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SHOE FACTORIES
AND
BOOT AND SHOE FINDINGS MANUFACTURERS
1964

ANNUAL CENSUS
OF MANUFACTURES



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SHOE FACTORIES

1964

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing boots, shoes, slippers, moccasins and similar footwear by cutting and sewing material". However, those "Establishments primarily engaged in manufacturing rubber footwear, i.e., footwear having a molded rubber or plastic sole which is not sewn on", are excluded from this industry.

Despite the drop of 7 establishments in this industry from 1963 to 1964, there was an increase in manufacturing activity over the same period, as reflected in most of the tables in this report. Tables 12 and 13, respectively, of this section of the report, show in detail the materials and supplies used in manufacturing and the shipments of goods of own manufacture. Table 7A, covers the shipments of footwear by type. In connection with this table, it should be noted that shipments of footwear by type was not requested from firms reporting on the "Short Form" and such establishments in 1964 shipped all types of footwear valued at \$4,306,000 as shown under the heading of "Shipments not broken down by type".

A list of the establishments classified to the industry in the 1964 survey will be found at the end of this section of the report.

SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- preliminary figures.
- ⋈ revised figures.
- x confidential to meet secrecy requirements of the Statistics Act.

TABLE 1. Principal Statistics, 1961-64

Year and province	Establishments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
1961													
Totals	237	18,368	37,594	45,488	784	83,971	173,124	89,565	56	223	21,854	62,594	89,616
1962													
Totals	236	18,536	38,071	48,171	826	91,863	183,203	92,802	47	211	21,597	64,306	92,732
1963													
Newfoundland	1	x	x	x	x	x	x	x	—	—	x	x	x
Prince Edward Island	—	—	—	—	—	—	—	—	—	—	—	—	—
Nova Scotia	1	x	x	x	x	x	x	x	x	x	x	x	x
New Brunswick	3	x	x	x	x	x	x	x	—	—	x	x	x
Quebec	127	9,903	20,416	26,184	438	49,464	99,854	50,577	27	118	11,519	34,767	50,366
Ontario	66	7,762	15,669	21,351	376	39,590	79,750	40,406	15	74	8,966	27,990	40,682
Manitoba	4	x	x	x	x	x	x	x	—	—	x	x	x
Saskatchewan	—	—	—	—	—	—	—	—	—	—	—	—	—
Alberta	2	x	x	x	x	x	x	x	—	—	x	x	x
British Columbia	5	65	131	211	7	323	769	419	x	x	76	261	431
Yukon and Northwest Territories	—	—	—	—	—	—	—	—	—	—	—	—	—
Totals	229	18,259	37,253	49,069	849	92,610	185,814	93,655	47	201	21,171	64,656	93,839
1964													
Newfoundland	1	x	x	x	x	x	x	x	—	—	x	x	x
Prince Edward Island	—	—	—	—	—	—	—	—	—	—	—	—	—
Nova Scotia	1	x	x	x	x	x	x	x	x	x	—	—	x
New Brunswick	3	x	x	x	x	x	x	x	—	—	x	x	x
Quebec	119	9,432	19,075	26,502	425	49,509	101,977	52,519	22	74	10,855	34,481	52,244
Ontario	87	7,744	15,795	22,591	377	40,113	83,678	43,801	13	58	8,913	28,647	43,702
Manitoba	4	x	x	x	x	x	x	x	—	—	x	x	x
Saskatchewan	—	—	—	—	—	—	—	—	—	—	—	—	—
Alberta	1	x	x	x	x	x	x	x	—	—	x	x	x
British Columbia	6	x	x	x	x	x	x	x	x	x	x	x	x
Yukon and Northwest Territories	—	—	—	—	—	—	—	—	—	—	—	—	—
Totals	222	17,828	36,156	50,874	841	93,582	192,975	99,999	41	142	20,504	65,300	98,778

TABLE 2. Principal Statistics classified by Size Group based on Value of Shipments of Goods of Own Manufacture, 1963 and 1964

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
1963													
Under \$10,000	9	1	3	4	—	25	54	28	9	14	2	9	30
\$ 10,000 to \$ 24,999	9	17	36	46	2	92	167	85	8	18	21	53	94
25,000 " 49,999	7	22	47	65	2	114	239	127	5	16	25	74	129
50,000 " 99,999	20	140	285	344	15	674	1,429	710	11	42	172	450	717
100,000 " 199,999	27	454	889	1,057	25	2,009	3,991	1,980	8	50	545	1,419	1,977
200,000 " 499,999	51	1,924	3,933	4,698	116	8,621	17,270	8,397	5	52	2,282	6,300	8,493
500,000 " 999,999	39	2,968	6,013	7,219	124	13,973	27,628	13,652	—	—	3,450	9,451	13,583
1,000,000 " 4,999,999	67	12,733	26,048	35,635	565	67,101	135,035	68,675	1	8	14,582	46,274	68,839
5,000,000 and over													
Head offices, sales offices and auxiliary units	92	625	(23)
Totals	229	18,259	37,253	49,069	849	92,610	185,814	93,655	47	201	21,171	64,656	93,839
1964													
Under \$10,000	10	1	2	4	1	28	61	33	10	17	3	9	44
\$ 10,000 to \$ 24,999	7	9	17	23	1	61	119	66	7	16	11	30	65
25,000 " 49,999	13	42	88	117	3	219	458	235	7	20	51	143	235
50,000 " 99,999	16	133	278	349	17	589	1,143	594	5	21	162	497	742
100,000 " 199,999	25	435	875	1,048	31	1,763	3,636	1,895	8	40	511	1,337	1,897
200,000 " 499,999	43	1,508	3,097	4,060	86	7,760	15,234	7,635	3	20	1,743	5,240	7,617
500,000 " 999,999	41	2,951	5,938	7,877	123	14,835	29,554	14,533	—	—	3,373	9,969	14,453
1,000,000 " 4,999,999	67	12,749	25,660	37,397	578	68,327	142,769	75,008	1	8	14,556	47,433	74,751
5,000,000 and over													
Head offices, sales offices and auxiliary units	94	621	(25)
Totals	222	17,828	36,156	50,874	841	93,582	192,975	99,999	41	142	20,504	65,300	99,178

TABLE 3. Principal Statistics classified by Size Group based on Manufacturing Value Added, 1963 and 1964

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000			\$'000
1963													
Under \$10,000	15	10	22	29	1	95	167	75	16	30	12	37	87
\$ 10,000 to \$ 24,999	13	76	147	184	9	332	624	220	6	18	102	264	244
25,000 " 49,999	19	123	256	306	16	755	1,500	689	11	42	159	429	689
50,000 " 99,999	26	492	961	1,126	28	2,100	4,090	1,865	8	50	584	1,506	1,871
100,000 " 199,999	37	1,255	2,554	3,048	60	6,246	11,632	5,204	4	27	1,472	3,975	5,184
200,000 " 499,999	54	3,809	7,896	9,444	169	17,826	35,339	17,694	1	25	4,424	12,355	17,603
500,000 " 999,999	36	4,953	10,165	13,160	231	25,201	51,247	26,051	1	8	5,666	17,105	25,949
1,000,000 " 4,999,999	29	7,541	15,251	21,773	315	40,055	81,215	41,857	—	—	8,660	28,358	42,136
5,000,000 and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units	92	625	(23)
Totals	229	18,259	37,253	49,069	849	92,610	185,814	93,655	47	201	21,171	64,656	93,839
1964													
Under \$10,000	16	5	11	16	2	88	186	77	17	33	8	23	87
\$ 10,000 to \$ 24,999	19	133	265	367	13	579	1,296	324	9	27	161	462	321
25,000 " 49,999	11	102	212	258	13	438	650	441	5	28	122	376	590
50,000 " 99,999	24	367	748	927	26	1,878	3,567	1,700	6	26	443	1,223	1,697
100,000 " 199,999	31	938	1,904	2,428	55	4,995	9,325	4,359	3	20	1,089	3,151	4,357
200,000 " 499,999	52	3,296	6,691	8,817	147	16,978	33,402	16,649	—	—	3,757	11,134	16,570
500,000 " 999,999	32	4,065	8,216	11,134	198	19,887	41,777	22,014	—	—	4,648	14,505	21,885
1,000,000 " 4,999,999	37	8,922	18,110	26,929	386	48,739	102,591	54,436	1	8	10,182	33,806	54,296
5,000,000 and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units	94	621	(25)
Totals	222	17,828	36,156	50,874	841	93,582	192,975	99,999	41	142	20,504	65,300	99,778

TABLE 4. Principal Statistics classified by Size Group based on Total Value Added, 1963 and 1964

