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Canadian General Office des normes Standards Board générales du Canada

Series 4 Série des 4

# WITHDRAWAL

March 2019

## Selected standards in the series Textiles

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Mars 2019

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#### CAN/CGSB-4.2

Textile test methods

#### No. 4.5-M86

Retail packages of yarn — Determination of mass (ICS 59.080.20)

#### No. 5.2-M87

Linear density of yarn in SI units (ICS 59.080.20)

#### No. 9.2-M90

Breaking strength of fabrics — Grab method — Constant-time-to-break principle (ICS 59.080.30)

#### No. 9.3-M90

Breaking strength of high-strength fabrics — Constant-time-to-break principle (ICS 59.080.30)

#### No. 9.4-M91

Breaking strength of yarns — Single strand method (ICS 59.080.20)

#### No. 9.5-M89

Breaking strength of yarns — Skein method (ICS 59.080.20)

#### No. 9.6-93

Breaking strength of nonwoven textiles (ICS 59.080.30)

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#### CAN/CGSB-4.2

Méthodes pour épreuves textiles

#### Nº 4.5-M86

Bobines de fil vendues au détail — Détermination de la masse (ICS 59.080.20)

#### N° 5.2-M87

Masse linéique du fil en unités SI (ICS 59.080.20)

#### N° 9.2-M90

Résistance à la rupture des tissus — Méthode d'arrachement — Principe de rupture à temps constant (ICS 59.080.30)

#### N° 9.3-M90

Résistance à la rupture des tissus de haute résistance — Principe de rupture à temps constant (ICS 59.080.30)

#### N° 9.4-M91

Résistance à la rupture des fils — Méthode à fil simple (ICS 59.080.20)

#### Nº 9.5-M89

Résistance à la rupture des fils — Méthode de l'écheveau (ICS 59.080.20)

#### Nº 9.6-93

Résistance à la rupture des non-tissés (ICS 59.080.30)

#### No. 10-M87

Elongation (ICS 59.080.30)

#### No. 23-M90

Colourfastness to perspiration (ICS 59.080.01)

#### No. 25.2-M89

Dimensional change of textile fabrics to open-head steaming (ICS 59.080.30)

#### No. 26.1-M88

Water resistance — Static head penetration test (ICS 59.080.01)

#### No. 26.5-M89

Water resistance — High-pressure penetration test (ICS 59.080.30)

#### No. 28.2-M91

Resistance to micro-organisms — Surfacegrowing fungus test — Pure culture (ICS 59.080.01)

#### No. 28.4-M91

Resistance to micro-organisms — Fungus damage test — Pure culture — Qualitative (ICS 59.080.01)

#### No. 30.1-M89

Effect of solvents on the permanence of textile finishes (ICS 59.080.01)

#### No. 32.1-98

Resistance of woven fabrics to seam slippage (ICS 59.080.01)

#### Nº 10-M87

Allongement (ICS 59.080.30)

#### N° 23-M90

Solidité de la couleur à la sueur (ICS 59.080.01)

#### Nº 25.2-M89

Changement dimensionnel des textiles à l'aide d'une presse à plateau inférieur vaporisant (ICS 59.080.30)

#### Nº 26.1-M88

Résistance à l'eau — Essai de pénétration sous pression constante (ICS 59.080.01)

#### Nº 26.5-M89

Résistance à l'eau — Essai de pénétration à haute pression (ICS 59.080.30)

#### Nº 28.2-M91

Résistance aux micro-organismes — Essai par fongus se propageant en surface — En culture pure (ICS 59.080.01)

#### Nº 28.4-M91

Résistance aux micro-organismes — Évaluation des dommages causés par fongus — En culture pure — Qualitative (ICS 59.080.01)

#### N° 30.1-M89

Effet des solvants sur la permanence des apprêts textiles (ICS 59.080.01)

#### Nº 32.1-98

Résistance des tissés au glissement de la couture (ICS 59.080.01)

#### No. 35.1-M90

Colourfastness to burnt gas fumes (ICS 59.080.01)

#### No. 37-2002

Fabric thickness (ICS 59.080.30)

#### No. 42-M91

Copper content of textiles (ICS 59.080.01)

#### No. 45-M88

Textile fabrics — Determination of the recovery from creasing of a horizontally folded specimen by measuring the angle-of-recovery (ICS 59.080.01)

#### No. 49-99

Resistance of materials to water vapour diffusion (ICS 59.080.01)

#### No. 55-M90

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#### N° 37-2002

Épaisseur des tissus (ICS 59.080.30)

#### Nº 42-M91

Teneur en cuivre des textiles (ICS 59.080.01)

#### Nº 45-M88

Étoffes — Détermination de l'autodéfroissabilité d'un spécimen plié horizontalement par mesurage de l'angle rémanent après pliage (ICS 59.080.01)

