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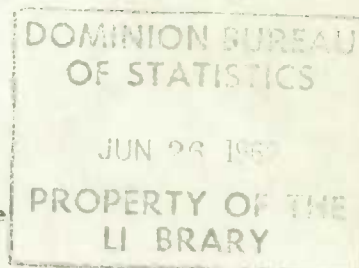


SHOE FACTORIES
AND
BOOT AND SHOE FINDINGS MANUFACTURERS
1960

Formerly The Leather Footwear and Leather Boot and Shoe Findings Industries

ANNUAL CENSUS
OF MANUFACTURES

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SYMBOLS

The interpretation of the symbols used in the tables throughout this publication is as follows:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- P preliminary figures.

EXPLANATORY NOTES

This report is one in a series of about 140 publications which present the results of the 1960 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and for major industry groups. Adoption of the revised Standard Industrial Classification for 1960 compilations has necessitated changes in titles of many reports in this annual series. The content of many industries has also been affected (see following note on Industrial Classification).

Industry statistics given in these reports refer to number of establishments, employees, salaries and wages, cost of materials, supplies, fuel and electricity, gross value of shipments, inventories and value added by manufacturing. Details of materials used and products shipped are also given. Descriptions of the principal industry statistics, with special reference to 1960 are as follows:

Period Covered

Firms are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where the firms find it impossible to supply calendar year data from accounting records. However the data on employees, salaries and wages are requested on a calendar year basis in all cases.

Establishment

Data for the annual census is collected on an establishment basis. A firm with more than one plant is required to file a report for each plant. In most cases an establishment is a complete factory; sometimes, however, a plant is divided into two or more establishments when it carries out operations classifiable to different industries and when separate accounting records are available. Usually the statistics for an establishment relate only to the manufacturing activities. Other activities such as construction at the plant by its own employees, wholesale or retail activities carried on at the plant location, etc., are not included. Plants engaged solely in repair work (except in the case of furniture, shipbuilding, boat building, aircraft and railway rolling stock industries) are not included but plants occupied in assembling parts into complete units are included.

Employees

Administrative and office employees include all executives and supervisory officials such as presidents, vice-presidents, secretaries, treasurers, etc., together with managers, professional and technical employees, superintendents and factory supervisors above the working foremen level, and clerical employees. Working owners and partners are also included in this category.

Production and related workers include all other factory workmen whether paid on a monthly, weekly, hourly or piece-work basis. Working foremen doing work similar to that of the employees they supervise are included, as are maintenance, ware-

housing and delivery staffs. Employees on new construction work, in retail or wholesale operations, on outside piece work etc. are not included.

Production workers are reported by months, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months. Figures on employment refer to calendar years whether or not some establishments reported other data on a financial year basis.

Salaries and Wages

Salaries and wages refer to gross earnings of the employees described above, including salaries, wages, commissions, bonuses, the value of room and board where provided, deductions for income tax and social services such as sickness and unemployment insurance, pensions, etc., as well as any other allowances forming part of the employees' wages. Payments for overtime are included.

Salaries refer to amounts paid to administrative and office employees. Withdrawals by working owners or partners for normal living expenses for self and family are included but not their withdrawals for income tax. Wages refer to the amounts paid to production and related workers as defined above. Data on earnings refer to the calendar year whether or not some establishments reported other data on a financial year basis.

Cost of Fuel and Electricity

Figures for fuel refer to amounts actually used, (including fuel used in cars and trucks), not to purchases unless the quantities are the same. Values refer to the laid-down cost at the works, including freight, duty, etc.

Materials and Supplies Used

Figures represent quantities and laid-down cost values, at the works, of materials and supplies actually used during the year whether purchased from others or received as transfers from other plants of the reporting company. Amounts paid to other manufacturers for work done on materials owned by the reporting company are included. Returnable containers or any other items charged to capital account are not included. Fuels are not included. Goods bought from others or received as transfers from other plants or reporting companies for resale without further processing are not included. Maintenance and repair supplies not chargeable to capital account are included.

Factory Shipments

Factory shipments refer to shipments of goods made from own materials either in the reporting plant or by other manufacturers on the basis of a charge to the reporting plant for work done. All products and by-products shipped from the establishment are included whether for domestic use, export, or for government departments. Transfer shipments to sales outlets, distributing warehouses or to other manufacturing units of the reporting firm are included. Goods bought or received as transfers

and resold without further processing are not included. Values are computed on f.o.b. plant or plant warehouse basis, and do not include sales tax or excise duties. Values of containers not returnable are included. Amounts received in payment for work done on materials owned by others are included.

In a few industries such as shipbuilding, aircraft, etc., where work on principal products extend over a relatively long period, the value of production is recorded rather than the value of shipments. For those industries production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on finished units delivered in the year under review.

Inventories

Values represent the book values of manufacturing inventories owned and held at the reporting plant. Figures include inventories held in warehouses or selling outlets which have been included with plant operations for purposes of reporting shipments.

Value added by Manufacturing

Figures are computed from value of shipments plus or minus changes in inventories of finished goods and goods in process less cost of materials, fuel and electricity. This figure is sometimes referred to as net production.¹

Standard Industrial Classification

The revised Standard Industrial Classification which has been introduced with the 1960 Census of Manufactures provides for a breakdown of the universe into 140 industries arranged in 20 major groups compared with 135 industries in 17 major groups in the old classification which was used in the compilations for the years 1949 to 1959 inclusive. It incorporates changes considered desirable on the basis of experience in using the earlier classification as well as those which take account of changes in the structure of Canadian industries associated with the rapid developments of the past decade. Full details are contained in the Standard Industrial Classification Manual, Catalogue No. 12-501, which is available from either the Queen's Printer or the Dominion Bureau of Statistics. Reporting establishments are classified or allotted to specific industries on the basis of the value of principal products made or shipped.

Many industries remain unchanged in the new classification but in many instances there have been substantial changes in content because of the shifting of establishments from one industry to another or in re-grouping of establishments. Where

¹ To arrive at the National Accounts concept of "gross domestic product at factor cost", it would be necessary to subtract also the cost of office supplies used, advertising, insurance and other goods and services obtained from other businesses. Data on these inputs are not collected on the annual Census of Manufactures. Value added figures for "The primary industries and construction" are published in D.B.S. publication 61-202, *Survey of Production*.

changes have occurred the principal statistics for 1957, 1958 and 1959 have been re-compiled to provide data on a basis comparable with those for 1960.

Short Forms

Between 1949 and 1957, in an effort to ease the reporting burden for smaller firms, a short form was used asking for the total value of shipments only or, in a few cases where losses of detail were significant, for quantities and values of principal products. For purposes of publication, missing data were estimated on the basis of appropriate ratios. In general the cut-off point for these short forms was set at \$50,000 value of shipments. About 40% of the total number of establishments reported on the short form and accounted for less than 3 per cent of the total value of shipments.

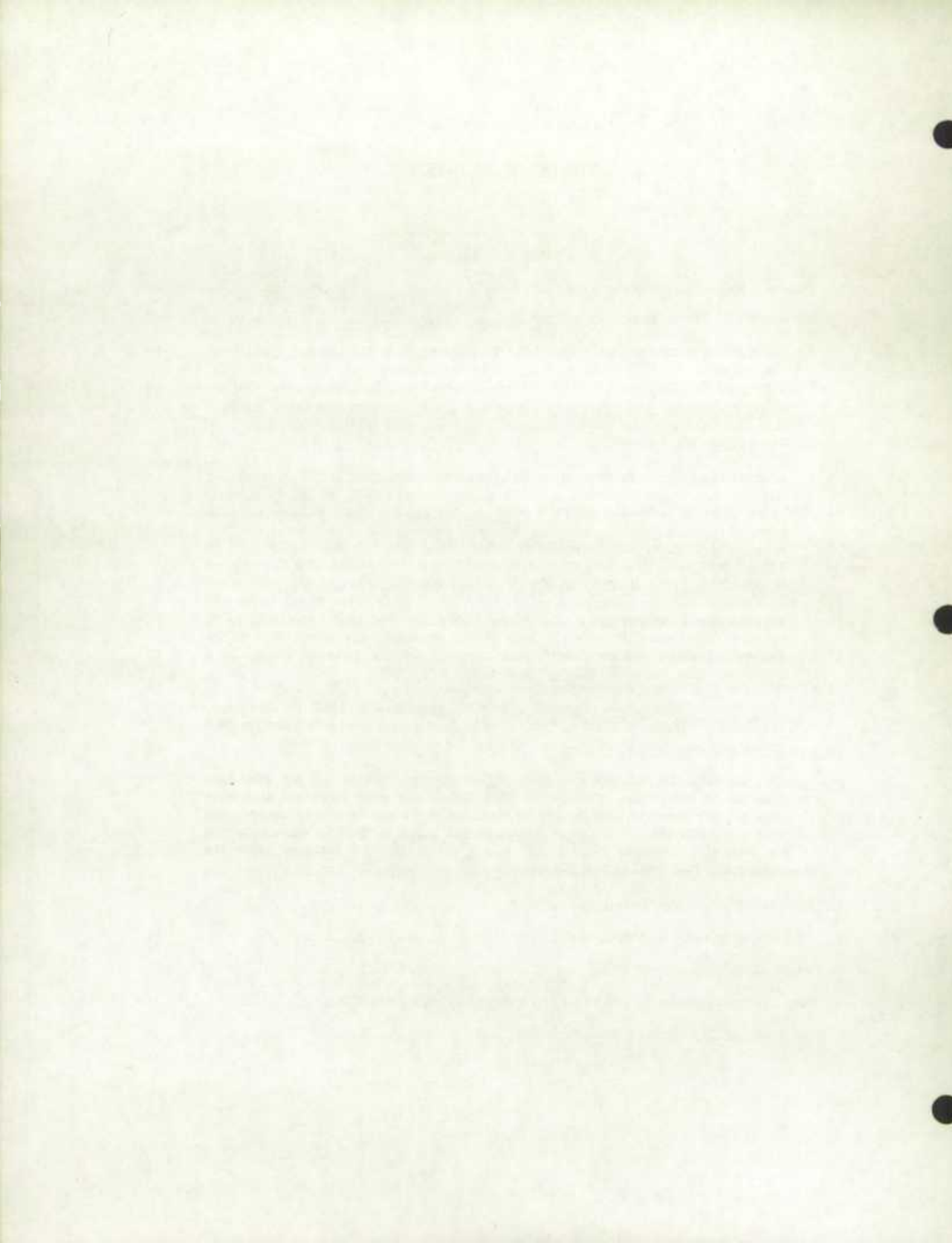
In 1958, in order to establish a new base year, the small firms were asked to report all items of principal statistics together with some detail on materials and products.

