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**33-203**

ANNUAL



**SHOE FACTORIES  
AND  
BOOT AND SHOE FINDINGS MANUFACTURERS  
1963**

**ANNUAL CENSUS  
OF MANUFACTURES**

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## SHOE FACTORIES

1963

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing boots, shoes, slippers, moccasins and similar footwear by cutting and sewing material". However, those "Establishments primarily engaged in manufacturing rubber footwear, i.e., footwear having a molded rubber or plastic sole which is not sewn on", are excluded from this industry.

Despite the drop of 7 establishments in this industry from 1962 to 1963, there was an increase in manufacturing activity over the same period, as reflected in most of the tables in this report. Tables 6 and 7, respectively, of this section of the report, show in detail the materials and supplies used in manufacturing and the shipments of goods of own manufacture for 1962 and 1963. Table 7A, covers the shipments of footwear by type. In connection with this table, it should be noted that shipments of footwear by type was not requested from firms reporting on the "Short Form" and such establishments in 1963 shipped all types of footwear valued at \$4,466,000 as shown under the heading of "Shipments not broken down by type".

A list of the establishments classified to the industry in the 1963 survey will be found at the end of this section of the report.

**SYMBOLS**

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- p preliminary figures.
- r revised figures.
- x confidential to meet secrecy requirements of the Statistics Act.

TABLE 1 A. Principal Statistics classified by Province, 1962 and 1963

Year and province	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Total employees		Total value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
1961													
Totals .....	237	18,368	37,594	45,488	784	83,971	173,124	89,565	56	223	21,854	62,594	89,616
1962													
Newfoundland .....	1	309	605	685	18	1,513	2,987	1,502	x	x	364	898	1,497
Prince Edward Island .....	—												
Nova Scotia .....	1												
New Brunswick .....	3												
Quebec .....	131	10,146	21,189	26,135	430	51,098	101,020	50,541	27	133	11,876	35,049	50,541
Ontario .....	89	7,843	15,830	20,672	360	37,325	76,182	39,495	16	67	9,084	27,535	39,427
Manitoba .....	5	238	448	678	18	1,927	3,013	1,264	x	x	273	824	1,267
Saskatchewan .....	—												
Alberta .....	2												
British Columbia .....	4												
Yukon and Northwest Territories	—	—	—	—	—	—	—	—	—	—	—	—	—
Totals .....	236	18,536	38,071	48,171	826	91,863	183,203	92,802	47	211	21,597	64,306	92,732
1963													
Newfoundland .....	1	x	x	x	x	x	x	x	—	—	x	x	x
Prince Edward Island .....	—	—	—	—	—	—	—	—	—	—	—	—	—
Nova Scotia .....	1	x	x	x	x	x	x	x	x	x	x	x	x
New Brunswick .....	3	x	x	x	x	x	x	x	—	—	x	x	x
Quebec .....	127	9,903	20,416	26,184	438	49,464	99,854	50,577	27	118	11,519	34,767	50,366
Ontario .....	86	7,762	15,669	21,351	376	39,590	79,750	40,406	15	74	8,968	27,990	40,682
Manitoba .....	4	x	x	x	x	x	x	x	—	—	x	x	x
Saskatchewan .....	—	—	—	—	—	—	—	—	—	—	—	—	—
Alberta .....	2	x	x	x	x	x	x	x	—	—	x	x	x
British Columbia .....	5	65	131	211	7	323	789	419	x	x	76	261	431
Yukon and Northwest Territories	—	—	—	—	—	—	—	—	—	—	—	—	—
Totals .....	229	18,259	37,253	49,069	849	92,610	185,814	93,655	47	201	21,171	64,656	93,839



TABLE 1B. Principal Statistics classified by Size Groups based on Shipments of Goods of Own Manufacture, 1962 and 1963

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Total employees		Total value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
1962													
Under \$10,000	7	—	—	—	—	13	28	14	7	7	1	1	15
\$ 10,000 to \$ 24,999	7	7	14	15	2	58	123	63	6	19	9	19	63
25,000 " 49,999	13	46	92	122	4	227	427	215	7	21	53	142	214
50,000 " 99,999	20	157	323	366	14	666	1,382	722	11	40	185	457	729
100,000 " 199,999	26	399	810	945	23	1,810	3,698	1,865	7	40	502	1,278	1,864
200,000 " 499,999	54	2,098	4,143	4,951	111	9,456	18,747	9,391	5	27	2,475	6,719	9,410
500,000 " 999,999	43	3,280	6,761	8,000	124	15,892	30,780	14,943	2	37	3,841	10,442	15,140
1,000,000 " 4,999,999	66	12,549	25,929	33,771	546	63,741	128,017	65,588	2	21	14,461	44,767	65,313
5,000,000 and over													
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...	70	482	(16)
Totals	236	18,536	38,071	48,171	826	91,863	183,203	92,802	47	211	21,597	64,306	92,732
1963													
Under \$10,000	9	1	3	4	—	25	54	28	9	14	2	9	30
\$ 10,000 to \$ 24,999	9	17	36	46	2	92	167	85	8	18	21	53	94
25,000 " 49,999	7	22	47	65	2	114	239	127	5	16	25	74	129
50,000 " 99,999	20	140	285	344	15	674	1,429	710	11	42	172	450	717
100,000 " 199,999	27	454	889	1,057	25	2,009	3,991	1,980	8	50	545	1,419	1,977
200,000 " 499,999	51	1,924	3,933	4,698	116	8,621	17,270	8,397	5	52	2,282	6,300	8,493
500,000 " 999,999	39	2,968	6,013	7,219	124	13,973	27,628	13,652	—	—	3,450	9,451	13,583
1,000,000 " 4,999,999	67	12,733	26,048	35,635	565	67,101	135,035	68,675	1	8	14,582	46,274	68,839
5,000,000 and over													
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...	92	625	(23)
Totals	229	18,259	37,253	49,069	849	92,610	185,814	93,655	47	201	21,171	64,656	93,839

TABLE 1C. Principal Statistics classified by Size Groups based on Manufacturing Value Added, 1962 and 1963

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Total employees		Total value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
1962													
Under \$10,000	12	5	10	12	2	48	103	52	10	18	8	16	54
\$ 10,000 to \$ 24,999	19	62	122	153	7	479	798	333	13	41	76	193	332
25,000 " 49,999	17	153	312	352	10	620	1,256	625	9	33	173	417	632
50,000 " 99,999	26	404	803	939	30	2,120	4,048	1,873	6	35	502	1,292	1,873
100,000 " 199,999	41	1,416	2,863	3,364	76	7,353	13,504	6,197	6	39	1,662	4,458	6,231
200,000 " 499,999	58	4,348	8,844	10,565	176	19,885	39,097	19,096	1	25	5,090	13,927	19,272
500,000 " 999,999	38	5,424	11,363	14,165	253	26,844	52,871	26,806	1	13	6,277	18,682	26,674
1,000,000 " 4,999,999	25	6,724	13,753	18,621	272	34,515	71,526	37,818	1	8	7,739	24,839	37,680
5,000,000 and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...	70	482	(16)
Totals	236	18,536	38,071	48,171	826	91,863	183,203	92,802	47	211	21,597	64,306	92,732
1963													
Under \$10,000	15	10	22	29	1	95	167	75	16	30	12	37	87
\$ 10,000 to \$ 24,999	13	76	147	184	9	332	624	220	6	18	102	264	244
25,000 " 49,999	19	123	256	306	16	755	1,500	689	11	42	159	429	689
50,000 " 99,999	26	492	961	1,126	28	2,100	4,090	1,865	8	50	584	1,506	1,871
100,000 " 199,999	37	1,255	2,554	3,048	80	6,246	11,832	5,204	4	27	1,472	3,975	5,184
200,000 " 499,999	54	3,809	7,896	9,444	169	17,826	35,339	17,694	1	25	4,424	12,355	17,603
500,000 " 999,999	36	4,953	10,165	13,160	231	25,201	51,247	26,051	1	8	5,666	17,105	25,440
1,000,000 " 4,999,999	29	7,541	15,251	21,773	315	40,055	81,215	41,857	—	—	8,660	28,358	42,338
5,000,000 and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...	92	625	(23)
Totals	229	18,259	37,253	49,069	849	92,610	185,814	93,655	47	201	21,171	64,656	93,839

TABLE 1 D. Principal Statistics classified by Size Groups based on Total Value Added, 1962 and 1963

