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20-1920<br>\section*{USE OF ETECTRTC PORER IN MANOFACTURING AND MINING IMDUSTRIRS}

25 cants

## CANADA. 1947

The purpose of this report is to show the evolution since 1925 of power machinery in manufacturing and mining industries in Canada towand electric drive and particulariy toward alectric motors driven by power generated in central stations. With no coal mined in the chief manfacturing provinces of Ontario and quabec and with a large supply of wator power within eoonomic transmiseion distances of manufacturing and mining contres in these and in most of the other provinces, thie trend has been more pronounced then in moet other countries. The trand has been messured by the ratio of alectric motor capacity to total power equipment installed in these industries, the central electric station industry being excluded as one of the manufacturing industries.

This ratio of electric motor rating to total power equipment indicates the evolution, but the movement towards eloctric drive is slightiy exaggeratod becanse of the practice in mille, factories, shops, etc., of installing motors at each mechine or group of machinea with a total capacity greater than would be necessary if only one large motor were used or il a steam engine and belts and bhafting were used. Also there are some industries which require steam in thoir manufacturing processes, and consequently use steam ongines as their primary power equipment. Some of these are a hundred per cent electrified and some are not. Other industries use direct hydraulic drive such as ground wood pulp mille. In such industries it is probabie that electric motors will nevar supplent other forms of power equipment.

In the early annal industrial censuses no segregation was made of electric motors operated on power purchssed from central olectric stations and on power produced within the establishment making the report. Consequently, 1925 is the first year for which total power aployed can be complled without duplication.

During the twenty-four yoars from 1923 to 1947 there has been a steady increase in total capacity of power equipment in manufacturing and mining industrise, and electric motors driven by central station power, which constitute some 70 per cent of the total powar capacity, rose by 445 per cant. The capacity of water wheals increased only 39 per cent, the majority of new inatallations being in central electric stations. Steam engines also showed a relatively small increase compered to the advance in total power and although internal combuthon engines increased in capacity ten fold, they atill conetitute only 7.0 per cont of the total capecity. These include both diesel or compression ignition engines and electric ignition engines,

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Mectric motors driven by current generated in the manufacturing industries showed a swall decrease In 1947 from the 1946 capacity, while in the mining industries an increase of 13 per cent was recorded over the preceding year.

The followng table shows the rated capacity in horse power of all power equipment in manufacturink
 In operating industries.

| * | Capacity <br> (Horse Power) |  | Increase |  |
| :---: | :---: | :---: | :---: | :---: |
|  | 1925 | 1947 | H. P. | P. C. |
| Mamafscturing Industries |  |  |  |  |
| Water Wheals | 587, 191 | 798,461 | 211,270 | 36.0 |
| Steam Fugines | 554,191 | 1,047,838 | 493,647 | 89.1 |
| Internal Combustion Praginas ............................... | 46,829 | 458,304 | 406,475 | 868.0 |
| Total. | 1,188,211 | 2,299,603 | 1,111,392 | 93.5 |
| Slectric Motors on Purchased Power . | 958,692 | 5,099,566 | 4,140,874 | 431.9 |
| Total Power | 2,146,903 | 7,399,169 | 5,252,266 | 244.6 |
| Electric Motora on Power Generated in the Industrias | 357,136 | 804,064 | 446,928 | 125.1. |
| Total Hectric Motors | 1,315,828 | 5,905,630 | 4,587,802 | 348.7 |
| Mining Industries |  |  |  |  |
| Water Wheels ........................................ . . . . . . . . . . . | 27,528 | 55,987 | 28,459 | 103.4 |
| Stesm Engines ................................................. | 148,039 | 82,540 | - 65,499 | - 44.2 |
| Internal Combustion Engines ........................... | 6,914 | 139,122 | 132,208 | 1,912.2 |
| Total . ........................................... | 182,481 | 277,649 | 95,168 | 52.2 |
| Electric Motors on Purchesed Power ...................... | 118,835 | 775,875 | 657,040 | 552.9 |
| Total Powor | 301,316 | 1,053,524 | 752,208 | 249.6 |
| Secturlc Motors on Power Generated in the Inductries | 53, 860 | 96,938 | 43,078 | 80.0 |
| Total Electric Motors | 172,695 | 872,81. 3 | 700,118 | 405.4 |
| Mamufacturing and Minting Industries |  |  |  |  |
| Water Whoels | 614,719 | 854,448 | 239,729 | 39.0 |
|  | 702,230 | 1,130,378 | 428,148 | 61.0 |
| Internal Conbustion kngines ............................. | 53,743 | 592,426 | 538,683 | 1,002.5 |
| Total . ....................... ......... . . . . . . . . . | 1,370,692 | 2,577,252 | 1,206,560 | 88.0 |
| Electric Motors on Purchesed Power ....................... | 1,077,527 | 5,875,441 | 4,797,914 | 445.3 |
| Total Power | 2,448,219 | 8,452,693 | 6,004,474 | 245.3 |
| Hectric Motors on Power Generated in the Industries | 410,996 | 901,002 | 490,006 | 119.2 |
| Total Rectric Motors ....................... | 1,488,525 | 6,776,443 | 5,287,920 | 355.2 |

The ratio of electric motor capacity to total power employed in manufacturing industries has increased fairly steadily, the few recessions being less than one point up to 1943 when the decline was from 81.7 to 80.7 per cent. Commencing with 1935, data were gathered on spare or idle equipment. For each of the years 1935-1945, the percentage of total equipment not in regular use was around 6 to 8 per cent but in 1946 there was considerable idle equipment in alurinium plants and plants previously producing explosives and other munitions of wer, and consequently the idle equipment increased to 8.8 per cent for all mamufacturing industries, and as high as 25.5 per cent for the non-ferrous metal products group. However, in 1947 idle equipment decreased to 7.7 per cent for all manufacturing industries, and dropped to 16.0 per cent for the non-ferrous metal producte group as the post war recovery got under way. The index of industrial production rose from 159.2 in 1946 to 175.5 for 1947.

