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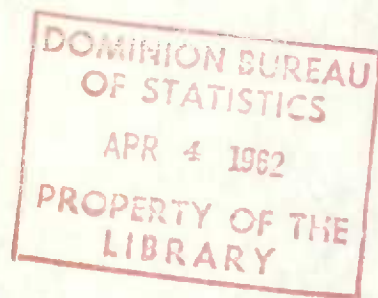


LEATHER GLOVE FACTORIES

1960

Formerly The Leather Glove and Mitten Industry

ANNUAL CENSUS
OF MANUFACTURES



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SYMBOLS

The interpretation of the symbols used in the tables throughout this publication is as follows:

- ... figures not appropriate or not applicable.
- nil or zero.
- * revised figures.

EXPLANATORY NOTES

This report is one in a series of about 140 publications which present the results of the 1960 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and for major industry groups. Adoption of the revised Standard Industrial Classification for 1960 compilations has necessitated changes in titles of many reports in this annual series. The content of many industries has also been affected (see following note on Industrial Classification).

Industry statistics given in these reports refer to number of establishments, employees, salaries and wages, cost of materials, supplies, fuel and electricity, gross value of shipments, inventories and value added by manufacturing. Details of materials used and products shipped are also given. Descriptions of the principal industry statistics, with special reference to 1960 are as follows:

Period Covered

Firms are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where the firms find it impossible to supply calendar year data from accounting records. However the data on employees, salaries and wages are requested on a calendar year basis in all cases.

Establishment

Data for the annual census is collected on an establishment basis. A firm with more than one plant is required to file a report for each plant. In most cases an establishment is a complete factory; sometimes, however, a plant is divided into two or more establishments when it carries out operations classifiable to different industries and when separate accounting records are available. Usually the statistics for an establishment relate only to the manufacturing activities. Other activities such as construction at the plant by its own employees, wholesale or retail activities carried on at the plant location, etc., are not included. Plants engaged solely in repair work (except in the case of furniture, shipbuilding, boat building, aircraft and railway rolling stock industries) are not included but plants occupied in assembling parts into complete units are included.

Employees

Administrative and office employees include all executives and supervisory officials such as presidents, vice-presidents, secretaries, treasurers, etc., together with managers, professional and technical employees, superintendents and factory supervisors above the working foremen level, and clerical employees. Working owners and partners are also included in this category.

Production and related workers include all other factory workmen whether paid on a monthly, weekly, hourly or piece-work basis. Working foremen doing work similar to that of the employees they supervise are included, as are maintenance, ware-

housing and delivery staffs. Employees on new construction work, in retail or wholesale operations, on outside piece work etc. are not included.

Production workers are reported by months, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months. Figures on employment refer to calendar years whether or not some establishments reported other data on a financial year basis.

Salaries and Wages

Salaries and wages refer to gross earnings of the employees described above, including salaries, wages, commissions, bonuses, the value of room and board where provided, deductions for income tax and social services such as sickness and unemployment insurance, pensions, etc., as well as any other allowances forming part of the employees' wages. Payments for overtime are included.

Salaries refer to amounts paid to administrative and office employees. Withdrawals by working owners or partners for normal living expenses for self and family are included but not their withdrawals for income tax. Wages refer to the amounts paid to production and related workers as defined above. Data on earnings refer to the calendar year whether or not some establishments reported other data on a financial year basis.

Cost of Fuel and Electricity

Figures for fuel refer to amounts actually used, (including fuel used in cars and trucks), not to purchases unless the quantities are the same. Values refer to the laid-down cost at the works, including freight, duty, etc.

Materials and Supplies Used

Figures represent quantities and laid-down cost values, at the works, of materials and supplies actually used during the year whether purchased from others or received as transfers from other plants of the reporting company. Amounts paid to other manufacturers for work done on materials owned by the reporting company are included. Returnable containers or any other items charged to capital account are not included. Fuels are not included. Goods bought from others or received as transfers from other plants or reporting companies for resale without further processing are not included. Maintenance and repair supplies not chargeable to capital account are included.

Factory Shipments

Factory shipments refer to shipments of goods made from own materials either in the reporting plant or by other manufacturers on the basis of a charge to the reporting plant for work done. All products and by-products shipped from the establishment are included whether for domestic use, export, or for government departments. Transfer shipments to sales outlets, distributing warehouses or to other manufacturing units of the reporting firm are included. Goods bought or received as transfers

and resold without further processing are not included. Values are computed on f.o.b. plant or plant warehouse basis, and do not include sales tax or excise duties. Values of containers not returnable are included. Amounts received in payment for work done on materials owned by others are included.

