. Special reporting arrangements were made with respondents when the acceptance of combined reports would have seriously affected the statistics for particular industries or areas. Where continuity of industry statistics was affected by this change in reporting procedures, adjustments to the data were made back to 1957 in order to maintain comparability of the series for recent years.¹

(b) A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. Prior to 1961, the Census of Manufactures attempted to cover the manufacturing activities of all establishments, whether or not they were primarily engaged in manufacturing. Beginning with the 1961 Census, establishments (accounting entities) which are not primarily engaged in manufacturing are no longer included as manufacturing establishments in the basic industry statistics.¹

Again, adjustments were made to reflect the removal of such reporting units for the period 1957-60. These reporting units are now listed as establishments in other Bureau surveys, such as Wholesale Trade, Construction etc. This has resulted in a somewhat smaller universe represented by the Census of Manufactures. In terms of overall 1960 Census results, the number of establishments transferred to other industries totalled 2,786 or 8% but these represented only 0.7% of total employment and of total value of shipments of manufactured products. In order, however, to maintain complete coverage of certain commodity items produced mainly in manufacturing establishments, many non-manufacturing establishments are now surveyed by the Industry Division for commodity shipments only and the latter are included in those tables of industry reports showing shipments of certain commodities "from all industries".

(c) A manufacturing establishment may be, and often is, engaged in other activities in addition to its principal manufacturing activity. Prior to 1961 the main emphasis in the Census of Manufactures was on manufacturing activity. Beginning with 1961, each establishment reports on all the activities carried out within its accounting boundaries (except income from investments such as rent, interest and dividends) and data on different activities (manufacturing, trading in goods not of own manufacture, construction by own labour force, revenue from services etc.) are requested separately. However, the statistics published in the 1961 reports were confined to manufacturing activity only in order to maintain comparability with previous years and to permit a more thorough audit of the new data. The 1962 reports contain principal statistics on total activities of manufacturing establishments for 1961 and 1962 with the main elements of manufacturing activity shown separately as in the past. It should be noted that the statistics for separate activities are not completely consistent. Some respondents cannot distinguish in their records materials, shipments and inventories relating to own manufacturing activities from those relating to goods not of their own manufacture or to other activities and can report operational data in total only under manufacturing activity. This situation has always existed, however, and is not considered important enough to invalidate the use of the data in the measurement of manufacturing as an "activity". The values assigned by the respondent to materials and shipments of own manufactured goods include costs in varying degrees that relate to internal (to the establishment) transportation, warehousing and selling activities, but it is not possible to make adjustments to arrive at a uniform valuation for manufacturing activity only; although valuation at the establishment "boundary" must be accepted, the items valued under manufacturing activities still relate, in most cases, to "goods of own manufacture". In the case of employment only data on manufacturing production workers and manufacturing man-hours can be assigned, in total, to manufacturing activity; administrative and office employees can seldom be allocated to separate activities.

¹ Most of these adjustments were made when the results of the 1961 Census were being compiled. Since publication of these results in the 1961 reports additional adjustments were made to the 1961 data, as noted earlier, and these are reflected, where applicable, in the revised 1961 statistics contained in this report.

Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level, and for studies or statistical measures requiring accurate co-ordinated data, the "total" statistics should be used.

(d) Additional changes resulted from intensive editing and follow-up consistent with the introduction of the new concept. An example of such changes is the provision for the elimination, in total, of sales taxes and outward transportation charges from value of shipments. Prior to 1961, although the value of shipments for each product was requested excluding taxes and transportation charges, no allowance had been made for the reporting of these items in total when the respondents' records did not permit their deduction from the values of the individual products. Another example is a change in the valuation of shipments where, prior to 1961, a manufacturing company operating warehouses or sales outlets was reporting value of shipments in terms of an estimated manufacturer's price in accordance with the old activity concept, even though his records were not kept on this basis. Since the accounting boundary in such cases extends to distribution operations, the respondent was instructed in 1961 to report shipments at the final selling price in order to obtain more realistic and accurate data.² Adjustments were made to the value of shipments for the period 1957-60 to reflect such changes and maintain continuity of the shipments data. Since no actual data to make these corrections were available for back years, 1961 adjustment ratios were applied to the previous years for each industry affected, on the assumption that the valuation changes in 1961 applied in equal proportions to the preceding period.³

(e) The new concept also demands that inventories held apart from plant be included with plant inventories if establishment boundaries extend to warehouses and sales outlets. Prior to 1961, compilations took into account only the inventories held at plant. In this case, however, most of the missing data were available from supplementary questions in the Annual Census and from the Monthly Inventories and Shipments Survey and actual corrections could be made for previous years.