#### Nº 49-99

Résistance des textiles à la diffusion de vapeur d'eau (ICS 59.080.01)

#### N° 55-M90

Perte de résistance et changement de couleur des tissus causés par la rétention de chlore (ICS 59.080.01)

#### N° 56.1-M87

Évaluation de l'extension unidirectionelle et de la récupération dimensionnelle des tissus élastiques (ICS 59.080.30)

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Détermination de la résistance du liage des tissus contre-collés, stratifiés et thermocollés (ICS 59.080.10)

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Dimensional change and appearance after dry cleaning of coated, bonded, laminated and fused fabrics (ICS 59.080.40)

#### No. 69-M91

Weather resistance — Xenon arc radiation (ICS 59.080.10)

#### No. 78.1-2001

Thermal protective performance of materials for clothing (ICS 59.080.01)

#### CAN/CGSB-4.155-M88

Flammability of soft floor coverings — Sampling plans (ICS 59.080.60)

#### CAN/CGSB-4.158-75

Designation of yarns (ICS 59.080.20)

#### CAN/CGSB-4.159-75

Universal system for designating linear density (Tex system) (ICS 59.080.20)

#### CAN/CGSB-4.160-75

Integrated conversion table for replacing traditional yarn numbers by rounded values in the Tex system (ICS 59.080.20)

#### Nº 66-M91

Évaluation du changement dimensionnel et de l'aspect des tissus enduits, contrecollés, stratifiés et thermocollés à la suite de nettoyages à sec (ICS 59.080.40)

#### Nº 69-M91

Résistance aux intempéries — Rayonnement d'une lampe à arc au xénon (ICS 59.080.10)

#### Nº 78.1-2001

Évaluation de la protection thermique des matériaux de confection des vêtements (ICS 59.080.01)

#### CAN/CGSB-4.155-M88

Résistance à l'inflammation des revêtements de sol mous — Plans d'échantillonnage (ICS 59.080.60)

#### CAN/CGSB-4.158-75

Désignation des fils (ICS 59.080.20)

#### CAN/CGSB-4.159-75

Système universel de désignation de la masse linéique (système Tex) (ICS 59.080.20)

#### CAN/CGSB-4.160-75

Table générale de conversion pour le remplacement des titres traditionnels des fils par des valeurs arrondies du système Tex (ICS 59.080.20)



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Office des normes générales du Canada CAN/CGSB-4.2 No. 49-99

Supersedes CAN/CGSB-4.2 No. 49-M91 Reaffirmed November 2013

# **Textile test methods**

Resistance of materials to water vapour diffusion

ICS 59.080.01



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# NATIONAL STANDARD OF CANADA

## CAN/CGSB-4.2 No. 49-99

Supersedes CAN/CGSB-4.2 No. 49-M91 Reaffirmed November 2013

# **Textile test methods**

# Resistance of materials to water vapour diffusion

CETTE NORME NATIONALE DU CANADA EST DISPONIBLE EN VERSIONS FRANÇAISE ET ANGLAISE.

Prepared by the

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Approved by the



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Acknowledgment is made for the translation of this National Standard of Canada by the Translation Bureau of Public Works and Government Services Canada.

# CAN/CGSB-4.2 No. 49-99

Supersedes CAN/CGSB-4.2 No. 49-M91 Reaffirmed November 2013

#### Preface to the National Standard of Canada

This National Standard of Canada has been reaffirmed by the CGSB Committee on Textile Test Methods and Terminology. Editorial changes have been made by the correction of the following paragraphs:

- 15.1 The publications referred to in par. 3.1.1 may be obtained from the Canadian General Standards Board, Sales Centre, Gatineau, Canada K1A 1G6. Telephone 819-956-0425 or 1-800-665-2472. Fax 819-956-5740. E-mail ncr.cgsb-ongc@tpsgc-pwgsc.gc.ca. Web site www.tpsgc-pwgsc.gc.ca/ongc-cgsb.
- 15.2 The publication referred to in par. 3.1.2 may be obtained from ASTM International, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959, U.S.A., telephone 610-832-9585, fax 610-832-9555, Web site www.astm.org, or from IHS Global Canada Ltd., 200-1331 MacLeod Trail SE, Calgary, Alberta T2G 0K3, telephone 613-237-4250 or 1-800-267-8220, fax 613-237-4251, Web site www.global.ihs.com.