In a few industries such as shipbuilding, aircraft, etc., where work on principal products extend over a relatively long period, the value of production is recorded rather than the value of shipments. For those industries production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on finished units delivered in the year under review.

Inventories

Values represent the book values of manufacturing inventories owned and held at the reporting plant. Figures include inventories held in warehouses or selling outlets which have been included with plant operations for purposes of reporting shipments.

Value added by Manufacturing

Figures are computed from value of shipments plus or minus changes in inventories of finished goods and goods in process less cost of materials, fuel and electricity. This figure is sometimes referred to as net production.¹

Standard Industrial Classification

The revised Standard Industrial Classification which has been introduced with the 1960 Census of Manufactures provides for a breakdown of the universe into 140 industries arranged in 20 major groups compared with 135 industries in 17 major groups in the old classification which was used in the compilations for the years 1949 to 1959 inclusive. It incorporates changes considered desirable on the basis of experience in using the earlier classification as well as those which take account of changes in the structure of Canadian industries associated with the rapid developments of the past decade. Full details are contained in the Standard Industrial Classification Manual, Catalogue No. 12-501, which is available from either the Queen's Printer or the Dominion Bureau of Statistics. Reporting establishments are classified or allotted to specific industries on the basis of the value of principal products made or shipped.

Many industries remain unchanged in the new classification but in many instances there have been substantial changes in content because of the shifting of establishments from one industry to another or in re-grouping of establishments. Where

¹ To arrive at the National Accounts concept of "gross domestic product at factor cost", it would be necessary to subtract also the cost of office supplies used, advertising, insurance and other goods and services obtained from other businesses. Data on these inputs are not collected on the annual Census of Manufactures. Value added figures for "The primary industries and construction" are published in D.B.S. publication 61-202, *Survey of Production*.

changes have occurred the principal statistics for 1957, 1958 and 1959 have been re-compiled to provide data on a basis comparable with those for 1960.

Short Forms

Between 1949 and 1957, in an effort to ease the reporting burden for smaller firms, a short form was used asking for the total value of shipments only or, in a few cases where losses of detail were significant, for quantities and values of principal products. For purposes of publication, missing data were estimated on the basis of appropriate ratios. In general the cut-off point for these short forms was set at \$50,000 value of shipments. About 40% of the total number of establishments reported on the short form and accounted for less than 3 per cent of the total value of shipments.

In 1958, in order to establish a new base year, the small firms were asked to report all items of principal statistics together with some detail on materials and products.

For the 1959 Census, the short form was used again, but further steps were taken to ease the respondents' burden. First, the general limit for short forms was raised to \$100,000 value of shipments. In addition, a new intermediate form was developed. This form is a shortened version of the long form in that most of the general questions were pared down and the detailed lists of materials and products were limited to the more important items. The general limits for firms in this category were set at between \$100,000-\$500,000 value of shipments, but in the case of both the short and intermediate forms there were lower cut-offs for a number of industries in which the smaller firms accounted for a larger share of total shipments. On the other hand, limits were raised where this could be done without a significant loss of coverage. On most of the short forms for 1959, in addition to total value of shipments, data on principal products were requested. In a few industries, where loss of employment and earnings data were considered too large because of higher cut-offs, a question on total payroll was placed on the short form. This practice was followed again in 1960.

The intermediate and long forms provide complete data for the compilation of all elements of principal industry statistics and the details of materials and products. The one-page short form, although containing data on principal products and total value of shipments, does not request information on other elements of principal statistics such as value of inventories, materials, fuel and electricity and, in most cases, employment and salaries and wages, nor does it contain detailed data on volume and value of materials used. For purposes of compiling aggregates of principal statistics by industry and by geographic location, the missing data for each establishment were estimated for 1959 by using, in general, ratios based on the change in the value of shipments between 1958 and 1959. The proportion of the estimated data was generally less than 5 per cent of the total in each category of principal statistics.