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Total employees		Total value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
<b>1962</b>													
Under \$10,000	12	5	10	12	2	48	103	52	10	18	8	16	54
\$ 10,000 to \$ 24,999	19	62	122	153	7	479	798	333	13	41	76	193	332
25,000 " 49,999	17	155	318	366	10	654	1,300	632	9	31	176	436	631
50,000 " 99,999	26	402	796	925	30	2,086	4,004	1,867	6	36	499	1,273	1,874
100,000 " 199,999	40	1,382	2,780	3,269	75	7,225	13,184	6,002	6	39	1,623	4,334	6,007
200,000 " 499,999	58	4,322	8,803	10,491	173	19,587	38,704	18,976	1	25	5,058	13,825	18,988
500,000 " 999,999	39	5,484	11,487	14,333	256	27,270	53,583	27,120	1	13	6,348	18,908	27,182
1,000,000 " 4,999,999	25	6,724	13,753	18,621	272	34,515	71,526	37,818	1	8	7,739	24,839	37,680
5,000,000 and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...	70	482	(16)
<b>Totals</b>	<b>236</b>	<b>18,536</b>	<b>38,071</b>	<b>48,171</b>	<b>826</b>	<b>91,863</b>	<b>183,203</b>	<b>92,802</b>	<b>47</b>	<b>211</b>	<b>21,597</b>	<b>64,306</b>	<b>92,732</b>
<b>1963</b>													
Under \$10,000	14	7	16	17	1	81	148	67	16	30	8	23	69
\$ 10,000 to \$ 24,999	13	44	91	124	5	208	421	209	6	18	53	144	219
25,000 " 49,999	19	123	256	306	16	755	1,500	689	11	42	159	429	689
50,000 " 99,999	25	466	914	1,073	22	2,005	3,867	1,766	8	50	551	1,422	1,769
100,000 " 199,999	40	1,359	2,746	3,269	93	6,777	12,580	5,522	4	27	1,606	4,329	5,629
200,000 " 499,999	53	3,766	7,814	9,328	167	17,528	34,835	17,494	1	25	4,376	12,221	17,403
500,000 " 999,999	37	5,168	10,648	13,764	238	26,541	53,623	27,059	1	8	5,919	17,987	26,946
1,000,000 " 4,999,999	28	7,326	14,768	21,168	307	36,715	78,639	40,850	—	—	8,407	27,477	41,138
5,000,000 and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...	92	625	(23)
<b>Totals</b>	<b>229</b>	<b>18,259</b>	<b>37,253</b>	<b>49,069</b>	<b>849</b>	<b>92,610</b>	<b>185,814</b>	<b>93,655</b>	<b>47</b>	<b>201</b>	<b>21,171</b>	<b>64,656</b>	<b>93,839</b>

TABLE 1 E. Principal Statistics classified by Size Groups based on Total Employed, 1962 and 1963

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Total employees		Total value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
<b>1962</b>													
Under 5 employed	24	31	64	85	6	359	611	258	15	33	41	115	259
5- 14 employed	30	226	463	542	19	1,294	2,456	1,186	18	63	268	695	1,191
15- 49 " "	55	1,438	2,901	3,545	89	7,613	14,441	6,805	11	69	1,725	4,759	6,840
50- 99 " "	48	2,927	5,897	7,161	117	13,449	27,088	13,732	1	25	3,401	9,441	13,947
100-199 " "	48	5,999	12,506	15,418	267	29,214	57,000	26,356	—	—	6,944	20,113	28,221
200-499 " "	31	7,915	16,240	21,420	327	39,934	81,607	42,464	2	21	9,148	28,701	42,290
500 employed and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...	70	482	(16)
<b>Totals</b>	<b>236</b>	<b>18,536</b>	<b>38,071</b>	<b>48,171</b>	<b>826</b>	<b>91,863</b>	<b>183,203</b>	<b>92,802</b>	<b>47</b>	<b>211</b>	<b>21,597</b>	<b>64,306</b>	<b>92,732</b>
<b>1963</b>													
Under 5 employed	21	26	57	84	2	157	311	165	18	35	30	96	177
5- 14 employed	27	168	343	420	21	1,173	2,194	962	16	60	206	561	963
15- 49 " "	61	1,566	3,159	3,972	99	8,261	16,365	7,838	11	72	1,857	5,326	7,821
50- 99 " "	39	2,330	4,788	5,860	108	10,673	21,137	10,590	1	25	2,679	7,645	10,673
100-199 " "	51	6,304	12,802	16,640	292	29,935	62,146	31,862	1	8	7,240	21,311	31,716
200-499 " "	30	7,865	16,104	22,093	328	42,410	83,661	42,238	—	—	9,067	29,093	42,512
500 employed and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...	92	625	(23)
<b>Totals</b>	<b>229</b>	<b>18,259</b>	<b>37,253</b>	<b>49,069</b>	<b>849</b>	<b>92,610</b>	<b>185,814</b>	<b>93,655</b>	<b>47</b>	<b>201</b>	<b>21,171</b>	<b>64,656</b>	<b>93,839</b>

TABLE 1 F. Principal Statistics classified by Type of Organization, 1962 and 1963

Type of organization	Estab-lish-ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec-tricity	Cost of materials and supplies	Value of shipments of goods of own manu-facture	Value added	Working owners and partners		Total employees		Total value added
		Number	Man-hours paid	Wages					Number	With-drawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
<b>1962</b>													
Individual ownerships .....	30	641	1,418	1,640	28	3,545	6,428	2,869	28	134	743	2,028	2,869 <sup>r</sup>
Partnerships .....	10	98	217	250	4	530	1,043	513	19	77	104	267	513
Incorporated companies .....	196	17,797 <sup>r</sup>	36,436	46,281	794	87,788	175,731	89,420	...	...	20,680	61,529	89,367
Cooperatives .....	-	-	-	-	-	-	-	-	...	...	-	-	-
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	...	70	482	(16)
<b>Totals</b> .....	<b>236</b>	<b>18,536</b>	<b>38,071</b>	<b>48,171</b>	<b>826</b>	<b>91,863</b>	<b>183,203</b>	<b>92,802</b>	<b>47</b>	<b>211</b>	<b>21,597</b>	<b>64,306</b>	<b>92,732</b>
<b>1963</b>													
Individual ownerships .....	27	367	828	998	20	2,067	3,861	1,826	25	109	405	1,197	1,835
Partnerships .....	11	101	218	261	4	576	1,124	555	22	92	107	276	555
Incorporated companies .....	191	17,791	36,207	47,810	825	89,968	180,829	91,274	...	...	20,567	62,558	91,473
Cooperatives .....	-	-	-	-	-	-	-	-	...	...	-	-	-
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	...	92	625	(23)
<b>Totals</b> .....	<b>229</b>	<b>18,259</b>	<b>37,253</b>	<b>49,069</b>	<b>849</b>	<b>92,610</b>	<b>185,814</b>	<b>93,655</b>	<b>47</b>	<b>201</b>	<b>21,171</b>	<b>64,656</b>	<b>93,839</b>

TABLE 2. Industry Output, Input and Value Added, 1962 and 1963

	Manufacturing activity		Non-manufacturing activities		Total activity	
	1962	1963	1962	1963	1962	1963
<b>\$'000</b>						
<b>Output</b>						
1. Shipments and other revenue .....	183,203	185,814	3,150	3,014	186,353	188,828
Inventories - Goods of own manufacture:						
Add closing - Goods in process .....	4,585	4,285	...	...	4,585	4,285
Finished goods .....	17,231	18,790	...	...	17,231	18,790
Less opening - Goods in process .....	4,640	4,331	...	...	4,640	4,331
Finished goods .....	14,889	17,443	...	...	14,889	17,443
2. Net inventory change .....	2,287	1,301	...	...	2,287	1,301
3. Gross output (1 + 2) .....	185,491	187,115	3,150	3,014	188,641	190,129
<b>Input</b>						
4. Purchases of goods not of own manufacture .....	...	...	2,576	2,301	2,576	2,301
Inventories - Goods not of own manufacture:						
Add opening .....	...	...	449	295	449	295
Less closing .....	...	...	441	367	441	367
5. Cost of goods sold (not of own manufacture) .....	...	...	2,584	2,229	2,584	2,229
6. Materials, supplies, components and semi-processed goods .....	91,863	92,610	635	600	92,498	93,210
7. Fuel and electricity .....	826	849	...	...	826	849
8. Gross input (5 + 6 + 7) .....	92,689	93,459	3,219	2,829	95,908	96,288
Census value added (3 - 8) .....	92,802	93,655	(69)	185	92,732	93,839



TABLE 3. Employment and Payroll, 1962 and 1963

Year and province	Employees										Salaries and wages				
	Production and related workers				Adminis- trative and office		Sales and distribution		Total employees		Production and related workers		Admin- istrative and office	Sales and distri- bution	Total salaries and wages
	Manufacturing		Other								Manufacturing	Other			
	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female			Male	Female	
	number										\$'000				
1962															
Newfoundland .....	172	137	—	—	23	18	13	1	208	156	685	—	162	51	898
Prince Edward Island .....															
Nova Scotia .....															
New Brunswick .....															
Quebec .....	5,302	4,844	42	109	819	434	323	3	6,486	5,390	26,135	186	6,180	2,549	35,049
Ontario .....	3,555	4,288	21	6	579	395	230	10	4,385	4,699	20,672	80	4,942	1,841	27,535
Manitoba .....	139	99	—	1	9	8	7	—	165	108	678	—	133	12	824
Alberta .....															
British Columbia .....															
Yukon and Northwest Terri- tories .....															
Totals .....	9,168	9,368	63	116	1,440	855	573	14	11,244	10,353	48,171	267	11,416	4,453	64,306
1963															
Newfoundland .....	x	x	—	—	x	x	x	x	x	x	x	—	x	x	x
Prince Edward Island .....	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
Nova Scotia .....	x	x	—	—	x	x	x	x	x	x	x	—	x	x	x
New Brunswick .....	x	x	—	—	x	x	x	x	x	x	x	—	x	x	x
Quebec .....	5,109	4,794	23	52	801	439	289	12	6,222	5,297	26,184	78	6,188	2,318	34,767
Ontario .....	3,448	4,314	12	1	591	394	206	2	4,257	4,711	21,351	36	5,007	1,596	27,990
Manitoba .....	x	x	—	—	x	x	x	x	x	x	x	—	x	x	x
Saskatchewan .....	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
Alberta .....	x	x	—	—	x	x	x	x	x	x	x	—	x	x	x
British Columbia .....	47	18	—	—	7	4	—	—	54	22	211	—	50	—	261
Yukon and Northwest Terri- tories .....	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
Totals .....	8,888	9,371	35	53	1,438	865	506	15	10,867	10,304	49,069	114	11,511	3,962	64,656

