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## CANADA

## DEPARTMENT OF TRADE AND COMMERCE DOMINION BUREAU OF STATISTICS

PUBLIC UTILITIES BRANCH

## USE OF ELECTRIC POWER

IN

MANUFACTURING AND MINING INDUSTRIES

IN

## CANADA

1938

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# DOMINION BUREAU OF STATISTICS TRANASOTTYIOM BRDD PUBLIC UTVITIES RRANCM D7B \% \% 



This reprort, issued during the past nine years, has attempted to show the evolution of power machinery in manuracturing and mining industries in Canadia toward electric drive and particulerly toward electric motora driven by power generated in central stations. With no coal mined in the chief manufacturing provinces of ontario and Quebec and with a lerge supply of water power within economic transmission distance of manufacturing and mining centres in these and in most of the other provinces, this trend has been more pronounced than in many countries. The trend has been measured by the ratio of electric motor capacity to total power equipment installed in these industries, the central electric station industry being excluded as one of the manufacturing industries.

Thic ratio of electric motor rating to total power equipment indicates this evolution, but the movement tovaris electric drive is slightly exaggerated because of the practice in oills, factories, etc., of installing motors at each machine or group of machines with a total capacity greater than would be necescary if only one large motor were used or if a steam encine and belts and shafting were used. In the oarly anmual industrial censuses no segregation was made of electric motors operated on power purchesed from central electric stations and on power procuced within the estabilshment making the reprort. Consequently, 1925 is the first year for which total power employed cen be compiled without duplication.

During the fifteen years between 1923 and 1938 there hes been very little net increase in the use of

 than doubled, however they still constitute only a small percentege of the total, but electric motors trebled in capacity. Those operated on power purchased from central stations increused by 244.6 per cent, whereas electric motora operated by electifity generated by the industries increased only 84.7 per cent. In 1923 the motors operated by central station power were the major part of all power equipment and consequently, with the greater rate of increase than other modes of power, by 1938 they vere almost double the capacity of all water wheals, steam engines and internal combustion engines used by manufacturing industries. The detrils of the capacities in 1825 and 1958 are as follows:

POIER EQUIPRL.STI IN MANUFACTURING INEUSTFITE

|  | Gamenity <br> (Horse Power) |  | Por Cent. <br> Increrse |
| :---: | :---: | :---: | :---: |
|  | 2923 | 193*3 |  |
| Pater heals | 58: , 191 |  | 23.2 |
| Sten* engines | 554, 191 | 830,897 | 49.9 |
| Internel combution (gas and ofl) engires | 46,829 | 111,645 | 133.4 |
| Total | 1,1.83, | 1,665,919 | 40.2 |
| Electric motors on purchased powar | 954,692 | 5,503, $\mathrm{HO4}$ | 244.6 |
| Total power | 2,146,903 | 4,969,723 | 131.5 |
| Total Electric Motors | 1,315,828 | 3,963,545 | 202.2 |

The ratio of elpctric motor capacity to totel power employed has inareased steadily, the recessions being fow and small. The saturation point will be reached somewhere below 100 per cent because probably direct hydraulic drive or stoan or interual combustion engines always will be usud iu some plants in preference to electric motors. The increase in the ratlo has been considorably less since 1929 than durling the precoding six years, the increage being 5.1 poinis froin 1329 to 1938 as agalnst 13.4 points from 1923 to 1929 . Commencing with 1935 roports date ker: gathered on spare or idle equipment. For each of the jears 1935-1938 the percentage of total equipmant not in regular use was approximately the same, around six per cent. The equinent in reguiar use is more informative that total figures and when data for several years are available these tables will be compiled on the basis of equirment in regular use. In the meantime, comparisons are possible only for total equijment in the operating plants. Although equipment in idle plants mifht be cons.dered as idle or sprese equipment in the industry or group of industries, it is not included in these tables as reports are received only from plants in operation duxing the year. Vith increased business the idle equipent wouid probably be reduced but the bringing into operation of idle plants will not necessarily affect the proportion of equipment in regular use and the proportion idle.

Table 3 indicates that while the transfer to electric drive from other forms of power has been talcing place in all groups of industries, many of them were highly electrified in 1923. The power employed in the pulp and paper industry is by far the greatest of anj industry, constituting 55 per cent of the total for all manufacturine industries in 1923 and 40 per aent in 1938, and the growth in the use of electric drive in this industry from 447,847 horse pover In 1923 to (1) $1,617,524$ borse powar in 1938 has been an important factor in the increase for the industrias as a wivas.
 cont in 1958, as against 61.3 per cent to 79.8 per oent 1 th the pulp and paper industry includice

The importance of the pulp and pqper industry as a consumer of electricity is even greater than the pawer oquipment date would indicate. This is due to the plants operating wore or less continuously throughout each day it the year and to the uee of secondary electric power for electric bollers. This industry accounted for 50 per cent of the electrioity purchased for fuwer and lighting, 59 per cent of the power purchased for other purposes, 72 per cent of the electricity produced by the industries and 57 per cont of the total electricity used by all mamufacturing industries for all proposes and from all sources.

Table 4 shows the powar equipant in regular use in manufacturing plants operating during l9sb. The data In this table differ from those shown in reports prior to 1956 in that idle equipment is excluded here except for the group totale where totals including and excluding idle equipment are shown. Under each group are show oniz the industries haviag large power installetions. Many other industries not listed use eloctric drive almost exclusively. The consumption of electricity is also shown for each industry listed. This is broken down into "purchesed from central stations" and "generated by the industries". The former is also divided between that used for lighting and power purposes and for other purposes, rhich includes electricity used in electric furnaces, electric boilers, electro(1) Including idle equipment.
chemical processes, etc. Electric boilerb, particularly $L$ pulp and paper milla take the major portion of this olass of electricity and in most cases it is surplus or off-peak power that is purchased for this purpose. The total consumption for these other purposes was $7,695,251,000$ kilowatt hours of purchased pover, or orer half of the total quastity prarchased. A portion of the porer generated in the industries also is used for other than lighting and driving machines but a comprehensive break-dom is not available.