LEATHER GLOVE FACTORIES

1960

Although the Bureau has adopted a revised Standard Industrial Classification for the 1960 survey, there has been no change in this industry apart from a slight one in title. It is defined as comprising "Establishments primarily engaged in manufacturing gloves and mittens of leather. Establishments primarily engaged in manufacturing knit gloves and mittens are classified in Industry No. 239—Other Knitting Mills."

Factory shipments by the Leather Glove Factories in 1960 were valued at \$10,978,639, an increase of 4.6 per cent over the 1959 figure of \$10,550,349. When account is taken of the \$27,557 increase in inventories of goods in process and of finished goods during the year, the estimated value of production was \$11,006,196, an increase of \$286,158 or 2.7 per cent over the corresponding 1959 figure of \$10,720,038.

The number of establishments dropped by one from 61 to 60 and the number of employees dropped from 1,518 to 1,442. Salaries and wages paid at \$3,577,561 were \$109,868 or 3.2 per cent higher than the comparable 1959 amount of \$3,467,693.

The cost of materials used in 1960 was \$5,196,794, as against \$5,274,412 in 1959, a decrease of \$77,618 or 1.5 per cent. Value added by manufacture increased by \$358,389 or 6.7 per cent, rising from \$5,386,461 in the previous year to \$5,744,850 in the year under review.

In previous years, Table 2 has shown an extensive breakdown of factory shipments of leather gloves by type, by wearer, and by hide or skin. Although this table has been included in this report, it has been necessary, due to changing conditions, to combine certain classes in order to conceal details of shipments by individual companies.

The total value of leather gloves and mittens imported into Canada in 1960 was \$2,466,927, a sizeable increase of 29.7 per cent over the value of similar imports during 1959. Women's kid gloves accounted for 24.7 per cent of the total value of gloves imported. Although France continued to be the leading source of supply in this category, the imports from West Germany maintained their prominent share of the market. Exports of Canadian leather gloves, although still relatively small, decreased quite sharply from \$104,355 in 1959 to \$57,444 in 1960, a drop of 47.8 per cent.

TABLE 1. Principal Statistics of the Leather Glove Factories, Representative Years 1920-58, and by Provinces 1959 and 1960

Year	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity used ¹	Cost at plant of materials used	Value added by manufacture ²	Gross selling value of products ³
	number				dollars		
1920	50	1,982	1,627,379	17,930	3,087,937	2,638,234	5,744,101
1921	46	1,182	938,783	13,764	1,455,309	1,225,743	2,694,816
1923	56	1,574	1,192,225	15,573	2,017,094	1,831,995	3,864,662
1924	48	1,309	990,534	22,544	1,785,745	1,394,267	3,202,556
1925	43	1,316	1,041,514	22,334	2,121,302	1,370,025	3,513,661
1928	49	1,721	1,459,668	29,551	3,150,901	2,188,504	5,368,956
1929	49	1,705	1,405,800	27,157	2,847,839	2,057,538	4,932,534
1932	42	1,331	855,327	17,605	1,082,901	1,045,041	2,145,547
1933	44	1,516	916,274	17,152	1,402,855	1,371,611	2,791,618
1937	52	1,923	1,370,437	23,025	2,301,112	1,856,488	4,180,625
1938	54	1,740	1,212,832	22,253	2,051,460	1,619,070	3,692,783
1939	53	1,757	1,350,110	22,503	2,157,877	1,958,119	4,138,499
1944	67	2,840	2,779,799	36,967	5,003,352	4,357,839	9,398,158
1946	84	3,067	3,186,335	43,208	5,711,362	5,012,729	10,767,299
1947	83	2,829	3,297,787	49,734	6,345,174	5,232,984	11,627,892
1949	79	2,051	2,766,459	47,563	4,840,484	4,495,482	9,383,529
1950	76	2,075	2,792,326	48,287	5,381,660	3,991,715	9,421,662
1951	75	2,303	3,496,470	59,112	7,285,990	5,498,420	12,843,522
1952	77	2,194	3,447,086	59,100	6,252,555	5,444,805	11,756,460
1953	80	2,068	3,603,161	52,458	4,801,051	4,832,932	9,686,441
1954	67	1,468	2,714,640	52,201	3,773,271	3,895,263	7,879,079
1955	72	1,711	3,125,734	71,461	5,039,888	4,450,158	9,628,042
1956	69	1,857	3,625,203	69,952	5,991,660	5,906,228	11,737,959
1957	67	1,813	3,755,835	77,932	5,712,955	5,624,389	11,115,134
1958	62	1,509	3,245,497	62,572	4,931,274	4,866,625	9,951,908
1959							
Canada	61	1,518	3,467,693	59,165	5,274,412	5,386,461	10,550,349
Quebec	31	889	1,893,600	27,817	2,970,174	3,135,219	6,036,266
Ontario	17	305	773,668	22,171	1,174,509	1,026,364	2,255,120
Manitoba	7	240	568,369	6,162	895,916	911,088	1,735,405
Other provinces	6 ⁴	84	232,056	3,015	233,813	313,790	523,558
1960							
Canada	60	1,442	3,577,561	64,552	5,196,794	5,744,850	10,978,639
Quebec	30	824	2,000,299	35,475	2,914,955	3,522,007	6,428,897
Ontario	17	303	818,662	19,862	1,108,378	1,212,386	2,267,379
Manitoba	7	241	556,449	6,355	948,730	752,268	1,773,011
Other provinces	6 ⁴	74	202,151	2,860	224,731	258,189	509,352