Table 3 indicates that while the transfer to electric drive from other forms of power has been teking place in all groups of industries, many of them ware highly electrified in 1923.

The power employed in the pulp and paper industry is by far the greatest of any industry, constituting 35 per cent of the total for all manufocturing industries in 1923 and the same percentage in 1947.

In previous years the consumption of electricity by the pulp and paper mills was an even larger percentage of the total consumption, but with the increasing requirement of primary power for the wartime aluminium industry and other electro-metallurgical and electro-chemical industries the pulp and paper's percentage dropped from 39.8 in 1941 to 27 in 1943 but rase to 41 p.c. in 1945 , to 48 p.c. in 1946 and returned to 41 p.c. in 1947.

Table 4 shows the power erfuipment in regular use in marnfacturing plents operating during 1947. The data in this table differ from those shom in reports prior to 1936 in that idle equipment is excluded here except for the group totals where totals both including and excluding idle equipwent are shown. Under each group are shom only the industries having large power installations. Many other industries not listed use electric drive almost exclusively. The consumption of electricity is also show for each industry listed. This is broken dom into "purchased from central stations" and "generated by the industries". The former is also divided between that used for lighting and power purposes and for other purposes, which includes electricity used in electric furnaces, electric boilers, electro-chemical processes, etc. Electric boilers, particularly in pulp and paper mills, took the major portion of this class of electricity in years prior to 1940 , and in most cases it was surplus or off-peak power that was purchased for this purpose. The total consumption for these other purposes in 1947 was $14,083,535,000 \mathrm{kw} . \mathrm{hrs}$. of purchased power, or 53 per cent of the totel quantity purchased. A portion of the power generated in the industries also is used for other than lighting and driving machines but a comprehensive breakdown is not available. Changes in group classifications made in 1947 somewhat affect comparablity. Synthetic rubber was transferred from Vegetable Products to Chemical, mattresses and springs from Miscellameous to furniture under the Wood and Paper group and part of plestics industry to Hiscellaneous from the Chemical products group.

The mining industries are practically as highly electrified as the manfacturing industries, the ratio increasing from 57.3 per cent in 1923 to 82.8 per cent in 1947. Data for the mining industries are shown in Tables 2 and 7.

The fuals group showed an increase in capacity of motors operated on purchased power from $10,055 \mathrm{~h} . \mathrm{p}$. in 1923 to $139,243 \mathrm{~h} \cdot \mathrm{~F}$. in 1947 as compared with a decrease from 37,308 to $21,649 \mathrm{~h}, \mathrm{p}$. in motors operated by
power generated by the coal mines and gas and oll wells. These industries apparently have found it more coonomical to purchase electricity then to produce it thamselves and also more advantageous than to use steam engines.

Table 8 brings togother, by groups of manufacturing industries, the number of employees on salaries and on wages, and the h.p. ratings of all power equipment, incluiding both active and idle, and from these data the average horse power equipment per employee has been computed.

The rising averages up to 1939 indicate in a general way a substitution of mechanical power for manpower or, in other words, ther indicate an incressing productive capacity per employee. The number of employees fluctuate more quickly than inatelled power equipment capacities. Thus, the reduction of employees in 1953 did not heve a corresponding reduction in power equipment, and consequently the average hores power per employee showed an increase out of line with the trend.

The domward trend of these averages during the war years was undoubtedly due to the increased employment of night shifts resulting in a graater ube per 24 hours of the power equipment. This is indicated by in increased consumption of electricity for power and lighting per horse power of electric motors. On an amployee basis most of the industries consumed alightly less electricity. However, With the closing dom of many war plants in the last half of 1945 , peacetime patterns were restored in several industrial groups, and in 1947 the average consumption of electricity per employes increased slightly over 1946.

A survey of the average power equipment capacity per employee indicates the caution which should be taken when using these averages. The average for all industries during the industrial depresion was $8.7 \mathrm{~h} . \mathrm{p}$. , whereas for 1947 when industrial activity was on a very high level it wes only 6.5 h .p., and when idle equipment is eliminated it was only $6.0 \mathrm{~h} . \mathrm{p}$. , despite an increase in the total capacity of 78 per cent. Of course, the hours use per day or per year of the power equipent is a very important factor. Thus, doubling the shifts Without eny change in equipment would reduce the average about 50 per cent. This large amount of mechanical power for each employee or per 100 of population is undoubtedly one of the most important factors contributing to the high standard of living in Canada.

Cansda axcels all other major manufacturing and mining nations in the application of electric horse power per employee. The pulp and paper and aluminium industrles, particularly, could not prosper without vast supplies of cheap hydro electric power. At the and of 1948 the water power capacity developed in Canada was placed at $10,870,718$ horse power which represented but $21 \mathrm{p} . \mathrm{c}$. of the recorded water power resources of the nation.