² Some manufacturing firms operate sales branches or selling warehouses as separate sales establishments for which complete accounting records of receipts, expenses, employment and sales are maintained. In such cases the plants, in effect, "sell" to the sales outlets on much the same basis as they would to independent buyers. The value of plant shipments is based on factory prices and the "boundary" of the manufacturing establishment does not extend beyond the plant. The sales outlets in such cases constitute separate sales establishments and are classified to wholesale or retail trade. Some sales outlets of manufacturing firms, although they physically handle products of the plants, do not maintain separate accounts and are generally treated for statistical purposes as extensions of manufacturing operations. Special arrangements were made for separate reporting in a few cases where the treatment of such outlets as manufacturing extensions would seriously affect the significance of statistics for particular manufacturing and trade industries.

³ See footnote 1.

(f) Prior to 1961 the Census of Manufactures did not have complete coverage of head and administrative offices and had never surveyed separate sales offices, warehouses or laboratories operated by manufacturing firms. Beginning with the 1961 survey, complete coverage of these auxiliary units was effected. In the past the employment and salaries and wages of those head and administrative offices that were surveyed were either coded in total to the industry in which the greatest portion of the company's manufacturing activities was classified or else, in the case of certain large multi-unit firms with establishments in several industries, were pro-rated among the different industries involved. In the original 1961 statistics published in 1961 reports, the same coverage and treatment of head offices was applied to maintain comparability over the 1957-61 period. Beginning with the revised 1961 statistics, all head offices and auxiliary units are covered and are processed according to the methods described below.

1. Single-Establishment Companies

In the great majority of cases central administrative and executive personnel of companies consisting only of one establishment are generally located at the site of the manufacturing plant and are automatically included in the plant reports. Where head offices and auxiliary units are geographically separate from plant locations and employ a sizeable number of workers they are surveyed on special questionnaires.

Separately located head offices, sales offices, administrative offices and other separate auxiliary units (laboratories, warehouses, etc.) do not usually constitute separate establishments⁴ for purposes of industry statistics since they do not normally generate operational revenues but give rise only to costs of operation (mainly salaries and wages) which make up part of the selling price of manufactured products and which are thus included in the value of shipments or sales. Where such units belong to single-establishment companies, they will be considered as extensions of the establishment's boundaries and their operations consolidated with the establishment's total activity.

2. Multi-Establishment Companies

In the case of companies with more than one establishment the following rules are applied:

(i) Where all the establishments of a company are classified to the same (three-digit) industry, the head office and other auxiliary units are coded to that same industry.

(ii) Where the establishments of a company are not all classified to the same (three-digit) industry but are coded to different industries, or industries in different industry groups or even different divisions

⁴ See footnote 2 for exceptions.

of the Standard Industrial Classification, the inclusion of data for head office and auxiliary units in any one of the (three-digit) industries concerned would distort the relationship between items of principal statistics. In such cases, the auxiliary units are coded at the group (two-digit) level in tabulations of industry statistics. Where multi-establishment companies cut across group or major division lines of the Classification, the head office and auxiliary units will be coded to the (two-digit) industry group in which the major part of the company's operations are classified. Although this may result in some distortion of (two-digit) industry group statistics it will eliminate distortion within groups as it will leave statistics at the (three-digit) industry level free of these company-wide data.

Period Covered

Respondents are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. However, the data on employees, salaries, wages and man-hours are requested on a calendar year basis in all cases.

When establishments are operated for only a portion of a year, a report is required covering the period of operation.

Working Owners or Partners

Beginning with the revised 1961 statistics working owners and partners of unincorporated businesses are shown as a separate category in the principal statistics and are neither included in the number of employees nor in salaries and wages; there is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each census return. In all previous reports of the Census of Manufactures these workers were included as part of the number of administrative and office employees and their withdrawals were included as part of salaries. Withdrawals are defined as amounts withdrawn by owners or partners for normal living expenses, excluding withdrawals for payment of income tax.