For the 1959 Census, the short form was used again, but further steps were taken to ease the respondents' burden. First, the general limit for short forms was raised to \$100,000 value of shipments. In addition, a new intermediate form was developed. This form is a shortened version of the long form in that most of the general questions were pared down and the detailed lists of materials and products were limited to the more important items. The general limits for firms in this category were set at between \$100,000-\$500,000 value of shipments, but in the case of both the short and intermediate forms there were lower cut-offs for a number of industries in which the smaller firms accounted for a larger share of total shipments. On the other hand, limits were raised where this could be done without a significant loss of coverage. On most of the short forms for 1959, in addition to total value of shipments, data on principal products were requested. In a few industries, where loss of employment and earnings data were considered too large because of higher cut-offs, a question on total payroll was placed on the short form. This practice was followed again in 1960.

The intermediate and long forms provide complete data for the compilation of all elements of principal industry statistics and the details of materials and products. The one-page short form, although containing data on principal products and total value of shipments, does not request information on other elements of principal statistics such as value of inventories, materials, fuel and electricity and, in most cases, employment and salaries and wages, nor does it contain detailed data on volume and value of materials used. For purposes of compiling aggregates of principal statistics by industry and by geographic location, the missing data for each establishment were estimated for 1959 by using, in general, ratios based on the change in the value of shipments between 1958 and 1959. The proportion of the estimated data was generally less than 5 per cent of the total in each category of principal statistics.

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SHOE FACTORIES

1960

Although the Bureau has adopted a revised Standard Industrial Classification for 1960, there has been no change in this industry apart from one in title, which was changed from Leather Footwear Industry to Shoe Factories. The industry continues to be defined as comprising "Establishments primarily engaged in manufacturing boots, shoes, slippers, mocassins and similar footwear by cutting and sewing material".

The value of factory shipments by Shoe Factories in 1960 decreased slightly from the 1959 record high: 1960 shipments were \$160,543,462 f.o.b. plant or 0.6 per cent less than the 1959 total of \$161,459,556. After due account was taken of the change in inventories of goods in process and of finished goods, the value of production was estimated to be \$160,050,906: this was \$4,333,104, or 2.6 per cent lower than the 1959 production figure of \$164,384,010. The number of pairs of footwear shipped, 43,458,741, was 1,300,072 pairs (2.9 per cent) lower than the 44,758,813 pairs reported in 1959. The average price of all shoes and slippers was \$3.68 per pair, 2.2 per cent higher than the 1959 average of \$3.60 per pair. This increase in the average selling price per pair is reflected in the Bureau's Industry Selling Price Index covering leather footwear which, on a 1956 = 100 base, rose from 105.6 in 1959 to 109.6 in 1960.

Plants in operation numbered 249, three more than in 1959. Of this total, 146 were in Quebec and 87 in Ontario. The former province accounted for 56.6 per cent of the value of shipments, the latter for 40.2 per cent.

In 1960 the industry employed 20,232 persons, 644 or 3.1 per cent less than the 20,876 on the payrolls for 1959. Salary and wage payments also were very slightly lower at \$53,265,012, a decrease of 0.4 per cent over the previous year's \$53,500,469. The cost of materials and supplies used in manufacture in the year under review, \$77,110,209, was a substantial 3.9 per cent below the comparable 1959 total of \$80,256,533.

TABLE 1. Principal Statistics of Shoe Factories, Calendar Years 1917-60
 Basis: Standard Industrial Classification in use both prior to and in 1960 (no change in 1960)

Year	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity used ¹	Cost at plant of materials used	Value added by manufacture ²	Gross selling value of products ³
	number				dollars		
1917	185	13,264	9,246,744	206,660	26,780,543	22,182,859	49,170,062
1918	161	13,137	9,425,097	168,433	27,318,772	18,900,460	46,387,665
1919	161	14,975	13,175,474	168,954	39,973,890	23,176,284	63,319,128
1920	173	12,636	14,083,853	239,985	40,291,595	26,285,594	66,817,174
1921	177	12,914	11,915,919	195,331	23,379,183	21,090,867	44,665,381
1922	181	13,704	13,844,863	187,608	22,259,765	23,056,485	45,503,858
1923	186	14,043	13,951,444	190,190	22,693,211	22,712,611	45,596,012
1924	183	14,225	13,772,451	337,058	21,667,083	19,999,527	42,003,668
1925	188	13,792	13,088,954	280,877	20,486,473	19,255,165	40,022,515
1926	186	15,016	14,726,763	327,890	24,091,923	21,676,350	46,096,163
1927	191	15,433	14,927,844	375,176	24,566,423	22,430,950	47,372,549
1928	199	15,505	14,982,608	293,532	26,383,043	23,342,227	50,018,802
1929	191	15,563	15,031,101	278,551	25,510,731	22,838,308	48,627,590
1930	179	13,922	12,858,062	254,487	20,521,726	19,702,698	40,478,911
1931	184	14,150	12,340,283	255,745	17,949,804	18,420,016	36,625,565
1932	191	13,728	11,156,856	241,800	15,753,021	16,247,595	32,242,416
1933	205	14,526	10,509,461	256,253	16,347,068	15,687,771	32,291,092
1934	211	14,868	10,571,099	274,782	17,021,115	15,009,740	32,305,637
1935	217	15,930	11,742,871	281,429	19,431,799	16,276,684	35,989,912
1936	219	15,961	11,622,002	281,130	18,889,035	16,372,950	35,543,115
1937	221	16,773	13,026,642	281,207	22,295,404	18,512,102	41,068,713
1938	213	15,932	12,396,670	274,251	19,054,739	17,865,780	37,194,770
1939	222	16,957	13,467,293	296,334	21,526,236	19,100,943	40,925,513
1940	217	17,149	13,958,753	315,520	24,613,366	20,839,026	45,767,912
1941	210	18,841	17,687,326	356,771	32,201,024	24,495,456	57,053,251
1942	221	19,113	19,846,642	381,479	40,153,136	27,114,358	67,648,973
1943	222	18,665	21,677,798	398,810	42,648,779	32,536,365	75,583,954
1944	228	18,638	22,636,194	393,133	42,657,644	33,247,109	76,297,886
1945	263	20,096	24,668,874	418,886	45,685,629	38,419,106	84,523,621
1946	294	22,334	29,023,596	481,830	52,340,814	43,612,607	96,435,251
1947	295	21,433	30,039,570	500,552	57,444,765	46,201,865	104,147,182
1948	292	21,265	32,513,272	534,481	56,073,584	48,731,578	105,339,643
1949	284	22,290	36,733,243	534,655	61,023,445	54,956,420	116,514,520
1950	292	20,785	34,710,042	566,548	59,684,259	50,717,873	110,968,680
1951	290	19,999	35,847,436	556,872	67,338,736	52,010,174	119,905,782
1952	282	20,697	41,092,001	593,940	65,391,217	62,280,614	128,265,771
1953	286	21,497	44,036,122	629,656	65,210,564	65,466,899	131,307,119
1954	279	20,289	42,177,161	679,729	58,624,941	63,839,887	123,244,402
1955	257	19,829	42,839,930	682,234	59,510,235	66,128,612	125,552,623
1956	259	20,181	46,394,642	745,254	66,901,254	69,992,895	136,681,737
1957	253	20,246	49,139,983	791,986	69,906,951	73,039,505	142,163,496
1958	247	20,131	50,274,256	788,338	70,836,470	75,268,692	147,242,239
1959							
Canada	246	20,876	53,500,469	801,148	80,256,533	83,326,329	161,459,556
Atlantic Provinces	5 ⁴	372	822,048	22,209	1,465,836	1,288,439	2,770,340
Quebec	143	12,208	29,845,699	428,088	46,139,176	44,206,725	89,631,767
Ontario	87	7,886	21,798,741	330,346	30,515,360	36,129,795	65,379,923
Manitoba and Alberta	5	256	586,598	8,391	1,315,390	1,100,362	2,278,127
British Columbia	6	154	447,383	12,114	820,771	601,008	1,399,399
1960							
Canada	249	20,232	53,265,012	783,186	77,110,209	82,157,511	160,543,462
Atlantic Provinces	5 ⁴	330	734,386	20,213	1,191,981	1,199,243	2,418,524
Quebec	146	11,668	29,315,291	417,778	43,783,114	46,139,898	90,872,820
Ontario	87	7,973	22,536,472	328,702	30,426,451	33,889,361	64,532,251
Manitoba and Alberta	6	192	466,379	8,415	1,418,189	614,974	2,104,015
British Columbia	5	69	212,484	8,078	290,474	314,035	615,852