¹ For the years 1920-23 cost of fuel only is shown.

² Figures for "Value added by manufacture" are obtained by subtracting cost of materials used and cost of fuel and electricity from value of production. In 1952 and 1953 value of shipments was used since value of production could not be ascertained. In 1954 and 1955 value of production was computed by using the value of shipments plus or minus the increase or decrease in finished goods inventory. For 1956 and later years the change in "Goods in process" inventory was also taken into account.

³ Figures for 1952 and later years represent value of factory shipments.

⁴ New Brunswick, 1: Alberta, 1: British Columbia, 4.

TABLE 2. Factory Shipments by types, 1960

Classification	Sheep and Lamb skin	Goat and Kid skin	Horse- hide	Mule- skin	Cow- hide	Pig- skin	Deer- skin	All other ¹
	dozen pair							
Dress gloves and mittens:								
Men's lined	92,001	2,418	6,124	—	6,943	2,417	2,572	965
Men's unlined	14,419	1,087	319	—		1,845	3,173	251
Women's and children's lined	21,458	5	—	—		15	—	45
Women's and children's unlined	6,374		—	—		98	138	54
Sport gloves and mittens:								
Men's lined	675	—	100	—	1,153	—	—	869
Men's unlined		518	471	—	182	—	24	9
Women's and children's lined	3,344	196	266	—	2,104	—	257	—
Women's and children's unlined	575	411	—	—	348	—	217	—
Work gloves and mittens:								
Men's lined	1,558	1,237	6,674	3,295	30,221	4,735	1,779	5,903
Men's unlined	2,269	5,020	30,713	89,736	184,587	11,494	7,795	60,059
Women's and children's lined	11,312	357	—	—	24,883	—	—	1,828
Women's and children's unlined		—	308	169	2,897	—	—	136
Total gloves and mittens, 1960 ..	153,985	11,249	44,975	93,200	253,318	20,604	15,955	70,119
1959 ..	160,066	15,353	53,167	102,420	259,977	21,286	21,914	27,246

¹ Includes combinations of various kinds of leather.

TABLE 2 A. Quantity and Value of Factory Shipments, 1959 and 1960

Classification	1959		1960	
	Doz. pr.	Value	Doz. pr.	Value
		\$		\$
Dress gloves and mittens:				
Men's lined	111,747	2,621,389	113,280	2,851,019
Men's unlined	22,906	642,616	21,094	643,793
Women's and children's lined	32,739	485,528	21,681	303,787
Women's and children's unlined	5,708	151,676	6,666	184,715
Sport gloves and mittens:				
Men's lined	2,276	34,475	2,630	55,984
Men's unlined	1,368	23,314	1,371	22,124
Women's and children's lined	4,888	55,073	6,167	93,999
Women's and children's unlined	1,582	25,277	1,551	23,468
Work gloves and mittens:				
Men's lined	65,049	973,375	55,402	940,917
Men's unlined	367,132 ^r	4,231,927	391,673	4,124,622
Women's and children's lined	32,585	305,226	29,303	351,839
Women's and children's unlined	13,449	106,058	12,587	100,952
Total gloves and mittens	661,429^r	9,655,934	663,405	9,697,219
Other products	887,785	...	1,264,084
Received for custom work	6,630	...	17,336
Total value of shipments	10,550,349	...	10,978,639