Table 1 FOWER EQUIPMENT OF ALI MANOFACTURTNGt INDUSTRIES IN CANADA

| Year | SUMMARY |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Total <br> Power <br> maployed | Electric Motors Operated |  |  | Electric <br> Powar <br> Por Cent <br> of Total |
|  |  | By Centrel Bectric Stn. Powar | By Power Generated in the Industries | Total <br> Motor <br> Capacity |  |
|  | H.P. | H.P. | H. P. | H.P. | P.C. |
| 1923 | 2,146,903 | 958,692 | 357,136 | 1,515,828 | 61.3 |
| 1929 | 3,867,979 | 2,393,684 | 496,036 | 2,889,720 | 74.7 |
| 1931 | 4,114,677 | 2,587,411 | 539,800 | 3,127,211 | 76.0 |
| 1933 | 4,147,831 | 2,671,440 | 502,706 | 3,174,147 | 76.5 |
| 1935 | 4,346,775 | 2,874,693 | 512,396 | 3,387,089 | 77.9 |
| 1937 | 4,712,279 | 3,129, 790 | 602,955 | 3,732,745 | 79.2 |
| 1939 | 5,056,357 | 3,375,169 | 694,450 | 4,069,619 | 80.5 |
| 1940 | 5,290,935 | 3,563,048 | 724,769 | 4,287,817 | 81.1 |
| 1941 | 5,850,076 | 4,028,942 | 740,112 | 4,769,054 | 81.6 |
| 1942 | 5,969,895 | 4,076,277 | 800,917 | 4,877,194 | 81.7 |
| 1943 | 6,415,851 | 4,420,105 | 760,630 | 5,180,735 | 80.7 |
| 1944 | 6,468,439 | 4,437,296 | 779,717 | 5,217,015 | 80.7 |
| 1945 | 6,606,651 | 4,586,636 | 787,930 | 5,374,566 | 81.4 |
| 1946 | 6,783,949 | 4,649,993 | 820,371 | 5,470,364 | 00.6 |
| 1947 | 7,399,169 | 5,099,566 | 804,064 | 5,905,630 | 80.0 |

[^0]Table 2
POFRR EMPLOEED IN THE MMNIMG INDOSTRY IN CAMADA

| Year | Total <br> Powner <br> Employed | Meotric Motora |  |  | Electric <br> Power <br> P. C. of Total |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Operated by Contral Electric Station Power | Operated by Fowar Generated in the Industry | Total <br> Potor <br> Capacity |  |
|  | H.P. | H.P. | H.P. | H.P. | P.C. |
| 1925 | 501,516 | 118,855 | 53,960 | 172,695 | 57.5 |
| 1924 | 514,175 | 125,725 | 7,576 | 197,101 | 62.7 |
| 1925 | 325,882 | 147,191 | 64,126 | 211,317 | 65.2 |
| 1926 | 536,880 | 167,241 | 54,277 | 251,518 | 68.7 |
| 1927 | 880,460 | 202,702 | 62,067 | 264,769 | 69.6 |
| 1928 | 419,464 | 225,666 | 68,221 | 291,787 | 69.6 |
| 1929 | 450,261 | 258,974 | 75,069 | 314,045 | 69.7 |
| 1950 | 509,007 | 297,826 | 88,585 | 386,411 | 75.9 |
| 1931 | 520,638 | 313,567 | 79,259 | 392,826 | 75.5 |
| 1932 | 482,544 | 287,130 | 76,626 | 365,756 | 75.4 |
| 1985 | 535,779 | 322,361 | 47,407 | 369,768 | 69.3 |
| 1954 | 621,071 | 400,035 | 66,647 | 466,682 | 75.1 |
| 1935 | 688,470 | 446,247 | 74,687 | 520,934 | 75.7 |
| 1986 | 724,639 | 474,000 | 79,140 | 555,140 | 76.3 |
| 1937 | 850,488 | 577,705 | 101,526 | 678,229 | 79.7 |
| 1938 | 874,943 | 582,510 | 89,368 | 671,878 | 78.8 |
| 1939 | 1,015,200 | 172,311 | 101,740 | 814,051 | 80.2 |
| 1940 | 1,061,840 | 746,777 | 101,606 | 848,385 | 79.9 |
| 1941 | 1.113,042 | 749,126 | 106,501 | 855,627 | 76.9 |
| 1942 | 1,008.7T7 | 672,097 | 118,748 | 790,845 | 78.4 |
| 1945 | 988,457 | 695,109 | 105,436 | 800,545 | 82.0 |
| 1944 | 975,185 | 687,652 | 86,558 | 774,210 | 79.4 |
| 1945 | 987,595 | 708,775 | 90,142 | 798,917 | 80.9 |
| 1946 | 1,010,013 | 746,669 | 85,427 | 832,096 | 82.4 |
| 1947 | 1,053,524 | 775,875 | 96,958 | 872,815 | 82.8 |

$f$ Excluding non-forrous swelting, salt, corsent alay producte and lime, included with manufiacturing .