The mining industries are almost as highly electrified as the mamufacturing industrieg, the ratio increasing

 Aunflumbtif; industries consumed $5 S$ per cent oi the total electric energy produced by central electric atetions, ainl:ng accounted for 5.4 per cent, exports to the United States amounted to 7 per cent and the remaining 28.6 per cent was made up of domestic services, comercial lighting, street lighting, aiscellaneous services such as municipal mater works, and line losses.

Tables 8, 9, 10 shon for the years 1925 and 1927 to 1938 for each of the nine groups of manufacturing industries the horse pover of equipment installed, the number of employees in these same industries, and the average horse pover per amployee. This average lnereased steadily up to 1929 and with the reduction of employees from 2929 to 1933 the aperage increased more rapidly, due to $i d l_{\text {e equi pmant and to increasing use of mechanionl power. In } 1938 \text {, }}$ mi.en only six per cent of the equipent was reported as idle or reserve equipment, the average harse power per amfl. yno was 7.7 compared with 4.2 in 1923. The significance of this increase is more apparent when horso power is converted to man power. One horse power hour of work is equivaient to approximately ten man hours of work.

A weakness in these comparisons is that no statistics are available on horae power houra woriced by the power equipaent nor man hours worked by the employeas and undoubtedly there were more idle horse power hours then man hours. In years of approximately the same manufacturine activity the statistica, however, should indicate tbe relative use of mechanical poner and man power.

The Index mubers of these two series, using 1923 data as a base, are show in tables 11 and 12, and table 13 shoms the index numbers of volume of production. (2) The volume of production is not affected by the changes in price but is affected directly by the use of man power, mecbanical power and improved methods of manufaoture. These index numbers have been charted and are shom on pages 14, 15, 16 and 17. For each group the production ourve followed clonely the amployee ourve in form but for the majority of the groups it we considerably above the employe ourve and the divergence since 1982 and 1985 is quite pronounced. There are probably two factors in this movement for the years 1953 - 2558 , first, increase in the work week and aecond, greater use of mechmical power. The power curves clearly show that greater quantitiss of power were available and quite evidently they were used. The production index is very complex and should be considered as only approxdmate and used oniy to indicate trende. The power and employes data should be coupled with respective hours voriced which are not available and consequentiy tinse curves should be used also to indicate trends only. The data for 1938 show increases over 1923 as follows: power 131.5 per cent, employees 24.9 per cent, and production 48.5 per cent, and compared with the peak year 1929 , pover 28.5 per cent, employees a decrease of 5.5 per cent, and production decrease of 1.1 per cent.
(2) For detalied description of method of computation see "The quantity of Manufacturing Production in Cansda, 1925 - 1929" by A. Cohen, B. Comm., Chief, General Manufacturine Branch, Dominion Bureau of Statistics.

A change in method of comoutlng tise number of employees for the jears $1955-1330$, incinsive, tended to increase the number for these yearg so that the jeaks in 1929 are higher than if this charge had not been made ari the divergence fron the power curves is consenventiy less. For the years 1923 and 1324 and again la3l onwards the number of employees was computed by dividing the sum of the monthly counts by l2. Thus it resresented the averofe man year positions. For the years 1925-1930, inclusive, the sum of the monthly counts for each slant was divided by the number of months the plant operi ed whioh would pive the average monthly employment. This second method produced a much infer fifure for seasonal industries, such as fruit, vegetable and fish chnneries, and was probishy tia important factor in raising the anoloyee curve above the pover curve for Group l, "Vegetable Products" and for the sharp rise in 1925 for Grouo 2, "Auimel Products", and for some of the other groups. The change in method of ncaputing emplojees would only cuuse breaks in the curves upward in 1925 and downers in 1.31 gnd would not affec: the slopes of the curves except at these points. It is inpossible, hovever, to calculs te the exuct. effect of the chanin.

The 1936 and subseçuent data contrin some revisions pinicli have not yet been cerried back to previous jears.
 Fere transferred fron group 9, "Miscelleneous Inkustries" to group 5, "Iron end its Products", and "Aerated auki Minerel Faters" was trasferred fron group 7, "Hon-metallic Products" to group l, "Vegetable Products." These transfers are undoubtedly the main factors in the decline in eroup $s$, misiscellancous Industriest as concred with lnas dots.