TABLE 3. Quantity and Value of Materials Used, 1959 and 1960

Principal materials	1959		1960	
	Sq. ft.	Value	Sq. ft.	Value
		\$		\$
Sheepskin	4,581,256	1,224,520	4,427,116	1,231,482
Horsehide	1,135,795	407,551	1,023,207	431,899
Cowhide	6,085,504	1,373,200	5,214,514	1,241,447
Pigskin	357,335	162,356	239,685	113,682
Goatskin	221,172	98,960	155,530	74,242
Kid	10,650	6,390	12,000	6,400
Lambskin	9,990	3,996	50,700	20,422
Deerskin	471,122	164,825	440,543	177,187
Muleskin	1,891,814	296,309	1,446,755	224,676
Other hides and skins	37,602	...	36,550
Splits (various kinds of leather)	231,357	...	289,649
Shipping and packaging materials	68,389	...	77,207
Operating, maintenance and repair supplies	40,511	...	69,179
Other material and supplies ¹	1,150,636	...	1,176,153
Amount paid to others for work done on materials owned by reporting plants	7,810	...	26,619
Total value	5,274,412	...	5,196,794

¹ No detailed information on materials used was collected from firms generally reporting value of shipments of less than \$50,000. The total estimated value of materials used by these firms was \$233,998 in 1959 and \$191,800 in 1960 and these amounts have been included in "Other materials and supplies".

TABLE 4. Total Production and Average Price of Leather Gloves and Mittens, 1933-60

Year	Total quantity	Average selling price per dozen pair	Year	Total quantity	Average selling price per dozen pair
	doz. pr.	\$		doz. pr.	\$
1933	448,774	6.14	1947	841,028	13.14
1934	538,636	6.69	1948	724,555	13.29
1935	539,111	6.82	1949	615,349	14.21
1936	601,973	6.67	1950	642,112	14.24
1937	600,862	6.92	1951	720,989	16.75
1938	563,802	6.52	1952 ¹	730,359	14.66
1939	583,609	6.99	1953 ¹	640,437	13.96
1940	696,132	7.47	1954 ¹	534,842	13.41
1941	821,663	8.08	1955 ¹	659,323	13.57
1942	896,688	8.11	1956 ¹	810,764	13.40
1943	893,041	8.94	1957 ¹	765,189	13.39
1944	956,959	9.02	1958 ¹	718,676	12.83
1945	901,059	9.92	1959 ¹	661,429 ^f	14.60 ^f
1946	888,272	11.45	1960 ¹	663,405	14.62

¹ Factory shipments.

TABLE 5. Production¹ of Dress Types of Gloves and Mittens, 1949-60

Year	Men's		Women's and children's		Total	
	Doz. pr.	Value	Doz. pr.	Value	Doz. pr.	Value
		\$		\$		\$
1949	100,509	2,229,498	87,180	1,667,704	187,689	3,897,202
1950	102,318	2,274,534	69,454	1,107,202	171,772	3,381,736
1951	119,034	3,302,648	60,105	1,290,189	179,139	4,592,837
1952	130,128	3,446,115	50,678	1,022,767	180,806	4,468,882
1953	129,807	3,035,296	57,502	970,638	187,309	4,005,934
1954	110,443	2,366,293	49,468	746,725	159,911	3,113,018
1955	149,229	3,202,827	51,942	781,694	201,171	3,984,521
1956	162,287	3,751,231	55,084	786,435	217,371	4,537,666
1957	159,203	3,563,121	57,632	828,392	216,835	4,391,513
1958	133,394	3,149,632	42,101	616,058	175,495	3,765,690
1959	134,653	3,264,005	38,447	637,204	173,100	3,901,209
1960	134,374	3,494,812	28,347	488,502	162,721	3,983,314

¹ Factory shipments 1952 onwards.TABLE 6. Production¹ of Sport and Work Types of Gloves and Mittens, 1949-60