¹ For the years 1917-23 cost of fuel only is shown.

² Figures for "Value added by manufacture" are obtained by subtracting cost of materials used and cost of fuel and electricity from value of production. In 1952 and 1953 value of shipments was used since the value of production could not be ascertained. In 1954 and 1955 value of production was computed by using the value of shipments plus or minus the increase or decrease in finished goods inventory. For 1956 and later years the change in goods in process inventory was also taken into account.

³ Figures for 1952 and later years represent value of factory shipments.

⁴ Newfoundland 1; Nova Scotia 1; New Brunswick 3.

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TABLE 2. Factory Shipments by Types, 1960, with Totals for 1959

Classification	Men's	Boy's	Youths'	Women's and growing girls'	Misses'	Children's and "Little gents"	Babies' and infants'	Total 1960	Total 1959
(a) Boots and shoes with leather or fabric uppers (except felt):									
Goodyear welts pair	4,013,143	182,343	15,491	337,315	242,894	236,205	293,862	5,321,253	5,953,981
McKays and Littleways "	64,511	5,807	1,505	493,720	5,446	13,656	60	584,705	499,938
Prewelts:									
Puritan, O.K., cushion "	127,422	56,114	21,501	3,842	131,432	141,565	241,903	723,779	1,041,729
Staple welts "	253,709	136,452	67,251	129,200	71,247	9,491	1,806	669,156	894,071
Cements:									
Regular "	118,166	2,712	922	13,567,520	1,129,609	624,665	353,359	15,796,953	14,632,991
Cement welts "	89,098	28,604	405	1,806,775	250,726	152,167	472,320	2,802,095	1,755,615
California types "	56,708	1,920	—	2,639,308	188,156	157,415	30,820	3,074,327	4,169,289
Nailed (all types with metallic fasten- ing) "	264,978	24,095	3,365	89	—	90	—	292,617	475,234
Stitchdowns "	1,810,449	647,034	496,637	20,326	1,178,430	951,030	790,308	5,894,214	6,262,726
Vulcanized "	247,297	47,488	63,464	79,939	221,439	197,002	534,070	1,390,699	1,104,338
All others "									
Totals "	7,045,481	1,132,569	670,541	19,080,034	3,419,379	2,483,286	2,718,508	36,549,798	36,789,912
Total value \$	42,544,330	3,872,431	1,579,412	76,244,133	8,686,354	6,115,961	5,268,501	144,311,122	143,460,047
(b) Slippers — Housewear (except felt and Indian):									
Cements:									
Hard sole pair	126,926	2,520	30	260,540	5,846	4,154	—	400,016	1,005,507
Soft sole "	68,645	5,688	456	475,413	34,055	20,316	44,801	649,374	657,567
McKays and Littleways "	69,601	26	—	24,533	6,059	20,864	15,628	138,711	266,278
Turns:									
Hard sole "	12,626	—	—	530	697	512	—	14,365	56,398
Soft sole "	211,539	15,855	34,138	299,151	10,533	66,400	82,895	720,511	525,697
Vulcanized ¹ "	252,855	22,257	18,800	182,387	52,443	45,402	2,300	576,444	290,835
Other types "									
Totals "	742,192	46,346	53,424	1,242,554	111,633	157,648	145,624	2,499,421	2,802,282
Total value \$	1,861,317	71,704	82,592	2,496,788	188,583	224,018	169,338	5,084,340	5,944,957
(c) Moccasins (including shoe packs) pair	94,812	13,147	3,049	145,599	24,881	17,156	5,931	304,575	477,991
Value \$	288,576	28,509	5,678	249,229	31,030	21,696	10,044	634,764	986,853
(d) Felt footwear:									
Boots and shoes pair	197,951	13,816	4,868	5,984	7,878	6,610	12,365	251,472	286,680
Slippers "	1,668	349	142	1,890	—	7,325	5,483	16,857	26,931
Totals "	199,619	14,165	5,010	7,874	7,878	15,935	17,848	268,329	313,611
Total value \$	599,440	37,067	13,513	15,739	18,274	23,111	14,043	721,187	826,654
(e) Indian slippers pair	267,283	97,514	15,242	1,627,577	383,587	322,718	24,834	2,738,755	3,106,640
Value \$	548,132	134,712	30,012	2,057,069	386,653	350,500	25,263	3,532,361	3,836,194
(f) Athletic footwear:									
Skating pair	279,555	118,839	53,129	222,122	95,286	67,907	—	836,838	1,023,157
Baseball "	29,419	1,145	—	—	—	—	—	30,564	34,155
Bowling "	90,052	4	660	76,384	—	—	—	167,100	153,178
Other "	33,054	17,877	1,091	10,905	434	—	—	63,351	57,887
Totals "	432,080	137,865	54,880	309,411	95,720	67,907	—	1,097,863	1,268,377
Total value \$	2,561,824	706,928	237,733	1,474,601	475,162	216,429	—	5,672,677	5,935,303
Total footwear pair	8,781,467	1,441,606	802,146	22,413,049	4,043,078	3,064,650	2,912,745	43,458,741	44,758,813
Total value \$	48,403,621	4,851,351	1,948,940	82,537,579	9,786,056	6,951,715	5,487,189	159,966,451	160,990,008
All other products \$	—	—	—	—	—	—	—	355,371	—
Custom work and repairs \$	—	—	—	—	—	—	—	221,640	—
Total value of shipments \$	—	—	—	—	—	—	—	160,543,462	—
1959									
Total footwear pair	9,799,263	1,641,007	816,400	21,815,214	4,297,949	3,216,118	3,172,862	—	44,758,813
Total value \$	51,628,182	5,476,039	1,914,874	77,330,176	10,397,309	7,497,477	6,745,951	—	160,990,008
All other products \$	—	—	—	—	—	—	—	—	315,386
Custom work and repairs \$	—	—	—	—	—	—	—	—	154,162
Total value of shipments \$	—	—	—	—	—	—	—	—	161,459,556

¹ Also produced in the Rubber Footwear Manufactures industry.

TABLE 3. Shipments of Footwear with Outsoles of Materials other than Leather, Canada, 1960

Classification	Men's	Boys'	Youths'	Women's and growing girls'	Misses'	Children's (including "Little gents")	Babies' and infants'	Total
Pairs	4,584,465	1,187,686	666,810	15,349,959	3,143,447	2,299,529	1,552,314	28,784,210
Value	\$ 20,872,736	4,089,600	1,609,750	46,084,226	7,784,945	5,513,813	3,135,554	89,090,624

TABLE 4. Shipments of Footwear with Uppers of Materials other than Leather, Canada, 1960

Classification	Men's	Boys'	Youths'	Women's and growing girls'	Misses'	Children's (including "Little gents")	Babies' and infants'	Total
Pairs	254,520	26,837	16,860	2,442,084	311,659	224,545	183,582	3,460,087
Value	\$ 775,897	55,655	26,788	5,313,639	518,915	354,663	187,264	7,232,821

TABLE 5. Total Footwear Production and Average Price per Pair, 1932-60

Year	Number of pairs	Average price per pair	Year	Number of pairs	Average price per pair
		\$			\$
1932	18,376,123	1.75	1946	42,926,080	2.23
1933	19,922,654	1.61	1947	35,395,666	2.92
1934	19,990,716	1.61	1948	32,326,766	3.24
1935	22,258,410	1.61	1949	36,183,084	3.20
1936	21,882,586	1.62	1950	33,895,328	3.25
1937	24,325,355	1.68	1951	33,107,160	3.59
1938	21,977,600	1.68	1952 (shipments)	37,430,938	3.41
1939	24,805,251	1.64	1953	38,866,990	3.37
1940	25,751,617	1.77	1954	37,051,548	3.32
1941	31,522,236	1.80	1955	37,988,532	3.30
1942	33,066,389	2.03	1956	41,672,181	3.27
1943	33,927,621	2.21	1957	41,754,296	3.39
1944	35,270,597	2.15	1958	42,902,381	3.42
1945	39,088,008	2.15	1959	44,758,813	3.60
			1960	43,458,741	3.68