Table 1.
POHER EQUIMBENT OF ALI MANUFACTURINGA INDUSTPIFS IN CANADA

| S UMMARY |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Year | Total <br> Power <br> Employed | Electric Motors Operated |  |  | Electric <br> Power <br> Per Cent <br> of Total |
|  |  | By Central | By Power | Total |  |
|  |  | Electric Stn. | generated in | Motor |  |
|  |  | Power | the Industries | Capacity |  |
|  | H.P. | H. $P$. | H.P. | H.P. | P.C. |
| 1923 | 2,146,903 | 958,692 | 357,136 | 1,215,828 | 61.3 |
| 1924 | 2,538,535 | 1,256,185 | 398,001 | 1,654,184 | 65.2 |
| 1925 | 2,888,164 | 1,547,754 | 434,678 | 1,982,432 | 68.6 |
| 1926 | 3,134,248 | 1,770,3\% 4 | 392, 222 | 2,162,656 | 69.0 |
| 1927 | 3,287,582 | 1,924,687 | 586,555 | 2,311,242 | 70.3 |
| 1928 | 3,592,184 | 2,129,129 | 457,565 | 2,596,694 | 72.5 |
| 1929 | 3,867,979 | 2,393,684 | 496,036 | 2,889,720 | 74.7 |
| 1930 | 4,051,744 | 2,518,853 | 478,548 | 2,997,401 | 74.0 |
| 1931 | 4,114,677 | 2,587,411 | 539,800 | 3,127,211 | 78.0 |
| 1932 | 4,157,420 | 2,694,164 | 516,157 | 3,210,321 | 77.2 |
| 1935 | 4,147,831 | 2,671,440 | 502,706 | 3,174,147 | 76.5 |
| 1934 | 4,244,696 | 2,779,013 | 550,500 | 3,350,413 | 78.5 |
| 1935 | 4,346,775 | 2,874,693 | 512,396 | 3,387,089 | 77.9 |
| 1956 | 4,461,867 | 2,977,714 | 528,501 | 3,506,215 | 78.6 |
| 1937 | 4,712,279 | 3,129,790 | 602,955 | 3,732,745 | 79.2 |
| 1938 | 4,969,723 | 3,303,804 | 653,741 | 3,965,545 | 79.8 |

Excluding central electric stations and including idle and reserve equipment.

Table 2.


| Year | Totrel <br> Power <br> Bnoloyed | Electric Hotors |  |  | Electric <br> Powor $\qquad$ <br> Per Cent 3f Te．tal |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Oporated by Central Electric Station Pozer | O，eratarl by Power Generited in the Industry： | Total <br> Hotor <br> Caracity |  |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
|  | H．${ }^{\text {a }}$ | H．P． | H．？． | H．P． | P．C． |
| 1923 | 301，316 | 118，935 | 52，360 | 17\％，095 | 57.3 |
| 1924 | 314，173 | 125，725 | 71，376 | 137，1）1 | 62.7 |
| 192：5 | 323，882 | 147，191 | 64，123 | 211； 317 | 35．？ |
| 1926 | 336，830 | 167，241 | 64，277 | ？31，518 | 68.7 |
| 1927 | 380，460 | 202，702 | 68．，307 | 264，763 | 69.6 |
| 1928 | 419，464 | 20？，©66 | 00，121 | 291，787 | 69.6 |
| 1929 | 450，261 | 233，374 | 75，069 | 814，042 | 39.7 |
| 1980 | 50， 107 | 297，8：6 | 83，595 | 386，411 | 7 c .9 |
| 1931 | 520， 088 | 212，567 | 79，259 | －7．，8r6 | 75.5 |
| 1982 | $48 \%$ ， 544 | 287，180 | 76，C26 | 363，756 | 75.4 |
| 1935 | 53\％，779 | 322，361 | 47，407 | 369， 76.8 | 69.3 |
| 19：／ | 621， 171 | 400，055 | 60，¢47 | 465，662 | 75.1 |
| 19x．5 | 688，470 | 416，24？ | 74，687 | 520， 0174 | 75.7 |
| 1936 | 721，6\％9 | 474，000 | 7e，140 | 55\％，140 | 76.3 |
| 19：7 | 35， 493 | 577，708 | 101，526 | 67e，229 | 79.7 |
| 19＊8 | 374，943 | 58？，510 | 00， $6^{68}$ | 67土， 878 | 76.8 |

f Excluling，non－ferrous smelting，salt，cement，clay products ang lime，inclucied ：ith＂Banufecturing．＂

Table 3.


| Manufecturine <br> Industries | 1923 |  | $1 \% 29$ |  | 1987 |  | 1938. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Power |  | Porier |  | Porer |  | Poter |  |
|  | Total H．I． | Per Cent <br> Electric <br> Hifotor | Totiol 11．？ | Per Cent Electric Mator | Total J．${ }^{2}$ ． | Per Cent Blectric Motor | Total $\mathrm{H}, \mathrm{P} \text { 。 }$ | Ser Cent <br> ：lectric <br> Sotor |
| 1．Vagentile Procineta | 257，176 | 65 | ：36，346 | 74 | 347，002 | 76 | 356，923 | 78 |
| 2．Animal Prociucts | 80，805 | 7 k | 111，268 | $7{ }^{2}$ | 185,647 | 76 | 189，899 | 76 |
| Producte | 107，850 | 83 | 168，614 | 81 | 21．1，729 | 89 | 217，081 | 93 |
| 4．Vood nnd Paper Prolucts | 1，146，571 | 50 | 2，05n，850 | $\therefore 3$ | $\therefore, 400,506$ | 74 | 2，589，795 | 73 |
| Procucts | 215，705 | 89 | $520,16 ?$ | 100 | 719， 265 | 86 | 761，614 | E？ |
| 6．Non－ferrous Metal Prociucts | 29，063 | 47 | 351，75i | 8？ | 472，081 | 87 | 5：5， 071 | 88 |
| 7．Hon－me véllic Wineral Producta | 151，730 | 35 | 211，804 | 33 | 239．898 | 82 | 255， 682 | 35 |
| 9．Cremical and Aliled Prociucts | 62，447 | 72 | 85，985 | 77 | 141，755 | 57 | ］．52，557 | D？ |
| 9．Miscellaneous | 40,516 | 86 | $72.25 ?$ | 86 | こ3， 50 | 93 | $\mathrm{c}_{2} 13 \mathrm{~S}$ | 37 |
| motil． | 2，148， 208 | 61 | 2，807，97？ | 75 | 4，712，${ }^{\text {a }} 7$ ？ | 79 | 4， 263,723 | 80 |