Year	Men's		Women's and children's		Total	
	Doz. pr.	Value	Doz. pr.	Value	Doz. pr.	Value
		\$		\$		\$
1949	364,493	4,235,461	63,167	613,449	427,660	4,848,910
1950	412,103	5,151,562	58,237	613,335	470,340	5,764,897
1951	475,668	6,758,871	66,182	727,287	541,850	7,486,158
1952	476,507	5,520,645	73,046	722,555	549,553	6,243,200
1953	396,884	4,420,960	56,244	515,327	453,128	4,936,287
1954	331,177	3,650,528	43,754	408,638	374,931	4,059,166
1955	402,666	4,397,460	55,486	562,894	458,152	4,960,354
1956	516,089	5,611,659	77,304	718,194	593,393	6,329,853
1957	459,108	4,980,825	89,246	876,606	548,354	5,857,431
1958	486,001	4,937,700	57,180	514,227	543,181	5,451,927
1959	435,825	5,263,091	52,504	491,634	488,329	5,754,725
1960	451,076	5,143,647	49,608	570,258	500,684	5,713,905

¹ Factory shipments 1952 onwards.

TABLE 7. Employees and their Earnings, by Provinces, 1959 and 1960

Province	Employees					Salaries and wages		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
	number					dollars		
1959								
Quebec	63	24	276	526	889	386,733	1,506,867	1,893,600
Ontario	18	18	108	161	305	172,042	601,626	773,668
Manitoba	16	8	73	143	240	125,030	443,339	568,369
Other provinces	14	5	29	36	84	78,096	153,960	232,056
Canada	111	55	486	866	1,518	761,901	2,705,792	3,467,693
1960								
Quebec	64	26	257	477	824	418,634	1,581,665	2,000,299
Ontario	20	17	110	156	303	180,257	638,405	818,662
Manitoba	18	7	69	147	241	125,042	431,407	556,449
Other provinces	13	5	25	31	74	69,188	132,963	202,151
Canada	115	55	461	811	1,442	793,121	2,784,440	3,577,561

TABLE 8. Production Workers, by Months, 1960

	Establishments reporting monthly detail ¹		Establishments reporting quarterly detail ²	
	Male	Female	Male	Female
January	305	589		
February	323	598		
March	322	594	106	150
April	313	606		
May	315	616		
June	340	635	107	164
July	340	627		
August	348	642		
September	348	642	114	172
October	348	643		
November	339	641		
December	325	601	105	141
Average for establishments reporting monthly detail			329	618
Average for establishments reporting quarterly detail			108	158
Average estimated for small establishments ³			24	35
Average for all establishments			461	811

¹ The number of production workers, by months, was collected only for establishments generally reporting value of shipments of \$200,000 and over.

² The number of production workers, by quarters, was collected only for establishments generally reporting value of shipments between \$50,000 and \$200,000.

³ For establishments generally reporting value of shipments of less than \$50,000, no data on number of workers were collected. Average was estimated by using change in value of shipments to arrive at value of payroll which was then used in conjunction with estimated average earnings to arrive at number of workers.

TABLE 9. Principal Statistics Classified according to Type of Ownership, 1959 and 1960

Type	Estab-lish-ments	Employees	Salaries and wages	Cost at plant of materials used	Selling value of factory shipments
	number			dollars	
1959					
Individual ownership	22	152	345,030	534,284	1,055,668
Partnerships	5	50	125,291	226,922	461,371
Incorporated companies	34	1,316	2,997,372	4,513,206	9,033,310
Totals	61	1,518	3,467,693	5,274,412	10,550,349
1960					
Individual ownership	21	134	315,743	569,469	1,065,599
Partnerships	3	33	84,090	149,122	373,467
Incorporated companies	36	1,275	3,177,728	4,478,203	9,539,573
Totals	60	1,442	3,577,561	5,196,794	10,978,639

TABLE 10. Principal Statistics Leather Glove Factories grouped according to Size of Establishments, 1959 and 1960

Establishments with factory shipments of	Estab- lish- ments	Employees	Salaries and wages	Cost at plant of materials used	Selling value of factory shipments
	number		dollars		
1959					
Under \$25,000	14	27	38,531	57,806	108,678
\$ 25,000 to \$ 49,999	8	86	130,746	147,266	312,842
50,000 " 99,999	15	147	337,476	590,068	1,071,168
\$100,000 " 199,999	8	177	423,357	508,724	1,114,583
200,000 and over	16	1,081	2,537,583	3,960,548	7,943,078
Totals	61	1,518	3,467,693	5,274,412	10,550,349
1960					
Under \$25,000	13	36	57,975	71,300	153,253
\$ 25,000 to \$ 49,999	7	53	104,919	130,606	261,424
50,000 " 99,999	15	134	320,083	577,816	1,099,154
100,000 " 199,999	8	181	424,779	586,235	1,130,440
200,000 and over	17	1,038	2,669,805	3,830,837	8,334,368
Totals	60	1,442	3,577,561	5,196,794	10,978,639