TABLE 3A. Production and Related Workers, - Manufacturing Activity, by Months, 1962 and 1963

Month	Establishments reporting monthly detail			
	1962		1963	
	Male	Female	Male	Female
	number			
January .....	8,831	9,213	8,734	9,284
February .....	8,818	9,429	8,808	9,359
March .....	8,821	9,268	8,858	9,238
April .....	8,725	8,933	8,572	8,983
May .....	8,542	8,799	8,441	8,720
June .....	8,821	9,166	8,527	8,906
July .....	8,962	9,154	8,728	9,121
August .....	8,985	9,288	8,672	9,355
September .....	8,923	9,221	8,594	9,347
October .....	8,789	8,964	8,401	9,278
November .....	8,862	9,078	8,362	9,186
December .....	8,628	8,817	8,340	9,000
Average for establishments reporting monthly detail (collected only for large establishments) ..	8,812	9,116	8,664	9,221
Average for small establishments (only annual averages collected) .....	356	252	224	150
Average for all establishments .....	9,168	9,368	8,888	9,371

TABLE 4. Industry Inventories, 1963

Province	Manufacturing				Non-manufacturing	Total inventories
	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total manufacturing	Products or materials purchased for resale	
book value \$'000						
Opening:						
Newfoundland .....	x	x	x	x	x	x
Prince Edward Island .....	—	—	—	—	—	—
Nova Scotia .....	—	—	x	x	x	x
New Brunswick .....	x	x	x	x	x	x
Quebec .....	8,680	2,332	6,375	17,387	33	17,420
Ontario .....	7,163	1,810	10,159	19,133	254	19,387
Manitoba .....	x	x	x	x	x	x
Saskatchewan .....	—	—	—	—	—	—
Alberta .....	—	—	x	x	x	x
British Columbia .....	77	21	118	215	8	223
Yukon and Northwest Territories .....	—	—	—	—	—	—
Totals .....	16,568	4,331	17,443	38,343	295	38,638
Closing:						
Newfoundland .....	x	x	x	x	x	x
Prince Edward Island .....	—	—	—	—	—	—
Nova Scotia .....	—	—	—	x	x	x
New Brunswick .....	x	x	x	x	x	x
Quebec .....	8,583	2,270	7,062	17,915	21	17,936
Ontario .....	6,765	1,807	10,785	19,357	328	19,685
Manitoba .....	x	x	x	x	x	x
Saskatchewan .....	—	—	—	—	—	—
Alberta .....	—	—	x	x	x	x
British Columbia .....	84	21	99	203	15	218
Yukon and Northwest Territories .....	—	—	—	—	—	—
Totals .....	16,108	4,285	18,790	39,182	367	39,549

TABLE 5. Purchased Fuel and Electricity Used in Manufacturing Activity, 1962 and 1963

Description	1962		1963	
	Quantity	Cost \$'000	Quantity	Cost \$'000
1. Large establishments which reported commodity detail:				
Bituminous coal:				
(a) From Canadian mines .....	ton	3,446	2,277	32
(b) Imported .....	"	1,197	1,475	19
Sub-bituminous coal (from Alberta mines only) .....	"	—	—	—
Anthracite coal .....	"	99	56	1
Lignite coal .....	"	—	—	—
Coke .....	"	—	—	—
Gasoline (including gasoline used in cars and trucks) .....	Imp. gal.	82,562	80,021	33
Fuel oil including kerosene or coal oil .....	"	1,040,777	1,064,389	145
Wood .....	cord	20	13	—
Gas:				
(a) Liquefied petroleum gases .....	Imp. gal.	2,286	1,900	1
(b) Other manufactured gas .....	M cu.ft.	—	—	—
(c) Natural gas .....	"	32,726	44,111	40
Other fuel .....	...	—	...	1
Electricity purchased .....	kwh.	27,815,001	31,585,210	532
Steam purchased .....	...	9	...	9
2. Estimate for small establishments:				
Fuel and electricity .....	...	41	...	36
3. All establishments:				
Total fuel and electricity used .....	...	826	...	849

TABLE 6. Materials and Supplies - Manufacturing Activity, 1962 and 1963

Description	Cost	
	1962	1963
	\$'000	
1. Materials used:		
Upper stock:		
Felt .....	470	247
Leather .....	37,862	39,019
Plastic .....	991	1,049
All other .....	1,793	1,930
Sole stock, outsoles, insoles and welting:		
Felt .....	166	173
Leather .....	8,416	8,213
Plastic .....	1,293	1,556
All other .....	10,162	10,085
Cloth linings .....	3,532	3,278
Findings:		
Plastic .....	1,975	1,886
Other .....	7,835	6,986
All other materials and components used <sup>1</sup> .....	10,792	11,218
2. Containers and other packaging materials and supplies used .....	3,260	3,343
3. Operating, maintenance and repair supplies used (excluding fuel) .....	3,044	3,434
4. Amount paid out to others for work done on materials owned by establishments .....	272	194
<b>Totals .....</b>	<b>91,863</b>	<b>92,610</b>

<sup>1</sup> No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. These estimated costs were \$2,554,250 in 1962 and \$2,321,358 in 1963.

TABLE 7. Shipments of Goods of Own Manufacture, 1963

Classification	Men's	Boy's	Youths'	Women's and growing girls'	Misses'	Children's and "Little gents"	Babies' and infants'	Total
1. Products:								
(a) Boots and shoes with leather or fabric uppers (except felt):								
Good year welts ..... pair	4,927,957	141,159	7,727	266,306	209,178	200,418	249,677	6,002,422
McKays and Littleways ..... "	302,879	1	—	1	1	1	—	1
Prewelts:								
Puritan, O.K., cushion ..... "	118,212	46,928	17,201	3,472	98,138	129,522	193,152	606,625
Staple welts ..... "	59,707	13,543	1	1	1	1	1	1
Cements:								
Regular ..... "	1,914,998	287,429	63,744	15,769,236	1,492,777	727,706	277,218	20,533,108
California types ..... "	94,809	3,660	—	1,667,354	123,245	60,091	1	1
Nailed (all types with metallic fastening) ..... "	226,463	16,434	917	1	—	1	—	1
Stitchdowns ..... "	1,579,677	508,394	456,654	25,875	447,741	570,370	877,588	4,466,299
Vulcanized ..... "	566,357	289,015	240,920	1,455,117	1,066,248	586,207	1,014,368	7,789,334
All others ..... "								
<b>Totals .....</b>	<b>9,793,059</b>	<b>1,306,562</b>	<b>787,163</b>	<b>19,187,360</b>	<b>3,437,327</b>	<b>2,274,314</b>	<b>2,612,003</b>	<b>39,397,788</b>
<b>Total value<sup>2</sup> .....</b>	<b>\$ 58,121</b>	<b>4,270</b>	<b>1,678</b>	<b>77,285</b>	<b>8,659</b>	<b>5,733</b>	<b>5,482</b>	<b>161,228</b>

See footnotes at end of table.

TABLE 7. Shipments of Goods of Own Manufacture, 1963 - Concluded

Classification	Men's	Boy's	Youths'	Women's and growing girls	Misses'	Children's and "Little gents"	Babies' and infants'	Total
1. Products - Concluded:								
(b) Slippers - Housewear (except felt and Indian)								
Cements:								
Hard sole .....	pair 230,032	'	-	2,061,366	39,577	'	-	'
Soft sole .....	" 185,939	'	'	579,163	37,220	'	'	'
McKays and Littleways .....	'	'	-	'	'	'	'	'
Turns:								
Hard sole .....	-	-	-	'	-	-	-	'
Soft sole .....	pair 151,401	'	'	269,835	26,529	40,243	153,514	'
Vulcanized .....	"							
Other types .....	'	404,337	23,366	46,659	626,437	82,205	99,432	105,448
Totals .....	" 917,709	53,366	46,659	3,536,801	185,531	139,675	258,962	5,192,703
Total value <sup>1</sup> .....	\$ 2,687	91	96	6,672	341	202	352	10,441
(c) Moccasins (including shoe packs)	pair 119,922	14,599	25,098	356,042	30,399	6,770	2,498	555,328
Value <sup>2</sup> .....	\$ 297	32	38	882	57	10	3	1,319
(d) Felt footwear:								
Boots and shoes .....	pair							
Slippers .....	"							
Value <sup>2</sup> .....	\$ 666	34	10	17	15	13	5	760
(e) Indian slippers .....	pair 213,530	70,509	13,281	1,282,368	290,938	337,289	33,146	2,241,061
Value <sup>2</sup> .....	\$ 492	100	23	1,616	305	283	38	2,856
(f) Athletic footwear:								
Skating .....	pair 367,562	157,594	70,037	251,639	127,726	87,237	-	'
Baseball .....	" 34,722	'	-	-	-	-	-	'
Bowling .....	" 92,045	'	-	76,328	-	-	-	'
Other .....	" 98,591	21,943	'	42,219	'	-	-	1,428,780
Totals .....	" 592,920	179,537	70,890	370,186	128,010	87,237	-	1,428,780
Total value <sup>2</sup> .....	\$ 3,861	896	310	2,134	609	290	-	8,100
Total footwear .....	pair 11,906,761	1,634,651	948,268	24,740,320	4,079,245	2,853,045	2,909,893	49,072,183
Total value <sup>2</sup> .....	\$ 68,124	5,423	2,155	88,606	9,987	6,531	5,880	184,705
All other products .....								1,027
2. Amount received in payment for work done on materials and products owned by others .....								120
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above .....								(38)
Total adjusted value of shipments and work done .....								185,814

<sup>1</sup> Included in "All others".