Table 4.
POME ERUIPUENI OF YANUFACTURTNG INDUSTRIES IN CAMULA, 1938

|  | Total <br> Power Employed <br> A | Slectric Motors Operated |  |  | Electric <br> Power <br> Par Cent <br> of Total <br> $100 \mathrm{D}+\mathrm{A}$ <br> E | Consumption of Elactricity |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | By Central <br> Electric Station Power B | By Power Cenerated in the Industries <br> C | Total <br> Motor Capacity <br> D |  | Puishased from Central Electric Statiens for |  | Generated日y the Industries <br> H | To 2 El 1 <br> 1 |
|  |  |  |  |  |  | Power and Lighting F | $\begin{gathered} \text { Othen } \\ \text { Purposes } \\ G \end{gathered}$ |  |  |
| CROUP 7. VEGFTABLE PRODUCTS | $\left\lvert\, \begin{gathered}\text { E.P. } \\ \left(\left.\begin{array}{ll}x & 356,985 \\ 1 & 337,759\end{array} \right\rvert\,\right.\end{gathered}\right.$ | $\begin{aligned} & \text { H.F. } \\ & 249,550 \\ & 257,154 \end{aligned}$ | H. P. <br> 31,215 <br> 30,673 | $\begin{aligned} & \text { H.P. } \\ & 280,765 \\ & 267,827 \end{aligned}$ | $\begin{aligned} & \text { P.C. } \\ & 78.7 \\ & 79.3 \end{aligned}$ | 331,72 | u8ancis of K | Lowratt lour | 4.16,414 |
| Bisauits, confectionery, etc. | 22,164 | 13,625 | 309 | 19,932 | 89.9 | 22,983 |  | $\ldots$ | 22, 989 |
| Bread \& baicery yroducts | 17,425 | 15,868 | 227 | 16,095 | 92.4 | 30,198 | 93 | ... | 30,291 |
| Brewerles | 25,809 | 18,868 | 683 | 19,431 | 81.9 | 22,100 | 8,843 | . | 23,943 |
| Flour and feed mills | 109,181 | 57,677 | 3,126 | 60,803 | 55.7 | 99,022 |  | 1,111 | 100,133 |
| Frult and vegetabla producta | 20,416 | 11,789 | 1,658 | 13,457 | 65.9 | 6,740 | 2 | 208 | 6,956 |
| Rubber gooda, footwear, etc. | 66,378 | 63,504 | 845 | 64,349 | 96.9 | 12,706 | ... | 11,149 | 23,854 |
| Sugar refineries | 22,600 | 7,900 | 16,280 | 24,180 | 100.0 |  |  |  |  |
| Group 2. ANIMAL PRODUCTS | $\left(\begin{array}{ll} (x & 139,899 \\ ( & 130,905 \end{array}\right.$ | $\begin{array}{r} 103,475 \\ 99,603 \end{array}$ | $\begin{aligned} & 2,977 \\ & 2,937 \end{aligned}$ | $\begin{aligned} & 106,452 \\ & 102,540 \end{aligned}$ | $\begin{aligned} & 76.1 \\ & 78.3 \end{aligned}$ | 194,169 | 106 | 2,735 | 197,010 |
| Butter and cheese | 42,652 | 30,651 | .. | 30,651 | 71.9 | ¢ 35,855 | 57 | ... | 25,912 |
| Fish curing and packing | 13,197 | 3,459 | 959 | 4,418 | 35.5 | 7,16? | ... | 1,021 | 8,243 |
| Leather tanneriss | 14,771 | 12,514 | 765 | 13,280 | 89.9 | 13,445 | ... | ... | 12,145 |
| Slaughterling and meat packing | 39,671 | 35,937 | 400 | 36,357 | 91.3 | 108,348 | 7 | 201 | 21)0,745 |
| Group 3. TEXTILESCotton yarn and cloth | $\text { (ll} \begin{array}{ll} x & 217,081 \\ & 200,445 \end{array}$ | $\begin{aligned} & 186,299 \\ & 157,736 \end{aligned}$ | $\begin{aligned} & 34,779 \\ & 34,377 \end{aligned}$ | $\begin{aligned} & 201,078 \\ & 192,113 \end{aligned}$ | $\begin{aligned} & 92.5 \\ & 95.9 \end{aligned}$ | 360,538 | 64,969 | 68,06:3 | 443,670 |
|  | 91,152 | 69,260 | 21,551 | 90,311 | 99.6 | 207,505 | 22,386 | 39,152 | 253,023 |
| Hosiery and knitted goods | 17,227 | 11,502 | 4,217 | 15,719 | 91.2 | 21,340 | ... | 4,485 | 25,825 |
| Silk and artificial silk | 21,311 | 17,821 | 3,633 | 23,454 | 100.0 | 62,550 | 42,559 | 11,077 | 110,196 |
| Group 4. MOOD AND PAPIT? | $\left(\begin{array}{ll} (x & 2,523,795 \\ ( & 2,401,870 \end{array}\right)$ | $\begin{aligned} & 1,402,937 \\ & 1,354,232 \end{aligned}$ | $\begin{aligned} & 454,936 \\ & 436,685 \end{aligned}$ | $\begin{aligned} & 1,857,873 \\ & 1,790,917 \end{aligned}$ | 73.4 | 3,930,490 | 4,530,006 | 1,553,219 | 10, 1.78,705 |
|  |  |  |  |  | 74.6 |  |  |  |  |
| Furni ture | 20,762 | 18,240 | 2,190 | 15,430 | 74.3 | 10,428 | ... | 2,385 | 12,E13 |
| Planing mills, sash and door | - 43,757 | 28,299 | 天,784 | 32,083 | 64.5 | 17,381 | 100 | 2,663 | 20,144 |
| Prirting and publishing | 28,166 | 27,288 | 1 | 27,289 | 96.9 | 35,978 | 421 | 28 | 2.4, 287 |
| Pul? and paper | 1,886,944 | 1,195,365 | 370,294 | 1,555,649 | 88.4 | 3,852,140 | 4,550,560 | 1,576,046 | 9,353, 55 ? |
| Saw mills | 321,145 | 28,607 | 56,051 | 84,553 | 26.4 | 18,801 | 1 | 70,672 | 30, 476 |
|  |  |  |  | \% |  |  |  |  |  |