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
1963													
Under \$10,000	14	7	16	17	1	81	148	67	16	30	8	23	69
\$ 10,000 to \$ 24,999	13	44	91	124	5	208	421	209	6	18	53	144	219
25,000 " 49,999	19	123	256	306	16	755	1,500	689	11	42	159	429	689
50,000 " 99,999	25	466	914	1,073	22	2,005	3,867	1,766	8	50	551	1,422	1,769
100,000 " 199,999	40	1,359	2,746	3,289	93	6,777	12,580	5,522	4	27	1,606	4,329	5,629
200,000 " 499,999	53	3,766	7,814	9,326	167	17,528	34,835	17,494	1	25	4,376	12,221	17,403
500,000 " 999,999	37	5,168	10,648	13,764	238	26,541	53,623	27,059	1	8	5,919	17,987	26,946
1,000,000 " 4,999,999	28	7,326	14,768	21,168	307	38,715	78,839	40,850	—	—	8,407	27,477	41,138
5,000,000 and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units	92	625	(23)
Totals	229	18,259	37,253	49,069	849	92,610	185,814	93,635	47	201	21,171	64,656	93,839
1964													
Under \$10,000	15	5	11	16	2	85	158	73	17	33	6	18	73
\$ 10,000 to \$ 24,999	20	133	265	367	13	582	1,303	328	9	27	163	467	336
25,000 " 49,999	9	72	149	187	7	370	711	365	5	28	83	241	364
50,000 " 99,999	25	379	774	958	28	1,906	3,627	1,734	6	26	455	1,254	1,749
100,000 " 199,999	32	956	1,940	2,468	61	5,035	9,405	4,400	3	20	1,116	3,254	4,530
200,000 " 499,999	52	3,296	6,691	8,617	147	16,978	33,402	16,649	—	—	3,757	11,134	16,570
500,000 " 999,999	33	4,246	8,596	11,599	202	20,779	43,667	23,020	—	—	4,862	15,179	22,884
1,000,000 " 4,999,999	36	8,741	17,730	28,463	382	47,847	100,701	53,430	1	8	9,968	33,132	53,297
5,000,000 and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units	94	621	(25)
Totals	222	17,828	36,156	50,874	841	93,582	182,975	99,999	41	142	20,504	65,300	99,778

TABLE 5. Principal Statistics classified by Size Group based on Total Employed, 1963 and 1964

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
1963													
Under 5 employed	21	26	57	84	2	157	311	165	18	35	30	96	177
5- 14 employed	27	168	343	420	21	1,173	2,194	962	18	60	206	561	963
15- 49 "	61	1,566	3,159	3,972	99	8,261	16,365	7,838	11	72	1,857	5,326	7,821
50- 99 "	39	2,330	4,788	5,880	108	10,673	21,137	10,590	1	25	2,679	7,645	10,673
100-199 "	51	6,304	12,802	16,640	292	29,935	62,146	31,862	1	8	7,240	21,311	31,716
200-499 "	30	7,865	16,104	22,093	328	42,410	83,661	42,238	—	—	9,067	29,093	42,512
500 employed and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units	92	625	(23)
Totals	229	18,259	37,253	49,069	849	92,610	185,814	93,635	47	201	21,171	64,656	93,839
1964													
Under 5 employed	22	20	44	64	3	171	343	170	20	42	24	73	181
5- 14 employed	26	160	339	413	16	942	1,835	902	12	51	192	546	919
15- 49 "	58	1,461	3,094	4,156	92	9,060	16,814	7,886	8	41	1,730	5,378	8,002
50- 99 "	44	2,823	5,663	7,740	129	14,312	28,554	14,028	—	—	3,209	8,834	13,961
100-199 "	41	5,272	10,645	14,595	255	25,629	55,095	30,034	1	8	6,003	18,558	29,865
200-499 "	31	8,072	16,370	23,906	345	43,469	90,334	46,980	—	—	9,252	30,290	46,875
500 employed and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units	94	621	(25)
Totals	222	17,828	36,156	50,874	841	93,582	182,975	99,999	41	142	20,504	65,300	99,778

TABLE 6. Principal Statistics classified by Type of Organization, 1963 and 1964

Type of organization	Establishments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
1963													
Individual ownerships	27	367	828	998	20	2,067	3,861	1,826	25	109	405	1,197	1,835
Partnerships	11	101	218	261	4	576	1,124	555	22	92	107	276	555
Incorporated companies	191	17,791	36,207	47,810	825	89,968	180,829	91,274	20,567	62,558	91,473
Co-operatives	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	92	625	(23)
Totals	229	18,259	37,253	49,069	649	92,610	185,814	93,655	47	201	21,171	64,656	93,839
1964													
Individual ownerships	26	295	648	922	16	2,169	3,802	1,653	23	81	331	1,137	1,649
Partnerships	9	70	151	194	3	417	799	393	18	61	74	205	392
Incorporated companies	187	17,463	35,357	49,759	822	90,996	188,374	97,953	20,005	63,336	97,762
Co-operatives	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	94	621	(25)
Totals	222	17,828	36,156	50,874	841	93,582	192,975	99,999	41	142	20,504	65,300	99,778

TABLE 7. Calculation of Output, Input and Value Added, 1963 and 1964

	Manufacturing activity		Non-manufacturing activities		Total activity	
	1963	1964	1963	1964	1963	1964
\$'000						
Output						
1. Shipments and other revenue	185,814	192,975	3,014	2,976	188,828	195,951
Inventories—Goods of own manufacture:						
Add closing—Goods in process	4,285	4,074	4,285	4,074
Finished goods	18,790	19,454	18,790	19,454
Deduct opening—Goods in process	4,331	4,269	4,331	4,269
Finished goods	17,443	17,811	17,443	17,811
2. Net inventory change	1,301	1,448	1,301	1,448
3. Gross output (1 + 2)	187,115	194,423	3,014	2,976	190,129	197,399
Input						
4. Purchases of goods not of own manufacture	2,301	2,470	2,301	2,470
Inventories—Goods not of own manufacture:						
Add opening	295	442	295	442
Deduct closing	367	399	367	399
5. Cost of goods sold (not of own manufacture)	2,229	2,513	2,229	2,513
6. Materials, supplies, etc.	92,810	93,582	600	684	93,210	94,266
7. Fuel and electricity	849	841	849	841
8. Gross input (5 + 6 + 7)	93,459	94,423	2,829	3,197	96,288	97,620
Value added (3 - 8)	93,655	99,999	185	(221)	93,839	99,778

TABLE 8. Employment and Payroll, 1963 and 1964

Year and province	Employees										Salaries and wages				
	Production and related workers				Adminis- trative and office		Sales and distribution		Total		Production and related workers		Admin- istra- tive and office	Sales and distrib- ution	Total
	Manufacturing		Other												
	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female	Manufac- turing	Other			
number										\$'000					
1963															
Newfoundland	x	x	-	-	x	x	x	x	x	x	x	-	x	x	x
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	x	x	-	-	x	x	x	x	x	x	x	-	x	x	x
New Brunswick	x	x	-	-	x	x	x	x	x	x	x	-	x	x	x
Quebec	5,109	4,794	23	52	801	439	289	12	6,222	5,297	26,184	78	6,188	2,318	34,767
Ontario	3,448	4,314	12	1	591	394	206	2	4,257	4,711	21,351	36	5,007	1,596	27,990
Manitoba	x	x	-	-	x	x	x	x	x	x	x	-	x	x	x
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	x	x	-	-	x	x	x	x	x	x	x	-	x	x	x
British Columbia	47	18	-	-	7	4	-	-	54	22	211	-	50	-	261
Yukon and Northwest Terri- tories	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	8,888	9,371	35	53	1,438	865	506	15	10,867	10,304	49,069	114	11,511	3,962	64,636
1964															
Newfoundland	x	x	-	-	x	x	-	-	x	x	x	-	x	-	x
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	x	x	-	-	x	x	x	x	x	x	x	-	x	x	x
Quebec	4,865	4,567	20	13	742	421	220	7	5,847	5,008	26,502	40	5,920	2,020	34,481
Ontario	3,313	4,431	10	-	587	409	140	23	4,050	4,863	22,591	35	4,704	1,317	28,648
Manitoba	x	x	-	-	x	x	-	-	x	x	x	-	x	-	x
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	x	x	-	-	x	-	-	-	x	x	x	-	x	-	x
British Columbia	x	x	-	-	x	x	x	x	x	x	x	-	x	x	x
Yukon and Northwest Terri- tories	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	8,547	9,281	30	13	1,373	865	364	31	10,314	10,190	50,874	75	10,969	3,381	65,300

TABLE 9. Production and Related Workers, - Manufacturing Activity, 1963 and 1964

Month	1963		1964	
	Male	Female	Male	Female
	number			
Establishments reporting monthly detail (large establishments only):				
January	8,734	9,284	6,242	9,106
February	8,808	9,359	8,308	9,217
March	8,858	9,238	8,354	9,144
April	8,572	8,983	8,236	9,013
May	8,441	8,720	8,117	8,886
June	8,527	8,906	8,252	9,096
July	8,728	9,121	8,292	9,003
August	8,672	9,355	8,339	9,188
September	8,594	9,347	8,338	9,143
October	8,401	9,278	8,167	8,765
November	8,362	9,186	8,169	8,974
December	8,340	9,000	8,074	8,884
Averages	8,864	9,221	8,242	9,040
Establishments reporting annual averages (small establishments only)	224	150	305	241
Average for all establishments	8,888	9,371	8,547	9,281