<sup>2</sup> All shipment values are in thousands of dollars.

<sup>3</sup> Included in "Other types".

<sup>4</sup> Included in "Other".

TABLE 7A. Shipments of Footwear, by Type, 1963

Classification	Footwear with outsoles of materials other than leather		Footwear with uppers of materials other than leather	
	Pairs	Value \$'000	Pairs	Value \$'000
Men's sizes .....	7,072,673	34,684	343,327	897
Boys' sizes .....	1,273,419	4,271	80,936	125
Youths' sizes .....	748,060	1,661	21,128	28
Women's and growing girls' sizes .....	16,706,463	52,010	1,866,906	3,877
Misses' sizes .....	3,342,164	8,296	495,506	713
Children's (including "Little Gents") sizes .....	2,135,483	5,290	352,247	391
Babies' and infants' sizes .....	1,701,929	3,829	233,524	272
Totals .....	32,980,191	110,042	3,393,574	6,303
Shipments broken down by type .....				180,238
Shipments, not broken down by type .....				4,466
Total shipments .....				184,705



List of Establishments classified to This Industry, 1963

(Does not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

Name	Location
<b>Newfoundland:</b>	
Koch Shoes Ltd.	Harbour Grace
<b>Nova Scotia:</b>	
Comesau & Sons, P.G.	Lower Saultnierville
<b>New Brunswick:</b>	
Hartt Boot & Shoe Co. Ltd., The	York St., Fredericton
Palmer-McLellan (United) Ltd.	Argyle St., Fredericton
<b>Quebec:</b>	
Acton Shoe Co. Ltd., The	1266 LeMay, Acton Vale
Aird & Son Ltd.	916 Ontario E., Montreal
Allied Shoe Corp.	2225 Bennett Ave., Montreal 4
Apex Shoe Co. Ltd.	333 St. Joseph St., Marieville
Apex Shoe Co. Ltd.	Contrecoeur
Ateliers de chaussures Ortho. Enrg.	3680 rue St-Denis, Montréal
Atomic Slipper Co. Ltd.	620 Ogilvy St., Montreal
Auclair & Martineau Inc.	121 des Érables est., St-Émile de Québec
Baby Bear Shoe Co. Ltd.	St. Georges de Beauce
Barbeau, Hilaire	St.-Émile de Québec
Bastien Brothers Inc.	Village Huron
Best Ever Footwear Co. Ltd.	2155 St. Clément St., Montreal
Blais Inc., J.A.	1160 Versailles, St-Césaire de Rouville
Blondeau's Shoe Mfg. Co. Ltd.	231, est, rue Christophe-Colomb, Québec
Boucher - Lefavre Ltée	1740 Ave. Papineau, Montréal 24
Bougie Inc., Lucien	2061 Aird Ave., Montreal
Boulet Ltée, G.A.	216 rue St-Gabriel, St-Tite
Brown Theatrical Footwear Inc., Johnny	2019 Mansfield St., Montreal
Brown Shoe Co. (Canada) Ltd., H.H.	P.O. Box 950 Richmond
Budapest Shoe Salon	377 St. Catherine W., Montréal 18
Canadian Shoe Co. Ltd., A.T.	L'Assomption
Capcoe Shoe Co. Ltd.	5420 Papineau Ave., Montreal
Champlain Footwear Inc.	136 rue des Érables est., St-Émile
Chaussure Raymond Enr.	Les Saules
Chaussures Dufresne Ltée	St-Pie de Bagot
Chaussures Kennebec Ltée	Loretteville
Cloutier Ltée, Alfred	St-Émile de Québec
Cloutier Enr., Eugène	St-Émile de Québec
Corbell Limitée	435 St-Paul E., Montreal
Corbell Shoe Co., J.P.	533 Ontario St. E., Montreal
Corey Shoe Co. Ltd.	2155 St. Clément St., Montreal
Coté Limited, J.A. & M.	130 rue St-Simon, St-Hyacinthe
Cristina Shoes Reg'd.	8627-8th Ave., Ville St-Michel
Dangerfield's Reg'd.	1189 Union Ave., Montreal
Daoust Lalonde Inc.	4343 Hochelaga, Montreal
Del Grande Shoe Co. Ltd.	7399 St. Lawrence Blvd., Montreal
De Luxe Slippers Inc.	95 Blvd., Lapierre, St-Émile de Québec
Denny-Stewart Ltd.	7919 St. Lawrence Blvd., Montreal
Dependable Shoe Mfg., Co. Ltd.	444 St. Paul St. E., Montreal
Donatelli Shoes Ltd.	9697 St. Lawrence Blvd., Montreal 12
Duchaine Inc., Ludger	77, est, rue St-Vallier, Québec
Empress Shoe Co. Inc.	2025 Desjardins Ave., Montreal
Excel Footwear Mfg. Co. Ltd.	4305 Metropolitan Blvd., E., Montreal
Faber Shoes Inc.	1085 rue Lucien Borne, Québec
Fabien Inc., Raymond	3111 St. Catherine St. E., Montreal
Fournier Limitée	22 rue Octave, Victoriaville
Fréchette Ltée, Emilien	116 Blvd., Lapierre, St-Émile de Québec
Frontenac Shoe Ltée	130 Prince-Edouard, Québec
Gaby Footwear (1961) Ltd.	2097 de la Salle Avenue, Montreal
Gagnon, Omer	334 rue Bagot, Québec
Gale Shoes Ltd.	1235 des Artisans, Québec
Ganterie Laurentienne Inc., La	439 Ave., Notre Dame, Notre-Dame Des Laurentides
Gay-Walker Shoe Co., Ltd.	2225 Bennett Ave., Montreal 4
Georgette & MacDonald Reg'd.	225 St. Zotique W., Montreal 15
Gilbert M Ltée	Beauceville Est
Girard Ltée Alphide	155 rue Racine, Chicoutimi
Goulet, J. Eug.	Luceville
Graceline Footwear Limited	2451 Demontigny East, Montreal
Grand Footwear Inc.	648 Wellington St., Montreal 3
Grand' Mère Shoe Co. Ltd.	1701-3rd Avenue, Grand'Mère
Grégoire, Vlateur	Ste-Marie de Beauce
Habitant Slipper Ltd.	125 rue Napoléon, St-Tite
Home Shoe & Footwear Ltd.	35 Blvd. des Braves, Terrebonne
Huron Mfg. Co. Ltd., The	11 St-Amand, Loretteville
Ideal Slipper Mfg. Co. Ltd.	1000 Amherst St., Montreal
Indian Slipper Mfg. Co. Ltd.	9 Morissette St., Loretteville
Kaufman Rubber Co. Ltd., (Packard Division)	2065 Parthenais, Montreal
Kiddy Footwear Co.	1667 Dansereau St., Montreal 24
La Diva Shoe Ltd.	998 Labelle St., St-Jérôme
La Duchesse Shoe Mfg. Ltd.	Richmond
Lafayette Shoe Mfg. Co. Ltd.	115 Legendre St., Contrecoeur
La Grenade Shoe Mfg. Ltd., H.B.	2496 Rachel St. E., Montreal