[^0]Table 5.
POWER EMPLOYED IN MANUFACTUPIHC INDUSTFILS, BX PROVINCES, 1930.
(In Regular Use)

| Provinces | Total <br> Poncro <br> Employed | Electric Motors Operated |  |  | Electric <br> Poker <br> Per Cent of Total | Consumntion of Electricity |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | By Central <br> Electric <br> Ststion <br> Power | Ey Power <br> Generated <br> in the <br> Industries | Total <br> Hotor Gapactly |  | Purcliased from Central Electric Stations |  | Gencreted <br> By the <br> Industries | Hotel |
|  |  |  |  |  |  | $\begin{aligned} & \text { For Power } \\ & \text { \& Liehting } \end{aligned}$ | For other <br> Purposes |  |  |
|  | H.P. | H.R. | H.is. | H. P . | P.G. |  | userds of K | att Hours) |  |
| Prince Edrari Island | 3,710 | 703 | 2 | 705 | 29.0 | 472 | . | 4 | 476 |
| Nova Scotia | 178,980 | 104,005 | 1:,152 | 117,127 | 65.5 | 211,112 | 1,318 | 66,299 | 279,69\% |
| New Brunswick | 190, 43: | 104, ${ }^{7} 10$ | 47,286 | 152,302 | 76.8 | 291,667 | 31), 408 | 188,047 | 500, 172 |
| Guebec | 1,743,187 | 1,248,877 | 156,256 | 1,105, 2 20 | 80.6 | 2,10.5,606 | 5,410,251 | 305,5154 | 5,519,411 |
| Onturia | 1,766,115 | $1, \therefore 4,432$ | 285,177 | 1,509,639 | 35.5 | 2,416,45: | $1,704,556$ | 757, 5 56 | $5,109,175$ |
| Manitobe | 151, 173 | 1:77,510 | 1,299 | 1ะง.20ก | 22.6 | 2n5,769 | 215,944 | 1,7\%6 | 4:7,419 |
| Saski teheman | 46,594 | 35, 25 ? | 1\%4 | 24,076 | $7 \% .1$ | 45.274 | 50,865 | 202 | 82, 41 |
| Alberta | 70,381 | 42,092 | 4, | 45, : 40 | 65.3 | 44.349 | 315 | 4,32\% | 49, 587 |
| B.C. and Yukon | 491,089 | 251,405 | 1:4,754 | 3\%8,100 | 76.6 | 1,152,540 | 4,1514 | 540,521 | 1, 5104, 5155 |
| CAMADA | 4,649,86\% | 2, 147,352 | 633,184 | 2,7x0,556 | 81. ${ }^{3}$ | 7,598,548: | 7,625,251 | 2,198,7\%\% | 17,432, ¢f: |
|  |  |  |  |  |  |  |  |  |  |
| Prince Edrard Island | 2,979 |  | 2 |  | 19.5 |  |  |  |  |
| Nova Scoila | 184,680 | 134,707 | 12, $27 \pi$ | 210,773 | 34.1 |  |  |  |  |
| Neヶ Brunswick | 230,966 | 111,299 | 48,418 | 160, 517 | 63.4 |  |  |  |  |
| ¢uebec | 1,840,291 | 1, 302,120 | 156,46\% | 1, $26,58 \%$ | 72.8 |  |  |  |  |
| Ontario | 1,901,624 | 1,202,7\%7 | 299,29\% | 1, -5, 2,600 | 25.7 |  |  |  |  |
| Manitabe |  |  |  |  | 91.3 |  |  |  |  |
| Saske tchewen | 49,149 | 35,223 | 124 | 35, 347 | 71.9 |  |  |  |  |
| Alberte | 76,968 | 45,923 | 4,254 | 50,177 | 65.2 |  |  |  |  |
| British Columbia and Yukon | 525,224 | 268,582 | 125,591 | $895,772$ | 75.0 |  |  |  |  |
| CAMAOA | 4,969,723 | 3,303,804 | 659,741 | 3,963,545 | 79.8 |  |  |  |  |

MANTEACTURIMC INDUCTRTES


Table 8.
MANUFACTURING INDUSTRIES
POTER RUPIOY5
H.P.

|  | 1923 | 1927 | 1928 | 1929 | 1930 | 1931 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1. Vegetable Products | 257,176 | 280,170 | 309,611 | 326,346 | 313,527 | 322,401 |  |
| 2. Antral Products | 80,895 | 101,650 | 104,166 | 101,268 | 105,833 | 98,892 |  |
| 3. Tartiles \& textile products | 107,850 | 157,055 | 168,779 | 168,614 | 177,324 | 186,952 |  |
| 4. Hood and peper products | 1,146,571 | 1,770,809 | 1,908,778 | 2,022,839 | 2,126,515 | 2,126,398 |  |
| 5. Iron and its products | 215,705 | 451,576 | 488,521 | 529,162 | 576,609 | 589,261 |  |
| 6. Nou-ferrous metal products | 99,963 | 237,520 | 294,64? | 351,752 | 401,817 | 424,7:8 |  |
| 7. Mon-metallic Mineral pdts. | 131,780 | 160,196 | 181,666 | 210,804 | 213,917 | 212,179 |  |
| 8. Chenical \& allied products | 62,447 | 65,898 | 72,401 | 83,935 | 87,382 | 96,803 |  |
| 9. Mess | 46,515 | 62,608 | 69,660 | 73,259 | 54,320 | 56,963 |  |
| TOTAL | 2,166,903 | 3,287,582 | 2,592, 184 | 3,867,973 | 4,051,764 | 4,114,677 |  |