TABLE 10. Inventories, 1964

Province	Manufacturing				Non-manufacturing	Total inventories
	Materials, supplies, etc.	Goods in process	Finished goods of own manufacture	Total	Products or materials purchased for resale	
book value \$'000						
Opening:						
Newfoundland	x	x	x	x	—	x
Prince Edward Island	—	—	—	—	—	—
Nova Scotia	x	—	x	x	—	x
New Brunswick	x	x	x	x	x	x
Quebec	8,631	2,273	6,419	17,323	17	17,340
Ontario	6,710	1,788	10,589	19,089	308	19,395
Manitoba	x	x	x	x	—	x
Saskatchewan	—	—	—	—	—	—
Alberta	x	—	x	x	—	x
British Columbia	x	x	x	x	x	x
Yukon and Northwest Territories	—	—	—	—	—	—
Totals	16,131	4,269	17,811	38,211	443	38,654
Closing:						
Newfoundland	x	x	x	x	—	x
Prince Edward Island	—	—	—	—	—	—
Nova Scotia	x	—	x	x	—	x
New Brunswick	x	x	x	x	x	x
Quebec	9,076	2,116	7,052	18,243	28	18,271
Ontario	6,904	1,771	11,218	19,893	232	20,125
Manitoba	x	x	x	x	x	x
Saskatchewan	—	—	—	—	—	—
Alberta	x	—	x	x	—	x
British Columbia	x	x	x	x	x	x
Yukon and Northwest Territories	—	—	—	—	—	—
Totals	16,875	4,074	19,454	40,403	399	40,802

TABLE 11. Purchased Fuel and Electricity Used in Manufacturing Activity, 1963 and 1964

Description	1963		1964	
	Quantity	Cost	Quantity	Cost
		\$'000		\$'000
1. Large establishments reporting commodity detail:				
Bituminous coal:				
(a) From Canadian mines	ton	2,277	32	2,202
(b) Imported	"	1,475	19	1,282
Sub-bituminous coal (from Alberta mines only)	"	—	—	—
Anthracite coal	"	56	1	53
Lignite coal	"	—	—	—
Coke	"	—	—	—
Gasoline (including gasoline used in cars and trucks)	Imp. gal.	80,021	33	78,925
Fuel oil including kerosene or coal oil	"	1,064,389	145	972,249
Wood	cord	13	—	10
Gas:				
(a) Liquefied petroleum gases	Imp. gal.	1,900	1	1,366
(b) Other manufactured gas	M cu. ft.	—	—	—
(c) Natural gas	"	44,111	40	52,167
Other fuel	1	...
Electricity purchased	kwh.	31,585,210	532	31,986,462
Steam purchased	9	...
2. Small establishments not reporting commodity detail:				
Estimate for fuel and electricity	36	...	41
3. All establishments:				
Total fuel and electricity used	849	...	841

TABLE 12. Materials and Supplies - Manufacturing Activity, 1963 and 1964

Description	Cost	
	1963	1964
	\$'000	
1. Materials used:		
Upper stock:		
Felt	247	266
Leather	39,019	38,539
Plastic	1,049	1,287
All other	1,930	2,153
Sole stock, outsoles, insoles and welting:		
Felt	173	202
Leather	8,213	8,714
Plastic	1,556	2,365
All other	10,085	9,206
Cloth linings	3,278	3,236
Findings:		
Plastic	1,886	2,124
Other	6,986	7,148
All other materials and components used ¹	11,218	11,476
2. Containers and other packaging materials and supplies used	3,343	3,292
3. Operating, maintenance and repair supplies used (excluding fuel)	3,434	3,162
4. Amount paid out to others for work done on materials owned by establishments	194	413
Totals	92,610	93,582

¹ No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. These estimated costs were \$2,321,358 in 1963 and \$2,732,806 in 1964.

TABLE 13. Shipments of Goods of Own Manufacture, 1964

Classification	Men's	Boy's	Youths ¹	Women's and growing girls ¹	Misses ¹	Children's and "Little gents"	Babies' and infants ¹	Total
1. Products:								
(a) Boots and shoes with leather or fabric uppers (except felt):								
Good year welts pair	4,721,020	129,233	¹	197,720	228,524	192,692	231,494	¹
McKays and Littleways "	315,527	19,263	—	30,640	—	¹	—	¹
Prewelts:								
Puritan, O.K., cushion "	101,422	30,447	11,774	11,551	100,411	100,572	166,722	522,899
Staple welts "	¹	¹	—	¹	¹	¹	—	¹
Cements:								
Regular "	2,694,107	355,580	85,078	16,149,417	1,618,145	864,122	786,474	22,552,903
California types "	¹	¹	—	1,272,575	¹	¹	¹	¹
Nailed (all types with metallic fastening) "	240,396	13,587	572	¹	—	¹	—	¹
Stitchdowns "	1,599,823	352,160	307,193	56,639	308,478	430,149	738,447	3,792,889
Vulcanized "	535,401	357,186	300,916	799,806	1,403,089	863,227	535,987	12,388,855
All others "								
Totals "	10,207,696	1,257,436	705,533	18,518,348	3,658,647	2,450,762	2,459,124	39,257,546
Total value ² \$	63,069	4,172	1,625	77,316	9,687	6,237	5,208	167,314

See footnotes at end of table.

TABLE 13. Shipments of Goods of Own Manufacture, 1964 - Concluded

Classification	Men's	Boy's	Youths'	Women's and growing girls'	Misses'	Children's and "Little gents"	Babies' and infants'	Total
1. Products - Concluded:								
(b) Slippers - Housewear (except felt and Indian)								
Cements:								
Hard sole pair	266,300	"	"	2,466,228	51,577	"	-	"
Soft sole "	310,460	"	"	539,388	122,200	"	"	"
McKays and Littleways	"	"	"	"	"	"	"	"
Turns:								
Hard sole	"	-	-	"	-	-	-	"
Soft sole pair	79,376	-	"	266,191	"	"	165,864	"
Vulcanized	"							
Other types	284,409	49,810	74,076	323,500	105,886	167,730	95,880	5,368,875
Totals	940,545	49,810	74,076	3,595,307	279,663	167,730	261,744	5,368,875
Total value ¹	\$ 2,499	76	118	6,962	414	229	313	10,609
(c) Moccasins (including shoe packs) pair	157,626	15,401	23,560	319,687	29,369	6,064	2,417	554,124
Value ²	\$ 362	37	36	883	61	11	3	1,396
(d) Felt footwear:								
Boots and shoes pair	145,882	5,864	3,868	24,834	3,560	4,638	2,275	191,121
Slippers								
Value ²								
\$ 452	17	9	60	9	9	4	560	
(e) Indian slippers pair	259,895	91,713	25,138	888,579	340,563	457,851	30,044	2,093,783
Value ³	\$ 578	129	38	1,303	372	454	35	2,910
(f) Athletic footwear:								
Skating pair	351,985	172,674	"	258,967	"	96,814	-	"
Baseball	28,458	"	-	-	-	-	-	"
Bowling	78,096	"	-	60,784	-	-	-	"
Other	73,833	17,810	"	27,841	"	-	-	"
Totals	532,372	190,484	81,604	347,592	135,672	96,814	-	1,384,538
Total value ³	\$ 3,821	1,044	374	2,047	661	328	-	8,276
Total footwear pair	12,244,016	1,610,706	913,779	23,694,347	4,447,474	3,184,059	2,755,604	48,849,987
Total value ³	\$ 70,781	5,474	2,202	88,573	11,205	7,267	5,563	191,065
All other products								1,738
2. Amount received in payment for work done on materials and products owned by others								234
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above								(63)
Total adjusted value of shipments and work done								192,975

¹ Included in "All others".

² All shipment values are in thousands of dollars.

³ Included in "Other types".

⁴ Included in "Totals".

⁵ Included in "Other".