TABLE 6. Materials Used, 1959 and 1960

Principal materials	1959	1960
	dollars	
Upper stock:		
Felt	183,291	163,175
Leather	33,846,172	31,946,810
Plastic		593,297
All other	1,775,343	1,448,520
Sole stock, outsoles, insoles and welting:		
Felt	216,338	190,668
Leather	9,338,618	8,765,440
Plastic		9,461,576
All other	9,326,626	8,501,958
Cloth linings	3,458,808	3,341,673
Findings:		
Plastic		1,303,754
Other	9,614,073	7,376,274
Boxes and other containers	2,795,994	2,905,969
Other materials ¹	7,373,448	7,786,827
Operating, maintenance and repair supplies	1,951,194	2,163,113
Amount paid out to others for work done on materials owned by reporting plants	376,628	161,135
Totals	80,256,533	77,110,209

¹ No detailed information on materials used was collected from firms generally reporting value of shipments of less than \$100,000. The total estimated value of materials used by these firms was \$1,333,191 for 1959 and \$1,222,089 for 1960; and these amounts have been included in "other materials".

TABLE 7. Employment and Salaries and Wages, by Provinces, 1959 and 1960

Province	Average					Salaries and wages		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
	number					dollars		
1959								
Atlantic provinces	31	21	187	133	372	209,472	612,576	822,048
Quebec	1,038	528	5,670	4,972	12,208	6,338,368	23,507,331	29,845,699
Ontario	577	322	3,280	3,707	7,886	4,413,925	17,384,816	21,798,741
Manitoba and Alberta	17	10	131	98	256	90,899	495,699	586,598
British Columbia	23	12	64	55	154	137,106	310,277	447,383
Canada	1,686	893	9,332	8,965	20,876	11,189,770	42,310,699	53,500,469
1960								
Atlantic provinces	24	21	167	118	330	186,063	548,323	734,386
Quebec	997	494	5,395	4,782	11,668	6,466,938	22,848,353	29,315,291
Ontario	609	370	3,196	3,798	7,973	4,813,505	17,722,967	22,536,472
Manitoba and Alberta	14	5	102	71	192	78,075	388,304	466,379
British Columbia	9	2	42	16	69	56,181	156,303	212,484
Canada	1,653	892	8,902	8,785	20,232	11,600,762	41,664,250	53,265,012

TABLE 8. Production Workers, by Months, 1960

	Establishments reporting monthly detail ¹		Establishments reporting quarterly detail ²	
	Male	Female	Male	Female
January	7,385	7,386		
February	7,387	7,495		
March	7,359	7,413	1,620	1,530
April	7,091	6,901		
May	7,085	6,930		
June	7,308	7,279	1,580	1,436
July	7,348	7,344		
August	7,465	7,559		
September	7,365	7,559	1,619	1,516
October	7,182	7,097		
November	7,277	7,376		
December	7,199	7,239	1,582	1,418
Average for establishments reporting monthly detail			7,295	7,298
Average for establishments reporting quarterly detail			1,607	1,487
Average estimated for small establishments ³
Average for all establishments			8,902	8,785

¹ The number of production workers, by months, was collected only for establishments generally reporting value of shipments of \$500,000 and over.

² The number of production workers, by quarters, was collected only for establishments generally reporting value of shipments between \$100,000 and \$500,000.

³ For establishments generally reporting value of shipments of less than \$100,000, no data on number of workers were collected. Average was estimated by using change in value of shipments to arrive at value of payroll which was then used in conjunction with estimated average earnings to arrive at number of workers. This estimated number of workers was then included in each month's total.

TABLE 9. Principal Statistics of Shoe Factories in Canada, grouped by Shipment Size, 1959 and 1960

Size of shipments	Establishments	Employees	Salaries and wages	Cost at works of materials used	Selling value of factory shipments
	number		dollars		
1959					
Under \$10,000	8	12	19,171	17,433	42,086
\$ 10,000 to \$ 24,999	13	47	78,884	92,606	211,135
25,000 " 49,999	9	67	124,577	181,939	351,614
50,000 " 99,999	20	223	489,037	760,013	1,460,346
100,000 " 199,999	28	565	1,351,053	1,885,615	3,820,927
200,000 " 499,999	62	3,045	7,222,267	10,610,842	21,264,771
500,000 " 999,999	58	5,530	14,089,138	21,352,500	41,458,138
1,000,000 " 4,999,999	48	11,387	30,128,342	45,355,585	92,850,539
Totals	246	20,876	53,500,469	80,256,533	161,459,556

TABLE 9. Principal Statistics of Shoe Factories in Canada, grouped by Shipment Size, 1959 and 1960 — Concluded

Size of shipments	Establishments	Employees	Salaries and wages	Cost at works of materials used	Selling value of factory shipments
	number		dollars		
1960					
Under \$10,000	11	14	25,550	24,015	54,471
\$ 10,000 to \$ 24,999	10	24	45,377	56,128	122,946
25,000 " 49,999	18	112	231,165	332,288	655,015
50,000 " 99,999	20	234	560,506	693,828	1,484,382
100,000 " 199,999	22	448	1,119,299	1,453,420	3,109,413
200,000 " 499,999	70	3,313	7,985,715	11,691,869	23,490,593
500,000 " 999,999	45	4,230	10,788,763	14,633,025	31,515,617
1,000,000 and over	53	11,857	32,508,637	48,225,636	100,111,025
Totals	249	20,232	53,265,012	77,110,209	160,543,462

TABLE 10. Principal Statistics classified according to Type of Ownership, 1959 and 1960

Type	Establishments	Employees	Salaries and wages	Cost at works of materials used	Selling value of factory shipments
	number		dollars		
1959					
Individual ownership	38	918	2,253,130	4,045,634	7,130,869
Partnership	18	310	767,911	1,341,226	2,564,261
Incorporated companies	190	19,648	50,479,428	74,869,673	151,764,426
Totals	246	20,876	53,500,469	80,256,533	161,459,556
1960					
Individual ownership	37	677	1,830,264	2,966,215	5,750,957
Partnership	16	318	773,119	1,291,170	2,485,093
Incorporated companies	196	19,237	50,661,629	72,852,824	152,307,412
Totals	249	20,232	53,265,012	77,110,209	160,543,462

TABLE 11. Capital, Repair and Maintenance Expenditures, 1949-60

Year	Capital expenditures			Repair expenditures			Capital and repair expenditures		
	Con-struction	Machinery and equipment	Sub-total	Con-struction	Machinery and equipment	Sub-total	Con-struction	Machinery and equipment	Total
	thousands of dollars								
1949	120	740	860	301	937	1,238	421	1,677	2,098
1950	410	700	1,110	219	871	1,090	629	1,571	2,200
1951	639	873	1,512	229	894	1,123	888	1,767	2,635
1952	179	758	937	278	956	1,234	457	1,714	2,171
1953	301	773	1,074	360	930	1,290	661	1,703	2,364
1954	391	1,127	1,518	279	803	1,082	670	1,930	2,600
1955	176	875	851	289	810	1,099	465	1,485	1,950
1956	318	875	1,191	266	1,125	1,391	582	2,000	2,582
1957	661	1,141	1,802	257	902	1,159	918	2,043	2,961
1958	306	1,001	1,307	211	1,014	1,225	517	2,015	2,532
1959	576	1,300	1,876	267	1,089	1,356	843	2,389	3,232
1960 ^P	670	1,333	2,003	212	909	1,121	882	2,242	3,124

TABLE 12. Opening and Closing Inventories¹, 1960

	Raw materials and supplies		Goods in process		Finished goods		Total	
	Opening	Closing	Opening	Closing	Opening	Closing	Opening ²	Closing
	dollars							
Quebec	10,354,043	8,387,944	2,233,030	2,026,469	5,629,661	5,304,192	18,216,734	15,718,605
Ontario	7,350,340	5,814,790	1,655,808	1,496,264	8,227,322	8,499,129	17,233,470	15,810,183
Other Provinces	889,019	688,856	159,003	163,726	838,809	761,297	1,886,831	1,613,879
Canada.....	18,593,402	14,891,590	4,047,841	3,686,459	14,695,792	14,564,618	37,337,035	33,142,687

¹ Book value of all manufacturing inventories held at plant and plant warehouses.

² The opening inventory for 1960 does not necessarily agree with the closing inventory for 1959 because of changes in the composition of the industry, such as the addition of new establishments, the disappearance of old ones or the transfer of establishments between industries for statistical purposes. The figure for value added in 1959 does not need to be altered because of such changes in the composition of the industry.