Table 8 SUMYART OF POURER RMPLOYRD IN MANUFACTURIMG INDUSTRTES
(Including Idle and Reserve Equipment)

| Manufacturing Industries | 1925 |  | 1945 |  | 1946 |  | 1947 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Power |  | POWOI |  | Power |  | P 0 w |  |
|  | Total H.P. | Per cont Electric Motor | Total日. P. | Per cent Elactric Motor | Total K. $P$. | Per cent Blectric Motor | Total H. $P$ 。 | Per cent Gectrlc Motor |
| 1. 7egetable Products | 257,176 | 65 | 528,605 | 75 | 554,499 | 76 | 531,802 | 85 |
| 2. Andmal Products | 80,895 | 72 | 197,221 | 81 | 212,634 | 82 | 226,385 | 84 |
| 3. Textile Products | 107,850 | 83 | 285,862 | 91 | 501,585 | 92 | 319,546 | 92 |
| 4. Wood \& Paper Products | 1,146,571 | 50 | 2,987,485 | 74 | 5,515,788 | 74 | 3,526,579 | 75 |
| 5. Iron and 1ts | $213,705$ | 89 | 1,244,225 | 81 | 1,192,471 | 91 | 1,343,565 | 88 |
| 6. Mon-forrous Matal * | 99,963 | 47 | 656,900 | 82 | 555,695 | 89 | 600,455 | 94 |
| 7. Non-metallic Ineral Produots | 151,760 | 85 | 818,121 | 81 | 332,016 | 81 | 554,089 | 80 |
| 8. Chemical s Allied | 62,447 | 72 | 371,535 | 92 | 284,990 | 91 | 457,248 | 61 |
| 9. H1scellaneove |  | 88 | S6,747 | 99 | 86,275 | 98 | 39,920 | 98 |
| TOTAL | 2,146,905 | 61 | 6,606,851 | 81 | 6,785,948 | 81 | 7,599,269 | 80 |

(Equipment in Regular Uso)


| GFOUP 5. IRON AND I'SS PRODUCTS $x$ | 1,343,565 | 1,112,512 | 64,468 | 1,176,980 | 87.60 |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1,244,030 | 1,058,998 | 83,126 | 1,122,124 | 90.20 | 1,269,321 | 1,233,348 | 186,960 | 2,689,629 |
| Agricultural implements | 43,605 | 38,250 | 230 | 38,480 | 88.25 | 52,885 | - | - | 52,885 |
| Alrcraft | 15,271 | 15,271 | - | 15,271 | 100.00 | 31,779 | - | - | 31,779 |
| Automobiles | 74,223 | 27,075 | 38,902 | 65,977 | 89.15 | 39,483 | - | 77,284 | 116,767 |
| Automobile supplies | 79,116 | 78,765 | 1 | 78,766 | 99,56 | 93,209 | 17,346 | - | 110,555 |
| Bridge and structural steel | 44,672 | 41,974 | - | 41,974 | 93.96 | 22,934 | - | - | 22,934 |
| Castings, iron | 76,385 | 74,104 | 1,014 | 75,118 | 98.34 | 78,267 | 3,974 | 26 | 82,267 |
| Hardware, tools and cutlery | 48,224 | 47,763 | 180 | 47,943 | 99.12 | $44,838$ | 915 | 2 | 45,755 |
| Iron and steel products | 39,909 | 38,530 | 180 | 38,710 | 97.00 | 39,632 | - | - | 39,632 |
| Machinery | 98,942 | 93,338 | 292 | 93,530 | 94.53 | 82,715 | 2,335 | 135 | 85,185 |
| Primary iron and steel | 361,176 | 278,859 | 9,437 | 288,296 | 79.82 | 441,527 | 1,165,414 | 101,212 | 1,708,253 |
| Railway rolling stock | 138,985 | 124,780 | 5,872 | 130,652 | 94.00 | 108,579 | 33,900 | 2,451 | 144,330 |
| Sheet metal products | 38,429 | 37,239 | 583 | 37,822 | 98.42 | 50,536 | 3,870 | 6 | 54,412 |
| Shipbuilding and repairs | 94,135 | 80,844 | 416 | 81,260 | 86.32 | 63,125 | - | 254 | 63,379 |
| GROUP 6e NON-FEPROUS METAL PRODUCTS $x$ | 600,455 | 555,489 | 11,535 | 567,024 | 94.43 |  |  |  |  |
|  | 504,356 | 474,892 | 8,343 | 483,235 | 95.81 | 1,060,151 | 6,852,873 | 568,641 | 8,481,665 |
| Aluminium products | 33,733 | 33,518 | - | 33,518 | 99.36 | 49,947 | 82,274 |  | 132,221 |
| Brass and copper products | 44,843 | 44,352 | - | 44,352 | 98.91 | 45,645 | 19,037 | - | 64,582 |
| Electrical apparetus and supplies | 125,877 | 114,423 | 1,992 | 116,415 | 92.48 | 175,583 | 6,346 | 16,037 | 197,966 |
| Non-ferrous metal swelting \& refining | g 274,059 | 257,155 | 6,351 | 263,506 | 96.15 | 758,409 | 6,744,744 | 552,604 | 8,055,757 |
| GROJP 7. NON-METALLIC MINERAL $x$ |  |  |  |  | 79.53 |  |  |  |  |
| PRODUCTS | $308,479$ | $237,383$ | $9,890$ | $247,273$ | 80.16 | 577,349 | 1,089,529 | 25,872 | 1,592,750 |
| Cement | 84,381 | 80,066 | 1,008 | 81,074 | 96.08 | 220,989 | - | 725 | 221,714 |
| Cley products - domestic clay | 23,717 | 15,003 | 233 | 15,236 | 64.24 | 22,625 | 519 | 1,240 | 24,384 |
| Coke and gas products | 33,688 | 21,838 | 3,945 | 25,783 | 76.53 | 51,849 | 9,435 | 8,791 | $70,075$ |
| Petroloum products | 72,217 | 37,880 | 288 | 38,168 | 52.85 | 118,265 | - | 54.7 | 118,812 |
| GROUP 8. CHEMICALS AND CHTMICAL $\times$ | 457,248 | 244,900 | 33,270 | 278,170 | 60.84 |  |  |  |  |
| PRODUCTS | 427,314 | 219,729 | 30,836 | 250,565 | 58.64 | 1,318,985 | 1,337,662 | 158,033 | 2,814,578 |
| Acids, alkalies and salta | 89,508 | 64,062 | 11,309 | 75,371 | 84.21 | 124,656 | 1,232,920 | 109,007 | 1,466,583 |
| Fertilizers | 197,906 | 87,479 | - | 87,479 | 44.20 | 1,078,698 | - | 3,647 | 1,082,345 |
| GROUP 9. YISCELLANEOUS INDUSTRIES $\times$ | 39,920 | 36,858 | 2,369 | 39,227 | 98.26 |  |  |  |  |
|  | 57,652 | 35,671 | 1,912 | 37,583 | 99.82 | 77,052 | 516 | 5,517 | 85,765 |
| Ice, artificial | 13,865 | 13,815 | - | 13,815 | 99.64 | 44,072 | 360 | 2,960 | 47,392 |
| TOTAL ALL INDUSTRIES - 1947 x | 7,599,169 | 5,099,566 | 804,064 | 5,903,630 | 79.79 |  |  |  |  |
|  | 6,830,420 | 4,740,545 | 752,718 | 5,493,263 | 80.42 | 12,644,704 | 14,083,535 | 5,467,535 | 30,195,774. |
| 1946 x | 6,783,949 | 4,649,993 | 820,371 | 5,470,564 | 80.64 |  |  |  |  |
|  | 8,189,576 | 4,311,762 | 775,750 | 5,087,512 | 82.19 | 11,808,278 | 13,442,598 | 2,714,262 | 27,965,138 |