TABLE 13 A. Shipments of Footwear, by Type, 1964

Classification	Footwear with outsoles of materials other than leather		Footwear with uppers of materials other than leather	
	Pairs	Value \$'000	Pairs	Value \$'000
Men's sizes	7,095,861	35,010	217,156	630
Boys' sizes	1,306,419	4,240	36,592	51
Youths' sizes	722,742	1,723	49,228	67
Women's and growing girls' sizes	14,644,630	46,643	1,493,487	3,373
Misses' sizes	2,372,091	5,771	462,402	775
Children's (including "Little Gents") sizes	1,665,187	3,513	397,490	510
Babies's and infants' sizes	808,312	1,326	233,074	290
Totals	28,615,242	96,227	2,889,429	5,697
Shipments broken down by type				186,759
Shipments, not broken down by type				4,306
Total shipments				191,065

List of Establishments classified to This Industry, 1964

(Does not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

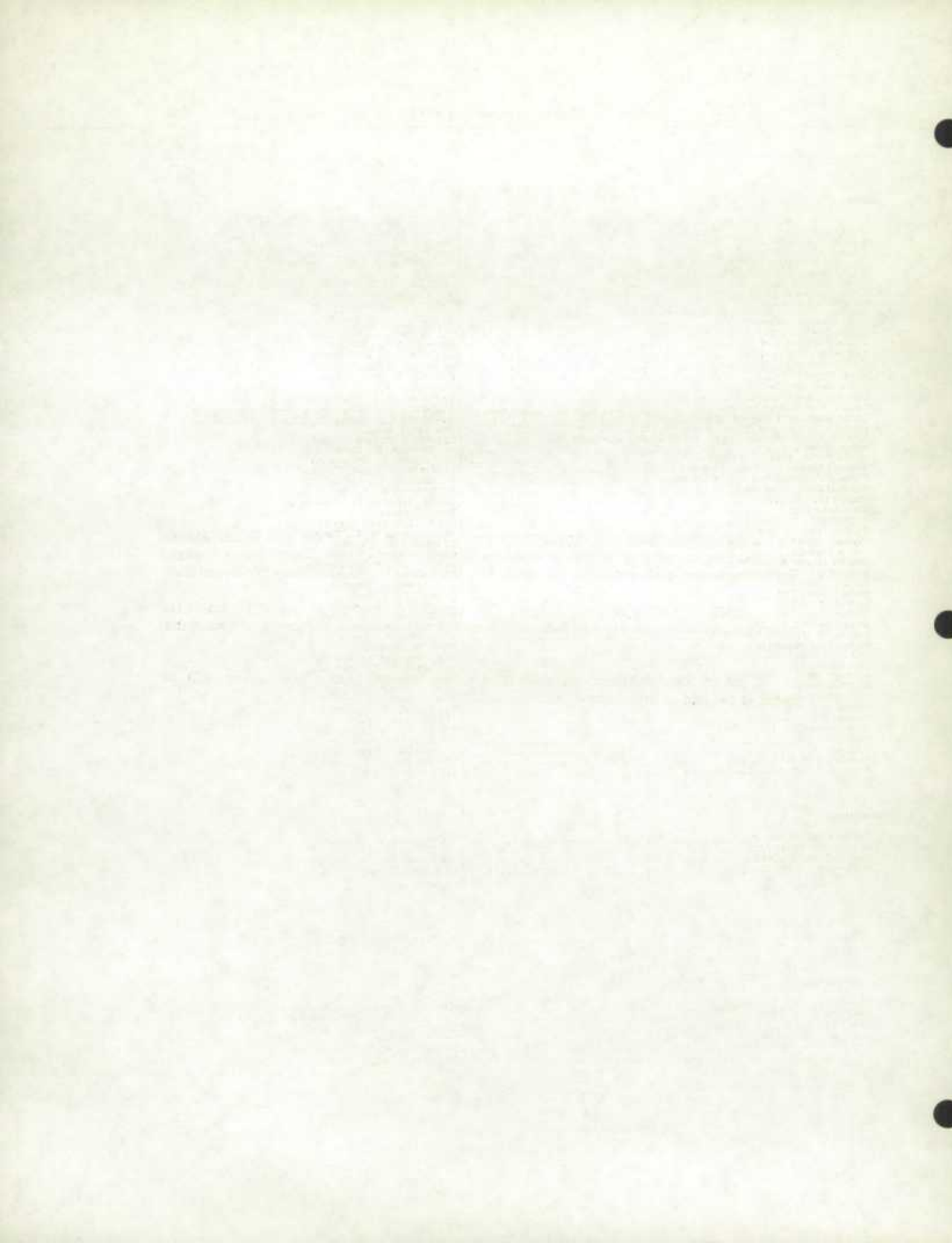
Name	Location
Newfoundland:	
Koch Shoes Ltd.	Harbour Grace
Nova Scotia:	
Comeau, F.G. & Sons	Lower Saulnierville
New Brunswick:	
Hartt Boot & Shoe Co. Ltd., The	York St., Fredericton
Palmer-McLellan (United) Ltd.	Argyle St., Fredericton
Quebec:	
Acton Shoe Co. Ltd., The	1266 LeMay, Acton Vale
Aird & Son Ltd.	2085 St. Timothee St., Montreal
Aird & Son Ltd.	916 Ontario St. E., Montreal
Allied Shoe Corp.	2225 Bennett Ave., Montreal 4
Apex Shoe Co. Ltd.	333 St. Joseph St., Marieville
Apex Shoe Co. Ltd.	Contrecoeur
Ateliers de chaussures Ortho. Enrg.	3680, rue St-Denis, Montréal
Atomic Slipper Co. Ltd.	620 Ogilvy St., Montreal
Auclair & Martineau Inc.	121, rue des Erables est., St-Émile de Québec
Baby Bear Shoe Co. Ltd.	St-Georges-de-Beauce
Barbeau, Hilaire	St-Émile de Québec
Bastien Brothers Inc.	St-Émile
Best Ever Footwear Co. Ltd.	2155 St. Clément St., Montreal
Blais, J.A. Inc.	1160 Versailles, St-Césaire de Rouville
Blondeau's Shoe Mfg. Co. Ltd.	231, est rue Christophe-Colomb, Québec
Boucher - Lefalvre Ltée	1740 Ave. Papineau, Montréal 24
Bougie, Lucien Inc.	2061 Aird Ave., Montreal
Boulet, G.A. Ltée	216, rue St-Gabriel, St-Tite
Brown, Johnny, Theatrical Footwear Inc.	2019 Mansfield St., Montreal
Brown, H.H. Shoe Co. (Canada) Ltd.	P.O. Box 950, Richmond
Budapest Shoe Salon	377 St. Catherine W., Montréal 18
Canadian A.T. Shoe Co. Ltd.	L'Assomption
Chaussures Dufresne Ltée	St-Pie de Bagot
Chaussures Kennebec Ltée	Loretteville
Clouthier, Alfred Ltée	363, boul. Charest, Québec
Clouthier, Eugène Enr.	St-Émile de Québec
Corbell Limitée	435 rue St-Paul E., Montreal
Corbell J.P. Shoe Co.	533 Ontario St. E., Montreal
Corey Shoe Co. Ltd.	2155 St. Clément St., Montreal
Côté, J.A. & M. Limited	130, rue St-Simon, St-Hyacinthe
Cristina Shoes Co. Ltd.	8627 - 8th Ave., Ville St-Michel
Dangerfield's Reg'd	1189 Union Ave., Montreal
Daoust Lalonde Inc.	4343 Hochelaga, Montreal
Del Grande Shoe Co.Ltd.	7399 St. Lawrence Blvd., Montreal
De Luxe Slippers Inc.	98 boul. Lapierre, St-Émile de Québec
Denny-Stewart Ltd.	7919 St. Lawrence Blvd., Montreal
Dependable Shoe Mfg. Co. Ltd.	444 St. Paul St. E., Montreal
Donatelli Shoes Ltd.	9697 St. Lawrence Blvd., Montreal 12
Empress Shoe Co. Inc.	2025 Desjardins Ave., Montreal
Excel Footwear Mfg. Co. Ltd.	4305 Metropolitan Blvd. E., Montreal
Faber Shoes Inc.	1085, rue Lucien Borne, Québec
Fabien, Raymond Inc.	3111 St. Catherine St. E., Montreal
Fréchette, Emilien Ltée	116, boul. Lapierre, St-Émile de Québec
Gaby Footwear (1961) Ltd.	2097 de la Salle Avenue, Montreal
Gagnon Omer	334 rue Bagot, Québec
Gale Shoes Ltd.	1235, rue des Artisans, Québec
Ganterle Laurentienne Inc., La	439, Ave. Notre-Dame, Notre-Dame des Laurentides
Gay-Walker Shoe Co. Ltd.	2225 Bennett Ave., Montreal 4
Georgette & MacDonald Reg'd.	225 St. Zotique W., Montreal 15
Gilbert, M Ltée	Beauceville-Est
Girard, Alphonse Ltée	155, rue Racine, Chicoutimi
Goulet, J. Eug.	Luceville
Graceline Footwear Limited	2451 Demontigny St. East, Montreal
Grand Footwear Inc.	648 Wellington St., Montreal 3
Grand' Mère Shoe Co. Ltd.	1701 - 3rd Avenue, Grand'Mère
Habitant Slipper Ltd.	125, rue Napoison, St-Tite
Home Shoe & Footwear Ltd.	35, boul. des Braves, Terrebonne
Ideal Slipper Mfg. Co. Ltd.	1000 Amherst St., Montreal
Indian Slipper Mfg. Co. Ltd.	9 Morissette St., Loretteville
Kaufman Rubber Co. Ltd., (Packard Division)	2065 Parthenais, Montreal
Kiddy Footwear Reg'd	1667 Dansereau St., Montreal 24
La Diva Shoe Ltd.	998 Labelle St., St-Jérôme
La Duchesse Shoe Mfg. Ltd.	Richmond
Lafayette Shoe Mfg. Co. Ltd.	115 Legendre St., Contrecoeur
La Grenade H.B. Shoe Mfg. Ltd.	2496 Rachel St. E., Montreal
Lane, T.H. Shoe Co. Ltd.	6201 Papineau Ave., Montreal
Lasalle Shoe Mfg. Ltd.	2194 La Salle Ave., Montreal 4
Laval Shoe Inc.	Laval-des-Rapides
Leisure Footwear Inc. (Nap. Gignac Enrg. Indus)	70, rue Martel, Loretteville