TABLE 13. Consumption of Fuel and Electricity, 1960

Kind	Quantity	Cost at plant
		\$
1. Establishments reporting commodity detail: ¹		
Bituminous coal:		
(a) From Canadian mines	ton	4,497
(b) Imported	"	1,626
Anthracite coal	"	114
Gasoline (including gasoline used in cars and trucks)	Imp. gal.	68,557
Fuel oil including kerosene or coal oil	"	735,300
Gas:		
(a) Liquefied petroleum gases	"	7,346
(b) Natural gas	Mcf.	29,392
Other fuel		—
Electricity purchased	kwh.	19,826,775
Steam purchased	pound	5,500,000
2. Establishments reporting group detail: ²		
Cost of fuel	70,183
Cost of electricity	84,457
3. Estimate for establishments for which no data were collected: ³		
Cost of fuel and electricity	18,455
4. All establishments:		
Total cost of fuel and electricity	783,186

¹ Establishments generally reporting value of shipments of \$500,000 and over.

² Establishments generally reporting value of shipments between \$100,000 and \$500,000.

³ Establishments generally reporting value of shipments of less than \$100,000.

TABLE 14. Imports¹ of Footwear, excluding Rubber, 1959 and 1960

Import class	Commodities imported	1959		1960	
		Pairs	Value	Pairs	Value
2232	Boots, shoes and slippers with leather uppers, n.o.p. men's sizes (5½ and up):		\$		\$
	United Kingdom	594,322	2,707,228	508,208	2,455,100
	Austria	7,819	67,810	9,341	100,488
	Czechoslovakia	25,076	46,673	18,221	43,833
	France	19,633	80,601	33,182	104,161
	Germany	35,543	222,290	41,638	265,032
	Italy	169,191	908,383	130,102	1,095,620
	Netherlands	1,442	4,887	6,595	22,647
	Switzerland	1,915	26,558	1,619	24,905
	United States	97,877	516,383	71,356	441,056
	Other countries	23,965	39,645	31,482	91,260
	Totals	976,783	4,620,458	951,744	4,644,102
2233	Boots, shoes and slippers with leather uppers, n.o.p. women's (sizes 2½ and up):				
	United Kingdom	296,500	1,283,180	322,034	1,437,816
	Austria	1,629	15,563	5,837	36,827
	France	2,664	21,024	13,740	86,774
	Germany	22,518	110,670	28,256	141,114
	Ireland	7,022	34,281	10,862	53,581
	Italy	212,368	854,174	258,976	1,003,350
	Japan	44,766	25,697	88,824	42,448
	Mexico	6,533	5,759	580	1,308
	Netherlands	4,796	13,949	3,768	10,615
	Switzerland	6,138	50,601	7,708	67,075
	United States	639,002	2,475,773	367,411	1,666,378
	Other countries	19,593	24,506	16,504	30,223
	Totals	1,283,529	4,915,177	1,124,500	4,577,509
2234	Boots, shoes and slippers with leather uppers, n.o.p. children's (all other sizes):				
	United Kingdom	196,718	229,387	174,749	224,473
	India	40,428	38,785	39,628	35,563
	Germany	8,856	27,931	11,280	35,606
	Italy	21,460	49,679	43,286	103,097
	Japan	9,768	4,772	47,270	26,941
	United States	70,367	128,830	56,092	93,624
	Other countries	17,318	13,588	3,543	13,929
	Totals	364,915	492,972	375,548	533,233
9059	Boots, shoes and slippers with felt uppers:				
	United Kingdom	69,085	54,557	37,979	29,986
	France	720	342	10,790	4,896
	Netherlands	7,364	6,538	15,372	12,649
	United States	14,058	11,084	7,836	5,896
	Other countries	5,793	2,500	11,082	6,861
	Totals	97,020	75,021	83,039	60,286
9060	Boots, shoes and slippers of all kinds, except canvas, felt, leather and rubber, n.o.p.:				
	United Kingdom	257,540	278,660	243,802	259,479
	Hong Kong	310,413	98,044	272,346	85,056
	Czechoslovakia	34,905	22,251	9,960	5,977
	France	5,731	3,023	23,963	22,062
	Germany	12,950	15,832	14,161	16,102
	Italy	56,781	75,613	50,109	92,885
	Japan	1,417,052	602,340	4,012,243	2,012,642
	Netherlands	206,707	196,603	127,638	129,344
	United States	554,478	547,281	598,723	423,688
	Other countries	39,950	23,037	32,352	33,110
	Totals	2,896,507	1,862,684	5,385,097	3,080,345
	Total footwear (exclusive of rubber goods) imported:				
	United Kingdom	1,414,165	4,553,012	1,286,572	4,406,854
	United States	1,375,762	3,679,351	1,101,418	2,630,642
	Other countries	2,608,807	3,733,949	5,532,238	5,857,981
	Totals	5,598,754	11,966,312	7,920,228	12,895,477

¹ These data are published monthly in "Trade of Canada—Imports" (Cat. No. 65-007), which also shows the details of shipments from individual countries.

TABLE 15. Exports¹ of Footwear excluding Rubber 1959 and 1960

Export class	Commodities exported	1959		1960	
		Pairs	Value	Pairs	Value
			\$		\$
2574 2575	Boots and shoes with leather uppers:				
	United Kingdom	1,212	4,828	18,162	65,737
	Barbados	27,336	53,783	29,228	57,746
	British Guiana	12,815	21,823	6,614	11,703
	British Honduras	1,687	3,797	3,699	7,511
	Jamaica	28,108	105,644	52,037	177,606
	Leeward and Windward Islands	10,712	18,364	2,155	3,821
	Trinidad and Tobago	87,338	178,266	73,995	144,095
	Germany	1,420	10,754	1,582	14,307
	St. Pierre and Miquelon	478	1,546	755	2,881
	Sweden	1,928	20,460	1,553	18,373
	Switzerland	608	7,937	469	6,799
	United States	278,007	1,152,461	217,478	1,146,499
	Other countries	2,735	11,465	2,303	12,271
	Totals	454,384	1,591,128	410,030	1,669,349
2577	Slippers, leather uppers, n.o.p.:				
	United Kingdom	144	454	118,310	238,286
	Jamaica	54	89	1,341	3,101
	Trinidad and Tobago	4,359	9,966	1,955	4,850
	United States	127,305	212,164	54,239	77,051
	Other countries	2,756	6,899	1,600	2,704
	Totals	134,618	229,572	177,445	325,992
9230	Boots, shoes and slippers, n.o.p.:				
	United Kingdom	24,355	42,287	14,277	18,257
	Leeward and Windward Islands	3,599	5,339	3,116	4,368
	British Guiana	4,651	5,544	3,391	3,590
	Barbados	5,636	8,550	4,520	6,023
	Jamaica	67,786	19,118	37,944	58,620
	Trinidad and Tobago	16,598	24,280	13,981	20,550
	Union of South Africa	12,054	8,522	11,325	9,331
	Netherlands	1,000	1,860	—	—
	Norway	21,640	22,220	1,977	2,072
	United States	17,506	18,903	22,927	28,139
	Other countries	8,942	9,947	7,816	11,662
	Totals	183,767	166,570	121,274	162,612
2570	Moccasins and Indian slippers:				
	United Kingdom	40,741	70,111	121,429	179,527
	Leeward and Windward Islands	5,982	12,128	2,960	6,713
	Trinidad and Tobago	18,177	31,781	12,479	20,260
	Germany	5,982	10,811	1,540	2,556
	Switzerland	7,619	13,891	3,020	5,282
	United States	190,773	250,553	159,657	214,566
	Other Countries	9,564	20,306	11,446	22,951
	Totals	278,638	409,581	312,531	451,855
	Total leather footwear exported	1,051,607	2,396,851	1,021,280	2,609,806

¹ These data are published monthly in "Trade of Canada — Exports" (Cat. No. 65-004), which also shows the details of shipments to individual countries.