TABLE 11. Opening and Closing Inventories¹, 1960

	Raw materials and supplies		Goods in process		Finished goods		Total	
	Opening	Closing	Opening	Closing	Opening	Closing	Opening ²	Closing
	dollars							
Quebec	959,567	898,090	205,357	219,189	546,700	576,408	1,711,624	1,693,687
Ontario	322,646	223,541	70,756	56,451	137,938	225,490	531,340	505,482
Other provinces	321,117	343,124	113,031	90,944	261,358	194,215	695,506	628,283
Canada	1,603,330	1,464,755	389,144	366,584	945,996	996,113	2,938,470	2,827,452

¹ Book value of all manufacturing inventories held at plant and plant warehouses.² The opening inventory for 1960 differs from the closing inventory published for 1959 because of receipt of revised data, new firms and the removal of figures for firms which did not operate during 1960.**TABLE 12. Consumption of Fuel and Electricity, 1960**

Kind	Quantity	Cost at plant
		\$
1. Establishments reporting commodity detail:¹		
Bituminous coal - Imported	ton 100	1,307
Anthracite coal	" 60	922
Gasoline (including gasoline used in cars and trucks)	Imp. gal. 21,005	8,636
Fuel oil including kerosene or coal oil	" 49,244	8,283
Gas (a) Liquefied petroleum gases	" 500	200
(b) Natural gas	Mcf. 1,807	2,514
Electricity purchased	kwh. 1,162,184	22,328
2. Establishments reporting group detail:²		
Cost of fuel	9,557
Cost of electricity	5,985
3. Estimate for establishments for which no data were collected:³		
Cost of fuel and electricity	4,820
4. All establishments:		
Total cost of fuel and electricity	64,552

¹ Establishments generally reporting value of shipments of \$200,000 and over.² Establishments generally reporting value of shipments between \$50,000 and \$200,000.³ Establishments generally reporting value of shipments of less than \$50,000.

TABLE 13. Imports of Leather Gloves, Mitts and Mittens, during the Calendar Years, 1958-60

Countries from which imported	1958	1959	1960
	dollars		
Gloves, mitts and mittens of leather:			
United Kingdom	523,396	583,190	571,179
Jamaica	—	—	45,887
Pakistan	13,390	7,955	23,642
Czechoslovakia	18,282	33,512	10,149
France	85,884	114,269	158,178
Germany, Federal Republic of	20,921	18,482	49,940
Italy	103,964	177,442	334,293
Japan	169,945	359,320	465,998
Netherlands	41,135	50,774	56,744
United States	89,087	96,840	109,198
Other Countries	4,604	10,532	31,513
Totals	1,070,608	1,452,316	1,856,721
Gloves, of kid — Women's:			
United Kingdom	1,430	2,239	6,030
Belgium and Luxembourg	11,898	7,454	17,100
Czechoslovakia	—	—	30,548
France	228,342	270,824	304,523
Germany, Federal Republic of	122,527	141,943	224,970
Italy	18,612	23,645	18,706
United States	11,821	3,123	8,329
Other Countries	354	157	—
Totals	394,984	449,385	610,206
Total value of imports of leather gloves, mitts and mittens	1,465,592	1,901,701	2,466,927

TABLE 14. Exports of Leather Gloves, Mitts and Mittens, during the Calendar Years, 1958-60

Countries to which exported	1958	1959	1960
	dollars		
Gloves, mitts and mittens of leather:			
United Kingdom	31,726	56,670	36,336
Trinidad and Tobago	216	2,215	2,816
Sweden	43,013	37,221	14,821
Switzerland	—	709	435
United States	4,323	5,678	1,919
Venezuela	755	1,192	483
Other Countries	700	670	634
Totals	80,733	104,355	57,444