List of Establishments classified to This Industry, 1964 - Continued

Name	Location
Quebec - Concluded:	
Little Diane Ballet Shoes Ltd.	5150 St. Lawrence Blvd., Montreal
Maple Leaf Shoe	2070 Clark St., Montreal
Maxine Footwear Co. Ltd.	5550 Fullum St., Montreal
Morrow Footwear Inc.	St. Césaire de Rouville
Nadeau, J.M.	St-Bernard, Cité. Dorchester
Nault, M. Eugène	St-Denis sur Richelieu
Oulmet, Ovilla Ent.	7228, rue Châteaubriand, Montréal
Oulmet, C.P. Shoe Co. Ltd.	2251 Letourneux Ave., Montréal
Oxford Slippers Mfg. Co.	367 St. Paul St. W., Montreal
Pageau, Gérard Ltée	Ste-Emile de Québec
Pantoufles Mauricienne Ent.	St-Tite
Papin, Joseph Ltée	Contrecoeur, Co. Verchères
Paulinette Shoe	5757 Boyer, Montreal
Pearl Shoe Reg'd.	St-Joseph-de-St-Hyacinthe
Pedulla & Agostino Ltd.	7215 Berri St., Montreal
Perfect Slipper Mfg. Co. Ltd.	6545 Durocher St., Montreal 8
Popular Shoe Co. Ltd.	122, rue Lacroix, Contrecoeur
Prospect Shoes Ltd.	245 Frontenac St., Sherbrooke
Quebec Stitchdown Shoe Limited	324 - 3ième Ave., Quebec 3
Raymonde Shoe Reg'd.	580, rue O'Neill, Les Saules
Riou, Hector & Fils Ltée	5, rue Martel, Trois Pistoles
Rita Shoe Co. Ltd., The	2475 Sylva-Clapin, St-Hyacinthe
Ritchie, John Co. Ltd., The	260 St. Vallier St. E., Québec 2
Rochette, P.E. Ent.	580 Franklin, Quebec 8
Ross, Henry L.	Loretteville
Royer, L.P. Inc.	St. Samuel
Samson, J.E. Inc.	281, Est rue St-Vallier, Québec 2
Savoy Shoe Co. Ltd.	4201 Ontario St. E., Montreal
Slater Shoe Co. (Canada) Ltd., The	5805 de Normandville St. W., Montreal
Southern Slippers Ltd.	St-Rémi
Sportland Shoe Co. Ltd.	430 St. Peter St., Montreal
Stag Shoe Co. Ltd., The	430-32 McGill St., Montreal
Starlet Shoe Co. Ltd.	426, rue Ste-Hélène, Montréal 1
Steadfast Shoe Co. Ltd.	5522 St. James St. W., Montreal
St-George Shoe Co. Ltd.	St-Georges-Est.
Sylvia Shoes Reg'd	171 Mount Royal E., Montreal
Super-Bilt Shoe Ltd.	7389 Henri Julien St., Montreal
Tarsal Ease Shoe Co. Ltd.	305 Bellechasse St. E., Montreal
Tebbutt Shoe & Leather Co. Ltd.	869 Bonaventure St., Trois-Rivières
Teen-Age Shoe Reg'd.	Centre St., Richmond
Tétrault Shoe Ltd.	2251 Aird Ave., Montreal
Tremblay, J. Oscar & Fils Ltée	20, rue St-André, Métabetchouan
Trend Notions & Novelties Inc.	2350 Delorimier Ave., Montreal
Tyrol Shoe Co. Ltd.	34 Notre Dame St. W., Montreal
Valley Shoe Co. Inc., The	Valley Junction
Venus Handmade Shoes	4917 Décarie Blvd., Montreal
Viateur, Grégoire	Ste-Marie-de-Beauce
Wallace Footwear (1962) Ltd.	9855 Esplanade Ave., Montreal
Young Canada Shoe Corp.	L'Epiphanie
Ontario:	
Alpha Shoe Manufacturing Co. Ltd.	53 Fraser Ave., Toronto 3
Angel Ballet Shoes	1150 College St., Toronto
Bata Shoe Co. of Canada Ltd.	Batawa
Bonnie Stuart Shoes Limited	141 Whitney Place, Kitchener
Brown Shoe Company of Canada Ltd.	Perth
Brown Shoe Company of Canada Ltd.	Alexandria
Canada Felting Co. Ltd.	King St., St. Jacobs
Carrier, J.D. Shoe Co. Ltd.	90 Ontario St., Toronto
Celebrity Shoes Ltd.	30 Duncan St., Toronto
Central Slipper & Shoe Co. Ltd.	89 Bentworth Ave., Toronto 19
Classmate Shoes Limited	239 Montrose St., Preston
Commonwealth Shoe Co. Ltd.	Hibbard St., Ridgeway
Companion Shoes Limited	189 Geary Ave., Toronto 4
Continental Slipper Co. Ltd.	366 Adelaide St. W., Toronto
Corona Shoe Co. Ltd.	100 Frederick St., Acton
Danube Mfg. Co. of Canada Ltd.	31 St. Patrick St., Toronto 2B
De Carlo Shoe Co. Ltd.	60 Caledonia Rd., Toronto
Diamond Shoe Co. Ltd.	20 Sterling Rd., Toronto 4
Doreen Shoe Company Ltd.	142 Duchess St., Toronto
Eco Shoe Company	925 Dundas St. W. Toronto
Edna Shoe Mfg. Co. Ltd.	44 York St., Toronto 1
Elaine Footwear (Stirling) Ltd.	27 Elaine Crescent, Stirling
Emile Shoes Ltd.	2394 Fairview St., Burlington
Erie Shoe Company Ltd.	577 Elm St., Port Colborne
Erin & Love Custom Made Shoes	2 Macaulay Ave., Toronto 9
Exclusive Footwear Co. Ltd.	915 Dupont St., Toronto 4
Fern Shoe Div. of Midlands Industries Ltd.	Main St., Penetanguishene
Fit Well Shoe & Slipper Co. Ltd.	68 Broadview Ave., Toronto 1
Fortune Footwear Ltd.	1700 Brampton St., Hamilton
Footwear Fashions Limited	285 Ashland Ave., London
Francine Footwear Ltd.	34 St. Patrick St., Toronto 33
Fur & Leather Novelties Ltd.	570 King St. W., Toronto 28
Gardner Shoe Mfg. Co. Ltd.	2052 Dufferin St., Toronto 10
Garika Handmade Footwear	53 Catherine St. W., Dorchester