List of Shoe Factories 1960

Name	Address
Newfoundland:	
Koch Shoes Ltd.	Harbour Grace
Nova Scotia:	
Comeau & Sons, F.G.	Lower Saulnierville
New Brunswick:	
Hartt Boot & Shoe Co. Ltd., The	York St., Fredericton
John-Francis Reg'd	532 St. Francis St., Edmunston
Palmer-McLellan United Co. Ltd.	Argyle St., Fredericton
Quebec:	
Acton Shoe Co. Ltd.	Acton Vale
Aird & Son Ltd.	916 Ontario E., Montreal
Apex Shoe Co. Ltd.	Marieville
Apex Shoe Co. Ltd. (Fabrique à Contrecoeur)	Marieville
Arrow Shoe Limited	2251 Aird Ave., Montreal
Ateliers des Sourds-Muets	65, ouest, de Casteinau, Montréal
Atomic Slipper Co. Ltd.	620 Ogilvy St., Montreal
Auclair & Martineau Inc.	St-Emile de Québec
Baby Bear Shoe Co. Ltd.	St. Georges de Beauce
Barbeau, Hilaire	St-Emile de Québec
Bastien & Frères	Village Huron
Bastien Engr., Renaud	Village Huron, Loretteville
Best Ever Footwear Co.	2155 St-Clément St., Montreal
Best Indian Goods Reg'd.	rue Morisset, Loretteville
Blais Inc., J.A.	St-Césaire de Rouville
Blondeau's Shoe Mfg. Co. Ltd.	231, est, rue Christophe-Colomb, Québec
Boucher & Lefavre Ltée	1740 Ave. Papineau, Montréal 24
Bougie Inc., Lucien	2061 Aird Ave., Montreal
Boulet Ltée., G.A.	St-Tite
Brown Theatrical Footwear Inc., Johnny	2019 Mansfield St., Montreal
Brown Shoe Co. (Canada) Ltd., H.H.	P.O. Box 950, Richmond
Budapest Shoe Salon	367 St. Catherine W., Montréal 18
Canadian Shoe Corp. Ltd., A.T.	L'Assomption
Capco Shoe Co. Ltd.	5420 Papineau Ave., Montreal
Capezio Ltd.	1170 St-Antoine St., Montréal
Chamberland Inc., G.	288, rue St-Vallier, Québec
Champlain Footwear Inc. (Fabrique à St-Emile)	515 Monseigneur Gauvreau, Québec
Charles Footwear Mfg., Co. Ltd.	St-Tite
Charm Shoes Inc.	367 St. Paul St. W., Montreal
Chaussures Courcelles Inc.	Rue Principale, Courcelles
Chaussure Dufresne Ltée	St-Pie de Bagot
Cloutier Ltée., Alfred	363, Blvd. Charest Est, Québec
Cloutier Enr., Eugène	St-Emile de Québec
Corbeil Limitée	435 St-Paul E., Montréal
Corbeil Shoe Co., J.P.	533 Ontario St. E., Montréal
Corey Shoe Co. Ltd.	2155 St. Clément St., Montreal
Coté Limited, J.A. & M.	130-132 rue St-Simon, St-Hyacinthe
Dangerfield's Reg'd.	1189 Union Ave., Montreal
Daoust, Lalonde Inc.	4343 Hochelaga, Montréal
Del Grande Shoe Co. Ltd.	7399 St. Lawrence Blvd., Montreal
De Luxe Slippers Inc.	St-Emile
Denny-Stewart Ltd.	7919 St. Lawrence Blvd., Montreal
Dependable Shoe Mfg., Co. Ltd.	444 St. Paul St. E., Montreal
Donatelli Shoes Ltd.	9697 St. Lawrence Blvd., Montreal
Duchaine Inc., Ludger	77, est, rue St-Vallier, Québec
Dominion Rubber Co. Ltd.	680 Labelle St., St-Jérôme
Eagle Shoe Co. Ltd., The	2083 Beaudry St., Montreal
Empress Shoe Co. Inc., The	2025 Desjardins Ave., Montreal
Excel Footwear Mfg. Co. Ltd.	4201 Ontario St. E., Montreal
Faber Shoes Inc.	1085 rue Lucien Borne, Québec
Fabien Inc., Raymond	3111-3115 St. Catherine St. E., Montreal
Fournier Limitée	Victoriaville
Fournier Shoes Inc.	Plessisville
Fréchette Co. Ltée., Emilien	St-Emile de Québec
Frontenac Shoe Ltée.	130 Prince-Edouard, Québec
Gaby Footwear Co. Ltd.	2097 de la Salle Avenue, Montreal
Gagnon, Georges	570 rue St-Antoine, La Tuque
Gagnon, Omer	334 rue Bagot, Québec
Gale Shoes Ltd.	435 St. Anselme St., Québec
Ganterie Laurentienne Inc., La	Notre-Dame Des Laurentides
Gay-Walker Shoe Co. Ltd.	2225 Bennett Ave., Montreal
Georgette & MacDonald Reg'd.	225 St. Zotique W., Montreal 15
Gilbert Ltée., M.	Beauceville
Girard & Fils Ltée., Alphonse	155 rue Racine, Chicoutimi
Girard Shoe Limited	St-Joseph de St-Hyacinthe
Goulet, J. Eug.	Luceville
Graceline Footwear Limited	2451 Demontigny East, Montreal
Grand Footwear Inc.	648 Wellington St., Montreal 3
Grand'Mère Shoe Co. Ltd.	Grand'Mère
Grégoire, Viateur	Ste-Marie de Beauce
Guy Slipper	90 rue Delisle, St-Tite
Habitant Slipper Ltd.	St-Tite
Hamel & Cie Ltée., J.N.	685 Franklin, Québec
Hatch Shoes Ltd., Frank	174 Renaud Ave., Québec
Hodges Limited, George G.	205 Vitre St. W., Montreal

List of Shoe Factories — Continued

Name	Address
Quebec — Concluded:	
Home Shoe & Footwear Ltd.	35 Blvd. des Braves, Terrebonne
Huron Mfg. Co. Ltd., The	Loretteville
Ideal Slipper Mfg. Co. Ltd.	1000 Amherst St., Montreal
Indian Slipper Mfg. Co. Ltd.	Loretteville
Joy Footwear Ltd.	990 Amherst St., Montreal 24
Kaufman Rubber Co. Ltd., (Packard Division)	4320 Boyce St., Montreal
Kennebec Slippers Mfg. Reg'd	47 rue Morissette, Loretteville
Kiddy Footwear Reg'd	1667 Dansereau St., Montreal 24
La Diva Shoe Ltd.	998 Labelle St., St-Jérôme
La Duchesse Shoe Co. Ltd.	Richmond
La Fayette Shoe Mfg. Co. Ltd.	Contrecoeur
La Grenade Shoe Mfg. Ltd., H.B.	2496 Rachel St. E., Montreal
Laliberté Ltée., Alb.	492 rue St-Léon, Québec
Lane Shoe Co. Ltd., The T.H.	6201 Papineau Ave., Montreal
La Salle Shoe Mfg. Ltd.	2194 La Salle Ave., Montreal 4
Lefalvre Industries Ltd.	2109 Ave. de la Salle, Montreal
Lelsure Footwear Inc. (Nap. Glénac Enrg. inclus)	70 rue Martel, Loretteville
Little Diane Ballet Shoes Ltd.	5150 St. Lawrence Blvd., Montreal
MacFarlane-Lefalvre Mfg.	1680 Papineau St., Montreal 24
Manufacture I.D. Enrg.	540 LaSalle Ouest, Rimouski
Maple Leaf Shoe Mfg. Co. Reg'd	738 Church St., Verdun
Maxine Footwear Co. Ltd.	1372 St. Catherine St. W., Montreal
Morrow Footwear Inc.	St. Césaire de Rouville
Nadeau, J.M.	St-Bernard Cte, Dorchester
Narvil Shoe Co. Ltd., The	2085 St. Timothy St., Montreal
Nault, M. Eugène	St-Denis sur Richelieu
Oulmet Enrg., Ovilva	7228 rue Chateaubriand, Montréal
Oulmet Shoe Co. Ltd., C.P.	2251 Letourneux Ave., Montréal
Oxford Slipper Mfg. Co. Inc.	367 St. Paul St. W., Montreal
Pageau Ltée., Gérard	Ste-Emile de Québec
Pantoufle Mauricienne, La	St-Tite
Papin Ltée., Joseph	Contrecoeur, Co. Verchères
Parismaid Footwear Co. Ltd.	736 Notre-Dame St. W., Montreal
Parino Shoe Co. Ltd.	9500 St. Lawrence Blvd., Montreal
Paulinette Shoe	5757 Boyer, Montreal
Pearl Shoe Reg'd	St. Joseph de St. Hyacinthe
Pedula & Agostino Ltd.	7215 Berri St., Montreal
Perfect Slipper Mfg. Co.	6545 Durocher St., Montreal
Peter's Shoe Mfg. Co.	912 Bleury St., Montreal
Popular Shoe Reg'd	Contrecoeur
Première Shoe Enr., La	122 Notre Dame, L'Epiphanie
Prospect Shoes Ltd.	Frontenac St., Sherbrooke
Quebec Baby Shoe Reg'd	240 Blvd., Masson, Ste-Monique Des Saules, Québec
Quebec Stitchdown Shoe, Limited	324-3ième Ave., Québec
Raymonde Shoe Reg'd	7 rue O'Neill, Les Saules
Riou & Fils Ltée., Hector	Trois Pistoles
Rita Shoe Co. Ltd.	2475 Sylva-Clapin, St. Hyacinthe
Ritchie Co. Ltd., The John	260 St. Vallier St. E., Québec
Rochette Enr., F.E.	580 Franklin, Québec
Ross Ltd., Henry	Loretteville
Royer, L.P.	St-Samuel, Co. Frontenac
Samson Inc., J.E.	281 Est. Rue St-Vallier, Québec 2
Savoy Shoe Co. Ltd.	2041 Pie IX, Montréal
Sherbrooke Footwear Co. Ltd.	1180 King St. E., Sherbrooke
Slater Shoe Co. (Canada) Ltd.	5805 de Normanville St. W., Montreal
Southern Slippers Ltd.	St. Rémi
Sportland Shoe Co. Ltd.	430 St. Peter St., Montreal
Stag Shoe Co. Ltd.	430-32 McGill St., Montreal
Starlet Shoe Co. Ltd.	426 rue Ste. Hélène, Montréal 1
Steadfast Shoe Mfg. Reg'd., The	5522 St. James St. W., Montreal
St-George Shoe Co. Ltd.	St-George de Beauce
St-Gilles Shoe Ltd.	St-Gilles, Co. Lotbinière
Super-Bilt Shoe Ltd.	7389-7395 Henri Julien St., Montreal
Tarsal Ease Shoe Co. Ltd.	305 Bellechasse St. E., Montreal
Tebbutt Shoe & Leather Co. Ltd.	Trois-Rivières
Teen-Age Shoe Reg'd	Centre St., Richmond
Teepee Chief	27 rue Morissette, Loretteville
Tétrault Shoe Ltd.	2251 Alrd Ave., Montreal
Tremblay, J.O.	Metabetchouan
Tyrol Shoe Co. Ltd.	34 Notre Dame St. W., Montreal
Valley Shoe Inc.	Valley Junction
Wallace Footwear Ltd.	10225 St. Lawrence Blvd., Montreal
Zicat & Frères Inc.	443 rue Ste-Agnes, Québec
Ontario:	
Alpha Shoe Manufacturing Co. Ltd.	53 Fraser Ave., Toronto 3
Angel Ballet Shoes	1150 College St., Toronto
Artisan Leathercraft	134 Clarence, Chambre 304, Ottawa
Bata Shoe Co. of Canada Ltd.	Batawa
Bonnie Footwear Ltd.	149 Sterling Rd., Toronto 3
Bonnie Stuart Shoes Limited	141 Whitney Place, Kitchener
Brown Shoe Company of Canada Ltd.,	Perth & Alexandria
Canada Pelting Co. Ltd.	King St., St. Jacobs
Carrier Shoe Co. Ltd., J.D.	90 Ontario St., Toronto
Central Slipper & Shoe Co. Ltd.	89 Bentworth Ave., Toronto 19
Clark Canada Ltd. C. & J.	3543 Danforth Ave., Toronto 13
Classmate Shoes Limited	Montrose St., Preston
Commonwealth Shoe Co. Ltd.	P.O. Box 340, Ridgeway
Companion Slipper & Shoe Mfg. Co.	189 Geary Ave., Toronto 4
Continental Slipper Co.	366 Adelaide St. W., Toronto