**TEXTILE TEST METHODS** 

CAN/CGSB-4.2

Ottawa Canada K1A 1G6

Resistance of Materials to Water Vapour Diffusion

No. 49-99

Supersedes CAN/CGSB-4.2 No. 49-M91 Reaffirmed 'P qxember 2013

#### 1. PURPOSE AND SCOPE

- 1.1 This method is intended for use in determining the resistance of textile materials to water vapour diffusion.
- 1.2 Three options<sup>1</sup> are available for testing, allowing for the resistance to water vapour diffusion of a textile material to be determined at one, or more, of three positions within the air gap of the test apparatus.
- 1.3 The testing and evaluation of a product against this method may require the use of materials and/or equipment that could be hazardous. This document does not purport to address all the safety aspects associated with its use. Anyone using this method has the responsibility to consult the appropriate authorities and to establish appropriate health and safety practices in conjunction with any applicable regulatory requirements prior to its use.

#### 2. PRINCIPLE

2.1 A test specimen is sandwiched between two layers of microporous polytetrafluoroethylene (PTFE) film, one layer separating the specimen from a stream of dried air and the other forming the bottom of a dish of water. The test specimen is placed at one of three positions within the test apparatus. The rate of diffusion of water vapour through the sandwich is calculated from the loss in mass of the water from the dish as a function of time. The water vapour resistance of the sandwich is then calculated. The resistance of the specimen is determined from the difference in the value for the sandwich to that obtained for the two films without the specimen in place.

#### 3. **REFERENCED PUBLICATIONS**

- 3.1 The following publications are referenced in this method:
- 3.1.1 Canadian General Standards Board (CGSB)

CAN/CGSB-4.2 — Textile Test Methods:

- No. 1 Precision and Accuracy of Measurements
- No. 2 Conditioning Textile Materials for Testing.
- 3.1.2 American Society for Testing and Materials (ASTM)
  - D 4230 Standard Test Method for Measuring Humidity with Cooled-Surface Condensation (Dew-Point) Hygrometer.
- 3.2 A reference to a regulation is always to the latest issue. A dated reference is to the issue specified. An undated reference is to the latest issue, unless otherwise specified by the authority applying this method. The sources are given in the Notes section (Section 15).

Information which may be useful in the selection of option can be found in Appendix A.

**OPTION 1** — Test Specimen Placed Approximately Equidistant Between the Base (Dry Airflow) and the Cylinder (Water Cell)

#### 4. APPARATUS

- 4.1 The test measuring cell is shown in detail in Figure 1 which also indicates the approximate dimensions. Essentially, the cell consists of two components, an upper plexiglass cylinder which slides into a plexiglass base plate. The bottom of the plexiglass cylinder is made of a sheet of microporous PTFE film<sup>2</sup> supported by a metal screen (0.61 mm wire with 6.35 mm spacing), held in place by a 3 mm aluminum spacer ring fastened to the base of the cylinder. To prevent leakage of water vapour between the cylinder and spacer ring, a rubber "O" ring is placed in position prior to fastening the spacer ring to the cylinder base. To ensure a uniform water temperature across the cell, a circular copper disc 0.56 mm thick and a diameter 2 mm less than that of the cylinder is fixed in position about 1 mm above the PTFE base of the cylinder. The plexiglass base plate also has a layer of PTFE in its top covered by a 16 mesh (16 wires per 10 cm) screen made from No. 23 B and S gauge wire, on which the specimen under test is placed. Beneath this PTFE layer, airflow is forced around a baffle system to cause turbulence, preventing dead air spaces.<sup>3</sup>
- 4.2 A balance, capable of determining the mass of the cylinder filled with water and having a readability of at least  $0.01 \text{ g.}^4$
- 4.3 A supply of dry air capable of delivery at a rate of  $4 \pm 0.5$  L/min to the base of the water vapour diffusion cell.
- 4.3.1 Air may be supplied by a compressed air line, a cylinder or an air pump. However, to ensure that air is dry before entering the base of the apparatus, it should be passed through two gas drying tubes containing an 8 mesh indicating desiccant.<sup>5</sup> The actual flow should be controlled by a suitable flowmeter.
- 4.4 Equipment to measure the water temperature to an accuracy of  $\pm 0.1^{\circ}$ C.
- 4.5 The room or cabinet where the test is to be performed shall have a controlled humidity and temperature (conditions as in CAN/CGSB-4.2 No. 2) to minimize water temperature variations during the actual test.

#### 5. TEST SPECIMENS<sup>6</sup>

- 5.1 At least four circular test specimens, with a diameter sufficient to cover the opening of the base, shall be cut from each sample in such a way that no two specimens contain the same warp or weft yarns, and shall not be taken from creased or damaged areas of the sample.
- 5.2 Condition the specimens in accordance with CAN/CGSB-4.2 No. 2.
- 5.3 Unless otherwise requested, perform the test so that the side of the test specimen intended to face the water vapour source is facing the water cylinder, and report the orientation used.

#### 6. **PROCEDURE**

- 6.1 Assemble the water diffusion cell and connect air lines as shown in Figure 2A or 2B.
- 6.2 Pour distilled water into the cylinder and allow to come to room temperature.