List of Establishments classified to This Industry, 1964 - Concluded

Name	Location
Ontario - Concluded:	
George - Morgan Shoes Ltd.	10 Queen Elizabeth Blvd. Toronto 18
Georgian Footwear Ltd.	Victoria Harbour
Greb Industries Ltd.	300 Breithaupt St., Kitchener
Guldner, Jacob Orthopedic Shoes	866 Broadview Ave., Toronto 6
Hamburg Felt Boot Co. Ltd.	162-166 Peel St., New Hamburg
Hamilton Industrial Shoe Co. Ltd.	Acton
Harvard Shoes	10 Queen Elizabeth Blvd., Toronto 18
Helena Shoes	300 Enford Rd., Richmond Hill
Hewetson Shoes Ltd.	57 Mill St. N., Brampton
Highland Shoes - Division of Wragge Shoes Ltd.	Seaforth
Hollywood Shoe Mfg. Co. Ltd.	862 Richmond St. W., Toronto
Hydro City Shoe Mfrs. Ltd.	117 Weber St. W., Kitchener
Junior Footwear Ltd.	Waterworks Rd., Markdale
Kitchener Shoe Co. Ltd.	19 College St., Kitchener
Knebli, John Ltd.	25 Davenport Rd., Toronto 5
Knoll Shoes Ltd.	6 George St., Port Colborne
Loris Shoe Mfg. Co.	169 Carlaw Ave., Toronto
Lorraine Shoe Co. Ltd.	993 Queen St. W., Toronto 3
Lyons, Earl Enterprises Ltd.	Waford
Lyons Footwear Canada Limited	34-36 Mill St., Stirling
Lyons of London Ltd.	Box 757, London
McHale Florsheim Shoes - Division of Savage Shoes Ltd.	824 Wilton Grove Rd., London
Maher Shoes Ltd.	144 Front St. W., Toronto 1
Marc - Jordan Shoe Co. Ltd., The	49 Bathurst St., Toronto 2B
Medcalf Shoes Div. of Savage Shoes Limited	17 Mondamin St., St. Thomas
Midland Footwear Div. of Midland Industries Ltd.	Elisabeth St. E., Midland
Mitchell Shoes Limited	St. Andrews St., Mitchell
Modern Shoe Co. Ltd.	284 St. Helen's Ave., Toronto 4
Nite-Aires Ltd.	Mount Brydges
Norman Shoe Co. Ltd.	204 Spadina Ave., Toronto
Nu-Way Shoe Co. Ltd.	100 Richmond St. E., Toronto
Olympia Shoe Mfg. Co. Ltd.	25 Liberty St., Toronto
Phillip Shoe Co.	699 Bloor St. W., Toronto
Quality Slipper & Vest Mfg. Co.	263 Adelaide St. W., Toronto
Roberta Shoe Co. Ltd.	533 College St., Toronto 2
Savage Shoes Ltd.	1008 Queen St., Preston
Savage Shoes Ltd.	Franklin Blvd., Galt
Savage Shoes Ltd.	5 Michael St., Kitchener
Savage Shoes Ltd.	675 Woodside Ave., Fergus
Soroggins Shoe Co. Ltd.	2 Queen St. W., Galt
Sisman, T. Shoe Co. Ltd., The	111 Mosley St., Aurora
Skippy Footwear Ltd.	Arthur St., Elmira
Soft Sole Slipper Co.	183 Dovercourt Rd., Toronto
Star Slipper Ltd.	123 Union St., Toronto 9
Sunbeam Shoe Limited	Port Colborne
Susan Shoes Ltd.	544 Clarke Ave., Burlington
Tillsonburg Shoe Co.	Tillsonburg
United Slipper Co., The	642 King St. W., Toronto 2B
Valenti Shoe Limited	123 Union St., Toronto
Western Shoe Co. Ltd., The	236 Victoria St., Kitchener
White, M & Co.	251 Spadina Ave., Toronto 2B
Williams Shoe Ltd.	53 Railroad St., Brampton
Woelfle, W.E. Shoe Co. Ltd., The	127 Victoria St. S., Kitchener
Woolley, Robert Shoe Co. Ltd., The	239 Elliott St., Galt
Manitoba:	
Coirer Slipper Limited	672 Arlington St., Winnipeg 3
Continental Crafts Ltd.	587 Clifton St., Winnipeg 10
Greb Industries Limited	136 Market Ave. E., Winnipeg 2
Northern Shoe Mfg. Co. Ltd.	11 MacDonald Ave., Winnipeg 2
Alberta:	
Jaquar Shoes Ltd.	201 35th Ave., N.E., Calgary
British Columbia:	
Dayton Shoe Mfg. Co. (B.C.) Ltd.	2250 East Hastings St., Vancouver 6
Heads, W.J. Boot Factory Ltd.	21 Hastings St. E., Vancouver 4
Lang, M. & Co.	509 Main St., Vancouver 4
Lobel Orthopaedic Shoe Mfg.	New Westminster
Paris, Pierre & Sons Ltd.	51 Hastings St. W., Vancouver 4
Tri Products Ltd.	1082 Robson St., Vancouver 5



BOOT AND SHOE FINDINGS MANUFACTURERS

1964

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing boot and shoe cut stock and findings of leather or of other materials".

Tables 12 and 13, respectively, of this section of the report, show in detail the materials and supplies used in manufacturing and the shipments of goods of own manufacture.

A list of the establishments classified to the industry in the 1964 survey will be found at the end of this section of the report.

TABLE 1. Principal Statistics, 1961-64

Year and province	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
1961													
Totals	37	1,072	2,238	2,673	110	6,215	12,304	5,983	10	28	1,303	3,676	6,007
1962													
Totals	36	1,071	2,403	2,878	133	6,250	12,743	6,199	10	35	1,303	3,872	6,245
1963													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	25	903	1,924	2,348	108	4,750	10,092	5,267	7	20	1,098	3,237	5,344
Ontario	10	183	367	489	31	1,327	2,410	1,059	3	14	210	632	1,058
Manitoba	-	-	-	-	-	-	-	-	-	-	-	-	-
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	-	-	-	-	-	-	-	-	-	-	-	-	-
British Columbia	-	-	-	-	-	-	-	-	-	-	-	-	-
Yukon and Northwest Territories	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	35	1,086	2,291	2,837	139	6,077	12,502	6,326	10	33	1,308	3,869	6,402
1964													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	27	894	1,972	2,604	113	5,047	10,349	5,248	11	41	1,112	3,623	5,388
Ontario	11	196	415	567	31	1,315	2,593	1,269	3	8	226	710	1,272
Manitoba	-	-	-	-	-	-	-	-	-	-	-	-	-
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	-	-	-	-	-	-	-	-	-	-	-	-	-
British Columbia	-	-	-	-	-	-	-	-	-	-	-	-	-
Yukon and Northwest Territories	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	38	1,090	2,387	3,171	143	6,362	12,943	6,517	14	49	1,338	4,334	6,661

TABLE 2. Principal Statistics classified by Size Group based on Value of Shipments of Goods of Own Manufacture, 1963 and 1964

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
1963													
Under \$10,000	7	9	20	23	2	47	119	71	8	22	9	22	78
\$ 10,000 to \$ 24,999	4	12	27	33	2	64	164	96	2	11	18	47	96
25,000 " 49,999	6	76	174	187	21	379	761	364	—	—	93	262	390
50,000 " 99,999	12	367	737	924	45	2,276	4,533	2,239	—	—	422	1,247	2,276
100,000 " 199,999	6	622	1,333	1,670	70	3,311	6,925	3,555	—	—	766	2,290	3,561
200,000 " 499,999	—	—	—	—	—	—	—	—	—	—	—	—	—
500,000 " 999,999	—	—	—	—	—	—	—	—	—	—	—	—	—
1,000,000 " 4,999,999	—	—	—	—	—	—	—	—	—	—	—	—	—
5,000,000 and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units
Totals	35	1,086	2,291	2,837	139	6,077	12,502	6,326	10	33	1,308	3,869	6,402
1964													
Under \$10,000	5	6	12	14	2	43	72	28	3	8	6	19	27
\$ 10,000 to \$ 24,999	7	24	53	67	4	85	270	183	11	42	28	78	191
25,000 " 49,999	6	61	142	155	15	299	579	282	—	—	74	211	309
50,000 " 99,999	11	326	693	936	40	1,702	3,623	1,877	—	—	386	1,224	1,937
100,000 " 199,999	5	187	413	525	32	1,479	3,010	1,521	—	—	212	716	1,536
200,000 " 499,999	4	486	1,075	1,474	51	2,753	5,389	2,628	—	—	630	2,084	2,662
500,000 " 999,999	—	—	—	—	—	—	—	—	—	—	—	—	—
1,000,000 " 4,999,999	—	—	—	—	—	—	—	—	—	—	—	—	—
5,000,000 and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units
Totals	38	1,090	2,387	3,171	143	6,362	12,943	6,517	14	49	1,338	4,334	6,661

TABLE 3. Principal Statistics classified by Size Group based on Manufacturing Value Added, 1963 and 1964

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
1963													
Under \$10,000	4	4	9	11	11	117	154	20	2	3	5	15	28
\$ 10,000 to \$ 24,999	5	9	21	24	1	48	120	69	6	19	10	26	76
25,000 " 49,999	7	70	159	165	6	255	596	340	2	11	88	233	360
50,000 " 99,999	9	242	476	537	32	1,673	2,963	1,285	—	—	287	757	1,324
100,000 " 199,999	6	250	536	745	34	1,500	3,335	1,796	—	—	295	963	1,785
200,000 " 499,999	4	511	1,090	1,355	56	2,484	5,335	2,815	—	—	623	1,854	2,829
500,000 " 999,999	—	—	—	—	—	—	—	—	—	—	—	—	—
1,000,000 " 4,999,999	—	—	—	—	—	—	—	—	—	—	—	—	—
5,000,000 and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units
Totals	35	1,086	2,291	2,837	139	6,077	12,502	6,326	10	33	1,308	3,869	6,402
1964													
Under \$10,000	5	6	12	14	2	43	72	28	3	8	8	19	27
\$ 10,000 to \$ 24,999	3	8	18	22	9	99	148	44	1	6	10	29	51
25,000 " 49,999	6	43	89	113	6	143	394	257	10	36	49	136	264
50,000 " 99,999	3	49	120	131	11	239	511	253	—	—	61	180	288
100,000 " 199,999	7	179	367	501	22	1,156	2,351	1,167	—	—	218	703	1,218
200,000 " 499,999	12	805	1,784	2,389	94	4,682	9,467	4,769	—	—	992	3,266	4,813
500,000 " 999,999	—	—	—	—	—	—	—	—	—	—	—	—	—
1,000,000 " 4,999,999	—	—	—	—	—	—	—	—	—	—	—	—	—
5,000,000 and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units
Totals	38	1,090	2,387	3,171	143	6,362	12,943	6,517	14	49	1,338	4,334	6,661