List of Shoe Factories — Concluded

Name	Address
Ontario — Concluded:	
Corell Mfg. Co. Limited	Box 45, Glencoe
Corona Shoe Co. Ltd.	Acton
Debutante Shoe Ltd.	30 Duncan St., Toronto
De Carlo Shoe Co.	888 Dupont St., Toronto 4
Diamond Shoe Co. Ltd.	35 Frazer Ave., Toronto
Doreen Shoe Company Ltd.	142 Duchess St., Toronto
Edna Shoe Mfg. Co. Ltd.	44 York St., Toronto
Elaine Footwear (Stirling) Ltd.	27 Elaine Crescent, Stirling
Emile Shoes Ltd.	2394 Fairview St., Burlington
Erie Shoe Company Ltd.	577 Elm St., Port Colborne
Erin Shoe Co.	2 Macaulay Ave., Toronto 9
Fern Shoe Co. Ltd.	Penetanguishene
Fortune Footwear Ltd. (Factory at Hamilton)	544 Clark Ave., Burlington
Footwear Fashions Limited	132 York St., London
Francine Footwear Ltd.	34 St. Patrick St., Toronto
Fur & Leather Novelties Ltd.	570 King St. W., Toronto 2B
Gardner Shoe Mfg. Co. Ltd.	2052 Dufferin St., Toronto
Greb Industries Kitchener Ltd.	72 St. Leger, Kitchener
Grosch Felt Shoe Co. Ltd.	423 Brunswick St., Stratford
Guldner, Jacob	866 Broadview Ave., Toronto 6
Hamburg Felt Boot Co. Ltd.	Peel St., New Hamburg
Helena Shoes	45A Industrial Rd., Richmond Hill
Hermanjo of Canada Ltd.,	251 Sorauere Ave., Toronto
Hewetson Shoes Ltd.	Brampton
Highland Shoes—Division of Wragge Shoes Ltd.	Seaford
Hoffer & Son, A.W.	36 Arthur St., Elmira
Hollywood Shoe Mfg. Co. Ltd.	862 Richmond St. W., Toronto
Humberstone Shoe Co. Ltd., The	750 Elm St., Port Colborne
Hydro City Shoe Mfrs. Ltd.	117 Weber St. W., Kitchener
Junior Footwear Ltd.	Markdale
Kaufman Rubber Co. Ltd.	Kitchener
KCK Shoes Ltd.	4 Phoebe St., Toronto
Kitchener Shoe Co. Ltd.	19 College St., Kitchener
Knoll Shoes Limited	6 George St., Port Colborne
Lorraine Shoe Co. Ltd.	25 Wellington St. W., Toronto
Ladies Shoe Mfg. Co., Ltd., L.S.M.	204 King St. W., Toronto 1
Maher Shoes Ltd.	144 Front St. W., Toronto
Medcalf Shoe Co. Ltd., The	Curtis & Mondamin Sts., St. Thomas
Medcalf Shoe Co. Ltd., The (Factory at West Lorne)	Curtis & Mondamin Sts., St. Thomas
Midland Footwear Mfg. Ltd.	Midland
Mitchell Shoes Limited	Mitchell
Modern Shoe Co.	264 St. Helen's Ave., Toronto
Morgan Shoes Ltd., George	10 Queen Elizabeth Blvd., Toronto 18
Murray-Selby Shoes Limited	708 Richmond St., London
Nite-Aires Ltd.	11 Mount Pleasant Ave., London (Mount Bridges)
Nu-Way Shoe Co. Ltd.	100 Richmond St. E., Toronto
Quality Slippers & Vest Mfg. Co.	131 Hillmount Ave. Toronto 19
Roberta Shoe Co. Ltd.	533 College St., Toronto
Savage Shoes Ltd.	Preston, Galt, Kitchener & Fergus
Scott Shoes Limited	Cor. Richmond & Bathurst Sts., London
Scroggins Shoe Co. Ltd.	Queen St. W., Galt
Sisman Shoe Co. Ltd., The T.	Mosley St., Aurora
Skippy Footwear Ltd.	Elmira
Snug Fit Shoe Co.	148 Augusta Ave., Toronto
Star Slipper Co. Ltd.	2382 Dundas St. W., Toronto
Soft Sole Slipper Co., The	206 Spadina Ave., Toronto
Sunbeam Shoe Co. Ltd.	Port Dover
Susan Shoes Ltd.	Burlington
Tillsonburg Shoe Co. Ltd.	226 Broadway St., Tillsonburg
Troster Shoe Co.	372 Richmond St., W., Toronto
United Slipper Co., The	642 King St. W., Toronto
Western Shoe Co. Ltd.	236 Victoria St., Kitchener
Williams Ltd., George C.	10 Queen Elizabeth Blvd., Toronto
Williams Shoe Ltd.	Railroad St., Brampton
Willow Footwear Ltd.	305 A. York St., Ottawa 4
Woelfle Shoe Co. Ltd., The W.E.	127 Victoria St. S., Kitchener
Wolcott Shoe Co. Ltd.	285 Ashland Ave., London
Woolley Shoe Co. Ltd., The Robert	Galt
Manitoba:	
Colner Slipper Limited	672 Arlington St., Winnipeg
Continental Crafts Ltd.	587 Clifton St., Winnipeg
Finberg Mfg. Co. Ltd.	205 Good St., Winnipeg
Greb Industries Limited	136 Market Ave., E., Winnipeg
Northern Shoe Mfg. Co. Ltd.	MacDonald Ave. & Gomez St., Winnipeg
Alberta:	
Jaguar Shoe Manufacturing Co.	3516—1st St. N.E., Calgary
British Columbia:	
Dayton Shoe Mfg. Co. B.C. Ltd.	2250 East Hastings St., Vancouver 6
Heads Boot Factory Ltd., W.J.	21 Hastings St. E., Vancouver
Lang & Co., M.	509 Main St., Vancouver 4
Paris & Sons Ltd., Pierre	51 Hastings St. W., Vancouver 4
Wooden Sole Shoe Factory	738 E. Hastings St., Vancouver 4

BOOT AND SHOE FINDINGS MANUFACTURERS

1960

For the 1960 survey, the Bureau implemented a revised Standard Industrial Classification. In addition to the slight change in title, this revision effected a major change to this industry in that the firms making boot and shoe findings of materials other than leather, namely of wood and of plastic, were transferred into the industry. According to the revised definition of this industry, it now comprises those "Establishments primarily engaged in manufacturing boot and shoe stock and findings of leather or of other materials".