[^1]| Provinces | Total <br> Power <br> Paployed | Electric Motors Operated |  |  | Elactric <br> Power <br> Per Cent <br> of Total | Consumption of Electricity |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | By Contral | By Power | Total |  | Purchased from Central Electric Stations |  | Generated by the Industries for own use | Total |
|  |  | Station Power | in the Industries | Motor Capacity |  | For Power and Lighting | For Other Purposes |  |  |
|  | H.P. | H.P. | H.P. | H.P. |  | (Thousends of Kilowett Hours) |  |  |  |
| Prince Edward Island | 6,627 | 1,548 | 1 | 1,544 | 23.5 | 1,292 | 11 | - | 1,305 |
| Mova Scotia | 249,610 | 142,175 | 14,084 | 156,259 | 62.6 | 226,248 | 1,613 | 108,151 | 536,012 |
| Net Brunswick | 253,577 | 140,590 | 51,886 | 192,476 | 75.9 | 577,315 | 4,129 | 251,751 | 615,175 |
| Quebec | 2,365,195 | 1,852,374 | 159,840 | 2,012,214 | 85.1 | 5,959,285 | 10,651,580 | 750,984 | 17,541,849 |
| Ontrato | 2,780,902 | 2,032,620 | 352,100 | 2,384,720 | 85.8 | 4,258,195 | 2,946,813 | 1,555,556 | 8,540,544 |
| Manitoba | 187,071 | 160,010 | 4,080 | 164,090 | 87.7 | 363,649 | 270,967 | 7,569 | 642,185 |
| Saskatchewan | 64,321 | 35,079 | 227 | 35,306 | 54.9 | 107,776 | 133,034 | 349 | 241,159 |
| Alberta | 153,167 | 93,593 | 5,616 | 99,209 | 64.8 | 257,697 | 709 | 7,812 | 266,21.8 |
| British Columbia | 769,393 | 282,557 | 164,884 | 447,421 | 58.2 | 1,113,211 | 94,679 | 1,005,605 | 2,213,495 |
| Irkon \& N.W. Territories | 559 | 24 | - | 24 | 4.3 | 36 | - | - | 36 |
| Total | 6,830,420 | 4,740,545 | 752,718 | 5,493,268 | 80.4 | 12,644,704 | 14,083,535 | 3,467,555 | 30,195,774 |
| Including Idle and Reserve Equipment |  |  |  |  |  |  |  |  |  |
| Prince Edward Island | 7,106 | 1,672 | 1 | 1,673 | 23.5 |  |  |  |  |
| Mova Scotia | 262,170 | 146,928 | 14,594 | 161,522 | 61.6 |  |  |  |  |
| New Brunswick | 286,309 | 153,703 | 58,038 | 211,741 | 74.0 |  |  |  |  |
| Quebec | 2,566,894 | 2,013,305 | 172,748 | 2,186,051 | 85.2 |  |  |  |  |
| Ontario | 3,013,815 | 2,161,614 | 377,916 | 2,539,530 | 84.3 |  |  |  |  |
| Mani toba | 202,911 | 172,187 | 5,262 | 177,449 | 87.5 |  |  |  |  |
| Seskatchewn | 70,473 | 37,763 | 227 | 37,990 | 53.9 |  |  |  |  |
| Alberta | 166,168 | 100,874 | 6,215 | 107,089 | 64.4 |  |  |  |  |
| British Columbia | 822,703 | 311,498 | 169,063 | 480,561 | 58.4 |  |  |  |  |
| Fukon \& N.W. Territories | 619 | 24 | - | 24 | 3.9 |  |  |  |  |
| Total | 7,399,169 | 5,099,566 | 804,064 | 5,903,650 | 79.8 |  |  |  |  |