List of Establishments classified to This Industry, 1963 - Continued

Name	Location
<b>Quebec - Concluded:</b>	
Lane Shoe Co. Ltd., T.H.	6201 Papineau Ave., Montreal
Lasalle Shoe Mfg. Ltd.	2194 La Salle Ave., Montreal 4
Laval Shoe Inc.	Laval-Des-Rapides
Leisure Footwear Inc. (Nap. Gignac Engr. Inclus)	70 rue Martel, Loretteville
Little Diane Ballet Shoes Ltd.	5150 St. Lawrence Blvd., Montreal
MacFarlane-Lefavre Mfg. Ltd.	1680 Papineau St., Montreal 24
Maple Leaf Shoe	2070 Clark St., Montreal
Maxine Footwear Co. Ltd.	5550 Fullum St., Montreal
Morrow Footwear Inc.	St. Césaire de Rouville
Nadeau, J.M.	St-Bernard Cte. Dorchester
Narwil Shoe Co. Div. Aird & Sons Ltd.	2085 St. Timothée St., Montreal
Nault, M. Eugène	St-Denis sur Richelieu
Naum Shoe Reg'd.	3585 de Bullion, Montreal 18
Quimet Enr., Ovila	7228 rue Châteaubriand, Montréal
Quimet Shoe Co. Ltd., C.P.	2251 Letourneux Ave., Montréal
Oxford Slippers Mfg. Co.	367 St. Paul St. W., Montreal
Pageau Ltée., Gérard	Ste-Émile de Québec
Pantoufles Mauricienne, Enr.	St-Tite
Papin Ltée., Joseph	Contrecoeur, Co. Verchères
Paulinette Shoe	5757 Boyer, Montreal
Pearl Shoe Reg'd.	St. Joseph de St-Hyacinthe
Pedulla & Agostino Ltd.	7215 Berri St., Montreal
Perfect Slipper Mfg. Co. Ltd.	6545 Durocher St., Montreal 8
Popular Shoe Co. Ltd.	122 rue Lacroix, Contrecoeur
Première Shoe Inc., La	122 Notre Dame, L'Épiphanie
Prospect Shoes Ltd.	245 Frontenac St., Sherbrooke
Quebec Stitchdown Shoe Limited	324 - 3ième Ave., Québec 3
Riou & Fils Ltée., Hector	5 rue Martel, Trois Pistoles
Rita Shoe Co. Ltd., The	2475 Sylva-Clapin, St-Hyacinthe
Ritchie Co. Ltd., The John	260 St. Vallier St. E., Québec 2
Rochette Enr., F.E.	580 Franklin, Québec 8
Royer, Inc., L.P.	St-Samuel, Co. Frontenac
Samson Inc., J.E.	281 Est. rue St-Vallier, Québec 2
Savoy Shoe Co. Ltd.	4201 Ontario St. E., Montreal
Sherbrooke Footwear Co. Ltd.	1180 King St. E., Sherbrooke
Slater Shoe Co. (Canada) Ltd., The	5805 de Normanville St. W., Montreal
Southern Slippers Ltd.	St. Rémi
Sportland Shoe Co. Ltd.	430 St. Peter St., Montreal
Stag Shoe Co. Ltd., The	430 - 32 McGill St., Montreal
Starlet Shoe Co. Ltd.	426 rue Ste. Hélène, Montréal 1
Steadfast Shoe Co., Ltd.	5522 St. James St. W., Montreal
St-George Shoe Co. Ltd.	St-Georges Est.
Sylvia Shoes Reg'd.	171 Mount Royal E., Montreal
Super-Bilt Shoe Ltd.	7389 Henri Julien St., Montreal
Tarsal Ease Shoe Co. Ltd.	305 Bellechasse St. E., Montreal
Tebbutt Shoe & Leather Co. Ltd.	869 Bonaventure St., Trois-Rivières
Teen-Age Shoe Reg'd.	Centre St., Richmond
Tétrault Shoe Ltd.	2251 Aird Ave., Montreal
Tremblay & Fils, Ltée., J. Oscar	20 rue St-André, Metabetchouan
Trend Notions & Novelties Inc.	2350 Delorimier Ave., Montreal
Tyrol Shoe Co. Ltd.	34 Notre Dame St. W., Montreal
Valley Shoe Co. Inc., The	Valley Jonction
Venus Handmade Shoes	4917 Décarie Blvd., Montreal
Wallace Footwear (1962) Ltd.	9855 Esplanade Ave., Montreal
<b>Ontario:</b>	
Alpha Shoe Manufacturing Co. Ltd.	53 Fraser Ave., Toronto 3
Angel Ballet Shoes	1150 College St., Toronto
Bata Shoe Co. of Canada Ltd.	Batawa
Bonnie Footwear Ltd.	149 Sterling Rd., Toronto 3
Bonnie Stuart Shoes Limited	141 Whitney Place, Kitchener
Brown Shoe Company of Canada Ltd.	Perth
Brown Shoe Company of Canada Ltd.	Alexandria
Canada Felting Co. Ltd.	King St., St. Jacobs
Carrier Shoe Co. Ltd., J.D.	90 Ontario St., Toronto
Celebrity Shoes Ltd.	351 Spadina Ave., Toronto
Central Slipper & Shoe Co. Ltd.	89 Bentworth Ave., Toronto 19
Classmate Shoes Limited	239 Montrose St., Preston
Commonwealth Shoe Co. Ltd.	Hibbard St., Ridgeway
Companion Shoes Limited	189 Geary Ave., Toronto 4
Continental Slipper Co. Ltd.	366 Adelaide St. W., Toronto
Corona Shoe Co. Ltd.	100 Frederick St., Acton
Danube Mfg. Co. of Canada Ltd.	31 St. Patrick St., Toronto 2B
De Carlo Shoe Co. Ltd.	888 Dupont St., Toronto 4
Diamond Shoe Co. Ltd.	20 Sterling Rd., Toronto 4
Doreen Shoe Company Ltd.	142 Duchess St., Toronto
Edna Shoe Mfg. Co. Ltd.	44 York St., Toronto 1
Elaine Footwear (Stirling) Ltd.	27 Elaine Crescent, Stirling
Emile Shoes Ltd.	2394 Fairview St., Burlington
Erie Shoe Company Ltd.	577 Elm St., Port Colborne
Erin Shoe Co.	2 Macaulay Ave., Toronto 9
Fern Shoe Div. of Midlands Industries Ltd.	Main St., Penetanguishene
Fit Well Shoe & Slipper Co. Ltd.	68 Broadview Ave., Toronto 1
Fortune Footwear Ltd.	1700 Brampton St., Hamilton
Footwear Fashions Limited	285 Ashland Ave., London
Francine Footwear Ltd.	34 St. Patrick St., Toronto 2B
Fur & Leather Novelties Ltd.	570 King St. W., Toronto 2B
Gardner Shoe Mfg. Co. Ltd.	2052 Dufferin St., Toronto 10
Garika Handmade Footwear	53 Catherine St. W., Dorchester



List of Establishments classified to This Industry, 1963 - Concluded

Name	Location
<b>Ontario - Concluded:</b>	
George - Morgan Shoes Ltd.	10 Queen Elizabeth Blvd. Toronto 18
Georgian Footwear Ltd.	Victoria Harbour
Greb Industries Ltd.	300 Breithurst St., Kitchener
Grosch Felt Shoe Co. Ltd.	423 Brunswick St., Stratford
Guldner Orthopedic Shoes, Jacob	866 Broadview Ave., Toronto 6
Hamburg Felt Boot Co. Ltd.	162-166 Peel St., New Hamburg
Hamilton Industrial Shoe Ltd.	Acton
Helena Shoes	300 Enford Rd., Richmond Hill
Hermanjo of Canada Ltd.	251 Sorauren Ave., Toronto 3
Hewetson Shoes Ltd.	57 Mill St., N., Brampton
Highland Shoes - Division of Wragge Shoes Ltd.	Seaforth
Hollywood Shoe Mfg. Co. Ltd.	862 Richmond St. W., Toronto
Humberstone Shoe Co. Ltd., The	750 Elm St., Port Colborne
Hydro City Shoe Mfrs. Ltd.	117 Weber St. W., Kitchener
Junior Footwear Ltd.	Waterworks Rd., Markdale
Kitchener Shoe Co. Ltd.	19 College St., Kitchener
Knoll Shoes Limited	6 George St., Port Colborne
Lorraine Shoe Co. Ltd.	993 Queen St. W., Toronto 3
Ladies Shoe Mfg. Co. Ltd.	204 King St. E., Toronto 2
Lyons Footwear Canada Limited	34-36 Mill St., Stirling
Lyons of London Ltd.	Glencoe
McHale Florsheim Shoes - Division of Savage Shoes Ltd.	824 Wilton Grove Rd., London
Maher Shoes Ltd.	144 Front St. W., Toronto 1
Marc V Footwear Ltd.	1036 Aberdeen, Hawkesbury
Medcalf Shoes Div. of Savage Shoes Limited	17 Mondamin St., St. Thomas
Midland Footwear Div. of Midland Industries Ltd.	Elizabeth St. E., Midland
Mitchell Shoes Limited	St. Andrews St., Mitchell
Modern Shoe Co. Ltd.	284 St. Helen's Ave., Toronto 4
Murray-Selby Shoe Co., Ltd.	708 Richmond St., London
Nite-Aires Ltd.	Mount Brydges
Nu-Way Shoe Co. Ltd.	100 Richmond St. E. Toronto
Olympia Shoe Mfg. Co. Ltd.	25 Liberty St., Toronto
Philip Shoe Co.	699 Bloor St. W., Toronto
Quality Slipper & Vest Mfg. Co.	317 Adelaide St. W., Toronto
Roberta Shoe Co. Ltd.	533 College St., Toronto 2
Savage Shoes Ltd.	1008 Queen St., Preston
Savage Shoes Ltd.	Franklin Blvd., Galt
Savage Shoes Ltd.	5 Michael St., Kitchener
Savage Shoes Ltd.	675 Woodside Ave., Fergus
Scroggins Shoe Co. Ltd.	2 Queen St. W., Galt
Sisman Shoe Co. Ltd., The T.	111 Mosley St., Aurora
Skippy Footwear Ltd.	Arthur St., Elmira
Soft Sole Slipper Co.	103 Richmond St. E., Toronto
Star Slipper Co. Ltd.	123 Union St., Toronto 9
Susan Shoes Ltd.	544 Clarke Ave., Burlington
Tillsonburg Shoe Co.	Tillsonburg
Troster Shoe Co.	372 Richmond St. W., Toronto 2B
United Slipper Co., The	642 King St. W., Toronto 2B
Valenti Shoe Limited	123 Union St., Toronto
Western Shoe Co. Ltd., The	236 Victoria St., Kitchener
Williams Shoe Ltd.	53 Railroad St., Brampton
Woelfle Shoe Co. Ltd., The W.E.	127 Victoria St. S., Kitchener
Woolley Shoe Co. Ltd., The Robert	239 Elliott St., Galt
<b>Manitoba:</b>	
Colner Slipper Limited	672 Arlington St., Winnipeg 3
Continental Crafts Ltd.	587 Clifton St., Winnipeg 10
Greb Industries Limited	136 Market Ave. E., Winnipeg 2
Northern Shoe Mfg. Co. Ltd.	11 MacDonald Ave., Winnipeg 2
<b>Alberta:</b>	
Jaquar Shoes Ltd.	201 35th Ave., N.E., Calgary
Marathon Shoe Mfg. Ltd.	10141-150 St., Edmonton
<b>British Columbia:</b>	
Dayton Shoe Mfg. Co. (B.C.) Ltd.	2250 East Hastings St., Vancouver 6
Heads Boot Factory Ltd., W.J.	21 Hastings St. E., Vancouver 4
Lang & Co., M.	509 Main St., Vancouver 4
Paris & Sons Ltd., Pierre	51 Hastings St. W., Vancouver 4
Tri Products Ltd.	1082 Robson St., Vancouver