TABLE 4. Principal Statistics classified by Size Group based on Total Value Added, 1963 and 1964

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			'000				'000		'000	
1963													
Under \$10,000	3	2	4	5	--	12	29	16	2	3	2	5	16
\$ 10,000 to \$ 24,999	6	11	26	31	11	153	244	74	6	19	13	38	89
25,000 " 49,999	7	70	159	165	6	255	596	340	2	11	88	233	360
50,000 " 99,999		242	476	537	32	1,673	2,963	1,285	--	--	287	757	1,324
100,000 " 199,999		250	536	745	34	1,500	3,335	1,796	--	--	295	983	1,785
200,000 " 499,999		511	1,090	1,355	56	2,484	5,335	2,815	--	--	623	1,854	2,829
500,000 " 999,999	4	--	--	--	--	--	--	--	--	--	--	--	--
1,000,000 " 4,999,999	--	--	--	--	--	--	--	--	--	--	--	--	--
5,000,000 and over	--	--	--	--	--	--	--	--	--	--	--	--	--
Head offices, sales offices and auxiliary units
Totals	35	1,086	2,291	2,837	139	6,077	12,502	6,326	10	33	1,308	3,869	6,402
1964													
Under \$10,000	5	6	12	14	2	43	72	28	3	8	8	19	27
\$ 10,000 to \$ 24,999	3	8	18	22	9	99	148	44	1	6	10	29	51
25,000 " 49,999	10	77	177	200	10	285	701	420	10	36	92	260	449
50,000 " 99,999		184	335	465	25	1,139	2,244	1,063	--	--	201	635	1,100
100,000 " 199,999		835	1,845	2,470	98	4,796	9,778	4,963	--	--	1,027	3,390	5,034
200,000 " 499,999		--	--	--	--	--	--	--	--	--	--	--	--
500,000 " 999,999	13	--	--	--	--	--	--	--	--	--	--	--	--
1,000,000 " 4,999,999	--	--	--	--	--	--	--	--	--	--	--	--	--
5,000,000 and over	--	--	--	--	--	--	--	--	--	--	--	--	--
Head offices, sales offices and auxiliary units
Totals	38	1,090	2,387	3,171	143	6,362	12,943	6,517	14	49	1,338	4,334	6,661

TABLE 5. Principal Statistics classified by Size Group based on Total Employed, 1963 and 1964

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			'000				'000		'000	
1963													
Under 5 employed	9	13	30	35	12	166	273	90	8	22	15	42	105
5- 14 employed	5	33	66	76	3	96	258	162	2	11	41	103	162
15- 49 "	15	410	867	1,081	60	2,516	5,160	2,612	--	--	482	1,501	2,665
50- 99 "	6	630	1,328	1,645	65	3,299	6,811	3,463	--	--	770	2,222	3,470
100-199 "		--	--	--	--	--	--	--	--	--	--	--	--
200-499 "		--	--	--	--	--	--	--	--	--	--	--	--
500 employed and over		--	--	--	--	--	--	--	--	--	--	--	--
Head offices, sales offices and auxiliary units
Totals	35	1,086	2,291	2,837	139	6,077	12,502	6,326	10	33	1,308	3,869	6,402
1964													
Under 5 employed	8	14	31	40	10	140	241	97	4	14	17	49	103
5- 14 employed	9	50	105	129	10	241	537	298	10	36	64	187	326
15- 49 "	14	390	845	1,122	49	2,432	5,177	2,682	--	--	457	1,506	2,743
50- 99 "	3	150	330	406	24	796	1,599	813	--	--	170	508	827
100-199 "	4	486	1,075	1,474	51	2,753	5,389	2,628	--	--	630	2,084	2,662
200-499 "	--	--	--	--	--	--	--	--	--	--	--	--	--
500 employed and over	--	--	--	--	--	--	--	--	--	--	--	--	--
Head offices, sales offices and auxiliary units
Totals	38	1,090	2,387	3,171	143	6,362	12,943	6,517	14	49	1,338	4,334	6,661

TABLE 6. Principal Statistics classified by Type of Organization, 1963 and 1964

Type of organization	Establishments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
1963													
Individual ownerships	5	9	21	26	3	59	151	90	10	33	10	28	97
Partnerships	2												
Incorporated companies	28	1,077	2,270	2,811	137	6,018	12,351	6,236	1,298	3,841	6,305
Co-operatives	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units
Totals	35	1,086	2,291	2,837	139	6,077	12,502	6,326	10	33	1,308	3,869	6,402
1964													
Individual ownerships	5	7	16	24	3	44	108	61	5	21	8	29	68
Partnerships	3	12	23	27	2	29	121	92	9	28	13	29	92
Incorporated companies	30	1,071	2,347	3,120	139	6,288	12,713	6,365	1,317	4,276	6,501
Co-operatives	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units
Totals	38	1,090	2,387	3,171	143	6,362	12,943	6,517	14	49	1,338	4,334	6,661

TABLE 7. Calculation of Output, Input and Value Added, 1963 and 1964

	Manufacturing activity		Non-manufacturing activities		Total activity	
	1963	1964	1963	1964	1963	1964
	\$'000					
Output						
1. Shipments and other revenue	12,502	12,943	809	802	13,311	13,745
Inventories—Goods of own manufacture:						
Add closing—Goods in process	292	418	292	418
Finished goods	298	307	298	307
Deduct opening—Goods in process	255	365	255	365
Finished goods	295	280	295	280
2. Net inventory change	40	60	40	80
3. Gross output (1 + 2)	12,542	13,023	809	802	13,351	13,825
Input						
4. Purchases of goods not of own manufacture	669	655	669	655
Inventories—Goods not of own manufacture:						
Add opening	107	108	107	108
Deduct closing	108	166	108	166
5. Cost of goods sold (not of own manufacture)	668	597	668	597
6. Materials, supplies, etc.	6,077	6,362	65	63	6,142	6,425
7. Fuel and electricity	139	143	139	143
8. Gross input (5 + 6 + 7)	6,218	6,505	733	660	6,949	7,165
Value added (3 - 9)	6,326	6,517	76	142	6,402	6,661

TABLE 8. Employment and Payroll, 1963 and 1964

Year and province	Employees										Salaries and wages				
	Production and related workers				Adminis- trative and office		Sales and distribution		Total		Production and related workers		Adminis- trative and office	Sales and distrib- ution	Total
	Manufacturing		Other								Manufacturing	Other			
	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female					
1963	number										\$'000				
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	608	295	-	1	89	80	25	-	722	378	2,348	1	695	193	3,237
Ontario	105	78	-	-	14	10	3	-	122	88	489	-	119	24	832
Manitoba	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
British Columbia	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Yukon and Northwest Terri- tories	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	713	373	-	1	103	90	28	-	844	464	2,837	1	814	216	3,869
1964															
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	563	331	-	-	127	66	25	-	715	397	2,604	-	837	182	3,623
Ontario	114	82	-	-	16	12	2	-	132	94	567	-	124	19	710
Manitoba	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
British Columbia	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Yukon and Northwest Terri- tories	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	677	413	-	-	143	78	27	-	847	491	3,171	-	961	202	4,334

TABLE 9. Production and Related Workers, - Manufacturing Activity, 1963 and 1964

Month	1963		1964	
	Male	Female	Male	Female
	number			
Establishments reporting monthly detail (large establishments only):				
January	774	419	682	435
February	765	411	682	415
March	732	396	676	405
April	734	366	667	407
May	711	353	685	402
June	711	368	693	423
July	695	350	655	403
August	685	366	675	422
September	682	352	653	419
October	687	351	656	406
November	699	362	669	405
December	680	361	690	393
Averages	713	373	677	413
Establishments reporting annual averages (small establishments only)
Average for all establishments	713	373	677	413

TABLE 10. Inventories, 1964

Province	Manufacturing				Non-manufacturing	Total inventories
	Materials, supplies, etc.	Goods in process	Finished goods of own manufacture	Total	Products or materials purchased for resale	

book value \$'000						
Opening:						
Newfoundland	—	—	—	—	—	—
Prince Edward Island	—	—	—	—	—	—
Nova Scotia	—	—	—	—	—	—
New Brunswick	—	—	—	—	—	—
Quebec	1,003	342	244	1,590	79	1,669
Ontario	200	22	36	259	29	288
Manitoba	—	—	—	—	—	—
Saskatchewan	—	—	—	—	—	—
Alberta	—	—	—	—	—	—
British Columbia	—	—	—	—	—	—
Yukon and Northwest Territories	—	—	—	—	—	—
Totals	1,204	365	280	1,849	108	1,956
Closing:						
Newfoundland	—	—	—	—	—	—
Prince Edward Island	—	—	—	—	—	—
Nova Scotia	—	—	—	—	—	—
New Brunswick	—	—	—	—	—	—
Quebec	998	394	251	1,643	146	1,790
Ontario	201	24	56	281	20	301
Manitoba	—	—	—	—	—	—
Saskatchewan	—	—	—	—	—	—
Alberta	—	—	—	—	—	—
British Columbia	—	—	—	—	—	—
Yukon and Northwest Territories	—	—	—	—	—	—
Totals	1,199	418	307	1,924	166	2,090