## WNUFACTURTNG INDUSTRIES

| Industry | TOTAL POMER PRPLOEED |  | ELECTRIC MOTORS OPEEATED BY |  |  |  |  |  | Ratio of Motor to Total Power |  | CONSUMPTION OF BLECTEICITY |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\begin{aligned} & \text { In } \\ & \text { Reguler } \\ & \text { Use } \end{aligned}$ | Incl.Idle \& Reserve Equipment | Central Station Power |  | Power Generated <br> in the Induatries |  | Total |  | In Regulax | Incl.Idle <br> \& Reserve | Purchesed from Centrel Electric Stations |  | Genartted <br> by the Industries for orm use | Total |
|  |  |  | $\begin{gathered} \text { In Rogular } \\ \text { Use } \end{gathered}$ | Incl.Idle <br> $\&$ Reserve | In Regulas『se | Incl.Idle <br> \& Reserve |  | Incl.Idle <br> \& Reserve |  |  | For Power \& Lifhting | For Other <br> Purposec |  |  |
|  | $\begin{gathered} \mathrm{A} \\ \text { K. } P_{0} \end{gathered}$ | $\begin{gathered} \text { B } \\ \text { H. } P . \end{gathered}$ | $\begin{gathered} c \\ \text { H. } P . \end{gathered}$ | $\begin{gathered} D \\ \text { H.P. } \end{gathered}$ | $\begin{gathered} \mathrm{E} \\ \mathrm{H}, \mathrm{P}_{0} \end{gathered}$ | $\begin{gathered} Y \\ \text { H. } P_{0} \end{gathered}$ | $\begin{gathered} \mathrm{G} \\ \text { H.P. } \end{gathered}$ | $\begin{gathered} \mathrm{H} \\ \text { H. } P . \end{gathered}$ | $\begin{gathered} \mathrm{I} \\ \mathrm{P}_{\mathrm{o}} \mathrm{C}_{4} \end{gathered}$ | $\begin{gathered} J \\ \text { P.C. } \end{gathered}$ | $\begin{aligned} & \mathbb{K} \\ & \text { (Thout } \end{aligned}$ | L <br> ands of Kil | M <br> watt Howr | ) N |
| 1. Vagotable Producta | 490,716 | 531,802 | 380,077 | 408,606 | 36,920 | 41,182 | 416,997 | 449,788 | 84.98 | 84.58 | 675,667 | 36,825 | 27,175 | 739, ¢65 |
| 2. Animal Producta | 210,487 | 226,385 | 174,484 | 185,577 | 3,659 | 3,809 | 178,143 | 289,586 | 84.63 | 85.68 | 276,171 | 3,191 | 4,218 | 283,580 |
| 5. Textiles and Textile Products | 294,787 | 519,546 | 248,812 | 265,976 | $27,759$ | $30,048$ | $276,571$ | 294,024 | 98.82 | 92.07 | 532,460 | 39,815 | 65,49? | 635,797 |
| 4. Wood e Paper | 5,512,599 | 3,526,579 | 1,910,499 | 2,020,649 | 570,273 | 606,795 | 2,480,772 | 2,627,444 | 74.89 | 74.51 | 6,857,570 | 3,489,749 | 2,427,629 | 12,774,947 |
| 5. Iron and its* | 1,244,030 | 1,343,565 | 1,058,998 | 1,112,512 | 85,126 | 64,468 | 1,122,124 | 1,176,980 | 90.20 | 87.60 | 1,269,521 | 1,233,348 | 186,960 | 2,689,629 |
| 6. Mon-forrous Metal Producte | 504,356 | 600,455 | 474,892 | 555,489 | 8,343 | 11,535 | 485,235 | 567,024 | 95.81 | 94.43 | 1,060,151 | 6,852,873 | 5.9.9,6.41 | 8,481,6F5 |
| 7. Non-stallic Minaral Products | 308,479 | 354,069 | 237, 885 | 270,999 | 9,890 | 10,588 | 247,273 | 281,587 | 80.26 | 79.53 | 577,349 | 1,089,529 | 25,872 | 1,692,750 |
| 8. Chamicals and | 427, 314 | 457,248 | 219,729 | 244,900 | 30,836 | 35,270 | 250,565 | 278,170 | 58.64 | 60.84 | 1,318,983 | 1,337,662 | 158,033 | 2,814,678 |
| Chamical Producte <br> 9. Mecallaneous | 37,652 | 59,920 | 85,671 | 36,858 | 1,912 | 2,369 | 37,583 | 39,227 | 99.82 | 98.26 | 77,032 | 516 | 5,517 | 85,0es |
| $\frac{\text { Ioductueios }}{\text { Total - } 1947}$ | 8,850,420 | 7,599,169 | 4,740,545 | 5,099,566 | 752,78 | 804,064 | 5,493,263 | 5,903,630 | 80.42 | 79.79 | 12,644,704 | 14,085,535 | 3,467,535 | 30,195,774 |
| - 1946 | 6,189,576 | 6,783,949 | 4,312,762 | 4,649,993 | 775,750 | 820,371 | 5,087,512 | 5,470,364 | 82.19 | 80.64 | 11,808,278 | 13,442,508 | 2,714,262 | 2?,965,138 |
| Per cant change | + $\quad 10.35$ | + 9.07 | + 9.94 | + 9.67 | - 2.97 | $=1.99$ | 7.98 $+\quad$ | + 7.92 |  |  | + 7.08 | + 4.77 | + 27.75 | $+\quad 7.98$ |
| Table 7 | MEINIMG IMDISTMTES |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Metal Klaing | 531,081 | 605,437 | 441,190 | 493,814 | 45,213 | 68,964 | 486,403 | 562,778 | 91.59 | 92.95 | 1,359,428 | 75,311 | 202,153 |  |
| Hon-sotal Mining | 121,443 | 152,087 | 94,868 | 202,158 | 4,237 | 5,009 | 99,105 | 107,167 | 81.61 | 81.15 | 202,397 | 1,832 | 12,169 | $216,398$ |
| Sand, Cravel \& Stone | 61,465 | 69,650 | 34,690 | 40,660 | 1,316 | 1,516 | 36,006 | 42,978 | 58.58 | 60.27 | 42,353 | - | 877 | 43,210 |
| Fraels | 225,380 | 246,350 | 132,445 | 139,243 | 21,022 | 27,649 | 153,467 | 160,692 | $68.09$ | 65.31 | 170,146 | - | 54,213 | 224,558 |
| Total - 1947 | 959,367 | 1,053,524 | 703,193 | 775, 875 | 7,788 | 96,938 | 774,381 | 872,813 | 82.50 | 82.85 | 1,774,304 | 77,143 | 269,412 | 2,120,858 |
| - 1946 | 906,941 | 1,010,013 | 686,505 | 746,669 | 75, 033 | 85,427 | 759,808 | 832,096 | 85.78 | 82.38 | 1,674,702 | 65,146 | 199,950 | 1,959,798 |
| Per cont change | + 3.58 | + 4.51 | + 2.45 | + 3.91 | -2.07 | $+13.47$ | + 2.00 | + 4.89 |  |  |  | + 28.42 | + 34.74 | + 9.5 |