<sup>&</sup>lt;sup>2</sup>The commercial product Gore-Tex with 0.45  $\mu$ m average pore size, which has been found satisfactory, may be obtained from S.E.A. Engineering Company, Inc., 25 Fairbanks St., Dartmouth, Nova Scotia B3A 4S9. Telephone (902) 469-1230. A membrane with 0.2  $\mu$ m pore size has also been found satisfactory, and may be obtained from from Labcor Technical Sales, 1-800-363-5900, Catalogue No. E-02916-58, Membranes – Teflon.

<sup>&</sup>lt;sup>3</sup>Equipment that generates comparable results is available from S.E.A. Engineering Company, Inc., 25 Fairbanks St., Dartmouth, Nova Scotia B3A 4S9. Telephone (902) 469-1230.

<sup>&</sup>lt;sup>4</sup>A balance with a capacity of at least 1000 g is required. A direct reading top loading balance is found to be particularly advantageous.

<sup>&</sup>lt;sup>s</sup>"Drierite" has been found satisfactory.

<sup>&</sup>lt;sup>6</sup>If the precision of the results is specified, refer to CAN/CGSB-4.2 No. 1 to determine the number of test specimens required; otherwise, at least four specimens shall be tested.

- 6.3 Position the specimen within the water vapour diffusion cell in the following order from bottom to top: base, specimen, cylinder.
- 6.4 To determine the resistance of the apparatus, perform steps in par. 6.5 with no specimen in place. To ensure stability of the cell, it is recommended that these blank runs be performed before and after each sample test (set of four specimen determinations) and the blank runs averaged.
- 6.5 Turn on the airflow, adjusting it to  $4 \pm 0.5$  L/min. Allow to stabilize for approximately 45 min. Remove and weigh the cylinder as quickly as possible to minimize exposure of the sample to ambient conditions, recording mass, water temperature and time to the nearest 15 s. Replace the cylinder and run for approximately 30 min. Reweigh and repeat the above two more times for a total of four readings. After the last three readings (with specimen in place), the average mass of water vapour transmitted is calculated. If the last three readings fall within ±5% of the average then the test is terminated. If not, then the test continues at 30 min intervals and the average is calculated at each additional interval (last three readings) until the readings fall within ±5%<sup>7</sup> or until a 3<sup>1</sup>/<sub>4</sub> h period (from start of the test) is reached, whichever occurs first. All 5 masses of water loss shall be used in the calculation if the 3<sup>1</sup>/<sub>4</sub> h period is reached.
- 6.6 Repeat the above determinations for each specimen.

#### OPTION 2 - Test Specimen Placed Closer to the Cylinder (Water Cell) than to the Base (Dry Airflow)

#### 7. APPARATUS

- 7.1 The test measuring cell is shown in detail in Figure 1 which also indicates the approximate dimensions. Essentially, the cell consists of two components, an upper plexiglass cylinder which slides into a plexiglass base plate. The bottom of the plexiglass cylinder is made of a sheet of microporous PTFE film<sup>8</sup> supported by a metal screen (0.61 mm wire with 6.35 mm spacing), held in place by a 3 mm aluminum spacer ring fastened to the base of the cylinder. To prevent leakage of water vapour between the cylinder and spacer ring, a rubber "O" ring is placed in position prior to fastening the spacer ring to the cylinder base. To ensure a uniform water temperature across the cell, a circular copper disc 0.56 mm thick and a diameter 2 mm less than that of the cylinder is fixed in position about 1 mm above the PTFE base of the cylinder. The plexiglass base plate also has a layer of PTFE in its top covered by a 16 mesh (16 wires per 10 cm) screen made from No. 23 B and S gauge wire, on which the specimen under test is placed. Beneath this PTFE layer, airflow is forced around a baffle system to cause turbulence, preventing dead air spaces.<sup>9</sup>
- 7.2 One rigid spacer ring, 6 mm thick, is included in all determinations (blank runs included). The inside area of the spacer ring should be equal to the exposed water area.
- 7.3 Double-sided tape,<sup>10</sup> or other adhesive material of similar thickness, to attach the specimen to the one side of the spacer ring (to alleviate sagging of the specimen).
- 7.4 A balance, capable of determining the mass of the cylinder filled with water and having a readability of at least  $0.01 \text{ g}^{.11}$

<sup>&</sup>lt;sup>7</sup>When calculating the  $\pm 5\%$  range, round the figures to the nearest 0.01 g.

<sup>&</sup>lt;sup>8</sup>The commercial product Gore-Tex with 0.45 µm average pore size, which has been found satisfactory, may be obtained from S.E.A. Engineering Company, Inc., 25 Fairbanks St., Dartmouth, Nova Scotia B3A 4S9. Telephone (902) 469-1230. A membrane with 0.2 µm pore size has also been found satisfactory, and may be obtained from from Labcor Technical Sales, 1-800-363-5900, Catalogue No. E-02916-58, Membranes – Teflon.