Number of Establishments

The number of establishments represents the number of operating units (accounting entities as per the new definition of the establishment) for which separate reports are submitted. Head offices located apart from establishments and which are surveyed separately and separate sales and administrative auxiliaries that are treated as extensions of manufacturing activities are not included in the establishment count. However, the operational statistics (employment, salaries etc.) of such auxiliary units which are coded at the "three-digit"

level are included in the principal statistics of industries coded at the same level; those units coded at the "two-digit" level are included with the statistics for groups of industries.

Employees

As noted above, the number of working owners and partners are excluded from the number of employees, beginning with the revised 1961 statistics. This change brings the definition of "employees" in the Census of Manufactures in line with that of "employees" in the Bureau's monthly Employment Survey and with that of "paid workers" in the Bureau's Labour Force Survey. For purposes of historical comparisons, the number of working owners and partners should be added to total employees (beginning with the revised 1961 data) in order to correspond with the figure of "total employees" published in previous reports concerned with the Annual Census of Manufactures.

In addition to production and related workers engaged in manufacturing activities, total employees include administrative, office, sales and distribution workers as well as any production workers employed in non-manufacturing activities such as construction undertaken for the use of the establishment by its own employees (when these are treated as a separate work force) or logging (mostly in connection with sawmills or planing mills). Number of employees represents as closely as possible equivalent annual full-time employment. Adjustments are made when reported figures indicate the existence of part-time or seasonal employment.

Administrative and office employees include all executive and supervisory officials such as presidents, vice-presidents, controllers, secretaries, treasurers etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical etc. Sales and distribution workers include office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truck drivers and their helpers, etc. They exclude persons working on a commission basis who are not considered regular employees.

Production and related workers in manufacturing activities include, in addition to those engaged in processing and assembling, those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees in related activities such as maintenance, repair, janitorial and watchman services. Working foremen doing similar work to that of employees they supervise are also included. Production workers employed in non-manufacturing activities such as construction undertaken for the use of the establishment, logging

employees or outside piece-workers employed in certain industries are excluded from the number of production and related workers but are part of the total number of employees in those industries.

Production and related workers are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months in order to derive equivalent annual full-time employment. The numbers are somewhat affected by turn over, in that employment is overstated when an employee changes employment within the same industry during a pay period. Other categories of workers are reported in the form of annual averages. Figures on employment and man-hours refer to the calendar year whether or not some establishments report other data on a financial year basis.

Man-hours of production and related workers in manufacturing activities represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays etc.). In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in **average** hourly earnings and does **not** represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

Salaries and Wages

Salaries and Wages refer to gross earnings of the employees described above, **before** deductions for income tax and employees' contributions to social services such as sickness, accident and unemployment insurance, pensions etc. They include all salaries, wages, bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only), as well as any other allowance forming part of the workers' earnings. Payments for overtime are included.

Wages refer to amounts paid to production and related workers engaged in manufacturing operations as defined above. Salaries refer to amounts paid to all other categories of employees including relatively small numbers of production workers engaged in construction and extractive operations or who are employed as outside piece-workers. Figures on salaries and wages refer to the calendar year whether or not some establishments reported other data on a financial year basis.

Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives etc.) not to purchases unless the quantities are

substantially the same. **Any fuel and electricity produced by establishments for internal consumption are not included in the total cost.** Values represent laid-down cost at the establishment including freight, duty etc.

Materials and Supplies

(a) Used in manufacturing activities. Figures represent quantities and laid-down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. The statistics represent only commodity items or physical goods (costs of services or overhead charges such as advertising, insurance, depreciation etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Respondents are required to report materials and supplies **used not purchased**. Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

(b) Purchases for resale as such. Figures represent the cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

(c) Other materials and supplies used. Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Value of construction and repair work done by outside contractors is not included nor is the cost of purchased machinery and equipment. Also included is the cost of office supplies not chargeable to fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid medical supplies, laboratory supplies etc.

Shipments

In general the figures represent revenue from all production, sales, services and related activities of reporting establishments. Non-operating revenues such as rent, interest and dividends and the sale of used fixed assets are excluded.

(a) Shipments of goods of own manufacture

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm when such units are treated as separate establishments. (See notes on "Establishment").

Such shipments are net of returned goods, and value figures at the establishment exclude discounts, returns, allowances, sales taxes and excise duties, returnable containers, and charges for outward transportation by common or contract carriers. Transportation or delivery expenses incurred by the reporting establishments' own carriers are not deducted.