Table 5.
EMPLOYE
No


Table 10
AVEBACE BORSE POWUR OF ECUIPMENS PER FMPLOTEE II: MANUFACTURINO INDUSTRLTS.

|  | 1923 | 1925 | 1926 | 1927 | 1928 | 1929 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1. Vegetable Products | 3.9 | 3.7 | 3.6 | 3.6 | 3.7 | 3.7 |  |
| 2. Animal Products | 1.3 | 1.4 | 1.4 | 1.5 | 1.5 | 1.5 |  |
| 3. Textiles and Iextile products | 1.2 | 1.5 | 1.5 | 1.5 | 1.4 | 1.5 |  |
| 4. Wood and Paper Products | 8.9 | 10.3 | 11.6 | 11.7 | 12.1 | 12.3 |  |
| 5. Iron and its products | 2.4 | 5.1 | 4.1 | 4.2 | 4.1 | 4.0 |  |
| 6. Non-ferrous netal producto | 4.7 | 8.0 | 7.6 | 7.1 | 8.3 | 8.8 |  |
| 7. Hor metallic mineral products | 5.3 | 5.2 | 5.8 | 6.0 | 6.4 | 6.7 |  |
| 8. Chemical and Allied products | 4.1 | 4.2 | 4.4 | 4.5 | 4.4 | 5.0 |  |
| 9. Miscellaneous Industries | 2.8 | 2.7 | 2.5 | 3.4 | 3.6 | 3.5 |  |
| TOTAL | 4.2 | 5.1 | 5.2 | 5.4 | 5.6 | 5.7 |  |

## MANUFACTURING INDUSTHIES

ROHER IMPLOTED
甘.P.

| - | 1932 | 1935 | 1954 | 1955 | 1986 | 1987 | 1888 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 326,829 | 326,666 | 352,052 | 331,361 | 342,123 | 347,002 | 356,938 |
|  | 100,069 | 112,055 | 117,843 | 122,560 | 126,807 | 133,647 | 159,899 |
|  | 189,915 | 215,907 | 219,938 | 240,549 | 221,830 | 211,729 | 217,081 |
|  | 2,094,010 | 2,035,112 | 2,115,205 | 2,160,083 | 2,227,328 | 2,420,436 | 2,529.795 |
|  | 623,888 | 626,730 | 637,718 | 660,491 | 681,038 | 719,265 | 751,614 |
|  | 450,271 | 434,581 | 405,248 | 416,927 | 461,129 | 472,031 | 585,971 |
|  | 209,484 | 219,612 | 231,586 | 222,555 | 237,165 | 239,898 | 258,682 |
|  | 105,671 | 110,873 | 115,082 | 130,464 | 137,442 | 141,755 | 152,567 |
|  | 57,283 | 66,315 | 70,024 | 61,785 | 27,007 | 26,520 | 27,185 |
|  | 4,157,420 | 4,147,831 | 4,244,696 | 4,346,775 | 4,461,887 | 4,712,279 | 4,969,723 |

MPLOMES
No.

| 72,390 | 73,095 | 77,464 | 72,285 | 87,071 | 94,258 | 95,541 |
| ---: | ---: | ---: | ---: | ---: | ---: | ---: |
| 49,953 | 53,111 | 57,199 | 60,124 | 63,609 | 67,996 | 66,660 |
| 102,116 | 106,235 | 115,695 | 120,699 | 114,966 | 121,677 | 115,745 |
| 107,834 | 105,471 | 116,691 | 123,724 | 132,374 | 147,254 | 141,974 |
| 74,214 | 70,947 | 81,782 | 95,426 | 107,203 | 127,148 | 121,285 |
| 26,704 | 25,273 | 30,177 | 35,613 | 36,935 | 44,614 | 44,440 |
| 20,342 | 19,296 | 21,959 | 25,342 | 21,974 | 23,837 | 22,799 |
| 15,295 | 15,997 | 17,130 | 18,933 | 19,910 | 21,968 | 21,896 |
| 11,155 | 10,361 | 12,091 | 12,270 | 10,317 | 11,699 | 11,728 |

GTRAGE HORSE PORER OF EQUIPMCNT PIR MMPLOYEE IN MANUFACTURTMG INDUSTRIES

|  | 1930 | 1931 | 1932 | 1933 | 1934 | 1935 | 1936 | 1937 | 1938 |
| :---: | :---: | :---: | ---: | ---: | ---: | ---: | ---: | ---: | ---: |
|  | 3.7 | 4.1 | 4.5 | 4.5 | 4.8 | 4.2 | 5.9 | 5.7 | 5.7 |
|  | 1.8 | 1.2 | 2.0 | 2.1 | 2.1 | 2.0 | 2.0 | 2.0 | 2.1 |
|  | 1.6 | 1.8 | 1.9 | 2.0 | 1.9 | 2.0 | 1.9 | 1.7 | 1.9 |
|  | 13.6 | 17.5 | 19.4 | 19.3 | 18.1 | 17.4 | 16.8 | 16.4 | 17.8 |
|  | 4.8 | 6.1 | 8.4 | 8.8 | 7.8 | 6.9 | 6.8 | 5.7 | 6.2 |
|  | 10.4 | 12.3 | 16.9 | 17.2 | 13.4 | 12.4 | 12.5 | 10.6 | 12.1 |
|  | 7.2 | 8.5 | 10.3 | 11.4 | 10.5 | 9.6 | 10.8 | 10.1 | 11.3 |
|  | 5.6 | 6.4 | 6.9 | 7.2 | 6.5 | 6.9 | 6.9 | 6.5 | 7.0 |
|  | 3.8 | 4.4 | 5.1 | 6.4 | 5.8 | 5.0 | 2.8 | 2.3 | 2.3 |
|  |  |  |  |  |  |  |  |  |  |

Teble 11.