<sup>&</sup>lt;sup>9</sup>Equipment that generates comparable results is available from S.E.A. Engineering Company, Inc., 25 Fairbanks St., Dartmouth, Nova Scotia B3A 4S9. Telephone (902) 469-1230.

<sup>&</sup>lt;sup>19</sup>3M double-sided "Scotch Tape" has been found suitable. This tape is approximately 0.1 mm thick and 12 mm wide.

<sup>&</sup>lt;sup>11</sup>A balance with a capacity of at least 1000 g is required. A direct reading top loading balance is found to be particularly advantageous.

- 7.5 A supply of dry air capable of delivery at a rate of  $4 \pm 0.5$  L/min to the base of the water vapour diffusion cell.
- 7.5.1 Air may be supplied by a compressed air line, a cylinder or an air pump. However, to ensure that air is dry before entering the base of the apparatus, it should be passed through two gas drying tubes containing an 8 mesh indicating desiccant.<sup>12</sup> The actual flow should be controlled by a suitable flowmeter.
- 7.6 Equipment to measure the water temperature to an accuracy of  $\pm 0.1^{\circ}$ C.
- 7.7 The room or cabinet where the test is to be performed shall have a controlled humidity and temperature (conditions as in CAN/CGSB-4.2 No. 2) to minimize water temperature variations during the actual test.

#### 8. TEST SPECIMENS<sup>13</sup>

- 8.1 At least four circular test specimens, with a diameter sufficient to cover the opening of the base, shall be cut from each sample in such a way that no two specimens contain the same warp or weft yarns, and shall not be taken from creased or damaged areas of the sample.
- 8.2 Condition the specimens in accordance with CAN/CGSB-4.2 No. 2.
- 8.3 Affix the specimen to one side of the 6 mm spacer ring using double-sided tape. Unless otherwise requested, perform the test so that the side of the test specimen intended to face the water vapour source is facing the water cylinder, and report the orientation used.

#### 9. PROCEDURE

- 9.1 Assemble the water diffusion cell and connect air lines as shown in Figure 2A or 2B.
- 9.2 Pour distilled water into the cylinder and allow to come to room temperature.
- 9.3 Position the specimen within the water vapour diffusion cell in the following order from bottom to top: base, 6 mm spacer ring, specimen, cylinder.
- 9.4 To determine the resistance of the apparatus, perform steps in par. 9.5 with no specimen in place. To ensure stability of the cell, it is recommended that these blank runs be performed before and after each sample test (set of four specimen determinations) and the blank runs averaged.
- 9.5 Turn on the airflow, adjusting it to  $4 \pm 0.5$  L/min. Allow to stabilize for approximately 45 min. Remove and weigh the cylinder as quickly as possible to minimize exposure of the sample to ambient conditions, recording mass, water temperature and time to the nearest 15 s. Replace the cylinder and run for approximately 30 min. Reweigh and repeat the above two more times for a total of four readings. After the last three readings (with specimen in place), the average mass of water vapour transmitted is calculated. If the last three readings fall within ±5% of the average then the test is terminated. If not, then the test continues at 30 min intervals and the average is calculated at each additional interval (last three readings) until the readings fall within ±5%<sup>14</sup> or until a 3<sup>1</sup>/<sub>4</sub> h period (from start of the test) is reached, whichever occurs first. All 5 masses of water loss shall be used in the calculation if the 3<sup>1</sup>/<sub>4</sub> h period is reached.
- 9.6 Repeat the above determinations for each specimen.

<sup>&</sup>lt;sup>12</sup> "Drierite" has been found satisfactory.

<sup>&</sup>lt;sup>13</sup>If the precision of the results is specified, refer to CAN/CGSB-4.2 No. 1 to determine the number of test specimens required; otherwise, at least four specimens shall be tested.

<sup>&</sup>lt;sup>14</sup>When calculating the  $\pm 5\%$  range, round the figures to the nearest 0.01 g.