Totale Tablea 6 \& 7
MANUFACTURING AMD MIMIMG IMDUSTRTES

| Per cont change $\begin{array}{r}1947 \\ 1946\end{array}$ | 7,789,787 | 8,452,693 | 5,443,788 | 5,875,441 | 824,506 | 901,002 | 6,288,244 | 6,776,443 | 80.67 | 80.17 | 14,419,008 | 14,160,678 | 3,736,9 | 6 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 7,096,517 | 7,795,962 | 4,998,267 | 5,396,662 | 849,055 | 505,798 | 5,847,380 | 6,302,460 | 82.40 | 80.86 | 13,482,980 | 13,507,744 | 2,914,212 | 29,904,95 |
|  | + 9.49 | + 8.45 | + 8.91 | + 8.87 | - 2.89 | - 0.53 | - 7.20 | + 7.52 |  |  | + 6.94 | $+4.83$ | + 28.23 | + 8.06 |


|  | 1925 | 1933 | 1935 | 1937 | 1939 | 1942 | 1942 | 1943 | 1944 | 1845 | 1946 | 1947 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Powar Phployed - E. P $_{\text {a }}$ |  |  |  |  |  |  |  |  |  |  |  |  |
| 1. Vegetable Products | 257,176 | 326,668 | 531,361 | 547,002 | 564,195 | 402,441 | 405,076 | 414,953 | 508,075 | 528,605 | 554,499 | 531,002 |
| 2. Animal * | 60,895 | 112,055 | 122,560 | 153,647 | 145,951 | 165,917 | 165,682 | 179,322 | 189,159 | 197,221 | 212,654 | 226,385 |
| 5. Textiles \& Textile Prods. | . 107,850 | 215,907 | 240,549 | 211,729 | 234,597 | 251,916 | 258,670 | 266,854 | 277,304 | 285,862 | 301,585 | 319,346 |
| 4. Wood \& Paper Products | 1,146,571 | 2,055,112 | 2,160,085 | 2,420,436 | 2,579,465 | 2,772,081 | 2,742,314 | 2,766,491 | 2,845,242 | 2,987,455 | 3,315,788 | 3,526,379 |
| 5. Iron and its * | 213,705 | 626,730 | 660,491 | 719,265 | 730,594 | 963,548 | 1,056,870 | 1,209,202 | 1,260,802 | 1,244,225 | 1,192,471 | 1,345,565 |
| 6. Mon-ferrous' Metal | 99,963 | 454,581 | 416,927 | 472,031 | 549,120 | 673,480 | 656,415 | 701,970 | 856,664 | 656,900 | 555,693 | 600,455 |
| 7. Hon-metallic Mineral | 131,780 | 219,612 | 222,555 | 239,898 | 257,731 | 285,820 | 289,352 | 314,221 | 516,177 | 318,121 | 552,016 | 554,069 |
| Products <br> 8. Chemicals \& Allied " | 62,447 | 110,873 | 130,464 | 141,755 | 158,300 | 302,746 | 354,514 | 525,762 | 577,448 | 571,535 | 284,990 | 457,248 |
| 9. Mecellaneous Industries | 46,516 | 66,315 | 61,785 | 26,520 | 27,361 | 34,127 | 32,107 | 57,096 | 37,570 | 36,747 | 36,273 | 39,920 |
| Total | 2,146,903) | 4,147,851 | 4,346,775 | 4,712,285 | 5,047,292 | 5,850,076 | 5,969,895 | 6,415,851 | 6,468,439 | 6,606,651 | 6,783,949 | 7,599,169 |
| Emplogees |  |  |  |  |  |  |  |  |  |  |  |  |
| 1. Vegetable Products | 65,395 | 75,095 | 79,285 | 94,258 | 98,447 | 115,753 | 115,476 | 117,243 | 130,679 | 135,311 | 157,170 | 144,290 |
| 2. Animal Products | 61,517 | 58,111 | 60,124 | 67,996 | 69,358 | 82,151 | 87,058 | 88,037 | 94,195 | 98,267 | 102,844 | 102,106 |