IWうう. inali.es
(iss: $=100$ )


|  | 1525 | 1.86 | 1527 | 1.28 | 14ra | 15:9 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1. Vegetuble Products | 103.7 | 104.1 | 108. 5 | 18.0 .4 | 15.6. ${ }^{\text {c }}$ | 181.? |  |
| 2. Animal Products | 111.0 | 118.9 | 15.5 .7 | 128.8 | 1.5.2 | 1\%0.? | - |
| 5. Textiles and teitile orolucts | 1:4.0 | 142.1 | 145.6 | 151. | 15C. | 15\%.5 |  |
| 4. Tood and paper iroducts | 114.2 | 125.4 | 154.5 | 166.5 | 176. | 185.5 |  |
| 5. Iron and its products | 816.2 | 137.6 | 221.2 | 229.3 | $\therefore 87.6$ | 269.8 |  |
| 6. Non-ferrous metrl products | 222.8 | 228.0 | 227.6 | 294.7 | 251. | 402.0 |  |
| 7. Mon-metellic minnrel nroducts | ก5.0 | $11 \leq 5$ | $1: 1.6$ | 137.9 | 130.0 | 10.0 | - |
| Q. Chemical and allied procucts | 83.7 | 117.? | 105.5 | 11..3 | 154.4 | 179.9 |  |
| 9. ilfiscellareous incustries | 37.8 | 94.9 | $1 \because \leq 0$ | 149.7 | 1.7.! | 117.6 |  |
| गงT¢ | 127. 2 | 150.8 | 15. . 1 | 167. | 10.: | $1: 1.7$ |  |

Tebie 12.
ETHONLS

| 1. Vegetrble proaucts | 110.2 | 112.0 | 118.7 | $1: 9.1$ | 14.3 | 258.7 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2. Animal procucts | 103.5 | 110. ${ }^{2}$ | 111.1 | 110.2 | $\therefore 11.0$ | 95.7 |
| 3. Textiles snd tertile procucts | 102.0 | 108.5 | 115.0 | LE. 7 | I $1: 8$ | 118.8 |
| 4. Frood and paver products | 09.6 | 104.5 | $1] 7.8$ | 1: 2.1 | 15\%. 5 | 15.2.1 |
| E. Iror and its products | 10\%. 2 | 117.5 | 120.7 | 154.7 | 105.2 | 136.8 |
| 6. lion-ferrous metel prociucts | 129. 5 | 140.6 | 156.2 | 166.1 | 146.2 | 181.0 |
| 7. Non-metellic minerul prociucts | 98.0 | 104.2 | 116.7 | 114.7 | 125.8 | 114.0 |
| 8. Chemical and allied products | 32.1 | 94.7 | 96.1 | $1: 16.8$ | 110.n | $10 \%$ : |
| 9. Miscellaneous industries | 100.0 | 106.z | 111.7 | 116.7 | 186.9 | 86.4 |
| TOTAL | 103.2 | 110.5 | 117.5 | 124.9 | $1: 1.9$ | 121.8 |

mable 13.
INDEX OF VOLUE OE Winvicmupac FORUCTIO:

| 1. Vegetrble Prorlucts | 120. 8 | 187.7 | 1:7.5 | 151.1 | 155.\% | 148.0 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2. Animal Praducts | 112.0 | 122.9 | 180.0 | 1:3.8 | 117. $\mathrm{R}^{1}$ | 11:.6 |  |
| 3. Textiles and textile roducts | 103.1 | 117.8 | 126.5 | 1.5. $\%$ | 1\%** | 154.4 |  |
| 4. 7ood and paner products | 106.0 | 113.9 | 1:9.1 | 142.? | 152.9 | 141.5 |  |
| 5. Iron and ite products | 95.1 | 121.7 | 125.2 | 138.1 | 15.7 .8 | 1\%6.0 |  |
| 6. Non-ferrous metal products | 122.8 | 137.2 | 158. 2 | 176.1 | 190.2 | 179.7 | - |
| 7. Non-metrllic mineral producte | 98.3 | 112.5 | 122.5 | 138.9 | 163.1 | 140.5 |  |
| 8. Chemical and sllied products | 109.5 | 119.0 | 187.0 | 139.6 | $143 .{ }^{3}$ | 156.5 |  |
| 9. Uscellaneous industries | 106.0 | 124.8 | 138.0 | 136.5 | 1:7.3 | 118.E |  |
| TOEAL | 107.5 | 1\%2.2 | 130.2 | 141.9 | 150.2 | 1\%6.2 |  |