TABLE 11. Purchased Fuel and Electricity Used in Manufacturing Activity, 1963 and 1964

Description	1963		1964	
	Quantity	Cost	Quantity	Cost
		\$'000		\$'000
1. Large establishments reporting commodity detail:				
Bituminous coal:				
(a) From Canadian mines	ton	1,566	1,327	19
(b) Imported	"	719	112	1
Sub-bituminous coal (from Alberta mines only)	"	-	-	-
Anthracite coal	"	-	-	-
Lignite coal	"	-	-	-
Coke	"	-	-	-
Gasoline (including gasoline used in cars and trucks)	Imp. gal.	12,673	49,298	16
Fuel oil including kerosene or coal oil	"	206,890	227,188	28
Wood	cord	-	-	-
Gas:				
(a) Liquefied petroleum gases	Imp. gal.	310	1,304	-
(b) Other manufactured gas	M cu. ft.	-	-	-
(c) Natural gas	"	2,417	1,912	2
Other fuel	-	...	-
Electricity purchased	kwh.	4,135,845	3,919,755	70
Steam purchased	-	...	-
2. Small establishments not reporting commodity detail:				
Estimate for fuel and electricity	4	...	5
3. All establishments:				
Total fuel and electricity used	139	...	143

TABLE 12. Materials and Supplies - Manufacturing Activity, 1963 and 1964

Description	Cost	
	1963	1964
	\$'000	
1. Materials used:		
Leather	567	821
Boards, leather and fibre	822	1,210
Wood	488	296
Plastic	1,695	1,711
All other materials and components used ¹	2,061	1,992
2. Containers and other packaging materials and supplies used	83	78
3. Operating, maintenance and repair supplies used (excluding fuel)	314	251
4. Amount paid out to others for work done on materials owned by establishment	47	3
Totals	6,077	6,362

¹ No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. These estimated costs were \$152,683 in 1963 and \$137,285 in 1964.

TABLE 13. Shipments of Goods of Own Manufacture, 1963 and 1964

Description	Value	
	1963	1964
	\$'000	
1. Products:		
Counters	1,113	1,083
Heels	6,604	6,490
Box toes	715	841
Tap soles, top lifts, outsoles and insoles	1,190	1
Shoe ornaments	768	997
All other products	1,969	3,441
2. Amount received in payment for work done on materials and products owned by others	165	109
Less adjustment for value or sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	(24)	(18)
Total adjusted value of shipments and work done	12,502	12,943

¹ Included in "All other products".

List of Establishments classified to This Industry, 1964

(Does not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

Name	Location
Quebec:	
Ada-M-Ont, Inc.	775, rue Calixa Lavallée, St-Hyacinthe
Arrow Plastics Ltd.	74-6ème Ave., Iberville
Ateliers de Cuir Laurentiens, Les	8013-18e Ave., Ville St-Michel
Auclair, Métivio	St-Emile de Québec
Beckwith Box Toes Limited	1050 Talbot St., Sherbrooke
Bennett Limited	177 Bourgogne St., Fort Chambly
British Wood Heel Corp.	444 St. Paul St. E., Montreal
Campello Shank Co. of Canada Ltd.	2015 Aird Ave., Montreal 4
Cooper Shoe Goods Co. Ltd.	5550 Fullum St., Montreal
D & D Inc.	150 Frontenac St., St-Jean
Dutilly, Joseph	2517 Charlemagne Ave., Montreal 4
Edmund Shoe Goods Ltd.	2454 Létourneux St., Montreal
Fleet Shoe Findings Ltd.	300, rue Fortin, Quebec-Ouest
Independent Heel Company	4306 Christophe Colomb St., Montreal
Industries Chabot	Ste-Justine
Industrie Chabot Industrie	Rue Principale, Ste-Justine-Langevin
Laprairie Wood Heel Inc.	465, rue Ste-Elizabeth, Lapralrie
Lynn Innersole of Canada Ltd.	78 Des Carrières St., Chambly
Malsonneuve Shoe Supply Co. Ltd.	4281, rue Iberville, Montreal
Mears Dominion Ltd.	4500 Hochelaga St., Montreal
Mears Dominion Ltd.	215 St. Valler St., Quebec
National Heel Ltd.	234 St. Paule St., St. Jerome
National Heel Ltd.	9100 St. Lawrence Blvd., Montreal
Richmond Shoe Supplies Limited	9th Avenue, Richmond
Service Shoe Trimmings Ltd.	209 Vallée St., Montreal
Solpa Co. Div. of Aird & Son Ltd.	2725 Rachel St. E., Montreal
Talons Duro Inc., Les	8013-18ème Ave., Ville St-Michel
Ontario:	
Barry, David Co. Ltd.	680 King St. W., Toronto 2B
Bennett Limited	534 Victoria Street N., Kitchener
Breithaupt Leather Co. Ltd., The	Adam St., Kitchener
Gadshy, E.J. & Sons Ltd.	52 Park Road N., Grimsby Beach
Galt Wood Heel Ltd.	51 First Ave., Galt
Hamilton Wooden Heel Mfg. Co.	450 MacNab St., Dundas
Malx Leather Co. Ltd.	465 Davis Drive, New Market
Midland Novelty Co.	273 Queen St. E., Toronto
Mears Dominion Ltd.	Streetsville
Ontario Wood Heel Co. Ltd.	1187 King Road, Burlington
United Shoe Plastics Ltd.	Elizabeth & Russell Sts., Midland

CONCEPTS AND DEFINITIONS

Census of Manufactures

General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups. Of the 140 (3 digit) industries, 18 are further broken down into 56 (4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 176 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the **establishment** (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than \$100,000; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

The results of the Census are presented in some 140 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures: (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the various 1963 reports reflect the complete implementation of these changes and enable comparisons to be made with the years 1961 and 1962. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics.

Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":

"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

- Materials and supplies used
- Goods purchased for resale as such
- Fuel and power consumed
- Number of employees and salaries and wages
- Man-hours worked and paid
- Inventories
- Shipments or sales."

Each establishment is required to report on all the activities carried out within its accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour

force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

Head Offices and Auxiliary Units

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc. are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:

(a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry (3 or 4 digit) as the establishment;

(b) In the case of multi-establishment firms, the statistics for such offices and units are coded to the same industry as the establishments of the firm, when all establishments are in the same industry (3 or 4 digit). When establishments of

such firms are coded (1) to different industries within a major group, (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry (3 or 4 digit) level in all cases will be left free of these company-wide data.

Employees

(a) Production and related workers — Manufacturing activities

In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. For those establishments reporting on the "long" form, production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual full-time employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. In the case of those establishments reporting on the "short" form, respondents are requested to report average annual figures. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, etc.). Data on man-hours are not collected from establishments reporting on the short form. Man-hours for these establishments are estimated on the basis of ratios derived from the 1958 census. During this census all establishments reported on the long form. In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

(b) Production and related workers — Non-manufacturing activities

Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

(c) Administrative and office employees

This category includes all executive and supervisory officials such as presidents, vice-presidents, comptrollers, secretaries, treasurers, etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above.

(d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

(e) Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

Working Owners or Partners

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners are defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

Salaries and Wages

Salaries and wages refer to gross earnings of employees before deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, pensions, etc. They include all salaries, wages,

bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages refer to the calendar year.

Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. **Any fuel and electricity produced by establishments for internal consumption are not included in the total cost.** Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

Materials and Supplies

(a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

(b) Non-manufacturing activities

1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of

purchased machinery and equipment. Also included is the cost of office supplies not chargeable to fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

Shipments

(a) General

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the net change in progress payments over the year.

(b) Shipments of goods of own manufacture

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are engaged in manufacturing as a subsidiary activity

are collected by means of the Commodity questionnaire referred to earlier. Such shipments together with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

(c) Shipments of goods not of own manufacture

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

(d) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees, such as revenue from goods produced or purchased for rental (the book value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture), servicing revenues, commissions on sales (when not included in value of sales), revenue for company-operated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

Inventories

(a) Manufacturing activities

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the

receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

(b) Non-manufacturing activities

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

Value Added

(a) By manufacturing activities

Figures are compiled by deducting the cost of manufacturing materials, supplies, etc. and fuel and electricity consumed from the (value of shipments of goods of own manufacture adjusted for changes in the value of inventories of finished goods and goods in process).

(b) By non-manufacturing activities

The figures are compiled by deducting the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods pur-

chased for re-sale) and the cost of non-manufacturing materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.

(c) By Total activities

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net output or net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, "Survey of Production".

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