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## BOOT AND SHOE FINDINGS MANUFACTURERS

1963

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing boot and shoe cut stock and findings of leather or of other materials".

Tables 6 and 7, respectively, of this section of the report, show in detail the materials and supplies used in manufacturing and the shipments of goods of own manufacture.

A list of the establishments classified to the industry in the 1963 survey will be found at the end of this section of the report.

TABLE 1 A. Principal Statistics classified by Province, 1962 and 1963

Year and province	Establishments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Total employees		Total value added
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
1961													
Totals .....	37	1,072	2,238	2,673	110	6,215	12,304	5,985	10	28	1,303	3,676	6,007
1962													
Newfoundland .....	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island .....	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia .....	1	896	2,041	2,381	103	5,052	10,381	5,071	x	x	1,101	3,236	5,124
New Brunswick .....	-												
Quebec .....	25												
Ontario .....	10	175	362	498	30	1,199	2,363	1,128	x	x	202	636	1,122
Manitoba .....	-	-	-	-	-	-	-	-	-	-	-	-	-
Saskatchewan .....	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta .....	-	-	-	-	-	-	-	-	-	-	-	-	-
British Columbia .....	-	-	-	-	-	-	-	-	-	-	-	-	-
Yukon and Northwest Territories	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals .....	36	1,071	2,403	2,878	133	6,250	12,743	6,199	10	35	1,303	3,872	6,245
1963													
Newfoundland .....	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island .....	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia .....	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick .....	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec .....	25	903	1,924	2,348	108	4,750	10,092	5,267	7	20	1,098	3,237	5,344
Ontario .....	10	183	367	489	31	1,327	2,410	1,059	3	14	210	632	1,058
Manitoba .....	-	-	-	-	-	-	-	-	-	-	-	-	-
Saskatchewan .....	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta .....	-	-	-	-	-	-	-	-	-	-	-	-	-
British Columbia .....	-	-	-	-	-	-	-	-	-	-	-	-	-
Yukon and Northwest Territories	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals .....	35	1,086	2,291	2,837	139	6,077	12,502	6,326	10	33	1,308	3,869	6,402

TABLE 1B. Principal Statistics classified by Size Groups based on Shipments of Goods of Own Manufacture, 1962 and 1963

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Total employees		Total value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
1962													
Under \$10,000	—	—	—	—	—	—	—	—	—	—	—	—	—
\$ 10,000 to \$ 24,999	6	8	19	21	3	36	100	62	5	21	10	29	66
25,000 " 49,999	5	22	47	49	2	76	180	103	3	6	28	65	103
50,000 " 99,999	3	15	33	37	3	78	181	102	2	8	19	51	102
100,000 " 199,999	3	55	136	151	16	266	459	172	—	—	66	199	217
200,000 " 499,999	12	326	672	848	41	2,180	4,289	2,073	—	—	386	1,121	2,071
500,000 " 999,999	3	148	350	358	24	860	1,868	985	—	—	174	506	957
1,000,000 " 4,999,999	4	497	1,146	1,414	45	2,755	5,665	2,723	—	—	620	1,901	2,729
5,000,000 and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...	...	...	...
Totals	36	1,071	2,403	2,878	133	6,250	12,743	6,199	10	35	1,303	3,872	6,245
1963													
Under \$10,000	7	9	20	23	2	47	119	71	8	22	9	22	78
\$ 10,000 to \$ 24,999	4	12	27	33	2	64	164	96	2	11	18	47	96
25,000 " 49,999	6	76	174	187	21	379	761	364	—	—	93	262	390
50,000 " 99,999	12	367	737	924	45	2,276	4,533	2,239	—	—	422	1,247	2,276
100,000 " 199,999	6	622	1,333	1,670	70	3,311	6,925	3,555	—	—	766	2,290	3,561
200,000 " 499,999	—	—	—	—	—	—	—	—	—	—	—	—	—
500,000 " 999,999	—	—	—	—	—	—	—	—	—	—	—	—	—
1,000,000 " 4,999,999	—	—	—	—	—	—	—	—	—	—	—	—	—
5,000,000 and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...	...	...	...
Totals	35	1,086	2,291	2,837	139	6,077	12,502	6,326	10	33	1,308	3,869	6,402

TABLE 1C. Principal Statistics classified by Size Groups based on Manufacturing Value Added, 1962 and 1963

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Total employees		Total value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
1962													
Under \$10,000	3	2	4	4	1	11	37	24	3	14	2	4	24
\$ 10,000 to \$ 24,999	8	29	68	75	14	259	379	101	5	12	37	95	109
25,000 " 49,999	6	55	130	136	6	311	607	291	2	8	72	191	298
50,000 " 99,999	8	174	347	409	25	1,277	2,364	1,071	—	—	215	611	1,112
100,000 " 199,999	8	402	937	1,137	46	2,336	4,877	2,475	—	—	467	1,416	2,458
200,000 " 499,999	3	409	907	1,115	41	2,056	4,480	2,237	—	—	510	1,553	2,245
500,000 " 999,999	—	—	—	—	—	—	—	—	—	—	—	—	—
1,000,000 " 4,999,999	—	—	—	—	—	—	—	—	—	—	—	—	—
5,000,000 and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...	...	...	...
Totals	36	1,071	2,403	2,878	133	6,250	12,743	6,199	10	35	1,303	3,872	6,245
1963													
Under \$10,000	4	4	9	11	11	117	154	20	2	3	5	15	28
\$ 10,000 to \$ 24,999	5	9	21	24	1	48	120	69	6	19	10	26	76
25,000 " 49,999	7	70	159	165	6	255	596	340	2	11	88	233	360
50,000 " 99,999	9	242	476	537	32	1,673	2,963	1,285	—	—	287	757	1,324
100,000 " 199,999	6	250	536	745	34	1,500	3,335	1,796	—	—	295	983	1,785
200,000 " 499,999	4	511	1,090	1,355	56	2,484	5,335	2,815	—	—	623	1,854	2,829
500,000 " 999,999	—	—	—	—	—	—	—	—	—	—	—	—	—
1,000,000 " 4,999,999	—	—	—	—	—	—	—	—	—	—	—	—	—
5,000,000 and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...	...	...	...
Totals	35	1,086	2,291	2,837	139	6,077	12,502	6,326	10	33	1,308	3,869	6,402

TABLE 1 D. Principal Statistics classified by Size Groups based on Total Value Added, 1962 and 1963

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Total employees		Total value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000							'000		'000	
<b>1962</b>													
Under \$10,000	4	11	28	34	12	180	209	11	3	14	12	38	15
\$ 10,000 to \$ 24,999	7	20	44	46	4	91	207	113	5	12	27	62	118
25,000 " 49,999	6	55	130	137	6	311	607	291	2	8	72	191	298
50,000 " 99,999		213	430	500	28	1,499	2,793	1,272	—	—	261	725	1,310
100,000 " 199,999		363	854	1,046	42	2,114	4,449	2,274	—	—	421	1,302	2,259
200,000 " 499,999	7	409	917	1,115	41	2,056	4,480	2,237	—	—	510	1,553	2,245
500,000 " 999,999	3	—	—	—	—	—	—	—	—	—	—	—	—
1,000,000 " 4,999,999	—	—	—	—	—	—	—	—	—	—	—	—	—
5,000,000 and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...	...	...	...
<b>Totals</b>	<b>36</b>	<b>1,071</b>	<b>2,403</b>	<b>2,878</b>	<b>133</b>	<b>6,250</b>	<b>12,743</b>	<b>6,199</b>	<b>10</b>	<b>35</b>	<b>1,303</b>	<b>3,872</b>	<b>6,245</b>
<b>1963</b>													
Under \$10,000	3	2	4	5	—	12	29	16	2	3	2	5	16
\$ 10,000 to \$ 24,999	6	11	26	31	11	153	244	74	6	19	13	38	89
25,000 " 49,999	7	70	159	165	6	255	596	340	2	11	88	233	360
50,000 " 99,999		242	476	537	32	1,673	2,963	1,285	—	—	287	757	1,324
100,000 " 199,999		250	536	745	34	1,500	3,335	1,796	—	—	295	983	1,785
200,000 " 499,999	6	511	1,090	1,355	56	2,484	5,335	2,815	—	—	623	1,854	2,829
500,000 " 999,999	4	—	—	—	—	—	—	—	—	—	—	—	—
1,000,000 " 4,999,999	—	—	—	—	—	—	—	—	—	—	—	—	—
5,000,000 and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...	...	...	...
<b>Totals</b>	<b>35</b>	<b>1,086</b>	<b>2,291</b>	<b>2,837</b>	<b>139</b>	<b>6,077</b>	<b>12,502</b>	<b>6,326</b>	<b>10</b>	<b>33</b>	<b>1,308</b>	<b>3,869</b>	<b>6,402</b>