All the 1960 surveys have been based on this revised Standard Industrial Classification and it has been our general practice to republish the Principal Statistics for the years 1957 to 1959, inclusive, on this revised basis when these had undergone revision. This has been done in this instance and a scrutiny of the revised Principal Statistics for these years, presented in Table 1A, will show that this revision has considerably increased the size of the industry. Also, the 1959 data in Table 4 are presented on the revised approach. However, because

of this major change, it has not been possible to give either the 1959 shipments or the 1959 materials used data on this revised basis (Tables 2 and 3).

The total value of shipments by the industry in 1960 amounted to \$12,477,760 f.o.b. plant, \$527,184 or 4.4 per cent, higher than the 1959 figure of \$11,950,567.

The industry reported 1,248 employees in 1960, sixty less than the 1,308 persons employed in 1959. However, salaries and wages rose by 3.5 per cent from \$3,425,070 in the previous year to \$3,543,343 in 1960.

The cost of materials and supplies used in manufacture was up by 8.5 per cent from \$6,236,892 in 1959 to \$6,767,649 in 1960.

Of the total value of shipments in the year under review, Quebec and Nova Scotia contributed \$9,379,395 or 75.2 per cent, and Ontario \$3,098,365, or 24.8 per cent.

TABLE 1. Principal Statistics, Canada, Calendar Years, 1917-57 and by Provinces, 1958 and 1959

Basis: Standard Industrial Classification in use prior to 1960.

Year	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity used ¹	Cost at plant of materials used	Value added by manufacture ²	Gross selling value of products ³
	number				dollars		
1917	18	302	181,215	5,295	624,648	431,053	1,060,996
1918	18	274	191,467	3,427	575,460	386,918	965,805
1919	22	319	247,050	5,693	974,069	553,351	1,533,113
1920	17	233	201,403	3,636	1,019,884	353,736	1,377,256
1921	11	150	143,007	1,461	725,986	267,145	994,592
1922	14	177	161,484	2,830	455,106	294,497	752,433
1923 ⁴	16	348	298,579	25,895	619,024	632,418	1,277,337
1924	14	339	312,619	55,780	579,316	641,018	1,276,114
1925	15	316	319,770	49,590	608,972	565,563	1,224,125
1926	15	355	339,106	60,059	710,158	640,667	1,410,884
1927	15	363	340,100	44,645	758,051	688,768	1,491,464
1928	14	368	330,674	29,590	675,855	702,712	1,408,157
1929	14	338	308,629	19,385	643,209	664,294	1,326,888
1930	14	276	292,431	46,326	510,787	475,087	1,032,200
1931	14	294	288,477	34,311	480,905	575,306	1,070,522
1932	15	292	264,429	29,226	475,028	534,735	1,038,989
1933	16	348	275,291	28,609	477,948	560,053	1,066,610
1934	19	417	335,523	34,475	512,179	622,800	1,169,454
1935	18	489	389,887	47,500	601,770	672,763	1,322,033
1936	19	438	370,934	46,258	623,355	693,825	1,363,438
1937	18	455	429,641	58,248	700,040	732,363	1,490,651
1938	19	500	463,908	55,758	511,008	728,722	1,295,488
1939	19	547	504,352	62,309	657,284	943,742	1,663,335
1940	18	571	547,150	82,195	1,030,360	1,124,489	2,237,044
1941	18	627	659,153	92,605	1,282,506	1,110,376	2,485,487
1942	19	715	751,415	99,526	1,470,661	1,577,269	3,147,456
1943	20	731	859,679	106,283	1,419,334	1,709,838	3,235,455
1944	21	786	864,109	113,253	1,399,523	1,475,092	2,987,868
1945	20	701	965,139	105,414	1,468,590	1,517,229	3,091,233
1946	25	718	1,063,766	126,316	1,520,992	1,733,628	3,380,936
1947	26	635	1,057,033	110,477	1,361,682	1,549,336	3,021,495
1948	24	613	1,090,024	129,963	1,565,777	1,590,322	3,266,062

See footnotes at end of table.

TABLE 2. Value of Shipments 1960

Kind	1960
	\$
Counters	970,822
Heels	6,263,264
Insoles	127,065
Box toes	506,039
Tap soles, top lifts and outsoles	1,874,036
Shoe ornaments	513,477
Other products ¹	2,115,358
Amount received for custom work and repairs	107,699
Totals	12,477,760

¹ Includes shanks, leather tops for rubbers and various items of minor importance.

TABLE 3. Value of Materials Used, 1960

Kind	1960
	\$
Leather	1,693,817
Boards, leather and paper	591,398
Wood	825,045
Plastic	1,309,015
Containers, packing and shipping materials	71,187
All other materials ¹	2,277,187
Totals	6,767,649

¹ No detailed information on materials used was collected from firms generally reporting value of shipments of less than \$100,000. The total estimated value of materials used by these firms was \$197,450, and this amount has been included in "all other materials".

TABLE 4. Employment and Salaries and Wages, by Provinces, 1959 and 1960

Province	Average					Salaries and wages		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
	number					dollars		
1959								
Quebec and Nova Scotia	98	58	566	315	1,037	682,257	1,953,924	2,636,181
Ontario.....	30	18	133	90	271	228,663	560,226	788,889
Canada.....	128	76	699	405	1,308	910,920	2,514,150	3,425,070
1960								
Quebec and Nova Scotia	115	61	516	278	970	762,432	1,974,813	2,737,245
Ontario.....	30	16	136	96	278	207,050	599,048	806,098
Canada.....	145	77	652	374	1,248	969,482	2,573,861	3,543,343

List of Boot and Shoe Findings Manufacturers, 1960

Name	Address
Nova Scotia:	
Lewis & Sons Ltd., J.	Stewiacke
Quebec:	
Ateliers de Cuir Laurenuens, Les	8013-18e Ave., Ville St-Michel, Montreal 38
Beckwith Box Toe Limited	1050 Talbot St., Sherbrooke
Bédard Ent., A. H.	6, rue du Manoir, Beauportville
Bennett Limited	177 Bourgogne St., Fort Chambly
Bennett Limited, Quebec Division	135 rue Trudel, Québec
Bergeron, Adelard	142 rue Carillon, Québec
British Wood Heel Corp. Ltd.,	444 St. Paul St. E., Montreal 1
Campello Shank Co. of Canada, Ltd.,	2015 Aird Ave., Montreal 4
Cooper Shoe Goods Co.,	5432 Iberville St., Montreal 36
Dominion Wood Heel Corp. Ltd.,	4500 Hochelaga St., Montreal 4
Dominion Wood Heel Corp. Ltd., Quebec Division	215 St. Valier, Quebec
Duclos & Payan, Limited	760 Lavallée St., St-Hyacinthe
Dutilly, Joseph	2517 Charlemagne Ave., Montreal 4
Edmund Shoe Goods Ltd.,	2354 Létourneux St., Montreal 4
Fleet Shoe Findings Ltd.,	5 Courcellette, Quebec
Independent Heel Company	4306 Christophe Colomb St., Montreal 34
Industries Chabot	St-Justine via Langevin Co. Dorchester
Laprairie Wood Heel Inc.,	465 rue Ste-Elizabeth, Laprairie
Lymburner Inc., J. P.	155 A Lagauchetière W., Montreal 1
Lynn Innersole of Canada Ltd.,	P.O. Box 299, Chambly
Maisonneuve Shoe Supply Co. Ltd.,	4281 rue Iberville, Montreal 34
Marvel Shoe Findings Reg'd.,	1639 Létourneux, Montreal 4
National Heel Ltd.,	234 St. Paul St., St-Jerome
Quebec Heel Company Limited	525 rue Alfred, Québec
Richmond Shoe Supplies Limited	9th Avenue, Richmond
Shoe Components Ltd.,	2725 Rachel St. E., Montreal 34
Solpa Limited	2725 Rachel St. E., Montreal 34
Sun Shoe Supply Ltd.,	La Providence
Talons Duro Inc., Les	8013-18eme Ave., Ville St-Michel
Ontario:	
Anglo Canadian Leather Co. Ltd.,	Hunstville
Barry Co. Ltd., David	680 King St. W., Toronto 28
Beardmore & Co. Limited	Acton
Bennett Limited, Kitchener Division	534 Victoria Street N., Kitchener
Breithaupt Leather Co. Ltd.,	Adam St., Kitchener
Dominion Wood Heel Corp. Ltd., Streetsville Division	Streetsville
Gadsby & Sons, Limited, E. J.	Park Road, Grimsby Beach
Galt Wood Heel Ltd.,	51 First Ave., Galt
Hamilton Wooden Heel Mfg. Co.,	Commercial Park, Dundas
Kubaneck, Rudolph	543 Burlington Ave., Burlington
Ontario Wood Heel Co. Ltd.,	Kings Road, Burlington
United Shoe Plastics Ltd.,	Elizabeth & Russell Sts., Midland

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