The unsold portion, at year-end, of consignment shipments in Canada, is treated as inventory and not as shipments, but all shipments to foreign countries, for which form B.13 "Customs Canada, Export Entry" has been completed, are treated as shipments.

In four industries, viz. Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair, where work on principal products extends over a relatively long period, the value of production, rather than the value of shipments, is recorded. For these industries value of production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on units delivered in the year under review. Adjustments to the value of shipments are also made for firms in these industries and in some other industries which operate on the basis of progress payments. The latter are treated as sales and not as inventory, so that for firms which use a progress payments account, an adjustment to the value of shipments is made for the net change in this account during the year.

(b) Shipments of goods not of own manufacture

These figures represent the net selling value at the establishment (less discounts, returns, allowances, sales taxes and excise duties and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship goods on a rental basis value of shipments represents the book value of such goods. All sales of consignment goods from other countries are included.

(c) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs and alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishments' own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishments' own employees, such as revenue from goods produced for rental (the book value of such goods are included as part of factory shipments), servicing revenues, commissions on sales (when not included in value of sales), revenue from company-operated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishments' own products, sale of used materials (excluding sale of used fixed assets), research and development work etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

Inventories

(a) Manufacturing inventory

Values represent the book value of manufacturing inventory owned in Canada. The value of inventory held for which progress payments have been received is treated as shipments and is not included in inventory owned. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Inventory owned abroad has already been reported as shipments and is excluded.

(b) Inventory of goods purchased for re-sale

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by reporting establishments and held at the plants and at any warehouses or selling outlets which are treated as extensions of establishments. Inventory owned in transit in Canada or on consignment in Canada is included.

Because of changes in classification, the receipt of revised data, the inclusion of new establishments or the removal of old establishments which did not operate during the latest year, the opening inventory for the latest year does not necessarily coincide with the closing inventory of the preceding year.

Value Added

(a) By manufacturing activities

Figures are compiled by deducting the cost of materials and fuel and electricity consumed from the value of production (value of shipments adjusted for changes in the value of inventories of finished goods and goods in process).

(b) By total activities

Figures consist of value added by manufacturing activities plus value added by non-manufacturing activities and is compiled by deducting the cost of goods purchased for re-sale and the cost of other materials and supplies used from the value of shipments of goods not of own manufacture plus other revenue, adjusted for changes in the value of inventories of goods purchased for re-sale.

"Value added" is sometimes referred to as net production. However, to arrive at the National Accounts concept of net production, or "Gross domestic product at factor cost", it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected in the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, Survey of Production.

Short Forms

Since 1949, in order to ease the reporting burden for smaller firms, a one-page short form has been used asking for only a limited amount of detail. For purposes of publication, missing data were estimated on the basis of appropriate ratios. Beginning with the 1959 census, the general limit for short forms was raised from \$50,000 (the limit used since 1949) to \$100,000 value of shipments and a new medium form was used. This form is a shortened version of the long form in that some of the general questions were pared down and the detailed lists of materials and products were limited to the more important items. The general limits for firms in this category were set at between \$100,000-\$500,000 value of shipments, but in the case of both the

short and medium forms there are lower cut-offs for a number of industries in which the smaller firms account for a larger share of total shipments.

Prior to 1961, the short form was limited to a question on the principal items of factory shipments. In the 1961 and 1962 censuses, in addition to the question on shipments of goods of own manufacture, general questions on employment and payroll and on total revenue were added on all short forms. The other elements of principal statistics, viz. value of materials, fuel and electricity and inventories, were estimated by using ratios based on the change in the value of shipments reported in 1961 and 1962. This was done to permit the complete compilation of basic industry statistics by industry and by geographic location. The proportions of the estimated data was generally less than 5 per cent of the total in each category of principal statistics.

Beginning with the 1963 census, general questions on total purchases of materials, fuel and electricity and on total inventory were added on the short forms. The two questions, however, were designed so that the data can be easily derived from respondents' regular accounting records. This will permit a complete tabulation of principal statistics without the necessity of estimating missing items and will result in increased accuracy for rural area statistics where small firms account for a relatively important part of industrial output.

The addition of extra questions on the short form in recent years has also permitted an increase in the cut-off limits for short forms in many industries. This has meant that many more firms are now receiving the short form instead of the long or medium form. It has also resulted in the withdrawal of the medium form in a number of industries, thus further simplifying collection and tabulation procedures.

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