TABLE 1 E. Principal Statistics classified by Size Groups based on Total Employed, 1962 and 1963

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Total employees		Total value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000							'000		'000	
<b>1962</b>													
Under 5 employed	7	11	24	25	3	64	145	79	4	18	14	30	79
5- 14 employed	8	43	98	112	15	294	489	175	6	17	53	148	183
15- 49 " "	15	376	821	989	56	2,529	5,179	2,602	—	—	453	1,368	2,639
50- 99 " "	6	641	1,459	1,752	59	3,363	6,930	3,343	—	—	783	2,325	3,344
100-199 " "		—	—	—	—	—	—	—	—	—	—	—	—
200-499 " "		—	—	—	—	—	—	—	—	—	—	—	—
500 employed and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...	...	...	...
<b>Totals</b>	<b>36</b>	<b>1,071</b>	<b>2,403</b>	<b>2,878</b>	<b>133</b>	<b>6,250</b>	<b>12,743</b>	<b>6,199</b>	<b>10</b>	<b>35</b>	<b>1,303</b>	<b>3,872</b>	<b>6,245</b>
<b>1963</b>													
Under 5 employed	9	13	30	35	12	186	273	90	8	22	15	42	105
5- 14 employed	5	33	66	76	3	96	258	162	2	11	41	103	162
15- 49 " "	15	410	867	1,081	60	2,516	5,160	2,612	—	—	482	1,501	2,665
50- 99 " "	6	630	1,328	1,645	65	3,299	6,811	3,463	—	—	770	2,222	3,470
100-199 " "		—	—	—	—	—	—	—	—	—	—	—	—
200-499 " "		—	—	—	—	—	—	—	—	—	—	—	—
500 employed and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units	...	...	...	...	...	...	...	...	...	...	...	...	...
<b>Totals</b>	<b>35</b>	<b>1,086</b>	<b>2,291</b>	<b>2,837</b>	<b>139</b>	<b>6,077</b>	<b>12,502</b>	<b>6,326</b>	<b>10</b>	<b>33</b>	<b>1,308</b>	<b>3,869</b>	<b>6,402</b>



TABLE 1 F. Principal Statistics classified by Type of Organization, 1962 and 1963

Type of organization	Establishments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Total employees		Total value added
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
<b>1962</b>													
Individual ownerships .....	7	12	28	31	5	67	172	100	10	35	15	41	105
Partnerships .....													
Incorporated companies .....	29	1,059	2,374	2,847	128	6,183	12,571	6,099	-	-	1,288	3,830	6,140
Cooperatives .....	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	...	...	...	...
<b>Totals</b> .....	<b>36</b>	<b>1,071</b>	<b>2,403</b>	<b>2,878</b>	<b>133</b>	<b>6,250</b>	<b>12,743</b>	<b>6,199</b>	<b>10</b>	<b>35</b>	<b>1,303</b>	<b>3,872</b>	<b>6,245</b>
<b>1963</b>													
Individual ownerships .....	7	9	21	26	3	59	151	90	10	33	10	28	97
Partnerships .....													
Incorporated companies .....	28	1,077	2,270	2,811	137	6,018	12,351	6,236	-	-	1,298	3,841	6,305
Cooperatives .....	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	...	...	...	...
<b>Totals</b> .....	<b>35</b>	<b>1,086</b>	<b>2,291</b>	<b>2,837</b>	<b>139</b>	<b>6,077</b>	<b>12,502</b>	<b>6,326</b>	<b>10</b>	<b>33</b>	<b>1,308</b>	<b>3,869</b>	<b>6,402</b>

TABLE 2. Industry Output, Input and Value Added, 1962 and 1963

	Manufacturing activity		Non-manufacturing activities		Total activity	
	1962	1963	1962	1963	1962	1963
<b>\$'000</b>						
<b>Output</b>						
1. Shipments and other revenue .....	12,743	12,502	631	809	13,374	13,311
Inventories - Goods of own manufacture:						
Add closing - Goods in process .....	260	292	...	...	260	292
Finished goods .....	275	298	...	...	275	298
Less opening - Goods in process .....	355	255	...	...	355	255
Finished goods .....	341	295	...	...	341	295
2. Net inventory change .....	(161)	40	...	...	(161)	40
3. Gross output (1 + 2) .....	12,582	12,542	631	809	13,213	13,351
<b>Input</b>						
4. Purchases of goods not of own manufacture .....	...	...	508	669	508	669
Inventories - Goods not of own manufacture:						
Add opening .....	...	...	345	107	345	107
Less closing .....	...	...	328	108	328	108
5. Cost of goods sold (not of own manufacture) .....	...	...	525	668	525	668
6. Materials, supplies, components and semi-processed goods .....	6,250	6,077	62	65	6,312	6,142
7. Fuel and electricity .....	133	139	...	...	133	139
8. Gross input (5 + 6 + 7) .....	6,383	6,216	587	733	6,970	6,949
Census value added (3 - 8) .....	6,199	6,326	46	76	6,245	6,402

TABLE 3. Employment and Payroll, 1962 and 1963

Year and province	Employees										Salaries and wages						
	Production and related workers				Adminis- trative and office		Sales and distribution		Total employees		Production and related workers		Admin- istra- tive and office	Sales and distri- bution	Total salaries and wages		
	Manufacturing		Other		Male	Female	Male	Female	Male	Female	Manufac- turing	Other					
	Male	Female	Male	Female													
	number										\$'000						
1962																	
Newfoundland .....	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
Prince Edward Island .....	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
Nova Scotia .....	}																
New Brunswick .....		602	294	-	3	98	81	23	-	723	378	2,380	1	707	147	3,236	
Quebec .....																	
Ontario .....		94	81	-		13	11	3	-	110	92	498	-	118	20	636	
Manitoba .....		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Saskatchewan .....		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Alberta .....		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
British Columbia .....		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Yukon and Northwest Terri- tories .....		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Totals .....		696	375	-		3	111	92	26	-	833	470	2,878	1	826	167	3,872
1963																	
Newfoundland .....		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Prince Edward Island .....		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Nova Scotia .....		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
New Brunswick .....		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Quebec .....		608	295	-		1	89	80	25	-	722	376	2,348	1	695	193	3,237
Ontario .....		105	78	-			14	10	3	-	122	88	489	-	119	24	632
Manitoba .....		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Saskatchewan .....		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta .....		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
British Columbia .....		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Yukon and Northwest Terri- tories .....		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals .....		713	373	-		1	103	90	28	-	844	464	2,837	1	814	216	3,869

TABLE 3A. Production and Related Workers, - Manufacturing Activity, by Months, 1962 and 1963

Month	Establishments reporting monthly detail			
	1962		1963	
	Male	Female	Male	Female
	number			
January .....	719	405	774	419
February .....	714	396	765	411
March .....	708	385	732	396
April .....	714	380	734	366
May .....	702	370	711	353
June .....	700	397	711	368
July .....	669	353	695	350
August .....	662	366	685	366
September .....	692	352	682	352
October .....	674	357	687	351
November .....	706	367	699	362
December .....	710	367	680	361
Average for establishments reporting monthly detail (collected only for large establishments)..	696	375	713	373
Average for small establishments (only annual averages collected) .....	...	...	...	...
Average for all establishments .....	696	375	713	373

TABLE 4. Industry Inventories, 1963

Province	Manufacturing				Non-manufacturing	Total inventories
	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total manufacturing	Products or materials purchased for resale	
book value \$'000						
Opening:						
Newfoundland .....	—	—	—	—	—	—
Prince Edward Island .....	—	—	—	—	—	—
Nova Scotia .....	—	—	—	—	—	—
New Brunswick .....	—	—	—	—	—	—
Quebec .....	1,022	239	258	1,519	83	1,602
Ontario .....	159	16	37	212	24	236
Manitoba .....	—	—	—	—	—	—
Saskatchewan .....	—	—	—	—	—	—
Alberta .....	—	—	—	—	—	—
British Columbia .....	—	—	—	—	—	—
Yukon and Northwest Territories .....	—	—	—	—	—	—
Totals .....	1,182	255	295	1,731	107	1,839
Closing:						
Newfoundland .....	—	—	—	—	—	—
Prince Edward Island .....	—	—	—	—	—	—
Nova Scotia .....	—	—	—	—	—	—
New Brunswick .....	—	—	—	—	—	—
Quebec .....	951	269	261	1,480	79	1,559
Ontario .....	195	23	38	255	29	284
Manitoba .....	—	—	—	—	—	—
Saskatchewan .....	—	—	—	—	—	—
Alberta .....	—	—	—	—	—	—
British Columbia .....	—	—	—	—	—	—
Yukon and Northwest Territories .....	—	—	—	—	—	—
Totals .....	1,145	292	298	1,735	108	1,843