MAIUFACTURING INDUSTFIT:S
ITTFX NUSB1.PS
$(1925=100)$
POWHP LDPLOYEL

```
\begin{tabular}{|c|c|c|c|c|c|c|c|c|}
\hline & 1:31 & 1932 & 1833 & 1954 & \(19 \% 5\) & 1936 & 1937 & 1986 \\
\hline & \[
\begin{aligned}
& 1: 5.4 \\
& 15: 2.2 \\
& 17 \% .2
\end{aligned}
\] & \[
\begin{aligned}
& 1: 7.1 \\
& 1: 3.7 \\
& 176.1
\end{aligned}
\] & \[
\begin{aligned}
& 127.0 \\
& 138.5 \\
& 200 . \mathrm{F}
\end{aligned}
\] & \[
\begin{aligned}
& 129.1 \\
& 145.7 \\
& 203.5
\end{aligned}
\] & \[
\begin{aligned}
& 128.8 \\
& 151.5 \\
& 223.0
\end{aligned}
\] & \[
\begin{array}{r}
(1)_{133.0} \\
156.8 \\
(1)_{205.7}
\end{array}
\] & \[
\begin{aligned}
& 1 \div 4.9 \\
& 165.2 \\
& 196.3
\end{aligned}
\] & \[
\begin{aligned}
& 138.8 \\
& 172.9 \\
& 201.8
\end{aligned}
\] \\
\hline & \[
\begin{aligned}
& 185.5 \\
& 275.7 \\
& 484.9
\end{aligned}
\] & \[
\begin{aligned}
& 182.6 \\
& 291.9 \\
& 450.4
\end{aligned}
\] & \[
\begin{aligned}
& 177.5 \\
& 293.3 \\
& 484.7
\end{aligned}
\] & \[
\begin{aligned}
& 184.5 \\
& 298.4 \\
& 405.4
\end{aligned}
\] & \[
\begin{aligned}
& 188.4 \\
& 309.1 \\
& 417.1
\end{aligned}
\] & \[
\begin{array}{r}
194.3 \\
318.7 \\
(1)_{461.8}
\end{array}
\] & \[
\begin{aligned}
& 211.1 \\
& 336.6 \\
& 472.2
\end{aligned}
\] & \[
\begin{aligned}
& 220.6 \\
& 351.7 \\
& 536 . ?
\end{aligned}
\] \\
\hline * & \[
\begin{aligned}
& 161.0 \\
& 155.2 \\
& 122.4
\end{aligned}
\] & \[
\begin{aligned}
& 159.0 \\
& 169.2 \\
& 185.1
\end{aligned}
\] & \[
\begin{aligned}
& 160.7 \\
& 177.6 \\
& 142.6
\end{aligned}
\] & \[
\begin{aligned}
& 175.7 \\
& 184.2 \\
& 150.5
\end{aligned}
\] & \[
\begin{aligned}
& 108.9 \\
& 203.9 \\
& 13.8 .8
\end{aligned}
\] & \[
\begin{array}{r}
180.0 \\
220.1 \\
\text { (1) } 58.1
\end{array}
\] & \[
\begin{array}{r}
182.0 \\
227.0 \\
57.0
\end{array}
\] & \[
\begin{array}{r}
196.3 \\
244.3 \\
58.4
\end{array}
\] \\
\hline & 191.7 & 153.6 & 193.? & 197.7 & 202. & 207.8 & 219.5 & 231.5 \\
\hline
\end{tabular}

EMILOYMS


IADLX OF VOLIME OF MANUFAGTUTING PPODUCTION
\begin{tabular}{|c|c|c|c|c|c|c|c|c|}
\hline - & \[
\begin{aligned}
& 138.0 \\
& 103.8 \\
& 1: 1.6
\end{aligned}
\] & \[
\begin{aligned}
& 118.1 \\
& 108.2 \\
& 116.0
\end{aligned}
\] & \[
\begin{aligned}
& 116.1 \\
& 100.1 \\
& 115 .
\end{aligned}
\] & \[
\begin{aligned}
& 181.9 \\
& 115.4 \\
& 179.1
\end{aligned}
\] & \[
\begin{aligned}
& 188.7 \\
& 121.7 \\
& 147.0
\end{aligned}
\] & \[
\begin{aligned}
& 151.0 \\
& 131.0 \\
& 155.4
\end{aligned}
\] & \[
\begin{aligned}
& 134.4 \\
& 135 . ? \\
& 164.8
\end{aligned}
\] & \[
\begin{aligned}
& 161.2 \\
& 1 \% 8.7 \\
& 146.8
\end{aligned}
\] \\
\hline & 117.9 & 104.6 & 107.1 & 175.3 & 18.7 .9 & 151.4 & 168.6 & 147.8 \\
\hline & 36.2 & 65.0 & 61.4 & 82.8 & 102.8 & 114.7 & 145.0 & 1:6.2 \\
\hline & 171.1 & 137.7 & 134.8 & 105.7 & 190.0 & 214.1 & 257.3 & 255. 1 \\
\hline & 131.4 & --94.9 & 87.5 & 103.4 & 111.5 & 126.8 & 145.7 & 183.1 \\
\hline & 116.9 & 111.5 & 118.1 & 135.9 & 147.4 & 158.1 & 181.3 & 178.9 \\
\hline & 101.0 & 88.5 & 72.5 & 88.4 & 95.6 & 102.0 & 118.6 & 117.2 \\
\hline & 118.3 & 100.1 & 100.2 & 118.0 & 130.2 & 142.5 & 161.4 & 143.6 \\
\hline
\end{tabular}
(1) Arfected by reclnsalification. Sec page 1.

\section*{MANLFACTURING INDUSTRIIS \\ \[
1923-100
\]}

Power Employed
Emplovees
Volume of Manufacturing Prouuction.-.




Chort 2



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[^0]:    $x$ Including equipwent held idle or in reserve. These totals are comparable nith date in reports prior to 1956.

    - Exclupive of Quebec.