#### OPTION 3 --- Test Specimen Placed Closer to the Base (Dry Airflow) than to the Cylinder (Water Cell)

#### 10. APPARATUS

- 10.1 The test measuring cell is shown in detail in Figure 1 which also indicates the approximate dimensions. Essentially, the cell consists of two components, an upper plexiglass cylinder which slides into a plexiglass base plate. The bottom of the plexiglass cylinder is made of a sheet of microporous PTFE film<sup>15</sup> supported by a metal screen (0.61 mm wire with 6.35 mm spacing), held in place by a 3 mm aluminum spacer ring fastened to the base of the cylinder. To prevent leakage of water vapour between the cylinder and spacer ring, a rubber "O" ring is placed in position prior to fastening the spacer ring to the cylinder base. To ensure a uniform water temperature across the cell, a circular copper disc 0.56 mm thick and a diameter 2 mm less than that of the cylinder is fixed in position about 1 mm above the PTFE base of the cylinder. The plexiglass base plate also has a layer of PTFE in its top covered by a 16 mesh (16 wires per 10 cm) screen made from No. 23 B and S gauge wire, on which the specimen under test is placed. Beneath this PTFE layer, airflow is forced around a baffle system to cause turbulence, preventing dead air spaces.<sup>16</sup>
- 10.2 One rigid spacer ring, 6 mm thick, is included in all determinations (blank runs included). The inside area of the spacer ring should be equal to the exposed water area.
- 10.3 A balance, capable of determining the mass of the cylinder filled with water and having a readability of at least 0.01 g.<sup>17</sup>
- 10.4 A supply of dry air capable of delivery at a rate of  $4 \pm 0.5$  L/min to the base of the water vapour diffusion cell.
- 10.4.1 Air may be supplied by a compressed air line, a cylinder or an air pump. However, to ensure that air is dry before entering the base of the apparatus, it should be passed through two gas drying tubes containing an 8 mesh indicating desiccant.<sup>18</sup> The actual flow should be controlled by a suitable flowmeter.
- 10.5 Equipment to measure water temperature to an accuracy of  $\pm 0.1^{\circ}$ C.
- 10.6 The room or cabinet where the test is to be performed shall have a controlled humidity and temperature (conditions as in CAN/CGSB-4.2 No. 2) to minimize water temperature variations during the actual test.

#### 11. TEST SPECIMENS<sup>19</sup>

- 11.1 At least four circular test specimens, with a diameter sufficient to cover the opening of the base, shall be cut from each sample in such a way that no two specimens contain the same warp or weft yarns, and shall not be taken from creased or damaged areas of the sample.
- 11.2 Condition the specimens in accordance with CAN/CGSB-4.2 No. 2.
- 11.3 Unless otherwise requested, perform the test so that the side of the test specimen intended to face the water vapour source is facing the water cylinder, and report the orientation used.

<sup>&</sup>lt;sup>15</sup>The commercial product Gore-Tex with 0.45 µm average pore size, which has been found satisfactory, may be obtained from S.E.A. Engineering Company, Inc., 25 Fairbanks St., Dartmouth, Nova Scotia B3A 4S9. Telephone (902) 469-1230. A membrane with 0.2 µm pore size has also been found satisfactory, and may be obtained from from Labcor Technical Sales, 1-800-363-5900, Catalogue No. E-02916-58, Membranes – Teflon.

<sup>&</sup>lt;sup>16</sup>Equipment that generates comparable results is available from S.E.A. Engineering Company, Inc., 25 Fairbanks St., Dartmouth, Nova Scotia B3A 4S9. Telephone (902) 469-1230.

<sup>&</sup>lt;sup>17</sup>A balance with a capacity of at least 1000 g is required. A direct reading top loading balance is found to be particularly advantageous.

<sup>&</sup>lt;sup>18</sup>"Drierite" has been found satisfactory.

<sup>&</sup>lt;sup>19</sup>If the precision of the results is specified, refer to CAN/CGSB-4.2 No. 1 to determine the number of test specimens required; otherwise, at least four specimens shall be tested.

#### 12. **PROCEDURE**

- 12.1 Assemble the water diffusion cell and connect air lines as shown in Figure 2A or 2B.
- 12.2 Pour distilled water into the cylinder and allow to come to room temperature.
- 12.3 Position the specimen within the water vapour diffusion cell in the following order from bottom to top: base, specimen, 6 mm spacer ring, cylinder.
- 12.4 To determine the resistance of the apparatus, perform steps in par. 12.5 with no specimen in place. To ensure stability of the cell, it is recommended that these blank runs be performed before and after each sample test (set of four specimen determinations) and the blank runs averaged.
- 12.5 Turn on the airflow, adjusting it to  $4 \pm 0.5$  L/min. Allow to stabilize for approximately 45 min. Remove and weigh the cylinder as quickly as possible to minimize exposure of the sample to ambient conditions, recording mass, water temperature and time to the nearest 15 s. Replace the cylinder and run for approximately 30 min. Reweigh and repeat the above two more times for a total of four readings. After the last three readings (with specimen in place), the average mass of water vapour transmitted is calculated. If the last three readings fall within ±5% of the average then the test is terminated. If not, then the test continues at 30 min intervals and the average is calculated at each additional interval (last three readings) until the readings fall within ±5%<sup>20</sup> or until a 3<sup>1</sup>/<sub>4</sub> h period (from start of the test) is reached, whichever occurs first. All 5 masses of water loss shall be used in the calculation if the 3<sup>1</sup>/<sub>4</sub> h period is reached.
- 12.6 Repeat the above determinations for each specimen.