List of Leather Glove Factories, 1960

Name	Address
New Brunswick:	
Boyer Co. Ltd., J.W.	Victoria
Quebec:	
Apex Glove Corporation	77 Vitre St., W., Montreal
Atlas Glove Works	6781 Molson St., Montreal
Austin Glove Mfg. Co.	St. Tite
Belgian Leather Gloves Mfg. Co.	1449 St. Alexander St., Montreal
Consumers Glove Co. Ltd.	3925 Rachel East. Montreal
Consumers Glove Co. Ltd.	St. Tite
Dagenais & Fils Ltée	350 rue Ste-Marie, Marieville
Fashion Glove Inc.	147 rue St-Ambroise, Loretteville
Fischl Company Ltd., Louis	St. Tite (Prescott, Ont.)
Ganterie Aubin Enr., La	St-Damien
Ganterie Beauceronne Ltée, La	St-Martin

List of Leather Glove Factories 1960 - Concluded

Name	Address
Quebec—Concluded:	
Ganterie Canadienne Ltée, La	Ancienne Lorette
Ganterie P.N. Chaillez, La	St-Stanislas
Ganterie René Auclair, La	35 St-Amand, Loretteville
Ganterie Saguenay Limitée	Port Alfred, Cte., Chicoutimi
Gants & Mitaines Laurentide Inc.	220 rue du Moulin, St-Tite
Gloves Ltd.	St. Emile de Quebec
Gold Glove Ltd.	6740 De Gaspè, Montreal & St-Tite
Himes Glove Co.	7519 Boyer St., Montreal
H. & S. Glove Co.	179 Craig St. W., Montreal
Lorette Fur Gloves Reg'd.	53 rue Racine, Loretteville
Montreal Glove Works Ltd.	1245 St. Urbain St., Montreal (St. Raymond)
Paris Glove Co. Ltd.	6355 Park Ave., Montreal
Perrin Glove Co. (Canada) Ltd.	423-437 Mayor St., Montreal
Perrin Glove Co. (Canada) Ltd.	203 Racine St., Loretteville
Safety Glove & Clothing Company	3572 Masson St., Montreal
Sport Gloves Enrg.	227 rue St-Pierre, St-Tite
Tip Top Gloves Mfg. Co.	1353 Ave. Mont-Royal Montreal
Wear Well Leather Products Reg'd.	10 Villeneuve E., Montreal
Weiss Glove Mfg. Co., Reg'd.	159 Marie Anne St. E., Montreal
Ontario:	
Barrie Glove & Knitting Co. Ltd., The	40 Ontario St. S., Kitchener
Blenheim Mitt & Glove Co.	Blenheim
Bowmanville Glove & Mitt Co. Ltd.	58 King St. W., Bowmanville
Clarke Glove Co., A.W.	53 Trinity St., Toronto
Dotzert Glove Co., The	58 Bricker Ave., Waterloo
Earl Glove Mfg. Co.	2491 Eglinton Ave. E., Scarborough
Gurney & Son, W.H.	Wingham
Hamilton Glove Factory	3 Colborne St., Hamilton
Huck Glove Co. Ltd.	120 Victoria St. S., Kitchener
Marzo Glove Co.	145 Crescent St., Acton
Ontario Glove Mfg. Co. Ltd., The	25 Regina St. S., Waterloo
Queen City Leather Works	3323 Dundas St., Toronto
Simcoe Mitt & Glove Co. Ltd., The	89 Pond St., Simcoe
Superior Glove Works	Main St., Acton
Tooker Glove Manufacturer, A.E.	23 Pearl St., Brantford
Waterloo Glove Mfg. Co. Ltd., The	9-11 Erb St. E., Waterloo
Wright Glove Works Ltd.	81 Lake St., Pembroke
Manitoba:	
Buffalo Glove Co.	255 Market St., Winnipeg
Good Wear Glove Co. Ltd.	344 Cumberland Ave., Winnipeg
Perfecfit Glove Co.	319 Elgin Ave., Winnipeg
Raber Glove Mfg. Co.	293 Market St., Winnipeg
Standard Glove Works	221 Flora Ave., Winnipeg
Sterling Glove Co. Ltd.	291 Owena St., Winnipeg
Utility Glove Co. Limited	164 Princess St., Winnipeg
Alberta:	
Alberta Glove Co.	10646-101st Street, Edmonton
British Columbia:	
Marca Glove Co. Ltd.	119 West Pender St., Vancouver 3
Parker Glove Co.	278 E., 10th Ave., Vancouver 10
Treen Glove Co. Ltd.	224 West Broadway, Vancouver 10
Watson Limited, John	127 East Second Ave., Vancouver 10

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