| 5. Textiles \& Textile Prods | 5. 92,669 | 106,255 | 120,699 | 121,677 | 121,022 | 156,892 | 165,478 | 157,987 | 153,122 | 158,148 | 164,737 | 176,065 |
| 4. Wood \& Paper Products | 128,404 | 105,471 | 123,724 | 147,254 | 144,782 | 179,967 | 186,106 | 185,865 | 189,674 | 199,373 | 224,121 | 248,450 |
| 5. Iron and its ${ }^{\prime}$ | 88,071 | 70,947 | 95,426 | 127,148 | 121,041 | 253,701 | 360,845 | 455,744 | 411,944 | 521,719 | 249,279 | 265,482 |
| 6. Non-ferrous Metal ${ }^{\text {a }}$ | 22,409 | 25,273 | 35,613 | 44,614 | 44,563 | 73,450 | 90,937 | 109,522 | 104,314 | 88,350 | 84,853 | 96,080 |
| 7. Non-metalic Mineral Products | 24,978 | 19,296 | 23,342 | 23, 837 | 23,026 | 28,829 | 30,707 | 30,994 | 51,590 | 52,525 | 36,493 | 59,212 |
| 8. Chemicale \& Allied m | 15,149 | 15,397 | 18,953 | 21,968 | 22,595 | 54,014 | 93,030 | 92,288 | 81,822 | 60,728 | 37,278 | 58,491 |
| 9. Mscellaneous Industries | 8 16,581. | 10,361. | 12,270 | 11,699 | 12,280 | 18,441 | 22,474 | 25,388 | 25,542 | 24,956 | 21,381 | 23,574 |
| Total | 514,173 | 479,186 | 567,416 | 660,451 | 658,114 | 961,178 | 1,152,091 | 1,241,068 | 1,222,882 | 1,119,572 | 1,058,156 | 1,151,750 |
| Average Horbe power of E | Equipment in | in Manufact | ring Indus | ries per | loyee |  |  |  |  |  |  |  |
| 1. Vegetable Products | $3.9$ | 4.5 | 3.9 | 3.7 | 3.7 | 3.5 | 3.5 | 5.5 | 5.9 | 5.9 | 4.0 | 5.7 |
| 2. Animel Products | 1.3 | 2.1 | 2.0 | 2.0 | 2.1 | 2.0 | 1.9 | 2.0 | 2.0 | 2.0 | 2.1 | 2.2 |
| 5. Textiles \& Textile Prods | 8. 1.2 | 2.0 | 1.9 | 1.7 | 1.9 | 1.6 | 1.6 | 1.7 | 1.8 | 1.8 | 1.8 | 1.8 |
| 4. Wood \& Paper Products | 8.9 | 19.3 | 16.8 | 16.4 | 17.8 | 15.4 | 14.7 | 15.1 | 15.0 | 25.0 | 14.8 | 14.2 |
| 5. Iron and 1 te m | 2.4 | 8.8 | 6.3 | 5.7 | 6.0 | 5.8 | 2.9 | 2.8 | 3.1 | 5.9 | 4.8 | 5.1 |
| 6. Non-ferrous Motal \% | 4.7 | 17.2 | 12.5 | 10.6 | 12.3 | 9.2 | 7.2 | 6.4 | 5.5 | 7.2 | 6.5 | 6.2 |
| 7. Non-metallic Mineral Products | 5.3 | 11.4 | 10.8 | 10.1 | 11.2 | 9.9 | 3.4 | 10.1 | 10.0 | 9.8 | 9.1 | 9.0 |
| 8. Chemicals \& Allied " | 4.1 | 7.2 | 6.9 | 6.5 | 7.0 | 5.6 | 5.8 | 5.7 | 4.6 | 6.1 | 7.6 | 11.9 |
| 9. Miscellaneous Industrias | 82.8 | 6.4 | 2.6 | 2.5 | 2.2 | 1.9 | 1.4 | 1.5 | 1.5 | 1.5 | 1.7 | 1.7 |
| Total | 4.2 | 8.7 | 7.5 | 7.1 | 7.7 | 6.1 | 5.2 | 5.2 | 5.5 | 5.9 | 6.4 | 6.5 |

$2 \rightarrow \pi$


[^0]:    \& Excluding central electric stations and including idle \& reserve equipment.

[^1]:    $x$ - Including equipment idl or reserve. These totals are comparable with data in reports priar to 1936.
    (See teat, page s, for minor changes in classifications in 1947)