#### 13. CALCULATIONS

- 13.1 For each specimen tested, calculate the slope using mass and time to determine the water vapour transmitted per second  $M_x$  (kg/s).
- 13.2 Determine the average mass of water vapour transmitted per unit time M (kg/s) from the two or more individual determinations of  $M_x$  (kg/s).
- 13.3 Calculate R, the vapour resistance of a square metre area of the sandwich, using the relation:

 $R = A \Delta P/M$ 

where:

- A = the area of the specimen exposed to the water vapour, in m<sup>2</sup>
- $\Delta P$  = the difference in partial pressure of water vapour across the sandwich in Pa. This is equal to the saturation vapour pressure.<sup>21</sup>
- M = the average mass of water vapour transmitted per unit time, in kg/s
- 13.4 Calculate  $R_B$ , the vapour resistance of the empty cell, using the above equation (par. 13.1, 13.2 and 13.3) and the data for the blank runs.
- 13.5 Calculate  $R_m$ , the vapour resistance of a unit area of the material, in m<sup>2</sup>Pa·s/kg, using:

 $R_m = R - R_B$ 

<sup>&</sup>lt;sup>20</sup>When calculating the  $\pm 5\%$  range, round the figures to the nearest 0.01 g.

<sup>&</sup>lt;sup>21</sup>Saturation vapour pressure over water may be taken from ASTM D 4230, Table X3.1.

13.6 Convert this value of R to units of millimetres of equivalent still air,  $D_m$ , by dividing by  $R_{AIR}$ .  $R_{AIR}$  is the resistance of one millimetre of still air at 20°C and one atmosphere of pressure.<sup>22</sup>

 $D_m = R_m/R_{AIR}$ 

#### 14. REPORT

- 14.1 Report the Option used.
- 14.2 Report the test specimen orientation within the test cell.
- 14.3 Report the average diffusion resistance of the sample tested in millimetre equivalent thickness of still air,  $D_m$ .
- 14.4 Report the average diffusion resistance,  $R_B$ , of the apparatus without the specimen in place.
- 14.5 Report the maximum and minimum water temperature obtained during testing of the specimens.
- 14.6 Report the number of this method: CAN/CGSB-4.2 No. 49-99.

#### 15. NOTES

- 15.1 The publications referred to in par. 3.1.1 may be obtained from the Canadian General Standards Board, Sales Centre, Ottawa, Canada K1A 1G6. Telephone (819) 956-0425 or 1-800-665-CGSB (Canada only). Fax (819) 956-5644.
- 15.2 The publication referred to in par. 3.1.2 may be obtained from the American Society for Testing and Materials, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959, U.S.A., telephone (610) 832-9585, or from the Global Info Centre Canada, 240 Catherine Street, Suite 305, Ottawa, Ontario K2P 2G8, telephone (613) 237-4250 or 1-800-854-7179, fax (613) 237-4251.

$$R_{AIR} = 5.4 \times 10^6 \frac{P}{101.3} \left(\frac{T}{293}\right)^{1.81}$$

where:

P = atmospheric pressure in kilopascals

T = water temperature in Kelvin

<sup>&</sup>lt;sup>22</sup>The resistance of one millimetre of still air,  $R_{AIR}$ , is 5.4 × 106 m<sup>2</sup>Pa·s/kg, at 20°C and 101.3 kPa. For other conditions of temperature and pressure, it varies as:

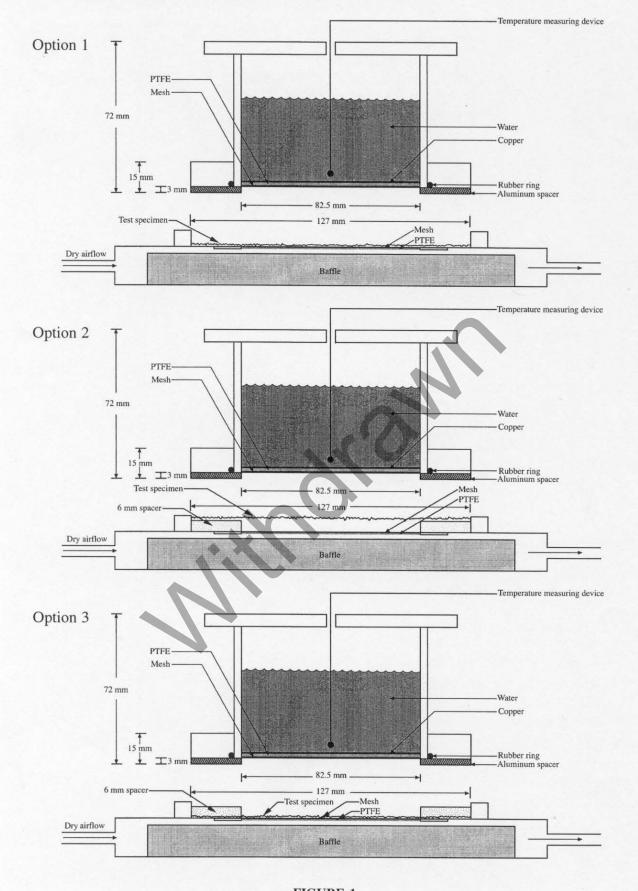
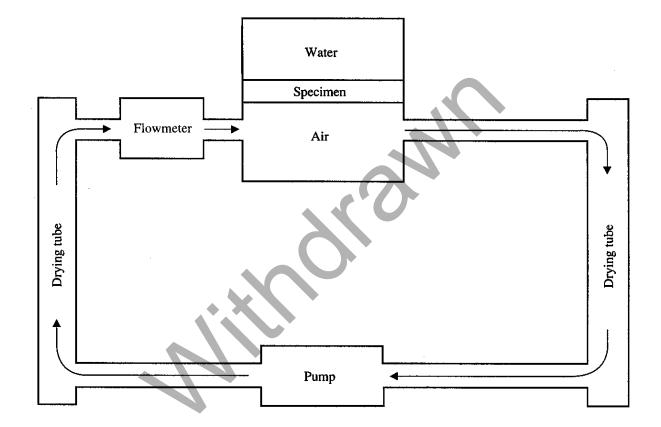
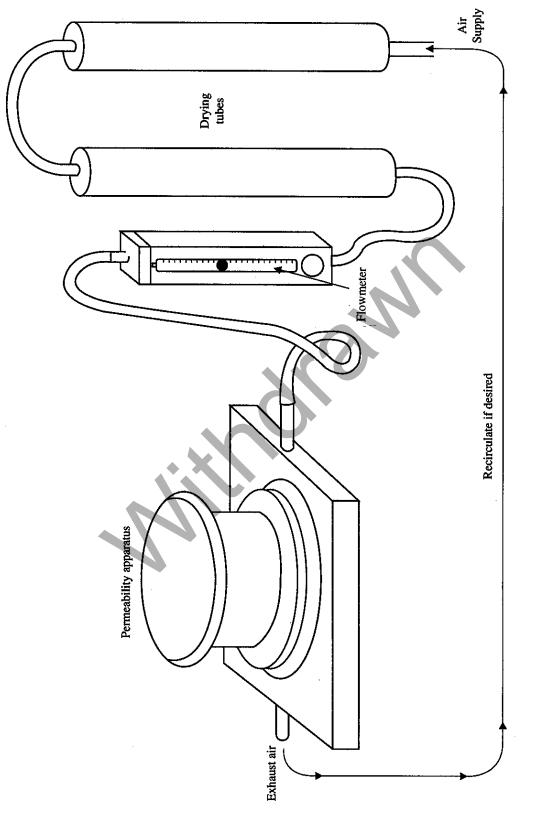


FIGURE 1 Details of the Water-Vapour Permeability Apparatus



# FIGURE 2A

# Schematic Diagram of Apparatus



# Schematic Diagram of Equipment

FIGURE 2B

#### A1. Factors Affecting Water Vapour Diffusion

The rate at which water diffuses through a sample is governed by:

- a. the vapour pressure difference between the water surface and the external ambient conditions,
- b. the temperature of the assembly,
- c. the atmospheric air pressure,
- d. the total thickness of air between the water surface and the region in the external ambient atmosphere in which uniform conditions exist,
- e. the resistance of the test specimen,
- f. the Relative Humidity of the test specimen.

#### A2. Test Options

Option 1 is recommended for, but not limited to, materials with microporous coating or lamination.

Option 2 is recommended for, but not limited to, materials with either a hydrophillic or microporous coating or lamination.

Option 3 is recommended for, but not limited to, materials with microporous coating or lamination.

Agreement should not be expected between results obtained by different options. The option selected should be the one which more nearly approaches the conditions of use, or by agreement.

#### A3. Related Publications

The following publications may also contain information to assist in the choice of the appropriate option:

- (1) Osczevski, R.J, and Dolhan, P.A. "Anomalous Diffusion in a Water Vapour Permeable, Waterproof Coating," Journal of Coated Fabrics, Volume 18, April 1989.
- (2) Farnworth, B., Lotens, W.A., Wittgen, P.P.M.M., "Variation of Water Vapor Resistance of Microporous and Hydrophillic Films with Relative Humidity," Textile Research Journal, Volume 60, No. 1, January 1990.