TABLE 5. Purchased Fuel and Electricity Used in Manufacturing Activity, 1962 and 1963

Description	1962		1963	
	Quantity	Cost	Quantity	Cost
		\$'000		\$'000
1. Large establishments which reported commodity detail:				
Bituminous coal:				
(a) From Canadian mines .....	ton	1,941	28	1,566
(b) Imported .....	"	408	6	719
Sub-bituminous coal (from Alberta mines only) .....	"	—	—	—
Anthracite coal .....	"	—	—	—
Lignite coal .....	"	—	—	—
Coke .....	"	—	—	—
Gasoline (including gasoline used in cars and trucks) .....	Imp. gal.	9,510	4	12,673
Fuel oil including kerosene or coal oil .....	"	169,158	24	206,890
Wood .....	cord	—	—	—
Gas:				
(a) Liquefied petroleum gases .....	Imp. gal.	2,000	--	310
(b) Other manufactured gas .....	M cu.ft.	—	—	—
(c) Natural gas .....	"	2,526	3	2,417
Other fuel .....		...	—	...
Electricity purchased .....	kwh.	3,677,969	59	4,135,645
Steam purchased .....		...	—	...
2. Estimate for small establishments:				
Fuel and electricity .....		...	8	...
3. All establishments:				
Total fuel and electricity used .....		...	133 <sup>f</sup>	...



TABLE 6. Materials and Supplies — Manufacturing Activity, 1962 and 1963

Description	Cost	
	1962	1963
	\$'000	
1. Materials used:		
Leather .....	815	567
Boards, leather and paper .....	887	822
Wood .....	614	488
Plastic .....	1,221	1,695
All other materials and components used <sup>1</sup> .....	2,288	2,061
2. Containers and other packaging materials and supplies used .....	93	83
3. Operating, maintenance and repair supplies used (excluding fuel) .....	330	314
4. Amount paid out to others for work done on materials owned by establishment .....	2	47
<b>Totals</b> .....	<b>6,250</b>	<b>6,077</b>

<sup>1</sup> No detailed information on materials used was collected from small establishments, the estimated cost for which are included here. These estimated cost were \$151,000 in 1962 and \$152,683 in 1963.

TABLE 7. Shipments of Goods of Own Manufacture, 1962 and 1963

Description	Value	
	1962	1963
	\$'000	
1. Products:		
Counters .....	1,183	1,113
Heels .....	6,391	6,604
Box toes .....	722	715
Tap soles, top lifts, outsoles and insoles .....	1,386	1,190
Shoe ornaments .....	602	768
All other products .....	2,317	1,969
2. Amount received in payment for work done on materials and products owned by others .....	166	185
Less adjustment for value or sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above .....	(24)	(24)
<b>Total adjusted value of shipments and work done</b> .....	<b>12,743</b>	<b>12,502</b>

List of Establishments classified to This Industry, 1963

(Does not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

Name	Location
<b>Quebec:</b>	
Arrow Plastics Ltd. ....	74-61ème Ave., Iberville
Atelier de Cuir Laurentien, les .....	8013-18e Ave., Ville St-Michel, Montreal 38
Aucclair, Métivio .....	St. Emile de Québec
Beckwith Box Toe Limited .....	1050 Talbot St., Sherbrooke
Bennett Limited .....	177 Bourgogne St., Fort Chambly
British Wood Heel Corp. ....	444 St. Paul St. E., Montreal 1
Campello Shank Co. of Canada, Ltd. ....	2015 Aird Ave., Montreal 4
Cooper Shoe Goods Co. ....	5432 Iberville St., Montreal 36
D&P Shoe Findings Co. Ltd. ....	St. Hyacinthe
Dutilly Joseph .....	2517 Charlemagne Ave., Montreal 4
Edmund Shoe Goods Ltd. ....	2354 Létourneux St., Montreal 4
Fleet Shoe Findings Ltd. ....	Quebec West
Independent Heel Company .....	4306 Christophe Colomb St., Montreal 34
Industries Chabot .....	Ste-Justine
Laprairie Wood Heel Inc. ....	465, rue Ste-Élizabéth, Laprairie
Lynn Innersole of Canada Ltd. ....	1377 Bougoue, Chambly
Maisonneuve Shoe Supply Co. Ltd. ....	4281, rue Iberville, Montreal 34
Mears Dominion Ltd. ....	4500 Hochelaga St., Montreal
Mears Dominion Ltd. ....	215 St. Valier St., Quebec
National Heel Ltd. ....	234 St. Paule St., St. Jerome
Richmond Shoe Supplies Limited .....	9th Avenue, Richmond
Service Shoe Trimmings Ltd. ....	209 Vallée St., Montreal
Shoe Components Ltd. ....	2725 Rachel St. E., Montreal 34
Sopa Co. Div. of Aird & Son Ltd. ....	2725 Rachel St. E., Montreal 34
Talons Duro Inc., Les .....	8013-18ème Ave., Ville St-Michel
<b>Ontario:</b>	
Barry Co. Ltd., David .....	680 King St. W., Toronto 2B
Bennett Limited .....	534 Victoria Street N., Kitchener
Breithaupt Leather Co. Ltd., The .....	Adam St., Kitchener
Gadsby, E.J. & Sons Ltd. ....	52 Park Road N, Grimsby Beach
Galt Wood Heel Ltd. ....	51 First Ave., Galt
Hamilton Wooden Heel Mfg. Co. ....	MacNab St., Dundas
Kubaneck, Rudolph .....	544 Clark St., Burlington
Mears Dominion Ltd. ....	Streetville
Ontario Wood Heel Co. Ltd. ....	1187 King Road, Burlington
United Shoe Plastics Ltd. ....	Elizabeth & Russell Sts., Midland



# CONCEPTS AND DEFINITIONS

## Census of Manufactures

### General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups. Of the 140 (3 digit) industries, 18 are further broken down into 58 (4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 178 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the **establishment** (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than \$100,000; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

The results of the Census are presented in some 140 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures: (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the various 1963 reports reflect the complete implementation of these changes and enable comparisons to be made with the years 1961 and 1962. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics.

### Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":

"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

- Materials and supplies used
- Goods purchased for resale as such
- Fuel and power consumed
- Number of employees and salaries and wages
- Man-hours worked and paid
- Inventories
- Shipments or sales."

Each establishment is required to report on all the activities carried out within its accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour

force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

#### **Head Offices and Auxiliary Units**

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc. are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:

(a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry (3 or 4 digit) as the establishment;

(b) In the case of multi-establishment firms, the statistics for such offices and units are coded to the same industry as the establishments of the

firm, when all establishments are in the same industry (3 or 4 digit). When establishments of such firms are coded (1) to different industries within a major group, (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry (3 or 4 digit) level in all cases will be left free of these company-wide data.

#### **Employees**

##### **(a) Production and related workers – Manufacturing activity**

In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. Production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual full-time employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, etc.). In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

##### **(b) Production and related workers – Non-manufacturing activities**

Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

##### **(c) Administrative and office employees**

This category includes all executive and supervisory officials such as presidents, vice-presidents, comptrollers, secretaries, treasurers,



etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above.

#### (d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

#### (e) Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

#### Working Owners or Partners

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

#### Salaries and Wages

Salaries and wages refer to gross earnings of employees before deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, pensions, etc. They include all salaries, wages, bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any

other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages refer to the calendar year.

#### Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. **Any fuel and electricity produced by establishments for internal consumption are not included in the total cost.** Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

#### Materials and Supplies

##### (a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

##### (b) Non-manufacturing activities

###### 1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

###### 2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of purchased machinery and equipment. Also included is the cost of office supplies not chargeable to

fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

## **Shipments**

### **(a) General**

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the net change in progress payments over the year.

### **(b) Shipments of goods of own manufacture**

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are engaged in manufacturing as a subsidiary activity are collected by means of the Commodity questionnaire referred to earlier. Such shipments together

with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

### **(c) Shipments of goods not of own manufacture**

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

### **(d) Other revenue**

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees, such as revenue from goods produced or purchased for rental (the book value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture), servicing revenues, commissions on sales (when not included in value of sales), revenue for company-operated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

## **Inventories**

### **(a) Manufacturing activities**

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the



receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

**(b) Non-manufacturing activities**

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

### Value Added

(a) By manufacturing activities

Figures are compiled by deducting the cost of materials and fuel and electricity consumed from the value of production (value of shipments adjusted for changes in the value of inventories of finished goods and goods in process).

(b) By non-manufacturing activities

The figures are compiled by deducting the the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods

purchased for re-sale) and the cost of other materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.

(c) **By Total activities**

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, "Survey of Production".







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THESE ANNEXES COMPLETTES VONT AVEC  
LE LIVRE ET SONT DESTINEES A  
SERVIR DE REFEERENCE POUR  
LES RECHERCHES STATISTIQUES

STATISTIQUE  
CANADA

Les données statistiques  
présentées dans ce rapport  
ont été recueillies par  
le Service des statistiques  
canadiennes, à l'aide de  
son système de sondage  
national, et sont  
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### 1. Importance of people of your community

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